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SCHOOL OF ENGIN	EERING
TEST	
Sem & AY: Odd Sem 2019-20	Date: 01.10.2019
Course Code: MEC 213	Time: 9.30 to 10.30 AM
Course Name: IC ENGINES & FUELS	Max Marks: 40
Program & Sem: B.Tech (MEC) & VII	Weightage: 20%

Instructions:

- (i) Read the question properly and answer accordingly.
- (ii) Question paper consists of 3 parts.
- (iii) Scientific and Non-programmable calculators are permitted.

Part A [Memory Recall Questions]

Answer all the Questions. Each Question carries four marks	(3Qx4M=12M)
1. Differentiate between SI & CI Engines.	(C.O.NO.1) [Knowledge]
2. With a neat sketch Explain IC engine Terminology	(C.O.NO.1) [Knowledge]
3. Define the following with formulae and mention its units.	(C.O.NO.1) [Knowledge]

- a) Thermal Efficiency
- b) Specific Fuel Consumption

Part B [Thought Provoking Questions]

Answer both the Questions. Each Question carries ten marks (2Qx6M=12M)

- 4. Draw the sketches of 4 strokes working strokes of compression ignition Engine. Mention opening and closing of valves during different strokes. (C.O.NO.1) [Comprehension]
- 5. Differentiate why 4 stroke engines are dominated over 2 stroke engines.

(C.O.NO.1) [Comprehension]

Part C [Problem Solving Questions]

Answer both the Questions. Each Question carries eight marks. (2Qx8M=16M)

6.

a) Compare Otto, Diesel & Dual Combustion Cycle with PV & T-s Diagram. [5M]

(C.O.NO.1) [Comprehension]

b) An engine working on Otto cycle has the following conditions: Pressure at the beginning of compression is 1 bar and pressure at the end of compression is 11 bar. Calculate the compression ratio and air standard efficiency of the engine [3M]

(C.O.NO.1) (Application)

7. Calculate all engine performance parameters for the following data: A single cylinder 4stroke IC engine has a bore of 180mm, stroke of 200mm and a rated speed of 300 rpm. Torque on the brake drum is 200Nm and mean effective pressure is 6 bar. It consumes 4 kg of fuel in one hour. The calorific value of the fuel is 42000 kJ/kg.
[8M]

(C.O.NO.1) (Application)

SCHOOL OF ENGINEERING

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Semester: 7th Semester

Course Code: MEC 213 Course Name: IC Engines & fuels

Max Marks: 40 Weightage: 20%

Date: 01/10/2019

Time: 1 Hour

Extract of question distribution [outcome wise & level wise]

Total Marks		4	4	4	9	9	S	3	00	40 Marks
Problem Solving type [Marks allotted]	A		-						8	, (-
Problem ([Marks							-			
Thought provoking type [Marks allotted] Bloom's Levels	J				Q	Q	2 V		-	17
Though t [Marks Bloom										:
emory recall type [Marks allotted] Bloom's Levels				1						
Memory recall type [Marks allotted] Bloom's Levels	X	4	4	4						4
Unit/Module Number/Unit /Module Title		UNIT-1								
C.O.NO	ξ <u></u>	co1	co1	c01	c01	c01	c01	c01	c01	Total Marks
Q.NO.			3	3	4	S	6.a	6.b	7	

K =Knowledge Level C = Comprehension Level, A = Application Level

. . Note: While setting all types of questions the general guideline is that about 60%

above average students must be able to attempt and finally 20% of the questions must be such that only the bright students must be able to Of the questions must be such that even a below average students must be able to attempt, About 20% of the questions must be such that only attempt.

[I hereby certify that All the questions are set as per the above guide lines. Mr. Muralidhara D M]

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	SOL SOL	SOLUTION	Date: 01/10/2010	010010
Semester: 7th Semester	^h Semester		Time: 1 Hour	lour
Course Code: MEC 213	e: MEC 213		Max Marks: 40	(s: 40
Course Nan	Course Name: IC Engines & fuels		Weightage: 20%	le: 20%
·····		Part A	(3Q x	(3Q x 4M = 12 Marks)
°Z ℃	Š	Solution	Scheme of Marking	Max. Time required for each Question
 -	Petrol Engine	Diesel Engine		
	The petrol engine works on Otto cycle i.e. on constant volume. The air and petrol are mixed in the carburctor hefore they enter into the cylinder. The petrol engine compresses a mixture of air and petrol which is ignited by an electric spark. Compression ratio is low. Less power is produced due to low er compression ratio. Petrol engine is fitted with a spark plug Burns fuel that has high volatility.	The diesel engine works on diesel cycle i.e. on constant pressure. The fuel is fed into the cylinder by a fuel injector and is mixed with air inside the cylinder. The diesel engine compresses only a c charge of air and ignition is done by the heat of compression. Compression ratio is higher in diesel engine. Due to higher compression ratio more power is produced. It is fitted with a fuel injector. Burns fuel that has low volatility.	Any Four Differences. Each difference one Marks	e N.C.

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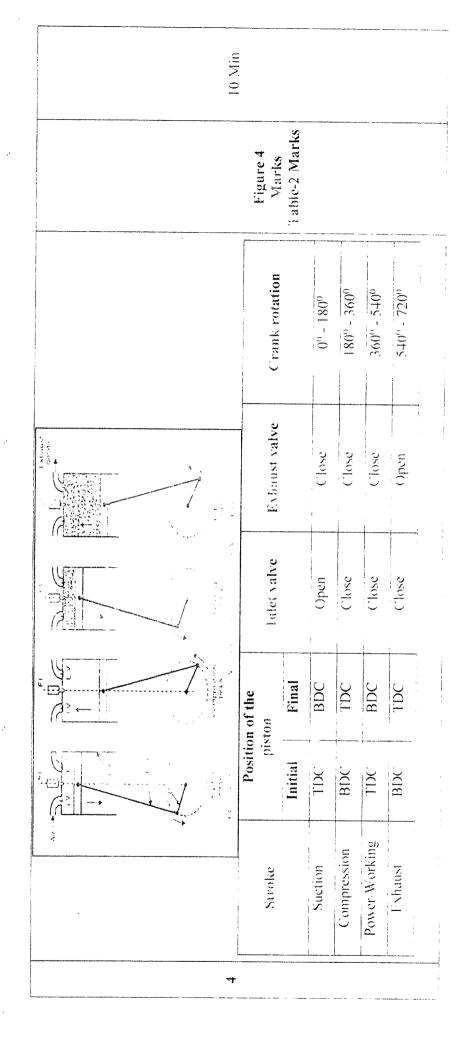
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5 Min	n N K
Sketch-2 Marks Explanation-3 Marks	Each Definition-1 Mark, Each Formulae-0.5 Marks, Each Each
$\begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} $	but to the heat supplied by combustion of fuel. $\eta_{th} = \frac{Power output}{Heat supplied} * 100$ $CV = \text{calorific value of fuel in kJ/kg}$ ower (<i>IP</i>) or Brake power (<i>BP</i>). ower to the heat supplied by combustion of fuel. $\eta_{th} = \frac{IP}{m_f * CV} * 100$
$P_{\text{number}} = \sum_{n=1}^{n_{\text{obs}}} \sum_{i=1}^{n_{\text{obs}}} \sum_{i=1}^{n_{$	Where: $L = \text{Stroke length in m.}$ N = Speed of engine in RPM. Thermal efficiency (η_{th}) : It is defined as the ratio of power output to the heat supplied by combustion of fuel. $\eta_{th} = \frac{P_{ower output}}{H_{eat supplied}} \times 100$ It is defined as the ratio of power output to the heat supplied by combustion of fuel. Where. $m_r = \text{Mass of fuel in kg/kg}$ Where. $m_r = \text{Mass of fuel in kg/kg}$ The power output may be indicated power (IP) or Brake power (BP) . Indicated Thermal efficiency (η_{th}) : It is defined as the ratio of indicated power to the heat supplied by combustion of fuel. Brake Thermal efficiency $(\eta_{B_{th}})$: Brake Thermal efficiency $(\eta_{B_{th}})$:

			(20) × 6M = 12 Marks)	Max. Time required for each Question
				Scheme of Marking
It is defined as the ratio of brake power to the heat supplied by combustion of fuel. $\eta_{B_{th}} = \frac{BP}{m_{c} * CV} * 100$	Brake Specific Fuel Consumption (<i>BSFC</i>): It is defined as the mass of the fuel consumed in one hour by an engine in developing 1 kW of brake power. This can be expressed as	$BSFC = \frac{Mass \ of \ the \ fuel \ consumed \ in \ kg/hr}{Brake \ power \ developed \ in \ kW} kg \ kWhr}$	Part B	Q No

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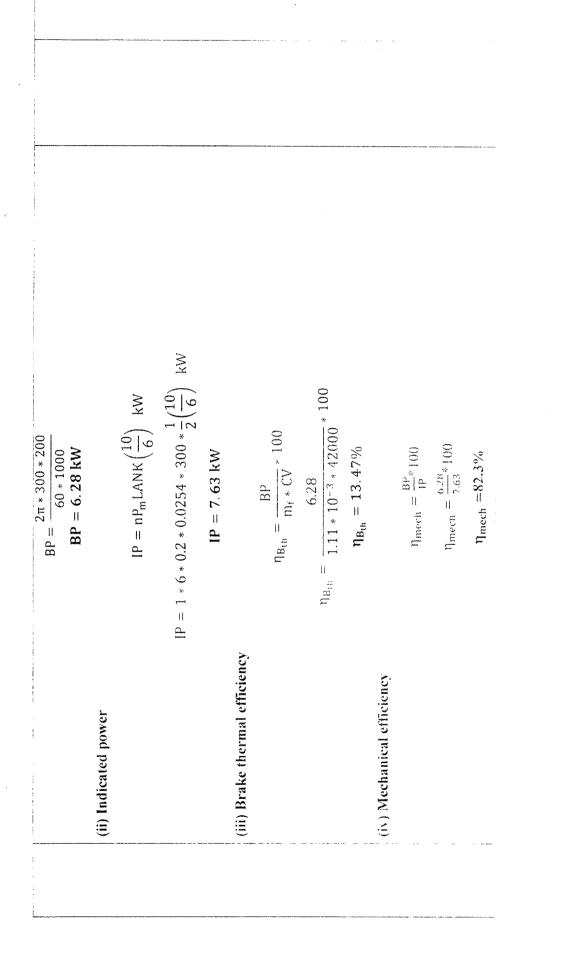


E Z S	(2Q x 8M + 16 Marks)	Max. Time required for each Question
Any Four Differences. Each difference one Marks	(2Q × 8	Scheme of Marking
 Four Stroke Engine It has two revolution of crankshaft between one power strokes. It generates less torque due to 2 revolution of crankshaft between one power strokes. It used valve to inlet and outlet. It used valve to inlet and outlet. It requires heavy flywheel because it generates unbalance force due to two revolutions for one power stroke. In four stroke engine charge is fully burn and does not mix with burn charge in ideal condition. Comparatively complicated lubrication. Comparatively less lubricating oil requires. 4 stroke engines have less power to weight ratio. It is less noisy. 	Part (Solution
 It has one revolution of crankshaft within one power stroke. It can generate high torque compare to 4 strokes engine. It used port to inlet and outlet of fuel. 2 stroke engines require lighter flywheel compare to other engines because it generates more balanced force due to one revolution for one power stroke. The charge is partially burn and mix with the burn gases during inlet. It is due to port nechanism. I asy lubrication due to lubrication oil mix with fuel. More lubricating oil requires because some oil burns with fuel. These engines give less thermal efficiency. It has high power to weight ratio compare to others. 		
		Q No

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	ic ii	5 Min	0 Min
	Pv Diagram -3 Marks 1-s diagram-2 Marks		Each Component final value with units -1.5 Marks Lach Formulae-0.5 Marks
		• • • • • • • • • • • • • • • • • • •	
		· · · · · · · · · · · · · · · · · · ·	
			^{π(0,13)⁷} / ₁ 0.0254m ³ ; pm: Torque, T = 200Nm; CV 42000 kJ/kg
			а 3000 г
r*			Solution: For single cylinder engine, $n = 1$; For a 4-stroke engine, $K = 1/2$; d = 180mm = 0.18m; Λ d = 180mm = 0.18m; Λ L = 200mm = 0.2m; N P _m = 6 bar; m, $-4kghr = \frac{4}{60-60} = 1.11*10^{3}kg sec;$ m, $-4kghr = \frac{4}{60-60} = 1.11*10^{3}kg sec;$ (i) Brake power BP = $\frac{2mNT}{60-1000}$ kW
	6. a.	6.b	r-

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GAIN MORE KNOWLEDGE	
REACH GREATER HEIGHTS	

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PRESIDENCY UNIVERSITY BENGALURU

SCHOOL OF ENGINEERING

TEST – 2

Sem & AY: Odd Sem 2019-20 Course Code: MEC 213 Course Name: I C ENGINES & FUELS Program & Sem: B.Tech & VII Date: 19.11.2019 Time: 9.30 AM to 10.30 AM Max Marks: 40 Weightage: 20%

Instructions:

- (i) Write the sketches neatly.
- (ii) Non programmable scientific calculator are allowed.

Part A [Memory Recall Questions]

Answer all the Questions. Each Question carries five marks.	(4Qx5M=20M)						
1. What is the need for alternate fuels for IC Engines ?							
2. Write a short note on Fuel Feed Pump.	(CO2) [Knowledge]						
(C 3. Discuss the main functional requirements in a fuel injection syst	CO2) [Comprehension] tem.						
4. Give the advantages and disadvantages of LPG.	(CO2) [Knowledge] (CO2) [Knowledge]						
Part B [Thought Provoking Questions]							
Answer the Question. The Question carry eight marks.	(1Qx8M=8M)						
Answer the Question. The Question carry eight marks. 5. In Jaynagar, the BBMP workers are collecting 10 Tons of Munic week and facing lot of problems to disperse the municipal waste. We explain the process how this municipal waste can be utilized in IC	cipal Waste every With respect to this,						
5. In Jaynagar, the BBMP workers are collecting 10 Tons of Munic week and facing lot of problems to disperse the municipal waste. A explain the process how this municipal waste can be utilized in IC	cipal Waste every With respect to this,						
5. In Jaynagar, the BBMP workers are collecting 10 Tons of Munic week and facing lot of problems to disperse the municipal waste. A explain the process how this municipal waste can be utilized in IC	cipal Waste every With respect to this, Engines.						

6. Explain the following with the neat sketch:

a) Simple carburetor b) Port injection MPFI system

[6+6=12M](CO2) [Comprehension]

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SCHOOL OF ENGINEERING



ODD Semester: 2019-2020 Course Code: MEC 213

Course Name: I C Engines & Fuels

Date: 19/11/2019 Time: 9.30am to 10.30am Max Marks: 40 MARKS Weightage: 20%

Extract of question distribution [outcome wise & level wise]

Q.NO	C.O.NO	Unit/Module Number/Unit /Module Title	-		type [Marks allotted] Bloom's Levels				Problem Solving type [Marks allotted] A			Total Marks
~	CO1	Module 2	and and a second s									5
2.	C01	Module 3		M								5
3	CO1	Module 2					-					5
4	CO1	Module 2	H									5
5	CO1	Module 2					M					8
6	CO1	Module 3										12
	Total Marks		15	5		12	8					40

SCHOOL OF ENGINEERING



ODD Semester: 2019-2020 Course Code: MEC 213 Course Name: I C Engines & Fuels Date: 19/11/2019 Time: 9.30am to 10.30am Max Marks: 40 MARKS Weightage: 20%

Part A

(3Q x4 M =12 Marks)

Q No	Solution	Scheme of Marking	Max. Time require for eacl Questio
	NEED FOR ALTERNATE FUELS:	Five points Each point	í în
	 To ensure that when the short fall in crude oil occurs, there can be a smooth transition to other fuels. To provide long-term security of supply because well over half of the world's crude oil is in the Middle East. To improve air quality because the alternative fuel may give cleaner exhaust gases as, for example, is claimed for methanol as a replacement for gasoline. However, the improvements in exhaust emissions resulting from the use of reformulated gasoline's will delay the general introduction of alternative fuel such as methanol. To overcome the absence of an indigenous crude oil supply together with an adverse balance of payments situation. An example has been the use of erhanol as an automotive fuel in brazil, where expensive crude oil had to be imported but ethanol could be manufactured relatively cheaply(when world sugar prices were low)by fermenting sugar cane. 	carry 1 mark	

Salary is proved	8.4 FUEL FEED PUMP	Sketch carries 2	10min
	A schematic sketch of fuel feed pump is shown in Fig.3.4. It is of spring loaded plunger type. The plunger is actuated through a push rod from the cam shaft. At the minimum lift position of the cam the spring force on the plunger creates	Explanation marks	
	furl pump for a success fuel flow from the main tank into the pump. When the same time the inlet value is closed and the fuel is forced through the outled value is closed and the fuel is forced through the outled value is closed and the fuel is forced through the outled value is closed and the fuel is forced through the outled value. When the operating pressure gets released, the plunger return spring eases to function resulting in varying of the pumping stroke under varying engine loads according to the quantity of fuel required by the injection pump.		
3	 Functional requirements of a fuel injection system ✓ For successful running and getting good performance from an internal combustion engine, the following requirements must be met by a fuel injection system. ✓ Accurate metering of the fuel injected per cycle. ✓ Correct fuel injection timing. 	Any four Particular Requirements. Each carries 1.5 Marks	5min
	 Full control over rate of fuel injection. Proper atomization of the fuel. Proper spray pattern to ensure mixing of air and fuel. Uniform distribution of fuel in the combustion chamber. To supply equal quantity of the fuel in all the cylinders (in case of multi cylinder engine). 		
4	 Full control over rate of fuel injection. Proper atomization of the fuel. Proper spray pattern to ensure mixing of air and fuel. Uniform distribution of fuel in the combustion chamber. To supply equal quantity of the fuel in all the cylinders (in case of multi cylinder engine). No lag between beginning and end of injection process. Advantages LPG Propane has low cold-start emissions due to its gaseous state. Propane has lower peak pressure during combustion than conventional 	Any three advantages and two disadvantages	5min
4	 Full control over rate of fuel injection. Proper atomization of the fuel. Proper spray pattern to ensure mixing of air and fuel. Uniform distribution of fuel in the combustion chamber. To supply equal quantity of the fuel in all the cylinders (in case of multi cylinder engine). No lag between beginning and end of injection process. Advantages LPG Propane has low cold-start emissions due to its gaseous state. 	advantages and two	5min

 Propane tanks are pressure vessels and thus weigh more than the equivalent diesel tank. 	
 Propane is heavier than air, which requires appropriate handling. Propane vapor flammability limits in air are wider than those of petrol. which makes LPG, ignite more easily. 	
 Propane has a high expansion coefficient so that tanks can only be filled to 80% of capacity. 	
5. Propane in liquid form can cause cold burns to the skin in case of inappropriate use.	

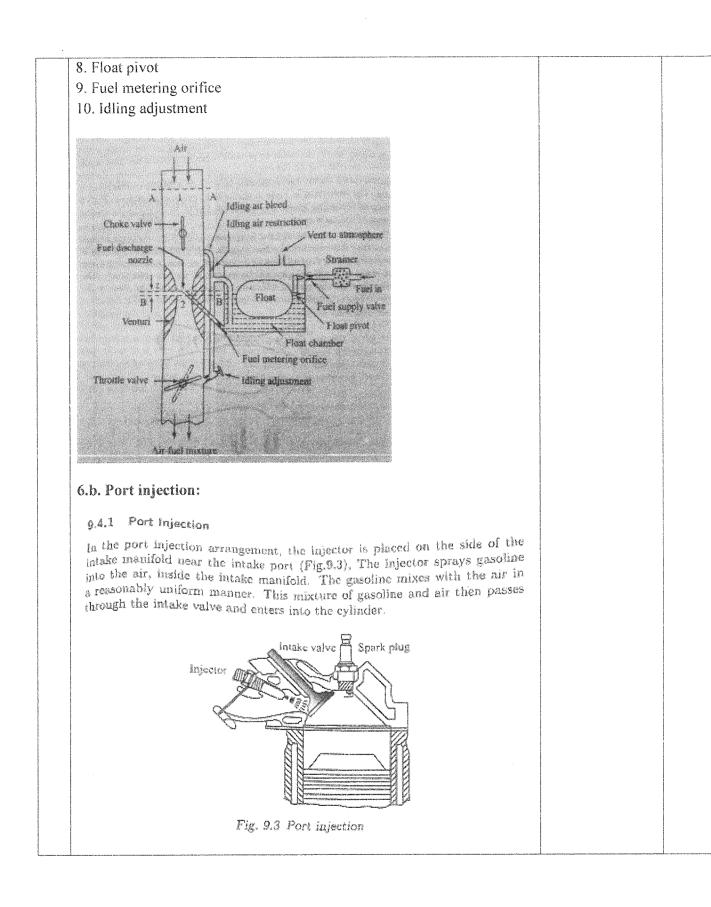
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	Part B	$(1Q \ x8 \ M = 8)$	Marks)
Q No	Solution	Scheme of Marking	Max. Time required for each Question
L.	(b) Methanol from Municipal Solid Wastes. The waste can be converted in methanol Figure 9.2 shows a schematic diagram. The wastes are first shredded and then passed under a magnet to remove ferrous materials. The iron free wastes are then $\int \frac{1}{100} 1$	Sketch – 4M Explanation – 4M	10min

Part C

$(Q \times M = Marks)$

Q No	Solution	Scheme of Marking	Max. Time required for each Question
Ú a.	Carburetor is a device that mixes air and fuel for internal combustion engines in the proper <u>air-fuel ratio</u> for combustion. Essential Parts of carburetor are 1. Choke and throttle 2. Fuel strainer 3. Float chamber 4. Main fuel metering and idling nozzles And rest are 5. Venturi 6. Fuel discharge nozzle 7. Float	SKETCH – 3M EXPLANATION – 3M for Each Question	20 min



	Air			
		na Diministrati da Santa S		
- Pol	Fuel spray	Inject	0F	
Fig. 9.4	Multi-point fuel inje	ction (MPFI) near poi	t	

GAIN MORE KNOWLEDGE REACH GREATER HEIGHTS REACH GREATER HEIGHTS REACH GREATER HEIGHTS	
SCHOOL OF ENGINEERING	3
END TERM FINAL EXAMINATION	N
Semester: Odd Semester: 2019 - 20	Date: 27 December 2019
Course Code: MEC 213	Time: 9:30 AM to 12:30 PM
Course Name: IC ENGINES AND FUELS	Max Marks: 80
Program & Sem: B.Tech (MEC) & VII	Weightage: 40%
Instructions: (i) Read the all questions carefully and answer accordingly. (ii) Question paper consists of 3 parts. (iii) Scientific and Non-programmable calculators are permitted	1
Part A [Memory Recall Questions	5]
Answer all the Questions. Each Question carries 4 marks.	(5Qx4M=20M)
1. Define Mean Effective Pressure and Brake Specific Fuel const	umption with formula. (C.O.No.1) [Knowledge]
2. Explain Trans Esterification Process with chemical reaction.	(C.O.No.2) [Comprehension]

Roll No

3. What are different types of air fuel mixtures.

4. Explain Octane No and Cetane No, mention it's value for petrol and diesel engines.

(C.O.No.4) [Comprehension]

(C.O.No.3) [Knowledge]

5. State different types of pollutants from automobiles and their causes. (C.O.No.5) [Knowledge]

Part B [Thought Provoking Questions]

Answer both the Questions. Each Question carries 10 marks. (2Qx10M=20M)

- 6. Why engine performance parameter curves are drawn with respect to crank angle rotation? draw (P-O) curves for Otto and Diesel Cycle. (C.O.No.4) [Comprehension]
- 7. Mention the reason for NO_x Formation and Explain EGR Technique with neat sketches.

(C.O.No.2) [Comprehension]

27

Part C [Problem Solving Questions]

Answer all the Questions. Each Question carries 10 marks.

(4Qx10M=40M)

8. Explain stages of combustion in SI Engine with neat sketches.

(C.O.No.3) [Comprehension]

9. Explain Knocking, and compare knocking for SI and CI engines with neat sketches.

(C.O.No.4) [Comprehension]

A single cylinder 4-stroke IC engine has a bore of 180mm, stroke of 200mm and a rated speed of 300 rpm. Torque on the brake drum is 200Nm and mean effective pressure is 6 bar. It consumes 4 kg of fuel in one hour. The calorific value of the fuel is 42000 kJ/kg. Determine (i) Brake power (ii) Indicated power (iii) Brake thermal efficiency (iv) Mechanical efficiency

(C.O.No.1) [Application]

(C.O.No.4) [Application]

11. Explain MPFI system with neat sketches.

SCHOOL OF ENGINEERING



Semester: VII

Course Code: MEC 213

Course Name: IC ENGINE

Date: 27/12/2019 Time: 9.30 a.m.-12.30 a.m. Max Marks: 80 Weightage: 40%

Extract of question distribution [outcome wise & level wise]

Q.NO	C.O.NO	Unit/Module Number/Unit /Module Title					type [Marks allotted]		ks all	g type otted]	ed] Problem Solvin		-	Total Marks
			К	С	A		С			Α				
1	1	1	4									4		
2	2	2		4								4		
3	3	3	4									4		
4	4	4		4								4		
5	5	5	4									4		
6	1	1					10					10		
7	2	2					10					10		
8	3	3										10		
9	4	4	10									10		
10	5	5	<u> </u>							10		10		
11	4	3								10		10		

	Total					80

K =Knowledge Level C = Comprehension Level, A = Application Level

Note: While setting all types of questions the general guideline is that about 60%

Of the questions must be such that even a below average students must be able to attempt, About 20% of the questions must be such that only above average students must be able to attempt and finally 20% of the questions must be such that only the bright students must be able to attempt.

Annexure- II: Format of Answer Scheme

SCHOOL OF ENGINEERING

Semester: VII Course Code: MEC 213 Course Name: IC ENGINE Date: 27 Dec 2019 Time: 9.30 a.m.-12.30 a.m. Max Marks: 80 Weightage: 40%

	Part A	$(Q \times M = Marks)$		
Q N o	Solution	Scheme of Marking	Max. Time required for each Question	
1	Mean Effective Pressure : It is the mean or average pressure acting on the piston during the power stroke. The indicated mean effective pressure of an engine is obtained from the indicator diagram. The indicated diagram on the P-V diagram, for one cycle at that load, drawn with the help of an indicator fitted on the engine. $P_{m} = \frac{\left[\sum_{i=1}^{Net area of the indicator} i \right] * \left[\sum_{i=1}^{Spring value of the spring used in the indicator (S) in bar/m} \right]$ $P_{m} = \frac{Sa}{l} \text{ bar}$ Brake Specific Fuel Consumption (BSFC): It is defined as the mass of the fuel consumed in one hour by an engine in developing I kW of brake power. This can be expressed as	1 mark for each correct definition and 1 mark for formula.	10 min.	

	$BSFC = \frac{Mass of the fuel consumed in kg/h}{Brake power developed in kW}$ $BSFC = \frac{m_{f }}{BP}$	<u>r</u>	
2.	Transesterification or alcoholysis is defined as the process in which nonedible oil is allowed to chemically react with alcohol. In this reaction, methanol and ethanol are the most commonly used alcohols because of their low cost and availability. This reaction has been widely used to reduce the viscosity of nonedible oil and for the conversion of triglycerides into ester.		5 min
3.	(i) chemically correct mixture (ii) rich mixture and (iii) lean mixture Chemically correct or stoichiometric mixture is one in just enough air for complete combustion of the fuel. For ex- one kg of octane (C_8H_{18}) completely 15.12 kg of air is re- chemically correct A/F ratio for C_8H_{18} is 15.12:1; usually to 15:1. This chemically correct mixture will vary only slig- cal value between different hydrocarbon fuels. It is always the chemical equation for complete combustion for a partice plete combustion means all carbon in the fuel is converted hydrogen to H_2O . A mixture which contains less air than the stoichiometric is called a rich mixture (example, A/F ratio of 12:1, 10:1 e A mixture which contains more air than the stoichiometric is called a lean mixture (example, A/F ratio of 17:1, 20:1 of the stoichiometric of the fuel and the stoichiometric of the stoichiometric of the fuel and the stoichiometric of the stoichiom	al Q hl cc al ta ri ta	7 min.
4	Value of octane no for petrol is 87-95, and cetane no for diesl fuel is 40-60	2 marks for each correct defination	10 min

	Definition: It indicates the % by volume of iso-octane in a mixture of iso-octane and heptane which exhibit the same characteristics of the fuel in a standard engine under a set of operating conditions.		
	Definition: It indicates the % by volume of normal cetane in a mixture of Cetane ($C_{16}H_{34}$) and α -methyl naphthalene ($C_{11}H_{10}$) which exhibit the same ignition characteristics (ID) as the test fuel when combustion is carried out under specified operating conditions.		
5.	 Carbon Monoxide (CO) Volatile Organic Compounds (VOCs) Oxides of Nitrogen (NOx) Sulfur Dioxide (SO2) Particulate Matter (PM10) Lead (Pb) 	1 mark for each correct formula	5 min

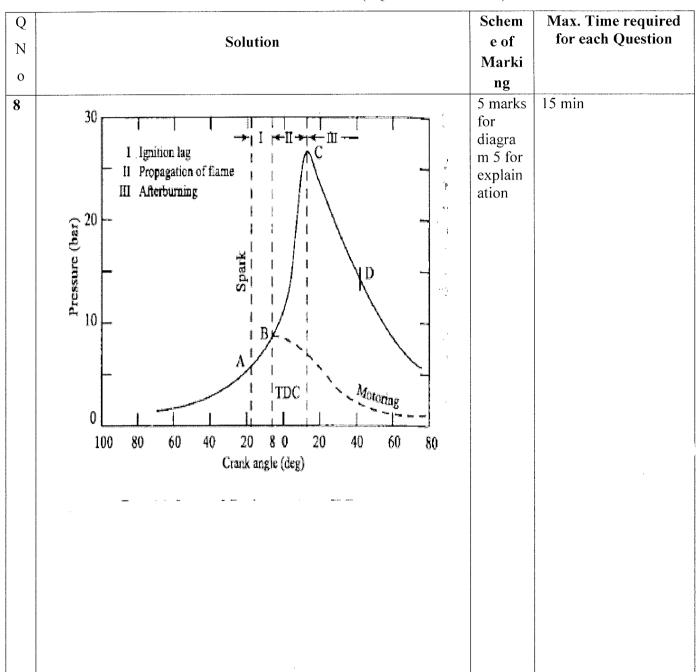
(2Q x	10M =	Marks)
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Q N o	Solution	Sche me of Mark ing	Max. Time required for each Question
6	Crank angle rotation is most important independent parameter of ic engine which is always constant for a cycle. For otto cycle and diesel cycle $\begin{array}{c} & & \\ & \\ & \\ & \\ & \\ & \\ & \\ & \\ & \\ $	6 marks for corre ct soluti on	15 min

Part B

	A : point of fuel injection B : point of fuel injection C : end of fuel injection C : end of fuel injection		
with oxygen and forms gases.	No_x are formed at higher temperature when nitrogen in air breaks combines with oxygen and forms gases. In internal combustion engines, exhaust gas recirculation (EGR) is a nitrogen	4 marks	15 min
	oxide (NOx) emissions reduction technique used in petrol/gasoline and diesel	for corre	
	engines. EGR works by recirculating a portion of an engine's exhaust gas back	ct	
	to the engine cylinders. This dilutes the O2 in the incoming air stream and provides gases inert to combustion to act as absorbents of combustion heat to	soluti	
redu x is p oxyg	educe peak in-cylinder temperatures. NO is produced in high temperature mixtures of atmospheric nitrogen and oxygen that occur in the combustion cylinder, and this usually occurs at cylinder peak pressure. Another primary benefit of external EGR valves on a	on	
		and 2 marks	
		corre	
	spark ignition engine is an increase in efficiency, as charge dilution allows a	ct	
	larger throttle position and reduces associated pumping losses.	answ	
		er	

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Part C

(4Q x 10M =40 Marks)