

Reservoir Engineering Handbook

Tarek Ahmed



Reservoir Engineering

Reservoir Engineering

Handbook

Fifth Edition

Tarek Ahmed





Gulf Professional Publishing is an imprint of Elsevier 50 Hampshire Street, 5th Floor, Cambridge, MA 02139, United States The Boulevard, Langford Lane, Kidlington, Oxford, OX5 1GB, United Kingdom

© 2019 Elsevier Inc. All rights reserved.

No part of this publication may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying, recording, or any information storage and retrieval system, without permission in writing from the publisher. Details on how to seek permission, further information about the Publisher's permissions policies and our arrangements with organizations such as the Copyright Clearance Center and the Copyright Licensing Agency, can be found at our website: www.elsevier.com/permissions.

This book and the individual contributions contained in it are protected under copyright by the Publisher (other than as may be noted herein).

Notices

Knowledge and best practice in this field are constantly changing. As new research and experience broaden our understanding, changes in research methods, professional practices, or medical treatment may become necessary.

Practitioners and researchers must always rely on their own experience and knowledge in evaluating and using any information, methods, compounds, or experiments described herein. In using such information or methods they should be mindful of their own safety and the safety of others, including parties for whom they have a professional responsibility.

To the fullest extent of the law, neither the Publisher nor the authors, contributors, or editors, assume any liability for any injury and/or damage to persons or property as a matter of products liability, negligence or otherwise, or from any use or operation of any methods, products, instructions, or ideas contained in the material herein.

Library of Congress Cataloging-in-Publication Data

A catalog record for this book is available from the Library of Congress

British Library Cataloguing-in-Publication Data

A catalogue record for this book is available from the British Library

ISBN: 978-0-12-813649-2

For information on all Gulf Professional publications visit our website at https://www.elsevier.com/books-and-journals



Publisher: Joe Hayton

Acquisition Editor: Katie Hammon

Editorial Project Manager: Michelle W. Fisher

Production Project Manager: Vijayaraj Purushothaman

Cover Designer: Christian J. Bilbow

Typeset by SPi Global, India

Dedication

This book is dedicated to my children Jennifer, Justin, and Carsen. To my wife Wendy.

Acknowledgments

It is my hope that the information presented in this textbook will improve the understanding of the subject of Reservoir Engineering. Much of the materials on which this book is based were drawn from the publications of the Society of Petroleum Engineers. I would like to express my appreciation to John Lee, Tom Blasingame, Peter Valko, and Robert Wattenbarger for sharing their outstanding knowledge and research studies in the field of Modern Decline Curve Analysis and Reservoir Engineering in general. Tributes are paid to authors and educators who have made significant contributions and enhanced our knowledge in the field of Reservoir Engineering.

I am grateful to the editorial and production staff of ELSEVIER Publishing Company for coordinating this textbook workflow. Many thanks and my sincere appreciation to Vijayaraj Purushothaman (Senior Project Manager) and Katie Hammon for their patience and understanding.

Preference to the Fifth Edition

This edition of the *Reservoir Engineering Handbook* includes a new chapter on Modern Decline Curve Analysis and several new sections and additions that focus on reservoir characterizations methods and waterflood surveillance methods. I am grateful to many of my colleagues for their valuable suggestions and for reviewing of the manuscript. I would like to express my gratitude to John Lee, Tom Blasingame, and Peter Valko for providing me with some of their research work studies on DCA and sharing their valuable knowledge on the subject.

Preface to the Fourth Edition

To make the fourth edition of this textbook as complete as possible, I have added Chapter 17 that deals with the topics of Fracture Reservoirs and Hydraulically Fracture Wells. The book documents the technical materials that have published and addressed this subject over the last 20 years, particularly the research work that has been authored by Dr. H. Kazemi and Dr. Steve Holditch.

Preface to the Third Edition

To make the third edition of this textbook as complete as possible, I have included the following: a new chapter on decline curve and type curve analysis, a section on tight and shallow gas reservoirs, and waterflood surveillance techniques.

Many of my colleagues have provided me with valuable recommendations and suggestions that I have included through the textbook to make it more comprehensive in treating the subject of reservoir engineering.

Preface to the Second Edition

I have attempted to construct the chapters following a sequence that I have used for several years in teaching three undergraduate courses in reservoir engineering. Two new chapters have been included in this second edition; Chapters 14 and 15. Chapter 14 reviews principles of waterflooding with emphasis on the design of a waterflooding project. Chapter 15 is intended to introduce and document the practical applications of equations of state in the area of vapor-liquid phase equilibria. A comprehensive review of different equations of state is presented with an emphasis on the Peng-Robinson equation of state.

Preface to the First Edition

This book explains the fundamentals of reservoir engineering and their practical application in conducting a comprehensive field study. Chapter 1 reviews fundamentals of reservoir fluid behavior with an emphasis on the classification of reservoir and reservoir fluids. Chapter 2 documents reservoir-fluid properties, while Chapter 3 presents a comprehensive treatment and description of the routine and specialized PVT laboratory tests. The fundamentals of rock properties are discussed in Chapter 4 and numerous methodologies for generating those properties are reviewed. Chapter 5 focuses on presenting the concept of relative permeability and its applications in fluid flow calculations.

The fundamental mathematical expressions that are used to describe the reservoir fluid flow behavior in porous media are discussed in Chapter 6, while Chapters 7 and 8 describe the principle of oil and gas well performance calculations, respectively. Chapter 9 provides the theoretical analysis of coning and outlines many of the practical solutions for calculating water and gas coning behavior. Various water influx calculation models are shown in Chapter 10, along with detailed descriptions of the computational steps involved in applying these models. The objective of Chapter 11 is to introduce the basic principle of oil recovery mechanisms and to present the generalized form of the material balance equation. Chapters 12 and 13 focus on illustrating the practical applications of the material balance equation in oil and gas reservoirs.

About the Author

Tarek Ahmed, PhD, PE, is Emeriuts Professor of Petroleum Engineering at Montana Tech of the University of Montana. Ahmed has a PhD from the University of Oklahoma, an MS from the University of Missouri-Rolla, and a BS from the Faculty of Petroleum (Suez Canal University), all degrees in petroleum engineering. Ahmed is also the author of several textbooks including *Hydrocarbon Phase Behavior*, *Advanced Reservoir Engineering*, and *Equations of State and PVT Analysis*. He is the Founder of Tarek Ahmed & Associates Ltd, a consulting company specialized in providing public and in-house reservoir engineering training courses.

Chapter 1

Fundamentals of Reservoir Fluid Behavior

Naturally occurring hydrocarbon systems found in petroleum reservoirs are mixtures of organic compounds that exhibit multiphase behavior over wide ranges of pressures and temperatures. These hydrocarbon accumulations may occur in the gaseous state, the liquid state, the solid state, or in various combinations of gas, liquid, and solid.

These differences in phase behavior, coupled with the physical properties of reservoir rock that determine the relative ease with which gas and liquid are transmitted or retained, result in many diverse types of hydrocarbon reservoirs with complex behaviors. Frequently, petroleum engineers have the task to study the behavior and characteristics of a petroleum reservoir and to determine the course of future development and production that would maximize the profit.

The objective of this chapter is to review the basic principles of reservoir fluid phase behavior and illustrate the use of phase diagrams in classifying types of reservoirs and the native hydrocarbon systems.

CLASSIFICATION OF RESERVOIRS AND RESERVOIR FLUIDS

Petroleum reservoirs are broadly classified as oil or gas reservoirs. These broad classifications are further subdivided depending on:

- o The composition of the reservoir hydrocarbon mixture
- o Initial reservoir pressure and temperature
- Pressure and temperature of the surface production

The conditions under which these phases exist are a matter of considerable practical importance. The experimental or the mathematical determinations of these conditions are conveniently expressed in different types of diagrams commonly called *phase diagrams*. One such diagram is called the *pressure-temperature diagram*.

Pressure-Temperature Diagram

Figure 1-1 shows a typical pressure-temperature diagram of a multicomponent system with a specific overall composition. Although a different hydrocarbon

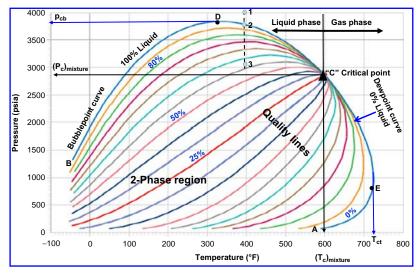


FIGURE 1-1 A typical p-T diagram for a multicomponent system.

system would have a different phase diagram, the general configuration is similar.

These multicomponent pressure-temperature diagrams are essentially used to:

- Classify reservoirs
- Classify the naturally occurring hydrocarbon systems
- o Describe the phase behavior of the reservoir fluid

To fully understand the significance of the pressure-temperature diagrams, it is necessary to identify and define the following key points on these diagrams:

- Cricondentherm (T_{ct})—The Cricondentherm is defined as the maximum temperature above which liquid cannot be formed regardless of pressure (point E). The corresponding pressure is termed the Cricondentherm pressure p_{ct}.
- Cricondenbar (p_{cb})—The Cricondenbar is the maximum pressure above which no gas can be formed regardless of temperature (point D). The corresponding temperature is called the Cricondenbar temperature T_{cb}.
- Critical point—The critical point for a multicomponent mixture is referred
 to as the state of pressure and temperature at which all intensive properties
 of the gas and liquid phases are equal (point C). At the critical point, the
 corresponding pressure and temperature are called the critical pressure p_c
 and critical temperature T_c of the mixture.
- **Phase envelope (two-phase region)**—The region enclosed by the bubble-point curve and the dew-point curve (line BCA), wherein gas and liquid

coexist in equilibrium, is identified as the phase envelope of the hydrocarbon system.

- o Quality lines—The dashed lines within the phase diagram are called quality lines. They describe the pressure and temperature conditions for equal volumes of liquids. Note that the quality lines converge at the critical point (point C).
- Bubble-point curve—The bubble-point curve (line BC) is defined as the line separating the liquid-phase region from the two-phase region.
- o **Dew-point curve**—The dew-point curve (line AC) is defined as the line separating the vapor-phase region from the two-phase region.

In general, reservoirs are conveniently classified on the basis of the location of the point representing the initial reservoir pressure p_i and temperature T with respect to the pressure-temperature diagram of the reservoir fluid. Accordingly, reservoirs can be classified into basically two types. These are:

- o **Oil reservoirs**—If the reservoir temperature T is less than the critical temperature T_c of the reservoir fluid, the reservoir is classified as an oil reservoir.
- o Gas reservoirs—If the reservoir temperature is greater than the critical temperature of the hydrocarbon fluid, the reservoir is considered a gas reservoir.

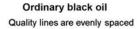
Oil Reservoirs

Depending upon initial reservoir pressure p_i, oil reservoirs can be subclassified into the following categories:

- 1. Undersaturated oil reservoir. If the initial reservoir pressure p_i (as represented by point 1 on Figure 1-1), is greater than the bubble-point pressure pb of the reservoir fluid, the reservoir is labeled an undersaturated oil reservoir.
- 2. Saturated oil reservoir. When the initial reservoir pressure is equal to the bubble-point pressure of the reservoir fluid, as shown on Figure 1-1 by point 2, the reservoir is called a saturated oil reservoir.
- 3. Gas-cap reservoir. If the initial reservoir pressure is below the bubblepoint pressure of the reservoir fluid, as indicated by point 3 on Figure 1-1, the reservoir is termed a gas-cap or two-phase reservoir, in which the gas or vapor phase is underlain by an oil phase.

Crude oils cover a wide range in physical properties and chemical compositions, and it is often important to be able to group them into broad categories of related oils. In general, crude oils are commonly classified into the following types:

- o Ordinary black oil
- o Low-shrinkage crude oil
- o High-shrinkage (volatile) crude oil
- Near-critical crude oil



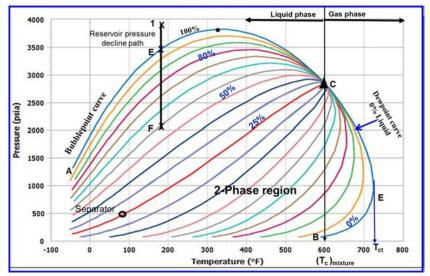


FIGURE 1-2 A typical p-T diagram for an ordinary black oil.

The above classifications are essentially based upon the properties exhibited by the crude oil, including physical properties, composition, gas-oil ratio, appearance, and pressure-temperature phase diagrams.

- 1. Ordinary black oil. A typical pressure-temperature phase diagram for ordinary black oil is shown in Figure 1-2. It should be noted that quality lines, which are approximately equally spaced characterize this black oil phase diagram. Following the pressure reduction path as indicated by the vertical line EF on Figure 1-2, the liquid shrinkage curve, as shown in Figure 1-3, is prepared by plotting the liquid volume percent as a function of pressure. The liquid shrinkage curve approximates a straight line except at very low pressures. When produced, ordinary black oils usually yield gas-oil ratios between 200–700 scf/STB and oil gravities of 15 to 40 API. The stock tank oil is usually brown to dark green in color.
- 2. Low-shrinkage oil. A typical pressure-temperature phase diagram for low-shrinkage oil is shown in Figure 1-4. The diagram is characterized by quality lines that are closely spaced near the dew-point curve. The liquid-shrinkage curve, as given in Figure 1-5, shows the shrinkage characteristics of this category of crude oils. The other associated properties of this type of crude oil are:
 - o Oil formation volume factor less than 1.2 bbl/STB
 - Gas-oil ratio less than 200 scf/STB
 - Oil gravity less than 35° API

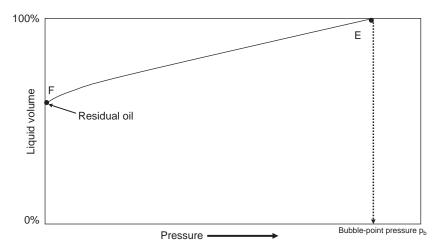


FIGURE 1-3 Liquid-shrinkage curve for black oil.

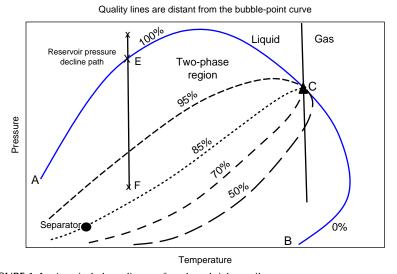


FIGURE 1-4 A typical phase diagram for a low-shrinkage oil.

- o Black or deeply colored
- o Substantial liquid recovery at separator conditions as indicated by point G on the 85% quality line of Figure 1-4.
- 3. Volatile crude oil. The phase diagram for a volatile (high-shrinkage) crude oil is given in Figure 1-6. Note that the quality lines are close together near the bubble-point and are more widely spaced at lower pressures. This type of crude oil is commonly characterized by a high liquid shrinkage immediately

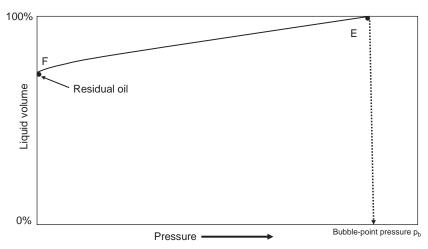


FIGURE 1-5 Oil-shrinkage curve for low-shrinkage oil.

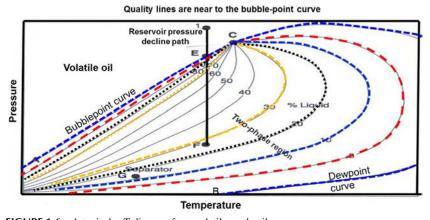


FIGURE 1-6 A typical p-T diagram for a volatile crude oil.

below the bubble-point as shown in Figure 1-7. The other characteristic properties of this oil include:

- o Oil formation volume factor less than 2 bbl/STB
- o Gas-oil ratios between 2,000-3,200 scf/STB
- o Oil gravities between 45-55° API
- Lower liquid recovery of separator conditions as indicated by point G on Figure 1-6
- o Greenish to orange in color

Another characteristic of volatile oil reservoirs is that the API gravity of the stock-tank liquid will increase in the later life of the reservoirs.

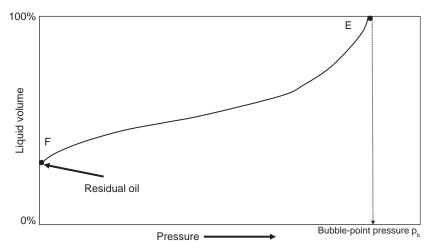


FIGURE 1-7 A typical liquid-shrinkage curve for a volatile crude oil.

4. Near-critical crude oil. If the reservoir temperature T is near the critical temperature T_c of the hydrocarbon system, as shown in Figure 1-8, the hydrocarbon mixture is identified as a near-critical crude oil. Because all the quality lines converge at the critical point, an isothermal pressure drop (as shown by the vertical line EF in Figure 1-8) may shrink the crude oil from 100% of the hydrocarbon pore volume at the bubble-point to 55% or less at a pressure 10 to 50 psi below the bubble-point. The shrinkage characteristic behavior of the near-critical crude oil is shown in Figure 1-9. The

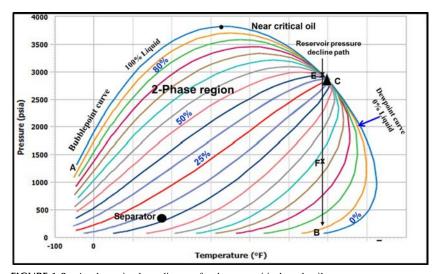


FIGURE 1-8 A schematic phase diagram for the near-critical crude oil.



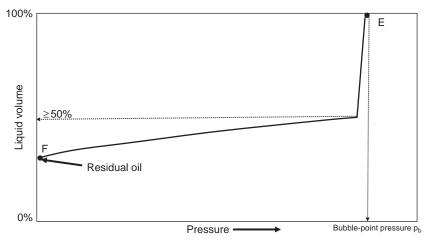


FIGURE 1-9 A typical liquid-shrinkage curve for the near-critical crude oil.

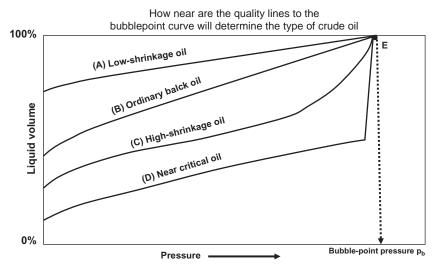


FIGURE 1-10 Liquid shrinkage for crude oil systems.

near-critical crude oil is characterized by a high GOR in excess of 3,000 scf/ STB with an oil formation volume factor of 2.0 bbl/STB or higher. The compositions of near-critical oils are usually characterized by 12.5 to 20 mol% heptanes-plus, 35% or more of ethane through hexanes, and the remainder methane.

Figure 1-10 compares the characteristic shape of the liquid-shrinkage curve for each crude oil type.

Gas Reservoirs

In general, if the reservoir temperature is above the critical temperature of the hydrocarbon system, the reservoir is classified as a natural gas reservoir. On the basis of their phase diagrams and the prevailing reservoir conditions, natural gases can be classified into four categories:

- Retrograde gas-condensate
- Near-critical gas-condensate
- Wet gas
- Dry gas

Retrograde gas-condensate reservoir. If the reservoir temperature T lies between the critical temperature T_c and cricondentherm T_{ct} of the reservoir fluid, the reservoir is classified as a retrograde gascondensate reservoir. This category of gas reservoir is a unique type of hydrocarbon accumulation in that the special thermodynamic behavior of the reservoir fluid is the controlling factor in the development and the depletion process of the reservoir. When the pressure is decreased on these mixtures, instead of expanding (if a gas) or vaporizing (if a liquid) as might be expected, they vaporize instead of condensing.

Consider that the initial condition of a retrograde gas reservoir is represented by point 1 on the pressure-temperature phase diagram of Figure 1-11. Because the reservoir pressure is above the upper dew-point pressure, the hydrocarbon system exists as a single phase (i.e., vapor phase) in the reservoir. As the reservoir pressure declines isothermally during production from the initial pressure (point 1) to the upper dewpoint pressure (point 2), the attraction between the molecules of the light and heavy components causes them to move further apart

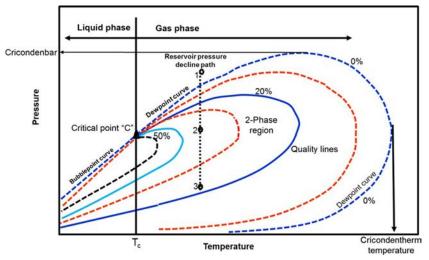


FIGURE 1-11 A typical phase diagram for a retrograde system.

further apart. As this occurs, attraction between the heavy component molecules becomes more effective; thus, liquid begins to condense.

This retrograde condensation process continues with decreasing pressure until the liquid dropout reaches its maximum at point 3. Further reduction in pressure permits the heavy molecules to commence the normal vaporization process. This is the process whereby fewer gas molecules strike the liquid surface and causes more molecules to leave than enter the liquid phase. The vaporization process continues until the reservoir pressure reaches the lower dewpoint pressure. This means that all the liquid that formed must vaporize because the system is essentially all vapors at the lower dew point.

Figure 1-12 shows a typical liquid shrinkage volume curve for a condensate system. The curve is commonly called the **liquid dropout curve.** In most gascondensate reservoirs, the condensed liquid volume seldom exceeds more than 15%–19% of the pore volume. This liquid saturation is not large enough to allow any liquid flow. It should be recognized, however, that around the wellbore where the pressure drop is high, enough liquid dropout might accumulate to give two-phase flow of gas and retrograde liquid.

The associated physical characteristics of this category are:

- Gas-oil ratios between 8,000 and 70,000 scf/STB. Generally, the gas-oil ratio for a condensate system increases with time due to the liquid dropout and the loss of heavy components in the liquid.
- Condensate gravity above 50° API
- o Stock-tank liquid is usually water-white or slightly colored.

There is a fairly sharp dividing line between oils and condensates from a compositional standpoint. Reservoir fluids that contain heptanes and are heavier in concentrations of more than 12.5 mol% are almost always in the liquid phase in the reservoir. Oils have been observed with heptanes and heavier concentrations

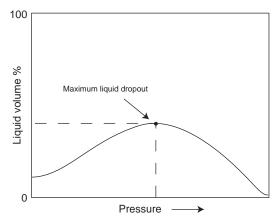


FIGURE 1-12 A typical liquid dropout curve.

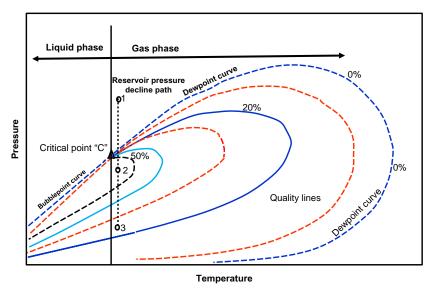


FIGURE 1-13 A typical phase diagram for a near-critical gas condensate reservoir.

as low as 10% and condensates as high as 15.5%. These cases are rare, however, and usually have very high tank liquid gravities.

Near-critical gas-condensate reservoir. If the reservoir temperature is near the critical temperature, as shown in Figure 1-13, the hydrocarbon mixture is classified as a near-critical gas-condensate. The volumetric behavior of this category of natural gas is described through the isothermal pressure declines as shown by the vertical line 1-3 in Figure 1-13 and also by the corresponding liquid dropout curve of Figure 1-14. Because all the quality lines converge at the critical point, a rapid liquid buildup will immediately occur below the dew point (Figure 1-14) as the pressure is reduced to point 2.

This behavior can be justified by the fact that several quality lines are crossed very rapidly by the isothermal reduction in pressure. At the point where the liquid ceases to build up and begins to shrink again, the reservoir goes from the retrograde region to a normal vaporization region.

Wet-gas reservoir. A typical phase diagram of a wet gas is shown in Figure 1-15, where reservoir temperature is above the cricondentherm of the hydrocarbon mixture. Because the reservoir temperature exceeds the cricondentherm of the hydrocarbon system, the reservoir fluid will always remain in the vapor phase region as the reservoir is depleted isothermally, along the vertical line A-B.

As the produced gas flows to the surface, however, the pressure and temperature of the gas will decline. If the gas enters the two-phase region, a liquid phase will condense out of the gas and be produced from the surface separators. This is caused by a sufficient decrease in the kinetic energy of heavy molecules

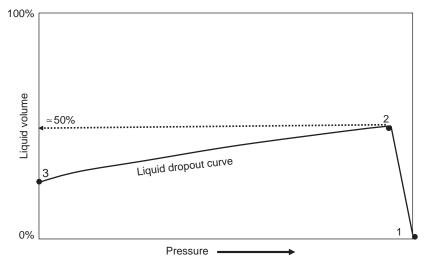


FIGURE 1-14 Liquid-shrinkage (dropout) curve for a near-critical gas-condensate system.

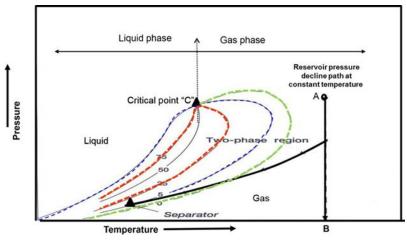


FIGURE 1-15 Phase diagram for a wet gas. (*After Clark*, *N.J.* Elements of Petroleum Reservoirs, *SPE*, *1969*).

with temperature drop and their subsequent change to liquid through the attractive forces between molecules.

Wet-gas reservoirs are characterized by the following properties:

- o Gas oil ratios between 60,000 to 100,000 scf/STB
- Stock-tank oil gravity above 60° API

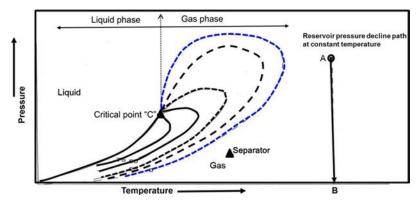


FIGURE 1-16 Phase diagram for a dry gas. (After Clark, N.J. Elements of Petroleum Reservoirs, SPE, 1969).

- Liquid is water-white in color
- Separator conditions, i.e., separator pressure and temperature, lie within the two-phase region

Dry-gas reservoir. The hydrocarbon mixture exists as a gas both in the reservoir and in the surface facilities. The only liquid associated with the gas from a dry-gas reservoir is water. A phase diagram of a dry-gas reservoir is given in Figure 1-16. Usually a system having a gas-oil ratio greater than 100,000 scf/STB is considered to be a dry gas.

Kinetic energy of the mixture is so high and attraction between molecules so small that none of them coalesce to a liquid at stock-tank conditions of temperature and pressure.

It should be pointed out that the classification of hydrocarbon fluids might be also characterized by the initial composition of the system. McCain (1994) suggested that the heavy components in the hydrocarbon mixtures have the strongest effect on fluid characteristics. The ternary diagram, as shown in Figure 1-17, with equilateral triangles can be conveniently used to roughly define the compositional boundaries that separate different types of hydrocarbon systems.

From the foregoing discussion, it can be observed that hydrocarbon mixtures may exist in either the gaseous or liquid state, depending on the reservoir and operating conditions to which they are subjected. The qualitative concepts presented may be of aid in developing quantitative analyses. Empirical equations of state are commonly used as a quantitative tool in describing and classifying the hydrocarbon system. These equations of state require:

- Detailed compositional analyses of the hydrocarbon system
- Complete descriptions of the physical and critical properties of the mixture individual components

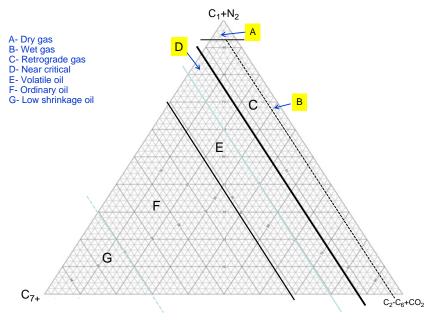


FIGURE 1-17 Compositions of various reservoir fluid types.

Many characteristic properties of these individual components (in other words, pure substances) have been measured and compiled over the years. These properties provide vital information for calculating the thermodynamic properties of pure components, as well as their mixtures. The most important of these properties are:

- Critical pressure, p_c
- Critical temperature, T_c
- o Critical volume, V_c
- Critical compressibility factor, z_c
- o Acentric factor, T
- Molecular weight, M

Table 1-2 documents the above-listed properties for a number of hydrocarbon and nonhydrocarbon components.

Katz and Firoozabadi (1978) presented a generalized set of physical properties for the petroleum fractions C_6 through C_{45} . The tabulated properties include the average boiling point, specific gravity, and molecular weight. The authors' proposed a set of tabulated properties that were generated by analyzing the physical properties of 26 condensates and crude oil systems. These generalized properties are given in Table 1-1.

TABLE 1-1 Generalized Physical Properties

Group	T _b (°R)	γ	K	М	T _c (°R)	Pc (psia)	ω	V_c (ft ³ /lb)	Group
C ₆	607	0.690	12.27	84	923	483	0.250	0.06395	C_6
C ₇	658	0.727	11.96	96	985	453	0.280	0.06289	C ₇
C ₈	702	0.749	11.87	107	1,036	419	0.312	0.06264	C ₈
C_9	748	0.768	11.82	121	1,085	383	0.348	0.06258	C_9
C ₁₀	791	0.782	11.83	134	1,128	351	0.385	0.06273	C ₁₀
C ₁₁	829	0.793	11.85	147	1,166	325	0.419	0.06291	C ₁₁
C ₁₂	867	0.804	11.86	161	1,203	302	0.454	0.06306	C ₁₂
C ₁₃	901	0.815	11.85	175	1,236	286	0.484	0.06311	C ₁₃
C ₁₄	936	0.826	11.84	190	1,270	270	0.516	0.06316	C ₁₄
C ₁₅	971	0.836	11.84	206	1,304	255	0.550	0.06325	C ₁₅
C ₁₆	1,002	0.843	11.87	222	1,332	241	0.582	0.06342	C ₁₆
C ₁₇	1,032	0.851	11.87	237	1,360	230	0.613	0.06350	C ₁₇
C ₁₈	1,055	0.856	11.89	251	1,380	222	0.638	0.06362	C ₁₈
C ₁₉	1,077	0.861	11.91	263	1,400	214	0.662	0.06372	C ₁₉
C ₂₀	1,101	0.866	11.92	275	1,421	207	0.690	0.06384	C ₂₀
C ₂₁	1,124	0.871	11.94	291	1,442	200	0.717	0.06394	C ₂₁
C ₂₂	1,146	0.876	11.95	300	1,461	193	0.743	0.06402	C ₂₂
C ₂₃	1,167	0.881	11.95	312	1,480	188	0.768	0.06408	C ₂₃
C ₂₄	1,187	0.885	11.96	324	1,497	182	0.793	0.06417	C ₂₄
C ₂₅	1,207	0.888	11.99	337	1,515	177	0.819	0.06431	C ₂₅

Continued

Group

 V_c (ft³/lb)

TABLE 1-1 Generalized Physical Properties—cont'd										
Group	T _b (°R)	γ	K							

 C_{45}

1,487

0.940

12.14

C ₂₆	1,226	0.892	12.00	349	1,531	173	0.844	0.06438	C ₂₆
C ₂₇	1,244	0.896	12.00	360	1,547	169	0.868	0.06443	C ₂₇
C ₂₈	1,262	0.899	12.02	372	1,562	165	0.894	0.06454	C ₂₈
C ₂₉	1,277	0.902	12.03	382	1,574	161	0.915	0.06459	C ₂₉
C ₃₀	1,294	0.905	12.04	394	1,589	158	0.941	0.06468	C ₃₀
C ₃₁	1,310	0.909	12.04	404	1,603	143	0.897	0.06469	C ₃₁
C ₃₂	1,326	0.912	12.05	415	1,616	138	0.909	0.06475	C ₃₂
C ₃₃	1,341	0.915	12.05	426	1,629	134	0.921	0.06480	C ₃₃
C ₃₄	1,355	0.917	12.07	437	1,640	130	0.932	0.06489	C ₃₄
C ₃₅	1,368	0.920	12.07	445	1,651	127	0.942	0.06490	C ₃₅
C ₃₆	1,382	0.922	12.08	456	1,662	124	0.954	0.06499	C ₃₆
C ₃₇	1,394	0.925	12.08	464	1,673	121	0.964	0.06499	C ₃₇
C ₃₈	1,407	0.927	12.09	475	1,683	118	0.975	0.06506	C ₃₈
C ₃₉	1,419	0.929	12.10	484	1,693	115	0.985	0.06511	C ₃₉
C ₄₀	1,432	0.931	12.11	495	1,703	112	0.997	0.06517	C ₄₀
C ₄₁	1,442	0.933	12.11	502	1,712	110	1.006	0.06520	C ₄₁
C ₄₂	1,453	0.934	12.13	512	1,720	108	1.016	0.06529	C ₄₂
C ₄₃	1,464	0.936	12.13	521	1,729	105	1.026	0.06532	C ₄₃
C ₄₄	1,477	0.938	12.14	531	1,739	103	1.038	0.06538	C ₄₄

 T_c (°R)

M

Pc (psia)

ω

1,747

101

1.048

0.06540

 C_{45}

539

TABLE 1-2 Physical Properties for Pure Components

Physical Constants											
	See Note No. \rightarrow		<i>A</i> .	В.		C.	D.				
				Boiling	.,	Freezing	D. 6. 41		Critical constants		
Number	Compound	Formula	Molar mass (molecular weight)	point, °F 14.696 psia	Vapor pressure, psia 100°F	point, °F 14.696 psia	Refractive index, n _D . 60°F	Pressure, psia	Temperature, °F	Volume. ft³/lba	Number
1	Methane	CH ₄	16.043	-258.73	(5000)*	-296.44*	1.00042*	666.4	-116.67	0.0988	1
2	Ethane	C_2H_6	30.070	-127.49	(800)*	-297.04*	1.20971*	706.5	89.92	0.0783	2
3	Propane	C ₃ H ₈	44.097	-43.75	188.64	-305.73*	1.29480*	616.0	206.06	0.0727	3
4	Isobutane	C ₄ H ₁₀	58.123	10.78	72.581	-255.28	1.3245*	527.9	274.46	0.0714	4
5	n-Butane	C ₄ H ₁₀	58.123	31.08	51.706	-217.05	1.33588*	550:6	305.62	0.0703	5
6	Isopentane	C_5H_{12}	72.150	82.12	20.445	-255.82	1.35631	490.4	369.10	0.0679	6
7	n-Pentane	C_5H_{12}	72.150	96.92	15.574	-201.51	1.35992	488.6	385.8	0.0675	7
8	Neopentane	C_5H_{12}	72.150	49.10	36.69	2.17	1.342*	464.0	321.13	0.0673	8
9	n–Hexane	C ₆ H ₁₄	86.177	155.72	4.9597	-139.58	1.37708	436.9	453.6	0.0688	9
10	2-Methyl pentane	C ₆ H ₁₄	86.177	140.47	6.769	-244.62	1.37387	436.6	435.83	0.0682	10
11	3-Methyl pentane	C ₆ H ₁₄	86.177	145.89	6.103	_	1.37888	453.1	448.4	0.0682	11
12	Neohexane	C_6H_{14}	86.177	121.52	9.859	-147.72	1.37126	446.8	420.13	0.0667	12
13	2,3-Dimethy I butane	C_6H_{14}	86.177	136.36	7.406	-199.38	1.37730	453.5	440.29	0.0665	13
14	n-Heptane	C ₇ H ₁₆	100.204	209.16	1.620	-131.05	1.38989	396.8	512.7	0.0691	14
15	2-Methyl hexane	C ₇ H ₁₆	100.204	194.09	2.272	-180.89	1.38714	396.5	495.00	0.0673	15
16	3-Methyl hexane	C ₇ H ₁₆	100.204	197.33	2.131	_	1.39091	408.1	503.80	0.0646	16
17	3-Ethyl pentane	C ₇ H ₁₆	100.204	200.25	2.013	-181.48	1.39566	419.3	513.39	0.0665	17
18	2,2-Dmethyl pentane	C ₇ H ₁₆	100.204	174.54	3.494	-190.86	1.38446	402.2	477.23	0.0665	18
19	2,4-Dmethyl pentane	C ₇ H ₁₆	100.204	176.89	3.293	-182.63	1.38379	396.9	475.95	0.0668	19
20	3,3-Dmethyl pentane	C ₇ H ₁₆	100.204	186.91	2.774	-210.01	1.38564	427.2	505.87	0.0662	20

Continued

See Note No. → A. B.

Roiling

 C_7H_{16}

 C_8H_{18}

 C_8H_{18}

 C_8H_{18}

 C_9H_{20}

 $C_{10}H_{22}$

 C_5H_{10}

 C_6H_{12}

 C_6H_{12}

 C_7H_{14}

 C_2H_4

 C_3H_6

 C_4H_8

 C_4H_8

 C_4H_8

 C_4H_8

 C_5H_{10}

 C_4H_6

 C_4H_6

 C_5H_8

21

22

23

24

25

26

27

28

29

30

31

32

33

34

35

36

37

38

39

40

Triptane

n-Octane

Diisobutyl

Isooctane

n-Nonone

n-Decane

Cyclopentane

Cyclohexane

Methylcyclopentane

Methyl cyclohexane

Propene(Propylene)

1-Butene(Butylene)

cis-2-Butene

Isobutene

1-Pentene

1. 2-Butadiene

1,3-Butadiene

Isoprene

trans-2-Butene

Ethene(Ethylene)

TABLE 1-2 Physical Properties for Pure Components—cont'd

				Boiling		Freezing		
					17		D. C	
			Molar mass	point, °F	Vapor	point, °F	Refractive	
			(molecular	14.696	pressure,	14.696	index, n_D .	
Number	Compound	Formula	weight)	psia	psia 100°F	psia	60°F	

177.58

258.21

228.39

210.63

303.47

345.48

120.65

161.25

177.29

213.68

-154.73

-53.84

20.79

38.69

33.58

19.59

85.93

51.53

24.06

93.31

100.204

114.231

114.231

114.231

128.258

142.285

70.134

84.161

84.161

98.188

28.054

42.081

56.108

56.108

56.108

56.108

70.134

54.092

54.092

68.119

Physical Constants

3.375

0.53694

1.102

1.709

0.17953

0.06088

9.915

4.503

3.266

1.609

(1400)*

227.7

62.10

45.95

49.87

63.02

19.12

36.53

59.46

16.68

C.

-12.81

-70.18

-132.11

-161.27

-64.28

-21.36

-136.91

-224.40

43.77

-195.87

-272.47*

-301.45*

-301.63*

-218.06

-157.96

-220.65

-265.39

-213.16

-164.02

-230.73

D.

1.39168

1.39956

1.39461

1.38624

1.40746

1.41385

1.40896

1.41210

1.42862

1.42538

(1.228)*

1.3130*

1.3494*

1.3665*

1.3563*

1.3512*

1.37426

1.3975*

1.42498

Pressure.

psia

428.4

360.7

360.6

372.4

331.8

305.2

653.8

548.9

590.8

503.5

731.0

668.6

583.5

612.1

587.4

580.2

511.8

(653.)*

627.5

(558.)*

Critical constants
Temperature,

٥F

496.44

564.22

530.44

519.46

610.68

652.0

461.2

499.35

536.6

570.27

48.54

197.17

295.48

324.37

311.86

292.55

376.93

(340.)*

305.

(412.)*

Volume.

ft³/lba

0.0636

0.0690

0.0676

0.0656

0.0684

0.0679

0.0594

0.0607

0.0586

0.0600

0.0746

0.0689

0.0685

0.0668

0.0679

0.0682

0.0676

(0.065)*

0.0654

(0.065)*

Number

21

22

23

24

25

26

27

28

29

30

31

32

33

34

35

36 37

38

39

40

41	Acetylene	C_2H_2	26.038	-120.49*	_	-114.5*	_	890.4	95.34	0.0695	41
42	Benzene	C_6H_6	78.114	176.18	3.225	41.95	1.50396	710.4	552.22	0.0531	42
43	Toluene	C ₇ H ₈	92.141	231.13	1.033	-139.00	1.49942	595.5	605.57	0.0550	43
44	Ethylbenzene	C ₈ H ₁₀	106.167	277.16	0.3716	-138.966	1.49826	523.0	651.29	0.0565	44
45	o–Xylene	C ₈ H ₁₀	106.167	291.97	02643	-13.59	1.50767	541.6	674.92	0.0557	45
46	m–Xylene	C ₈ H ₁₀	106.167	282.41	0.3265	-54.18	1.49951	512.9	651.02	0.0567	46
47	p–Xylene	C ₈ H ₁₀	106.167	281.07	0.3424	55.83	1.49810	509.2	649.54	0.0570	47
48	Styrene	C ₈ H ₈	104.152	293.25	0.2582	-23.10	1.54937	587.8	(703.)*	0.0534	48
49	Isopropyl benzene	C ₉ H ₁₂	120.194	306.34	0.1884	-140.814	1.49372	465.4	676.3	0.0572	49
50	Methyl alcohol	CH ₄ O	32.042	148.44	4.629	-143.79	1.33034	1174.	463.08	0.0590	50
51	Ethyl alcohol	C ₂ H ₆ O	46.069	172.90	2.312	-173.4	1.36346	890.1	465.39	0.0581	51
52	Carbon monoxide	CO	28.010	-312.68	_	-337.00*	1.00036*	507.5	-220.43	0.0532	52
53	Carbon dioxide	CO ₂	44.010	- 109.257*	_	-69.83*	1.00048*	1071.	87.91	0.0344	53
54	Hydrogen sulfide	H_2S	34.08	-76.497	394.59	-121.88*	1.00060*	1300.	212.45	0.0461	54
55	Sulfur dioxide	SO_2	64.06	14.11	85.46	-103.86*	1.00062*	1143.	315.8	0.0305	55
56	Ammonia	NH_3	17.0305	-27.99	211.9	-107.88*	1.00036*	1646.	270.2	0.0681	56
57	Air	$N_2 + O_2$	28.9625	-317.8	_	_	1.00028*	546.9	-221.31	0.0517	57
58	Hydrogen	H_2	2.0159	- 422.955*	_	-435.26*	1.00013*	188.1	-399.9	0.5165	58
59	Oxygen	O_2	31.9988	_ 297.332*	_	- 361.820*	1.00027*	731.4	-181.43	0.0367	59
60	Nitrogen	N ₂	28.0134	_ 320.451	_	-346.00*	1.00028*	493.1	-232.51	0.0510	60
61	Chlorine	Cl ₂	70.906	-29.13	157.3	-149.73*	1.3878*	1157.	290.75	0.0280	61
62	Water	H ₂ O	18.0153	212.000*	0.9501	32.00	1.33335	3198.8	705.16	0.04975	62
63	Helium	He	4.0026	-452.09	_	_	1.00003*	32.99	-450.31	0.2300	63
64	Hydrogen chloride	HCl	36.461	-121.27	906.71	-173.52*	1.00042*	1205.	124.77	0.0356	64
											Continued

	Density c	of liquid 14.696	psia. 60°F				Ideal gas 14.696 psia. 60°F			14.696 psi	: Heat 60°F ia But/(I bm. °F)	
Number	Relative density (specific gravity 60° F/60°F)	I bm/gal.	Gal./lb mole	Temperature coefficient of density, 1/°F	A centric factor. ω	Compressibility factor of real gas, Z 14. 696 psia, 60° F	Relative density (specific gravity) Air = 1	Ft ³ gos/I bm	Ft3 gas/ gol liquid	c _p Ideal gas	c _p Liquid	Number
1	(0.3)*	(2.5)*	(6.4172)		0.0104	0.9980	0.5539	23.654	(59.135) *	0.52669	-	1
2	0.35619*	2.9696*	10.126*		0.0979	0.9919	1.0382	12.620	37.476*	0.40782	0.97225	2
3	0.50699*	4.2268*	10.433*	-0.00162*	0.1522	0.9825	1.5226	8.6059	36.375*	0.38852	0.61996	3
4	0.56287*	4.6927*	12.386*	-0.00119*	0.1852	0.9711	2.0068	6.5291	30.639*	0.38669	0.57066	4
5	0.58401*	4.8690*	11.937*	-0.00106*	0.1995	0.9667	2.0068	6.5291	31.790*	0.39499	0.57272	5
6	0.62470	5.2082	13.853	-0.00090	0.2280		2.4912	5.2596	27.393	0.38440	0.53331	6
7	0.63112	5.2617	13.712	-0.00086	0.2514		2.4912	5.2596	27.674	0.38825	0.54363	7
8	0.59666*	4.9744*	14.504*	-0.00106*	0.1963	0.9582	2.4912	5.2596	26.163*	0.39038	0.55021	8
9	0.66383	5.5344	15.571	-0.00075	0.2994		2.9755	4.4035	24.371	0.38628	0.53327	9
10	0.65785	5.4846	15.713	-0.00076	0.2780		2.9755	4.4035	24.152	0.38526	0.52732	10
11	0.66901	5.5776	15.451	-0.00076	0.2732		2.9755	4.4035	24.561	0.37902	0.51876	11
12	0.65385	5.4512	15.809	-0.00076	0.2326		2.9755	4.4035	24.005	0.38231	0.51367	12
13	0.66631	5.5551	15.513	-0.00076	0.2469		2.9755	4.4035	24.462	0.37762	0.51308	13
14	0.68820	5.7376	17.464	-0.00068	0.3494	_	3.4598	3.7872	21.729	0.38447	0.52802	14
15	0.68310	5.6951	17.595	-0.00070	0.3298	_	3.4598	3.7872	21.568	0.38041	0.52199	15
16	0.69165	5.7664	17.377	-0.00070	0.3232		3.4598	3.7872	21.838	0.37882	0.51019	16
17	0.70276	5.8590	17.103	-0.0069	0.3105		3.4598	3.7872	22.189	0.38646	0.51410	17
18	0.67829	5.6550	17.720	-0.00070	0.2871		3.4598	3.7872	21.416	0.38594	0.51678	18

3.4598

3.7872

21.386

0.39414

0.52440

19

Physical Constants

Н

G

F

Ε

19

0.67733

5.6470

17.745

-0.00073

0.3026

20	0.69772	5.8170	17.226	-0.00067	0.2674		3.4598	3.7872	22.030	0.38306	0.50138	20
21	0.69457	5.7907	17.304	-0.00068	0.2503		3.4598	3.7872	21.930	0.37724	0.49920	21
22	0.70695	5.8940	19.381	-0.00064	0.3977		3.9441	3.3220	19.580	0.38331	0.52406	22
23	0.69793	5.8187	19.632	-0.00067	0.3564		3.9441	3.3220	19.330	0.37571	0.51130	23
24	0.69624	5.8046	19.679	-0.00065	0.3035		3.9441	3.3220	19.283	0.38222	0.48951	24
25	0.72187	6.0183	21.311	-0.00061	0.4445		4.4284	2.9588	17.807	0.38246	0.52244	25
26	0.73421	6.1212	23.245	-0.00057	0.4898		4.9127	2.6671	16.326	0.38179	0.52103	26
27	0.75050	6.2570	11.209	-0.00073	0.1950		2.4215	5.4110	33.856	0.27199	0.42182	27
28	0.75349	6.2819	13.397	-0.00069	0.2302		2.9059	4.5090	28.325	0.30100	0.44126	28
29	0.78347	6.5319	12.885	-0.00065	0.2096		2.9059	4.5090	29.452	0.28817	0.43584	29
30	0.77400	6.4529	15.216	-0.00062	0.2358		3.3902	3.8649	24.940	0.31700	0.44012	30
31		—		_	0.0865	0.9936	0.9686	13.527	_	0.35697		31
32	0.52095*	4.3432*	9.6889*	-0.00173*	0.1356	0.9844	1.4529	9.0179	39.167*	0.35714	0.57116	32
33	0.60107*	5.0112*	11.197*	-0.00112*	0.1941	0.9699	1.9373	6.7636	33.894*	0.35446	0.54533	33
34	0.62717*	5.2288*	10.731*	-0.00105*	0.2029	0.9665	1.9373	6.7636	35.366*	0.33754	0.54215	34
35	0.60996*	5.0853*	11.033*	-0.00106*	0.2128	0.9667	1.9373	6.7636	34.395*	0.35574	0.54215	35
36	0.60040*	5.0056*	11.209*	-0.00117*	0.1999	0.9700	1.9373	6.7636	33.856*	0.37690	0.54839	36
37	0.64571	5.3834	13.028	-0.00089	0.2333		2.4215	5.4110	29.129	0.36351	0.51782	37
38	0.65799*	5.4857*	9.8605*	-0.00101*	0.2540	(0.969)	1.8577	7.0156	38.485*	0.34347	0.54029	38
39	0.62723*	5.2293*	10.344*	-0.00110*	0.2007	(0.965)	1.8677	7.0156	36.687*	0.34120	0.53447	39
40	0.68615	5.7205	11.908	-0.00082	0.1568		2.3520	5.5710	31.869	0.35072	0.51933	40
41	(0.41796)	(3.4842)	(7.473)		0.1949	0.9930	0.8990	14.574		0.39754		41
42	0.88448	7.374	10.593	-0.00067	0.2093		2.6971	4.8581	35.824	0.24296	0.40989	42
43	0.87190	7.2691	12.676	-0.00059	0.2633	_	3.1814	4.1184	29.937	0.26370	0.40095	43
44	0.87168	7.2673	14.609	-0.00056	0.3027		3.6657	3.5744	25.976	0.27792	0.41139	44
45	0.88467	7.3756	14.394	-0.00052	0.3942	_	3.6657	3.5744	26.363	0.28964	0.41620	45

	E Density of liquid 14.696 psia. 60°F		F	G	Н		1			J		
						Ideal ga	as 14.696 psi	ia. 60°F	Specific Heat 60°F 14.696 psia But/(I bm. °F)			
Number	Relative density (specific gravity 60° F/60°F)	I bm/gal.	Gal./lb mole	Temperature coefficient of density, 1/°F	A centric factor. ω	Compressibility factor of real gas, Z 14. 696 psia, 60° F	Relative density (specific gravity) Air = 1	Ft ³ gos/I bm	Ft3 gas/ gol liquid	c _p Ideal gas	c _p Liquid	Number
46	0.86875	7.2429	14.658	-0.00053	0.3257	—	3.6657	3.5744	25889	0.27427	0.40545	46
47	0.86578	7.2181	14.708	-0.00056	0.3216		3.6657	3.5744	25.8800	0.27471	0.40255	47
48	0.91108	7.5958	13.712	-0.00053	(0.2412)	—	3.5961	3.6435	27.675	0.27110	0.41220	48
49	0.86634	7.2228	16.641	-0.00055	0.3260	—	4.1500	3.1573	22.804	0.29170	0.42053	49
50	0.79626	6.6385	4.8267	-0.00066	0.5649		1.1063	11.843	78.622	0.32316	0.59187	50
51	0.79399	6.6196	6.9595	-0.00058	0.6438	—	1.5906	8.2372	54.527	0.33222	0.56610	51
52	0.78939*	6.5812*	4.2561*		0.0484	0.9959	0.9671	13.548	89.163*	0.24847		52
53	0.81802*	6.8199*	6.4532*	-0.00583*	0.2667	0.9943	1.5196	8.6229	58.807*	0.19911		53
54	0.80144*	6.6817*	5.1005*	-0.00157*	0.0948	0.9846	1.1767	11.135	74.401*	0.23827	0.50418	54
55	1.3974*	11.650*	5.4987*		0.2548	0.9802	2.2118	5.9238	69.012*	0.14804	0.32460	55
56	0.61832*	5.1550*	3.3037*		0.2557	0.9877	0.5880	22.283	114.87*	0.49677	1.1209	56
57	0.87476*	7.2930*	3.9713*			1.0000	1.0000	13.103	95.557*	0.23988		57
58	0.071070*	0.59252*	3.4022*		-0.2202	1.0006	0.06960	188.25	111.54*	3.4038		58
59	1.1421*	9.5221*	3.3605*		0.0216	0.9992	1.1048	11.859	112.93*	0.21892	—	59
60	0.80940*	6.7481*	4.1513*		0.0372	0.997	0.9672	13.546	91.413*	0.24828		60
61	1.4244*	11.875*	5.9710*		0.0878	(0.9875)	2.4482	5.3519	63.554*	0.11377	_	61
62	1.00000	8.33712	2.1609	-0.00009	0.3443		0.62202	21.065	175.62	0.44457	0.99974	62
63	0.12510*	1.0430*	3.8376*		0.	1.0006	0.1382	94.814	98.891*	1.2404	_	63
64	0.85129*	7.0973*	5.1373*	-0.00300*	0.1259	0.9923	1.2589	10.408	73.869*	0.19086		64

Physical Constants

TABL	TABLE 1-3 Coefficients of Equation 1-1										
θ	a ₁	a_2	\mathbf{a}_3	a ₄	a ₅						
М	-131.11375	24.96156	-0.34079022	2.4941184×10^{-3}	468.32575						
T _c , °R	915.53747	41.421337	-0.7586859	5.8675351×10^{-3}	-1.3028779×10^3						
P _c , psia	275.56275	-12.522269	0.29926384	$-2.8452129 \times 10^{-3}$	1.7117226×10^{-3}						
T _b , °R	434.38878	50.125279	-0.9097293	7.0280657×10^{-3}	-601.85651						
T	-0.50862704	8.700211×10^{-2}	$-1.8484814 \times 10^{-3}$	1.4663890×10^{-5}	1.8518106						
γ	0.86714949	3.4143408×10^{-3}	-2.839627×10^{-5}	2.4943308×10^{-8}	-1.1627984						
V _c , ft ³ /lb	5.223458×10^{-2}	7.87091369×10^{-4}	$-1.9324432 \times 10^{-5}$	1.7547264×10^{-7}	4.4017952×10^{-2}						

Ahmed (1985) correlated Katz-Firoozabadi-tabulated physical properties with the number of carbon atoms of the fraction by using a regression model. The generalized equation has the following form:

$$\theta = a_1 + a_2 n + a_3 n^2 + a_4 n^3 + (a_5/n)$$
 (1-1)

Where:

 θ = any physical property

n = number of carbon atoms, i.e., 6.7 ..., 45

 $a_1-a_5 = \text{coefficients of the equation and are given in Table 1-3}$

Undefined Petroleum Fractions

Nearly all naturally occurring hydrocarbon systems contain a quantity of heavy fractions that are not well defined and are not mixtures of discretely identified components. These heavy fractions are often lumped together and identified as the plus fraction, e.g., C₇₊ fraction.

A proper description of the physical properties of the plus fractions and other undefined petroleum fractions in hydrocarbon mixtures is essential in performing reliable phase behavior calculations and compositional modeling studies. Frequently, a distillation analysis or a chromatographic analysis is available for this undefined fraction. Other physical properties, such as molecular weight and specific gravity, may also be measured for the entire fraction or for various cuts of it.

To use any of the thermodynamic property-prediction models, e.g., equation of state, to predict the phase and volumetric behavior of complex hydrocarbon mixtures, one must be able to provide the acentric factor, along with the critical temperature and critical pressure, for both the defined and undefined (heavy) fractions in the mixture. The problem of how to adequately characterize these undefined plus fractions in terms of their critical properties and acentric factors has been long recognized in the petroleum industry. Whitson (1984) presented an excellent documentation on the influence of various heptanes-plus (C_{7+}) characterization schemes on predicting the volumetric behavior of hydrocarbon mixtures by equations-of-state.

Riazi and Daubert (1987) developed a simple two-parameter equation for predicting the physical properties of pure compounds and undefined hydrocarbon mixtures. The proposed generalized empirical equation is based on the use of the molecular weight M and specific gravity γ of the undefined petroleum fraction as the correlating parameters. Their mathematical expression has the following form:

$$\theta = a(M)b\gamma^{c} EXP[d(M) + e\gamma + f(M)\gamma]$$
 (1-2)

where

 θ = any physical property

a-f = constants for each property as given in Table 1-4

 γ = specific gravity of the fraction

M = moleclar weight

T_c = cirtical temperature, °R

 P_c = critical pressure, psia (Tabl 1-4)

 T_b = boiling point temperature, ${}^{\circ}R$

 V_c = critical volume, ft³/lb

Edmister (1958) proposed a correlation for estimating the acentric factor T of pure fluids and petroleum fractions. The equation, widely used in the petroleum industry, requires boiling point, critical temperature, and critical pressure. The proposed expression is given by the following relationship:

$$\omega = \frac{3[\log(p_c/14.70)]}{7[(T_c/T_b - 1)]} - 1 \tag{1-3}$$

TABLE 1-4 Correlation Constants for Equation 1-2										
θ	a	b	c	d	e	f				
T _c , °R	544.4	0.2998	1.0555	-1.3478×10^{-4}	-0.61641	0.0				
P _c , psia	4.5203×10^4	-0.8063	1.6015	-1.8078×10^{-3}	-0.3084	0.0				
Vc ft ³ /lb	1.206×10^{-2}	0.20378	-1.3036	-2.657×10^{-3}	0.5287	2.6012×10^{-3}				
T _b , °R	6.77857	0.401673	-1.58262	3.77409×10^{-3}	2.984036	-4.25288×10^{-3}				

where

T = acentric factor

 p_c = critical pressure, psia

 $T_c = critical tempterature, {}^{\circ}R$

T_b = normal boiling point, °R

If the acentric factor is available from another correlation, the Edmister equation can be rearranged to solve for any of the three other properties (providing the other two are known).

The critical compressibility factor "Z_c" is another property that is often used in thermodynamic-property prediction models. It is defined as the component compressibility factor calculated at its critical point. This property can be conveniently computed by the real gas equation-of-state at the critical point, or

$$z_{c} = \frac{p_{c}V_{c}M}{RT_{c}} \tag{1-4}$$

where

R = universal gas constant, 10.73 psia-ft³/lb-mol. °R

 V_c = critical vbolume, ft³/lb

M = molecular weight

The accuracy of Equation 1-4 depends on the accuracy of the values of p_c, T_c, and V_c used in evaluating the critical compressibility factor. Table 1-5 presents a summary of the critical compressibility estimation methods.

Example 1-1

Estimate the critical properties and the acentric factor of the heptanes-plus fraction, i.e., C₇₊, with a measured molecular weight of 150 and specific gravity of 0.78.

TABLE 1-5 Critical Compressibility Estimation Methods						
Method	Year	z _c	Equation No.			
Haugen	1959	$z_c = 1/(1.28 \omega + 3.41)$	1-5			
Reid, Prausnitz, and Sherwood	1977	$z_c = 0.291 - 0.080 \omega$	1-6			
Salerno, et al.	1985	$z_c = 0.291 - 0.080 \omega - 0.016 \omega^2$	1-7			
Nath	1985	$z_c = 0.2918 - 0.0928$	1-8			

Solution

Step 1. Use Equation 1-2 to estimate T_c, p_c, V_c, and T_b:

- $\circ \ \ T_c \ = \ 544.2 \ \ (150)^{2998} \ \ (.78)^{1.0555} \ \ exp[-1.3478 \ \times \ 10^{-4} \ \ (150) \ 0.61641 (.78) + 0] = 1139.4 \, ^{\circ}\text{R}$
- $\circ \ \ p_c = 4.5203 \times 10^{4} \, (150)^{-8063} \, (.78)^{1.6015} \, exp[-1.8078 \times 10^{-3} \, (150)$
- $\begin{array}{l} -0.3084 \ (.78) + 0] = 320.3 \ psia \\ \circ \ \ V_c = 1.206 \times 10^{-2} \ (150)^{.20378} \ (.78)^{-1.3036} \ exp[-2.657 \times 10^{-3} \ (150) \end{array}$ + 0.5287 (.78) = 2.6012×10^{-3} (150) (.78)] = .06035 ft³/lb • $T_b = 6.77857 (150)^{.401673} (.78)^{-1.58262} \exp[3.77409 \times 10^{-3} (150) +$
- $2.984036 (0.78) 4.25288 \times 10^{-3} (150) (0.78) = 825.26 \, ^{\circ}\text{R}$

Step 2. Use Edmister's Equation (Equation 1-3) to estimate the acentric factor:

$$\omega = \frac{3[\log(320.3/14.7)]}{7[1139.4/825.26 - 1]} - 1 = 0.5067$$

PROBLEMS

1. The following is a list of the compositional analysis of different hydrocarbon systems. The compositions are expressed in the terms of mol%.

Component	System #1	System #2	System #3	System #4
C ₁	68.00	25.07	60.00	12.15
C_2	9.68	11.67	8.15	3.10
C_3	5.34	9.36	4.85	2.51
C_4	3.48	6.00	3.12	2.61
C_5	1.78	3.98	1.41	2.78
C_6	1.73	3.26	2.47	4.85
C ₇₊	9.99	40.66	20.00	72.00

- 2. Classify these hydrocarbon systems.
- 3. If a petroleum fraction has a measured molecular weight of 190 and a specific gravity of 0.8762, characterize this fraction by calculating the boiling point, critical temperature, critical pressure, and critical volume of the fraction. Use the Riazi and Daubert correlation.
- 4. Calculate the acentric factor and critical compressibility factor of the component in the above problem.

REFERENCES

Ahmed, T., 1985. Composition modeling of Tyler and Mission Canyon formation oils with CO₂ and lean gases. Final report submitted to the Montana's on a New Track for Science (MONTS) program (Montana National Science Foundation Grant Program).

- Edmister, W.C., 1958. Applied hydrocarbon thermodynamic, part 4: compressibility factors and equations of state. Pet. Refin. 37, 173-179.
- Haugen, O.A., Watson, K.M., Ragatz, R.A., 1959. Chemical Process Principles, second ed. Wiley, New York, p. 577.
- Katz, D.L., Firoozabadi, A., 1978. Predicting phase behavior of condensate/crude-oil systems using methane interaction coefficients. J. Pet. Technol. 30, 1649-1655.
- McCain, W.D., 1994. Heavy components control reservoir fluid behavior. J. Pet. Technol. 746–750.
- Nath, J., 1985. Acentric factor and critical volumes for normal fluids. Ind. Eng. Chem. Fundam. 21 (3), 325-326.
- Reid, R., Prausnitz, J.M., Sherwood, T., 1977a. The Properties of Gases and Liquids, third ed. McGraw-Hill, p. 21.
- Riazi, M.R., Daubert, T.E., 1987. Characterization parameters for petroleum fractions. Ind. Eng. Chem. Res. 26 (24), 755–759.
- Salerno, S., et al., 1985. Prediction of vapor pressures and saturated vol. Fluid Phase Equilib. 27, 15-34.
- Whitson, C., 1984. "Effect of C7+ Properties on Equation-of-State Predictions", SPE paper 11200, SPE Journal.

Chapter 2

Reservoir-Fluid Properties

To understand and predict the volumetric behavior of oil and gas reservoirs as a function of pressure, knowledge of the physical properties of reservoir fluids must be gained. These fluid properties are usually determined by laboratory experiments performed on samples of actual reservoir fluids. In the absence of experimentally measured properties, it is necessary for the petroleum engineer to determine the properties from empirically derived correlations. The objective of this chapter is to present several of the well-established physical property correlations for the following reservoir fluids:

- Natural gases
- Crude oil systems
- Reservoir water systems

PROPERTIES OF NATURAL GASES

A gas is defined as a homogeneous fluid of low viscosity and density that has no definite volume but expands to completely fill the vessel in which it is placed. Generally, the natural gas is a mixture of hydrocarbon and nonhydrocarbon gases. The hydrocarbon gases that are normally found in a natural gas are methanes, ethanes, propanes, butanes, pentanes, and small amounts of hexanes and heavier. The nonhydrocarbon gases (i.e., impurities) include carbon dioxide, hydrogen sulfide, and nitrogen.

Knowledge of pressure-volume-temperature (PVT) relationships and other physical and chemical properties of gases is essential for solving problems in natural gas reservoir engineering. These properties include:

- o Apparent molecular weight, Ma
- \circ Specific gravity, γ_g
- $\circ \quad Compressibility \ factor, \ z$
- \circ Density, ρ_{σ}
- o Specific volume, v
- \circ Isothermal gas compressibility coefficient, c_g
- o Gas formation volume factor, B_g
- Gas expansion factor, E_g
- Viscosity, μ_g

The above gas properties may be obtained from direct laboratory measurements or by prediction from generalized mathematical expressions. This section reviews laws that describe the volumetric behavior of gases in terms of pressure and temperature and also documents the mathematical correlations that are widely used in determining the physical properties of natural gases.

BEHAVIOR OF IDEAL GASES

The kinetic theory of gases postulates that gases are composed of a very large number of particles called molecules. For an ideal gas, the volume of these molecules is insignificant compared with the total volume occupied by the gas. It is also assumed that these molecules have no attractive or repulsive forces between them, and that all collisions of molecules are perfectly elastic.

Based on the above kinetic theory of gases, a mathematical equation called equation-of-state can be derived to express the relationship existing between pressure p, volume V, and temperature T for a given quantity of moles of gas n. This relationship for perfect gases is called the ideal gas law and is expressed mathematically by the following equation:

$$pV = nRT (2-1)$$

where:

p = absolute pressure, psia

 $V = volume. ft^3$

 $T = absolute temperature, {}^{\circ}R$

n = number of moles of gas, lb-mole

R = the universal gas constant, which, for the above units, has the value 10.730 psia ft³/lb-mole °R

The number of pound-moles of gas, i.e., n, is defined as the weight of the gas m divided by the molecular weight M, or:

$$n = \frac{m}{M} \tag{2-2}$$

Combining Equation 2-1 with 2-2 gives:

$$pV = \left(\frac{m}{M}\right)RT \tag{2-3}$$

where:

m = weight of gas, lb

M = molecular weight, lb/lb-mol

Since the density is defined as the mass per unit volume of the substance, Equation 2-3 can be rearranged to estimate the gas density at any pressure and temperature:

$$\rho_g = \frac{m}{V} = \frac{pM}{RT} \tag{2-4}$$

where

$$\rho_g = density \ of \ the \ gas, \ lb/ft^3$$

It should be pointed out that lb refers to lbs mass in any of the subsequent discussions of density in this text.

Example 2-1

Three pounds of n-butane are placed in a vessel at 120°F and 60 psia. Calculate the volume of the gas assuming an ideal gas behavior.

Solution

Step 1. Determine the molecular weight of n-butane from Table 1-1 to give:

$$M = 58.123$$

Step 2. Solve Equation 2-3 for the volume of gas:

$$V = \left(\frac{m}{M}\right) \frac{RT}{p}$$

$$V = \left(\frac{3}{58.123}\right) \frac{(10.73)(120 + 460)}{60} = 5.35 \,\text{ft}^3$$

Example 2-2

Using the data given in the above example, calculate the density of n-butane.

Solution

Solve for the density by applying Equation 2-4:

$$\begin{split} \rho_g = & \frac{m}{V} = \frac{pM}{RT} \\ \rho_g = & \frac{(60)(58.123)}{(10.73)(120 + 460)} = 0.56 \text{ lb/ft}^3 \end{split}$$

Petroleum engineers are usually interested in the behavior of mixtures and rarely deal with pure component gases. Because natural gas is a mixture of hydrocarbon components, the overall physical and chemical properties can be determined from the physical properties of the individual components in the mixture by using appropriate mixing rules.

The basic properties of gases are commonly expressed in terms of the apparent molecular weight, standard volume, density, specific volume, and specific gravity. These properties are defined as follows:

Apparent Molecular Weight

One of the main gas properties that is frequently of interest to engineers is the apparent molecular weight. If y; represents the mole fraction of the ith component in a gas mixture, the apparent molecular weight is defined mathematically by the following equation:

$$M_{a} = \sum_{i=1} y_{i} M_{i}$$
 (2-5)

Where:

M_a = apparent molecular weight of a gas mixture

 M_i = molecular weight of the *ith* component in the mixture

 y_i = mole fraction of component i in the mixture

Standard Volume

In many natural gas engineering calculations, it is convenient to measure the volume occupied by 1 lb-mole of gas at a reference pressure and temperature. These reference conditions are usually 14.7 psia and 60°F, and are commonly referred to as standard conditions. The standard volume is then defined as the volume of gas occupied by 1 lb-mol of gas at standard conditions. Applying the above conditions to Equation 2-1 and solving for the volume, i.e., the standard volume, gives:

$$V_{sc} = \frac{(1)RT_{sc}}{p_{sc}} = \frac{(1)(10.73)(520)}{14.7}$$

or

$$V_{sc} = 379.4 scf/lb - mol$$
 (2-6)

Where:

 $V_{sc} = standard volume, scf/lb-mol$

scf = standard cubic feet

 T_{sc} = standard temperature, ${}^{\circ}R$

 $p_{sc} = standard pressure, psia$

Density

The density of an ideal gas mixture is calculated by simply replacing the molecular weight of the pure component in Equation 2-4 with the apparent molecular weight of the gas mixture to give:

$$\rho_{g} = \frac{pM_{a}}{RT} \tag{2-7}$$

Where:

 ρ_g = density of the gas mixture, lb/ft³

M_a = apparent molecular weight

Specific Volume

The specific volume is defined as the volume occupied by a unit mass of the gas. For an ideal gas, this property can be calculated by applying Equation 2-3:

$$v = \frac{V}{m} = \frac{RT}{pM_a} = \frac{1}{\rho_g} \tag{2-8}$$

where:

 $v = \text{specific volume, ft}^3/\text{lb}$ $\rho_g = \text{gas density, lb/ft}^3$

Specific Gravity

The specific gravity is defined as the ratio of the gas density to that of the air. Both densities are measured or expressed at the same pressure and temperature. Commonly, the standard pressure p_{sc} and standard temperature T_{sc} are used in defining the gas specific gravity:

$$\gamma_{\rm g} = \frac{\rho_{\rm g}}{\rho_{\rm air}} \tag{2-9}$$

Assuming that the behavior of both the gas mixture and the air is described by the ideal gas equation, the specific gravity can then be expressed as:

$$\gamma_g = \frac{\frac{p_{sc}M_a}{RT_{sc}}}{\frac{p_{sc}M_{air}}{RT_{sc}}}$$

$$\gamma_g = \frac{M_a}{M_{air}} = \frac{M_a}{28.96}$$
(2-10)

or

Where:

 $\gamma_g = \text{gas specific gravity}$

 ρ_{air} = density of the air

 M_{air} = apparent molecular weight of the air = 28.96

 M_a = apparent molecular weight of the gas

 p_{sc} = standard pressure, psia

 T_{sc} = standard temperature, ${}^{\circ}R$

Example 2-3

A gas well is producing gas with a specific gravity of 0.65 at a rate of 1.1 MMscf/day. The average reservoir pressure and temperature are 1,500 psi and 150°F. Calculate:

- a. Apparent molecular weight of the gas
- **b.** Gas density at reservoir conditions
- **c.** Flow rate in lb/day

Solution

a. From Equation 2-10, solve for the apparent molecular weight:

$$M_a = 28.96 \gamma_g$$

$$M_a = (28.96) (0.65) = 18.82$$

b. Apply Equation 2-7 to determine gas density:

$$\rho_g = \frac{(1500)(18.82)}{(10.73)(610)} = 4.31 \, lb/ft^3$$

c. Step 1. Because 1 lb-mol of any gas occupies 379.4 scf at standard conditions, then the daily number of moles that the gas well is producing can be calculated from:

$$n = \frac{(1.1)(10)^6}{379.4} = 2899 \,lb - mol$$

Step 2. Determine the daily mass m of the gas produced from Equation 2-2:

$$m = (n)(M_a)$$

 $m = (2899)(18.82) = 54559 \text{ lb/day}$

Example 2-4
A gas well is producing a natural gas with the following composition:

Component	y _i	
CO ₂	0.05	
C_1	0.90	
C_2	0.03	
C ₃	0.02	

Assuming an ideal gas behavior, calculate:

- a. Apparent molecular weight
- **b.** Specific gravity
- c. Gas density at 2000 psia and 150°F
- **d.** Specific volume at 2000 psia and 150°F

Solution

Component	Уi	M_{i}	$y_i \bullet M_i$
CO_2	0.05	44.01	2.200
C_1	0.90	16.04	14.436
C_2	0.03	30.07	0.902
C_3	0.02	44.11	0.882
			$\overline{M_a} = 18.42$

a. Apply Equation 2-5 to calculate the apparent molecular weight:

$$M_a = 18.42$$

b. Calculate the specific gravity by using Equation 2-10:

$$\gamma_g = M_a/28.96 = 18.42/28.96 = 0.636$$

c. Solve for the density by applying Equation 2-7:

$$\rho_g \!=\! \frac{PM_a}{RT} \!=\! \frac{(2000)(18.42)}{(10.73)(610)} \!=\! 5.628 lb/ft^3$$

d. Determine the specific volume from Equation 2-8:

$$v = \frac{1}{\rho} = \frac{1}{5.628} = 0.178 \text{ ft}^3/\text{lb}$$

BEHAVIOR OF REAL GASES

In dealing with gases at a very low pressure, the ideal gas relationship is a convenient and generally satisfactory tool. At higher pressures, the use of the ideal gas equation-of-state may lead to errors as great as 500%, as compared to errors of 2–3% at atmospheric pressure.

Basically, the magnitude of deviations of real gases from the conditions of the ideal gas law increases with increasing pressure and temperature and varies widely with the composition of the gas. Real gases behave differently than ideal gases. The reason for this is that the perfect gas law was derived under the assumption that the volume of molecules is insignificant and that no molecular attraction or repulsion exists between them. This is not the case for real gases.

Numerous equations-of-state have been developed in the attempt to correlate the pressure-volume-temperature variables for real gases with experimental data. In order to express a more exact relationship between the variables p, V, and T, a correction factor called the gas compressibility factor, gas deviation factor, or simply the z-factor, must be introduced into Equation 2-1 to account for the departure of gases from ideality. The equation has the following form:

$$pV = znRT (2-11)$$

where the gas compressibility factor z is a dimensionless quantity and is defined as the ratio of the actual volume of n-moles of gas at T and p to the ideal volume of the same number of moles at the same T and p:

$$z = \frac{V_{actual}}{V_{ideal}} = \frac{V}{(nRT)/p}$$

Studies of the gas compressibility factors for natural gases of various compositions have shown that compressibility factors can be generalized with sufficient accuracies for most engineering purposes when they are expressed in terms of the following two dimensionless properties:

- o Pseudo-reduced pressure
- Pseudo-reduced temperature

These dimensionless terms are defined by the following expressions:

$$p_{\rm pr} = \frac{p}{p_{\rm nc}} \tag{2-12}$$

$$T_{pr} = \frac{T}{T_{pc}} \tag{2-13}$$

Where:

p = system pressure, psia

 p_{pr} = pseudo-reduced pressure, dimensionless

 $T = system temperature, {}^{\circ}R$

 T_{pr} = pseudo-reduced temperature, dimensionless

 p_{pc} , T_{pc} = pseudo-critical pressure and temperature, respectively, and defined by the following relationships:

$$p_{pc} = \sum_{i=1} y_i p_{ci}$$
 (2-14)

$$T_{pc} = \sum_{i=1} y_i T_{ci}$$
 (2-15)

It should be pointed out that these pseudo-critical properties, i.e., p_{pc} and T_{pc} , do not represent the actual critical properties of the gas mixture. These pseudo properties are used as correlating parameters in generating gas properties.

Based on the concept of pseudo-reduced properties, Standing and Katz (1942) presented a generalized gas compressibility factor chart as shown in Figure 2-1. The chart represents compressibility factors of sweet natural gas as a function of p_{pr} and T_{pr}. This chart is generally reliable for natural gas with minor amount of nonhydrocarbons. It is one of the most widely accepted correlations in the oil and gas industry.

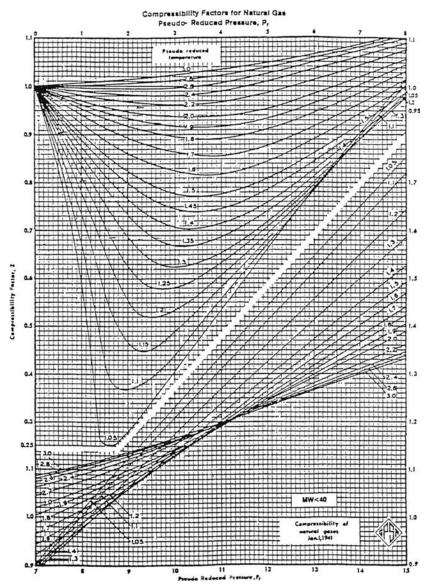


FIGURE 2-1 Standing and Katz compressibility factors chart. (Courtesy of GPSA and GPA Engineering Data Book, EO Edition, 1987).

Example 2-5 A gas reservoir has the following gas composition: the initial reservoir pressure and temperature are 3000 psia and 180°F, respectively.

Component	y _i
CO_2	0.02
N_2	0.01
C_l	0.85
C_2	0.04
C_3	0.03
i - C ₄ n - C ₄	0.03
n - C ₄	0.02

Calculate the gas compressibility factor under initial reservoir conditions.

Solution

Component	y _i	$T_{ci\prime}{}^{\circ}R$	$y_i T_{ci}$	P_{ci}	$y_i p_{ci}$
CO_2	0.02	547.91	10.96	1071	21.42
N_2	0.01	227.49	2.27	493.1	4.93
C_1	0.85	343.33	291.83	666.4	566.44
C_2	0.04	549.92	22.00	706.5	28.26
C_3	0.03	666.06	19.98	616.4	18.48
i - C ₄	0.03	734.46	22.03	527.9	15.84
n - C ₄	0.02	765.62	15.31	550.6	11.01
			$T_{pc} = 383.38$		$p_{pc}=666.38$

Step 1. Determine the pseudo-critical pressure from Equation 2-14:

$$p_{pc} = 666.18$$

Step 2. Calculate the pseudo-critical temperature from Equation 2-15:

$$T_{pc} = 383.38$$

Step 3. Calculate the pseudo-reduced pressure and temperature by applying Equations 2-12 and 2-13, respectively:

$$p_{pr} = \frac{3000}{666.38} = 4.50$$

$$T_{pr} = \frac{640}{383.38} = 1.67$$

Step 4. Determine the z-factor from Figure 2-1, to give:

$$z = 0.85$$

Equation 2-11 can be written in terms of the apparent molecular weight Ma and the weight of the gas "m":

$$pV = z \left(\frac{m}{M_a}\right) RT$$

Solving the above relationship for the gas specific volume and density, give:

$$v = \frac{V}{m} = \frac{zRT}{pM_a}$$
 (2-16)

$$\rho_{\rm g} = \frac{1}{\rm v} = \frac{\rm pM_a}{\rm zRT} \tag{2-17}$$

Where:

 $v = \text{specific volume, ft}^3/\text{lb}$ $\rho_g = density, lb/ft^3$

Example 2-6

Using the data in Example 2-5 and assuming real gas behavior, calculate the density of the gas phase under initial reservoir conditions. Compare the results with that of ideal gas behavior.

Solution

Component	y _i	Mi	$y_i \bullet M_i$	T _{ci} ,° R	y _i T _{ci}	p _{ci}	y _i p _{ci}
CO ₂	0.02	44.01	0.88	547.91	10.96	1071	21.42
N_2	0.01	28.01	0.28	227.49	2.27	493.1	4.93
C_1	0.85	16.04	13.63	343.33	291.83	666.4	566.44
C_2	0.04	30.1	1.20	549.92	22.00	706.5	28.26
C_3	0.03	44.1	1.32	666.06	19.98	616.40	18.48
i - C ₄	0.03	58.1	1.74	734.46	22.03	527.9	15.84
n -C ₄	0.02	58.1	1.16	765.62	15.31	550.6	11.01
			$M_a = 20.23$		$T_{\rm pc} =$	383.38	$P_{pc} = 666.38$

Step 1. Calculate the apparent molecular weight from Equation 2-5:

$$M_a = 20.23$$

Step 2. Determine the pseudo-critical pressure from Equation 2-14:

$$p_{nc} = 666.18$$

Step 3. Calculate the pseudo-critical temperature from Equation 2-15:

$$T_{pc} = 383.38$$

Step 4. Calculate the pseudo-reduced pressure and temperature by applying Equations 2-12 and 2-13, respectively:

$$p_{pr} = \frac{3000}{666.38} = 4.50$$

$$T_{pr} = \frac{640}{383.38} = 1.67$$

Step 5. Determine the z-factor from Figure 2-1

$$z = 0.85$$

Step 6. Calculate the density from Equation 2-17:

$$\rho_{\rm g} = \frac{(3000)(20.23)}{(0.85)(10.73)(640)} = 10.4 \, \text{lb/ft}^3$$

Step 7. Calculate the density of the gas assuming an ideal gas behavior from Equation 2-7:

$$\rho_{g} = \frac{(3000)(20.23)}{(10.73)(640)} = 8.84 \, lb/ft^{3}$$

The results of the above example show that the ideal gas equation estimated the gas density with an absolute error of 15% when compared with the density value as predicted with the real gas equation.

In cases where the composition of a natural gas is not available, the pseudocritical properties, i.e., p_{pc} and T_{pc} , can be predicted solely from the specific gravity of the gas. Brown et al. (1948) presented a graphical method for a convenient approximation of the pseudo-critical pressure and pseudo-critical temperature of gases when only the specific gravity of the gas is available. The correlation is presented in Figure 2-2. Standing (1977) expressed this graphical correlation in the following mathematical forms:

Case 1: Natural Gas Systems

$$T_{pc} = 168 + 325 \gamma_g - 12.5 \gamma_g^2$$
 (2-18)

$$p_{pc} = 667 + 15.0 \,\gamma_g - 37.5 \,\gamma_g^2 \tag{2-19}$$

Case 2: Gas-Condensate Systems

$$T_{pc} = 187 + 330 \gamma_g - 71.5 \gamma_g^2$$
 (2-20)

$$p_{pc} = 706 + 51.7 \ \gamma_g - 11.1 \ \gamma_g^2 \eqno(2-21)$$

Pseudo-critical properties of natural gases

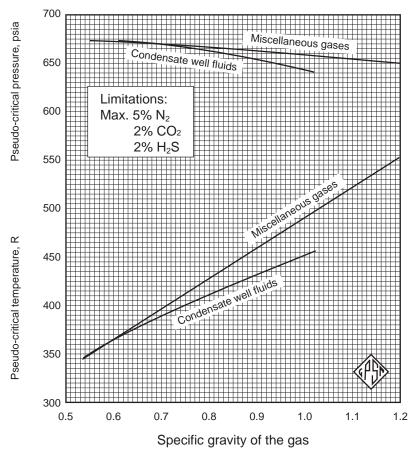


FIGURE 2-2 Pseudo-critical properties of natural gases. (Courtesy of GPSA and GPA Engineering Data Book, 10th Edition, 1987).

Where:

 T_{pc} = pseudo-critical temperature, ${}^{\circ}R$

 p_{pc} = pseudo-critical pressure, psia

 $\gamma_{\rm g} = \text{specific gravity of the gas mixture}$

Example 2-7

Rework Example 2-5 by calculating the pseudo-critical properties from Equations 2-18 and 2-19.

Solution

Step 1. Calculate the specific gravity of the gas:

$$\gamma_{g} = \frac{M_{a}}{28.96} = \frac{20.23}{28.96} = 0.699$$

Step 2. Solve for the pseudo-critical properties by applying Equations 2-18 and 2-19:

$$T_{pc} = 168 + 325(0.699) - 12.5(0.699)^2 = 389.1^{\circ}R$$

 $p_{pc} = 677 + 15(0.699) - 37.5(0.699)^2 = 669.2 \text{ psia}$

Step 3. Calculate p_{pr} and T_{pr} .

$$p_{pr} = \frac{3000}{669.2} = 4.48$$
$$T_{pr} = \frac{640}{389.1} = 1.64$$

Step 4. Determine the gas compressibility factor from Figure 2-1:

$$z = 0.845$$

Step 5. Calculate the density from Equation 2-17:

$$\rho_g = \frac{(3000)(20.23)}{(0.845)(10.73)(640)} = 10.46 \, lb/ft^3$$

Ahmed (2017) suggested that the gas compressibility factor can be closely approximated by applying the following expression:

$$Z = 1.008505 + 0.04623 \left(\frac{p_{pr}}{T_{pr}}\right) + \frac{0.862707 \, p_{pr}^{1.368627}}{10^{0.636778 \, T_{pr}}} - \frac{2.324825 p_{pr}}{10^{0.649787 T_{pr}}}$$

Using the data of Example 2-7 to calculate the Z-factor using the above equation, gives:

$$Z = 1.008505 + 0.04623 \left(\frac{4.48}{1.64}\right) + \frac{0.862707 \left(4.48\right)^{1.36827}}{10^{0.636778 \, (1.64)}} - \frac{2.324825 \, (4.48)}{10^{0.649787 \, (1.64)}} = 0.84$$

EFFECT OF NONHYDROCARBON COMPONENTS ON THE Z-FACTOR

Natural gases frequently contain materials other than hydrocarbon components, such as nitrogen, carbon dioxide, and hydrogen sulfide. Hydrocarbon gases are

classified as sweet or sour depending on the hydrogen sulfide content. Both sweet and sour gases may contain nitrogen, carbon dioxide, or both. A hydrocarbon gas is termed a sour gas if it contains one grain of H₂S per 100 cubic feet.

The common occurrence of small percentages of nitrogen and carbon dioxide is, in part, considered in the correlations previously cited. Con-centrations of up to 5 percent of these nonhydrocarbon components will not seriously affect accuracy. Errors in compressibility factor calculations as large as 10 percent may occur in higher concentrations of nonhydrocarbon components in gas mixtures.

Nonhydrocarbon Adjustment Methods

There are two methods that were developed to adjust the pseudo-critical properties of the gases to account for the presence of the nonhydrocarbon components. These two methods are the:

- Wichert-Aziz correction method
- Carr-Kobayashi-Burrows correction method

The Wichert-Aziz Correction Method

Natural gases that contain H₂S and or CO₂ frequently exhibit different compressibility-factors behavior than do sweet gases. Wichert and Aziz (1972) developed a simple, easy-to-use calculation procedure to account for these differences. This method permits the use of the Standing-Katz chart, i.e., Figure 2-1, by using a pseudo-critical temperature adjustment factor, which is a function of the concentration of CO₂ and H₂S in the sour gas. This correction factor is then used to adjust the pseudo-critical temperature and pressure according to the following expressions:

$$T'_{pc} = T_{pc} - \varepsilon \tag{2-22}$$

$$p'_{pc} = \frac{p_{pc}T'_{pc}}{T_{pc} + B(1 - B)\epsilon}$$
 (2-23)

Where:

 T_{pc} = pseudo-critical temperature, ${}^{\circ}R$

 p_{pc} = pseudo-critical pressure, psia

 $T_{pc}^{\prime} =$ corrected pseudo-critical temperature, °R

 p'_{pc} = corrected pseudo-critical pressure, psia

B = mole fraction of H_2S in the gas mixture

 ε = pseudo-critical temperature adjustment factor and is defined mathematically by the following expression:

$$\epsilon = 120 \left[A^{0.9} - A^{1.6} \right] + 15 \left(B^{0.5} - B^{4.0} \right) \tag{2-24}$$

where the coefficient A is the sum of the mole fraction H_2S and CO_2 in the gas mixture, or:

$$A = y_{H_2S} + y_{CO_2}$$

The computational steps of incorporating the adjustment factor ϵ into the z-factor calculations are summarized below:

- Step 1. Calculate the pseudo-critical properties of the whole gas mixture by applying Equations 2-18 and 2-19 or Equations 2-20 and 2-21.
- Step 2. Calculate the adjustment factor £ from Equation 2-24.
- Step 3. Adjust the calculated ppc and Tpc (as computed in Step 1) by applying Equations 2-22 and 2-23.
- Step 4. Calculate the pseudo-reduced properties, i.e., p_{pr} and T_{pr} , from Equations 2-11 and 2-12.
- Step 5. Read the compressibility factor from Figure 2-1.

Example 2-8

A sour natural gas has a specific gravity of 0.7. The compositional analysis of the gas shows that it contains 5 percent CO_2 and 10 percent H_2S . Calculate the density of the gas at 3500 psia and 160°F.

Solution

Step 1. Calculate the uncorrected pseudo-critical properties of the gas from Equations 2-18 and 2-19:

$$T_{pc} = 168 + 325(0.7) - 12.5(0.7)^2 = 389.38^{\circ}R$$

 $p_{pc} = 677 + 15(0.7) - 37.5(0.7)^2 = 669.1$ psia

Step 2. Calculate the pseudo-critical temperature adjustment factor from Equation 2-24:

$$\varepsilon = 120(0.15^{0.9} - 0.15^{1.6}) + (0.1^{0.5} - 0.1^4) = 20.735$$

Step 3. Calculate the corrected pseudo-critical temperature by applying Equation 2-22:

$$T'_{pc} = 389.38 - 20.735 = 368.64$$

Step 4. Adjust the pseudo-critical pressure p_{pc} by applying Equation 2-23:

$$p'_{pc} = \frac{(669.1)(368.64)}{389.38 + 0.1(1 - 0.1)(20.635)}$$

Step 5. Calculate p_{pr} and T_{pr} :

$$p_{pr} = \frac{3500}{630.44} = 5.55$$

$$T_{pr} = \frac{160 + 460}{368.64} = 1.68$$

Step 6. Determine the z-factor from Figure 2-1:

$$z = 0.89$$

Step 7. Calculate the apparent molecular weight of the gas from Equation 2-10:

$$M_a = (28.96)(0.7) = 20.27$$

Step 8. Solve for gas density:

$$\rho_g\!=\!\!\frac{(3500)(20.27)}{(0.89)(10.73)(620)}\!=\!11.98\,lb/ft^3$$

The Carr-Kobayashi-Burrows Correction Method

Carr, Kobayashi, and Burrows (1954) proposed a simplified procedure to adjust the pseudo-critical properties of natural gases when nonhydrocarbon components are present. The method can be used when the composition of the natural gas is not available. The proposed procedure is summarized in the following steps:

- Step 1. Knowing the specific gravity of the natural gas, calculate the pseudocritical temperature and pressure by applying Equations 2-18 and 2-19.
- Step 2. Adjust the estimated pseudo-critical properties by using the following two expressions:

$$T'_{pc} = T_{pr} - 80 y_{co_2} + 130 y_{H_2s} - 250 y_{N_2}$$
 (2-25)

$$p'_{pc} = p_{pc} + 440 y_{co_2} + 600 y_{H_2s} - 170 y_{N_2}$$
 (2-26)

Where:

 T'_{pc} = the adjusted pseudo-critical temperature, ${}^{\circ}R$

 $T_{pc}=$ the unadjusted pseudo-critical temperature, ${}^{\circ}R$

 y_{CO_2} = mole fraction of CO_2

 y_{H_2S} = mole fraction of H_2S in the gas mixture

 y_{N_2} = mole fraction of Nitrogen

 p'_{pc} = the adjusted pseudo-critical pressure, psia

 p_{pc} = the unadjusted pseudo-critical pressure, psia

- Step 3. Use the adjusted pseudo-critical temperature and pressure to calculate the pseudo-reduced properties.
- Step 4. Calculate the z-factor from Figure 2-1.

Example 2-9

Using the data in Example 2-8, calculate the density by employing the above correction procedure.

Solution

Step 1. Determine the corrected pseudo-critical properties from Equations 2-25 and 2-26:

$$T'_{pc} = 389.38 - 80(0.05) + 130(0.10) - 250(0) = 398.38^{\circ}R$$

 $p'_{pc} = 669.1 + 440(0.05) + 600(0.10) - 170(0) = 751.1 \text{ psia}$

Step 2. Calculate p_{pr} and T_{pr} :

$$p_{pr} = \frac{3500}{751.1} = 4.56$$

$$T_{pr} = \frac{620}{398.38} = 1.56$$

Step 3. Determine the gas compressibility factor from Figure 2-1:

$$z = 0.81$$

Step 4. Calculate the gas density:

$$\begin{split} \rho_g = & \frac{p M_a}{Z\,RT} \\ \rho_g = & \frac{(3500)(20.27)}{(0.81)(10.73)(620)} = 13.0\,lb/ft^3 \end{split}$$

CORRECTION FOR HIGH-MOLECULAR WEIGHT GASES

It should be noted that the Standing and Katz compressibility factor chart (Figure 2-1) was prepared from data on binary mixtures of methane with propane, ethane, and butane, and on natural gases, thus covering a wide range in composition of hydrocarbon mixtures containing methane. No mixtures having molecular weights in excess of 40 were included in preparing this plot.

Sutton (1985) evaluated the accuracy of the Standing-Katz compressibility factor chart using laboratory-measured gas compositions and z-factors, and found that the chart provides satisfactory accuracy for engineering calculations. However, Kay's mixing rules, i.e., Equations 2-13 and 2-14 (or comparable gravity relationships for calculating pseudo-critical pressure and temperature), result in unsatisfactory z-factors for high molecular weight reservoir gases. The author observed that large deviations occur to gases with high heptanes-plus concentrations. He pointed out that Kay's mixing rules should not be used to determine the pseudocritical pressure and temperature for reservoir gases with specific gravities greater than about 0.75.

Sutton proposed that this deviation can be minimized by utilizing the mixing rules developed by Stewart et al. (1959), together with newly introduced empirical adjustment factors $(F_J, E_J, \text{ and } E_K)$ that are related to the presence of the heptane-plus fraction in the gas mixture. The proposed approach is outlined in the following steps:

Step 1. Calculate the parameters J and K from the following relationships:

$$J = \frac{1}{3} \left[\sum_{i} y_{i} (T_{ci}/p_{ci}) \right] + \frac{2}{3} \left[\sum_{i} y_{i} (T_{ci}/p_{ci})^{0.5} \right]^{2}$$
 (2-27)

$$K = \sum_{i} \left[y_i T_{ci} / \sqrt{p_{ci}} \right]$$
 (2-28)

where

J = Stewart-Burkhardt-Voo correlating parameter, °R/psia

K = Stewart-Burkhardt-Voo correlating parameter, °R/psia

 y_i = mole fraction of component i in the gas mixture.

Step 2. Calculate the adjustment parameters F_J , E_J , and E_K from the following expressions:

$$F_{J} = \frac{1}{3} [y(T_{c}/p_{c})]_{C_{7+}} + \frac{2}{3} [y(T_{c}/p_{c})^{0.5}]_{C_{7+}}^{2}$$
(2-29)

$$E_{J} = 0.6081 F_{J} + 1.1325 F_{J}^{2} - 14.004 F_{J} y_{C7+} + 64.434 F_{J} y_{C7+}^{2}$$
 (2-30)

$$\begin{split} E_{K} &= \left[T_{c}/\sqrt{P_{c}}\right]_{C_{7+}} \left[0.3129y_{C_{7+}} - 4.8156(y_{C_{7+}})^{2} \right. \\ &\left. + 27.3751 \left(y_{C_{7+}}\right)^{3}\right] \end{split} \tag{2-31}$$

where

 $y_{C_{7}}$ = mole fraction of the heptanes-plus component

 $(T_c)_{C_{7+}}$ = critical temperature of the C_{7+}

 $(p_c)_{C_{7+}}$ = critical pressure of the C_{7+}

Step 3. Adjust the parameters J and K by applying the adjustment factors E_J and E_K , according to the relationships:

$$J' = J - E_J$$
 (2-32)

$$K' = K - E_K$$
 (2-33)

where

J, K = calculated from Equations 2-27 and 2-28

 E_J , E_K = calculated from Equations 2-30 and 2-31

Step 4. Calculate the adjusted pseudo-critical temperature and pressure from the expressions:

$$T'_{pc} = \frac{(K')^2}{J'}$$
 (2-34)

$$p'_{pc} = \frac{T'_{pc}}{I'} (2-35)$$

Step 5. Having calculated the adjusted T_{pc} and p_{pc} , the regular procedure of calculating the compressibility factor from the Standing and Katz chart is followed.

Sutton's proposed mixing rules for calculating the pseudo-critical properties of high-molecular-weight reservoir gases, i.e., $\gamma_g > 0.75$, should significantly improve the accuracy of the calculated z-factor.

Example 2-10
A hydrocarbon gas system has the following composition:

Component	Уi		
C ₁	0.83		
C_2	0.06		
C_3	0.03		
n-C ₄	0.02		
n-C ₅	0.02		
C_6	0.01		
$\begin{array}{c} C_3 \\ \text{n-C}_4 \\ \text{n-C}_5 \\ C_6 \\ C_{7+} \end{array}$	0.03		

The heptanes-plus fraction is characterized by a molecular weight and specific gravity of 161 and 0.81, respectively.

- **a.** Using Sutton's methodology, calculate the density of the gas 2000 psi and 150°F.
- **b.** Recalculate the gas density without adjusting the pseudo-critical properties.

Solution

Part A

Step 1. Calculate the critical properties of the heptanes-plus fraction by the Riazi-Daubert correlation (Chapter 1, Equation 1-2):

$$\begin{split} &(T_c)_{C_{7+}} = 5444.2\ 161^{0.2998}\ 0.81^{1.0555}\\ &exp^{\left[-1.3478(10)^{-4}(150)-0.61641(0.81)\right]} = 1189^{\circ}R\\ &(p_c)c_{7+} = 4.5203(10)^4161^{-8063}0.81^{1.6015}\\ &exp^{\left[-1.8078(10)^{-3}(150)-0.3084(0.81)\right]} = 318.4\ psia \end{split}$$

Step 2. Construct the following table:

Component	y _i	Mi	T _{ci}	P _{ci}	y _i M _i	$y_i(T_{ci}/P_{ci})$	$y_i (T_{ci}/P_{ci})^{0.5}$	$y_i [T_{ci}/(P_{ci})^{0.5}]$
C ₁	0.83	16.0	343.33	666.4	13.31	.427	.596	11.039
C_2	0.06	30.1	549.92	706.5	1.81	.047	.053	1.241
C_3	0.03	44.1	666.06	616.4	1.32	.032	.031	.805
n-C ₄	0.02	58.1	765.62	550.6	1.16	.028	.024	.653
n-C ₅	0.02	72.2	845.60	488.6	1.45	.035	.026	.765
C_6	0.01	84.0	923.00	483.0	0.84	.019	.014	.420
C ₇₊	0.03	161.	1189.0	318.4	4.83	.112	.058	1.999
Total					27.72	0.700	0.802	16.972

Step 3. Calculate the parameters J and K from Equations 2-27 and 2-28:

$$J = (1/3)[0.700] + (2/3)[0.802]^2 = 0.662$$

$$K = 16.922$$

Step 4. Determine the adjustment factors F_{J} : E_{J} and E_{K} by applying Equations 2-29 through 2-31:

$$\begin{split} F_J = &\frac{1}{3}[0.112] + \frac{2}{3}[0.058]^2 = 0.0396 \\ E_J = &0.6081(0.04) + 1.1325(0.04)^2 - 14.004(004)(0.03) \\ &+ 64.434(0.04)0.3^2 = 0.012 \\ E_K = &66.634[0.3129(0.03) - 4.8156(0.03)^2 \\ &+ 27.3751(0.03)^3] = 0.386 \end{split}$$

Step 5. Calculate the parameters J' and K' from Equations 2-32 and 2-33:

$$J' = 0.662 - 0.012 = 0.650$$

$$K' = 16.922 - 0.386 = 16.536$$

Step 6. Determine the adjusted pseudo-critical properties from Equations 2-33 and 2-36:

$$T'_{pc} = \frac{(16.536)^2}{0.65} = 420.7$$

$$p'_{pc} = \frac{420.7}{0.65} = 647.2$$

Step 7. Calculate the pseudo-reduced properties of the gas by applying Equations 2-11 and 2-12, to give:

$$p_{pr} = \frac{2000}{647.2} = 3.09$$
$$T_{pr} = \frac{610}{420.7} = 1.45$$

Step 8. Calculate the z-factor from Figure 2-1, to give:

$$z = 0.745$$

Step 9. From Equation 2-16, calculate the density of the gas:

$$\rho_g = \frac{(2000)(24.73)}{(10.73)(610)(.745)} = 10.14 \, lb/ft^3$$

Step 1. Calculate the specific gravity of the gas:

$$\gamma_g = \frac{M_a}{28.96} = \frac{24.73}{28.96} = 0.854$$

Step 2. Solve for the pseudo-critical properties by applying Equations 2-18 and 2-19:

$$T_{pc} = 168 + 325(0.854) - 12.5(0.854)^2 = 436.4^{\circ}R$$

 $p_{pc} = 677 + 15(0.854) - 37.5(0.854)^2 = 662.5$ psia

Step 3. Calculate p_{pr} and T_{pr} :

$$p_{pr} = \frac{2000}{662.5} = 3.02$$

$$T_{pr} = \frac{610}{436.4} = 1.40$$

Step 4. Calculate the z-factor from Figure 2-1, to give:

$$z = 0.710$$

Step 5. From Equation 2-16, calculate the density of the gas:

$$\rho_g\!=\!\!\frac{(2000)(24.73)}{(10.73)(610)(.710)}\!=\!10.64lb/ft^3$$

DIRECT CALCULATION OF COMPRESSIBILITY FACTORS

After four decades of existence, the Standing-Katz z-factor chart is still widely used as a practical source of natural gas compressibility factors. As a result, there has been an apparent need for a simple mathematical description of that chart. Several empirical correlations for calculating z-factors have been developed over the years. The following three empirical correlations are described below:

- Hall-Yarborough
- o Dranchuk-Abu-Kassem
- o Dranchuk-Purvis-Robinson

The Hall-Yarborough Method

Hall and Yarborough (1973) presented an equation-of-state that accurately represents the Standing and Katz z-factor chart. The proposed expression is based on the Starling-Carnahan equation-of-state. The coefficients of the correlation

were determined by fitting them to data taken from the Standing and Katz zfactor chart. Hall and Yarborough proposed the following mathematical form:

$$z = \left[\frac{0.06125 \, p_{pr} t}{Y} \right] \exp \left[-1.2 (1 - t)^2 \right]$$
 (2-36)

where:

 p_{pr} = pseudo-reduced pressure

t = reciprocal of the pseudo-reduced temperature, i.e., T_{pc}/T

Y = the reduced density that can be obtained as the solution of the following equation:

trion: $F(Y) = X1 + \frac{Y + Y^2 + Y^3 + Y^4}{(1 - Y)^3} - (X2)Y^2 + (X3)Y^{X4} = 0$ (2-37)

where

$$X1 = -0.06125p_{pr}t \exp \left[-1.2(1-t)^{2}\right]$$

$$X2 = (14.76t - 9.76t^{2} + 4.58t^{3})$$

$$X3 = (90.7t - 242.2t^{2} + 42.4t^{3})$$

$$X4 = (2.18 + 2.82t)$$

Equation 2-37 is a nonlinear equation and can be conveniently solved for the reduced density Y by using the Newton-Raphson iteration technique. The computational procedure of solving Equation 2-37 at any specified pseudo-reduced pressure p_{pr} and temperature T_{pr} is summarized in the following steps:

Step 1. Make an initial guess of the unknown parameter, Y^k, where k is an iteration counter. An appropriate initial guess of Y is given by the following relationship:

$$Y^{k} = 0.0125 p_{pr} t exp \left[-1.2(1-t)^{2} \right]$$

- Step 2. Substitute this initial value in Equation 2-37 and evaluate the nonlinear function. Unless the correct value of Y has been initially selected, Equation 2-37 will have a nonzero value of F(Y):
- Step 3. A new improved estimate of Y, i.e., Y^{k+1} , is calculated from the following expression:

$$Y^{k+1} = Y^{K} - \frac{f(Y^{k})}{f'(Y^{k})}$$
 (2-38)

where $f'(Y^k)$ is obtained by evaluating the derivative of Equation 2-37 at Y^k, or:

$$f^{'(Y)} = \frac{1 + 4Y + 4Y^2 - 4Y^3 + Y^4}{(1 - Y)^4} - 2(X2)Y + (X3)(X4)Y^{(X4-1)}$$
(2-39)

- Step 4. Steps 2–3 are repeated n times, until the error, i.e., $abs(Y^k Y^{k+1})$, becomes smaller than a preset tolerance, e.g., 10-12:
- Step 5. The correct value of Y is then used to evaluate Equation 2-36 for the compressibility factor.

Hall and Yarborough pointed out that the method is not recommended for application if the pseudo-reduced temperature is less than one.

The Dranchuk-Abu-Kassem Method

Dranchuk and Abu-Kassem (1975) derived an analytical expression for calculating the reduced gas density that can be used to estimate the gas compressibility factor. The reduced gas density ρ_r is defined as the ratio of the gas density at a specified pressure and temperature to that of the gas at its critical pressure or temperature, or:

$$\rho_r \!=\! \frac{\rho}{\rho_c} \!=\! \frac{p M_a/[zRT]}{p_c M_a/[z_cRT_c]} \!=\! \frac{p/[zT]}{p_c/[z_cT_c]}$$

The critical gas compressibility factor z_c is approximately 0.27, which leads to the following simplified expression for the reduced gas density:

$$\rho_{r} = \frac{0.27p_{pr}}{zT_{pr}} \tag{2-40}$$

The authors proposed the following eleven-constant equation-of-state for calculating the reduced gas density:

$$\begin{split} f(\rho_r) &= (R_1)\rho_r - \frac{R_2}{\rho_r} + (R_3)\rho_r^2 - (R_4)\rho_r^5 \\ &+ (R_5)\left(1 + A_{11}\rho_r^2\right)\rho_r^2 \exp\left[-A_{11}\rho_r^2\right] + 1 = 0 \end{split} \tag{2-41}$$

With the coefficients R_1 through R_5 as defined by the following relations:

$$\begin{split} R_1 &= \left[A_1 + \frac{A_2}{T_{pr}} + \frac{A_3}{T_{pr}^3} + \frac{A_4}{T_{pr}^4} + \frac{A_5}{T_{pr}^5} \right] \\ R_2 &= \left[\frac{0.27 p_{pr}}{T_{pr}} \right] \\ R_3 &= \left[A_6 + \frac{A_7}{T_{pr}} + \frac{A_8}{T_{pr}^2} \right] \\ R_4 &= A_9 \left[\frac{A_7}{T_{pr}} + \frac{A_8}{T_{pr}^2} \right] \\ R_5 &= \left[\frac{A_{10}}{T_{pr}^3} \right] \end{split}$$

The constants A_1 through A_{11} were determined by fitting the equation, using nonlinear regression models, to 1,500 data points from the Standing and Katz z-factor chart. The coefficients have the following values:

Equation 2-41 can be solved for the reduced gas density ρ_r by applying the Newton-Raphson iteration technique as summarized in the following steps:

Step 1. Make an initial guess of the unknown parameter, ρ_r^k , where k is an iteration counter. An appropriate initial guess of ρ_r^k is given by the following relationship:

$$\rho_{\rm r} = \frac{0.27 \, \mathrm{p}_{\rm pr}}{\mathrm{T}_{\rm pr}}$$

- Step 2. Substitute this initial value in Equation 2-41 and evaluate the nonlinear function. Unless the correct value of ρ_r^k has been initially selected, Equation 2-41 will have a nonzero value for the function $f(\rho_r^k)$.
- Step 3. A new improved estimate of ρ_r , i.e., ρ_r^{k+1} , is calculated from the following expression:

$$\rho_r^{k+1} = \rho_r^k - \frac{f(\rho_r^k)}{f'(\rho_r^k)}$$

where

$$\begin{split} f'(\rho_r) &= (R_1) + \frac{R_2}{\rho_r^2} + 2(R_3)\rho_r - 5(R_4)\rho_r^4 + 2(R_5)\rho_r \\ &exp\left[-A_{11}\,\rho_r^2 \right] \left[\left(1 + 2\,A_{11}\,\rho_r^3 \right) - A_{11}\,\rho_r^2 \left(1 + A_{11}\,\rho_r^2 \right) \right] \end{split}$$

- Step 4. Steps 2–3 are repeated n times, until the error, i.e., abs $(\rho_r^k \rho_r^{k+1})$, becomes smaller than a preset tolerance, e.g., 10^{-12} .
- Step 5. The correct value of ρ_r is then used to evaluate Equation 2-40 for the compressibility factor, i.e.:

$$z = \frac{0.27 \, p_{pr}}{\rho_r T_{pr}}$$

The proposed correlation was reported to duplicate compressibility factors from the Standing and Katz chart with an average absolute error of 0.585 percent and is applicable over the ranges:

$$0.2 < p_{pr} < 15$$

 $1.0 < T_{pr} < 3.0$

The Dranchuk-Purvis-Robinson Method

Dranchuk, Purvis, and Robinson (1974) developed a correlation based on the Benedict-Webb-Rubin type of equation-of-state. Fitting the equation to 1,500 data points from the Standing and Katz z-factor chart optimized the eight coefficients of the proposed equations. The equation has the following form:

$$\begin{aligned} 1 + T_{1} \rho_{r} + T_{2} \rho_{r}^{2} + T_{3} \rho_{r}^{5} + \left[T_{4} \rho_{r}^{2} \left(1 + A_{8} \rho_{r}^{2} \right) \right] \\ \exp \left(-A_{8} \rho_{r}^{2} \right) - \frac{T_{5}}{\rho_{r}} &= 0 \end{aligned} \tag{2-43}$$

with

$$\begin{split} T_1 &= \left[A_1 + \frac{A_2}{T_{pr}} + \frac{A_3}{T_{pr}^3} \right] \\ T_2 &= \left[A_4 + \frac{A_5}{T_{pr}} \right] \\ T_3 &= \left[A_5 A_6 / T_{pr} \right] \\ T_4 &= \left[A_7 / T_{pr}^3 \right] \\ T_5 &= \left[0.27 p_{pr} / T_{pr} \right] \end{split}$$

where ρ_r is defined by Equation 2-41 and the coefficients A_1 through A_8 have the following values:

$$\begin{array}{lll} A_1 = 0.31506237 & A_5 = -0.61232032 \\ A_2 = -1.0467099 & A_6 = -0.10488813 \\ A_3 = -0.57832720 & A_7 = 0.68157001 \\ A_4 = 0.53530771 & A_8 = 0.68446549 \end{array}$$

The solution procedure of Equation 2-43 is similar to that of Dranchuk and Abu-Kassem.

The method is valid within the following ranges of pseudo-reduced temperature and pressure:

$$1.05 < T_{pr} < 3.0 \\ 0.2 < p_{pr} < 3.0$$

COMPRESSIBILITY OF NATURAL GASES

Knowledge of the variability of fluid compressibility with pressure and temperature is essential in performing many reservoir engineering calculations. For a liquid phase, the compressibility is small and usually assumed to be constant. For a gas phase, the compressibility is neither small nor constant.

By definition, the isothermal gas compressibility is the change in volume per unit volume for a unit change in pressure or, in equation form:

$$c_{g} = -\frac{1}{V} \left(\frac{\partial V}{\partial p} \right)_{T} \tag{2-44}$$

where c_g = isothermal gas compressibility, 1/psi.

From the real gas equation-of-state:

$$V = \frac{nRTz}{p}$$

Differentiating the above equation with respect to pressure at constant temperature T gives:

$$\left(\frac{\partial V}{\partial p}\right)_T = nRT \left[\frac{1}{p} \left(\frac{\partial z}{\partial p}\right) - \frac{z}{p^2}\right]$$

Substituting into Equation 2-44 produces the following generalized relationship:

$$c_{g} = \frac{1}{p} - \frac{1}{z} \left(\frac{\partial z}{\partial p} \right)_{T} \tag{2-45}$$

For an ideal gas, z = 1 and $(\partial z/\partial p)_T = 0$, therefore:

$$c_g = \frac{1}{p} \tag{2-46}$$

It should be pointed out that Equation 2-46 is useful in determining the expected order of magnitude of the isothermal gas compressibility.

Equation 2-45 can be conveniently expressed in terms of the pseudoreduced pressure and temperature by simply replacing p with $(p_{pc} p_{pr})$, or:

$$c_{g} = \frac{1}{p_{pr}p_{pc}} - \frac{1}{z} \left[\frac{\partial z}{\partial (p_{pr}p_{pc})} \right]_{T_{pr}}$$

Multiplying the above equation by p_{pc} yields:

$$c_{g}p_{pc} = c_{pr} = \frac{1}{p_{pr}} - \frac{1}{z} \left[\frac{\partial z}{\partial p_{pr}} \right]_{Tpr}$$
 (2-47)

The term c_{pr} is called the isothermal pseudo-reduced compressibility and is defined by the relationship:

$$c_{pr} = c_g p_{pc} \tag{2-48}$$

Where:

 $c_{pr} = isothermal \ pseudo-reduced \ compressibility$

 $c_g = isothermal gas compressibility, psi^{-1}$

 p_{pc} = pseudo-reduced pressure, psi

Values of $(\partial z/\partial p_{pr})T_{pr}$ can be calculated from the slope of the T_{pr} isotherm on the Standing and Katz z-factor chart.

Example 2-11

A hydrocarbon gas mixture has a specific gravity of 0.72. Calculate the isothermal gas compressibility coefficient at 2000 psia and 140°F by assuming:

- a. An ideal gas behavior
- **b.** Areal gas behavior

Solution

a. Assuming an ideal gas behavior, determine c_g by applying Equation 2-45:

$$c_g = \frac{1}{2000} = 500 \times 10^{-6} \text{psi}^{-1}$$

b. Assuming a real gas behavior

Step 1. Calculate T_{pc} and p_{pc} by applying Equations 2-17 and 2-18

$$T_{pc} = 168 + 325(0.25) - 12.5(0.72)^2 = 395.5^{\circ}R$$

$$P_{Pc} = 677 + 15(0.72 - 37.5)(0.72)^2 = 668.4 \text{ psia}$$

Step 2. Compute p_{pr} and T_{pr} from Equations 2-11 and 2-12.

$$p_{pr} = \frac{2000}{668.4} = 2.99$$

$$T_{pr} = \frac{600}{395.5} = 1.52$$

Step 3. Determine the z-factor from Figure 2-1:

$$z = 0.78$$

Step 4. Calculate the slope $[\partial z/\partial p_{pr}]_{T_{pr}=1.52}$:

$$\left[\frac{\partial z}{\partial p_{pr}}\right]_{Tpr} = -0.022$$

Step 5. Solve for c_{pr} by applying Equation 2-47:

$$c_{pr} = \frac{1}{2.99} - \frac{1}{0.78} [-0.022] = 0.3627$$

Step 6. Calculate c_g from Equation 2-48:

$$c_g = \frac{0.327}{668.4} = 543 \times 10^{-6} \text{psi}^{-1}$$

The isothermal gas compressibility factor "cg" can also be obtained by differentiating the Z-factor equation to give:

$$\begin{split} Z &= 1.006987 + 0.036662 \left(\frac{p_{pr}}{T_{pr}}\right) + \frac{0.705689 \, p_{pr}^{1.60015}}{10^{0.783224 T_{pr}}} - \frac{2.950267 \, p_{pr}}{10^{0.789306 T_{pr}}} \\ &\left(\frac{\partial Z}{\partial p_{pr}}\right)_{T} = \frac{0.036662}{T_{pr}} + \frac{1.12921 \, p_{pr}^{0.60015}}{10^{0.783224 \, T_{pr}}} - \frac{2.950267}{10^{0.789306 \, T_{pr}}} \end{split}$$

Using $T_{pr} = 1.52$ and $p_{pr} = 2.99$ of Example 2-11 to evaluate the above derivative, gives:

$$\left(\!\frac{\partial Z}{\partial p_{pr}}\!\right)_{T_{pr}} = \!\frac{0.036662}{1.52} + \frac{1.12921\,\left(2.99\right)^{0.60015}}{10^{0.783224\,\left(1.52\right)}} - \frac{2.950267}{10^{0.789306\,\left(1.52\right)}} = -0.022$$

Trube (1957) presented graphs from which the isothermal compressibility of natural gases may be obtained. The graphs, as shown in Figures 2-3 and 2-4 give the isothermal pseudo-reduced compressibility as a function of pseudo-reduced pressure and temperature.

Example 2-12

Using Trube's generalized charts, rework Example 2-11.

Solution

Step 1. From Figure 2-3, find c_{pr} :

$$c_{pr} = 0.36$$

Step 2. Solve for c_g by applying Equation 2-49:

$$c_g = \frac{0.36}{668.4} = 5.39 \times 10^{-6} \, \text{psi}^{-1}$$

Matter, Brar, and Aziz (1975) presented an analytical technique for calculating the isothermal gas compressibility. The authors expressed c_{pr} as a function of $\partial p/\partial p_r$ rather than $\partial p/\partial p_{pr}$.

Equation 2-41 is differentiated with respect to p_{pr} to give:

$$\left[\frac{\partial z}{\partial p_{pr}}\right] = \frac{0.27}{z T_{pr}} \left[\frac{(\partial z/\partial \rho_r)_{T_{pr}}}{1 + \frac{\rho_r}{z} (\partial z/\partial \rho_r)_{T_{pr}}} \right]$$
(2-49)

Equation 2-49 may be substituted into Equation 2-47 to express the pseudoreduced compressibility as:

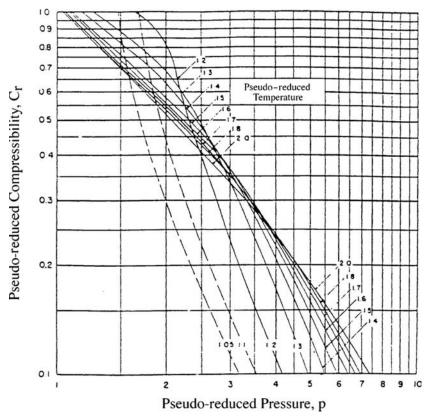


FIGURE 2-3 Trube's pseudo-reduced compressibility for natural gases. (*Permission to publish by the Society of Petroleum Engineers of AIME. Copyright SPE-AIME*).

$$c_{pr} = \frac{1}{p_{pr}} - \frac{0.27}{z^2 T_{pr}} \left[\frac{(\partial z/\partial \rho_r)_{T_{pr}}}{1 + \frac{\rho_r}{z} (\partial z/\partial \rho_r)_{T_{pr}}} \right]$$
(2-50)

where ρ_r = pseudo-reduced gas density.

The partial derivative appearing in Equation 2-50 is obtained from Equation 2-43 to give:

$$\begin{split} &\left[\frac{\partial z}{\partial \rho_r}\right]_{Tpr} = T_1 + 2T_2\rho_r + 5T_3\,\rho_r^4 + 2T_4\rho_r \left(1 + A_8\rho_r^2 - A_8^2\rho_r^4\right) \\ &\times exp\left(-A_8\rho_r^2\right) \end{split} \tag{2-51}$$

where the coefficients T_1 through T_4 and A_1 through A_8 are defined previously by Equation 2-43.

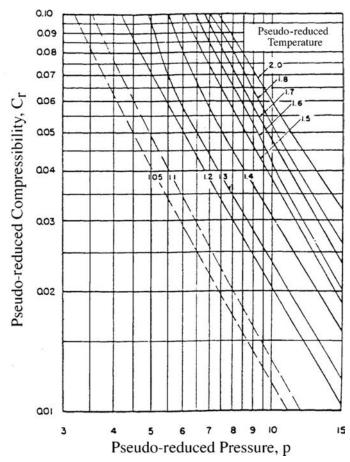


FIGURE 2-4 Trube's pseudo-reduced compressibility for natural gases. (Permission to publish by the Society of Petroleum Engineers of AIME. Copyright SPE-AIME).

GAS FORMATION VOLUME FACTOR

The gas formation volume factor is used to relate the volume of gas, as measured at reservoir conditions, to the volume of the gas as measured at standard conditions, i.e., 60°F and 14.7 psia. This gas property is then defined as the actual volume occupied by a certain amount of gas at a specified pressure and temperature, divided by the volume occupied by the same amount of gas at standard conditions. In an equation form, the relationship is expressed as

$$B_g = \frac{V_{p,T}}{V_{sc}} \tag{2-52}$$

Where:

$$\begin{split} B_g &= \text{gas formation volume factor, } ft^3\!/\!\text{scf} \\ V_{p,T} &= \text{volume of gas at pressure p and temperature, } T, \text{ } ft^3 \\ V_{sc} &= \text{volume of gas at standard conditions, } \text{scf} \end{split}$$

Applying the real gas equation-of-state, i.e., Equation 2-11, and substituting for the volume V, gives:

$$B_{g} = \frac{\underline{znRT}}{\underline{p}}_{\underline{scnRT}_{sc}} = \frac{p_{sc}}{T_{sc}} \frac{zT}{p}$$

Where:

 $z_{sc} = z$ -factor at standard conditions = 1.0 p_{sc} , $T_{sc} = s$ tandard pressure and temperature

Assuming that the standard conditions are represented by p_{sc} =14.7 psia and T_{sc} = 520, the above expression can be reduced to the following relationship:

$$B_{g} = 0.02827 \frac{zT}{p} \tag{2-53}$$

Where:

 $B_g = gas$ formation volume factor, ft^3/scf z = gas compressibility factor T = temperature, ${}^{\circ}R$

Equation 2-53 can be expressed in terms of the gas density ρ_g if combined with Equation 2-17, to give:

$$B_g = 0.02827 \frac{M_a}{R \rho_g} = 0.002635 \frac{M_a}{\rho_g}; ft^3/scf$$

Where:

 $ho_g = gas \ density, \ lb/ft^3$ $M_a = apparent \ molecular \ weight \ of \ gas$

In other field units, the gas formation volume factor can be expressed in bbl/scf, to give:

$$B_g = 0.005035 \frac{zT}{p} \tag{2-54}$$

Similarly, Equation 2-54 can be expressed in terms of the gas density ρ_g by:

$$B_g 0.00504 \frac{M_a}{R \rho_g} \!=\! 0.000469 \frac{M_a}{\rho_g}; \; bbl/scf$$

The reciprocal of the gas formation volume factor is called the gas expansion factor and is designated by the symbol E_g , or:

$$E_g = 35.37 \frac{p}{zT}, scf/ft^3$$
 (2-55)

or in terms of the gas density ρ_g :

$$E_g = 35.37 \frac{R \rho_g}{M_a} = 379.52 \frac{\rho_g}{M_a}; \text{ scf/ft}^3$$

In other units:

$$E_g = 198.6 \frac{p}{ZT}, scf/bbl$$
 (2-56)

or:

$$E_g = 198.6 \frac{R \rho_g}{M_a} = 2131.0 \frac{\rho_g}{M_a}$$
; scf/bbl

Example 2-13

A gas well is producing at a rate of 15,000 ft³/day from a gas reservoir at an average pressure of 2,000 psia and a temperature of 120°F. The specific gravity is 0.72. Calculate the gas flow rate in scf/day.

Solution

Step 1. Calculate the pseudo-critical properties from Equations 2-17 and 2-18, to give:

$$T_{Pc} = 395.5^{\circ}R$$
 $p_{pc} = 668.4 \text{ psia}$

Step 2. Calculate the p_{pr} and T_{pr} :

$$p_{pr} = \frac{2000}{668.4} = 2.29$$

$$T_{pr} = \frac{600}{395.5} = 1.52$$

Step 3. Determine the z-factor from Figure 2-1:

$$z = 0.78$$

Step 4. Calculate the gas expansion factor from Equation 2-55:

$$E_g = 35.37 \frac{2000}{(0.78)(600)} = 151.15 \text{ scf/ft}^3$$

Step 5. Calculate the gas flow rate in scf/day by multiplying the gas flow rate (in ft^3 /day) by the gas expansion factor E_g as expressed in scf/ft^3 : Gas flow rate = (151.15) (15,000) = 2.267 MMscf/day

GAS VISCOSITY

The viscosity of a fluid is a measure of the internal fluid friction (resistance) to flow. If the friction between layers of the fluid is small, i.e., low viscosity, an applied shearing force will result in a large velocity gradient. As the viscosity increases, each fluid layer exerts a larger frictional drag on the adjacent layers and velocity gradient decreases.

The viscosity of a fluid is generally defined as the ratio of the shear force per unit area to the local velocity gradient. Viscosities are expressed in terms of poises, centipoise, or micropoises. One poise equals a viscosity of 1 dynesec/cm² and can be converted to other field units by the following relationships:

1 poise = 100 centipoise
=
$$1 \times 10^6$$
 micropoises
= 6.72×10^{-2} lb mass/ft - sec
= 2.09×10^{-3} lb - sec/ft²

The gas viscosity is not commonly measured in the laboratory because it can be estimated precisely from empirical correlations. Like all intensive properties, viscosity of a natural gas is completely described by the following function:

$$\mu_g \,{=}\, (p,T,y_i)$$

where $\mu_{\rm g}=$ the viscosity of the gas phase. The above relationship simply states that the viscosity is a function of pressure, temperature, and composition. Many of the widely used gas viscosity correlations may be viewed as modifications of that expression.

METHODS OF CALCULATING THE VISCOSITY OF NATURAL GASES

Two popular methods that are commonly used in the petroleum industry are the:

- o Carr-Kobayashi-Burrows Correlation Method
- Lee-Gonzalez-Eakin Method

The Carr-Kobayashi-Burrows Correlation Method

Carr, Kobayashi, and Burrows (1954) developed graphical correlations for estimating the viscosity of natural gas as a function of temperature, pressure, and gas gravity. The computational procedure of applying the proposed correlations is summarized in the following steps:

- Step 1. Calculate the pseudo-critical pressure, pseudo-critical temperature, and apparent molecular weight from the specific gravity or the composition of the natural gas. Corrections to these pseudocritical properties for the presence of the nonhydrocarbon gases (CO₂, N₂, and H₂S) should be made if they are present in concentrations greater than 5 mole percent.
- Step 2. Obtain the viscosity of the natural gas at one atmosphere and the temperature of interest from Figure 2-5. This viscosity, as denoted by μ_1 , must be corrected for the presence of nonhydrocarbon components by using the inserts of Figure 2-5. The nonhydrocarbon fractions tend to increase the viscosity of the gas phase. The effect of nonhydrocarbon components on the viscosity of the natural gas can be expressed mathematically by the following relationships:

$$\mu_1 = (\mu_1)_{\text{uncorrected}} + (\Delta \mu)_{N_2} + (\Delta \mu)_{CO_2} + (\Delta \mu)_{H_2S}$$
 (2-57)

Where:

 μ_1 = "corrected" gas viscosity at 1 atm and reservoir temperature, cp

 $(\Delta \mu)_{N_2}$ = viscosity corrections due to the presence of N_2

 $(\Delta\mu)_{CO_2}$ = viscosity corrections due to the presence of CO_2

 $(\Delta \mu)_{H,S}$ = viscosity corrections due to the presence of H_2S

- $(\mu_1)_{uncorrected} = uncorrected gas viscosity, cp$
- Step 3. Calculate the pseudo-reduced pressure and temperature.
- Step 4. From the pseudo-reduced temperature and pressure, obtain the viscosity ratio (μ_g/μ_1) from Figure 2-6. The term μ_g represents the viscosity of the gas at the required conditions.
- Step 5. The gas viscosity, μ_g , at the pressure and temperature of interest is calculated by multiplying the viscosity at one atmosphere and system temperature, μ_1 , by the viscosity ratio.

The following examples illustrate the use of the proposed graphical correlations:

Example 2-14

Using the data given in Example 2-13, calculate the viscosity of the gas.

Solution

Step 1. Calculate the apparent molecular weight of the gas:

$$M_a = (0.72)(28.96) = 20.85$$

Step 2. Determine the viscosity of the gas at 1 atm and 140°F from Figure 2-5:

$$\mu_1 = 0.0113$$

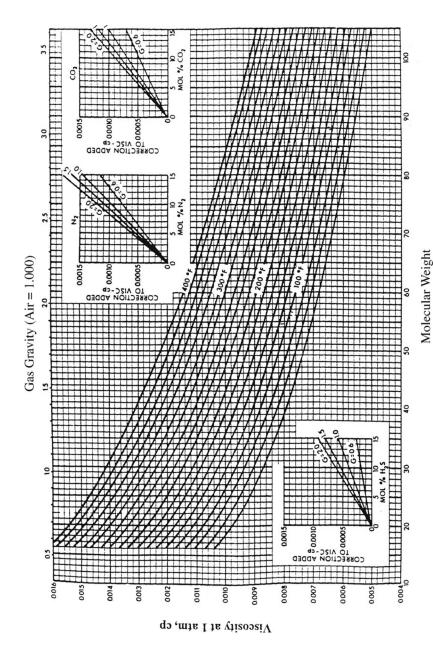


FIGURE 2-5 Carr's atmospheric gas viscosity correlation. (Permission to publish by the Society of Petroleum Engineers of AIME. Copyright SPE-AIME).

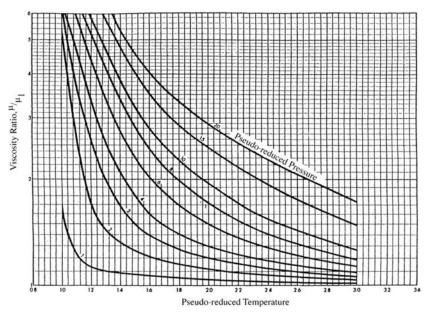


FIGURE 2-6 Carr's viscosity ratio correlation. (Permission to publish by the Society of Petroleum Engineers of AIME. Copyright SPE-AIME).

Step 3. Calculate p_{pr} and T_{pr} :

$$p_{pr} = 2.99$$

$$T_{pr} = 1.52$$

Step 4. Determine the viscosity rates from Figure 2-6:

$$\frac{\mu_g}{\mu_1} = 1.5$$

Step 5. Solve for the viscosity of the natural gas:

$$\mu_g = \frac{\mu_g}{\mu_1} = (\mu_1) = 1.5(0.0113) = 0.01695 \, cp$$

Standing (1977) proposed a convenient mathematical expression for calculating the viscosity of the natural gas at atmospheric pressure and reservoir temperature, μ_1 . Standing also presented equations for describing the effects of N_2 , CO_2 , and H_2S on μ_1 . The proposed relationships are:

$$\mu_1 = (\mu_1)_{uncorrected} + (\Delta\mu)_{co_2} + (\Delta\mu)_{H_2s} + (\Delta\mu)_{N_2}$$

where:

$$\begin{split} (\mu_1)_{uncorrected} &= \left[1.709 \Big(10^{-5} - 2.062\ 10^{-6} \gamma_g\Big)\right] (T-460) \\ &+ 8.118 \Big(10^{-3}\Big) - 6.15 \Big(10^{-3}\Big) log\left(\gamma_g\right) \end{split} \tag{2-58}$$

$$\begin{split} \left(\Delta\mu\right)_{co_2} &= y_{co_2} \left[\left(9.08 \times 10^{-3} \right) \log \gamma_g + \left(6.24 \times 10^{-3} \right) \right] \\ \left(\Delta\mu\right)_{N_2} &= y_{N_2} \left[\left(8.48 \times 10^{-3} \right) \log \gamma_g + 9.59 \left(10^{-3} \right) \right] \end{split} \tag{2-59}$$

$$(\Delta \mu)_{H_2S} = y_{H_2S} \left[8.49 \left(10^{-3} \right) log \left(\gamma_g \right) + 3.73 \left(10^{-3} \right) \right] \tag{2-60} \label{eq:2.4}$$

where

 $\mu_1=$ viscosity of the gas at atmospheric pressure and reservoir temperature, cp T= reservoir temperature, ${}^\circ R$

 $\gamma_g = gas gravity$

 y_{N_2} , y_{CO_2} , y_{H_2S} = mole fraction of N_2 , CO_2 , and H_2S , respectively Dempsey (1965) expressed the viscosity ratio μ_g/μ_1 by the following relationship:

$$\begin{split} &\ln\left[T_{pr}\left(\frac{\mu_{g}}{\mu_{1}}\right)\right] = a_{0} + a_{1}\,p_{pr} + a_{2}p_{pr}^{2} + a_{3}p_{pr}^{3} + T_{pr}\left(a_{4} + a_{5}\,p_{pr} + a_{6}p_{pr}^{2} + a_{7}p_{pr}^{3}\right) \\ &+ T_{pr}^{2}\left(a_{8} + a_{9}p_{pr} + a_{10}p_{pr}^{2} + a_{11}p_{pr}^{3}\right) \\ &+ T_{pr}^{3}\left(a_{12} + a_{13}p_{pr} + a_{14}p_{pr}^{2} + a_{15}p_{pr}^{3}\right) \end{split} \tag{2-61}$$

where

 T_{pr} = pseudo-reduced temperature of the gas mixture, °R p_{pr} = pseudo-reduced pressure of the gas mixture, psia $a_0 \dots a_{17}$ = coefficients of the equations are given below:

$$\begin{array}{lll} a_0 = -2.46211820 & a_g = -7.93385648 \ (10^{-1}) \\ a_1 = 2.970547414 & a_9 = 1.39643306 \\ a_2 = -2.86264054 \ (10^{-1}) & a_{10} = -1.49144925 \ (10^{-1}) \\ a_3 = 8.05420522 \ (10^{-3}) & a_{11} = 4.41015512 \ (10^{-3}) \\ a_4 = 2.80860949 & a_{12} = 8.39387178 \ (10^{-2}) \\ a_5 = -3.49803305 & a_{13} = -1.86408848 \ (10^{-1}) \\ a_6 = 3.60373020 \ (10^{-1}) & a_{14} = 2.03367881 \ (10^{-2}) \\ a_7 = -1.044324 \ (10^{-2}) & a_{15} = -6.09579263 \ (10^{-4}) \end{array}$$

The Lee-Gonzalez-Eakin Method

Lee, Gonzalez, and Eakin (1966) presented a semi-empirical relationship for calculating the viscosity of natural gases. The authors expressed the gas viscosity in terms of the reservoir temperature, gas density, and the molecular weight of the gas. Their proposed equation is given by:

$$\mu_g = 10^{-4} \text{K exp} \left[X \left(\frac{\rho_g}{62.4} \right)^Y \right]$$
 (2-62)

where

$$K = \frac{(9.4 + 0.02M_a)T^{1.5}}{209 + 19M_a + T}$$
 (2-63)

$$X = 3.5 + \frac{986}{T} + 0.01 \,\mathrm{M_a} \tag{2-64}$$

$$Y = 2.4 - 0.2 X \tag{2-65}$$

 $\rho_g = \text{gas}$ density at reservoir pressure and temperature, lb/ft^3

 $T = reservoir temperature, {}^{\circ}R$

 M_a = apparent molecular weight of the gas mixture

The proposed correlation can predict viscosity values with a standard deviation of 2.7% and a maximum deviation of 8.99%. The correlation is less accurate for gases with higher specific gravities. The authors pointed out that the method cannot be used for sour gases.

Example 2-15

Rework Example 2-14 and calculate the gas viscosity by using the Lee-Gonzalez-Eakin method.

Step 1. Calculate the gas density from Equation 2-16:

$$\rho_g\!=\!\frac{(2000)(20.85)}{(10.73)(600)(0.78)}\!=\!8.3\,lb/ft^3$$

Step 2. Solve for the parameters K, X, and Y by using Equations 2-64, 2-65, and 2-66, respectively:

$$K = \frac{[9.4 + 0.02(20.85)](600)^{1.5}}{209 + 19(20.85) + 600} = 119.72$$
$$X = 3.5 + \frac{986}{600} + 0.01(20.85) = 5.35$$

Y = 2.4 - 0.2(5.35) = 1.33

Step 3. Calculate the viscosity from Equation 2-63:

$$\mu_{g} = 10^{-4} (119.72) \exp \left[5.35 \left(\frac{8.3}{62.4} \right)^{1.33} \right] = 0.0173 \text{ cp}$$

PROPERTIES OF CRUDE OIL SYSTEMS

Petroleum (an equivalent term is crude oil) is a complex mixture consisting predominantly of hydrocarbons and containing sulfur, nitrogen, oxygen, and helium as minor constituents. The physical and chemical properties of crude oils vary considerably and are dependent on the concentration of the various types of hydrocarbons and minor constituents present.

An accurate description of physical properties of crude oils is of a considerable importance in the fields of both applied and theoretical science and especially in the solution of petroleum reservoir engineering problems. Physical properties of primary interest in petroleum engineering studies include:

- Fluid gravity
- Specific gravity of the solution gas
- Gas solubility
- o Bubble-point pressure
- Oil formation volume factor
- o Isothermal compressibility coefficient of undersaturated crude oils
- o Oil density
- o Total formation volume factor
- Crude oil viscosity
- Surface tension

Data on most of these fluid properties are usually determined by laboratory experiments performed on samples of actual reservoir fluids. In the absence of experimentally measured properties of crude oils, it is necessary for the petroleum engineer to determine the properties from empirically derived correlations.

Crude Oil Gravity

The crude oil density is defined as the mass of a unit volume of the crude at a specified pressure and temperature. It is usually expressed in pounds per cubic foot. The specific gravity of a crude oil is defined as the ratio of the density of the oil to that of water. Both densities are measured at 60°F and atmospheric pressure:

$$\gamma_{\rm o} = \frac{\rho_{\rm o}}{\rho_{\rm w}} \tag{2-66}$$

where

 γ_0 = specific gravity of the oil

 ρ_0 = density of the crude oil, lb/ft³

 $\rho_{\rm w} = {\rm density} \ {\rm of} \ {\rm the \ water}, \ {\rm lb/ft^3}$

It should be pointed out that the liquid specific gravity is dimensionless, but traditionally is given the units 60°/60° to emphasize the fact that both densities are measured at standard conditions. The density of the water is approximately 62.4 lb/ft³, or:

$$\gamma_{\rm o} = \frac{\rho_{\rm o}}{62.4},60^{\circ}/60^{\circ}$$

Although the density and specific gravity are used extensively in the petroleum industry, the API gravity is the preferred gravity scale. This gravity scale is precisely related to the specific gravity by the following expression:

$$^{\circ}$$
API = $\frac{141.5}{\gamma_0}$ - 131.5 (2-67)

The API gravities of crude oils usually range from 47° API for the lighter crude oils to 10° API for the heavier asphaltic crude oils.

Example 2-16

Calculate the specific gravity and the API gravity of a crude oil system with a measured density of 53 lb/ft³ at standard conditions.

Solution

Step 1. Calculate the specific gravity from Equation 2-67:

$$\gamma_0 = \frac{53}{62.4} = 0.849$$

Step 2. Solve for the API gravity:

$$API = \frac{141.5}{0.849} - 131.5 = 35.2^{\circ} API$$

Specific Gravity of the Solution Gas

The specific gravity of the solution gas γ_g is described by the weighted average of the specific gravities of the separated gas from each separator. This weightedaverage approach is based on the separator gas-oil ratio, or:

$$\gamma_{g} = \frac{\sum_{i=1}^{n} (R_{sep})_{i} (\gamma_{sep})_{i} + R_{st} \gamma_{st}}{\sum_{i=1}^{n} (R_{sep})_{i} + R_{st}}$$
(2-68)

Where:

n = number of separators

 R_{sep} = separator gas-oil ratio, scf/STB

 $\gamma_{\text{sep}} = \text{separator gas gravity}$

 R_{st} = gas-oil ratio from the stock tank, scf/ STB

 γ_{st} = gas gravity from the stock tank

	Exam	ple	2-1	17
--	------	-----	-----	----

Separator tests were conducted on a crude oil sample. Results of the test in terms of the separator gas-oil ration and specific gravity of the separated gas are given below:

Separator #	Pressure psig	Temperature °F	Gas-Oil Ratio scf/STB	Gas Specific Gravity
Primary	660	150	724	0.743
Intermediate	75	110	202	0.956
Stock tank	0	60	58	1.296

Calculate the specific gravity of the separated gas.

Solution

Estimate the specific gravity of the solution by using Equation 2-69:

$$\gamma_g = \frac{(724)(0.743) + (202)(0.956) + (58)(1.296)}{724 + 202 + 58} = 0.819$$

Gas Solubility

The gas solubility R_s is defined as the number of standard cubic feet of gas that will dissolve in one stock-tank barrel of crude oil at certain pressure and temperature. The solubility of a natural gas in a crude oil is a strong function of the pressure, temperature, API gravity, and gas gravity.

For a particular gas and crude oil to exist at a constant temperature, the solubility increases with pressure until the saturation pressure is reached. At the saturation pressure (bubble-point pressure) all the available gases are dissolved in the oil and the gas solubility reaches its maximum value. Rather than measuring the amount of gas that will dissolve in a given stock-tank crude oil as the pressure is increased, it is customary to determine the amount of gas that will come out of a sample of reservoir crude oil as pressure decreases.

A typical gas solubility curve, as a function of pressure for an undersaturated crude oil, is shown in Figure 2-7. As the pressure is reduced from the initial reservoir pressure p_i, to the bubble-point pressure p_i, no gas evolves from the oil and consequently the gas solubility remains constant at its maximum value of R_{sb}. Below the bubble-point pressure, the solution gas is liberated and the value of R_s decreases with pressure. The following five empirical correlations for estimating the gas solubility are given below:

- o Standing's correlation
- o The Vasquez-Beggs correlation
- o Glaso's correlation

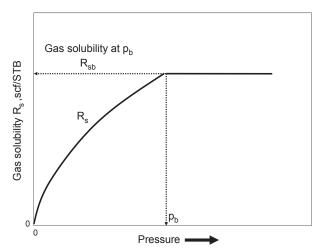


FIGURE 2-7 Gas-Solubility as a function of pressure relationship.

- Marhoun's correlation
- The Petrosky-Farshad correlation

Standing's Correlation

Standing (1947) proposed a graphical correlation for determining the gas solubility as a function of pressure, gas specific gravity, API gravity, and system temperature. The correlation was developed from a total of 105 experimentally determined data points on 22 hydrocarbon mixtures from California crude oils and natural gases. The proposed correlation has an average error of 4.8%. Standing (1981) expressed his proposed graphical correlation in the following more convenient mathematical form:

$$R_{s} = \gamma_{g} \left[\left(\frac{p}{18.2} + 1.4 \right) 10^{x} \right]^{1.2048}$$
 (2-69)

with

$$x = 0.0125 \text{ API} - 0.00091(T - 460)$$

where:

 $T = temperature, {}^{\circ}R$

p = system pressure, psia

 $\gamma_{\text{g}} = \text{solution gas specific gravity}$

It should be noted that Standing's equation is valid for applications at and below the bubble-point pressure of the crude oil.

Example	le	2-	1	6
---------	----	----	---	---

The following experimental PVT data on six different crude oil systems are available. Results are based on two-stage surface separation.

Oil#	T	p_{b}	R_s	B_{o}	$ ho_{ m o}$	c _o at p > p _b	p sep	T sep	API	$\gamma_{ m g}$
1	250	2377	751	1.528	38.13	22.14×10^{-6} at 2689	150	60	47.1	0.851
2	220	2620	768	1.474	40.95	18.75×10^{-6} at 2810	100	75	40.7	0.855
3	260	2051	693	1.529	37.37	22.69×10^{-6} at 2526	100	72	48.6	0.911
4	237	2884	968	1.619	38.92	21.51×10^{-6} at 2942	60	120	40.5	0.898
5	218	3045	943	1.570	37.70	24.16×10^{-6} at 3273	200	60	44.2	0.781
6	180	4239	807	1.385	46.79	11.45×10^{-6} at 4370	85	173	27.3	0.848

Where:

T = reservoir temperature, °F

 $p_b = bubble-point pressure, psig$

 B_o = oil formation volume factor, bbl/STB

 $p_{sep} = separator pressure, psig$

 T_{sep} = separator temperature, ${}^{\circ}F$

 c_o = isothermal compressibility coefficient of the oil at a specified pressure, psi^{-1}

Using Standing's correlation, estimate the gas solubility at the bubble-point pressure and compare with the experimental value in terms of the absolute average error (AAE).

Solution

Apply Equation 2-70 to determine the gas solubility. Results of the calculations are given in the following tabulated form:

$$R_s = \gamma_g \left[\left(\frac{p}{18.2} + 1.4 \right) 10^x \right]^{1.2048}$$

$$x = 0.0125 \text{ API} - 0.00091(T - 460)$$

Oil#	X	10 ^X	Predicted R _s Equation 2-70	Measured R _S	% Error
1	0.361	2.297	838	<i>7</i> 51	11.6
2	0.309	2.035	817	768	6.3
3	0.371	2.349	774	693	11.7
4	0.312	2.049	969	968	0.108
5	0.322	2.097	1012	943	7.3
6	0.177	1.505	998	807	23.7
					AAE = 10.1%

The Vasquez-Beggs Correlation

Vasquez and Beggs (1980) presented an improved empirical correlation for estimating R_s. The correlation was obtained by regression analysis using 5,008 measured gas solubility data points. Based on oil gravity, the measured data were divided into two groups. This division was made at a value of oil gravity of 30°API. The proposed equation has the following form:

$$R_{s} = C_{1} \gamma_{gs} p^{C_{2}} \exp \left[C_{3} \left(\frac{API}{T}\right)\right]$$
 (2-70)

Values for the coefficients are as follows:

Coefficient	API ≤ 30	API > 30
C ₁	0.0362	0.0178
C_2 C_3	1.0937 25.7240	1.1870 23.931

Realizing that the value of the specific gravity of the gas depends on the conditions under which it is separated from the oil, Vasquez and Beggs proposed that the value of the gas specific gravity as obtained from a separator pressure of 100 psig be used in the above equation. This reference pressure was chosen because it represents the average field separator conditions. The authors proposed the following relationship for adjustment of the gas gravity γ_{g} to the reference separator pressure:

$$\gamma_{gs} = \gamma_g \left[1 + 5.912 \left(10^{-5} \right) \left(API \right) \left(T_{sep} - 460 \right) \log \left(\frac{p_{sep}}{114.7} \right) \right]$$
 (2-71)

Where:

 γ_{gs} = gas gravity at the reference separator pressure

 $\gamma_g = \text{gas}$ gravity at the actual separator conditions of p_{sep} and T_{sep}

 p_{sep} = actual separator pressure, psia

 T_{sep} = actual separator temperature, ${}^{\circ}R$

The gas gravity used to develop all the correlations reported by the authors was that which would result from a two-stage separation. The first-stage pressure was chosen as 100 psig and the second stage was the stock tank. If the separator conditions are unknown, the unadjusted gas gravity may be used in Equation 2-71.

An independent evaluation of the above correlation by Sutton and Farashad (1984) shows that the correlation is capable of predicting gas solubilities with an average absolute error of 12.7%.

Using the PVT of the six crude oil systems of Example 2-18, solve for the gas solubility.

$$\begin{split} \gamma_{gs} = & \gamma_g \left[1 + 5.912 \, \left(10^{-5} \right) \, \left(API \right) \, \left(T_{sep} - 460 \right) \, \log \left(\frac{p_{sep}}{114.7} \right) \right] \\ R_s = & C_1 \, \gamma_{gs} \, p^{C_2} \, \exp \left[C_3 \left(\frac{API}{T} \right) \right] \end{split}$$

Solution

Oil#	γ_{gs} From Equation 2-72	Predicted R _S Equation 2-71	$\begin{array}{c} \text{Measured} \\ \text{R}_{\text{S}} \end{array}$	% Error
1	0.8731	779	<i>7</i> 51	3.76
2	0.855	733	768	-4.58
3	0.911	702	693	1.36
4	0.850	820	968	15.2
5	0.814	947	943	0.43
6	0.834	841	807	4.30
				AAE = 4.9%

Glaso's Correlation

Glaso (1980) proposed a correlation for estimating the gas solubility as a function of the API gravity, pressure, temperature, and gas specific gravity. The correlation was developed from studying 45 North Sea crude oil samples. Glaso reported an average error of 1.28% with a standard deviation of 6.98%. The proposed relationship has the following form:

$$R_{s} = \gamma_{g} \left[\left(\frac{API^{0.989}}{\left(T - 460\right)^{0.172}} \right) \left(p_{b}^{*}\right) \right]^{1.2255}$$
 (2-72)

where $p_b^{\ *}$ is a correlating number and is defined by the following expression:

$$p_b^* = 10^x$$

with

$$x = 2.8869 - \left[14.1811 - 3.3093 \log{(p)}\right]^{0.5}$$

Example 2-20

Rework Example 2-18 and solve for the gas solubility by using Glaso's correlation.

Solution

$$x = 2.8869 - [14.1811 - 3.3093 \log{(p)}]^{0.5}$$

$$p_b^* = 10^x$$

$$R_s = \gamma_g \left[\left(\frac{API^{0.989}}{\left(T - 460 \right)^{0.172}} \right) \left(p_b^* \right) \right]^{1.2255}$$

Oil#	x	${\mathsf p_{\mathsf b}}^*$	Predicted R _S Equation 2-73	Measured R _S	% Error
1	1.155	14.286	737	751	-1.84
2	1.196	15.687	714	768	-6.92
3	1.095	12.450	686	693	-0.90
4	1.237	17.243	843	968	-12.92
5	1.260	18.210	868	943	− 7.95
6	1.413	25.883	842	807	4.34
					AAE = 5.8%

Marhoun's Correlation

Marhoun (1988) developed an expression for estimating the saturation pressure of the Middle Eastern crude oil systems. The correlation originates from 160 experimental saturation pressure data. The proposed correlation can be rearranged and solved for the gas solubility to give:

$$R_{s} = \left[a \gamma_{g}^{b} \gamma_{o}^{c} T^{d} p \right]^{e}$$
 (2-73)

Where:

 $\gamma_g = gas$ specific gravity

 $\gamma_o = \text{stock--tank oil gravity}$

 $T = temperature, {}^{\circ}R$

a-e = coefficients of the above equation having these values:

a = 185.843208

b = 1.877840

c = -3.1437

d = -1.32657

e = 1.398441

Resolve Example 2-18 by using Marhoun's correlation.

Solution

Oil#	Predicted R _S Equation 2-74	$\begin{array}{c} \text{Measured} \\ \text{R}_{\text{S}} \end{array}$	% Error	
1	740	751	-1.43	
2	792	768	3.09	
3	729	693	5.21	
4	1041	968	7.55	
5	845	943	-10.37	
6	1186	807	47.03	
			AAE = 12.4%	

The Petrosky-Farshad Correlation

Petrosky and Farshad (1993) used a nonlinear multiple regression software to develop a gas solubility correlation. The authors constructed a PVT database from 81 laboratory analyses from the Gulf of Mexico crude oil system. Petrosky and Farshad proposed the following expression:

$$R_{s} = \left[\left(\frac{p}{112.727} + 12.340 \right) \gamma_{g}^{0.8439} 10^{x} \right]^{1.73184}$$
 (2-74)

with

$$x = 7.916 (10^{-4}) (API)^{1.5410} - 4.561(10^{-5}) (T - 460)^{1.3911}$$

where:

p = pressure, psia $T = temperature, \, {}^{\circ}R$

Example 2-22

Test the predictive capability of the Petrosky and Farshad equation by resolving Example 2-18.

Solution

$$\begin{split} R_s = & \left[\left(\frac{p}{112.727} + 12.340 \right) \gamma_g^{0.8439} 10^x \right]^{1.73184} \\ x = & 7.916 \, \left(10^{-4} \right) \, (API)^{1.5410} - 4.561 \big(10^{-5} \big) \, \left(T - 460 \right)^{1.3911} \end{split}$$

Oil#	х	Predicted R _s Equation 2-75	$\begin{array}{c} \text{Measured} \\ \text{R}_{\text{S}} \end{array}$	% Error
1	0.2008	772	<i>7</i> 51	2.86
2	0.1566	726	768	-5.46
3	0.2101	758	693	9.32
4	0.1579	875	968	- 9.57
5	0.1900	865	943	-8.28
6	0.0667	900	807	11.57
				AAE = 7.84%

The gas solubility can also be calculated rigorously from the experimental measured PVT data at the specified pressure and temperature. The following expression relates the gas solubility R_s to oil density, specific gravity of the oil, gas gravity, and the oil formation volume factor:

$$R_{s} = \frac{B_{o} \rho_{o} - 62.4 \gamma_{o}}{0.0136 \gamma_{g}}$$
 (2-75)

Where:

 ρ_0 = oil density, lb/ft³

 B_o = oil formation volume factor, bbl/STB

 γ_{o} = specific gravity of the stock-tank oil

 γ_g = specific gravity of the solution gas

McCain (1991) pointed out that the weight average of separator and stock-tank gas specific gravities should be used for γ_g . The error in calculating R_s by using the above equation will depend only on the accuracy of the available PVT data.

Example 2-23

Using the data of Example 2-18, estimate R_s by applying Equation 2-76.

Solution

$$R_{s} = \frac{B_{o} \rho_{o} - 62.4 \gamma_{o}}{0.0136 \gamma_{g}}$$

Oil #	$\begin{array}{ccc} \text{Predicted } R_S & \text{Measured} \\ \text{Equation 2-76} & R_s \end{array}$		% Error	
1	762	751	1.53	
2	<i>7</i> 81	768	1.73	
3	655	693	-5.51	
4	956	968	-1.23	
5	841	943	-10.79	
6	798	807	-1.13	
			AAE = 3.65%	

Bubble-Point Pressure

The bubble-point pressure p_b of a hydrocarbon system is defined as the highest pressure at which a bubble of gas is first liberated from the oil. This important property can be measured experimentally for a crude oil system by conducting a constant-composition expansion test.

In the absence of the experimentally measured bubble-point pressure, it is necessary for the engineer to make an estimate of this crude oil property from the readily available measured producing parameters. Several graphical and mathematical correlations for determining pb have been proposed during the last four decades. These correlations are essentially based on the assumption that the bubble-point pressure is a strong function of gas solubility R_s, gas gravity γ_g , oil gravity API, and temperature T, or:

$$p_b = f\left(R_s, \gamma_g, API, T\right)$$

Several ways of combining the above parameters in a graphical form or a mathematical expression are proposed by numerous authors, including:

- Standing
- Vasquez and Beggs
- Glaso
- Marhoun
- Petrosky and Farshad

The empirical correlations for estimating the bubble-point pressure proposed by the above-listed authors are given below.

Standing's Correlation

Based on 105 experimentally measured bubble-point pressures on 22 hydrocarbon systems from California oil fields, Standing (1947) proposed a graphical correlation for determining the bubble-point pressure of crude oil systems. The correlating parameters in the proposed correlation are the gas solubility $R_{\text{s}},$ gas gravity $\gamma_{\text{g}},$ oil API gravity, and the system temperature. The reported average error is 4.8%.

In a mathematical form, Standing (1981) expressed the graphical correlation by the following expression:

$$p_b = 18.2 \left[\left(R_s / \gamma_g \right)^{0.83} (10)^a - 1.4 \right]$$
 (2-76)

with

$$a = 0.00091 (T - 460) - 0.0125 (API)$$
 (2-77)

where:

 $p_b = bubble-point pressure, psia$

 $T = \text{system temperature, } ^{\circ}R$

Standing's correlation should be used with caution if nonhydrocarbon components are known to be present in the system.

Example 2-24 The experimental data given in Example 2-18 are repeated here for convenience.

Oil#	T	$p_{\rm b}$	R_S	B_{o}	$ ho_{ m o}$	c_o at $p > p_b$	p_{sep}	T_{sep}	API	$\gamma_{\rm g}$
1	250	2377	751	1.528	38.13	22.14×10^{-6} at 2689	150	60	47.1	0.851
						18.75×10^{-6} at 2810				
3	260	2051	693	1.529	37.37	22.69×10^{-6} at 2526	100	72	48.6	0.911
4	237	2884	968	1.619	38.92	21.51×10^{-6} at 2942	60	120	40.5	0.898
5	218	3065	943	1.570	37.70	24.16×10^{-6} at 3273	200	60	44.2	0.781
6	180	4239	807	1.385	46.79	11.65×10^{-6} at 4370	85	173	27.3	0.848

Predict the bubble-point pressure by using Standing's correlation

Solution

$$\begin{aligned} p_b &= 18.2 \bigg[\Big(R_s / \gamma_g \Big)^{0.83} (10)^a - 1.4 \bigg] \\ a &= 0.00091 \, (T - 460) - 0.0125 \, \, (API) \end{aligned}$$

Oil#	Parameter "a" Equation 2-78	Predicted p _b Equation 2-77	Measured $p_{ m b}$	% Error
1	-0.3613	2181	2392	-8.8
2	-0.3086	2503	2635	-5.0
3	-0.3709	1883	2066	-8.8
4	-0.3115	2896	2899	-0.1
5	-0.3541	2884	3060	- 5.7
6	-0.1775	3561	4254	-16.3
				AAE = 7.4%

McCain (1991) suggested that by replacing the specific gravity of the gas in Equation 2-77 with that of the separator gas, i.e., excluding the gas from the stock tank would improve the accuracy of the equation.

In addition to the data of Example 2-24, the following primary separator gas gravities are given. Estimate the bubble-point pressure by applying Standing's correlation and using the primary separator gas gravities

Oil#	Separator Gas Gravity
1	0.755
2	0.786
3	0.801
4	0.888
5	0.705
6	0.813

Solution

$$p_b = 18.2 \left[\left(R_s / \gamma_g \right)^{0.83} (10)^a - 1.4 \right]$$

$$a = 0.00091 (T - 460) - 0.0125 (API)$$

Oil#	Predicted p _b	Measured p _b	% Error
1	2411	2392	0.83
2	2686	2635	1.93
3	2098	2066	1.53
4	2923	2899	0.84
5	3143	3060	2.70
6	3689	4254	-13.27
			AAE = 3.5%

The Vasquez-Beggs Correlation

Vasquez and Beggs' gas solubility correlation as presented by Equation 2-71 can be solved for the bubble-point pressure p_b to give:

$$p_{b} = \left[\left(C_{1} R_{s} / \gamma_{gs} \right) (10)^{a} \right]^{C_{2}} \tag{2-78}$$

with

$$a = -C_3API/T$$

The gas specific gravity γ_{gs} at the reference separator pressure is defined by Equation 2-72. The coefficients C_1 , C_2 , and C_3 have the following values:

Coefficients	API ≤ 30	API > 30
C ₁	27.624	56.18
C ₂	0.914328	0.84246
C ₃	11.172	10.393

Rework Example 2-24 by applying Equation 2-79.

Solution

$$p_b = \left[\left(C_1 R_s / \gamma_{gs} \right) (10)^a \right]^{C_2}$$
$$a = -C_3 API/T$$

	$\gamma_{ m gs}$		Predicted	Measured	%
Oil#	Equation 2-72	a	$p_{\rm b}$	$p_{\rm b}$	Error
1	0.873	-0.689	2319	2392	-3.07
2	0.855	-0.622	2741	2635	4.03
3	0.911	-0.702	2043	2066	-1.14
4	0.850	-0.625	3331	2899	14.91
5	0.814	-0.678	3049	3060	-0.36
6	0.834	-0.477	4093	4254	-3.78
					AAE = 4.5%

Glaso's Correlation

Glaso (1980) used 45 oil samples, mostly from the North Sea hydrocarbon system, to develop an accurate correlation for bubble-point pressure prediction. Glaso proposed the following expression:

$$\log(p_{b}) = 1.7669 + 1.7447 \log(p_{b}^{*}) - 0.30218 [(p_{b}^{*})]^{2}$$
 (2-79)

where p_b* is a correlating number and defined by the following equation:

$$p_{b}^{*} = (R_{s}/\gamma_{g})^{a}(t)^{b}(API)^{c}$$
 (2-80)

where

 $R_s = gas$ solubility, scf/STB

t = system temperature, °F

 $\gamma_{\rm g} = \text{average specific gravity of the total surface gases}$

a, b, c = coefficients of the above equation having the following values:

$$a = 0.816$$
 $b = 0.172$
 $c = -0.989$

For volatile oils, Glaso recommends that the temperature exponent b of Equation 2–81 be slightly changed, to the value of 0.130.

Resolve Example 2–24 by using Glaso's correlation.

Solution

$$\begin{split} log\left(p_{b}\right) = 1.7669 + 1.7447 \ log\left(p_{b}^{*}\right) - 0.30218 \left[\left(p_{b}^{*}\right)\right]^{2} \\ p_{b}^{*} = \left(R_{s}/\gamma_{g}\right)^{a} (t)^{b} (API)^{c} \end{split}$$

Oil#	p _b * Equation 2–81	Pb Equation 2-80	Measured pb	% Error
1	14.51	2431	2392	1.62
2	16.63	2797	2635	6.14
3	12.54	2083	2066	0.82
4	19.30	3240	2899	11.75
5	19.48	3269	3060	6.83
6	25.00	4125	4254	-3.04 AAE = 5.03

Marhoun's Correlation

Marhoun (1988) used 160 experimentally determined bubble-point pressures from the PVT analysis of 69 Middle Eastern hydrocarbon mixtures to develop a correlation for estimating p_b. The author correlated the bubble–point pressure with the gas solubility R_s, temperature T, and specific gravity of the oil and the gas. Marhoun proposed the following expression:

$$p_b = aR_s^b \gamma_g^c \gamma_o^d T^e$$
 (2-81)

where

 $T = temperature, {}^{\circ}R$

 $\gamma_o = \text{stock-tank}$ oil specific gravity

 γ_g = gas specific gravity

a–e = coefficients of the correlation having the following values:

$$a = 5.38088 \times 10^{-3}$$
 $b = 0.715082$
 $c = -1.87784$ $d = 3.1437$
 $e = 1.32657$

The reported average absolute relative error for the correlation is 3.66% when compared with the experimental data used to develop the correlation.

Example 2–28

Using Equation 2–82, rework Example 2-24

Solution

$$p_b = aR_s^b \gamma_g^c \gamma_o^d T^e$$

Oil#	Predicted p _b	Measured p _b	% Error
1	2417	2392	1.03
2	2578	2635	-2.16
3	1992	2066	-3.57
4	2752	2899	-5.07
5	3309	3060	8.14
6	3229	4254	-24.09
			AAE = 7.3%

The Petrosky-Farshad Correlation

The Petrosky and Farshad gas solubility equation, i.e., Equation 2-75, can be solved for the bubble-point pressure to give:

$$p_b = \left[\frac{112.727 R_s^{0.577421}}{\gamma_g^{0.8439} (10)^x} \right] - 1391.051$$
 (2-82)

where the correlating parameter x is previously defined by Equation 2-75.

The authors concluded that the correlation predicts measured bubblepoint pressures with an average absolute error of 3.28%.

Example 2–29

Use the Petrosky and Farshad correlation to predict the bubble-point pressure data given in Example 2-24.

Solution

$$\begin{split} p_b = \left[\frac{112.727 R_s^{0.577421}}{\gamma_g^{0.8439} (10)^x} \right] - 1391.051 \\ x = 7.916 \ (10^{-4}) \ (API)^{1.5410} - 4.561 \big(10^{-5}\big) \ (T - 460)^{1.3911} \end{split}$$

Oil Formation Volume Factor

The oil formation volume factor, B_o, is defined as the ratio of the volume of oil (plus the gas in solution) at the prevailing reservoir temperature and pressure to the volume of oil at standard conditions. Bo is always greater than or equal to unity. The oil formation volume factor can be expressed mathematically as:

$$B_{o} = \frac{(V_{o})_{p,T}}{(V_{o})_{sc}}$$
 (2-83)

Where:

 $B_o = oil formation volume factor, bbl/STB$ $(V_o)p,T = volume of oil under reservoir pressure p and temperature T, bbl$ $(V_o)_{sc}$ = volume of oil is measured under standard conditions, STB

A typical oil formation factor curve, as a function of pressure for an undersaturated crude oil $(p_i > p_b)$, is shown in Figure 2-8. As the pressure is reduced below the initial reservoir pressure p_i, the oil volume increases due to the oil expansion. This behavior results in an increase in the oil formation volume factor and will continue until the bubble-point pressure is reached. At pb, the oil reaches its maximum expansion and consequently attains a maximum value of B_{ob} for the oil formation volume factor. As the pressure is reduced below p_b, volume of the oil and B_o are decreased as the solution gas is liberated. When the pressure is reduced to atmospheric pressure and the temperature to 60° F, the value of B_{o} is equal to one.

Most of the published empirical Bo correlations utilize the following generalized relationship:

$$B_o = f(R_s, \gamma_g, \gamma_o, T)$$

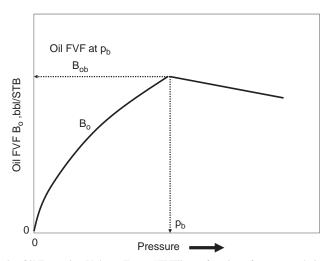


FIGURE 2-8 Oil Formation Volume Factor "FVF" as a function of pressure relationship.

Six different methods of predicting the oil formation volume factor are presented below:

- Standing's correlation
- o The Vasquez-Beggs correlation
- o Glaso's correlation
- Marhoun's correlation
- The Petrosky-Farshad correlation
- Other correlations

It should be noted that all the correlations could be used for any pressure equal to or below the bubble-point pressure.

Standing's Correlation

Standing (1947) presented a graphical correlation for estimating the oil formation volume factor with the gas solubility, gas gravity, oil gravity, and reservoir temperature as the correlating parameters. This graphical correlation originated from examining a total of 105 experimental data points on 22 different California hydrocarbon systems. An average error of 1.2% was reported for the correlation.

Standing (1981) showed that the oil formation volume factor can be expressed more conveniently in a mathematical form by the following equation:

$$B_o = 0.9759 + 0.000120 \left[R_s \left(\frac{\gamma_g}{\gamma_o} \right)^{0.5} + 1.25 (T - 460) \right]^{1,2}$$
 (2-84)

where

 $T = temperature, {}^{\circ}R$

 γ_0 = specific gravity of the stock-tank oil

 $\gamma_g = \text{specific gravity of the solution gas}$

The Vasquez-Beggs Correlation

Vasquez and Beggs (1980) developed a relationship for determining B_o as a function of R_s , γ_o , γ_g , and T. The proposed correlation was based on 6,000 measurements of B_o at various pressures. Using the regression analysis technique, Vasquez and Beggs found the following equation to be the best form to reproduce the measured data:

$$B_{o} = 1.0 + C_{1}R_{s} + (T - 520) \left(\frac{API}{\gamma_{gs}}\right) [C_{2} + C_{3}R_{s}]$$
 (2-85)

Where:

R = gas solubility, scf/STB

 $T = temperature, {}^{\circ}R$

 $\gamma_{gs}=$ gas specific gravity as defined by Equation 2-72, i.e.:

$$\gamma_{gs} = \gamma_g \left[1 + 5.912 \ \left(10^{-5} \right) \ \left(API \right) \ \left(T_{sep} - 460 \right) \ log \left(\frac{p_{sep}}{114.7} \right) \right]$$

Values for the coefficients C_1 , C_2 and C_3 are given below:

Coefficient	API ≤ 30	API > 30
C ₁ C ₂	4.677×10^{-4} 1.751×10^{-5} -1.811×10^{-8}	4.670×10^{-4} 1.100×10^{-5} 1.337×10^{-9}

Vasquez and Beggs reported an average error of 4.7% for the proposed correlation.

Glaso's Correlation

Glaso (1980) proposed the following expressions for calculating the oil formation volume factor:

$$B_0 = 1.0 + 10^A \tag{2-86}$$

where

$$A = -6.58511 + 2.91329 \log B_{ob}^* - 0.27683 (\log B_{ob}^*)^2$$
 (2-87)

 B_{ob}^{*} is a correlating number and is defined by the following equation:

$$B_{ob}^* = R_s \left(\frac{\gamma_g}{\gamma_o}\right)^{0.526} + 0.968(T - 460)$$
 (2-88)

Where:

 $T = temperature, {}^{\circ}R$

 γ_o = specific gravity of the stock-tank oil

The above correlations were originated from studying PVT data on 45 oil samples. The average error of the correlation was reported at -0.43% with a standard deviation of 2.18%.

Sutton and Farshad (1984) concluded that Glaso's correlation offers the best accuracy when compared with the Standing and Vasquez–Beggs correlations. In general, Glaso's correlation underpredicts formation volume factor. Standing's expression tends to overpredict oil formation volume factors greater than 1.2 bbl/STB. The Vasquez–Beggs correlation typically overpredicts the oil formation volume factor.

Marhoun's Correlation

Marhoun (1988) developed a correlation for determining the oil formation volume factor as a function of the gas solubility, stock—tank oil gravity, gas gravity, and temperature. The empirical equation was developed by use of the nonlinear multiple regression analysis on 160 experimental data points. The experimental data were obtained from 69 Middle Eastern oil reserves. The author proposed the following expression:

$$B_o = 0.497069 + 0.862963 \times 10^{-3} \text{ T} + 0.182594 \times 10^{-2} \text{ F}$$

$$+ 0.318099 \times 10^{-5} \text{F}^2$$
(2-89)

with the correlating parameter F as defined by the following equation:

$$F = R_s^a \gamma_g^b \gamma_o^c \qquad (2-90)$$

The coefficients a, b and c have the following values:

a = 0.742390

b = 0.323294

c = -1.202040

where T is the system temperature in °R.

The Petrosky-Farshad Correlation

Petrosky and Farshad (1993) proposed a new expression for estimating B_o . The proposed relationship is similar to the equation developed by Standing; however, the equation introduces three additional fitting parameters in order to increase the accuracy of the correlation.

The authors used a nonlinear regression model to match experimental crude oil from the Gulf of Mexico hydrocarbon system. Their correlation has the following form:

$$\begin{split} B_o &= 1.0113 + 7.2046 \left(10^{-5}\right) \\ &\left[R_s^{0.3738} \left(\frac{\gamma_g^{0.2914}}{\gamma_o^{0.6265}}\right) + 0.24626 (T - 460)^{0.5371}\right]^{3.0936} \end{split} \tag{2-91}$$

Where:

 $T = temperature, {}^{\circ}R$

 γ_o = specific gravity of the stock-tank oil

Material Balance Equation

Following the definition of B_o as expressed mathematically by Equation 2-84, it can be shown that:

$$B_o = \frac{62.4\gamma_o + 0.0136R_s \gamma_g}{\rho_o}$$
 (2-92)

where ρ_o = density of the oil at the specified pressure and temperature, lb/ft³.

The error in calculating B_o by using Equation 2-93 will depend only on the accuracy of the input variables $(R_s, \gamma_g, \text{ and } \gamma_o)$ and the method of calculating ρ_o .

Example 2-30

The following experimental PVT data on six different crude oil systems are available. Results are based on two-stage surface separation.

Oil#	T	$P_{\rm b}$	R_s	B_{o}	$ ho_{ m o}$	c_o at $p > p_b$	p _{sep}	T_{sep}	API	$\gamma_{\rm g}$
						22.14×10^{-6} at 2689				
2	220	2620	768	1.474	40.95	18.75×10^{-6} at 2810	100	75	40.7	0.855
3	260	2051	693	1.529	37.37	22.69×10^{-6} at 2526	100	72	48.6	0.911
4	237	2884	968	1.619	38.92	21.51×10^{-6} at 2942	60	120	40.5	0.898
5	218	3065	943	1.570	37.70	24.16×10^{-6} at 3273	200	60	44.2	0.781
6	180	4239	807	1.385	46.79	11.65×10^{-6} at 4370	85	173	27.3	0.848

Calculate the oil formation volume factor at the bubble-point pressure by using the six different correlations. Compare the results with the experimental values and calculate the absolute average error (AAE).

Solution

Designate:

Method 1: Standing's correlation

$$B_o = 0.9759 + 0.000120 \left[R_s \left(\frac{\gamma_g}{\gamma_o} \right)^{0.5} + 1.25 (T - 460) \right]^{1,2}$$

Method 2: Vasquez-Beggs correlation

$$B_{o} = 1.0 + C_{1}R_{s} + (T - 520) \left(\frac{API}{\gamma_{gs}}\right) [C_{2} + C_{3}R_{s}]$$

Method 3: Glaso's correlation

$$\begin{split} B_o &= 1.0 + 10^A \\ A &= -6.58511 + 2.91329 \, log \, B_{ob}^* - 0.27683 \big(log \, B_{ob}^* \big)^2 \\ B_{ob}^* &= R_s \bigg(\frac{\gamma_g}{\gamma_o} \bigg)^{0.526} + 0.968 (T - 460) \end{split}$$

Method 4: Marhoun's correlation

$$B_o = 0.497069 + 0.862963 \times 10^{-3} \text{ T} + 0.182594 \times 10^{-2} \text{ F}$$
$$+ 0.318099 \times 10^{-5} \text{F}^2$$

Method 5: Petrosky-Farshad correlation

$$\begin{split} B_o &= 1.0113 + 7.2046 \left(10^{-5}\right) \\ \left[R_s^{0.3738} \left(\frac{\gamma_g^{0.2914}}{\gamma_o^{0.6265}}\right) + 0.24626 (T - 460)^{0.5371}\right]^{3.0936} \end{split}$$

Method 6: Material balance equation

$$B_{o} = \frac{62.4\gamma_{o} + 0.0136R_{s} \, \gamma_{g}}{\rho_{o}}$$

Crude Oil #	Exp.	Method 1	Method 2	Method 3	Method 4	Method 5	Method 6
1	1 520	1 506	1 474	1 472	1 516	1 550	1 525
I	1.528	1.506	1.474	1.473	1.516	1.552	1.525
2	1.474	1.487	1.450	1.459	1.477	1.508	1.470
3	1.529	1.495	1.451	1.461	1.511	1.556	1.542
4	1.619	1.618	1.542	1.589	1.575	1.632	1.623
5	1.570	1.571	1.546	1.541	1.554	1.584	1.599
6	1.385	1.461	1.389	1.438	1.414	1.433	1.387
%AAE	-	1.7	2.8	2.8	1.3	1.8	0.6

Isothermal Compressibility Coefficient of Crude Oil "co"

Isothermal compressibility coefficients are required in solving many reservoir engineering problems, including transient fluid flow problems, and they are also required in the determination of the physical properties of the undersaturated crude oil.

By definition, the isothermal compressibility of a substance is defined mathematically by the following expression:

$$c = -\frac{1}{V} \left(\frac{\partial V}{\partial p} \right)_T$$

For a crude oil system, the isothermal compressibility coefficient of the oil phase c_o is defined for *pressures above the bubble–point* by one of the following equivalent expressions:

$$c_o = -(1/V)(\partial V/\partial p)_T \tag{2-93}$$

$$c_o = -(1/B_o)(\partial B_o/\partial p)_T \tag{2-94}$$

$$c_o = -(1/\rho_o)(\partial \rho_o/\partial p)_T \tag{2-95}$$

Where:

 $c_o = isothermal compressibility, psi^{-1}$

 $\rho_0 = \text{oil density lb/ft}^3$

 B_o = oil formation volume factor, bbl/STB

At pressures below the bubble-point pressure, the oil compressibility is defined as:

$$c_o = \frac{-1}{B_o} \frac{\partial B_o}{\partial p} + \frac{B_g}{B_o} \frac{\partial R_s}{\partial p}$$
 (2-96)

where $B_{\rm g}=$ gas formation volume factor, bbl/scf

There are several correlations that are developed to estimate the oil compressibility at pressures *above* the bubble-point pressure, i.e., undersaturated crude oil system. Three of these correlations are presented below:

- The Vasquez-Beggs correlation
- The Petrosky-Farshad correlation
- o McCain's correlation

The Vasquez-Beggs Correlation

From a total of 4,036 experimental data points used in a linear regression model, Vasquez and Beggs (1980) correlated the isothermal oil compressibility coefficients with R_s , T, $^{\circ}API$, γ_g , and p. They proposed the following expression:

$$c_{o} = \frac{-1,433 + 5R_{sb}17.2(T - 460) - 1,180 \ \gamma_{gs} + 12.61^{\circ}API}{10^{5}p} \tag{2-97}$$

Where:

 $T = temperature, {}^{\circ}R$

p = pressure above the bubble-point pressure, psia

 R_{sb} = gas solubility at the bubble-point pressure

 $\gamma_{\rm gs} =$ corrected gas gravity as defined by Equation 2-72

The Petrosky-Farshad Correlation

Petrosky and Farshad (1993) proposed a relationship for determining the oil compressibility for undersaturated hydrocarbon systems. The equation has the following form:

$$c_o = 1.705 \times 10^{-7} R_{sb}^{0.6935} \gamma_g^{0.1885} \text{ API}^{0.3272}$$

$$(T - 460)^{0.6729} P^{-0.5906}$$
(2-98)

Where:

T = temperature, °R

 $R_{sb} = gas$ solubility at the bubble-point pressure, scf/STB

Example 2-31

Using the experimental data given in Example 2-29, estimate the undersaturated oil compressibility coefficient by using the Vasquez-Beggs and the Petrosky-Farshad correlations. Calculate the AAE.

Solution

The Vasquez-Beggs Correlation

$$c_{o} = \frac{-1,433 + 5R_{sb}17.2(T - 460) - 1,180 \; \gamma_{gs} + 12.61^{^{\circ}}API}{10^{5}p}$$

The Petrosky-Farshad Correlation

$$c_o{=}1.705\times 10^{-7} R_{sb}^{0.6935} \ \gamma_g^{0.1885} \ API^{0.3272} (T-460)^{0.6729} P^{-0.5906}$$

Oil#	Pressure	Measured c _o 10 ⁻⁶ psi	Vasquez-Beggs 10 ⁻⁶ psi	Petrosky-Farshad 10 ⁻⁶ psi
1	2689	22.14	22.88	22.24
2	2810	18.75	20.16	19.27
3	2526	22.60	23.78	22.92
4	2942	21.51	22.31	21.78
5	3273	24.16	20.16	20.39
6	4370	11.45	11.54	11.77
AAE			6.18%	4.05%

Below the bubble-point pressure, McCain and coauthors (1988) correlated the oil compressibility with pressure ρ , the oil API gravity, gas solubility at the bubble-point R_{sb}, and the temperature T in °R. Their proposed relationship has the following form:

$$c_0 = \exp(A) \tag{2-99}$$

where the correlating parameter A is given by the following expression:

$$A = -7.633 - 1.497 \ln(p) + 1.115 \ln(T) + 0.533 \ln(API) + 0.184 \ln(R_{sp})$$
(2-100)

The authors suggested that the accuracy of the Equation 2-100 can be substantially improved if the bubble-point pressure is known. They improved correlating parameter A by including the bubble–point pressure p_b as one of the parameters in the above equation, to give:

$$A = -7.573 - 1.45 \ln(p) - 0.383 \ln(P_b) + 1.402 \ln(T) + 0.256 \ln(API) + 0.449 \ln(R_{sb})$$
 (2-101)

Analytically, Standing's correlations for R_s (Equation 2-70) and β_o (Equation 2-85) can be differentiated with respect to the pressure p to give:

$$\frac{\partial R_s}{\partial p} = \frac{R}{0.83p + 21.75} \tag{2-102}$$

$$\begin{split} \frac{\partial B_o}{\partial p} &= \left[\frac{0.000144\,R_s}{0.83\,p + 21.75}\right] \left(\frac{\gamma_g}{\gamma_o}\right)^{0.5} \\ &\times \left[R_s \left(\frac{\gamma_g}{\gamma_o}\right)^{0.5} + 1.25(T - 460)\right]^{0.12} \end{split} \tag{2-103}$$

The above two expressions can be substituted into Equation 2–97 to give the following relationship:

$$\begin{split} c_o = & \frac{-R_s}{B_o(0.83\,p + 21.75)} \\ & \times \left\{ 0.00014 \sqrt{\frac{\gamma_g}{\gamma_o}} \bigg[R_s \sqrt{\frac{\gamma_g}{\gamma_o}} + 1.25 (T - 460) \bigg]^{0.12} - B_g \right\} \end{split} \tag{2-104}$$

Where:

p = pressure, psia

 $T = temperature, {}^{\circ}R$

 $B_g = gas$ formation volume factor at pressure p, bbl/scf

 R_s = gas solubility at pressure p, scf/STB

 $B_0 = oil$ formation volume factor at p, bbl/STB

 $\gamma_{\rm o} =$ specific gravity of the stock-tank oil

 γ_g = specific gravity of the solution gas

Example 2-32

A crude oil system exists at 1650 psi and a temperature of 250°F. The system has the following PVT properties:

$$\begin{array}{lll} API = 47.1 & p_b = 2377 & \gamma_g = 0.851 & \gamma_{gs} = 0.873 \\ R_{sb} = 751 \ scf/STB & B_{ob} = 1.528 \ bbl/STB & \end{array}$$

The laboratory measured oil PVT data at 1650 psig are listed below:

$$\begin{array}{ll} B_o = 1.393 \, bbl/STB & R_s = 515 \, scf/STB \\ B_g = 0.001936 \, bbl/scf & c_o = 324.8 \times 15^{-6} psi^{-1} \end{array}$$

Estimate the oil compressibility by using:

- a. McCain's correlation
- **b.** Equation 2-105

Solution

McCain's Correlation:

• Calculate the correlating parameter A by applying Equation 2-102

$$A = -7.573 - 1.45 \ln (1665) - 0.383 \ln (2392) + 1.402 \ln (710) + 0.256 \ln (47.1) + 0.449 \ln (451) = -8.1445$$

• Solve for c_o by using Equation 2-100

$$c_o = exp(-8.1445) = 290.3 \times 10^{-6} psi^{-1}$$

Oil Compressibility Using Equation 2-105

$$\begin{split} c_o = & \frac{-515}{1.393[0.83(1665) + 21.751]} \\ & \times \left\{ 0.00014 \sqrt{\frac{0.851}{0.792}} \bigg[515 \sqrt{\frac{.851}{.792}} + 1.25(250) \bigg]^{0.12} - 0.001936 \right\} \\ c_o = & 424 \times 10^{-6} \, \text{psi}^{-1} \end{split}$$

It should be pointed out that when it is necessary to establish PVT relationships for the hydrocarbon system through correlations or by extrapolation, care should be exercised to see that the PVT functions are consistent.

This consistency is assured if the increase in oil volume with increasing pressure is less than the decrease in volume associated with the gas going into solution. Since the oil compressibility coefficient c_o as expressed by Equation 2-97 must be positive, that leads to the following consistency criteria:

$$\frac{\partial B_o}{\partial p} < B_g \frac{\partial R_s}{\partial p} \tag{2-105}$$

This consistency can easily be checked in the tabular form of PVT data. The PVT consistency errors most frequently occur at higher pressures where the gas formation volume factor, $B_{\rm g}$, assumes relatively small values.

Oil Formation Volume Factor for Undersaturated Oils

With increasing pressures above the bubble–point pressure, the oil formation volume factor decreases due to the compression of the oil, as illustrated schematically in Figure 2-9.

To account for the effects of oil compression on B_o , the oil formation volume factor at the bubble-point pressure is first calculated by using any of the methods previously described. The calculated B_o is then adjusted to account for the effect if increasing the pressure above the bubble-point pressure. This adjustment step is accomplished by using the isothermal compressibility coefficient as described below.

The isothermal compressibility coefficient (as expressed mathematically by Equation 2-94) can be equivalently written in terms of the oil formation volume factor:

$$c_o = \frac{-1}{B_o} \frac{\partial B_o}{\partial p}$$

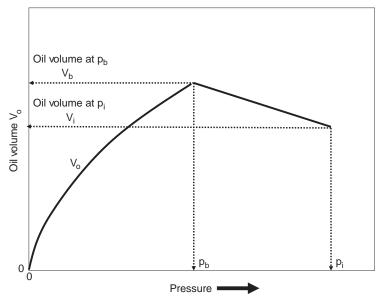


FIGURE 2-9 Oil Volume versus pressure relationship.

The above relationship can be rearranged and integrated to produce

$$\int_{p_{b}}^{p} -c_{o} dp = \int_{B_{ob}}^{B_{o}} \frac{1}{B_{o}} dB_{o}$$
 (2-106)

Evaluating c_o at the arithmetic average pressure and concluding the integration procedure to give:

$$B_o = B_{ob} \exp[-c_o(p - p_b)]$$
 (2-107)

Where:

 $B_o=$ oil formation volume factor at the pressure of interest, bbl/STB $B_{ob}=$ oil formation volume factor at the bubble-point pressure, bbl/STB p= pressure of interest, psia

 p_b = bubble-point pressure, psia

Replacing with the Vasquez-Beggs' c_o expression, i.e., Equation 2-98, and integrating the resulting equation gives:

$$B_{o} = B_{ob} \exp \left[-A \ln \left(\frac{p}{pb} \right) \right]$$
 (2-108)

where

$$A = 10^{-5} \left[-1,433 + 5 \ R_{sb} + 17.2 (T - 460) - 1,180 \ \gamma_{gs} + 12.61 \ API \right]$$

Replacing c_o in Equation 2-107 with the Petrosky-Farshad expression (i.e., Equation 2-99) and integrating gives:

$$B_o = B_{ob} \exp \left[-A \left(p^{0.4094} - p_b^{0.4094} \right) \right]$$
 (2-109)

with the correlating parameter A as defined by:

$$A = 4.1646 \left(10^{-7}\right) R_{sb}^{0.69357} \gamma_g^{0.1885} (API)^{0.3272} (T - 460)^{0.6729} \tag{2-110} \label{eq:2.110}$$

Where:

 $T = temperature, {}^{\circ}R$

p = pressure, psia

 $R_{sb} = gas$ solubility at the bubble-point pressure

Example 2-33

Using the PVT data given in Example 2-32, calculate the oil formation volume factor at 5000 psig by using:

- a. Equation 2-109
- **b.** Equation 2-110

The experimental measured B_o is 1.457 bbl/STB.

Solution

Using Equation 2-109:

• Calculate the parameter A:

$$\begin{array}{l} A = 10^{-5}[-1433 + 5(751) + 17.2(250) - 1180(0.873)] + 12.61(47.1) \\ = 0.061858 \end{array}$$

• Apply Equation 2-109:

$$B_o = 1.528 \exp \left[-0.061858 \ln \left(\frac{5015}{2392} \right) \right] = 1.459 \text{ bbl/STB}$$

Using Equation 2-110:

Calculate the correlating parameter A from Equation 2-111:

$$A = 4.1646 \times 10^{-7} (751)^{0.69357} (0.851)^{0.1885} (47.1)^{0.3272}$$
$$\times (250)^{0.6729} = 0.005778$$

Solve for B_o by applying Equation 2-110:

$$B_o = 1.528 \exp \left[-0.005778 \left(5015^{.4094} - 2392^{.4096} \right) \right] = 1.453 \text{ bbl/STB}$$

Crude Oil Density

The crude oil density is defined as the mass of a unit volume of the crude at a specified pressure and temperature. It is usually expressed in pounds per cubic foot. Several empirical correlations for calculating the density of liquids of unknown compositional analysis have been proposed. The correlations employ limited PVT data such as gas gravity, oil gravity, and gas solubility as correlating parameters to estimate liquid density at the prevailing reservoir pressure and temperature.

Equation 2-93 may be used to calculate the density of the oil at pressure below or equal to the bubble-point pressure. Solving Equation 2-93 for the oil density gives:

$$\rho_{o} = \frac{62.4\gamma_{o} + 0.0136R_{s}\gamma_{g}}{B_{o}}$$
 (2-111)

Where:

 γ_0 = specific gravity of the stock-tank oil

 $R_s = gas$ solubility, scf/STB

 $\rho_0 = \text{oil density, lb/ft}^3$

Standing (1981) proposed an empirical correlation for estimating the oil formation volume factor as a function of the gas solubility R_s, the specific gravity of stock-tank oil γ_0 , the specific gravity of solution gas γ_g , and the system temperature T. By coupling the mathematical definition of the oil formation volume factor (as discussed in a later section) with Standing's correlation, the density of a crude oil at a specified pressure and temperature can be calculated from the following expression:

$$\rho_{o} = \frac{62.4\gamma_{o} + 0.0136R_{s} \gamma_{g}}{0.972 + 0.000147 \left[R_{s} \left(\frac{\gamma_{g}}{\gamma_{o}} \right)^{.5} + 1.25(T - 460) \right]^{1.175}}$$
(2-112)

Where:

 $T = system temperature, {}^{\circ}R$

 $\gamma_o = \text{specific gravity of the stock-tank oil}$

Example 2-34

Using the experimental PVT data given in Example 2-30 for the six different crude oil systems, calculate the oil density by using Equations 2-112 and 2-113. Compare the results with the experimental values and calculate the absolute average error (AAE).

Equation 2-113

38.31 40.18

38.26

40.39

38.08

44.11

2.65%

Crude Oi	l Measured Oil Density	Equation 2-112
1 2	38.13 40.95	38.04 40.85

37.37

42.25

37.70

46.79

Solution

3

5

6

AAE

Density of the oil at pressures above the bubble-point pressure can be calculated with:

$$\rho_{o} = \rho_{ob} \exp[c_{o}(p - p_{b})]$$
 (2-113)

37.68

41.52

38.39

46.86

0.84%

Where:

 ρ_o = density of the oil at pressure p, lb/ft³

 $\rho_{ob}=$ density of the oil at the bubble–point pressure, $\mbox{lb/ft}^3$

 c_o = isothermal compressibility coefficient at average pressure, psi⁻¹

Vasquez-Beggs' oil compressibility correlation and the Petrosky-Far-shad c_o expression can be incorporated in Equation 2-114 to give:

For the Vasquez-Beggs c_o equation:

$$\rho_{o} = \rho_{ob} \exp \left[A \ln \left(\frac{p}{p_{b}} \right) \right]$$
 (2-114)

where

$$A = 10^{-5} \bigg[-1,433 + 5\,R_{sb} + 17.2 \bigg(T - 460 - 1,180\;\gamma_{gs} + 12.61^{^{\circ}}API \bigg) \bigg]$$

For the Petrosky-Farshad co expression:

$$\rho_{o} = \rho_{ob} \exp \left[A \left(p^{0.4096} - p_{b}^{0.4094} \right) \right] \tag{2-115}$$

with the correlating parameter A as given by Equation 2-111.

Total Formation Volume Factor

To describe the pressure-volume relationship of hydrocarbon systems below their bubble-point pressure, it is convenient to express this relationship in terms of the total formation volume factor as a function of pressure. This property defines the total volume of a system regardless of the number of phases present. The total formation volume factor, denoted B_t , is defined as the ratio of the total volume of the hydrocarbon mixture (i.e., oil and gas, if present), at the prevailing pressure and temperature per unit volume of the stock-tank oil. Because naturally occurring hydrocarbon systems usually exist in either one or two phases, the term "two-phase formation volume factor" has become synonymous with the total formation volume.

Mathematically, B_t is defined by the following relationship:

$$B_{t} = \frac{(V_{o})_{p,T} + (V_{g})_{p,T}}{(V_{o})_{sc}}$$

where

$$\begin{split} B_t &= \text{total formation volume factor, bbl/STB} \\ (V_o)_{p,\ T} &= \text{volume of the oil at p and T, bbl} \\ (V_g)_{p,\ T} &= \text{volume of the liberated gas at p and T, bbl} \\ (V_o)_{sc} &= \text{volume of the oil at standard conditions, STB} \end{split}$$

Notice that above the bubble point pressure; no free gas exists and the expression is reduced to the equation that describes the oil formation volume factor, that is:

$$B_{t} = \frac{(V_{o})_{p,T} + 0}{(V_{o})_{sc}} = \frac{(V_{o})_{p,T}}{(V_{o})_{sc}} = B_{o}$$

A typical plot of B_t as a function of pressure for an undersaturated crude oil is shown in Figure 2-10. The oil formation volume factor curve is also included in the illustration. As pointed out above, B_o and B_t are identical at pressures above or equal to the bubble-point pressure because only one phase, the oil phase, exists at these pressures. It should also be noted that at pressures below

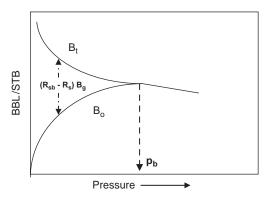


FIGURE 2-10 B_t and B_o vs. Pressure.

the bubble-point pressure, the difference in the values of the two oil properties represents the volume of the evolved solution gas as measured at system conditions per stock-tank barrel of oil.

Consider a crude oil sample placed in a PVT cell at its bubble-point pressure, p_b, and reservoir temperature. Assume that the volume of the oil sample is sufficient to yield one stock-tank barrel of oil at standard conditions. Let R_{sb} represent the gas solubility at p_b. If the cell pressure is lowered to p, a portion of the solution gas is evolved and occupies a certain volume of the PVT cell. Let R_s and Bo represent the corresponding gas solubility and oil formation volume factor at p. Obviously, the term $(R_{sb} - R_s)$ represents the volume of the free gas as measured in scf per stock-tank barrel of oil. The volume of the free gas at the cell conditions is then

$$(V_g)_{p,T} = (R_{sb} - R_s)B_g$$

where

 $(V_g)_{p,\ T}=$ volume of the free gas at p and T, bbl of gas/STB of oil $B_g = gas$ formation volume factor, bbl/scf

The volume of the remaining oil at the cell condition is

$$(V)_{p,T} = B_0$$

From the definition of the two-phase formation volume factor

$$B_t = B_o + (R_{sb} - R_s)B_g$$

where

 $R_{sb} = gas$ solubility at the bubble-point pressure, scf/STB

 $R_s = gas$ solubility at any pressure, scf/STB

 $B_o = oil$ formation volume factor at any pressure, bbl/STB

B_g = gas formation volume factor, bbl/scf

There are several correlations that can be used to estimate the two phase formation volume factor when the experimental data are not available; three of these methods are presented below:

- Standing's correlations
- o Glaso's method
- Marhoun's correlation

Standing's Correlation

Standing (1947) used a total of 387 experimental data points to develop a graphical correlation for predicting the two-phase formation volume factor with a reported average error of 5%. The proposed correlation uses the following parameters for estimating the two-phase formation volume factor:

The gas solubility at pressure of interest, R_s Solution gas gravity, Oil gravity, 60°/60° Reservoir temperature, T Pressure of interest, p

In developing his graphical correlation, Standing used a combined correlating parameter that is given by:

$$\log \left({{A^*}} \right) = \log \left[{{R_s}\frac{{{{\left({T - 460} \right)}^{0.5}}{{{\left({{\gamma _g}} \right)}^{0.3}}}}} \right] - \left({10.1 - \frac{{96.8}}{{6.604 + \log \left(p \right)}}} \right)$$

with the exponent C defined as follows:

$$C = (2.9) \ 10^{-0.00027Rs}$$

Whitson and Brule (2000) expressed Standing's graphical correlation by the following mathematical form:

$$\log{(B_t)} = -5.223 - \frac{47.4}{-12.22 + \log{(A^*)}}$$

Glaso's Correlation

The experimental data on 45 crude oil samples from the North Sea were used by Glaso (1980) in developing a generalized correlation for estimating B_t. Glaso modified Standing's correlating parameter A* and used a regression analysis model to develop the following expression for B_t:

$$\log (B_t) = 0.080135 + 0.47257 \log (A^*) + 0.17351 [\log (A^*)]^2$$

The author included the pressure in Standing's correlating parameter A*, to give:

$$A^* = \left[\frac{R_s (T - 460)^{0.5} (\gamma_o)^C}{\left(\gamma_g\right)^{0.3}} \right] p^{-1.1089}$$

with the exponent C given by:

$$C = (2.9) 10^{-0.00027Rs}$$

Glaso reported a standard deviation of 6.54% for the total formation volume factor correlation.

Marhoun's Correlation

Based on 1,556 experimentally determined total formation volume factors, Marhoun (1988) used a nonlinear multiple-regression model to develop a mathematical expression for B_t. The empirical equation has the following form:

$$B_t = 0.314693 + 0.106253 \times 10^{-4} F + 0.18883 \times 10^{-10} F^2$$

with the correlating parameter F given by:

$$F = R_s^a \gamma_o^b \gamma_o^c T^d p^e$$

where

a = 0.644516

b = -1.079340

c = 0.724874

d = 2.006210

e = -0.761910

Marhoun reported an average absolute error of 4.11% with a standard deviation of 4.94% for the correlation.

Example 2-35

Given the following PVT data:

 $p_{b} = 2,744 \text{ psia}$

 $T = 600^{\circ}R$

 $\gamma_{\rm g} = 0.6744$

 $R_s = 444 \text{ scf/STB}$

 $R_{sb} = 603 \text{ scf/STB}$

 $\gamma_0 = 0.843 \ 60^{\circ}/60^{\circ}$

p = 2,000 psia

 $B_o = 1.1752 \text{ bbl/STB}$

Calculate B_t at 2,000 psia by using

- **a.** Definition of B_t
- **b.** Standing's correlation
- c. Glasco's correlation
- **d.** Marhoun's correlation

Solutions

Solution by Using Definition of B_t

Step 1. Calculate T_{pc} and p_{pc} of the solution gas from its specific gravity by applying Equations 3-18 and 3-19, to give:

$$\begin{split} T_{pc} &= 168 + 325 \; \gamma_g - 12.5 \left(\gamma_g \right)^2 \\ T_{pc} &= 168 + 325 (0.6744) - 12.5 (0.6744)^2 = 381.49 ^\circ R \\ p_{pc} &= 667 + 15 \; \gamma_g - 37.5 \left(\gamma_g \right)^2 = 670.06 \; psia \end{split}$$

Step 2. Calculate ppr and Tpr:

$$p_{pr} = \frac{2000}{670.00} = 2.986$$

$$T_{pr} = \frac{600}{381.49} = 1.57$$

Step 3. Determine the gas compressibility factor from Figure 3-1. Z = 0.81 Step 4. Calculate B_g from Equation 3-54:

$$B_g = 0.00504 \frac{(0.81)(600)}{2000} = 0.001225 \text{ bbl/scf}$$

Step 5. Solve for B_t from:

$$B_t = B_o + (R_{sb} - R_s)B_g$$

 $B_t = 1.1752 + 0.0001225(603 - 444) = 1.195 \text{ bbl/STB}$

Solution by Using Standing's Correlation

Step 1. Calculate the correlating parameters C and A*:

$$C = (2.9) 10^{-0.00027Rs}$$

 $C = (2.9) 10^{-0.00027(444)} = 2.20$

$$\begin{split} \log\left(A^*\right) &= \log\left[R_s \frac{(T - 460)^{0.5} (\gamma_o)^C}{\left(\gamma_g\right)^{0.3}}\right] - \left(10.1 - \frac{96.8}{6.604 + \log\left(p\right)}\right) \\ &\log\left(A^*\right) = \log\left[(444) \frac{(140)^{0.5} (0.843)^{2.2}}{(0.6744)^{0.3}}\right] - \left(10.1 - \frac{96.8}{6.604 + \log\left(2000\right)}\right) = 3.281 \end{split}$$

Step 2. Estimate B_t from Standing equation:

$$\log (B_t) = -5.223 - \frac{47.4}{-12.22 + \log (A^*)}$$

$$\log (B_t) = -5.223 - \frac{47.4}{-12.22 + 3.281} = 0.0792$$

to give:

$$B_t = 10^{0.0792} = 1.200 \text{ bb/STB}$$

Solution by Using Glaso's Correlation

Step 1. Determine the coefficient C:

$$C = (2.9) 10^{-0.00027 (444)} = 2.2$$

Step 2. Calculate the correlating parameter A*,to give:

$$\begin{split} A^* &= \left[\frac{R_s (T-460)^{0.5} (\gamma_o)^C}{\left(\gamma_g\right)^{0.3}} \right] p^{-1.1089} \\ A^* &= \left[\frac{(444)(140)^{0.5} (0.843)^{2.2}}{(0.6744)^{0.3}} \right] 2000^{-1.1089} = 0.8873 \end{split}$$

Step 3. Solve for B_t by applying Glaso's expression, to yield:

$$\begin{split} \log{(B_t)} = & 0.080135 + 0.47257 \log{(A^*)} + 0.17351 [\log{(A^*)}]^2 \\ \log{(B_t)} = & 0.080135 + 0.47257 \log{(0.8873)} + 0.17351 \\ & [\log{(0.8873)}]^2 = 0.0561 \end{split}$$

to give:

$$B_t = 10^{0.0561} = 1.138$$

Solution by Using Marhoun's Correlation

Step 1. Determine the correlating parameter, F, to give:

$$F = R_s^a \, \gamma_g^b \, \gamma_o^c \, T^d \, p^e = 78,590.6789$$

Step 2. Solve for B_t by applying Marhoun's equation:

$$\begin{split} B_t &= 0.314693 + 0.106253 \times 10^{-4} F + 0.18883 \times 10^{-10} F^2 \\ B_t &= 0.314693 + 0.106253 \times 10^{-4} (78590.6789) + 0.18883 \times 10^{-10} (78590.6789)^2 \\ B_t &= 1.2664 \ bbl/STB \end{split}$$

Crude Oil Viscosity

Crude oil viscosity is an important physical property that controls and influences the flow of oil through porous media and pipes. The viscosity, in general, is defined as the internal resistance of the fluid to flow.

The oil viscosity is a strong function of the temperature, pressure, oil gravity, gas gravity, and gas solubility. Whenever possible, oil viscosity should be determined by laboratory measurements at reservoir temperature and pressure. The viscosity is usually reported in standard PVT analyses. If such laboratory data are not available, engineers may refer to published correlations, which usually vary in complexity and accuracy depending upon the available data on the crude oil.

According to the pressure, the viscosity of crude oils can be classified into three categories:

Dead-Oil Viscosity

The dead—oil viscosity is defined as the viscosity of crude oil at atmospheric pressure (no gas in solution) and system temperature.

o Saturated-Oil Viscosity

The saturated (bubble-point)-oil viscosity is defined as the viscosity of the crude oil at the bubble-point pressure and reservoir temperature.

o Undersaturated-Oil Viscosity

The undersaturated-oil viscosity is defined as the viscosity of the crude oil at a pressure above the bubble-point and reservoir temperature.

Estimation of the oil viscosity at pressures equal to or below the bubble-point pressure is a two-step procedure:

- Step 1. Calculate the viscosity of the oil without dissolved gas (dead oil), μ_{ob} , at the reservoir temperature.
- Step 2. Adjust the dead-oil viscosity to account for the effect of the gas solubility at the pressure of interest.

At pressures greater than the bubble–point pressure of the crude oil, another adjustment step, i.e. Step 3, should be made to the bubble–point oil viscosity, μ_{ob} , to account for the compression and the degree of under–saturation in the reservoir. A brief description of several correlations that are widely used in estimating the oil viscosity in the above three steps is given below.

METHODS OF CALCULATING VISCOSITY OF THE DEAD OIL

Several empirical methods are proposed to estimate the viscosity of the dead oil, including:

- o Beal's correlation
- The Beggs-Robinson correlation
- o Glaso's correlation

These three methods are presented below.

Beal's Correlation

From a total of 753 values for dead-oil viscosity at and above 100°F, Beal (1946) developed a graphical correlation for determining the viscosity of the dead oil as a function of temperature and the API gravity of the crude. Standing (1981) expressed the proposed graphical correlation in a mathematical relationship as follows:

$$\mu_{od} = \left(0.32 + \frac{1.8(10^7)}{API^{4.53}}\right) \left(\frac{360}{T - 260}\right)^{a}$$
 (2-116)

with

$$a = 10^{(0.43 + 8.33/API)}$$

where

 μ_{od} = viscosity of the dead oil as measured at 14.7 psia and reservoir temperature, cp

 $T = temperature, {}^{\circ}R$

The Beggs-Robinson Correlation

Beggs and Robinson (1975) developed an empirical correlation for determining the viscosity of the dead oil. The correlation originated from analyzing 460 dead-oil viscosity measurements. The proposed relationship is expressed mathematically as follows:

$$\mu_{\text{od}} = 10^{x} - 1 \tag{2-117}$$

Where:

$$\begin{aligned} x &= Y(T - 460)^{-1.163} \\ Y &= 10^{Z} \\ Z &= 3.0324 - 0.02023^{\circ} API \end{aligned}$$

An average error of -0.64% with a standard deviation of 13.53% was reported for the correlation when tested against the data used for its development. Sutton and Farshad (1980) reported an error of 114.3% when the correlation was tested against 93 cases from the literature.

Glaso's Correlation

Glaso (1980) proposed a generalized mathematical relationship for computing the dead-oil viscosity. The relationship was developed from experimental measurements on 26 crude oil samples. The correlation has the following form:

$$\mu_{od} = \left[3.141 \left(10^{10}\right)\right] \left(T - 460\right)^{-3.444} \left[\log{(API)}\right]^{a} \tag{2-118}$$

where the coefficient a is given by:

$$a = 10.313[\log(T - 460)] - 36.447$$

The above expression can be used within the range of 50–300°F for the system temperature and 20–48° for the API gravity of the crude.

Sutton and Farshad (1986) concluded that Glaso's correlation showed the best accuracy of the three previous correlations.

METHODS OF CALCULATING THE SATURATED OIL VISCOSITY

Several empirical methods are proposed to estimate the viscosity of the saturated oil, including:

- The Chew-Connally correlation
- The Beggs-Robinson correlation

These two correlations are presented below.

The Chew-Connally Correlation

Chew and Connally (1959) presented a graphical correlation to adjust the deadoil viscosity according to the gas solubility at saturation pressure. The correlation was developed from 457 crude oil samples. Standing (1977) expressed the correlation in a mathematical form as follows:

$$\mu_{ob} = (10)^a (\mu_{od})^b \tag{2-109}$$

With:

$$\begin{split} a &= R_s \big[2.2 \big(10^{-7} \big) R_s - 7.4 \big(10^{-4} \big) \big] \\ b &= \frac{0.68}{10^c} + \frac{0.25}{10^d} + \frac{0.062}{10^e} \\ c &= 8.62 \big(10^{-5} \big) R_s \\ d &= 1.1 \big(10^{-3} \big) R_s \\ e &= 3.74 \big(10^{-3} \big) R_s \end{split}$$

Where:

 μ_{ob} = viscosity of the oil at the bubble-point pressure, cp $\mu_{\rm od}$ = viscosity of the dead oil at 14.7 psia and reservoir temperature, cp

The experimental data used by Chew and Connally to develop their correlation encompassed the following ranges of values for the independent variables:

Pressure, psia: 132–5,645 Temperature, °F: 72–292 Gas solubility, scf/STB: 51-3,544

Dead oil viscosity, cp: 0.377–50

The Beggs-Robinson Correlation

From 2,073 saturated oil viscosity measurements, Beggs and Robinson (1975) proposed an empirical correlation for estimating the saturated-oil viscosity. The proposed mathematical expression has the following form:

$$\mu_{ob} = a(\mu_{od})^b \tag{2-120}$$

Where:

$$a = 10.715(R_s + 100)^{-0.515}$$

b = 5.44(R_s + 150)^{-0.338}

The reported accuracy of the correlation is -1.83% with a standard deviation of 27.25%.

The ranges of the data used to develop Beggs and Robinson's equation are:

Pressure, psia: 132–5,265 Temperature, °F: 70–295

API gravity: 16–58

Gas solubility, scf/STB: 20–2,070

METHODS OF CALCULATING THE VISCOSITY OF THE UNDERSATURATED OIL

Oil viscosity at pressures above the bubble point is estimated by first calculating the oil viscosity at its bubble-point pressure and adjusting the bubble-point viscosity to higher pressures. Beal and Vasquez and Beggs proposed simple mathematical expressions for estimating the viscosity of the oil above the bubble-point pressure. The two methods are discussed below.

Beal's Correlation:

Based on 52 viscosity measurements; Beal (1946) presented a graphical correlation for the variation of the undersaturated oil viscosity with pressure where it has been curve-fit by Standing (1981) by:

$$\mu_o = \mu_{ob} + 0.001 \left(p - p_b \right) \left[0.024 \, \mu_{ob}^{1.6} + 0.038 \, \mu_{ob}^{0.56} \right.$$

Where:

 μ_o = Undersaturated oil viscosity, at pressure p μ_{ob} = Oil viscosity at the bubble-point pressure, cp

The reported average error for Beal's expression is 2.7 %

The Vasquez-Beggs Correlation

From a total of 3,593 data points, Vasquez and Beggs (1980) proposed the following expression for estimating the viscosity of undersaturated crude oil:

$$\mu_{o} = \mu_{ob} \left(\frac{p}{p_{b}}\right)^{m} \tag{2-121}$$

Where

$$m = 2.6 p^{1.187} 10^{a}$$
$$a = -3.9 (10^{-5}) p - 5$$

The data used in developing the above correlation have the following ranges:

Pressure, psia: 141–9,151

Gas solubility, scf/STB: 9.3–2,199

Viscosity, cp: 0.117–148 Gas gravity: 0.511-1.351 API gravity: 15.3-59.5

The average error of the viscosity correlation is reported as -7.54%.

Example 2-36

In addition to the experimental PVT data given in Example 2-30, the following viscosity data are available:

	Dead Oil	Saturated Oil	Undersaturated Oil
Oil#	μ_{od} @ T	μ_{ob} , cp	μ _ο ,@ p
1	0.765 @ 250°F	0.224	0.281 @ 5000 psi
2	1.286 @ 220°F	0.373	0.450 @ 5000 psi
3	0.686 @ 260°F	0.221	0.292 @ 5000 psi
4	1.014 @ 237°F	0.377	0.414 @ 6000 psi
5	1.009 @ 218°F	0.305	0.394 @ 6000 psi
6	4.166 @ 180°F	0.950	1.008 @ 5000 psi

Using all the oil viscosity correlations discussed in this chapter, please calculate μ_{od} , μ_{ob} , and the viscosity of the undersaturated oil.

Solution

Dead-oil viscosity:

Beal's Correlation:

$$\begin{split} \mu_{od} &= \left(0.32 + \frac{1.8\left(10^7\right)}{API^{4.53}}\right) \left(\frac{360}{T - 260}\right)^a \\ a &= 10^{(0.43 + 8.33/API)} \end{split}$$

The Beggs-Robinson Correlation

$$\mu_{od} = 10^x - 1$$

Where:

$$x = Y(T - 460)^{-1.163}$$

 $Y = 10^{Z}$
 $Z = 3.0324 - 0.02023^{\circ}API$

Glaso's Correlation

$$\begin{split} \mu_{od} = & \left[3.141 \big(10^{10} \big) \right] (T - 460)^{-3.444} [\log{(API)}]^a \\ a = & 10.313 [\log{(T - 460)}] - 36.447 \end{split}$$

Oil#	Measured $\mu_{\rm od}$	Beal's	Beggs-Robinson	Glaso's
1	0.765	0.322	0.568	0.417
2	0.286	0.638	1.020	0.775
3	0.686	0.275	0.493	0.363
4	1.014	0.545	0.917	0.714
5	1.009	0.512	0.829	0.598
6	4.166	4.425	4.246	4.536
AAE		44.9%	17.32%	35.26%

Saturated-oil viscosity:

The Chew-Connally Correlation

$$\begin{split} \mu_{ob} &= (10)^a (\mu_{od})^b \\ a &= R_s \big[2.2 \big(10^{-7} \big) R_s - 7.4 \big(10^{-4} \big) \big] \\ b &= \frac{0.68}{10^c} + \frac{0.25}{10^d} + \frac{0.062}{10^e} \\ c &= 8.62 \big(10^{-5} \big) R_s \\ d &= 1.1 \big(10^{-3} \big) R_s \\ e &= 3.74 \big(10^{-3} \big) R_s \end{split}$$

The Beggs-Robinson Correlation

$$\mu_{ob} = a(\mu_{od})^b$$

$$\begin{aligned} a &= 10.715(R_s + 100)^{-0.515} \\ b &= 5.44(R_s + 150)^{-0.338} \end{aligned}$$

Oil#	Measured μ_{ob}	Chew-Connally	Beggs-Robinson
1	0.224	0.313*	0.287*
2	0.373	0.426	0.377
3	0.221	0.308	0.279
4	0.377	0.311	0.297
5	0.305	0.316	0.300
6	0.950	0.842	0.689
AAE		21%	17%

^{*}Using the measured μ_{od}•

Undersaturated-oil viscosity

Beal's Correlation:

$$\mu_{o} = \mu_{ob} + 0.001 (p - p_{b}) [0.024 \mu_{ob}^{1.6} + 0.038 \mu_{ob}^{0.56}]$$

The Vasquez-Beggs Correlation

$$\begin{split} \mu_o &= \mu_{ob} \bigg(\frac{p}{p_b}\bigg)^m \\ m &= 26\,p^{1.187}10^a \\ a &= -3.9 \big(10^{-5}\big)p - 5 \end{split}$$

Oil#	Measured $\mu_{\rm o}$	Beal's	Vasquez-Beggs
1	0.281	0.273*	0.303*
2	0.45	0.437	0.485
3	0.292	0.275	0.318
4	0.414	0.434	0.472
5	0.396	0.373	0.417
6	1.008	0.945	1.016
AAE		3.8%	7.5%

^{*}Using the measured μ_{ob} .

Surface/Interfacial Tension

The surface tension is defined as the force exerted on the boundary layer between a liquid phase and a vapor phase per unit length. This force is caused by differences between the molecular forces in the vapor phase and those in the liquid phase, and also by the imbalance of these forces at the interface. The surface can be measured in the laboratory and is unusually expressed in dynes per centimeter. The surface tension is an important property in reservoir engineering calculations and designing enhanced oil recovery projects.

Sugden (1924) suggested a relationship that correlates the surface tension of a pure liquid in equilibrium with its own vapor. The correlating parameters of the proposed relationship are molecular weight M of the pure component, the densities of both phases, and a newly introduced temperature independent parameter $P_{\rm ch}$. The relationship is expressed mathematically in the following form:

$$\sigma = \left[\frac{P_{ch}(\rho_{L} - \rho_{v})}{M} \right]^{4} \tag{2-122}$$

where σ is the surface tension and P_{ch} is a temperature independent parameter and is called the *parachor*.

The parachor is a dimensionless constant characteristic of a pure compound and is calculated by imposing experimentally measured surface tension and density data on Equation 2-124 and solving for $P_{\rm ch}$. The Parachor values for a selected number of pure compounds are given in Table 2-1 as reported by Weinaug and Katz (1943).

Fanchi (1985) correlated the parachor with molecular weight with a simple linear equation. This linear is only valid for components heavier than methane. Fanchi's linear equation has the following form:

$$(P_{ch})_i = 69.9 + 2.3 M_i$$
 (2-123)

where

Mi = molecular weight of component i $(P_{ch})_i = parachor$ of component i

TABLE 2–1 Parachor for Pure Substances				
Component	Parachor	Component	Parachor	
CO_2	78.0	n-C ₄	189.9	
N_2	41.0	i-C ₅	225.0	
C ₁	77.0	n-C ₅	231.5	
C_2	108.0	n-C ₆	271.0	
C_3	150.3	n-C ₇	312.5	
i-C ₄	181.5	n-C ₈	351.5	

For a complex hydrocarbon mixture, Katz et al. (1943) employed the Sugden correlation for mixtures by introducing the compositions of the two phases into Equation 2-124. The modified expression has the following form:

$$\sigma^{1/4} = \sum_{i=1}^{n} [(P_{ch})_i (Ax_i - By_i)]$$
 (2-124)

with the parameters A and B as defined by:

$$A = \frac{\rho_o}{62.4~M_o}$$

$$B = \frac{\rho_g}{62.4~M_g}$$

Where:

 ρ_o = density of the oil phase, lb/ft³

 $M_{o}=$ apparent molecular weight of the oil phase

 $\rho_g = \text{density of the gas phase, lb/ft}^3$

 $\widetilde{M_g}$ = apparent molecular weight of the gas phase

 x_i = mole fraction of component i in the oil phase

 $y_i = \text{mole fraction of component } i \text{ in the gas phase}$

 $n = total \ number \ of \ components \ in \ the \ system$

Example 2-37

The composition of a crude oil and the associated equilibrium gas is given below. The reservoir pressure and temperature are 4,000 psia and 160°F, respectively.

Component	Xi	y _i
C ₁	0.45	0.77
C_2	0.05	0.08
C_3	0.05	0.06
n-C ₄	0.03	0.04
n - C_4 n - C_5	0.01	0.02
C_6	0.01	0.02
C ₇₊	0.40	0.01

The following additional PVT data are available:

Oil density = 46.23 lb/ft^3

Gas density = 18.21 lb/ft^3

Molecular weight of $C_{7+} = 215$

Calculate the surface tension.

Solution

Step 1. Calculate the apparent molecular weight of the liquid and gas phase:

$$M_o = 100.253 M_g = 24.99$$

Step 2. Calculate the coefficients A and B:

$$A = \frac{46.23}{(62.4)(100.253)} = 0.00739$$

$$B = \frac{18.21}{(62.4)(24.99)} = 0.01168$$

Step 3. Calculate the parachor of C_{7+} from Equation 2-125:

$$(P_{ch})c_{7+} = 69.9 + (2.3)(215) = 564.4$$

Step 4. Construct the following working table:

Component	Pch	Ax _i	By_i	$P_{\mathrm{ch}}(Ax_i-By_i)$
C_1	77	0.00333	0.0090	-0.4361
C_2	108	0.00037	0.00093	-0.0605
C_3	150.3	0.00037	0.00070	-0.0497
n-C ₄	189.9	0.00022	0.00047	-0.0475
n-C ₅	231.5	0.00007	0.00023	-0.0370
C_6	271.0	0.000074	0.00023	-0.0423
C ₇₊	564.4	0.00296	0.000117	1.6046
				0.9315

Step 5.
$$\sigma = (0.9315)^4 = 0.753$$
 dynes/cm

PROPERTIES OF RESERVOIR WATER

Water Formation Volume Factor

The water formation volume factor can be calculated by the following mathematical expression:*

$$B_{w} = A_{1} + A_{2}p + A_{3}p^{2}$$
 (2-125)

where the coefficients $A_1 - A_3$ are given by the following expression:

$$A_i = a_1 + a_2(T - 460) + a_3(T - 460)^2$$

with $a_1 - a_3$ given for gas-free and gas-saturated water:

Gas-Free Water

A_{i}	a ₁	a_2	a_3
A_1	0.9947	$5.8(10^{-6})$	$1.02(10^{-6})$
A_2	$-4.228(10^{-6})$	1.8376(10 ⁻⁸)	$-6.77(10^{-11})$
A_3	1.3(10 ⁻¹⁰)	$-1.3855(10^{-12})$	$4.285(10^{-15})$

Gas-Saturated Water*

A_{i}	a ₁	a_2	a_3
A ₁ A ₂ A ₃	0.9911 $-1.093(10^{-6})$ $-5.0(10^{-11})$	$6.35(10^{-5})$ $-3.497(10^{-9})$ $6.429(10^{-13})$	$8.5(10^{-7})$ $4.57(10^{-12})$ $-1.43(10^{-15})$

^{*}Hewlett-Packard H.P. 41C Petroleum Fluids PAC manual, 1982.

The temperature T in Equation 2-127 is in °R.

Water Viscosity

Meehan (1980) proposed a water viscosity correlation that accounts for both the effects of pressure and salinity:

$$\mu_{wT} = (109.574 - 8.40564w_s + 0.313314w_s^2 +8.72213 \times 10^{-3}w_s^3)(T - 460)^{-D}$$
 (2-126)

With:

$$\begin{split} D = & \ 1.12166 - 0.0263951 w_s + 6.79461 \times 10^{-4} w_s^2 \\ & + 5.47119 \times 10^{-5} w_s^3 - 1.55586 \times 10^{-6} w_s^4 \end{split}$$

Where:

 $\mu_{\rm wT}$ = brine viscosity at 14.7 psi and reservoir temperature T, cp w_s = weight percent of salt in brine

 $T = Temperature in {}^{\circ}R$

The effect of pressure "p" on the brine viscosity can be estimated from:

$$\mu_{\rm w} = \mu_{\rm wT} (0.9994 + 4.0295 \times 10^{-5} P + 3.1062 \times 10^{-9} P^2)$$

Where μ_w is the viscosity of the brine at pressure and temperature Brill and Beggs (1978) presented a simpler equation, which considers only temperature effects:

$$\mu_w = exp \left[1.003 - 1.479 \times 10^{-2} (T - 460) + 10^{-5} \left(T - 460^2 \right) \right] \tag{2-127} \label{eq:psi_w}$$

where T is in °F and μ_w is in cp.

Gas Solubility in Water

The following correlation can be used to determine the gas solubility in water:

$$R_{sw} = A + B p + C p^2 (2-128)$$

Where:

A =
$$2.12 + 3.45 (10^{-3}) T - 3.59 (10^{-5}) T^2$$

B = $0.0107 - 5.26 (10^{-5}) T + 1.48 (10^{-7}) T^2$
C = $8.75 (10^{-7}) + 3.9 (10^{-9}) T - 1.02 (10^{-11}) T^2$

The temperature T in above equations is expressed in °F.

Water Isothermal Compressibility

Brill and Beggs (1978) proposed the following equation for estimating water isothermal compressibility, ignoring the corrections for dissolved gas and solids:

$$C_{w} = (C_{1} + C_{2}T + C_{3}T^{2}) \times 10^{-6}$$
 (2-129)

Where:

$$\begin{split} &C_1 = 3.8546 - 0.000134 \text{ p} \\ &C_2 = -0.01052 + 4.77 \times 10^{-7} \text{ p} \\ &C_3 = 3.9267 \times 10^{-5} - 8.8 \times 10^{-10} \text{p} \\ &T = {}^{\circ}\text{F} \\ &p = p \text{sia} \\ &C_{\text{tw}} = p \text{si}^{-1} \end{split}$$

PROBLEMS

- 1. Assuming an ideal gas behavior, calculate the density of n-butane at 220°F and 50 psia.
- 2. Show that:

$$y_i = \frac{(w_i/M_i)}{\sum_{i} (w_i/M_i)}$$

3.	Given	the	fol	lowing	gas:
----	-------	-----	-----	--------	------

Component	Weight Fraction
C ₁	0.65
C_2	0.15
C_3	0.10
$ \begin{array}{c} n-C_4\\ n-C_5 \end{array} $	0.06
n-C ₅	0.04

Calculate:

- a. Mole fraction of the gas
- **b.** Apparent molecular weight
- c. Specific gravity
- d. Specific volume at 300 psia and 120°F by assuming an ideal gas behavior
- **4.** An ideal gas mixture has a density of 1.92 lb/ft³ at 500 psia and 100°F. Calculate the apparent molecular weight of the gas mixture.
- 5. Using the gas composition as given in Problem 3, and assuming real gas behavior, calculate:
 - a. Gas density at 2,000 psia and 150°F
 - **b.** Specific volume at 2,000 psia and 150°F
 - **c.** Gas formation volume factor in scf/ft³
- 6. A natural gas with a specific gravity of 0.75 has a gas formation volume factor of 0.00529 ft³/scf at the prevailing reservoir pressure and temperature. Calculate the density of the gas.
- 7. A natural gas has the following composition:

Component	y _i
C ₁	0.75
C_2	0.10
C_3	0.05
i-C ₄	0.04
n-C ₄	0.03
$egin{array}{c} C_2 \\ C_3 \\ ext{i-}C_4 \\ ext{n-}C_5 \\ ext{n-}C_5 \end{array}$	0.02
n-C ₅	0.01

Reservoir conditions are 3,500 psia and 200°F. Calculate:

- a. Isothermal gas compressibility coefficient
- **b.** Gas viscosity by using the
 - 1. Carr-Kobayashi-Burrows method
 - 2. Lee-Gonzales-Eakin method

8.	Given	the	following	gas	composition:
v.	OIVCII	uic	TOHOWING	Sas	composition.

Component	y _i
CO_2	0.06
N_2	0.03
C_1	0.75
C_2	0.07
C_3	0.04
$ \begin{array}{c} n-C_4\\ n-C_5 \end{array} $	0.03
n-C ₅	0.02

If the reservoir pressure and temperature are 2,500 psia and 175°F, respectively, calculate:

- **a.** Gas density by accounting for the presence of nonhydrocarbon components by using the
 - 1. Wichert-Aziz method
 - 2. Carr-Kobayashi-Burrows method
- **b.** Isothermal gas compressibility coefficient
- c. Gas viscosity by using the
 - 1. Carr-Kobayashi-Burrows method
 - 2. Lee-Gonzales-Eakin method
- **9.** A crude oil system exists at its bubble-point pressure of 1,708.7 psia and a temperature of 131°F. Given the following data:

$$API = 40^{\circ}$$

Average specific gravity of separator gas = 0.85

Separator pressure = 100 psig

- a. Calculate R_{sb} by using
 - 1. Standing's correlation
 - 2. The Vasquez-Beggs method
 - 3. Glaso's correlation
 - 4. Marhoun's equation
 - 5. The Petrosky-Farshad correlation
- **b.** Calculate B_{ob} by applying methods listed in Part a.
- **10.** Estimate the bubble–point pressure of a crude oil system with the following limited PVT data:

$$API = 35^{\circ} \quad T = 160^{\circ}F \quad R_{sb} = 700 \; scf/STB \quad \gamma_g = 0.75$$

Use the six different methods listed in Problem 9.

11. A crude oil system exists at an initial reservoir pressure of 4500 psi and 85° F. The bubble–point pressure is estimated at 2109 psi. The oil properties at the bubble-point pressure are as follows:

$$B_{ob} = 1.406 \text{ bbl/STB}$$

$$R_{sb} = 692 \text{ scf/STB}$$

$$\gamma_{\rm g} = 0.876$$

$$API = 41.9^{\circ}$$

Calculate:

- a. Oil density at the bubble-point pressure
- **b.** Oil density at 4,500 psi
- c. Bo at 4500 psi

- 12. A high-pressure cell has a volume of 0.33 ft³ and contains gas at 2,500 psia and 130°F, at which conditions its z-factor is 0.75. When 43.6 scf of the gas are bled from the cell, the pressure dropped to 1,000 psia, the temperature remaining at 130°F. What is the gas deviation factor at 1,000 psia and 130°F?
- 13. A hydrocarbon gas mixture with a specific gravity of 0.7 has a density of 9 lb/ft³ at the prevailing reservoir pressure and temperature. Calculate the gas formation volume factor in bbl/scf.
- **14.** A gas reservoir exists at a 150°F. The gas has the following composition:

Mole%		
89 7		

The gas expansion factor E_g was calculated as 204.648 scf/ft³ at the existing reservoir pressure and temperature. Calculate the viscosity of the gas.

- **15.** A 20 cu ft tank at a pressure of 2,500 psia and 212°F contains ethane gas. How many pounds of ethane are in the tank?
- **16.** The PVT data as shown below were obtained on a crude oil sample taken from the Nameless Field. The initial reservoir pressure was 3,600 psia at 160°F. The average specific gravity of the solution gas is 0.65. The reservoir contains 250 mm bbl of oil initially in place. The oil has a bubblepoint pressure of 2,500 psi.
 - a. Calculate the two-phase oil formation volume factor at:
 - 3,200 psia 1.
 - 2. 2,800 psia
 - 1,800 psia
 - **b.** What is the initial volume of dissolved gas in the reservoir?
 - c. Oil compressibility coefficient at 3,200 psia.

Pressure, psia	Solution gas, scf/STB at 1407 psia and 60°F	Formation Volume Factor, bbl/STB
3600		1.310
3200		1.317
2800		1.325
2500	567	1.333
2400	554	1.310
1800	436	1.263
1200	337	1.210
600	223	1.140
200	143	1.070

17.	The following PVT data were obtained from the analysis of a bottom ho	le
	sample.	

p psia	Relative Volume V/V _{sat}
3000	1.0000
2927	1.0063
2703	1.0286
2199	1.1043
1610	1.2786
1206	1.5243
999	1.7399

- a. Plot the Y-function versus pressure on rectangular coordinate paper, see Equation 3-3
- **b.** Determine the constants in the equation

$$Y = mp + b$$

by using method of least squares.

- c. Recalculate relative oil volume from the equation, see Equation 3-5
- **18.** A 295-cc crude oil sample was placed in a PVT at an *initial* pressure of 3,500 psi. The cell temperature was held at a constant temperature of 220°F. A differential liberation test was then performed on the crude oil sample with the recorded measurements as given below:

				Vol. of	
p,	T, °	Total Volume,	Vol. of Liquids,	Liberated	Specific Gravity
psi	F	СС	cc	Gas, scf	of Liberated Gas
3500	220	290	290	0	
3300	220	294	294	0	
*3000	220	300	300	0	_
2000	220	323.2	286.4	0.1627	0.823
1000	220	375.2	271.5	0.1840	0.823
14.7	60	_	179.53	0.5488	0.823

^{*}Bubble-point pressure

Using the bore-recorded measurements and assuming an oil gravity of 40° API, calculate the following PVT properties:

- a. Oil formation volume factor at 3,500 psi.
- **b.** Gas solubility at 3,500 psi.
- c. Oil viscosity at 3,500 psi.
- **d.** Isothermal compressibility coefficient at 3,300 psi.
- e. Oil density at 1,000 psi.
- 19. Experiments were made on a bottom-hole crude oil sample taken from the North Grieve Field to determine the gas solubility and oil formation volume factor as a function of pressure. The initial reservoir pressure was

Pressure psia	R _S scf/STB	B _o bbl/STB
3600	567	1.310
3200	567	1.317
2800	567	1.325
2500	567	1.333
2400	554	1.310
1800	436	1.263
1200	337	1.210
600	223	1.140
200	143	1.070

recorded as 3,600 psia and reservoir temperature was 130°F. The following data were obtained from the measurements:

At the end of the experiments, the API gravity of the oil was measured as 40°. If the average specific gravity of the solution gas is 0.7, calculate:

- a. Total formation volume factor at 3,200 psia
- **b.** Oil viscosity at 3,200 psia
- c. Isothermal compressibility coefficient at 1,800 psia
- 20. You are producing a 35°API crude oil from a reservoir at 5,000 psia and 140°F. The bubble-point pressure of the reservoir liquids is 4,000 psia at 140°F. Gas with a gravity of 0.7 is produced with the oil at a rate of 900 scf/ STB. Calculate:
 - a. Density of the oil at 5,000 psia and 140°F
 - **b.** Total formation volume factor at 5,000 psia and 140°F
- 21. An undersaturated-oil reservoir exists at an initial reservoir pressure 3,112 psia and a reservoir temperature of 125°F. The bubble point of the oil is 1,725 psia. The crude oil has the following pressure versus oil formation volume factor relationship:

Pressure psia	B _o bbl/STB
3112	1.4235
2800	1.4290
2400	1.4370
2000	1.4446
1725	1.4509
1700	1.4468
1600	1.4303
1500	1.4139
1400	1.3978

The API gravity of the crude oil and the specific gravity of the solution gas are 40° and 0.65, respectively. Calculate the density of the crude oil at 3,112 psia and 125°F.

- 22. A PVT cell contains 320 cc of oil and its bubble–point pressure of 2,500 psia and 200°F. When the pressure was reduced to 2,000 psia, the volume increased to 335.2 cc. The gas was bled off and found to occupy a volume of 0.145 scf. The volume of the oil was recorded as 303 cc. The pressure was reduced to 14.7 psia and the temperature to 60°F while 0.58 scf of gas was evolved leaving 230 cc of oil with a gravity of 42°API. Calculate:
 - a. Gas compressibility factor at 2,000 psia
 - **b.** Gas solubility at 2,000 psia

REFERENCES

- Ahmed, T., 1985-1988. Compositional modeling of Tyler and Mission Canyon formation oils with CO₂ and lean gases. Final report submitted to Montana's on a New Track for Science (MONTS) (Montana National Science Foundation Grant Program).
- Baker, O., Swerdloff, W., 1955. Calculations of surface tension-3: calculations of surface tension parachor values. Oil Gas J. 43, 141.
- Beal, C., 1946. The viscosity of air, water, natural gas, crude oils and its associated gases at oil field temperatures and pressures. Trans. AIME 165, 94-112.
- Beggs, H.D., Robinson, J.R., 1975. Estimating the viscosity of crude oil systems. J. Pet. Technol. 1140-1141.
- Brill, J., Beggs, H., 1978. Two-Phase Flow in Pipes. The University of Tulsa, Tulsa, OK.
- Brown, G., et al., 1948. Natural Gasoline and the Volatile Hydrocarbons. NGAA, Tulsa, OK.
- Carr, N., Kobayashi, R., Burrows, D., 1954. Viscosity of hydrocarbon gases under pressure. Trans. AIME 201, 270-275.
- Chew, J., Connally Jr., C.A., 1959. A viscosity correlation for gas-saturated crude oils. Trans. AIME 216, 23-25.
- Dean, D.E., Stiel, L.I., 1958. The viscosity of non-polar gas mixtures at moderate and high pressure. AIChE J 4, 430-436.
- Dempsey, J.R., 1965. Computer routine treats gas viscosity as a variable. Oil Gas J. 61, 141-143.
- Dranchuk, P.M., Abu-Kassem, J.H., 1975. Calculation of Z-factors for natural gases using equations-of-state. J. Can. Pet. Technol. 14, 34-36.
- Dranchuk, P.M., Purvis, R.A., Robinson, D.B., 1974. Computer Calculations of Natural Gas Compressibility Factors Using the Standing and Katz Correlation. Inst. of Petroleum Technical Series, No. IP 74-008.
- Fanchi, J.R., 1985. Calculation of parachors for composition simulation. J. Pet. Technol. 2049-2050.
- Glaso, O., 1980. Generalized pressure–volume–temperature correlations. J. Pet. Technol. 32, 785–795. Hall, K.R., Yarborough, L., 1973. A new equation-of-state for Z-factor calculations. Oil Gas J. 71, 82-92.
- Hankinson, R.W., Thomas, L.K., Phillips, K.A., 1969. Predict natural gas properties. Hydrocarb. Process. 106-108.
- Kay, W.B., 1936. Density of hydrocarbon gases and vapor. Ind. Eng. Chem. 28, 1014–1019.
- Lee, A.L., Gonzalez, M.H., Eakin, B.E., 1966. The viscosity of natural gases. J. Pet. Technol. 18, 997-1000.
- Marhoun, M.A., 1988. PVT correlation for middle east crude oils. J. Pet. Technol. 40, 650-665.
- Mattar, L.G., Brar, S., Aziz, K., 1975. Compressibility of natural gases. J. Can. Pet. Technol. 14, 77–80.

- Meehan, D.N., 1980. A correlation for water compressibility. Pet. Eng. 125–126.
- Papay, J., 1968. A Termelestechnologiai Parameterek Valtozasa a Gazlelepk Muvelese Soran. OGIL MUSZ, Tud, Kuzl., Budapest, pp. 267–273
- Petrosky, G.E., Farshad, F., 1993. Pressure-volume-temperature correlations for gulf of Mexico crude oils.SPE Paper 26644, Presented at the 68th Annual Technical Conference of the SPE in Houston, Texas, 3-6 October.
- Standing, M.B., 1977. Volumetric and Phase Behavior of Oil Field Hydrocarbon Systems. Society of Petroleum Engineers, Dallas, pp. 125-126.
- Standing, M.B., Katz, D.L., 1942. Density of natural gases. Trans. AIME 146, 140-149.
- Stewart, W.F., Burkhard, S.F., Voo, D., 1959. Prediction of pseudo-critical parameters for mixtures. Paper Presented at the AIChE Meeting, Kansas City, MO.
- Sugden, S., 1924. The variation of surface tension, VI. The variation of surface tension with temperature and some related functions. J. Chem. Soc. 125, 32-39.
- Sutton, R.P., 1985. Compressibility factors for high-molecular-weight reservoir gases. SPE Paper 14265, Presented at the 60th Annual Technical Conference and Exhibition of the Society of Petroleum Engineers, Las Vegas, Sept. 22-25.
- Sutton, R.P., Farshad, F.F., 1984. Evaluation of empirically derived PVT properties for gulf of Mexico crude oils.SPE Paper 13172, Presented at the 59th Annual Technical Conference,
- Takacs, G., 1976. Comparisons made for computer Z-factor calculation. Oil Gas J. 74, 64-66.
- Trube, A.S., 1957a. Compressibility of natural gases. Trans. AIME 210, 355–357.
- Trube, A.S., 1957b. Compressibility of undersaturated hydrocarbon reservoir fluids. Trans. AIME 210, 341-344.
- Vasquez, M., Beggs, D., 1980. Correlations for fluid physical properties prediction. J. Pet. Technol. 32, 968-970.
- Weinaug, C., Katz, D.L., 1943. Surface tension of methane-propane mixtures. Ind. Eng. Chem. 25, 35-43.
- Wichert, E., Aziz, K., 1972. Calculation of Z's for sour gases. Hydrocarb. Process. 51 (5), 119–122.
- Yarborough, L., Hall, K.R., 1974. How to solve equation-of-state for Z-factors. Oil Gas J. 72, 86–88.

Chapter 3

Laboratory Analysis of Reservoir Fluids

Accurate laboratory studies of PVT and phase-equilibria behavior of reservoir fluids are necessary for characterizing these fluids and evaluating their volumetric performance at various pressure levels. There are many laboratory analyses that can be made on a reservoir fluid sample. The amount of data desired determines the number of tests performed in the laboratory. In general, there are three types of laboratory tests used to measure hydrocarbon reservoir samples:

1. Primary tests

These are simple, routine field (on-site) tests involving the measurements of the specific gravity and the gas-oil ratio of the produced hydrocarbon fluids.

2. Routine laboratory tests

These are several laboratory tests that are routinely conducted to characterize the reservoir hydrocarbon fluid. They include:

- Compositional analysis of the system
- Constant-composition expansion
- o Differential liberation
- Separator tests
- Constant-volume depletion

3. Special laboratory PVT tests

These types of tests are performed for very specific applications. If a reservoir is to be depleted under miscible gas injection or a gas cycling scheme, the following tests may be performed:

- Slim-tube test
- Swelling test

The objective of this chapter is to review the PVT laboratory tests and to illustrate the proper use of the information contained in PVT reports.

COMPOSITION OF THE RESERVOIR FLUID

It is desirable to obtain a fluid sample as early in the life of a field as possible so that the sample will closely approximate the original reservoir fluid. Collection of a fluid sample early in the life of a field reduces the chances of free gas existing in the oil zone of the reservoir.

(by Flash, Extended-Capillary Chromatography) Liquid Density (gm/cc)

0.25

0.88

23.94

11.67

9.36

1.39

4.61

1.50

2.48

3.26

5.83

5.52

3.74

3.38

2.57

2.02

2.02

TABLE 3-1 Hydrocarbon Analysis of Reservoir Fluid Sample

Component Name	Mol %	Wt %
Hydrogen Sulfide	0.00	0.00

Carbon Dioxide

Nitrogen

Methane

Ethane

Propane

iso-Butane

n-Butane

iso-Pentane

n-Pentane

Hexanes **Heptanes**

Octanes

Nonanes

Decanes

Undecanes

Dodecanes

Tridecanes

0.11

0.25

3.82

3.49

4.11

0.81

2.66

1.07

1.78

2.73

5.57

5.88

4.50

4.50

3.76

3.23

3.52

Composition of Reservoir Fluid Sample

MW

34.08

44.01

28.013

16.043

30.07

44.097

58.123

58.123

72.15

72.15

84

96

107

121

134

147

161

175

Total Sample Properties

Molecular Weight.....100.55

Equivalent Liquid Density, gm/scc ..0.7204

0.8006

0.8172

0.8086

0.2997

0.3562

0.5070

0.5629

0.5840

0.6244

0.6311

0.6850

0.7220

0.7450

0.7640

0.7780

0.7890

0.8000

0.8110

Tetradecanes	1.65	3.12	0.8220	190					
Pentadecanes	1.48	3.03	0.8320	206					
Hexadecanes	1.16	2.57	0.8390	222					
Heptadecanes	1.06	2.50	0.8470	237					
Octadecanes	0.93	2.31	0.8520	251					
Nonadecanes	0.88	2.31	0.8570	263					
Eicosanes	0.77	2.11	0.8620	275					
Heneicosanes	0.68	1.96	0.8670	291					
Docosanes	0.60	1.83	0.8720	305					
Tricosanes	0.55	1.74	0.8770	318	Plus Fractions	Mol%	Wt%	Density	MW
Tetracosanes	0.48	1.57	0.8810	331	Heptanes plus	40.66	79.17	0.8494	196
Pentacosanes	0.47	1.60	0.8850	345	Undecanes plus	22.19	58.72	0.8907	266
Hexacosanes	0.41	1.46	0.8890	359	Pentadecanes plus	13.93	45.09	0.9204	326
Heptacosanes	0.36	1.33	0.8930	374	Eicosanes plus	8.42	32.37	0.9540	387
Octacosanes	0.37	1.41	0.8960	388	Pentacosanes plus	5.34	23.16	0.9916	437
Nonacosanes	0.34	1.34	0.8990	402	Triacontanes plus	3.39	16.02	1.0440	474
Triacontanes plus	3.39	16.02	1.0440	474					
Totals	100.00	100.00							

Most of the parameters measured in a reservoir fluid study can be calculated with some degree of accuracy from the composition. It is the most complete description of reservoir fluid that can be made. In the past, reservoir fluid compositions were usually measured to include separation of the component methane through hexane, with the heptanes and heavier components grouped as a single component reported with the average molecular weight and density.

With the development of more sophisticated equations-of-state to calculate fluid properties, it was learned that a more complete description of the heavy components was necessary. It is recommended that compositional analyses of the reservoir fluid should include a separation of components through C₁₀ as a minimum. The more sophisticated research laboratories now use equations-of-state that require compositions through C₃₀ or higher.

Table 3-1 shows a chromatographic "fingerprint" compositional analysis of the Big Butte crude oil system. The table includes the mole fraction, weight fraction, density, and molecular weight of the individual component.

CONSTANT-COMPOSITION EXPANSION TESTS

Constant-composition expansion experiments are performed on gas condensates or crude oil to simulate the pressure-volume relations of these hydrocarbon systems. The test is conducted for the purposes of determining:

- Saturation pressure (bubble-point or dew-point pressure)
- Isothermal compressibility coefficients of the single-phase fluid in excess of saturation pressure
- Compressibility factors of the gas phase
- Total hydrocarbon volume as a function of pressure

The experimental procedure, as shown schematically in Figure 3-1 involves placing a hydrocarbon fluid sample (oil or gas) in a visual PVT cell at reservoir temperature and at a pressure in excess of the initial reservoir pressure (Figure 3-1, Section A). The pressure is reduced in steps at constant temperature by removing mercury from the cell, and the change in the total hydrocarbon volume V_t is measured for each pressure increment.

The saturation pressure (bubble-point or dew-point pressure) and the corresponding volume are observed and recorded and used as a reference volume V_{sat} (Figure 3-1, Section C). The volume of the hydrocarbon system as a function of the cell pressure is reported as the ratio of the reference volume. This volume is termed the relative volume and is expressed mathematically by the following equation:

$$V_{rel} = \frac{V_t}{V_{sat}} \tag{3-1}$$

where

 V_{rel} = relative volume

 V_t = total hydrocarbon volume

 V_{sat} = volume at the saturation pressure

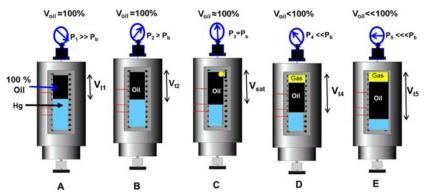


FIGURE 3-1 Constant-composition expansion test.

The relative volume is equal to **one** at the saturation pressure. This test is commonly called pressure-volume relations, flash liberation, flash vaporization, or flash expansion.

It should be noted that no hydrocarbon material is removed from the cell, thus, the composition of the total hydrocarbon mixture in the cell remains fixed at the original composition.

Table 3-2 shows the results of the flash liberation test (the constant composition expansion test) for the Big Butte crude oil system. The bubble-point pressure of the hydrocarbon system is 1930 psi at 247°F. In addition to the reported values of the relative volume, the table includes the measured values of the oil density at and above the saturation pressure.

The density of the oil at the saturation pressure is 0.6484 gm/cc and is determined from direct weight-volume measurements on the sample in the PVT cell. Above the bubble-point pressure, the density of the oil can be calculated by using the recorded relative volume:

$$\rho = \rho_{\text{sat}} / V_{\text{rel}} \tag{3-2}$$

where

 ρ = density at any pressure above the saturation pressure

 ρ_{sat} = density at the saturation pressure

 V_{rel} = relative volume at the pressure of interest

Example 3-1

Given the experimental data in Table 3-2, verify the oil density values at 4,000 and 6,500 psi.

Solution

Using Equation 3-2 gives:

 TABLE 3-2 Constant Composition Expansion Data

Pressure-Volume Relations (at 247°F)

Tressure volume relations (at 217 1)						
Pressure psig	Relative Volume (A)	Y-Function (B)	Density gm/cc			
6500	0.9371		0.6919			
6000	0.9422		0.6882			
5500	0.9475		0.6843			
5000	0.9532		0.6803			
4500	0.9592		0.6760			
4000	0.9657		0.6714			
3500	0.9728		0.6665			
3000	0.9805		0.6613			
2500	0.9890		0.6556			
2400	0.9909		0.6544			
2300	0.9927		0.6531			
2200	0.9947		0.6519			
2100	0.9966		0.6506			
2000	0.9987		0.6493			
b≫1936	1.0000		0.6484			
1930	1.0014					
1928	1.0018					
1923	1.0030					
1918	1.0042					
1911	1.0058					
1878	1.0139					
1808	1.0324					
1709	1.0625	2.108				
1600	1.1018	2.044				
1467	1.1611	1.965				
1313	1.2504	1.874				
1161	1.3694	1.784				
1035	1.5020	1.710				
782	1.9283	1.560				
600	2.4960	1.453				
437	3.4464	1.356				
(A) Relative volume: V/V _{sat} or volume at indicated pressure per volume at saturation pressure.						

⁽B) Where Y-function $\frac{(p_{sat}-p)}{(p_{abs})\cdot(V/V_{sat}-1)}$

At 4,000 psi

$$\rho_o = \frac{0.6484}{0.9657} = 0.6714 \, \text{gm/cc}$$

At 6500 psi

$$\rho_{\rm o} = \frac{0.6484}{0.9371} = 0.6919$$

The relative volume data frequently require smoothing to correct for laboratory inaccuracies in measuring the total hydrocarbon volume just below the saturation pressure and also at lower pressures. A dimensionless compressibility function, commonly called the **Y-function**, is used to smooth the values of the relative volume. The function in its mathematical form is only defined below the saturation pressure and is given by the following expression:

$$Y = \frac{p_{sat} - p}{p(V_{rel} - 1)}$$
 (3-3)

where

 $p_{sat} = saturation pressure, psia$

p = pressure, psia

 V_{rel} = relative volume at pressure p

Column 3 in Table 3-2 lists the computed values of the Y-function as calculated by using Equation 3-3. To smooth the relative volume data below the saturation pressure, the Y-function is plotted as a function of pressure on a Cartesian scale. When plotted, the Y-function forms a straight line or has only a small curvature. Figure 3-2 shows the Y-function versus pressure for the Big Butte crude oil system. The figure illustrates the erratic behavior of the data near the bubble-point pressure.

The following steps summarize the simple procedure of smoothing and correcting the relative volume data:

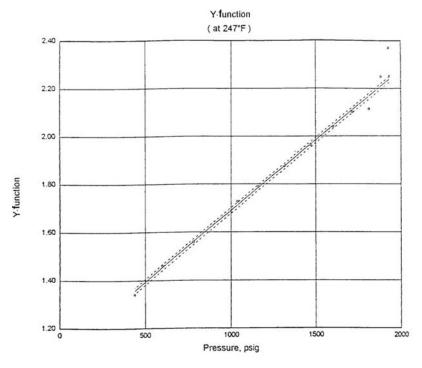
- Step 1. Calculate the Y-function for all pressures below the saturation pressure by using Equation 3-3.
- Step 2. Plot the Y-function versus pressure on a Cartesian scale.
- Step 3. Determine the coefficients of the best straight fit of the data, or:

$$Y = a + bp \tag{3-4}$$

where a and b are the intercept and slope of the lines, respectively.

Step 4. Recalculate the relative volume at all pressure below the saturation pressure from the following expression:

$$V_{rel} = 1 + \frac{p_{sat} - p}{p(a + bp)}$$
 (3-5)



Y-function expression : y= a + b (Xd)^i		Legend	
where: a= 1.09810e+ 00 b= 1.14439e+ 00 Note: Xd (dimensionless 'X') = Pi / Ps	i= 1.000	Laboratory data Confidence limits Analytical expression Saturation pressure: 1936 psig Current reservoir pressure: 2900 psig	
Confidence level: Confidence interval: 'r squared':	99 % +/- 0.012 .999133	Pressure-volume relations Figure A-2	

FIGURE 3-2 Y-function versus pressure.

Example 3-2

The best straight fit of the Y-function as a function of pressure for the Big Butte oil system is given by: where

Y = a + bp a = 1.0981b = 0.000591

Smooth the recorded relative volume data of Table 3-2.

Solution

		Smoothed V _{rel} Equation 3-5	
Pressure	Measured V _{rel}		
1936	_	_	
1930	_	1.0014	
1928	_	1.0018	
1923	_	1.0030	
1918	_	1.0042	
1911	_	1.0058	
1878	_	1.0139	
1808	_	1.0324	
1709	1.0625	1.0630	
1600	1.1018	1.1028	
1467	1.1611	1.1626	
1313	1.2504	1.2532	
1161	1.3696	1.3741	
1035	1.5020	1.5091	
782	1.9283	1.9458	
600	2.4960	2.5328	
437	3.4464	3.5290	

The oil compressibility coefficient c_o above the bubble-point pressure is also obtained from the relative volume data as listed in Table 3-3 for the Big Butte oil system.

The oil compressibility is defined by Equations 2-94 through 2-96 and equivalently can be written in terms of the relative volume, as:

$$c_{o} = \frac{-1}{V_{rel}} \frac{\partial V_{rel}}{\partial p}$$
 (3-6)

Commonly, the relative volume data above the bubble-point pressure is plotted as a function of pressure as shown in Figure 3-3. To evaluate c_0 at any pressure p, it is only necessary to graphically differentiate the curve by drawing a tangent line and determining the slope of the line, i.e., $\partial V_{rel}/\partial p$.

Example 3-3

Using Figure 3-3, evaluate c_0 at 3,000 psi.

Solution

Draw a tangent line to the curve and determine the slope.

$$\partial V_{rel}/\partial p = -14.92 \times 10^{-6}$$

Apply Equation 3-6 to give

$$c_o = \left(\frac{-1}{0.98}\right) \left(-14.92 \times 10^{-6}\right) = 15.23 \times 10^{-6} \,\mathrm{psi}^{-1}$$

TABLE 3-3 Undersaturated Compressibility Data					
Volumetric Data (at 247°F)					
Saturation Pressure (P _{sat})1936 psig					
Density at P _{sat} 0.6484 gm/cc					
Thermal Exp @ 6500 psig1.10401 V at 247°F/V at 60°F					
Average Single-Phase Compressibilities					
Pressure Range psig	Single-Phase Compressibility v/v/psi				
6500 to 6000	10.73 E-6				
6000 to 5500	11.31 E-6				
5500 to 5000	11.96 E-6				
5000 to 4500	12.70 E-6				
4500 to 4000	13.57 E-6				
4000 to 3500	14.61 E-6				
3500 to 3000	15.86 E-6				
3000 to 2500	17.43 E-6				
2500 to 2000	19.47 E-6				
2000 to 1936	20.79 E-6				

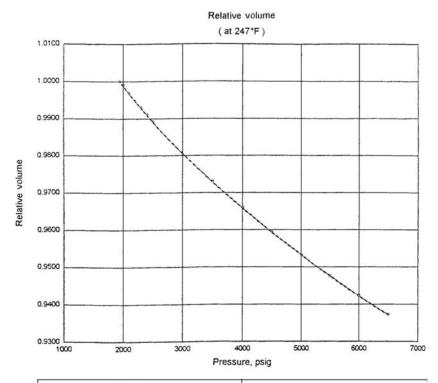
It should be noted that Table 3-3 lists the compressibility coefficient at several ranges of pressure, e.g. 6,500-6,000. These values are determined by calculating the changes in the relative volume at the indicated pressure interval and evaluating the relative volume at the lower pressure, or

$$c_{o} = \frac{-1}{[V_{rel}]_{2}} \frac{(V_{rel})_{1} - (V_{rel})_{2}}{p_{1} - p_{2}}$$
(3-7)

where the subscripts 1 and 2 represent the corresponding values at the higher and lower pressure range, respectively.

Example 3-4

Using the measured relative volume data in Table 3-2 for the Big Butte crude oil system, calculate the average oil compressibility in the pressure range of 2,500 to 2,000 psi.



Relative volume expression:			Legend		
y= a + b (Xd)^i + c (Xd)^		*i + d log(Xd)*k			
b= c= d=	1.11371e+ 00 -1.48699e- 01 3.49924e- 02 1.73284e- 02 d (dimensionless 'X') = Pi /	j= k=	0.500 0.750' 1.000	o Laboratory data Confidence limits Analytical expression Saturation pressure: 1936 psig Current reservoir pressure: 2900 psig	
	ence level: ence interval: red':	+/	99 % - 0.00015 .999928	Pressure-Volume relations Figure A-1	

FIGURE 3-3 Relative volume data above the bubble-point pressure.

Solution

Apply Equation 3-7 to give

$$c_o = \frac{-1}{0.9987} \frac{0.9890 - 0.9987}{2500 - 2000} = 19.43 \times 10^{-6} \, \text{psi}^{-1}$$

DIFFERENTIAL LIBERATION (VAPORIZATION) TEST

In the differential liberation process, the solution gas that is liberated from an oil sample during a decline in pressure is continuously removed from contact with the oil, and before establishing equilibrium with the liquid phase. This type of liberation is characterized by a varying composition of the total hydrocarbon system.

The experimental data obtained from the test include:

- Amount of gas in solution as a function of pressure
- o The shrinkage in the oil volume as a function of pressure
- Properties of the evolved gas including the composition of the liberated gas, the gas compressibility factor, and the gas specific gravity
- o Density of the remaining oil as a function of pressure

The differential liberation test is considered to better describe the separation process taking place in the reservoir and is also considered to simulate the flowing behavior of hydrocarbon systems at conditions above the critical gas saturation. As the saturation of the liberated gas reaches the critical gas saturation, the liberated gas begins to flow, leaving behind the oil that originally contained it. This is attributed to the fact that gases have, in general, higher mobility than oils. Consequently, this behavior follows the differential liberation sequence.

The test is carried out on reservoir oil samples and involves charging a visual PVT cell with a liquid sample at the bubble-point pressure and at reservoir temperature. As shown schematically in Figure 3-4, the pressure is reduced in steps, usually 10 to 15 pressure levels, and all the liberated gas is removed and its volume is measured at standard conditions. The volume of oil remaining V_L is also measured at each pressure level. It should be noted that the remaining oil is subjected to continual compositional changes as it becomes progressively richer in the heavier components.

The above procedure is continued to atmospheric pressure where the volume of the residual (remaining) oil is measured and converted to a volume at 60°F, $V_{\rm sc}$. The differential oil formation volume factors $B_{\rm od}$ (commonly called the

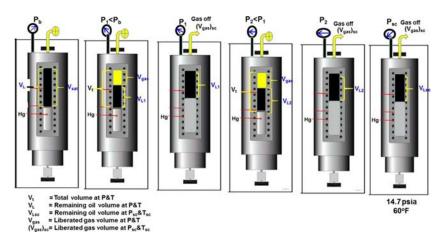


FIGURE 3-4 Differential vaporization test at constant temperature "T."

relative oil volume factors) at all the various pressure levels are calculated by dividing the recorded oil volumes V_L by the volume of residual oil V_{sc}, or:

$$B_{od} = \frac{V_L}{V_{sc}} \tag{3-8}$$

The differential solution gas-oil ratio R_{sd} is also calculated by dividing the volume of gas in solution by the residual oil volume.

Table 3-4 shows the results of a differential liberation test for the Big Butte crude. The test indicates that the differential gas-oil ratio and differential relative oil volume at the bubble-point pressure are 933 scf/STB and 1.730 bbl/STB, respectively. The symbols R_{sdb} and B_{odb} are used to represent these two values, i.e.:

$$R_{sdb} = 933 \text{ scf/STB}$$
 and $B_{odb} = 1.730 \text{ bbl/STB}$

Differential Vanorization (at 247°F)

TADIE 2 4	Differential	Liboration	Data
IAKIF 3-4	Differential	Lineration	I Jata

Differential vaporization (at 24/*F)							
Pressure psig	Solution Gas/Oil Ratio R _{sd} (A)	Relative Oil Volume B _{od} (B)	Relative Total Volume B _{td} (C)	Oil Density gm/cc	Deviation Factor Z	Gas Formation Volume Factor (D)	Incremental Gas Gravity (Air = 1.000)
b≫1936	933	1.730	1.730	0.6484			
1700	841	1.679	1.846	0.6577	0.864	0.01009	0.885
1500	766	1.639	1.982	0.6650	0.869	0.01149	0.894
1300	693	1.600	2.171	0.6720	0.876	0.01334	0.901
1100	622	1.563	2.444	0.6790	0.885	0.01591	0.909
900	551	1.525	2.862	0.6863	0.898	0.01965	0.927
700	479	1.486	3.557	0.6944	0.913	0.02559	0.966
500	400	1.440	4.881	0.7039	0.932	0.03626	1.051
300	309	1.382	8.138	0.7161	0.955	0.06075	1.230
185	242	1.335	13.302	0.7256	0.970	0.09727	1.423
120	195	1.298	20.439	0.7328	0.979	0.14562	1.593
0	0	1.099		0.7745			2.375
	@ 60°F	= 1.000					

Gravity of residual oil = 34.6° API at 60° F

Density of residual oil = 0.8511 gm/cc at 60°F

⁽A) Cubic feet of gas at 14.73 psia and 60°F per barrel of residual oil at 60°F.

⁽B) Barrels of oil at indicated pressure and temperature per barrel of residual oil at 60°F.

⁽C) Barrels of oil plus liberated gas at indicated pressure and temperature per barrel of residual oil at 60°F.

⁽D) Cubic feet of gas at indicated pressure and temperature per cubic feet at 14.73 psia and 60°F.

Column C of Table 3-4 shows the relative total volume B_{td} from differential liberation as calculated from the following expression:

$$B_{td} = B_{od} + (R_{sdb} - R_{sd}) Bg$$
 (3-9)

where

 B_{td} = relative total volume, bbl/STB

 B_g = gas formation volume factor, bbl/scf

The gas deviation z-factor listed in column 6 of Table 3-4 represents the z-factor of the liberated (removed) solution gas at the specific pressure and these values are calculated from the recorded gas volume measurements as follows:

$$z = \left(\frac{Vp}{T}\right) \left(\frac{T_{sc}}{V_{sc}p_{sc}}\right) \tag{3-10}$$

where

V = volume of the liberated gas in the PVT cell at p and T

 $V_{\rm sc}=$ volume of the removed gas at standard column 7 of Table 3-4 contains the gas formation volume factor $B_{\rm g}$ as expressed by the following equation:

$$B_{g} = \left(\frac{p_{sc}}{T_{sc}}\right) \frac{zT}{p} \tag{3-11}$$

where

 $B_g = gas$ formation volume factor, ft^3/scf

 $T = temperature,\, {}^{\circ}R$

p = cell pressure, psia

 $T_{sc} = standard temperature, °R$

 p_{sc} = standard pressure, psia

Moses (1986)) pointed out that reporting the experimental data in relation to the residual oil volume at $60^{\circ}F$ (as shown graphically in Figures 3-5 and 3-6) gives the relative oil volume B_{od} and that the differential gas-oil ratio R_{sd} curves the appearance of the oil formation volume factor B_o and the solution gas solubility R_s curves, leading to their misuse in reservoir calculations.

It should be pointed out that the differential liberation test represents the behavior of the oil in the reservoir as the pressure declines. We must find a way of bringing this oil to the surface through separators and into the stock tank. This process is a flash or separator process.

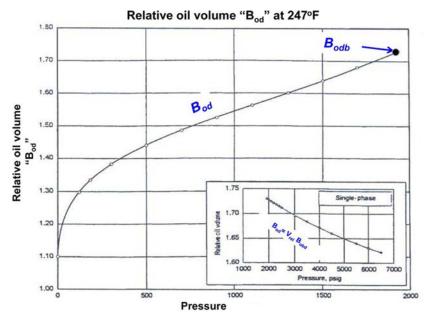


FIGURE 3-5 Relative volume versus pressure.

SEPARATOR TESTS

Separator tests are conducted to determine the changes in the volumetric behavior of the reservoir fluid as the fluid passes through the separator (or separators) and then into the stock tank. The resulting volumetric behavior is influenced to a large extent by the operating conditions, i.e., pressures and temperatures, of the surface separation facilities. The primary objective of conducting separator tests, therefore, is to provide the essential laboratory information necessary for determining the optimum surface separation conditions, which in turn will maximize the stock-tank oil production. In addition, the results of the test, when appropriately combined with the differential liberation test data, provide a means of obtaining the PVT parameters ($B_{\rm o}$, $R_{\rm s}$, and $B_{\rm t}$) required for petroleum engineering calculations. These separator tests are performed only on the original oil at the bubble point.

The test, as shown schematically in Figure 3-6A, involves placing a hydrocarbon sample at its saturation pressure and reservoir temperature in a PVT cell. The volume of the sample is measured as $V_{\rm sat}$. The hydrocarbon sample is then displaced and flashed through a laboratory multistage separator system—commonly one to three stages. The pressure and temperature of these stages are set to represent the desired or actual surface separation facilities. The gas liberated from each stage is removed and its specific gravity and volume at standard conditions are measured. The volume of the remaining oil in the last stage (representing the stock-tank condition) is measured and recorded as $(V_o)_{\rm st}$. These

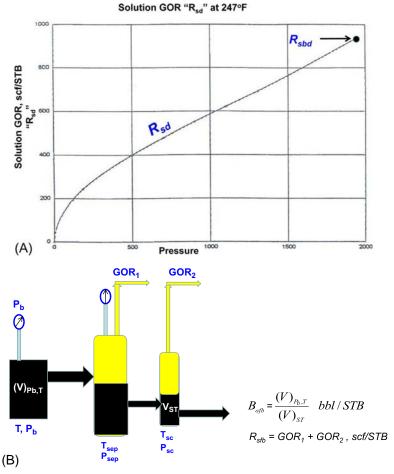


FIGURE 3-6 (A) Solution gas-oil ratio versus pressure. (B) Flash liberation (separator) tests.

experimental, measured data can then be used to determine the oil formation volume factor and gas solubility at the bubble-point pressure as follows:

$$B_{ofb} = \frac{V_{sat}}{(V_o)_{st}} \tag{3-12}$$

$$R_{sfb} = \frac{\left(V_g\right)_{sc}}{\left(V_o\right)_{st}} \tag{3-13}$$

where

 $B_{\text{ofb}} = \text{bubble-point}$ oil formation volume factor, as measured by flash liberation, bbl of the bubble-point oil/STB

 $R_{\text{sfb}} = \text{bubble-point}$ solution gas-oil ratio as measured by flash liberation, scf/STB

 $(V_g)_{sc}$ = total volume of gas removed from separators, scf (Figure 3-6B)

The above laboratory procedure is repeated at a series of different separator pressures and at a fixed temperature. It is usually recommended that four of these tests be used to determine the optimum separator pressure, which is usually considered the separator pressure that results in minimum oil formation volume factor. At the same pressure, the stocktank oil gravity will be a maximum and the total evolved gas, i.e., the separator gas and the stock-tank gas will be at a minimum.

A typical example of a set of separator tests for a two-stage separation system, as reported by Moses (1986)), is shown in Table 3-5. By examining the laboratory results reported in Table 3-5, it should be noted that the optimum separator pressure is 100 psia, considered to be the separator pressure that results in the minimum oil formation volume factor. It is important to notice that the oil formation volume factor varies from 1.474 bbl/STB to 1.495 bbl/ STB while the gas solubility ranges from 768 scf/STB to 795 scf/STB.

Table 3-5 indicates that the values of the crude oil PVT data are dependent on the method of surface separation. Table 3-6 presents the results of performing a separator test on the Big Butte crude oil. The differential liberation data, as expressed in Table 3-4, show that the solution gas-oil ratio at the bubble point is 933 scf/STB as compared with the measured value of 646 scf/STB from the

TABLE 3-5 Separator Tests (Permission to publish by the Society
of Petroleum Engineers of AIME. Copyright SPE-AIME.)

Separator Pressure (psig)	Temperature (°F)	GOR R _{stb} *	Stock-Tank Oil Gravity (°API at 60°F)	FVF, B _{otb} **
50	75	737		
to 0	75	41	40.5	1.481
		778		
100	75	676		
to 0	75	92	40.7	1.474
		768		
200	75	602		
to 0	75	178	40.4	1.483
		780		
300	75	549		
to 0	75	246	40.1	1.495
		795		

^{*}GOR in cubic feet of gas at 14.65 psia and 60°Fper barrel of stock-tank oil at 60°F.

^{*}FVF is barrels of saturated oil at 2.620 psig and 220°F per barrel of stock-tank oil at 60°F.

	Separator Flash Analysis								
Flas Condi psig	tions	Gas/Oil Ratio (scf/bbl) (A)	Gas/Oil Ratio (scf/STbbl) (B)	Stock Tank Oil at 60°F (°API)	Formation Volume Factor Bofb(C)	Separator Volume Factor(D)	Specific Gravity of Flashed Gas (Air = 1.000)	Oil Phase Density	
1936	247							0.6484	
28	130	593	632			1.066	1.132*	0.7823	
0	80	13	13	38.8	1.527	1.010	**	0.8220	
			Rsfb = 646						

TABLE 3-6 Separator Tests Data

separator test. This significant difference is attributed to the fact that the processes of obtaining residual oil and stock-tank oil from bubble-point oil are different.

The differential liberation is considered as a multiple series of flashes at the elevated reservoir temperatures. The separator test is generally a one-or twostage flash at low pressure and low temperature. The quantity of gas released will be different and the quantity of final liquid will be different. Again, it should be pointed out that oil formation volume factor, as expressed by Equation 3-12, is defined as "the volume of oil at reservoir pressure and temperature divided by the resulting stock-tank oil volume after it passes through the surface separators."

Adjustment of Differential Liberation Data to Separator Conditions

To perform material balance calculations, the oil formation volume factor B_o and gas solubility R_s as a function of the reservoir pressure must be available. The ideal method of obtaining these data is to place a large crude oil sample in a PVT cell at its bubble-point pressure and reservoir temperature. At some pressure a few hundred psi below the bubble-point pressure, a small portion of the oil is removed and flashed at temperatures and pressures equal to those in the surface separators and stock tank. The liberated gas volume and stock-tank oil volume are measured to obtain B_o and R_s. This process is repeated at several progressively lower reservoir pressures until complete curves of B₀ and R_s versus pressure have been obtained. This procedure is occasionally conducted in the laboratory. This experimental methodology was originally proposed by Dodson (1953) and is called the Dodson Method.

Amyx et al. (1960) and Dake (1978) proposed a procedure for constructing the oil formation volume factor and gas solubility curves by using the

^{*}Collected and analyzed in the laboratory by gas chromatography.

^{*}Insufficient quantity for measurement.

⁽A) Cubic feet of gas at 14.73 psia and 60°F per barrel of oil at indicated pressure and temperature.

⁽B) Cubic feet of gas at 14.73 psia and 60°F per barrel of stock-tank oil at 60°F. (C) Barrels of saturated oil at 1936 psig and 247°F per barrel of stock-tank oil at 60°F.

⁽D) Barrels of oil at indicated pressure and temperature per barrel of stock-tank oil at 60°F.

differential liberation data (as shown in Table 3-4) in conjunction with the experimental separator flash data (as shown in Table 3-6) for a given set of separator conditions. The method is summarized in the following steps:

Step 1. Calculate the differential shrinkage factors at various pressures by dividing each relative oil volume factors B_{od} by the relative oil volume factor at the bubble-point B_{odb}, or:

$$S_{od} = \frac{B_{od}}{B_{odb}}$$
 (3-14)

where

 B_{od} = differential relative oil volume factor at pressure p, bbl/STB B_{odb} = differential relative oil volume factor at the bubble-point pressure p_b, psia, bbl/STB

S_{od} = differential oil shrinkage factor, bbl/bbl of bubble-point oil The differential oil shrinkage factor has a value of one at the bubble-point and a value less than one at subsequent pressures below p_b.

Step 2. Adjust the relative volume data by multiplying the separator (flash) formation volume factor at the bubble-point Bofb (as defined by Equation 3-12) by the differential oil shrinkage factor S_{od} (as defined by Equation 3-14) at various reservoir pressures. Mathematically, this relationship is expressed as follows:

$$B_0 = B_{\text{ofb}} \text{Sod} \tag{3-15}$$

where

 $B_o = oil formation volume factor, bbl/STB$

 B_{ofb} = bubble-point oil formation volume factor, bbl of the bubblepoint oil/STB (as obtained from the separator test)

S_{od} = differential oil shrinkage factor, bbl/bbl of bubblepoint oil

Step 3. Calculate the oil formation volume factor at pressures above the bubblepoint pressure by multiplying the relative oil volume data V_{rel}, as generated from the constant-composition expansion test, by B_{ofb}, or:

$$B_o = (V_{rel}) (B_{ofb}) \tag{3-16}$$

where

 $B_o = oil$ formation volume factor above the bubble-point pressure, bbl/STB

 V_{rel} = relative oil volume, bbl/bbl

Step 4. Adjust the differential gas solubility data R_{sd} to give the required gas solubility factor R_s

$$R_{s} = R_{sfb} - (R_{sdb} - R_{sd}) \frac{B_{ofb}}{B_{odb}}$$
 (3-17)

where

 $R_s = gas solubility, scf/STB$

 $R_{sfb} = \text{bubble-point solution gas-oil ratio from the separator test, } \text{scf/STB}$

 R_{sdb} = solution gas-oil at the bubble-point pressure as measured by the differential liberation test, scf/STB

 R_{sd} = solution gas-oil ratio at various pressure levels as measured by the differential liberation test, scf/STB

These adjustments will typically produce lower formation volume factors and gas solubilities than the differential liberation data.

Step 5. Obtain the two-phase (total) formation volume factor B_t by multiplying values of the relative oil volume V_{rel} below the bubble-point pressure by B_{ofb} , or:

$$B_t = (B_{ofh}) (V_{rel}) \tag{3-18}$$

where

B = two-phase formation volume factor, bbl/STB $V_{rel} = relative$ oil volume below the p_b , bbl/bbl

Similar values for B_t can be obtained from the differential liberation test by multiplying the relative total volume B_{td} (see Table 3-4, Column C) by B_{ofb} , or

$$B_t = (B_{td})(B_{ofb})/B_{odb}$$
 (3-19)

It should be pointed out that Equations 3-16 and 3-17 usually produce values less than one for B_o and negative values for R_s at low pressures. The calculated curves of B_o and R_s versus pressures must be manually drawn to $B_o=1.0$ and Rs=0 at atmospheric pressure.

Example 3-5

The constant-composition expansion test, differential liberation test, and separator test for the Big Butte crude oil system are given in Tables 3-2, 3-4, and 3-6, respectively. Calculate:

- o Oil formation volume factor at 4,000 and 1,100 psi
- o Gas solubility at 1,100 psi
- o The two-phase formation volume factor at 1,300 psi

Solution

Step 1. Determine B_{odb}, R_{sdb}, B_{ofb}, and R_{sfb} from Tables 3-4 and 3-6

$$B_{odb} = 1.730 \, bbl/STB$$
 $R_{sdb} = 933 \, scf/STB$

$$B_{ofb} = 1.527 \text{ bbl/STB}$$
 $R_{sfb} = 646 \text{ scf/STB}$

Step 2. Calculate B_o at 4,000 by applying Equation 3-16

$$B_o = (0.9657)(1.57) = 1.4746 \,bbl/STB$$

Step 3. Calculate B_o at 1,100 psi by applying Equations 3-14 and 3-15.

$$S_{od} = \frac{1.563}{1.730} = 0.9035$$

$$B_o = (0.9035) (1.527) = 1.379 \, bbl/STB$$

Step 4. Calculate the gas solubility at 1,100 psi by using Equation 3-17.

$$R_s = 646 - (933 - 622) \left(\frac{1.527}{1.730}\right) = 371 \text{ scf/STB}$$

Step 5. From the pressure-volume relations (i.e., constant-composition data) of Table 3-2 the relative volume at 1,300 PSI in 1.2579 bbl/bbl. Using Equation 3-18, calculate B_t to give:

$$B_t = (1.527) (1.2579) = 1.921 \text{ bbl/STB}$$

Applying Equation 3-19 gives:

$$B_t = (2.171) (1.527)/1.73 = 1.916 \, bbl/STB$$

Table 3-7 presents a complete documentation of the adjusted differential vaporization data for the Big Butte crude oil system. Figures 3-7 and 3-8 compare graphically the adjusted values of R_s and Bo with those of the unadjusted PVT data. It should be noted that no adjustments are needed for the gas formation volume factor, oil density, or viscosity data.

EXTRAPOLATION OF RESERVOIR FLUID DATA

In partially depleted reservoirs or in fields that originally existed at the bubblepoint pressure, it is difficult to obtain a fluid sample, which usually represents the original oil in the reservoir at the time of discovery. Also, in collecting fluid samples from oil wells, the possibility exists of obtaining samples with a saturation pressure that might be lower than or higher than the actual saturation pressure of the reservoir. In these cases, it is necessary to correct or adjust the laboratory PVT measured data to reflect the actual saturation pressure. The proposed correction procedure for adjusting the following laboratory test data is described in the subsequent sections:

- Constant-composition expansion (CCE) test
- o Differential expansion (DE) test
- Oil viscosity test
- Separator tests

TABLE 3-7 Adjusted Differential Liberation Data

Differential Vaporization

Adjusted to Separator Conditions*

Pressure Psig	Solution Gas/Oil Ratio R _s (A)	Formation Volume Factor B _o (B)	Gas Formation Volume Factor (C)	Oil Density gm/cc	Oil/Gas Viscosity Ratio			
6500	646	1.431		0.6919				
6000	646	1.439		0.6882				
5500	646	1.447		0.6843				
5000	646	1.456		0.6803				
4500	646	1.465		0.6760				
4000	646	1.475		0.6714				
3500	646	1.486		0.6665				
3000	646	1.497		0.6613				
2500	646	1.510		0.6556				
2400	646	1.513		0.6544				
2300	646	1.516		0.6531				
2200	646	1.519		0.6519				
2100	646	1.522		0.6506				
2000	646	1.525		0.6493				
b≫1936	646	1.527		0.6484				
1700	564	1.482	0.01009	0.6577	19.0			
1500	498	1.446	0.01149	0.6650	21.3			
1300	434	1.412	0.01334	0.6720	23.8			
1100	371	1.379	0.01591	0.6790	26.6			
900	309	1.346	0.01965	0.6863	29.8			
700	244	1.311	0.02559	0.6944	33.7			
500	175	1.271	0.03626	0.7039	38.6			
300	95	1.220	0.06075	0.7161	46.0			
185	36	1.178	0.09727	0.7256	52.8			
120		1.146	0.14562	0.7328	58.4			
0				0.7745				
*Separator Conditions								

Fist Stage

Stock Tank

28 psig at 130°F

0 psig at 80°F

⁽A) Cubic feet of gas at 14.73 psia and 60°F per barrel of stock-tank oil at 60°F.

⁽B) Barrel of oil at indicated pressure and temperature per barrel of stock-tank oil at 60°F.

⁽C) Cubic feet of gas at indicated pressure and temperature per cubic feet at 14.73 psia and 60°F.

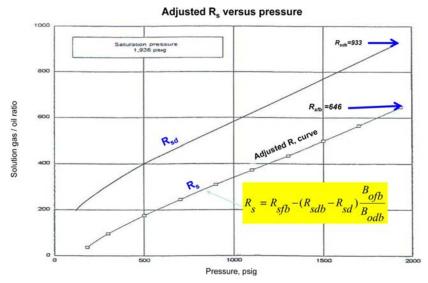


FIGURE 3-7 Adjusted gas solubility versus pressure.

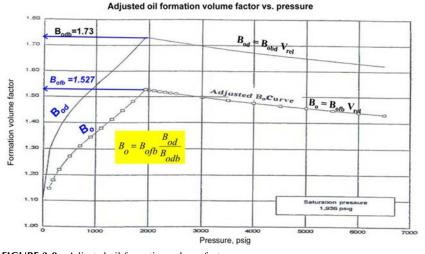


FIGURE 3-8 Adjusted oil formation volume factor versus pressure.

Correcting Constant-Composition Expansion Data

The correction procedure, summarized in the following steps, is based on calculating the Y-function value for each point below the "old" saturation pressure.

Step 1. Calculate the Y-function, as expressed by Equation 3-3, for each point by using the old saturation pressure.

- Step 2. Plot the values of the Y-function versus pressure on a Cartesian scale and draw the best straight line. Points in the neighborhood of the saturation pressure may be erratic and need not be used.
- Step 3. Calculate the coefficients a and b of the straight-line equation, i.e.:

$$Y = a + bp$$

Step 4. Recalculate the relative volume V_{rel} values by applying Equation 3-5 and using the "new" saturation pressure, or:

$$V_{rel} = 1 + \frac{p_{sat}^{new} - p}{p(a+bp)}$$
 (3-20)

To determine points above the "new" saturation pressure, apply the following steps:

- Step 1. Plot the "old" relative volume values above the "old" saturation pressure versus pressure on a regular scale and draw the best straight line through these points.
- Step 2. Calculate the slope of the Line S. It should be noted that the slope is negative, i.e., S < 0.
- Step 3. Draw a straight line that passes through the point ($V_{rel} = 1, p_{sat}^{new}$) and parallel to the line of Step 1.
- Step 4. Relative volume data above the new saturation pressure are read from the straight line or determined from the following expression at any pressure p:

$$V_{rel} = 1 - S \left(p_{sat}^{new} - p \right) \tag{3-21}$$

where

S =slope of the line

p = pressure

Example 3-6

The pressure-volume relations of the Big Butte crude oil system is given in Table 3-2. The test indicates that the oil has a bubble-point pressure of 1,930 psig at 247°F. The Y-function for the oil system is expressed by the following linear equation:

$$Y = 1.0981 + 0.000591p$$

Above the bubble-point pressure, the relative volume data versus pressure exhibit a straight-line relationship with a slope of -0.0000138.

The surface production data of the field suggest that the actual bubble-point pressure is approximately 2,500 psig. Reconstruct the pressure-volume data using the new reported saturation pressure.

Solution				
Using Equations	3-30	and	3-31,	gives:

Pressure	Old	New	
Psig	V_{rel}	V_{rel}	Comments
6500	0.9371	0.9448	Equation 3-21
6000	0.9422	0.9517	
5000	0.9532	0.9655	
4000	0.9657	0.9793	
3000	0.9805	0.9931	
$p_b^{\text{new}} = 2500$	0.9890	1.0000	
2000	0.9987	1.1096	Equation 3-20
$p_{b}^{new} = 1936$	1.0000	1.1299	
1911	1.0058	1.1384	
1808	1.0324	1.1767	
1600	1.1018	1.1018	
600	2.4960	2.4960	
437	3.4404	3.4404	

Correcting Differential Liberation Data

Relative oil volume B_{od} versus pressure:

The laboratory measured Bod data must be corrected to account for the new bubble-point pressure p_b new. The proposed procedure is summarized in the following steps:

- Step 1. Plot the B_{od} data versus gauge pressure on a regular scale.
- Step 2. Draw the best straight line through the middle pressure range of 30%-90% p_b.
- Step 3. Extend the straight line to the new bubble-point pressure, as shown schematically in Figure 3-9.
- Step 4. Transfer any curvature at the end of the original curve, i.e., $\Delta B_{\rm ol}$ at p_b^{old} , to the new bubble-point pressure by placing ΔB_{ol} above or below the straight line at p_b new.
- Step 5. Select any differential pressure Δp below the p_b^{old} and transfer the corresponding curvature to the pressure $(p_b^{\text{new}} - \Delta p)$.
- Step 6. Repeat the above process and draw a curve that connects the generated B_{od} points with original curve at the point of intersection with the straight line. Below this point, no change is needed.

Solution gas-oil ratio:

The correction procedure for the isolation gas-oil ratio R_{sd} data is identical to that of the relative oil volume data.

Correcting Oil Viscosity Data

The oil viscosity data can be extrapolated to a new higher bubble-point pressure by applying the following steps:

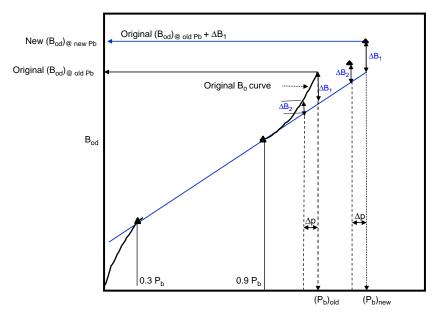


FIGURE 3-9 Adjusting Bod curve to reflect new bubble-point pressure.

- Step 1. Defining the *fluidity* as the reciprocal of the oil viscosity, i.e., $1/\mu_0$, calculate the fluidity for each point below the original saturation pressure.
- Step 2. Plot fluidity versus pressure on a Cartesian scale (see Figure 3-10).
- Step 3. Draw the best straight line through the points and extend it to the new saturation pressure p_b^{old}.
- Step 4. New oil viscosity values above p_b old are read from the straight line.

To obtain the oil viscosity for pressures above the new bubble-point pressure p_b^{new}, follow these steps:

- Step 1. Plot the viscosity values for all points above the old saturation pressure on a Cartesian coordinate as shown schematically in Figure 3-11, and draw the best straight line through them, as Line A.
- Step 2. Through the point on the extended viscosity curve at p_b^{new}, draw a straight line (Line B) parallel to A.
- Step 3. Viscosities above the new saturation pressure are then read from Line A.

Correcting the Separator Tests Data

Stock-tank gas-oil ratio and gravity:

No corrections are needed for the stock-tank gas-oil ratio and the stock-tank API gravity.

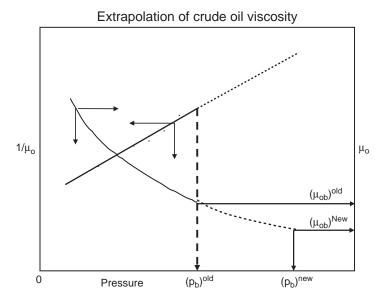


FIGURE 3-10 Extrapolation of oil viscosity to new Pb.

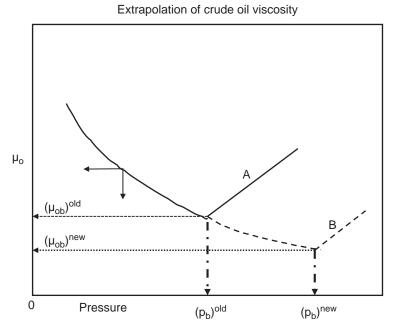


FIGURE 3-11 Extrapolation of oil viscosity above the new Pb.

Separator gas-oil ratio:

The total gas-oil ratio R_{sfb} is changed in the same proportion as the differential ratio was changed, or

$$R_{sfb}^{new} = R_{sfb}^{old} \left(R_{sdb}^{new} / R_{sdb}^{old} \right)$$
 (3-22)

The *separator* gas-oil ratio is then the difference between the new (corrected) gas solubility $R_{sfb}^{\ new}$ and the unchanged stock-tank gas-oil ratio.

Formation volume factor:

The separator oil formation volume factor B_{ofb} is adjusted in the same proportion as the differential liberation values:

$$B_{ofb}^{new} = B_{ofb}^{old} \left(B_{odb}^{new} / B_{odb}^{old} \right)$$
 (3-23)

Example 3-7

Results of the differential liberation and the separator tests on the Big Butte crude oil system are given in Tables 3-4 and 3-6, respectively. New field and production data indicate that the bubble-point pressure is better described by a value of 2,500 psi as compared with the laboratory reported value of 1,936 psi. The correction procedure for $B_{\rm od}$ and $R_{\rm sd}$ as described previously was applied, to give the following values at the new bubble point:

$$B_{odb}^{new} = 2.013 \text{ bbl/STB}$$
 $R_{obd}^{new} = 1,134 \text{ scf/STB}$

Using the separator test data as given in Table 3-6, calculate the gas solubility and the oil formation volume factor at the new bubble-point pressure.

Solution

Gas solubility: from Equation 3-22

$$R_{\rm sb} = 646 \left(\frac{1134}{933} \right) = 785 \, \text{scf/STB}$$

Separator GOR =
$$785 - 13 = 772 \operatorname{scf/STB}$$

 Oil formation volume factor Applying Equation 3-23, gives

$$B_{ob} = 1.527 \left(\frac{2.013}{1.730} \right) = 1.777 \text{ bbl/STB}$$

LABORATORY ANALYSIS OF GAS CONDENSATE SYSTEMS

In the laboratory, a standard analysis of a gas-condensate sample consists of:

- Recombination and analysis of separator samples
- Measuring the pressure-volume relationship, i.e., constant-composition expansion test
- Constant-volume depletion test (CVD)

Recombination of Separator Samples

Obtaining a representative sample of the reservoir fluid is considerably more difficult for a gas-condensate fluid than for a conventional black-oil reservoir. The principal reason for this difficulty is that liquid may condense from the reservoir fluid during the sampling process, and if representative proportions of both liquid and gas are not recovered then an erroneous composition will be calculated.

Because of the possibility of erroneous compositions and also because of the limited volumes obtainable, subsurface sampling is seldom used in gas-condensate reservoirs. Instead, surface sampling techniques are used, and samples are obtained only after long stabilized flow periods. During this stabilized flow period, volumes of liquid and gas produced in the surface separation facilities are accurately measured, and the fluid samples are then recombined in these proportions.

The hydrocarbon composition of separator samples is also determined by chromatography or low-temperature fractional distillation or a combination of both. Table 3-7 shows the hydrocarbon analyses of the separator liquid and gas samples taken from the Nameless Field. The gas and liquid samples are recombined in the proper ratio to obtain the well stream composition as given in Table 3-8. The laboratory data indicates that the overall well-stream system contains 63.71 mol% Methane and 10.75 mol% Heptanes-plus.

Frequently, the surface gas is processed to remove and liquefy all hydrocarbon components that are heavier than methane, i.e., ethane, propanes, etc. These liquids are called *plant products*. These quantities of liquid products are expressed in gallons of liquid per thousand standard cubic feet of gas processed, i.e., gal/Mscf, or GPM. McCain (1990) derived the following expression for calculating the anticipated GPM for each component in the gas phase:

$$GPM_{i} = 11.173 \left(\frac{p_{sc}}{T_{sc}}\right) \left(\frac{y_{i}M_{i}}{\gamma_{oi}}\right)$$
(3-24)

where

 p_{sc} = standard pressure, psia

 $T_{sc} = standard temperature, {}^{\circ}R$

 y_i = mole fraction of component i in the gas phase

M_i = molecular weight of component i

 γ_{oi} = specific gravity of component i as a liquid at standard conditions (Chapter 1, Table 1-1, Column E)

TABLE 3-8 Hydrocarbon Analyses of Separator Products and Calculated Wellstream

	Separator Sepa		or Gas	Well Stream			
Component	mol %	mol %	GPM	mol %	GPM		
Hydrogen Sulfide	Nil	Nil		Nil			
Carbon Dioxide	0.29	1.17		0.92			
Nitrogen	0.13	0.38		0.31			
Methane	18.02	81.46		63.71			
Ethane	12.08	11.46		11.63			
Propane	11.40	3.86	1.083	5.97	1.675		
iso-Butane	3.05	0.49	0.163	1.21	0.404		
n-Butane	5.83	0.71	0.228	2.14	0.688		
iso-Pentane	3.07	0.18	0.067	0.99	0.369		
Pentane	2.44	0.12	0.044	0.77	0.284		
Hexanes	5.50	0.09	0.037	1.60	0.666		
Heptanes-plus	38.19	0.08	0.037	10.75	7.944		
	100.00	100.00	1.659	100.00	12.030		
Properties of Heptanes	-plus						
API gravity @ 60°F	43.4						
Specific gravity @							
60/60°F	0.8091		0.0	309			
Molecular weight	185	103	185				
Calculated separator gas	gravity (air = 1.00	0) = 0.687					
· ·	Calculated gross heating value for separator gas = 1209 BTU per cubic foot of dry gas @ 15.025 psia and 60°F.						
Primary separator gas co	ollected @ 745 psig	gand 74°F.					
Primary separator liquid collected @ 745 psig and 74°F.							
Primary separator gas/separator liquid ratio 2413 scf/bbl @ 60°F							
Primary separator liquid/stock-tank liquid ratio 1.360 bbl @ 60°F							
Primary separator gas/	wellstream ratio	720	.13 Mscf/MI	Mscf			
Stock-tank liquid/wells	tream ratio	219.	4 bbl/MMsc	ef			

McCain pointed out that the complete recovery of these products is not feasible. He proposed that, as a rule of thumb, 5 to 25% of ethane, 80 to 90% of the propane, 95% or more of the butanes, and 100% of the heavier components can be recovered from a simple surface facility.

Example 3-8

Table 3-8 shows the wellstream compositional analysis of the Nameless Field. Using Equation 3-24, calculate the maximum available liquid products assuming 100% plant efficiency.

Solution

• Using the standard conditions as given in Table 3-8, gives:

GPM = 11.173
$$\left(\frac{15.025}{520}\right) \left(\frac{y_i M_i}{\gamma_{oi}}\right) = 0.3228 \left(\frac{y_i M_i}{\gamma_{oi}}\right)$$

0	Construct	the	follo	wing	working	table:
_	Combinact	uic	10110	* * * 1111 5	WOINING	tuoic.

Component	y _i	M_{i}	$\gamma_{ m oi}$	GPM _i
CO_2	0.0092			_
N_2	0.0031			
C_1	0.6371			
C_2	0.1163	30.070	0.35619	1.069
C_3	0.0597	44.097	0.50699	1.676
i-C ₄	0.0121	58.123	0.56287	0.403
n-C ₄	0.0214	58.123	0.58401	0.688
i-C ₅	0.0099	72.150	0.63112	0.284
$n-C_5$	0.0077	72.150	0.63112	0.284
C_6	0.0160	86.177	0.66383	0.670
C_7^+	0.1075	185.00	0.809	7.936
				15.20 GPM

Constant-Composition Test

This test involves measuring the pressure-volume relations of the reservoir fluid at reservoir temperature with a visual cell. This usual PVT cell allows the visual observation of the condensation process that results from changing the pressures. The experimental test procedure is similar to that conducted on crude oil systems. The CCE test is designed to provide the dew-point pressure p_d at reservoir temperature and the total relative volume V_{rel} of the reservoir fluid (relative to the dew-point volume) as a function of pressure. The relative volume is equal to one at p_d. The gas compressibility factor at pressures greater than or equal to the saturation pressure is also reported. It is only necessary to experimentally measure the z-factor at one pressure p₁ and determine the gas deviation factor at the other pressure p from:

$$z = z_1 \left(\frac{p}{p_1}\right) \frac{V_{rel}}{(V_{rel})_1}$$
 (3-25)

where

 $z = gas \ deviation \ factor \ at \ p$

 $V_{rel} = relative volume at pressure p$

 $(V_{rel})_1$ = relative volume at pressure p_1

If the gas compressibility factor is measured at the dew-point pressure, then:

$$z = z_{\rm d} \left(\frac{p}{p_{\rm d}}\right) (V_{\rm rel}) \tag{3-26}$$

where

 z_d = gas compressibility factor at the dew-point pressure p_d

 $p_d = \text{dew-point pressure, psia} \\$

p = pressure, psia

Table 3-9 shows the dew-point determination and the pressure-volume relations of the Nameless Field. The dew-point pressure of the system is reported as 4,968 psi at 262°F. The measured gas compressibility factor at the dew point is 1.043.

TABLE 3-9 Pressure-Volume Relations of Reservoir Fluid at 262°F (Constant-Composition Expansion)

Pressure psig	Relative Volume	Deviation Factor Z
8100	0.8733	1.484
7800	0.8806	1.441
7500	0.8880	1.397
7000	0.9036	1.327
6500	0.9195	1.254
6000	0.9397	1.184
5511	0.9641	1.116
5309	0.9764	1.089
5100	0.9909	1.061
5000	0.9979	1.048
4968 Dew-point Pressure	1.0000	1.043
4905	1.0057	
4800	1.0155	
4600	1.0369	
4309	1.0725	
4000	1.1177	

(
Pressure psig	Relative Volume	Deviation Factor Z					
3600	1.1938						
3200	1.2970						
2830	1.4268						
2400	1.6423						
2010	1.9312						
1600	2.4041						
1230	3.1377						
1000	3.8780						
861	4.5249						
770	5.0719						

TABLE 3-9 Pressure-Volume Relations of Reservoir Fluid at 262°F (Constant-Composition Expansion)—cont'd

Example 3-9

Using Equation 3-26 and the data in Table 3-9, calculate the gas deviation factor at 6,000 and 8,100 psi.

Solution

At 6,000 psi

$$z = 1.043 \left(\frac{6000 + 15.025}{4968 + 15.025} \right) (0.9397) = 1.184$$

At 8,000 psi

$$z = 1.043 \left(\frac{8,100 + 15.025}{4,968 + 15.025} \right) (0.8733) = 1.483$$

Constant-Volume Depletion (CVD) Test

Constant-volume depletion (CVD) experiments are performed on gas condensates and volatile oils to simulate reservoir depletion performance and compositional variation. The test provides a variety of useful and important information that is used in reservoir engineering calculations.

The laboratory procedure of the test is shown schematically in Figure 3-12 and is summarized in the following steps:

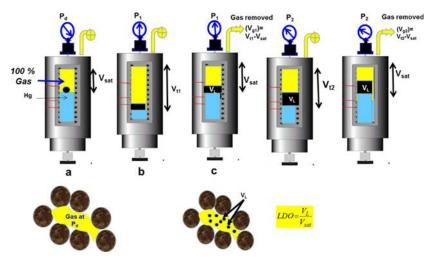


FIGURE 3-12 A schematic illustration of the constant-volume depletion (CVD) test.

Step 1. A measured amount of a representative sample of the original reservoir fluid with a known overall composition of z_i is charged to a visual PVT cell at the dew-point pressure p_d ("a" in Figure 3-12). The temperature of the PVT cell is maintained at the reservoir temperature T throughout the experiment. The initial volume V_i of the saturated fluid is used as a reference volume.

Step 2. The initial gas compressibility factor is calculated from the real gas equation

$$z_{d} = \frac{p_{d}V_{i}}{n_{i} RT} \tag{3-27}$$

where

 $p_{d} = dew$ -point pressure, psia

 V_i = initial gas volume, ft³

 n_i = initial number of moles of the gas = m/ M_a

 $R = gas\ constant,\ 10.73$

 $T = temperature, {}^{\circ}R$

 $z_d = \text{compressibility factor at dew-point pressure}$

Step 3. The cell pressure is reduced from the saturation pressure to a predetermined level P. This can be achieved by withdrawing mercury from the cell, as illustrated in column b of Figure 3-12. During the process, a second phase (retrograde liquid) is formed. The fluid in the cell is brought to equilibrium and the gas volume V_g and volume of the retrograde liquid V_L are visually measured. This retrograde volume is reported as a percent of the initial volume V_i , which basically represents the retrograde liquid saturation S_L :

$$S_L = \left(\frac{V_L}{V_i}\right) 100$$

- Step 4. Mercury is reinjected into the PVT cell at constant pressure P while an equivalent volume of gas is simultaneously removed. When the initial volume V_i is reached, mercury injection is ceased, as illustrated in column c of Figure 3-12. This step simulates a reservoir producing only gas, with retrograde liquid remaining immobile in the reservoir.
- Step 5. The removed gas is charged to analytical equipment where its composition yi is determined, and its volume is measured at standard conditions and recorded as $(V_{\rm gp})_{\rm sc}$. The corresponding moles of gas produced can be calculated from the expression

$$n_{p} = \frac{p_{sc} \left(V_{gp}\right)_{sc}}{R T_{sc}}$$
 (3-28)

where

 n_{D} = moles of gas produced

 $(V_{gp})_{sc}$ = volume of gas produced measured at standard conditions, scf

 T_{sc} = standard temperature, ${}^{\circ}R$

 $p_{sc} = standard \; pressure, \, psia \;$

R = 10.73

Step 6. The gas compressibility factor at cell pressure and temperature is calculated from the real gas equation-of-state as follows:

$$z = \frac{p(V_g)}{n_p R T} \tag{3-29}$$

Another property, the two-phase compressibility factor, is also calculated. The two-phase compressibility factor represents the total compressibility of all the remaining fluid (gas and retrograde liquid) in the cell and is computed from the real gas law as

$$z_{\text{two-phase}} = \frac{pV_i}{(n_i - n_p)RT}$$
 (3-30)

where

 $(n_i - n_p)$ = the remaining moles of fluid in the cell

 n_i = initial moles in the cell

 n_p = cumulative moles of gas removed

The two-phase z-factor is a significant property because it is used when the p/z versus cumulative-gas produced plot is constructed for evaluating gas-condensate production.

Equation 3-30 can be expressed in a more convenient form by replacing moles of gas, i.e., n and n_p, with their equivalent gas volumes, or:

$$z_{two-phase} = \left(\frac{z_d}{P_d}\right) \left[\frac{p}{1 - \left(G_p/GIIP\right)}\right] \tag{3-31}$$

 z_d = gas deviation factor at the dew-point pressure

 P_d = dew-point pressure, psia

P = reservoir pressure, psia

GIIP = initial gas in place, scf

 G_p = cumulative gas produced at pressure p, scf

Step 7. The volume of gas produced as a percentage of gas initially in place is calculated by dividing the cumulative volume of the produced gas by the gas initially in place, both at standard conditions

$$\%G_{p} = \left\lceil \frac{\sum (V_{gp})_{sc}}{GIIP} \right\rceil 100 \tag{3-32}$$

or

$$\%G_p = \left[\frac{\sum_{n_p}}{(n_i)_{original}}\right]100$$

The above experimental procedure is repeated several times until a minimum test pressure is reached, after which the quantity and composition of the gas and retrograde liquid remaining in the cell are determined.

The test procedure can also be conducted on a volatile oil sample. In this case, the PVT cell initially contains liquid, instead of gas, at its bubble-point pressure.

The results of the pressure-depletion study for the Nameless Field are illustrated in Tables 3-10 and 3-11. Note that the composition listed in the 4,968 psi pressure column in Table 3-10 is the composition of the reservoir fluid at the dew point and exists in the reservoir in the gaseous state. Table 3-10 and Figure 3-13 show the changing composition of the well-stream during depletion. Notice the progressive reduction of C_{7+} below the dew point and increase in the Methane fraction, i.e., C_1 .

The concentrations of *intermediates*, i.e., C_2 – C_6 , are also seen to decrease (they condense) as pressure drops down to about 2,000 psi, then increase as they revaporize at the lower pressures. The final column shows the composition of the liquid remaining in the cell (or reservoir) at the abandonment pressure of 700 psi; the predominance of C_{7+} components in the liquid is apparent.

The z-factor of the equilibrium gas and the two-phase z are presented. (Note: if a (p/z) versus G_p analysis is to be done, the two-phase compressibility factors are the appropriate values to use.)

The row in the table, "Wellstream Produced, % of initial GPM from smooth compositions," gives the fraction of the total moles (of scf) in the cell (or reservoir) that has been produced. This is *total* recovery of wellstream and has not been separated here into surface gas and oil recoveries.

In addition to the composition of the produced wellstream at the final depletion pressure, the composition of the retrograde liquid is also measured. The composition of the liquid is reported in the last column of Table 3-10 at

TABLE 3-10 Depletion Study at 262°F

Hydrocarbon Analyses of Produced Wellstream-Mol Percent									
	Reservoir Pressure–psig								
Component	4968	4300	3500	2800	2000	1300	700	700*	
Carbon dioxide	0.92	0.97	0.99	1.01	1.02	1.03	1.03	0.30	
Nitrogen	0.31	0.34	0.37	0.39	0.39	0.37	0.31	0.02	
Methane	63.71	69.14	71.96	73.24	73.44	72.48	69.74	12.09	
Ethane	11.63	11.82	11.87	11.92	12.25	12.67	13.37	5.86	
Propane	5.97	5.77	5.59	5.54	5.65	5.98	6.80	5.61	
iso-Butane	1.21	1.14	1.07	1.04	1.04	1.13	1.32	1.61	
n-Butane	2.14	1.99	1.86	1.79	1.76	1.88	2.24	3.34	
iso-Pentane	0.99	0.88	0.79	0.73	0.72	0.77	0.92	2.17	
n-Pentane	0.77	0.68	0.59	0.54	0.53	0.56	0.68	1.88	
Hexanes	1.60	1.34	1.12	0.98	0.90	0.91	1.07	5.34	
Heptanes plus	10.75	5.93	3.79	2.82	2.30	2.22	2.52	61.78	
	100.00	100.00	100.00	100.00	100.00	100.00	100.00	100.00	
Molecular weight of heptanes- plus	185	143	133	125	118	114	112	203	
Specific gravity of heptanes-plus	0.809	0.777	0.768	0.760	0.753	0.749	0.747	0.819	

TABLE 3-10 Depletion Study at 262°F—cont'd

Hydrocarbon Analyses of Produced Wellstream-Mol Percent Reservoir Pressure-psig Component 4968 4300 3500 2800 2000 1300 700 700 Deviation Factor-Z Equilibrium 1.043 0.927 0.874 0.862 0.879 0.908 0.946 gas Two-phase 0.972 1.043 0.897 0.845 0.788 0.720 0.603 Wellstream produced— 0.000 7.021 17.957 30.268 46.422 61.745 75.172 Cumulative percent of initial GPM from smooth compositions 12.030 7.303 5.623 4.855 4.502 4.624 5.329 Propane-plus **Butanes-plus** 10.354 5.683 4.054 3.301 2.916 2.946 3.421 Pentanes-plus 9.263 4.664 3.100 2.378 2.004 1.965 2.261

^{*}Equilibrium liquid phase, representing 13.323 percent of original well stream.

IABLE 3-11 Retrograde Condensation During Gas Depletion at 262°F						
Pressure psig	Retrograde Liquid Volume Percent of Hydrocarbon Pore Space					
4968 Dew-point Pressure	0.0					
4905	19.3					
4800	25.0					
4600	29.9					
4300 First Depletion Level	33.1					
3500	34.4					
2800	34.1					
2000	32.5					
1300	30.2					
700	27.3					
0	21.8					

700 psi. These data are included as a control composition in the event the study is used for compositional material-balance purposes.

The volume of the retrograde liquid, i.e., liquid dropout, measured during the course of the depletion study is shown in Table 3-11. The data are reshown as a percent of hydrocarbon pore space. The measurements indicate that the maximum liquid dropout of 34.4% occurs at 3,500 psi. The liquid dropout can be expressed as a percent of the pore volume, i.e., saturation, by adjusting the reported values to account for the presence of the initial water saturation, or

$$(S_o = (LDO) (1 - S_{wi})$$
 (3-33)

where

 S_o = retrograde liquid (oil) saturation, %

LDO = liquid dropout, %

 S_{wi} = initial water saturation, fraction

Example 3-10

Using the experimental data of the Nameless gas-condensate field given in Table 3-10, calculate the two-phase compressibility factor at 2,000 psi by applying Equation 3-31.

Solution

The laboratory report indicates that the base (standard) pressure is 15.025 psia. Applying Equation 3-31 gives:

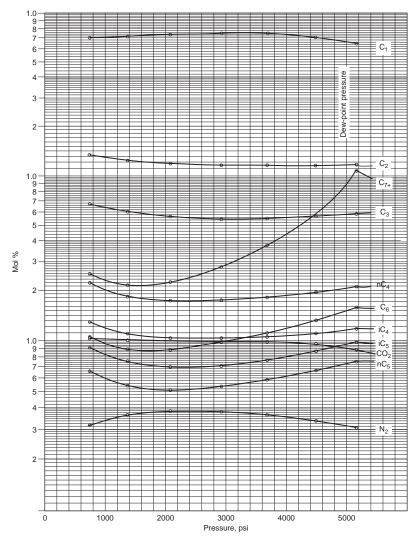


FIGURE 3-13 Hydrocarbon analysis during depletion.

$$Z_{2-\text{phase}} = \left[\frac{1.043}{4968 + 15.025} \right] \left[\frac{2000 + 15.025}{1 - 0.46422} \right] = 0.787$$

PROBLEMS

Table 3-12 shows the experimental results performed on a crude oil sample taken from the Mtech field. The results include the CCE, DE, and separator tests.

- \circ Select the optimum separator conditions and generate B_o, R_s , and B_t values for the crude oil system. Plot your results and compare with the unadjusted values.
- o Assume that new field indicates that the bubble-point pressure is better described by a value of 2,500 psi. Adjust the PVT to reflect for the new bubble-point pressure.

TABLE 3-12 Pressure-Volume Relations of Reservoir Fluid at 260°F (Constant-Composition Expansion)

Pressure psig	Relative Volume
5000	0.9460
4500	0.9530
4000	0.9607
3500	0.9691
3000	0.9785
2500	0.9890
2300	0.9938
2200	0.9962
2100	0.9987
2051	1.0000
2047	1.0010
2041	1.0025
2024	1.0069
2002	1.0127
1933	1.0320
1843	1.0602
1742	1.0966
1612	1.1524
1467	1.2299
1297	1.3431
1102	1.5325
862	1.8992
653	2.4711
482	3.4050
	Continued

TABLE 3-12 Pressure-Volume Relations of Reservoir Fluid at 260°F (Constant-Composition Expansion)—cont'd Differential Vaporization at 260°F

Pressure psig	Solution Gas/Oil Ratio (1)	Relative Oil Volume (2)	Relative Total Volume (3)	Oil Density gm/cc	Deviation Factor Z	Gas Formation Volume Factor(4)	Incremental Gas Gravity
2051	1004	1.808	1.808	0.5989			
1900	930	1.764	1.887	0.6063	0.880	0.00937	0.843
1700	838	1.708	2.017	0.6165	0.884	0.01052	0.840
1500	757	1.660	2.185	0.6253	0.887	0.01194	0.844
1300	678	1.612	2.413	0.6348	0.892	0.01384	0.857
1100	601	1.566	2.743	0.6440	0.899	0.01644	0.876
900	529	1.521	3.229	0.6536	0.906	0.02019	0.901
700	456	1.476	4.029	0.6635	0.917	0.02616	0.948
500	379	1.424	5.537	0.6755	0.933	0.03695	0.018
300	291	1.362	9.214	0.6896	0.955	0.06183	1.188
170	223	1.309	16.246	0.7020	0.974	0.10738	1.373
0	0	1.110		0.7298			2.230
	at 60°F =	= 1.000					

Gravity of Residual Oil = 43.1 °API at 60°F

⁽¹⁾ Cubic feet of gas at 14.73 psia and 60°F per barrel of residual oil at 60°F.
(2) Barrels of oil at indicated pressure and temperature per barrel of residual oil at 60°F.
(3) Barrels of oil plus liberated gas at indicated pressure and temperature per barrel of residual oil at 60°F.

⁽⁴⁾ Cubic feet of gas at indicated pressure and temperature per cubic foot at 14.73 psia and 60°F.

TABLE 3-12 Pressure-Volume Relations of Reservoir Fluid at 260°F (Constant-Composition Expansion)—cont'd Separator Tests of Reservoir Fluid Sample

Separator Pressure PSI Gauge	Separator Temperature °F	Gas/Oil Ratio (1)	Gas/Oil Ratio (2)	Stock Tank Gravity °API @ 60°F	Formation Volume Factor (3)	Separator Volume Factor (4)	Specific Gravity of Flashed Gas
200 to 0	71	431	490			1.138	0.739*
	71	222	223	48.2	1.549	1.006	1.367
100 to 0	72	522	566			1.083	0.801*
	72	126	127	48.6	1.529	1.006	1.402
50 to 0	71	607	632			1.041	0.869*
	71	54	54	48.6	1.532	1.006	1.398
25 to 0	70	669	682			1.020	0.923*
	70	25	25	48.4	1.558	1.006	1.340

^{*}Collected and analyzed in the laboratory

⁽¹⁾ Gas/oil ratio in cubic feet of gas @ 60°F and 14.75 psi absolute per barrel of oil @ indicated pressure and temperature.

⁽²⁾ Gas/oil ratio in cubic feet of gas @ 60°F and 14.73 psi absolute per barrel of stock-tank oil @ 60°F.

⁽³⁾ Formation volume factor in barrels of saturated oil @ 2051 psi gauge and 260°F per barrel of stock-tank oil @ 60°F.

⁽⁴⁾ Separator volume factor in barrels of oil @ indicated pressure and temperature per barrel of stock-tank oil @ 60°F.

REFERENCES

- Amyx, J.M., Bass, D.M., Whiting, R., 1960a. Petroleum Reservoir Engineering-Physical Properties. McGraw-Hill Book Company, New York.
- Dake, L.P., 1978a. Fundamentals of Reservoir Engineering. Elsevier Scientific Publishing Company, Amsterdam.
- Dodson, L.P., 1953. Application of laboratory PVT data to reservoir engineering problems. J. Pet. Technol. 287–298.
- McCain, W., 1990. The Properties of Petroleum Fluids. PennWell Publishing Company, Tulsa, OK.
- Moses, P., 1986. Engineering application of phase behavior of crude oil and condensate systems. J. Pet. Technol. 38, 715–723.

Chapter 4

Fundamentals of Rock Properties

The material of which a petroleum reservoir rock may be composed can range from very loose and unconsolidated sand to a very hard and dense sandstone, limestone, or dolomite. The grains may be bonded together with a number of materials, the most common of which are silica, calcite, or clay. Knowledge of the physical properties of the rock and the existing interaction between the hydrocarbon system and the formation is essential in understanding and evaluating the performance of a given reservoir.

Rock properties are determined by performing laboratory analyses on cores from the reservoir to be evaluated. The cores are removed from the reservoir environment, with subsequent changes in the core bulk volume, pore volume, reservoir fluid saturations, and, sometimes, formation wettability. The effect of these changes on rock properties may range from negligible to substantial, depending on characteristics of the formation and property of interest, and should be evaluated in the testing program.

There are basically two main categories of core analysis tests that are performed on core samples regarding physical properties of reservoir rocks. These are:

Routine core analysis tests

- Porosity
- o Permeability
- Saturation

Special tests

- Overburden pressure
- Capillary pressure
- Relative permeability
- Wettability
- Surface and interfacial tension.

The above rock property data are essential for reservoir engineering calculations as they directly affect both the quantity and the distribution of hydrocarbons and, when combined with fluid properties, control the flow of the existing phases (i.e., gas, oil, and water) within the reservoir.

POROSITY

The porosity of a rock is a measure of the storage capacity (pore volume) that is capable of holding fluids. Quantitatively, the porosity is the ratio of the pore volume to the total volume (bulk volume). This important rock property is determined mathematically by the following generalized relationship:

$$\phi = \frac{\text{pore volume}}{\text{bulk volume}}$$

where $\phi = porosity$

As the sediments were deposited and the rocks were being formed during past geological times, some void spaces that developed became isolated from the other void spaces by excessive cementation. Thus, many of the void spaces are interconnected while some of the pore spaces are completely isolated. This leads to two distinct types of porosity, namely:

- Absolute porosity
- Effective porosity

Absolute porosity

The absolute porosity is defined as the ratio of the total pore space in the rock to that of the bulk volume. A rock may have considerable absolute porosity and yet have no conductivity to fluid for lack of pore interconnection. The absolute porosity is generally expressed mathematically by the following relationships:

$$\phi_a = \frac{\text{total pore volume}}{\text{bulk volume}}$$
 (4-1)

or

$$\phi_a = \frac{\text{bulk volume} - \text{grain volume}}{\text{bulk volume}}$$
(4-2)

where ϕ_a = absolute porosity.

Effective porosity

The effective porosity is the percentage of interconnected pore space with respect to the bulk volume, or

$$\phi = \frac{\text{interconnected pore volume}}{\text{bulk volume}}$$
 (4-3)

where ϕ = effective porosity.

The effective porosity is the value that is used in all reservoir engineering calculations because it represents the interconnected pore space that contains the recoverable hydrocarbon fluids.

Porosity may be classified according to the mode of origin as original induced.

The *original* porosity is that developed in the deposition of the material, while induced porosity is that developed by some geologic process subsequent to deposition of the rock. The intergranular porosity of sandstones and the intercrystalline and oolitic porosity of some limestones typify original porosity. Induced porosity is typified by fracture development as found in shales and limestones and by the slugs or solution cavities commonly found in limestones. Rocks having original porosity are more uniform in their characteristics than those rocks in which a large part of the porosity is included. For direct quantitative measurement of porosity, reliance must be placed on formation samples obtained by coring.

Since effective porosity is the porosity value of interest to the petroleum engineer, particular attention should be paid to the methods used to determine porosity. For example, if the porosity of a rock sample was determined by saturating the rock sample 100% with a fluid of known density and then determining, by weighing, the increased weight due to the saturating fluid, this would yield an effective porosity measurement because the saturating fluid could enter only the interconnected pore spaces. On the other hand, if the rock sample were crushed with a mortar and pestle to determine the actual volume of the solids in the core sample, then an absolute porosity measurement would result because the identity of any isolated pores would be lost in the crushing process.

One important application of the effective porosity is its use in determining the original hydrocarbon volume in place. Consider a reservoir with an areal extent of A acres and an average thickness of h feet. The total bulk volume of the reservoir can be determined from the following expressions:

Bulk volume =
$$43,560 \text{ Ah}, \text{ ft}^3$$
 (4-4)

or

Bulk volume =
$$7,758$$
 Ah, bbl (4-5)

where

A = areal extent, acres

h = average thickness

The reservoir pore volume PV can then be determined by combining Equations 4-4 and 4-5 with 4-3. Expressing the reservoir pore volume in cubic feet gives:

$$PV = 43,560 \text{ Ah}\phi, \text{ ft}^3$$
 (4-6)

Expressing the reservoir pore volume in barrels gives:

$$PV = 7.758 \text{ Ah}\phi, \text{ bbl}$$
 (4-7)

Example 4-1

An oil reservoir exists at its bubble-point pressure of 3,000 psia and temperature of 160°F. The oil has an API gravity of 42° and gas-oil ratio of 600 scf/STB. The specific gravity of the solution gas is 0.65. The following additional data are also available:

- Reservoir area = 640 acres
- Average thickness = 10 ft
- \circ Connate water saturation = 0.25
- Effective porosity = 15%

Calculate the initial oil in place in STB.

Solution

Step 1. Determine the specific gravity of the stock-tank oil from Equation 2-68.

$$\gamma_0 = \frac{141.5}{42 + 131.5} = 0.8156$$

Step 2. Calculate the initial oil formation volume factor by applying Standing's equation, i.e., Equation 2-85, to give:

$$B_0 = 0.9759 + 0.00012 \left[600 \left(\frac{0.65}{0.8156} \right)^{0.5} + 1.25(160) \right]^{1.2}$$
$$= 1,396 \text{ bbl/STB}$$

Step 3. Calculate the pore volume from Equation 4-7.

Pore volume =
$$7758 (640) (10) (0.15) = 7,447,680 \text{ bbl}$$

Step 4. Calculate the initial oil in place.

Initial oil in place =
$$12,412,800(1-0.25)/1.306 = 4,276,998$$
 STB

The reservoir rock may generally show large variations in porosity vertically but does not show very great variations in porosity parallel to the bedding planes. In this case, the arithmetic average porosity or the thickness-weighted average porosity is used to describe the average reservoir porosity. A change in sedimentation or depositional conditions, however, can cause the porosity in one portion of the reservoir to be greatly different from that in another area. In such cases, the areal-weighted average or the volume-weighted average porosity is used to characterize the average rock porosity. These averaging techniques are expressed mathematically in the following forms:

Arithmetic average
$$\phi = \Sigma \phi_i / n$$
 (4-8)

Thickness – weighted average
$$\phi = \Sigma \phi_i h_i / \Sigma h_i$$
 (4-9)

Areal – weighted average
$$\phi = \Sigma \phi_i A_i / \Sigma A_i$$
 (4-10)

Volumetric – weighted average
$$\phi = \Sigma \phi_i A_i h_i / \Sigma A_i h_i$$
 (4-11)

where

n = total number of core samples

 h_i = thickness of core sample i or reservoir area i

 $\varphi_i = \text{porosity of core sample } i \text{ or reservoir area } i$

 A_i = reservoir area i

Example 4-2

Calculate the arithmetic average and thickness-weighted average from the following measurements:

Sample	Thickness, ft	Porosity, %
1	1.0	10
2	1.5	12
3	1.0	11
4	2.0	13
5	2.1	14
6	1.1	10

Solution

o Arithmetic average

$$\phi = \frac{10 + 12 + 11 + 13 + 14 + 10}{6} = 11.67\%$$

o Thickness-weighted average

$$\phi = \frac{(1)(10) + (1.5)(12) + (1)(11) + (2)(13) + (2.1)(14) + (1.1)(10)}{1 + 1.5 + 1 + 2 + 2.1 + 1.1}$$
= 12.11%

SATURATION

Saturation is defined as that fraction, or percent, of the pore volume occupied by a particular fluid (oil, gas, or water). This property is expressed mathematically by the following relationship:

$$fluid saturation = \frac{total \ volume \ of \ the \ fluid}{pore \ volume}$$

Applying the above mathematical concept of saturation to each reservoir fluid gives

$$S_o = \frac{\text{volume of oil}}{\text{pore volume}}$$
 (4-12)

$$S_g = \frac{\text{volume of gas}}{\text{pore volume}}$$
 (4-13)

$$S_{w} = \frac{\text{volume of water}}{\text{pore volume}}$$
 (4-14)

where

 $S_o = oil saturation$ $S_g = gas$ saturation $S_w =$ water saturation

Thus, all saturation values are based on *pore volume* and not on the gross reservoir volume.

The saturation of each individual phase ranges between zero to 100%. By definition, the sum of the saturations is 100%, therefore

$$S_g + S_o + S_w = 1.0 (4-15)$$

The fluids in most reservoirs are believed to have reached a state of equilibrium and, therefore, will have become separated according to their density, i.e., oil overlain by gas and underlain by water. In addition to the bottom (or edge) water, there will be connate water distributed throughout the oil and gas zones. The water in these zones will have been reduced to some irreducible minimum. The forces retaining the water in the oil and gas zones are referred to as *capillary* forces because they are important only in pore spaces of capillary size.

Connate (interstitial) water saturation S_{wc} is important primarily because it reduces the amount of space available between oil and gas. It is generally not uniformly distributed throughout the reservoir but varies with permeability, lithology, and height above the free water table.

Another particular phase saturation of interest is called the critical saturation and it is associated with each reservoir fluid. The definition and the significance of the critical saturation for each phase is described below.

Critical oil saturation, S_{oc}

For the oil phase to flow, the saturation of the oil must exceed a certain value, which is termed critical oil saturation. At this particular saturation, the oil remains in the pores and, for all practical purposes, will not flow.

Residual oil saturation to water, S_{orw}

During the displacing process of the crude oil system from the porous media by water or gas injection (or encroachment), there will be some remaining oil left that is quantitatively characterized by a saturation value that is larger than the critical oil saturation. This saturation value is called the Residual Oil Saturation to water S_{orw} . The term residual saturation is usually associated with the nonwetting phase when it is being displaced by a wetting phase.

Movable oil saturation, S_{om}

Movable oil saturation Som is another saturation of interest and is defined as the fraction of pore volume occupied by movable oil as expressed by the following equation:

$$S_{om} = 1 - S_{wc} - S_{oc}$$

where

 $S_{\mathrm{wc}} = connate$ water saturation S_{oc} = critical oil saturation

Critical gas saturation, S_{gc}

As the reservoir pressure declines below the bubble-point pressure, gas evolves from the oil phase and consequently the saturation of the gas increases as the reservoir pressure declines. The gas phase remains immobile until its saturation exceeds a certain saturation, called critical gas saturation, above which gas begins to move.

Critical water saturation, Swc

The critical water saturation, connate water saturation, and irreducible water saturation are extensively used interchangeably to define the maximum water saturation at which the water phase will remain immobile.

Average Saturation

Proper averaging of saturation data requires that the saturation values be weighted by both the interval thickness h_i and interval porosity ϕ . The average saturation of each reservoir fluid is calculated from the following equations:

$$S_{o} = \frac{\sum_{i=1}^{n} \phi_{i} h_{i} S_{oi}}{\sum_{i=1}^{n} \phi_{i} h_{i}}$$
(4-16)

$$S_{w} = \frac{\sum_{i=1}^{n} \phi_{i} h_{i} S_{wi}}{\sum_{i=1}^{n} \phi_{i} h_{i}}$$
(4-17)

$$S_{g} = \frac{\sum_{i=1}^{n} \phi_{i} h_{i} S_{gi}}{\sum_{i=1}^{n} \phi_{i} h_{i}}$$
(4-18)

where the subscript i refers to any individual measurement and h_i represents the depth interval to which ϕ_i , S_{oi} , S_{gi} , and S_{wi} apply.

Example 4-3
Calculate average oil and connate water saturation from the following measurements:

Sample	h _i , ft	ф, %	S ₀ , %	S _{wc} , %
1	1.0	10	75	25
2	1.5	12	77	23
3	1.0	11	79	21
4	2.0	13	74	26
5	2.1	14	78	22
6	1.1	10	75	25

Solution

Construct the following table and calculate the average saturation for the oil and water phase:

Sample	h _i , ft	ф	φh	So	S _o φh	S_{wc}	S _{wc} φh
1	1.0	.10	.100	.75	.0750	.25	.0250
2	1.5	.12	.180	.77	.1386	.23	.0414
3	1.0	.11	.110	.79	.0869	.21	.0231
4	2.0	.13	.260	.74	.1924	.26	.0676
5	2.1	.14	.294	.78	.2293	.22	.0647
6	1.1	.10	.110	.75	.0825	.25	.0275
			1.054		0.8047		0.2493

Calculate average oil saturation by applying Equation 4-16:

$$S_0 = \frac{.8047}{1.054} = 0.7635$$

Calculate average water saturation by applying Equation 4-17:

$$S_w = \frac{0.2493}{1.054} = 0.2365$$

WETTABILITY

Wettability is defined as the tendency of one fluid to spread on or adhere to a solid surface in the presence of other immiscible fluids. The concept of wettability is illustrated in Figure 4-1. Small *drops* of three liquids—mercury, oil, and

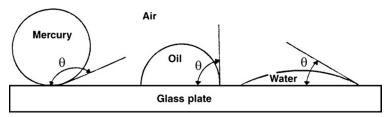


FIGURE 4-1 Illustration of wettability.

water—are placed on a clean glass plate. The three droplets are then observed from one side as illustrated in Figure 4-1. It is noted that the mercury retains a spherical shape, the oil droplet develops an approximately hemispherical shape, but the water tends to spread over the glass surface.

The tendency of a liquid to spread over the surface of a solid is an indication of the *wetting* characteristics of the liquid for the solid. This spreading tendency can be expressed more conveniently by measuring the angle of contact at the liquid-solid surface. This angle, which is always measured through the liquid to the solid, is called the contact angle θ .

The contact angle θ has achieved significance as a measure of wettability. As shown in Figure 4-1, as the contact angle decreases, the wet characteristics of the liquid increase. Complete wettability would be evidenced by a zero contact angle, and complete nonwetting would be evidenced by a contact angle of 180°. There have been various definitions of intermediate wettability but, in much of the published literature, contact angles of 60° to 90° will tend to repel the liquid.

The wettability of reservoir rocks to the fluids is important in that the distribution of the fluids in the porous media is a function of wettability. Because of the attractive forces, the wetting phase tends to occupy the smaller pores of the rock and the nonwetting phase occupies the more open channels.

SURFACE AND INTERFACIAL TENSION

In dealing with multiphase systems, it is necessary to consider the effect of the forces at the interface when two immiscible fluids are in contact. When these two fluids are liquid and gas, the term surface tension is used to describe the forces acting on the interface. When the interface is between two liquids, the acting forces are called interfacial tension.

Surfaces of liquids are usually blanketed with what acts as a thin film. Although this apparent film possesses little strength, it nevertheless acts like a thin membrane and resists being broken. This is believed to be caused by attraction between molecules within a given system. All molecules are attracted one to the other in proportion to the product of their masses and inversely as the squares of the distance between them.

Consider the two immiscible fluids, air (or gas) and water (or oil) as shown schematically in Figure 4-2. A liquid molecule, which is remote from the

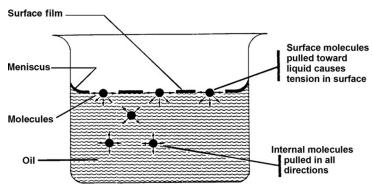


FIGURE 4-2 Illustration of surface tension. (After Clark, N. J., Elements of Petroleum Reservoirs, SPE, 1969).

interface, is surrounded by other liquid molecules, thus having a resulting net attractive force on the molecule of zero. A molecule at the interface, however, has a force acting on it from the air (gas) molecules lying immediately above the interface and from liquid molecules lying below the interface.

Resulting forces are unbalanced and give rise to surface tension. The unbalanced attraction force between the molecules creates a membrane-like surface with a measurable tension, i.e., surface tension. As a matter of fact, if carefully placed, a needle will float on the surface of the liquid, supported by the thin membrane even though it is considerably more dense than the liquid.

The surface or interfacial tension has the units of force per unit of length, e.g., dynes/cm, and is usually denoted by the symbol σ .

If a glass capillary tube is placed in a large open vessel containing water, the combination of surface tension and wettability of tube to water will cause water to rise in the tube above the water level in the container outside the tube as shown in Figure 4-3.

The water will rise in the tube until the total force acting to pull the liquid upward is balanced by the weight of the column of liquid being supported in the tube. Assuming the radius of the capillary tube is r, the total upward force F_{up}, which holds the liquid up, is equal to the force per unit length of surface times the total length of surface, or

$$F_{up} = (2\pi r)(\sigma_{gw})(\cos\theta) \tag{4-19}$$

where

 $\sigma_{\rm gw} = \text{surface tension between air (gas)}$ and water (oil), dynes/cm

 θ = contact angle

r = radius, cm

The upward force is counteracted by the weight of the water, which is equivalent to a downward force of mass times acceleration, or

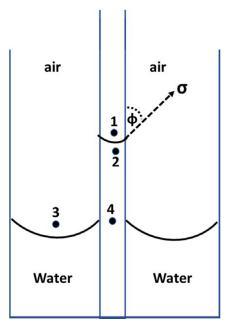


FIGURE 4-3 Pressure relations in capillary tubes.

$$F_{down} = \pi r^2 h(\rho_w - \rho_{air})g \tag{4-20} \label{eq:4-20}$$

where

h = height to which the liquid is held, cm

 $g = acceleration due to gravity, cm/sec^2$

 $\rho_{\rm w} = \text{density of water, gm/cm}^3$

 $\rho_{air} = density of gas, gm/cm^3$

Because the density of air is negligible in comparison with the density of water, Equation 4-20 is reduced to:

$$F_{down} = \pi r^2 \rho_w g \tag{4-21}$$

Equating Equation 4-19 with 4-21 and solving for the surface tension gives:

$$\sigma_{\rm gw} = \frac{r \, h \, \rho_{\rm w} g}{2 \cos \theta} \tag{4-22}$$

The generality of Equations 4-19 through 4-22 will not be lost by applying them to the behavior of two liquids, i.e., water and oil. Because the density of oil is not negligible, Equation 4-22 becomes

$$\sigma_{\text{ow}} = \frac{r h g (\rho_{\text{w}} - \rho_{\text{o}})}{2 \cos \theta}$$
 (4-23)

where

 ρ_0 = density of oil, gm/cm³ σ_{ow} = interfacial tension between the oil and the water, dynes/cm

The interfacial tension varies between 72 dynes/cm for water-gas system and 20-30 dynes/cm for water-oil system. Ramey (1973) proposed a graphical correlation for estimating water-hydrocarbon interfacial tension that was curve-fit by Whitson-Brule (2000) by the following expressions:

$$\sigma_{ow} = 20 + 0.57692 (\rho_w - \rho_o)$$

where

 $\sigma_{\rm ow} = {\rm interfacial\ tension,\ dynes/cm}$ $\rho_{\rm w}$ = density of the water phase, lb/ft³ ρ_0 = density of the oil, lb/ft³

The surface tension between the gas and crude oil depends on pressure, temperature, composition of the oil and gas, gas-solubility, among others. The surface tension can be roughly approximated by the following expression:

$$\sigma_{go} = 60 - 0.036 \, T - 0.0104 \, P + 1.5 \, \left(10^{-6} \right) p^2$$

where

 $\sigma_{go} = surface$ tension between gas and oil, dynes/cm T = Temperature, °R

P = Pressure, psia

CAPILLARY PRESSURE

The capillary forces in a petroleum reservoir are the result of the combined effect of the surface and interfacial tensions of the rock and fluids, the pore size and geometry, and the wetting characteristics of the system. Any curved surface between two immiscible fluids has the tendency to contract into the smallest possible area per unit volume. This is true whether the fluids are oil and water, water and gas (even air), or oil and gas. When two immiscible fluids are in contact, a discontinuity in pressure exists between the two fluids, which depends upon the curvature of the interface separating the fluids. We call this pressure difference the *capillary pressure* and it is referred to by p_c.

The displacement of one fluid by another in the pores of a porous medium is either aided or opposed by the surface forces of capillary pressure. As a consequence, in order to maintain a porous medium partially saturated with nonwetting fluid and while the medium is also exposed to wetting fluid, it is necessary to maintain the pressure of the nonwetting fluid at a value greater than that in the wetting fluid.

Denoting the pressure in the wetting fluid by $p_{\rm w}$ and that in the nonwetting fluid by p_{nw} , the capillary pressure can be expressed as:

Capillary pressure = (pressure of the nonwetting phase)
- (pressure of the wetting phase)

$$p_c = p_{nw} - p_w$$
 (4-24)

That is, the pressure excess in the nonwetting fluid is the capillary pressure, and this quantity is a function of saturation. This is the defining equation for capillary pressure in a porous medium.

There are three types of capillary pressure:

- Water-oil capillary pressure (denoted as P_{cwo})
- Gas-oil capillary pressure (denoted as P_{cgo})
- Gas-water capillary pressure (denoted as P_{cgw})

Applying the mathematical definition of the capillary pressure as expressed by Equation 4-24, the three types of the capillary pressure can be written as:

$$\begin{aligned} \mathbf{p}_{\mathrm{cwo}} &= \mathbf{p}_{\mathrm{o}} - \mathbf{p}_{\mathrm{w}} \\ \mathbf{p}_{\mathrm{cgo}} &= \mathbf{p}_{\mathrm{g}} - \mathbf{p}_{\mathrm{o}} \\ \mathbf{p}_{\mathrm{cgw}} &= \mathbf{p}_{\mathrm{g}} - \mathbf{p}_{\mathrm{w}} \end{aligned}$$

where pg, po, and pw represent the pressure of gas, oil, and water, respectively. If all the three phases are continuous, then:

$$p_{\rm cgw} = p_{\rm cgo} + p_{\rm cwo}$$

Referring to Figure 4-3, the pressure difference across the interface between Points 1 and 2 is essentially the capillary pressure, i.e.:

$$p_c = p_1 - p_2 \tag{4-25}$$

The pressure of the water phase at Point 2 is equal to the pressure at point 4 minus the head of the water, or:

$$p_2 = p_4 - gh\rho_w$$
 (4-26)

The pressure just above the interface at Point 1 represents the pressure of the air and is given by:

$$p_1 = p_3 - gh\rho_{air} \tag{4-27}$$

It should be noted that the pressure at Point 4 within the capillary tube is the same as that at Point 3 outside the tube. Subtracting Equation 4-26 from 4-27 gives:

$$p_c = gh(\rho_w - \rho_{air}) = gh\Delta\rho \tag{4-28}$$

where $\Delta \rho$ is the density difference between the wetting and nonwetting phase. The density of the air (gas) is negligible in comparison with the water density.

In practical units, Equation 4-28 can be expressed as:

$$p_c = \left(\frac{h}{144}\right) \Delta \, \rho$$

where

 $p_c = capillary pressure, psi$

h = capillary rise, ft

 $\Delta \rho = density difference, lb/ft^3$

In the case of an oil-water system, Equation 4-28 can be written as:

$$p_c = gh(\rho_w - \rho_o) = gh\Delta\rho \tag{4-29}$$

and in practical units

$$p_c = \left(\frac{h}{144}\right)(\rho_w - \rho_o)$$

The capillary pressure equation can be expressed in terms of the surface and interfacial tension by combining Equations 4-28 and 4-29 with Equations 4-22 and 4-23 to give:

Gas-liquid system

$$p_{c} = \frac{2\sigma_{gw}(\cos\theta)}{r}$$
 (4-30)

and

$$h = \frac{2 \sigma_{gw}(\cos \theta)}{r g \left(\rho_w - \rho_{gas}\right)}$$
(4-31)

where

 $\rho_w = \text{water density, gm/cm}^3$

 $\sigma_{gw} = \text{gas-water surface tension, dynes/cm}$

r = capillary radius, cm

 θ = contact angle

h = capillary rise, cm

 $g = acceleration due to gravity, cm/sec^2$

 $p_c = capillary pressure, dynes/cm^2$

Oil-water system

$$p_{c} = \frac{2\sigma_{ow}(\cos\theta)}{r}$$
 (4-32)

and

$$h = \frac{2\sigma_{wo}(\cos\theta)}{rg(\rho_w - \rho_o)}$$
 (4-33)

where σ_{wo} is the water-oil interfacial tension.

Example 4-4

Calculate the pressure difference, i.e., capillary pressure, and capillary rise in an oil-water system from the following data:

$$\begin{array}{ll} \theta = 30^{\circ} & \rho_w = 1.0 \ gm/cm^3 \\ r = 10^{-4} cm & \sigma_{ow} = 25 \ dynes/cm \end{array} \qquad \begin{array}{ll} \rho_o = 0.75 \ gm/cm^3 \end{array} \label{eq:rhow}$$

Solution

Step 1. Apply Equation 4-32 to give

$$\begin{split} p_c &= \frac{(2)(25)\left(\cos 30^\circ\right)}{0.0001} = 4.33 \times 10^5 \text{dynes/cm}^2 \\ \text{Since 1 dynes/cm}^2 &= 1.45 \times 10^{B5} \text{ psi,then} \\ p_c &= 6.28 \text{ psi} \end{split}$$

This result indicates that the oil-phase pressure is 6.28 psi higher than the water-phase pressure.

Step 2. Calculate the capillary rise by applying Equation 4-33.

$$h = \frac{(2)(25)(\cos 30^{\circ})}{(0.0001)(980.7)(1.0 - 0.75)} = 1766 \text{ cm} = 75.9 \text{ ft}$$

Capillary Pressure of Reservoir Rocks

The interfacial phenomena described above for a single capillary tube also exist when bundles of interconnected capillaries of varying sizes exist in a porous medium. The capillary pressure that exists within a porous medium between two immiscible phases is a function of the interfacial tensions and the average size of the capillaries, which, in turn, control the curvature of the interface. In addition, the curvature is also a function of the saturation distribution of the fluids involved.

Laboratory experiments have been developed to simulate the displacing forces in a reservoir in order to determine the magnitude of the capillary forces in a reservoir and, thereby, determine the fluid saturation distributions and connate water saturation. One such experiment is called the restored capillary pressure technique, which was developed primarily to determine the magnitude of the connate water saturation. A diagrammatic sketch of this equipment is shown in Figure 4-4.

Briefly, this procedure consists of saturating a core 100% with the reservoir water and then placing the core on a porous membrane, which is saturated 100% with water and is permeable to the water only, under the pressure drops imposed during the experiment. Air is then admitted into the core chamber and the pressure is increased until a small amount of water is displaced through the porous, semi-permeable membrane into the graduated cylinder. Pressure is held

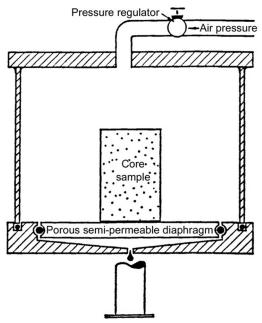


FIGURE 4-4 Capillary pressure equipment. (After Cole, F., 1969).

constant until no more water is displaced, which may require several days or even several weeks, after which the core is removed from the apparatus and the water saturation determined by weighing. The core is then replaced in the apparatus, the pressure is increased, and the procedure is repeated until the water saturation is reduced to a minimum.

The data from such an experiment are shown in Figure 4-5. Since the pressure required to displace the wetting phase from the core is exactly equal to the capillary forces holding the remaining water within the core after equilibrium has been reached, the pressure data can be plotted as capillary pressure data. Two important phenomena can be observed in Figure 4-5. First, there is a finite capillary pressure at 100% water saturation that is necessary to force the nonwetting phase into a capillary filled with the wetting phase. This minimum capillary pressure is known as the displacement pressure, p_d.

If the largest capillary opening is considered as circular with a radius of r, the pressure needed for forcing the nonwetting fluid out of the core is:

$$p_c = \frac{2\sigma(\cos\theta)}{r}$$

This is the minimum pressure that is required to displace the wetting phase from the largest capillary pore because any capillary of smaller radius will require a higher pressure.

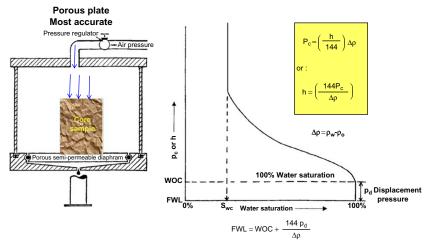


FIGURE 4-5 Capillary pressure curve.

As the wetting phase is displaced, the second phenomenon of any immiscible displacement process is encountered, that is, the reaching of some finite minimum irreducible saturation. This irreducible water saturation is referred to as connate water.

It is possible from the capillary pressure curve to calculate the average size of the pores making up a stated fraction of the total pore space. Let p_c be the average capillary pressure for the 10% between saturation of 40 and 50%. The average capillary radius is obtained from

$$r = \frac{2\sigma(\cos\theta)}{p_c}$$

The above equation may be solved for r providing that the interfacial tension σ , and the angle of contact θ may be evaluated.

Figure 4-6 is an example of typical oil-water capillary pressure curves. In this case, capillary pressure is plotted versus water saturation for four rock samples with permeabilities increasing from k_1 to k_4 . It can be seen that, for decreases in permeability, there are corresponding increases in capillary pressure at a constant value of water saturation. This is a reflection of the influence of pore size since the smaller diameter pores will invariably have the lower permeabilities. Also, as would be expected the capillary pressure for any sample increases with decreasing water saturation, another indication of the effect of the radius of curvature of the water-oil interface.

Capillary Hysteresis

It is generally agreed that the pore spaces of reservoir rocks were originally filled with water, after which oil moved into the reservoir, displacing some

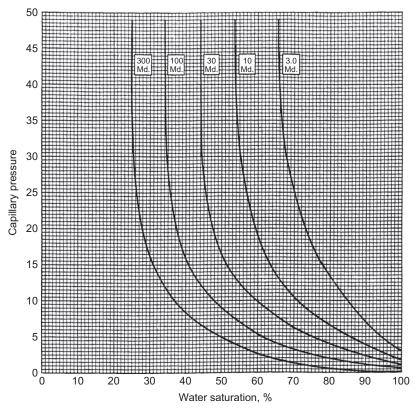


FIGURE 4-6 Variation of capillary pressure with permeability.

of the water and reducing the water to some residual saturation. When discovered, the reservoir pore spaces are filled with a connate-water saturation and an oil saturation. All laboratory experiments are designed to duplicate the saturation history of the reservoir. The process of generating the capillary pressure curve by displacing the wetting phase, i.e., water, with the nonwetting phase (such as with gas or oil), is called the *drainage process*.

This drainage process establishes the fluid saturations, which are found when the reservoir is discovered. The other principal flow process of interest involves reversing the drainage process by displacing the nonwetting phase (such as with oil) with the wetting phase, (e.g., water). This displacing process is termed the *imbibition process* and the resulting curve is termed the *capillary pressure imbibition curve*. The process of *saturating* and *desaturating* a core with the nonwetting phase is called *capillary hysteresis*. Figure 4-7 shows typical drainage and imbibition capillary pressure curves. The two capillary pressure-saturation curves are not the same.

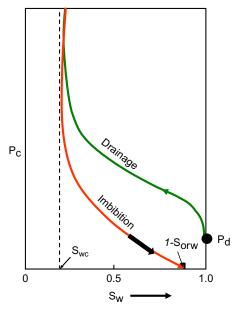


FIGURE 4-7 Capillary pressure hysteresis.

This difference in the saturating and desaturating of the capillary-pressure curves is closely related to the fact that the advancing and receding contact angles of fluid interfaces on solids are different. Frequently, in natural crude oil-brine systems, the contact angle or wettability may change with time. Thus, if a rock sample that has been thoroughly cleaned with volatile solvents is exposed to crude oil for a period of time, it will behave as though it were oil wet. But if it is exposed to brine after cleaning, it will appear water wet. At the present time, one of the greatest unsolved problems in the petroleum industry is that of wettability of reservoir rock.

Another mechanism that has been proposed by McCardell (1955) to account for capillary hysteresis is called the *ink-bottle effect*. This phenomenon can be easily observed in a capillary tube having variations in radius along its length. Consider a capillary tube of axial symmetry having roughly sinusoidal variations in radius. When such a tube has its lower end immersed in water, the water will rise in the tube until the hydrostatic fluid head in the tube becomes equal to the capillary pressure. If then the tube is lifted to a higher level in the water, some water will drain out, establishing a new equilibrium level in the tube.

When the meniscus is advancing and it approaches a constriction, it *jumps* through the neck, whereas when receding, it halts without passing through the neck. This phenomenon explains why a given capillary pressure corresponds to a higher saturation on the drainage curve than on the imbibition curve.

Initial Saturation Distribution in a Reservoir

An important application of the concept of capillary pressures pertains to the fluid distribution in a reservoir prior to its exploitation. The capillary pressure-saturation data can be converted into height-saturation data by arranging Equation 4-29 and solving for the height h above the freewater level.

$$h = \frac{144 \, p_c}{\Delta \, \rho} \tag{4-34}$$

where

 p_c = capillary pressure, psia

 $\Delta \rho$ = density difference between the wetting and nonwetting phase, lb/ft³ H = height above the free-water level, ft

Figure 4-8 shows a plot of the water saturation distribution as a function of distance from the free-water level in an oil-water system.

It is essential at this point to introduce and define four important concepts:

- Transition zone
- Water-oil contact (WOC)
- Gas-oil contact (GOC)
- Free water level (FWL)

Figure 4-9 illustrates an idealized gas, oil, and water distribution in a reservoir. The figure indicates that the saturations are gradually charging from 100% water in the water zone to irreducible water saturation some vertical distance above the water zone. This vertical area is referred to as the *transition zone*. which must exist in any reservoir where there is a bottom water table. The

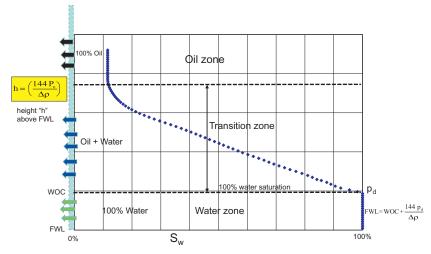


FIGURE 4-8 Water saturation profile.

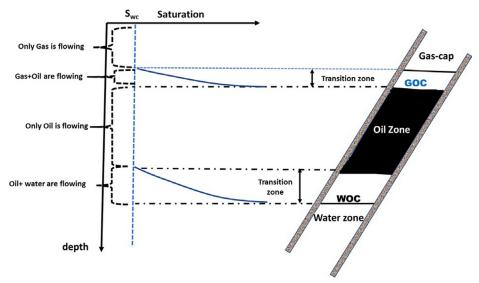


FIGURE 4-9 Initial saturation profile in a combination-drive reservoir.

transition zone is then defined as the vertical thickness over which the water saturation ranges from 100% saturation to irreducible water saturation $S_{\rm wc}$. The important concept to be gained from Figure 4-9 is that there is no abrupt change from 100% water to maximum oil saturation. The creation of the oilwater transition zone is one of the major effects of capillary forces in a petroleum reservoir.

Similarly, the total liquid saturation (i.e., oil and water) is smoothly changing from 100% in the oil zone to the connate water saturation in the gas cap zone. A similar transition exists between the oil and gas zone. Figure 4-8 serves as a definition of what is meant by gas-oil and water-oil contacts. The WOC is defined as the "uppermost depth in the reservoir where a 100% water saturation exists." The GOC is defined as the "minimum depth at which a 100% liquid, i.e., oil + water, saturation exists in the reservoir."

Section A of Figure 4-10 shows a schematic illustration of a core that is represented by five different pore sizes and completely saturated with water, i.e., wetting phase. Assume that we subject the core to oil (the nonwetting phase) with increasing pressure until some water is displaced from the core, i.e., displacement pressure p_d . This water displacement will occur from the largest pore size. The oil pressure will have to increase to displace the water in the second largest pore. This sequential process is shown in sections B and C of Figure 4-10.

It should be noted that there is a difference between the free water level (FWL) and the depth at which 100% water saturation exists. From a reservoir engineering standpoint, the free water level is defined by *zero capillary pressure*. Obviously, if the largest pore is so large that there is no capillary rise

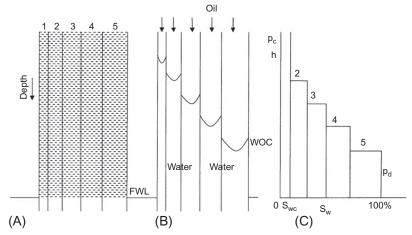


FIGURE 4-10 Relationship between saturation profile and pore-size distribution.

in this size pore, then the free water level and 100% water saturation level, i.e., WOC, will be the same. This concept can be expressed mathematically by the following relationship:

$$FWL = WOC + \frac{144 \, p_d}{\Delta \, \rho} \tag{4-35}$$

where

 p_d = displacement pressure, psi $\Delta \rho$ = density difference, lb/ft³ FWL = free water level, ft WOC = water-oil contact, ft

Example 4-5

The reservoir capillary pressure-saturation data of the Big Butte Oil reservoir is shown graphically in Figure 4-11. Geophysical log interpretations and core analysis establish the WOC at 5023 ft. The following additional data are available:

- Oil density = 43.5 lb/ft^3
- Water density = 64.1 lb/ft^3
- Interfacial tension = 50 dynes/cm

Calculate:

- Connate water saturation (S_{wc})
- Depth to FWL
- Thickness of the transition zone
- Depth to reach 50% water saturation

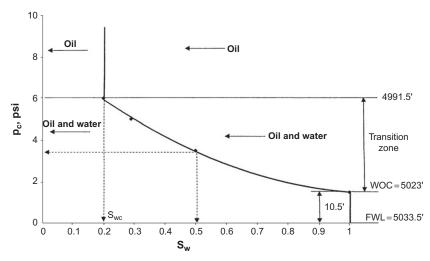


FIGURE 4-11 Capillary pressure saturation data.

Solution

- **a.** From Figure 4-11, connate-water saturation is 20%.
- **b.** Applying Equation 4-35 with a displacement pressure of 1.5 psi gives

$$FWL = 5,023 + \frac{(144)(1.5)}{(64.1 - 43.5)} = 5,033.5 \text{ ft}$$

- **c.** Thickness of transition zone = $\frac{144(6.0-1.5)}{(64.1-43.5)}$ = 31.5 ft
- **d.** P_c at 50% water saturation = 3.5 psia

Equivalent height above the FWL =
$$(144)(3.5)/(64.1 - 432.5) = 24.5$$
 ft

Depth to 50% water saturation = 5,033.5 - 24.5 = 5,009 ft

The above example indicates that only oil will flow in the interval between the top of the pay zone and depth of 4,991.5 ft. In the transition zone, i.e., the interval from 4,991.5 ft to the WOC, oil production would be accompanied by simultaneous water production.

It should be pointed out that the thickness of the transition zone may range from few feet to several hundred feet in some reservoirs. Recalling the capillary rise equation, i.e., height above FWL,

$$h = \frac{2\sigma(\cos\phi)}{r g \Delta \rho}$$

The above relationship suggests that the height above FWL increases with decreasing the density difference $\Delta \rho$.

From a practical standpoint, this means that in a gas reservoir having a gaswater contact, the thickness of the transition zone will be a minimum since $\Delta \rho$ will be large. Also, if all other factors remain unchanged, a low API gravity oil reservoir with an oil-water contact will have a longer transition zone than a high API gravity oil reservoir. Cole (1969) illustrated this concept graphically in Figure 4-12.

The above expression also shows that as the radius of the pore r increases the volume of h decreases. Therefore, a reservoir rock system with small pore sizes will have a longer transition zone than a reservoir rock system comprised of large pore sizes.

The reservoir pore size can often be related approximately to permeability, and where this applies, it can be stated that high permeability reservoirs will have shorter transition zones than low permeability reservoirs as shown graphically in Figure 4-13. As shown by Cole (Figure 4-14), a tilted water-oil contact could be caused by a change in permeability across the reservoir. It should be emphasized that the factor responsible for this change in the location of the water-oil contact is actually a change in the size of the pores in the reservoir rock system.

The previous discussion of capillary forces in reservoir rocks has assumed that the reservoir pore sizes, i.e., permeabilities, are essentially uniform. Cole (1969) discussed the effect of reservoir non-uniformity on the distribution of the fluid saturation through the formation. Figure 4-15 shows a hypothetical reservoir rock system that is comprised of seven layers. In addition, the seven layers are characterized by only two different pore sizes, i.e., permeabilities, and corresponding capillary pressure curves as shown in section A of Figure 4-15. The resulting capillary pressure curve for the layered reservoir would resemble that

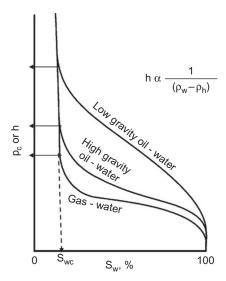


FIGURE 4-12 Variation of transition zone with hydrocarbon gravity.

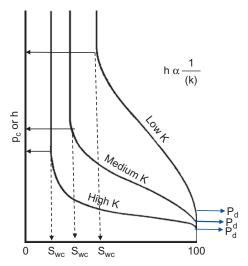


FIGURE 4-13 Variation of transition zone with absolute permeability.

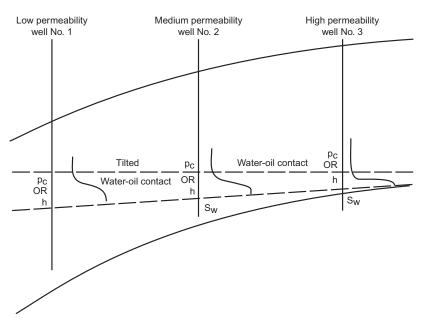


FIGURE 4-14 Tilted WOC. (After Cole, F., 1969).

shown in section B of Figure 4-15. If a well were drilled at the point shown in section B of Figure 4-15, Layers 1 and 3 would not produce water, while Layer 2, which is above Layer 3, would produce water since it is located in the transition zone.

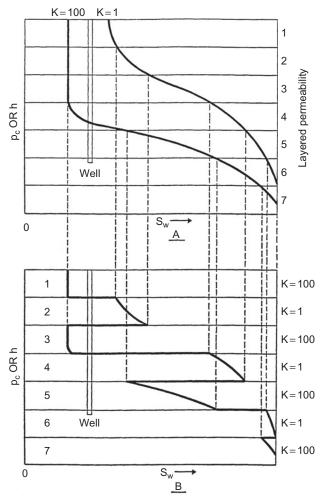


FIGURE 4-15 Effect of permeability on water saturation profile. (*After Cole, F., 1969*).

Example 4-6

A four-layer oil reservoir is characterized by a set of reservoir capillary pressure-saturation curves as shown in Figure 4-16. The following additional data are also available.

Layer	Depth, ft	Permeability, md
1	4000–4010	80
2	4010-4020	100
3	4020-4035	70
4	4035–4060	90

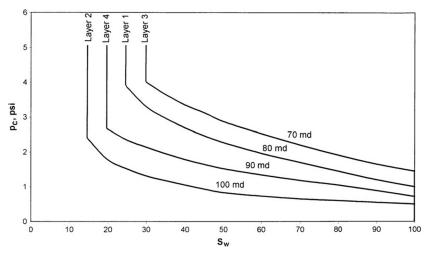


FIGURE 4-16 Variation of p_c with k.

WOC =
$$4,060$$
 ft
Water density = 65.2 lb/ft³
Oil density = 55.2 lb/ft³

Calculate and plot water saturation versus depth for this reservoir.

Solution

Step 1. Establish the FWL by determining the displacement pressure p_d for the bottom layer, i.e., Layer 4, and apply Equation 4-37:

$$\circ \ p_d = 0.75 \ psi$$

$$FWL = 4,060 + \frac{(144)(0.75)}{(65.2 - 55.2)} = 4,070.8 \text{ ft}$$

Step 2. The top of the bottom layer is located at a depth of 4,035 ft, which is 35.8 ft above the FWL. Using that height h of 35.8 ft, calculate the capillary pressure at the top of the bottom layer.

$$p_c = \left(\frac{h}{144}\right) \Delta \rho = \left(\frac{35.8}{144}\right) (65.2 - 55.2) = 2.486 \text{ psi}$$

- \circ From the capillary pressure-saturation curve designated for Layer 4, read the water saturation that corresponds to a p_c of 2.486 to give $S_c = 0.23$
- Assume different values of water saturations and convert the corresponding capillary pressures into height above the FWL by applying Equation 4-34.

$$h = \frac{144 p_c}{\rho_w - \rho_o}$$

S _w	P _c , psi	h, ft	Depth = FWL - h
0.23	2.486	35.8	4035
0.25	2.350	33.84	4037
0.30	2.150	30.96	4040
0.40	1.800	25.92	4045
0.50	1.530	22.03	4049
0.60	1.340	19.30	4052
0.70	1.200	17.28	4054
0.80	1.050	15.12	4056
0.90	0.900	12.96	4058

Step 3. The top of Layer 3 is located at a distance of 50.8 ft from the FWL (i.e., h = 4,070.8 - 4,020 = 50.8 ft). Calculate the capillary pressure at the top of the third layer:

$$p_c = \left(\frac{50.8}{144}\right)(65.2 - 55.2) = 3.53 \text{ psi}$$

- The corresponding water saturation as read from the curve designated for Layer 3 is 0.370.
- o Construct the following table for Layer 3.

$S_{\mathbf{w}}$	p _c , psi	h, ft	Depth = FWL - h
0.37	3.53	50.8	4020
0.40	3.35	48.2	4023
0.50	2.75	39.6	4031
0.60	2.50	36.0	4035

Step 4. O Distance from the FWL to the top of Layer 2 is:

$$h = 4,070.8 - 4,010 = 60.8 \text{ ft}$$

$$\circ \ p_c = \left(\frac{60.8}{144}\right)(65.2 - 55.2) = 4.22 \text{ psi}$$

- \circ S_w at p_c of 4.22 psi is 0.15.
- \circ Distance from the FWL to the bottom of the layer is 50.8 ft that corresponds to a p_c of 3.53 psi and S_w of 0.15. This indicates that the second layer has a uniform water saturation of 15%.

Step 5. For Layer 1, distance from the FWL to the top of the layer:

$$h = 4,070.8 - 4,000 = 70.8 \text{ ft}$$

$$p_c = \left(\frac{70.8}{144}\right)(10) = 4.92 \text{ psi}$$

- \circ S_w at the top of Layer 1 = 0.25
- The capillary pressure at the bottom of the layer is 3.53 psi with a corresponding water saturation of 0.27.
- Step 6. Figure 4-17 documents the calculated results graphically. The figure indicates that Layer 2 will produce 100% oil while all remaining layers produce oil and water simultaneously.

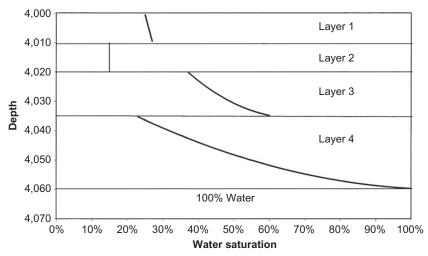


FIGURE 4-17 Water saturation profile.

Leverett J-Function

Capillary pressure data are obtained on small core samples that represent an extremely small part of the reservoir and, therefore, it is necessary to combine all capillary data to classify a particular reservoir. The fact that the capillary pressure-saturation curves of nearly all naturally porous materials have many features in common has led to attempts to devise some general equation describing all such curves. Leverett (1941) approached the problem from the standpoint of dimensional analysis.

Realizing that capillary pressure should depend on the porosity, interfacial tension, and mean pore radius, Leverett defined the dimensionless function of saturation, which he called the J-function, as

$$J(S_w) = 0.21645 \frac{p_c}{\sigma} \sqrt{\frac{k}{\phi}}$$
 (4-36)

where

 $J(S_w)$ = Leverett J-function

 $p_{c} = capillary \; pressure, \, psi \;$

 σ = interfacial tension, dynes/cm

k = permeability, md

 ϕ = fractional porosity

In doing so, Leverett interpreted the ratio of permeability, k, to porosity, ϕ , as being proportional to the square of a mean pore radius.

The J-function was originally proposed as a means of converting all capillary-pressure data to a universal curve. There are significant differences in correlation of the J-function with water saturation from formation to

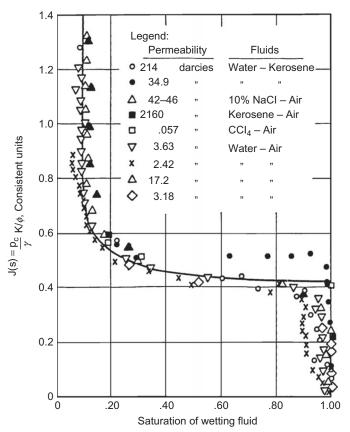


FIGURE 4-18 The Leverett J-function for unconsolidated sands. (After Leverett, 1941.)

formation, so that no universal curve can be obtained. For the same formation, however, this dimensionless capillary-pressure function serves quite well in many cases to remove discrepancies in the p_c versus S_w curves and reduce them to a common curve. This is shown for various unconsolidated sands in Figure 4-18.

Example 4-7

A laboratory capillary pressure test was conducted on a core sample taken from the Nameless Field. The core has a porosity and permeability of 16% and 80 md, respectively. The capillary pressure-saturation data are given as follows:

S _w	p₀ psi
1.0	0.50
0.8	0.60
0.6 0.4	0.75
0.4	1.05
0.2	1.75

The interfacial tension is measured at 50 dynes/cm. Further reservoir engineering analysis indicated that the reservoir is better described at a porosity value of 19% and an absolute permeability of 120 md. Generate the capillary pressure data for the reservoir.

Solution

Step 1. Calculate the J-function using the measured capillary pressure data.

S _w	p _c , psi	$J(S_{w}) = 0.096799 (p_{c})$
1.0	0.50	0.048
0.8	0.60	0.058
0.6	0.75	0.073
0.4	1.05	0.102
0.2	1.75	0.169

Step 2. Using the new porosity and permeability values, solve Equation 4-36 for the capillary pressure p_c.

$$\begin{split} p_c &= J\left(S_w\right) \sigma / \left[0.21645 \sqrt{\frac{k}{\varphi}}\right] \\ p_c &= J\left(S_w\right) 50 / \left[0.21645 \sqrt{\frac{120}{0.19}}\right] \\ p_c &= 9.192 \; J\left(S_w\right) \end{split}$$

Step 3. Reconstruct the capillary pressure-saturation table.

S _w	J(S _w)	$p_c = 9.192 \text{ J(S}_w)$
1.0	0.048	0.441
0.8	0.058	0.533
0.6	0.073	0.671
0.4	0.102	0.938
0.2	0.169	1.553

Converting Laboratory Capillary Pressure Data

For experimental convenience, it is common in the laboratory determination of capillary pressure to use air-mercury or air-brine systems, rather than the actual water-oil system characteristic of the reservoir. Since the laboratory fluid system does not have the same surface tension as the reservoir system, it becomes necessary to convert laboratory capillary pressure to reservoir capillary pressure. By assuming that the Leverett J-function is a property of rock and does not change from the laboratory to the reservoir, we can calculate reservoir capillary pressure as show below.

$$(p_c)_{res} = (p_c)_{lab} \frac{\sigma_{res}}{\sigma_{lab}}$$

Even after the laboratory capillary pressure has been corrected for surface tension, it may be necessary to make further corrections for permeability and porosity. The reason for this is that the core sample that was used in performing the laboratory capillary pressure test may not be representative of the average reservoir permeability and porosity. If we assume that the J-function will be invariant for a given rock type over a range of porosity and permeability values, then the reservoir capillary pressure can be expressed as

$$(p_c)_{res} = (p_c)_{lab} \frac{\sigma_{res}}{\sigma_{lab}} \sqrt{(\phi_{res} k_{core})/(\phi_{core} k_{res})}$$
 (4-37)

where

 $(p_c)_{res}$ = reservoir capillary pressure

 σ_{res} = reservoir surface or interfacial tension

 $k_{res} = reservoir permeability$

 $\phi_{res} = reservoir porosity$

 $(p_c)_{lab}$ = laboratory measured capillary pressure

 $\phi_{core} = core porosity$

 $k_{core} = core permeability$

PERMEABILITY

Permeability is a property of the porous medium that measures the capacity and ability of the formation to transmit fluids. The rock permeability, k, is a very important rock property because it controls the directional movement and the flow rate of the reservoir fluids in the formation. This rock characterization was first defined mathematically by Henry Darcy in 1856. In fact, the equation that defines permeability in terms of measurable quantities is called **Darcy's Law.**

Darcy developed a fluid flow equation that has since become one of the standard mathematical tools of the petroleum engineer. If a horizontal linear flow of an incompressible fluid is established through a core sample of length L and a cross-section of area A, then the governing fluid flow equation is defined as

$$v = -\frac{k \, dp}{\mu \, dL} \tag{4-38}$$

where

 ν = apparent fluid flowing velocity, cm/sec

k = proportionality constant, or permeability, Darcy's

 $\mu = \text{viscosity of the flowing fluid, cp}$

dp/dL = pressure drop per unit length, atm/cm

The velocity, ν , in Equation 4-38 is not the actual velocity of the flowing fluid but is the apparent velocity determined by dividing the flow rate by the crosssectional area across which fluid is flowing. Substituting the relationship, q/A, in place of ν in Equation 4-38 and solving for q results in

$$q = -\frac{kA}{\mu} \frac{dp}{dL}$$
 (4-39)

where

q = flow rate through the porous medium, cm³/sec

A = cross-sectional area across which flow occurs, cm²

With a flow rate of one cubic centimeter per second across a cross-sectional area of one square centimeter with a fluid of one centipoise viscosity and a pressure gradient at one atmosphere per centimeter of length, it is obvious that k is unity. For the units described above, k has been arbitrarily assigned a unit called *Darcy* in honor of the man responsible for the development of the theory of flow through porous media. Thus, when all other parts of Equation 4-39 have values of unity, k has a value of one Darcy.

One Darcy is a relatively high permeability as the permeabilities of most reservoir rocks are less than one Darcy. In order to avoid the use of fractions in describing permeabilities, the term *millidarcy* is used. As the term indicates, one millidarcy, i.e., 1 md, is equal to one-thousandth of one Darcy or,

$$1 \text{ Darcy} = 1000 \text{ md}$$

The negative sign in Equation 4-39 is necessary as the pressure increases in one direction while the length increases in the opposite direction.

Equation 4-39 can be integrated when the geometry of the system through which fluid flows is known. For the simple linear system shown in Figure 4-19, the integration is performed as follows:

$$q\int\limits_{o}^{L}dL=-\frac{kA}{\mu}\int\limits_{p_{1}}^{p_{2}}dp$$

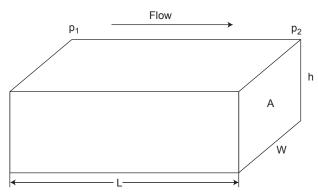


FIGURE 4-19 Linear flow model.

Integrating the above expression yields:

$$qL = -\frac{kA}{\mu}(p_2 - p_1)$$

It should be pointed out that the volumetric flow rate, q, is constant for liquids because the density does not change significantly with pressure.

Since p_1 is greater than p_2 , the pressure terms can be rearranged, which will eliminate the negative term in the equation. The resulting equation is:

$$q = \frac{kA(p_1 - p_2)}{\mu L}$$
 (4-40)

Equation 4-40 is the conventional linear flow equation used in fluid flow calculations.

Standard laboratory analysis procedures will generally provide reliable data on permeability of core samples. If the rock is not homogeneous, the whole core analysis technique will probably yield more accurate results than the analysis of core plugs (small pieces cut from the core). Procedures that have been used for improving the accuracy of the permeability determination include cutting the core with an oil-base mud, employing a pressure-core barrel, and conducting the permeability tests with reservoir oil.

Permeability is reduced by overburden pressure, and this factor should be considered in estimating permeability of the reservoir rock in deep wells because permeability is an isotropic property of porous rock in some defined regions of the system, that is, it is directional. Routine core analysis is generally concerned with plug samples drilled parallel to bedding planes and, hence, parallel to direction of flow in the reservoir. These yield horizontal permeabilities (k_h).

The measured permeability on plugs that are drilled perpendicular to bedding planes are referred to as vertical permeability (k_v) . Figure 4-20 shows a schematic illustration of the concept of the core plug and the associated permeability.

As shown in Figure 4-20, there are several factors that must be considered as possible sources of error in determining reservoir permeability. These factors are:

- 1. Core sample may not be representative of the reservoir rock because of reservoir heterogeneity.
- 2. Core recovery may be incomplete.
- 3. Permeability of the core may be altered when it is cut, or when it is cleaned and dried in preparation for analysis. This problem is likely to occur when the rock contains reactive clays.
- **4.** Sampling process may be biased. There is a temptation to select the best parts of the core for analysis.

Permeability is measured by passing a fluid of known viscosity p through a core plug of measured dimensions (A and L) and then measuring flow rate q and pressure drop Δp . Solving Equation 4-40 for the permeability, gives:

$$k = \frac{q \mu L}{A \Delta p}$$

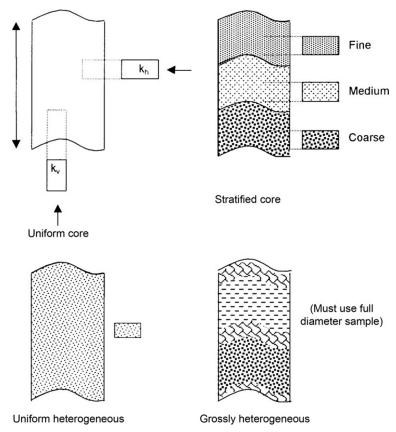


FIGURE 4-20 Representative samples of porous media.

where

L = length of core, cm

 $A = cross-sectional area, cm^2$

The following conditions must exist during the measurement of permeability:

- o Laminar (viscous) flow
- No reaction between fluid and rock
- Only single phase present at 100% pore space saturation

This measured permeability at 100% saturation of a single phase is called the absolute permeability of the rock.

Example 4-8

A brine is used to measure the absolute permeability of a core plug. The rock sample is 4 cm long and 3 cm² in cross section. The brine has a viscosity of 1.0 cp and is flowing a constant rate of 0.5 cm³/sec under a 2.0 atm pressure differential. Calculate the absolute permeability.

Solution

Applying Darcy's equation, i.e., Equation 4-40, gives:

$$0.5 = \frac{(k) (3) (2)}{(1) (4)}$$

Example 4-9

Rework the above example assuming that an oil of 2.0 cp is used to measure the permeability. Under the same differential pressure, the flow rate is 0.25 cm³/sec.

Solution

Applying Darcy's equation yields:

$$0.5 = \frac{\text{(k) (3) (2)}}{\text{(1) (4)}}$$

$$k = 0.333$$
 Darcys

Dry gas is usually used (air, N_2 , He) in permeability determination because of its convenience, availability, and to minimize fluid-rock reaction.

The measurement of the permeability should be restricted to the low (laminar/viscous) flow rate region, where the pressure remains proportional to flow rate within the experimental error. For high flow rates, Darcy's equation as expressed by Equation 4-40 is inappropriate to describe the relationship of flow rate and pressure drop.

In using dry gas in measuring the permeability, the gas volumetric flow rate q varies with pressure because the gas is a highly compressible fluid. Therefore, the value of q at the average pressure in the core must be used in Equation 4-40. Assuming the used gases follow the ideal gas behavior (at low pressures), the following relationships apply:

$$p_1V_1 = p_2V_2 = p_mV_m$$

In terms of the flow rate q, the above equation can be equivalently expressed as:

$$p_1 q_1 = p_2 q_2 = p_m q_m (4-41)$$

with the mean pressure p_m expressed as:

$$p_{\rm m} = \frac{p_1 + p_2}{2}$$

where

 p_1 , p_2 , p_m = inlet, outlet, and mean pressures, respectively, atm V_1 , V_2 , V_m = inlet, outlet, and mean gas volume, respectively, cm³ $q_1,\,q_2,\,q_m=$ inlet, outlet, and mean gas flow rate, respectively, cm^3/sec

The gas flow rate is usually measured at base (atmospheric) pressure p_b and, therefore, the term $Q_{\rm gsc}$ is introduced into Equation 4-41 to produce:

$$Q_{gsc} p_b = q_m p_m$$

where

 $Q_{gsc} = gas$ flow rate at standard conditions, cm³/sec $p_b = base$ pressure (atmospheric pressure), atm

Substituting Darcy's Law in the above expression gives

$$Q_{gsc} \, p_b \! = \! \frac{k A(p_1 - p_2)}{\mu_g L} \Big(\! \frac{p_1 + p_2}{2}\! \Big)$$

or

$$Q_{gsc} = \frac{k A (p_1^2 - p_2^2)}{2 \mu_g L p_b}$$
 (4-42)

where

k = absolute permeability, Darcys

 $\mu_g = gas \ viscosity, cp$

 $p_b = base pressure, atm$

 $p_1 = inlet$ (upstream) pressure, atm

 p_2 = outlet (downstream) pressure, atm

L = length of the core, cm

A = cross-sectional area, cm²

 $Q_{gsc} = gas$ flow rate at standard conditions, cm³/sec

The Klinkenberg Effect

Klinkenberg (1941) discovered that permeability measurements made with air as the flowing fluid showed different results from permeability measurements made with a liquid as the flowing fluid. The permeability of a core sample measured by flowing air is always greater than the permeability obtained when a liquid is the flowing fluid. Klinkenberg postulated, on the basis of his laboratory experiments, that liquids had a zero velocity at the sand grain surface, while gases exhibited some finite velocity at the sand grain surface. In other words, the gases exhibited slippage at the sand grain surface. This slippage resulted in a higher flow rate for the gas at a given pressure differential. Klinkenberg also found that for a given porous medium as the mean pressure increased the calculated permeability decreased.

Mean pressure is defined as upstream flowing plus downstream flowing pressure divided by two, $[p_m = (p_1 + p_2)/2]$. If a plot of measured permeability versus $1/p_m$ were extrapolated to the point where $1/p_m = 0$, in other words,

where p_m = infinity, this permeability would be approximately equal to the liquid permeability. A graph of this nature is shown in Figure 4-21. The absolute permeability is determined by extrapolation as shown in Figure 4-21.

The magnitude of the Klinkenberg effect varies with the core permeability and the type of the gas used in the experiment as shown in Figures 4-22 and 4-23. The resulting straight-line relationship can be expressed as

$$k_g = k_L + c \left[\frac{1}{p_m} \right] \tag{4-43}$$

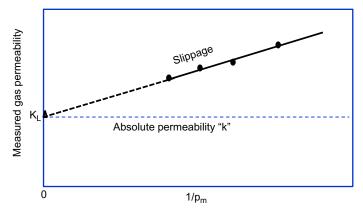


FIGURE 4-21 The Klinkenberg effect in gas permeability measurements.

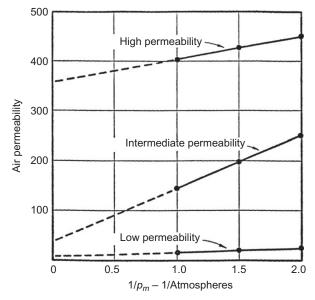


FIGURE 4-22 Effect of permeability on the magnitude of the Klinkenberg effect. (After Cole, F., 1969.)

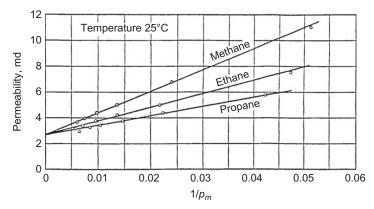


FIGURE 4-23 Effect of gas pressure on measured permeability for various gases. (*After Calhoun, J., 1976.*)

Where:

k_g = measured gas permeability

 $p_m = mean pressure$

 k_L = equivalent liquid permeability, i.e., absolute permeability, k

c = slope of the line

Klinkenberg suggested that the slope c is a function of the following factors:

- \circ Absolute permeability k, i.e., permeability of medium to a single phase completely filling the pores of the medium k_L .
- o Type of the gas used in measuring the permeability, e.g., air.
- Average radius of the rock capillaries.

Klinkenberg expressed the slope c by the following relationship:

$$c = bk_{I} \tag{4-44}$$

where:

 $k_L =$ equivalent liquid permeability, i.e., absolute permeability, k b = constant that depends on the size of the pore openings and is inversely proportional to radius of capillaries.

Combining Equation 4-44 with 4-43 gives:

$$k_g = k_L + (b k_L) \left[\frac{1}{p_m} \right]$$
 (4-45)

where $k_{\rm g}$ is the gas permeability as measured at the average pressure $p_{\rm m}$.

Jones (1972) studied the gas slip phenomena for a group of cores for which porosity, liquid permeability k_L (absolute permeability), and air permeability

were determined. He correlated the parameter b with the liquid permeability by the following expression:

$$b = 6.9 \, k_{\rm L}^{-0.36} \tag{4-46}$$

The usual measurement of permeability is made with air at mean pressure just above atmospheric pressure (1 atm). To evaluate the slip phenomenon and the Klinkenberg effect, it is necessary to at least measure the gas permeability at two mean-pressure levels. In the absence of such data, Equations 4-45 and 4-46 can be combined and arranged to give:

$$6.9 k_L^{0.64} + p_m k_L - p_m kg = 0 (4-47)$$

Where:

 p_m = mean pressure, psi

 $k_g = air permeability at p_m, psi$

 $k_{\rm L} = absolute permeability (k), md$

Equation 4-47 can be used to calculate the absolute permeability when only one gas permeability measurement (kg) of a core sample is made at pm. This nonlinear equation can be solved iteratively by using the Newton-Raphson iterative methods. The proposed solution method can be conveniently written as

$$k_{i+1} = k_i - \frac{f(k_i)}{f'(k_i)}$$

Where:

 k_i = initial guess of the absolute permeability, md

 k_{i+1} = new permeability value to be used for the next iteration

i = iteration level

 $f(k_i) = \text{Equation } 4-47 \text{ as evaluated by using the assumed value of } k_i$.

 $f'(k_i) =$ first-derivative of Equation 4-47 as evaluated at k_i

The first derivative of Equation 4-47 with respect to k_i is:

$$f'(k_i) = 4.416 k_i^{-0.36} + p_m (4-48)$$

The iterative procedure is repeated until convergence is achieved when f (k_i) approaches zero or when no changes in the calculated values of k_i are observed.

An initial guess for the iterative technique can be expressed by:

$$k_L = 0.292(10)^A$$

where

$$A = 1.186 \log(k_g)$$

where k_g is the only measured permeability value by gas.

Example 4-10

The permeability of a core plug is measured by air. Only one measurement is made at a mean pressure of 2.152 psi. The air permeability is 46.6 md. Estimate the absolute permeability of the core sample. Compare the result with the actual absolute permeability of 23.66 md.

Solution

Step 1. Substitute the given values of p_m and k_g into Equations 4-47 and 4-48, to give:

$$f(k_i) = 6.9 k_i^{0.64} + 2.152 k_i - (2.152)(46.6) f'(k_i) = 4.416 k_i^{-0.36} + 2.152$$

Step 2. Assume $k_i = 30$ and apply the Newton-Raphson method to find the required solution as shown below.

i	k _i	f(k _i)	$f'(k_i)$	k _{i + 1}
1	30.000	25.12	3.45	22.719
2	22.719	-0.466	3.29	22.861
3	22.861	0.414	3.29	22.848

After three iterations, the Newton-Raphson method converges to an absolute value for the permeability of 22.848 md.

Equation 4-39 can be expanded to describe flow in any porous medium where the geometry of the system is not too complex to integrate. For example, the flow into a well bore is not linear, but is more often radial. Figure 4-24

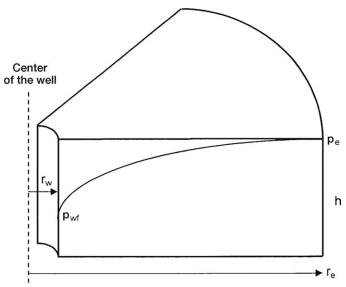


FIGURE 4-24 Radial flow model.

illustrates the type of flow that is typical of that occurring in the vicinity of a producing well. For a radial flow, Darcy's equation in a differential form can be written as:

$$q = \frac{kA}{\mu} \frac{dp}{dr}$$

Integrating Darcy's equation gives:

$$q \int_{r_w}^{r_e} dr = \frac{kA}{\mu} \int_{p_{wf}}^{p_e} dp$$

The term dL has been replaced by dr as the length term has now become a radius term. The minus sign is no longer required for the radial system shown in Figure 4-24 as the radius increases in the same direction as the pressure. In other words, as the radius increases going away from the well bore, the pressure also increases. At any point in the reservoir, the cross-sectional area across which flow occurs will be the surface area of a cylinder, which is 2π rh. Since the cross-sectional area is related to r, then A must be included within the integral sign as follows:

$$q \int_{r_w}^{r_e} \frac{dr}{2\pi rh} = \frac{k}{\mu} \int_{p_{wf}}^{p_e} dp$$

rearranging

$$\frac{q}{2\pi h}\int\limits_{r_w}^{r_e}\!\!\frac{dr}{r}\!=\!\frac{k}{\mu}\int\limits_{p_{wf}}^{p_e}dp$$

and integrating

$$\frac{q}{2\pi h} (\ln r_e - \ln r_w) = \frac{k}{\mu} (p_e - p_{wf})$$

Solving for the flow rate, q, results in:

$$q = \frac{2\pi \, kh \, (p_e - p_{wf})}{\mu \, \ln \, (r_e/r_w)} \tag{4-49}$$

The above equation assumes that the reservoir is homogeneous and is completely saturated with a single liquid phase (appropriate modifications will be discussed in later sections to account for the presence of other fluids), where:

q = flow rate, reservoir cm³/sec

k = absolute permeability, Darcy

h = thickness, cm

 r_e = drainage radius, cm

 r_w = well bore radius, cm p_e = pressure at drainage radius, atm p_{wf} = bottom-hole flowing pressure $\mu = viscosity, cp$

Averaging Absolute Permeabilities

The most difficult reservoir properties to determine usually are the level and distribution of the absolute permeability throughout the reservoir. They are more variable than porosity and more difficult to measure. Yet an adequate knowledge of permeability distribution is critical to the prediction of reservoir depletion by any recovery process. It is rare to encounter a homogeneous reservoir in actual practice. In many cases, the reservoir contains distinct layers, blocks, or concentric rings of varying permeabilities. Also, because smallerscale heterogeneities always exist, core permeabilities must be averaged to represent the flow characteristics of the entire reservoir or individual reservoir layers (units). The proper way of averaging the permeability data depends on how permeabilities were distributed as the rock was deposited.

There are three simple permeability-averaging techniques that are commonly used to determine an appropriate average permeability to represent an equivalent homogeneous system. These are:

- Weighted-average permeability
- Harmonic-average permeability
- Geometric-average permeability

Weighted-Average Permeability

This averaging method is used to determine the average permeability of layeredparallel beds with different permeabilities. Consider the case where the flow system is comprised of three parallel layers that are separated from one another by thin impermeable barriers, i.e., no cross flow, as shown in Figure 4-25. All the layers have the same width w with a cross-sectional area of A.

The flow from each layer can be calculated by applying Darcy's equation in a linear form as expressed by Equation 4-40, to give:

Layer 1

$$q_1 \!=\! \frac{k_1\,w\,h_1\,\Delta\,p}{\mu\,L}$$

Layer 2

$$q_2 = \frac{k_2 w h_2 \Delta p}{\mu L}$$

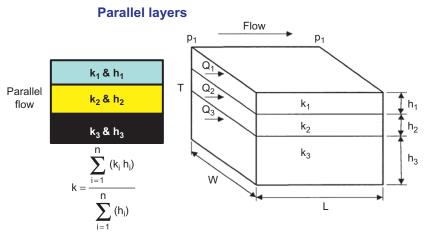


FIGURE 4-25 Linear flow through layered beds.

Layer 3

$$q_3 = \frac{k_3 w h_3 \Delta p}{\mu L}$$

The total flow rate from the entire system is expressed as

$$q_t = \frac{k_{avg} w h_t \Delta p}{\mu L}$$

where

 $q_t = total flow rate$

 k_{avg} = average permeability for the entire model

w = width of the formation

 $\Delta p = p_1 B p_2$

 $h_t = total thickness$

The total flow rate q_t is equal to the sum of the flow rates through each layer or:

$$q_t = q_1 + q_2 + q_3$$

Combining the above expressions gives:

$$\frac{k_{avg} \, w \, h_t \, \Delta p}{\mu \, L} \! = \! \frac{k_1 \, w \, h_1 \, \Delta p}{\mu \, L} + \frac{k_2 \, w \, h_2 \, \Delta p}{\mu \, L} + \frac{k_3 \, w \, h_3 \, \Delta p}{\mu \, L}$$

or

$$k_{avg} h_t = k_1 h_1 + k_2 h_2 + k_3 h_3$$

$$k_{avg} = \frac{k_1 h_1 + k_2 h_2 + k_3 h_3}{h_t}$$

The average absolute permeability for a parallel-layered system can be expressed in the following form:

$$k_{avg} = \frac{\sum_{j=1}^{n} k_j h_j}{\sum_{j=1}^{n} h_j}$$
 (4-50)

Equation 4-50 is commonly used to determine the average permeability of a reservoir from core analysis data.

Figure 4-26 shows a similar layered system with variable layers width. Assuming no cross-flow between the layers, the average permeability can be approximated in a manner similar to the above derivation to give:

$$k_{avg} = \frac{\sum_{j=1}^{n} k_j A_j}{\sum_{j=1}^{n} A_j}$$
 (4-51)

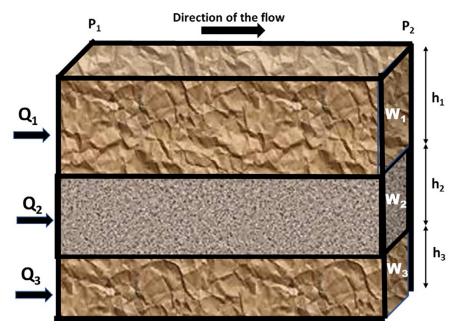


FIGURE 4-26 Linear flow through layered beds with variable area.

with

$$A_i = h_i w_i$$

where

 $\begin{aligned} A_j &= \text{cross-sectional area of layer } j \\ w_i &= \text{width of layer } j \end{aligned}$

Example 4-11

Given the following permeability data from a core analysis report, calculate the average permeability of the reservoir.

Depth, ft	Permeability, md
3998-02	200
4002-04	130
4004-06	170
4006-08	180
4008-10	140

Solution

hi, ft	ki	hiki
4	200	800
2	130	260
2	170	340
2	180	360
2	140	280
ht = 12		Σ hiki = 2040

$$k_{avg} = \frac{2,040}{12} = 170 \text{ md}$$

Harmonic-Average Permeability

Permeability variations can occur laterally in a reservoir as well as in the vicinity of a well bore. Consider Figure 4-27, which shows an illustration of fluid flow through a series combination of beds with different permeabilities.

For a steady-state flow, the flow rate is constant and the total pressure drop Δp is equal to the sum of the pressure drops across each bed, or

$$\Delta p = \Delta p_1 + \Delta p_2 + \Delta p_3$$

Substituting for the pressure drop by applying Darcy's equation, i.e., Equation 4-40, gives:

$$\frac{q\mu L}{A k_{avg}} = \frac{q\mu L_1}{A k_1} + \frac{q\mu L_2}{A k_2} + \frac{q\mu L_3}{A k_3}$$

Series beds

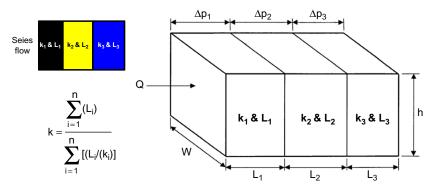


FIGURE 4-27 Linear flow through series beds.

Canceling the identical terms and simplifying gives:

$$k_{avg} = \frac{L}{(L/k)_1 + (L/k)_2 + (L/k)_3}$$

The above equation can be expressed in a more generalized form to give:

$$k_{\text{avg}} = \frac{\sum_{i=1}^{n} L_i}{\sum_{i=1}^{n} (L/k)_i}$$
 (4-52)

where

 $L_i = length \ of \ each \ bed$

 k_i = absolute permeability of each bed

In the radial system shown in Figure 4-28, the above averaging methodology can be applied to produce the following generalized expression:

$$k_{avg} = \frac{\ln(r_e/r_w)}{\sum_{j=1}^{n} \left[\frac{\ln(r_j/r_{j-1})}{k_j} \right]}$$
(4-53)

The relationship in Equation 4-53 can be used as a basis for estimating a number of useful quantities in production work. For example, the effects of mud invasion, acidizing, or well shooting can be estimated from it.

Example 4-12

A hydrocarbon reservoir is characterized by five distinct formation segments that are connected in series. Each segment has the same formation thickness.

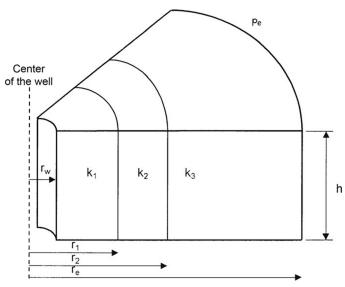


FIGURE 4-28 Flow through series beds.

The length and permeability of each section of the five-bed reservoir are given below:

Length, ft	Permeability, md		
150	80		
200	50		
300	30		
500	20		
200	10		

Calculate the average permeability of the reservoir by assuming:

- **a.** Linear flow system
- **b.** Radial flow system

Solution

For a linear system:

L _i , ft	k _i	L_i/k_i
150	80	1.8750
200	50	4.0000
300	30	10.000
500	20	25.000
200	10	20.000
1350		$\Sigma L_i/k_i = 60.875$

Using Equation 4-52 gives:

$$k_{avg} = \frac{1350}{60.875} = 22.18 \text{ md}$$

For a radial system:

The solution of the radial system can be conveniently expressed in the following tabulated form. The solution is based on Equation 4-53 and assuming a wellbore radius of 0.25 ft:

Segment	r _i , ft	r_{i} , ft $ln(r_i/r_{iB1})$		$ln(r_i/r_{iB1})/k_i$
well bore	0.25	_	_	_
1	150	6.397	80	0.080
2	350	0.847	50	0.017
3	650	0.619	30	10.021
4	1150	0.571	20	0.029
5	1350	0.160	10	0.016
				0.163

From Equation 4-53,

$$k_{avg} = \frac{ln(1350/0.25)}{0.163} = 52.72 \text{ md}$$

Geometric-Average Permeability

Warren and Price (1961) illustrated experimentally that the most probable behavior of a heterogeneous formation approaches that of a uniform system having a permeability that is equal to the geometric average. The geometric average is defined mathematically by the following relationship:

$$k_{avg} = exp \left[\frac{\sum_{i=1}^{n} (h_i \ln(k_i))}{\sum_{i=1}^{n} h_i} \right]$$
 (4-54)

Where:

 k_i = permeability of core sample i

 h_i = thickness of core sample i

n = total number of samples

If the thicknesses (h_i) of all core samples are the same, Equation 4-57 can be simplified as follows:

$$k_{avg} = (k_1 k_2 k_3...k_n)^{\frac{1}{n}}$$
 (4-55)

Example 4-13 Given the following core data, calculate the geometric average permeability:

Sample	h _i , ft	k _i , md
1	1.0	10
2	1.0	30
3	0.5	100
4	1.5	40
5	2.0	80
6	1.5	70
7	1.0	15
8	1.0	50
9	1.5	35
10	0.5	20

Solution

Sample	h _i , ft	k _i , md	h _i * Ln (k _i)
1	1.0	10	2.303
2	1.0	30	3.401
3	0.5	100	2.303
4	1.5	40	5.533
5	2.0	80	8.764
6	1.5	70	6.373
7	1.0	15	2.708
8	1.0	50	3.912
9	1.5	35	5.333
10	0.5	20	1.498
11.5			42.128

$$k_{avg} = exp\left[\frac{42.128}{11.5}\right] = 39 \text{ md}$$

Absolute Permeability Correlations

The determination of connate water by capillary-pressure measurements has allowed the evaluation of connate-water values on samples of varying permeability and within a given reservoir to a wider extent and to a greater accuracy than was possible beforehand. These measurements have accumulated to the point where it is possible to correlate connate-water content with the permeability of the sample in a given reservoir and to a certain extent between reservoirs.

Calhoun (1976) suggested that in an ideal pore configuration of uniform structure, the irreducible connate water would be independent of permeability, lower permeabilities being obtained merely by a scaled reduction in particle size. In an actual porous system formed by deposition of graded particles or by some other natural means, the connate water might be expected to increase as permeability decreases. This conclusion results from the thought that lower

permeabilities result from increasing non-uniformity of pore structure by a gradation of particles rather than by a scaled reduction of particles. In this sense, connate-water content is a function of permeability only insofar as permeability is dependent upon the variation of pore structure. Thus, for unconsolidated sands formed of uniform particles of one size, the connate-water content would be independent of permeability.

Calhoun (1976) pointed out that any correlation found between various reservoir properties would be anticipated to apply only within the rather narrow limits of a single reservoir or perhaps of a given formation. Beyond these bounds, a general correspondence between permeability and pore structure would not be known. It would be anticipated, however, that for formations of similar characteristics, a similar dependence of permeability on pore structure and, consequently, similar correlation of connate water and permeability would be found.

It has been generally considered for many years that connate water reached higher values in lower permeabilities. This observation amounted to nothing more than a trend. The data from capillary pressure measurements have indicated that the relationship is semi-logarithmic, although it is not yet certain from published data that this is the exact relationship. No generalizations are apparent from this amount of data, although it can now be quite generally stated that within a given reservoir the connate water (if an irreducible value) will increase proportionally to the decrease in the logarithm of the permeability. It is apparent, moreover, that one cannot state the value of connate water expected in any new formation unless one knows something of its pore makeup.

Experience indicates a general relationship between reservoir porosity (φ) and irreducible water saturation (Swc) provided the rock type and/or the grain size does not vary over the zone of interest. This relationship is defined by the equation

$$C = (S_{wi})(\varphi)$$

where C is a constant for a particular rock type and/or grain size.

Several investigators suggest that the constant C that describes the rock type can be correlated with the absolute permeability of the rock. Two commonly used empirical methods are the Timur equation and the Morris-Biggs equation.

The Timur Equation

Timur (1968) proposed the following expression for estimating the permeability from connate water saturation and porosity:

$$k = 8581.02 \frac{\phi^{4.4}}{S_{wc}^2} \tag{4-56}$$

The Morris-Biggs Equation

Morris and Biggs (1967) presented the following two expressions for estimating the permeability if oil and gas reservoirs:

For an oil reservoir:

$$k = 62500 \left(\frac{\phi^3}{S_{wc}}\right)^2 \tag{4-57}$$

For a gas reservoir:

$$k = 2500 \left(\frac{\phi^3}{S_{wc}}\right)^2$$
 (4-58)

where

k = absolute permeability, md

 ϕ = porosity, fraction

 S_{wc} = connate-water saturation, fraction

Example 4-14

Estimate the absolute permeability of an oil zone with a connate-water saturation and average porosity of 25% and 19%, respectively.

Solution

Applying the Timur equation:

$$k = 8581.02 \frac{(0.19)^{4.4}}{(0.25)^2} = 92.1 \text{ md}$$

From the Morris and Biggs correlation:

$$k = 62500 \left[\frac{(.19)^3}{0.25} \right] = 47 \text{ md}$$

Ahmed (2017) proposed the following to estimate the absolute permeability "k":

$$k = 151.7043 \left(\frac{\Phi}{S_{wc}}\right)^{3.5323} + 0.01665 \exp(31.9304\Phi); \text{ md}$$

Resolving Example 4-14 using the above expression; gives:

$$k = 151.7043 \left(\frac{0.19}{0.25}\right)^{3.5323} + 0.01665 \exp[31.9304(0.19)] = 65 \text{ md}$$

The irreducible water saturation can be estimated from Ahmed's relationship, to give:

$$S_{wc} = \frac{4.1443 \, \phi}{\left[k - 0.01665 \exp\left(31.9304 \, \phi\right)\right]^{0.283}}$$

Alternatively, if the porosity is not variable, the irreducible water saturation can be approximated from the following simple expression:

$$S_{wc} = \frac{0.361571}{k^{0.131646}}$$

In the previous discussion of Darcy's Law and absolute permeability measurements, it was assumed that the entire porous medium is fully saturated with a single phase, i.e., 100% saturation. In hydrocarbon reservoir, however, the rocks are usually saturated with two or more fluids.

Therefore, the concept of absolute permeability must be modified to describe the fluid flowing behavior when more than one fluid is present in the reservoir. If a core sample is partially saturated with a fluid (other than the test fluid) and both saturations are maintained constant throughout the flow, the measured permeability to the test fluid will be reduced below the permeability, which could be measured if the core were 100 percent saturated with the test fluid.

As the saturation of a particular phase decreases, the permeability to that phase also decreases. The measured permeability is referred to as the effective permeability and is a relative measure of the conductance of the porous medium for one fluid when the medium is saturated with more than one fluid. This implies that the effective permeability is an associated property with each reservoir fluid, i.e., gas, oil, and water. These effective permeabilities for the three reservoir fluids are represented by:

 $k_{\mbox{\tiny g}} = \mbox{effective gas permeability}$ k_0 = effective oil permeability $k_w =$ effective water permeability

One of the phenomena of multiphase effective permeabilities is that the sum of the effective permeabilities is always less than or equal to the absolute permeability, i.e.,

$$k_g + k_o + k_w \le k$$

The effective permeability is used mathematically in Darcy's Law in place of the absolute permeability. For example, the expression for flow through the linear system under a partial saturation of oil is written

$$q_{o} = \frac{k_{o} A (p_{1} - p_{2})}{\mu_{o} L}$$
 (4-59)

Where:

 $q_o = oil flow rate, cc/sec$

 $\mu_o = oil\ viscosity,\ cm$

 $k_o = oil$ effective permeability, Darcys

Effective permeabilities are normally measured directly in the laboratory on small core samples. Owing to the many possible combinations of saturation for a single medium, however, laboratory data are usually summarized and reported as relative permeability. Relative permeability is defined as the ratio of the effective permeability to a given fluid at a definite saturation to the permeability at 100% saturation. The terminology most widely used is simply k_g/k, k₀/k, k_w/k, meaning the relative permeability to gas, oil, and water, respectively. Since k is a constant for a given porous material, the relative permeability varies with the fluid saturation in the same fashion as does the effective permeability. The relative permeability to a fluid will vary from a value of zero at some low saturation of that fluid to a value of 1.0 at 100% saturation of that fluid. Thus, the relative permeability can be expressed symbolically as

$$k_{rg} = \frac{k_g}{k}$$

$$k_{ro} = \frac{k_o}{k}$$

$$k_{rw} = \frac{k_w}{k}$$

which are relative permeabilities to gas, oil, and water, respectively. A comprehensive treatment of the relative permeability is presented in Chapter 5.

ROCK COMPRESSIBILITY

A reservoir thousands of feet underground is subjected to an overburden pressure caused by the weight of the overlying formations. Overburden pressures vary from area to area depending on factors such as depth, nature of the structure, consolidation of the formation, and possibly the geologic age and history of the rocks. Depth of the formation is the most important consideration, and a typical value of overburden pressure is approximately one psi per foot of depth.

The weight of the overburden simply applies a compressive force to the reservoir. The pressure in the rock pore spaces does not normally approach the overburden pressure. A typical pore pressure, commonly referred to as the reservoir pressure, is approximately 0.5 psi per foot of depth, assuming that the reservoir is sufficiently consolidated so the overburden pressure is not transmitted to the fluids in the pore spaces.

The pressure difference between overburden and internal pore pressure is referred to as the effective overburden pressure. During pressure depletion operations, the internal pore pressure decreases and, therefore, the effective overburden pressure increases. This increase causes the following effects:

- The bulk volume of the reservoir rock is reduced.
- Sand grains within the pore spaces expand.

These two volume changes tend to reduce the pore space and, therefore, the porosity of the rock. Often these data exhibit relationships with both porosity and the effective overburden pressure. Compressibility typically decreases with increasing porosity and effective overburden pressure.

Geertsma (1957) points out that there are three different types of compressibility that must be distinguished in rocks:

Rock-matrix compressibility, c_r

Is defined as the fractional change in volume of the solid rock material (grains) with a unit change in pressure. Mathematically, the rock compressibility coefficient is given by

$$c_{\rm r} = -\frac{1}{V_{\rm r}} \left(\frac{\partial V_{\rm r}}{\partial p} \right)_{\rm T} \tag{4-60}$$

where

 $c_r = rock-matrix compressibility, psi^{-1}$

 V_r = volume of solids

The subscript T indicates that the derivative is taken at constant temperature.

Rock-bulk compressibility, c_B

Is defined as the fractional change in volume of the bulk volume of the rock with a unit change in pressure. The rock-bulk compressibility is defined mathematically by:

$$c_{\rm B} = -\frac{1}{V_{\rm B}} \left(\frac{\partial V_{\rm B}}{\partial p} \right)_{\rm T} \tag{4-61}$$

where

 $c_B = \text{rock-bulk compressibility coefficient, psi}^{-1} \\$

 V_B = bulk volume

Pore compressibility, c_p

The pore compressibility coefficient is defined as the fractional change in pore volume of the rock with a unit change in pressure and given by the following relationship:

$$c_{p} = \frac{-1}{V_{p}} \left(\frac{\partial V_{p}}{\partial p} \right)_{T} \tag{4-62}$$

where

p = pore pressure, psi

 $c_p = pore compressibility coefficient, psi^{-1}$

 V_p = pore volume

Equation 4-62 can be expressed in terms of the porosity ϕ by noting that ϕ increases with the increase in the pore pressure; or:

$$c_p = \frac{1}{\Phi} \frac{\partial \Phi}{\partial p}$$

For most petroleum reservoirs, the rock and bulk compressibility are considered small in comparison with the pore compressibility c_p . The *formation compressibility* c_f is the term commonly used to describe the total compressibility of the formation and is set equal to c_p , i.e.:

$$c_{\rm f} = c_{\rm p} = \frac{1}{\Phi} \frac{\partial \Phi}{\partial \rho} \tag{4-63}$$

Typical values for the formation compressibility range from 3×10^{-6} to 25×10^{-6} psi⁻¹. Equation 4-62 can be rewritten as:

$$c_f = \frac{1}{V_p} \frac{\Delta V_p}{\Delta p}$$

or

$$\Delta V_p = c_f V_p \, \Delta p \tag{4-64}$$

where ΔV_p and Δp are the change in the pore volume and pore pressure, respectively.

Geertsma (1957) suggested that the bulk compressibility c_B is related to the pore compressibility c_p by the following expression.

$$c_B \cong c_p \, \varphi$$
 (4-65)

Geertsma has stated that in a reservoir only the vertical component of hydraulic stress is constant and that the stress components in the horizontal plane are characterized by the boundary condition that there is no bulk deformation in those directions. For those boundary conditions, he developed the following approximation for sandstones:

$$c_p(reservoir) = 1/2c_p(laboratory)$$

Example 4-15

Calculate the reduction in the pore volume of a reservoir due to a pressure drop of 10 psi. The reservoir original pore volume is one million barrels with an estimated formation compressibility of $10 \times 10^{-6} \text{ psi}^{-1}$

Solution

Applying Equation 4-64 gives

$$\Delta V_p = \left(10 \times 10^{-6}\right) \left(1 \times 10^6\right) (10) = 100 \, bbl$$

Although the above value is small, it becomes an important factor in undersaturated reservoirs when calculations are made to determine initial oil-in-place and aquifer contents. The reduction in the pore volume due to pressure decline can also be expressed in terms of the changes in the reservoir porosity. Equation 4-63 can be rearranged, to give:

$$c_f \partial p = \left(\frac{1}{\phi}\right) \partial \phi$$

Integrating the above relation gives:

$$\begin{split} c_f \int\limits_{p_o}^p \! \partial p &= \int\limits_{\varphi_o}^\varphi \! \frac{\partial \varphi}{\varphi} \\ c_f(p-p_o) &= \ ln \left(\frac{\varphi}{\varphi_o} \right) \end{split}$$

or:

$$\phi = \phi_o e^{c_f(p - p_o)} \tag{4-66}$$

where

 $p_o = original pressure, psi$

 ϕ_o = original porosity

p = current pressure, psi

 $\varphi = porosity \ at \ pressure \ p$

Noting that the e^x expansion series is expressed as:

$$e^{x} = 1 + x + \frac{x^{2}}{2!} + \frac{x^{3}}{3!} + \dots$$

Using the expansion series and truncating the series after the first two terms, gives:

$$\phi = \phi_{o}[1 + c_{f}(p - p_{o})] \tag{4-67}$$

Example 4-16

Given the following data:

$$c_f = 10 \times 10^{-6}$$

o original pressure = 5,000 psi

o original porosity = 18%

o current pressure = 4,500 psi

Calculate the porosity at 4,500 psi.

Solution

$$\phi = 0.18 [1 + (10 \times 10^{-6})(4,500 - 5,000)] = 0.179$$

It should be pointed out that the total reservoir compressibility c_t is extensively used in the transient flow equation and the material balance equation as defined by the following expression:

$$c_t = S_0 c_0 + S_w c_s + S_g c_g + c_f (4-68)$$

where

 S_o , S_w , S_g = oil, water, and gas saturation

 $c_o = oil compressibility, psi^{-1}$

 $c_w = water compressibility, psi^{-1}$

 $c_g = gas compressibility, psi^{-1}$

 $c_t = total reservoir compressibility$

For undersaturated oil reservoirs, the reservoir pressure is above the bubble-point pressure, i.e., no initial gas cap, which reduces Equation 4-68 to:

$$c_t = S_o c_o + S_w c_w + c_f$$

In general, the formation compressibility c_f is the same order of magnitude as the compressibility of the oil and water and, therefore, cannot be regulated.

Several authors have attempted to correlate the pore compressibility with various parameters including the formation porosity. Hall (1953) correlated the pore compressibility with porosity as given by the following relationship:

$$c_f = (1.782/\phi^{0.438})10^{-6} \tag{4-69}$$

where

 $c_f = formation compressibility, psi^{-1}$

 ϕ = porosity, fraction

Newman (1973) used 79 samples for consolidated sandstones and limestones to develop a correlation between the formation compressibility and porosity. The proposed generalized hyperbolic form of the equation is:

$$c_f = \frac{a}{[1 + cb\varphi]}$$

where

For consolidated sandstones

 $a = 97.32 \times 10^{-6}$

b = 0.699993

c = 79.8181

For limestones

a = 0.8535

b = 1.075

 $c = 2.202 \times 10^6$

Example 4-17

Estimate the compressibility coefficient of a sandstone formation that is characterized by a porosity of 0.2, using:

- a. Hall's correlation
- **b.** Newman's correlation

Solution

a. Hall's correlations:

$$c_f = \left(1.782/0.2^{0.438}\right)10^{-6} = 3.606 \times 10^{-6} psi^{-1}$$

b. Newman's correlation:

$$c_f = \frac{97.32 \times 10^{-6}}{\left[1 + (0.699993)(79.8181)(0.2)\right]^{1/0.699993}} = 2.74 \times 10^{-6} psi^{-1}$$

NET PAY THICKNESS

A fundamental prerequisite to reservoir performance prediction is a satisfactory knowledge of the volume of oil originally in place. The reservoir is necessarily confined to certain geologic and fluid boundaries, i.e., GOC, WOC, and GWC, so accuracy is imperative. Within the confines of such boundaries, oil is contained in what is commonly referred to as Gross Pay. Net Pay is that part of the reservoir thickness that contributes to oil recovery and is defined by imposing the following criteria:

- Lower limit of porosity
- Lower limit of permeability
- o Upper limit of water saturation

All available measurements performed on reservoir samples and in wells, such as core analysis and well logs, are extensively used in evaluating the reservoir net thickness.

The choice of lower limits of porosity and permeability will depend upon such individual characteristics as

- Total reservoir volume
- o Total range of permeability values
- o Total range of porosity values
- Distribution of the permeability and porosity values

RESERVOIR HETEROGENEITY

It has been proposed that most reservoirs are laid down in a body of water by a long-term process, spanning a variety of depositional environments, in both time and space. As a result of subsequent physical and chemical reorganization, such as compaction, solution, dolomitization and cementation, the reservoir characteristics are further changed. Thus, the heterogeneity of reservoirs is, for the most part, dependent upon the depositional environments and subsequent events.

The main geologic characteristic of all the physical rock properties that have a bearing on reservoir behavior when producing oil and gas is the extreme variability in such properties within the reservoir itself, both laterally and vertically, and within short distances. It is important to recognize that there are no homogeneous reservoirs, only varying degrees of heterogeneity.

The reservoir heterogeneity is then defined as a variation in reservoir properties as a function of space. Ideally, if the reservoir is homogeneous, measuring a reservoir property at any location will allow us to fully describe the reservoir. The task of reservoir description is very simple for homogeneous reservoirs. On the other hand, if the reservoir is heterogeneous, the reservoir properties vary as a function of a spatial location. These properties may include permeability, porosity, thickness, saturation, faults and fractures, rock facies, and rock characteristics. For a proper reservoir description, we need to predict the variation in these reservoir properties as a function of spatial locations. There are essentially two types of heterogeneity:

- Vertical heterogeneity
- Areal heterogeneity

Geostatistical methods are used extensively in the petroleum industry to quantitatively describe the two types of the reservoir heterogeneity. It is obvious that the reservoir may be nonuniform in all intensive properties such as permeability, porosity, wettability, and connate water saturation. We will discuss heterogeneity of the reservoir in terms of permeability.

Vertical Heterogeneity

One of the first problems encountered by the reservoir engineer in predicting or interpreting fluid displacement behavior during secondary recovery and enhanced oil recovery processes is that of organizing and using the large amount of data available from core analysis. Permeabilities pose particular problems in organization because they usually vary by more than an order of magnitude between different strata. The engineer must be able then to:

- Describe the degree of the vertical heterogeneity in mathematical terms, and
- Describe and define the proper permeability stratification of the pay zone. This task is commonly called the zoning or layering problem.

It is appropriate to be able to describe the degree of heterogeneity within a particular system in quantitative terms. The degree of homogeneity of a reservoir property is a number that characterizes the departure from uniformity or constancy of that particular measured property through the thickness of reservoir. A formation is said to have a uniformity coefficient of zero in a specified property when that property is constant throughout the formation thickness. A completely heterogeneous formation has a uniformity coefficient of unity. Between the two extremes, formations have uniformity coefficients comprised between zero and one. The following are the two most widely used descriptors of the vertical heterogeneity of the formation:

- Dykstra-Parsons permeability variation V
- Lorenz coefficient L

The Dykstra-Parsons Permeability Variation

Dykstra and Parsons (1950) introduced the concept of the permeability variation coefficient V, which is a statistical measure of non-uniformity of a set of data. It is generally applied to the property of permeability but can be extended to treat other rock properties. It is generally recognized that the permeability data are log-normally distributed. That is, the geologic processes that create permeability in reservoir rocks appear to leave permeabilities distributed around the geometric mean. Dykstra and Parsons recognized this feature and introduced the permeability variation that characterizes a particular distribution. The required computational steps for determining the coefficient V are summarized below:

- Step 1. Arrange the core samples in decreasing permeability sequence, i.e., descending order.
- Step 2. For each sample, calculate the percentage of thickness with permeability greater than this sample.
- Step 3. Using a log-probability graph paper, plot permeability values on the log scale and the % of thickness on the probability scale. This special graph paper is shown in Figure 4-29.
- Step 4. Draw the best straight line through the points.
- Step 5. Read the corresponding permeability values at 84.1% and 50% of thickness. These two values are designated as $k_{84.1}$ and k_{50} .
- Step 6. The Dykstra-Parsons permeability variation is defined by the following expression:

$$V = \frac{k_{50} - k_{84.1}}{k_{50}} \tag{4-70}$$

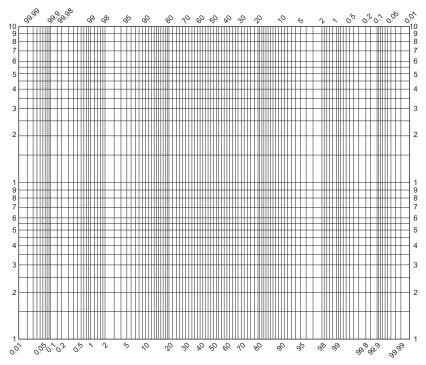


FIGURE 4-29 Probability-log scale.

Example 4-18

The following conventional core analysis data are available from three wells:

We	Well #1			Well #2			Well #3		
Depth ft	k md	ф %	Dept ft	k md	ф %	Dept ft	k md	ф %	
5389–5391	166	17.4	5397-5398.5	72	15.7	5401-5403	28	14.0	
-5393	435	18.0	-539.95	100	15.6	-5405	40	13.7	
-5395	147	16.7	-5402	49	15.2	-5407	20	12.2	
-5397	196	17.4	-5404.5	90	15.4	-5409	32	13.6	
-5399	254	19.2	-5407	91	16.1	- 5411	35	14.2	
-5401	105	16.8	-5409	44	14.1	- 5413	27	12.6	
-5403	158	16.8	-5411	62	15.6	-5415	27	12.3	
-5405	153	15.9	- 5413	49	14.9	- 541 <i>7</i>	9	10.6	
-5406	128	17.6	-5415	49	14.8	-5419	30	14.1	
-5409	172	17.2	- 541 <i>7</i>	83	15.2				

Calculate the Dykstra-Parsons permeability variation.

Solution

Step 1. Arrange the entire permeability data in a descending order and calculate % of thickness with greater permeability as shown below:

K, md	h, ft	h with greater k	% of h with greater k
435	2	0	0
254	2	2	3.6
196	2	4	7.1
172	3	6	10.7
166	2	9	16.1
158	2	11	19.6
153	2	13	23.2
147	2	15	26.8
128	1	1 <i>7</i>	30.4
105	2	18	32.1
100	1	20	35.7
91	2.5	21	37.5
90	2.5	23.5	42.0
83	2	26	46.4
72	1.5	28	50
62	2	29.5	52.7
49	6.5	31.5	56.3
44	2	38	67.9
40	2	40	71.4
35	2	42	75.0
32	2	44	78.6
30	2	46	82.1
28	2	48	85. <i>7</i>
27	2	50	89.3
20	2	52	92.9
9	2	54	96.4
	Total = 56'		

Step 2. Plot the permeability versus % of thickness with greater k on a logprobability scale as shown in Figure 4-30 and read

$$k_{50} = 68 \text{ md}$$

 $k_{84.1} = 29.5$

Step 3. Calculate V by applying Equation 4-70.

$$V = \frac{68 - 29.5}{68} = 0.57$$

It should be noted that if all the permeabilities are equal, the numerator or Equation 4-70 would be zero, and the V would also be zero. This would be the case for a completely homogeneous system. The Dykstra-Parsons method is commonly referred to as a Permeability Ordering Technique.

In water flooding calculations, it is frequently desired to divide the reservoir into layers that have equal thickness and different permeability. The logprobability scale can be used in this case to assign the permeability scale into

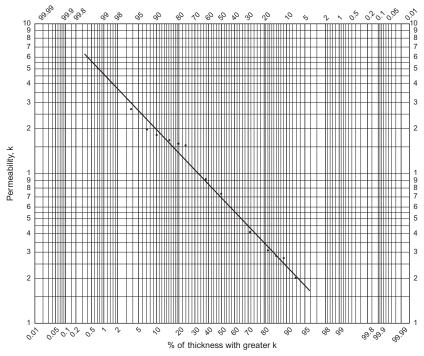


FIGURE 4-30 % of h vs. k.

equal percent increments and to read the corresponding permeability at the midpoint of each interval.

Example 4-19

Using the data given in Example 4-18, determine the average layer permeability for a 10-layered system, assuming a uniform porosity.

Solution

Using the Dykstra-Parsons's log-probability plot as shown in Figure 4-30, determine the permeability for the 10-layered system as follows:

Layer	% Probability	k, md
1	5	265
2	15	160
3	25	120
4	35	94
5	45	76
6	55	60
7	65	49
8	<i>7</i> 5	39
9	85	29
10	95	18

Although permeability and porosity are not related in a strict technical sense, they should correlate in rock of similar lithology and pore size distribution. In many cases, the logarithm of permeability versus porosity plots is frequently made and the best straight line is drawn through the points.

Lorenz Coefficient L

Schmalz and Rahme (1950) introduced a single parameter that describes the degree of heterogeneity within a pay zone section. The term is called Lorenz coefficient and varies between zero, for a completely homogeneous system, to one for a completely heterogeneous system.

The following steps summarize the methodology of calculating Lorenz coefficient:

- Step 1. Arrange all the available permeability values in a descending order.
- Step 2. Calculate the cumulative permeability capacity Σ kh and cumulative volume capacity Σφh.
- Step 3. Normalize both cumulative capacities such that each cumulative capacity ranges from 0 to 1.
- Step 4. Plot the normalized cumulative permeability capacity versus the normalized cumulative volume capacity on a Cartesian scale.

Figure 4-31 shows an illustration of the flow capacity distribution. A completely uniform system would have all permeabilities equal, and a plot of the normalized Σ kh versus Σ ϕ h would be a straight line. Figure 4-31 indicates that as the degree of contrast between high and low values of permeability increases the

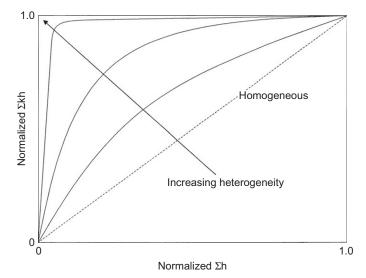


FIGURE 4-31 Normalized flow capacity.

plot exhibits greater concavity toward the upper left corner. This would indicate more heterogeneity, i.e., the severity of deviation from a straight line is an indication of the degree of heterogeneity. The plot can be used to describe the reservoir heterogeneity quantitatively by calculating the Lorenz coefficient. The coefficient is defined by the following expression:

$$L = \frac{\text{Area above the straight line}}{\text{Area below the straight line}}$$
(4-71)

where the Lorenz coefficient L can vary between 0 and 1.

0 =completely homogeneous

1 =completely heterogeneous

Figure 4-32 shows the relation of the permeability variation V and Lorenz coefficient L for log-normal permeability distributions as proposed by Warren and Price (1961). This relationship can be expressed mathematically by the following two expressions:

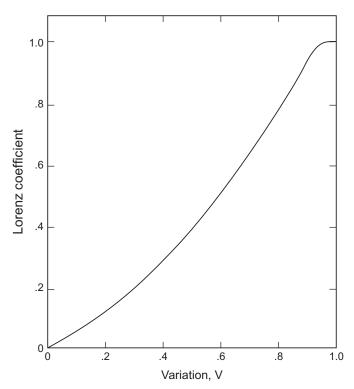


FIGURE 4-32 Correlation of Lorenz coefficient and permeability variation.

Lorenz coefficient in terms of permeability variation:

$$L = 0.0116356 + 0.339794 V + 1.066405 V^2 - 0.3852407 V^3$$
 (4-72)

Permeability variation in terms of Lorenz coefficient:

$$V = -5.05971(10^{-4}) + 1.747525 L - 1.468855 L^{2} + 0.701023 L^{3}$$
 (4-73)

The above two expressions are applicable between 0 < L < 1 and 0 < V < 1.

Example 4-20

Using the data given in Example 4-18, calculate the Lorenz coefficient assuming a uniform porosity.

Solution

Step 1. Tabulate the permeability data in a descending order and calculate the normalized Σ kh and Σ h as shown below:

k, md	h, ft	kh	Σkh	Σkh/5646.5	Σh	Σh/56
435	2	870	870	0.154	2	0.036
254	2	508	1378	0.244	4	0.071
196	2	392	1770	0.313	6	0.107
172	3	516	2286	0.405	9	0.161
166	2	332	2618	0.464	11	0.196
158	2	316	2934	0.520	13	0.232
153	2	306	3240	0.574	15	0.268
147	2	294	3534	0.626	1 <i>7</i>	0.304
128	1	128	3662	0.649	18	0.321
105	2	210	3872	0.686	20	0.357
100	1	100	3972	0.703	21	0.375
91	2.5	227.5	4199.5	0.744	23.5	0.420
90	2.5	225	4424.5	0.784	26	0.464
83	2	166	4590.5	0.813	28	0.50
72	1.5	108	4698.5	0.832	29.5	0.527
62	2	124	4822.5	0.854	31.5	0.563
49	6.5	294	5116.5	0.906	38.0	0.679
44	2	88	5204.5	0.922	40.0	0.714
40	2	80	5284.5	0.936	42	0.750
35	2	70	5354.4	0.948	44	0.786
32	2	64	5418.5	0.960	46	0.821
30	2	60	5478.5	0.970	48	0.857
28	2	56	5534.5	0.980	50	0.893
27	2	54	5588.5	0.990	52	0.929
20	2	40	5628.5	0.997	54	0.964
9	2	18	5646.5	1.000	56	1.000

Step 2. Plot the normalized capacities on a Cartesian scale as shown in Figure 4-33.

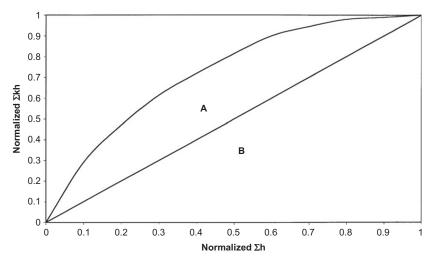


FIGURE 4-33 Normalized flow capacity for Example 4-20.

Step 3. Calculate the Lorenz coefficient by dividing the area above the straight line (area A) by the area under the straight line (area B) to give:

$$L = 0.42$$

A plot of the cumulative permeability capacity Σ kh versus Σ h (without normalization) is commonly constructed, as shown in Figure 4-34, and used to assign average permeability values for a selected number of reservoir layers. If the intervals of the thickness are chosen, as shown in Figure 4-34, then the average values of permeability for each thickness interval (layer) can be calculated by dividing the incremental (kh) by the incremental thickness.

It should be noted that it is not necessary that equal thickness sections be chosen. They may be selected at irregular increments as desired. There are also some advantages of selecting layer properties so that each layer has the same permeability thickness product.

Example 4-21

Using the data given in Example 4-18, calculate the average permeability for a 10-layered system reservoir. Compare the results with those of the Dykstra-Parsons method.

Solution

Step 1. Using the calculated values of Σ kh and Σ h of Example 4-20, plot Σ kh versus Σ h on a Cartesian coordinate as shown in Figure 4-35.

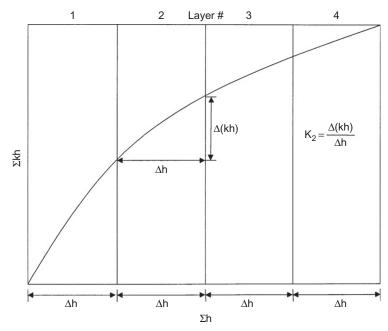


FIGURE 4-34 Cumulative permeability capacity vs. cumulative thickness.

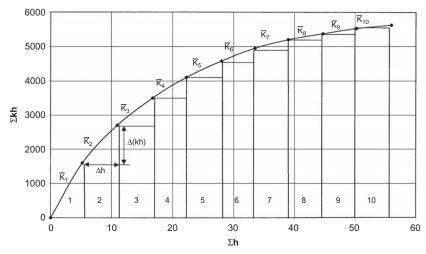


FIGURE 4-35 Cumulative kh vs. cumulative h (Example 4-21).

7		,,	
Layer	k	k from Dykstra-Parsons, Example 4-19	
1	289	265	
2	196.4	160	
3	142.9	120	
4	107.1	94	
5	83.9	76	
6	67.9	60	
7	44.6	49	
8	35.7	39	
9	32.1	29	
10	17.2	18	

Step 2. Divide the x-axis into 10 equal segments*, each with 5.6 ft. Step 3. Calculate the average permeability \overline{k} for each interval, to give:

The permeability sequencing (ordering) methods of zonation do not consider the physical location of the rocks with the vertical column. All the data are considered to be a statistical sampling, which will describe the statistical distribution of permeability, porosity, and thickness within the reservoir. All the values of equal permeability are presumed to be in communication with each other.

Miller and Lents (1947) suggested that the fluid movement in the reservoir remains in the same relative vertical position, i.e., remains in the same elevation, and that the permeability in this elevation (layer) is better described by the geometric mean average permeability. This method is called the positional method. Thus, to describe the layering system, or a reservoir using the positional approach, it is necessary to calculate the geometric mean average permeability (Equations 4-54 and 4-55) for each elevation and treat each of these as an individual layer.

AREAL HETEROGENEITY

Since the early stages of oil production, engineers have recognized that most reservoirs vary in permeability and other rock properties in the lateral direction. To understand and predict the behavior of an underground reservoir, one must have as accurate and detailed knowledge as possible of the subsurface. Indeed, water and gas displacement is conditioned by the storage geometry (structural shape, thickness of strata) and the local values of the physical parameters (variable from one point to another) characteristic of the porous rock. Hence, prediction accuracy is closely related to the detail in which the reservoir is described.

Johnson and co-workers (1966) devised a well testing procedure, called pulse testing, to generate rock properties data between wells. In this procedure,

^{*} It should be noted that the 56 feet *do not* equal the reservoir net thickness. It essentially represents the cumulative thickness of the core samples.

a series of producing rate changes or pluses is made at one well with the response being measured at adjacent wells. The technique provides a measure of the formation flow capacity (kh) and storage capacity (\phi). The most difficult reservoir properties to define usually are the level and distribution of permeability. They are more variable than porosity and more difficult to measure. Yet an adequate knowledge of permeability distribution is critical to the prediction of reservoir depletion by any recovery process.

A variety of geostatistical estimation techniques has been developed in an attempt to describe accurately the spatial distribution of rock properties. The concept of spatial continuity suggests that data points close to one another are more likely to be similar than are data points farther apart from one another. One of the best geostatistical tools to represent this continuity is a visual map showing a data set value with regard to its location. Automatic or computer contouring and girding is used to prepare these maps. These methods involve interpolating between known data points, such as elevation or permeability, and extrapolating beyond these known data values. These rock properties are commonly called regionalized variables. These variables usually have the following contradictory characteristics:

- A random characteristic showing erratic behavior from point to point
- A structural characteristic reflecting the connections among data points

For example, net thickness values from a limited number of wells in a field may show randomness or erratic behavior. They also can display a connecting or smoothing behavior as more wells are drilled or spaced close together.

To study regionalized variables, a proper formulation must take this double aspect of randomness and structure into account. In geostatistics, a variogram is used to describe the randomness and spatial correlations of the regionalized variables.

There are several conventional interpolation and extrapolation methods that can be applied to values of a regionalized variable at different locations. Most of these methods use the following generalized expression:

$$Z^{*}(x) = \sum_{i=1}^{n} \lambda_{i} Z(x_{i})$$
 (4-74)

with

$$\sum_{i=1}^{R} \lambda_i = 1 \tag{4-75}$$

Where:

 $Z^*(x)$ = estimate of the regionalized variable at location x

 $Z(x_i)$ = measured value of the regionalized variable at position x_i

 λ_i = weight factor

n = number of nearby data points

The difference between the commonly used interpolation and extrapolation methods is in the mathematical algorithm employed to compute the weighting factors λ_i . Compared to other interpolation methods, the geostatistical originality stems from the intuition that the accuracy of the estimation at a given point (and the λ_i) depends on two factors, the first one being of geometrical nature, the second related to the statistical spatial characteristics of the considered phenomenon.

The first factor is the geometry of the problem that is the relative positions of the measured points to the one to be estimated. When a point is well surrounded by experimental points, it can be estimated with more accuracy than one located in an isolated area. This fact is taken into account by classical interpolation methods (polynomial, multiple regression, least-squares) but these appear to be inapplicable as soon as the studied phenomenon shows irregular variations or measurement errors.

Five simple conventional interpolation and/or extrapolation methods are briefly discussed below:

The Polygon Method

This technique is essentially based on assigning the nearest measured value of the regionalized variable to the designated location. This implies that all the weighting factors, i.e., λ_i , in Equation 4-72 are set equal to zero except the corresponding λ_i for the nearest point is set equal to one.

The Inverse Distance Method

With inverse distance, data points are weighted during interpolation such that the influences of one data point relative to another declines with distance from the desired location.

The inverse distance method assigns a weight factor λ_i to each measured regionalized variable by the inverse distance between the measured value and the point being estimated, or

$$\lambda_{i} = \left(\frac{1}{d_{i}}\right) / \sum_{i=1}^{n} \left(\frac{1}{d_{i}}\right) \tag{4-76}$$

where

 d_i = distance between the measured value and location of interest n = number of nearby points

The Inverse Distance Squared Method

The method assigns a weight to each measured regionalized variable by the inverse distance squared of the sample to the point being estimated, i.e.,

$$\lambda_{i} = \left(\frac{1}{d_{i}}\right)^{2} / \sum_{i=1}^{n} \left(\frac{1}{d_{i}}\right)^{2}$$
 (4-77)

While this method accounts for all nearby wells with recorded rock properties, it gives proportionately more weight to near wells than the previous method.

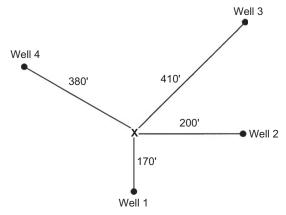


FIGURE 4-36 Well locations for Examples 4-22.

Example 4-22

Figure 4-36 shows a schematic illustration of the locations of four wells and distances between the wells and point x. The average permeability in each well location is given below:

Well #	Permeability, md
1	73
2	110
3	200
4	140

Estimate the permeability at location x by the polygon and the two inverse distance methods.

Solution

The Polygon Method

The nearest well location to point x is Well #1 with a distance of 170 ft. The recorded average permeability at this well is 73 md; therefore, the permeability in location x is

$$k = (1)(73) + (0)(110) + (0)(200) + (0)(140) = 73 \text{ md}$$

The Inverse Distance Method

Step 1. Calculate the weighting factors by applying Equation 4-76

Distance d _i ft	1/d _i	$\lambda_i \!=\! \left(^{1/d_i}\right)\!0.0159$	k, md
170	0.0059	0.3711	73
200	0.0050	0.3145	110
410	0.0024	0.1509	200
380	0.0026	0.1635	140
	Sum = 0.0159		

Step 2. Estimate the permeability at location x by applying Equation 4-74

$$k = (0.3711)(73) + (0.3145)(110) + (0.1509)(200) + (0.1635)$$

$$(140) = 114.8 \text{ md}$$

The Inverse Distance Squared

Step 1. Apply Equation 4-77 to determine the weighting factors.

d _{i,} ft	$\left(\frac{1}{d_i}\right)^2$	$\lambda_i \!=\! \left(\frac{1}{d_i}\right)^2 / 0.00007$	k, md
170	0.000035	0.4795	73
200	0.000025	0.3425	110
410	0.000006	0.0822	200
380	0.000007	0.958	140
	Sum = 0.000073		

Step 2. Estimate the permeability in location x by using Equation 4-72

$$k = (0.4795)(73) + (0.3425)(110) + (0.0822)(200) + (0.0958)$$
$$(140) = 102.5 \text{ md}$$

The Triangulation Method

The triangulation method is designed to remove possible discontinuities between adjacent points by fitting a plane through three samples that surround the point being estimated. The method is based on selecting the nearest three locations with measured data values that form a triangle, as shown in Figure 4-37.

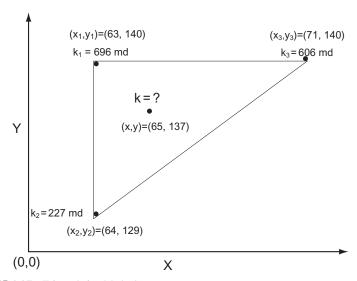


FIGURE 4-37 Triangulation Method.

The equation of the plane can be expressed generally as

$$Z = ax + by + c$$

where Z is a regionalized value, for example, permeability, k, at the coordinate "x and y." Given the coordinates and the regionalized value of three nearby samples, as shown in Figure 4-37 for absolute permeabilities, the coefficients a, b, and c can be determined by solving the following three equations:

$$k_1 = a x_1 + b y_1 + c$$

 $k_2 = a x_2 + b y_2 + c$
 $k_3 = a x_3 + b y_3 + c$

Substituting permeability values and coordinates into this system of equations gives:

$$63 a + 140 b + c = 696$$

 $64 a + 129 b + c = 227$
 $71 a + 140 b + c = 606$

Solving these three expressions yields:

$$a = -11.25$$
 $b = 41.614$ $c = -4421.159$

or:

$$k = -11.25 x + 41.614 y - 4421.159$$

This relationship estimates the value of permeability at any location within that specific triangular. To estimate the permeability at the coordinates (x,y) = (65.137), then:

$$k = -11.25(65) + 41.614(137) - 4421.159 = 548.7 \text{ md}$$

Delaunay Triangulation

Figure 4-38 shows the Delaunay triangle for the same samples given in Figure 4-37 for the triangulation method. The sample permeability values at these locations are k_1 , k_2 , and k_3 . Instead of solving the three simultaneous equations and substituting the coordinates of the point of interest into the solution, the permeability value can be directly calculated from:

$$k = \frac{(k_1)(\text{area I}) + (k_1)(\text{area II}) + (k_3)(\text{area III})}{(\text{area I}) + (\text{area II}) + (\text{area III})}$$

The triangulation method is essentially a weighted linear combination in which each value is weighted according to the *area of the opposite triangle*. Using the data given in Figure 4-56, the permeability value at the designated location is:

$$k = \frac{(k_1)(\text{area I}) + (k_1)(\text{area II}) + (k_3)(\text{area III})}{(\text{area I}) + (\text{area II}) + (\text{area III})}$$

$$k = \frac{(696)(22.25) + (227)(12.) + (606)(9.5)}{(22.25) + (12) + (9.5)} = 548.7 \text{ md}$$

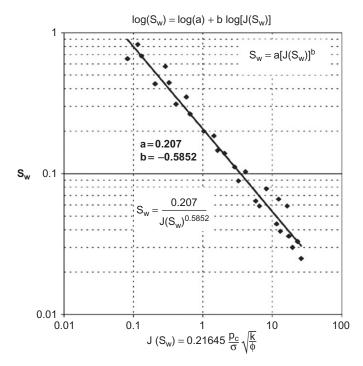


FIGURE 4-38 S_w vs. $J(S_w)$.

Reservoir Rock Characterization

Performing successful development study on oil and gas reservoirs in terms of primary, secondary, and tertiary recovery requires accurate description of the fluid and rock properties. Petrophysical properties, such as porosity, permeability, capillarity, and fluid saturations distribution are incorporated to provide the critical geological information necessary for conducting viable reservoir simulation. There are several reservoir characterization tools that are widely used to quantitatively generate and describe the reservoir petrophysical properties, including:

- 1) FOIL Function
- 2) Pore Size Distribution Index
- 3) Winland R35 Method
- 4) Hydraulic Flow Unit "HFU" Approach

1) The FOIL Function

An important application of the concept of capillary pressures relates to establishing the initial fluid distribution in a reservoir. As presented by Equation (4-34) and illustrated by Examples (4-5) and (4-6), the capillary pressure-saturation data can be converted into height-saturation data by solving for the height h above the free-water level, that is:

$$(h)_{S_w} = \frac{144(p_c)S_w}{\Delta \rho}$$

Where:

 $(p_c)_{Sw}$ = capillary pressure at water saturation of S_w , psia

 $\Delta \rho$ = density difference between the wetting and nonwetting phase,

 $(h)_{Sw}$ = the height of water saturation S_w above the free water level of water saturation, ft

As introduced by Leverett (1941), the dimensionless J-function as given by Equation (4-36) suggests that the capillary pressure depends on the porosity, permeability, and the interfacial tension, i.e.:

$$J(S_w) = 0.21645 \frac{p_c}{\sigma} \sqrt{\frac{k}{\varphi}}$$

Cuddy et al. (1993) suggested that plotting the $S_{\rm w}$ vs. the J-Function can be best expressed by using a power law equation of the form:

$$S_w = a \left[J(S_w) \right]^b$$

The above relationship indicates plotting S_w vs. the J-Function on a log-log scale would produce a straight line that is characterized by a slope of "b" and intersect of "a", i.e.:

$$log\left(S_{w}\right) = \ log\left(a\right) + b \ log\left[J(S_{w})\right]$$

As shown in Figure (4-38) of the Nameless field, the plot of $S_{\rm w}$ vs. $J(S_{\rm w})$ can be approximated with a straight line with an intercept of a = 0.207 and negative slope of b = -0.5852.

Combing the J-function with the above expression; gives:

$$S_{w} = \frac{a}{\left[0.21645 \frac{p_{c}}{\sigma} \sqrt{\frac{k}{\phi}}\right]^{b}}$$

The relationship of the capillary pressure as a function of the height "h" is given by:

$$p_{c} = \left(\frac{h}{144}\right) \Delta \rho$$

Combing the above two expressions and solving for "h" to give the following final form that can be conveniently used to estimate the water saturation "S_w" at any height above the free-water level:

$$h\!=\!\frac{665.3\,\sigma\!\left[\!\frac{a}{S_w}\!\right]^{(1/b)}}{\Delta\rho\,\sqrt{\!\frac{k}{\phi}}}$$

Cuddy et al. (1993) observed that the Bulk Volume of the Water "BVW", which is the product of water saturation and porosity " $S_w \phi$ ", at any height "h" above the free water level is independent of the permeability "k." Cuddy and coauthors described the BVW by the following mathematical relationship, called the FOIL function, that can be used to establish the water saturation profile as function of height above the free water level:

$$BVW = S_w \varphi = ah^b$$

where "h" is the height above the free water level and "a & b" are fitting parameters. Porosity logs (sonic, density, and Neutron) and water saturation log (Resistivity well logs) are typically used to establish " S_w ϕ vs. depth" relationship. Accurate measurements of S_w & ϕ are essential and typically available for the estimating the Original Oil In Place "OOIP" or the Original Gas In Place "OGIP" which can be then utilized to calculate two parameters "a & b" of the FOIL function. Cuddy FOIL function can be linearized by expressing the function in the following linear form:

$$log\left(S_{w}\phi\right)=log\left(a\right)+b\;log\left(h\right)$$

A plot of log $(S_w \, \phi)$ vs. log(h) would produce a straight line with a slope of "b" and an intersect of log(a). The FOIL function can perhaps produce reasonable water saturation profile in good quality sands and small transition zone. The following example illustrates the use of the FOIL.

Example 4-23
Using the following data, apply the FOIL function and plot the BVW as a function of depth

φS _w	h, ft	
0.07	80	
0.06	100	
0.042	140	
0.040	120	
0.039	145	
0.0362	150	
0.034	130	
0.0338	155	
0.032	180	
0.032	135	

Continued

0.03	280
0.030	164
0.022	230
0.021	170
0.0197	200
0.0123	250
0.0084	300

Solution

Step 1. Tabulate the values of log(h) and log(ϕ S_w) as shown below:

h	log(h)	ϕS_w	$log(\phi S_w)$
80	1.9031	0.07	-1.1549
100	2.000	0.06	-1.22185
140	2.1461	0.042	-1.37781
120	2.0792	0.040	-1.39794
145	2.1614	0.039	-1.41005
150	2.1761	0.0362	-1.44118
130	2.1139	0.034	-1.46852
155	2.1903	0.0338	- 1.4713
180	2.2553	0.032	-1.49485
135	2.1303	0.032	-1.49485
280	2.4472	0.03	-1.52288
164	2.2148	0.030	-1.52315
230	2.3617	0.022	-1.65758
170	2.2304	0.021	-1.67778
200	2.3010	0.0197	-1.70543
250	2.3979	0.0123	-1.91039
300	2.4771	0.0084	-2.07786

Step 2. Plot log(h) vs. log(ϕ S_w), as shown in Figure 4-39, a draw the best straight line, to give:

$$Log(a) = 1.2857$$
, or $a = 10^{1.2857} = 19.31$ $b = -1.2735$

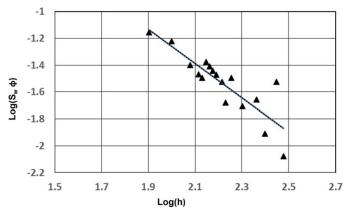


FIGURE 4-39 $log (S_w \phi)$ vs. log(h) of Example 4-23.

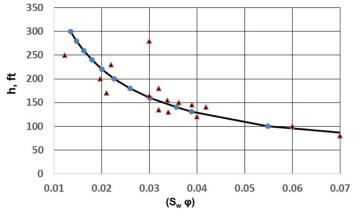


FIGURE 4-40 ($S_w \varphi$) vs. (h) of Example 4-23.

Step 3. Plot (ϕS_w) as a function of height above the free water level, as shown in Figure 4-40 by applying the following expression:

BVW =
$$S_w \phi = ah^b$$

 $S_w \phi = 19.31 h^{-1.2735}$

(φ Sw)	h, ft
0.0135	300
0.0148	280
0.0162	260
0.0180	240
0.0201	220
0.0227	200
0.0259	180
0.0301	160
0.0357	140
0.0388	131.2
0.0548	100
0.0938	65.6
0.1051	60
0.1761	40

2) Pore Size Distribution Index "λ"

Brooks and Corey (1966) suggested that the pore size distribution has a strong impact on the shape of the capillary pressure and relative permeability curves. Brooks and Corey introduced the pore size distribution index "λ" as a parameter that can be used to describe the heterogeneity of the porous medium. The value of the parameter " λ " indicates the degree of formation uniformity, i.e.:

- a) Greater the value of " λ ", refers to the higher degree of uniformity
- b) Smaller value represents a higher degree of nonuniformity in pore size distribution.

A schematic illustration of the impact of the petrophysical data (e.g., permeability, porosity, etc.) on the shape of the capillary pressure curve is shown in Figure 4-41. The illustration shows that the capillary pressure curve becomes less "L" shaped as reservoir quality decreases.

Defining the normalized water saturation S_w* by the following expression:

$$S_w^* = \left(\frac{S_w - S_{wir}}{1 - S_{wir}}\right)$$

Where:

 $S_{\rm w} = Water \ saturation$

 $S_{\mathrm{wir}} = Irreducible \ water \ saturation$

Brooks and Corey correlated the capillary pressure as a function of:

- a) The entry (displacement) capillary pressure "p_d", psia
- **b)** The pore-size distribution index " λ "
- c) The normalized water saturation, fraction

The capillary pressure expression is given by:

$$P_{c} = p_{d} \left(S_{w}^{*} \right)^{\frac{-1}{\lambda}} \tag{4-78}$$

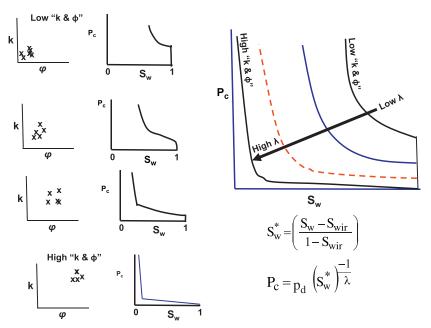


FIGURE 4-41 P_c-curve reflects reservoir quality.

If the capillary pressure data is available, the pore size distribution index " λ " can be calculated by linearized the above expression. Taking the logarithm of both sides of Brooks and Corey relationship; gives:

$$log\left(p_{c}\right) = log\left(p_{d}\right) + \left(\frac{-1}{\lambda}\right)log\left(S_{w}^{*}\right)$$

The above-linearized expression indicates that plotting $\log(p_c)$ vs. $\log(S^*_w)$ would produce a straight line with a slope of $(1/\lambda)$.

Example 4-24
Given the following laboratory capillary:

Given the following laboratory capillary pressure data which indicates an irreducible water saturation of 0.35; calculate the pore size distribution index " λ "

Sw	Pc
1	0.5
0.95	0.5190
0.9	0.5405
0.85	0.5651
0.8	0.5936
0.75	0.6271
0.7	0.6674
0.65	0.7172
0.6	0.7809
0.55	0.8666
0.5	0.9911
0.45	1.1975
0.4	1.6548
0.35	-

Solution

Step 1. Normalize the water saturation, to give:

$$S_{w}^{*} = \left(\frac{S_{w} - S_{wir}}{1 - S_{wir}}\right) = \left(\frac{S_{w} - 0.35}{1 - 0.35}\right)$$

Sw	Рс	Sw*
1	0.5	1
0.95	0.519027	0.6
0.9	0.540533	0.55
0.85	0.565114	0.5
0.8	0.59359	0.45
0.75	0.627125	0.4
0.7	0.667442	0.35
0.65	0.717217	0.3
0.6	0.780902	0.25
0.55	0.866592	0.2
0.5	0.991086	0.15
0.45	1.1975	0.1
0.4	1.654764	0.05
0.35	-	-

1	
Log(Sw*)	Log(pc)
0	-0.30103
-0.22185	-0.28481
-0.25964	-0.26718
-0.30103	-0.24786
-0.34679	-0.22651
-0.39794	-0.20265
-0.45593	-0.17559
-0.52288	-0.14435
-0.60206	-0.1074
-0.69897	-0.06219
-0.82391	-0.00389
– 1	0.078275
-1.30103	0.218736
_	_

Step 2. Construct the following table by taking the logarithm of the capillary pressure and normalized water saturation data:

Step 3. Plot Log(pc) as a function Log(Sw*), as shown in Figure (4-42), and draw the best straight line to give:

$$-1/\lambda = -0.4354$$
 Or: $\lambda = 2.297$

Reservoir Petrophysical Empirical Correlations

Numerous empirical rock correlations have been developed over years to describe the fundamental relationships that exist between pore size geometry

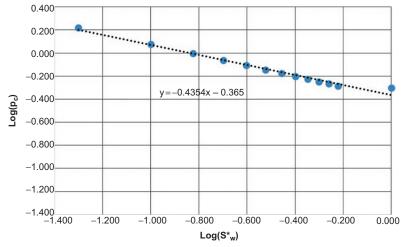


FIGURE 4-42 Capillary pressure vs. normalized water saturation.

and basic rock properties. These relationships are well-documented in the petroleum and petrophysics literature. When laboratory rock and fluid measurements are not available, empirical rock and fluid correlations can provide the common denominator for predicting the reservoir and well performance. Most of these empirical correlations were generated from data that have been collected from high Pressure Mercury-Air Injection process. The mercury injection process involves injecting mercury into an evacuated and cleaned core sample. The injection process is considered a drainage process in which the mercury is considered as the non-wetting while the displaced air is considered as the wetting phase. The mercury injection pressure is increased in a stepwise manner and the volume of mercury at each pressure stage is carefully recorded and used to calculate the mercury saturation "SHg". The mercury injection pressure is then plotted as a function of mercury saturation "SHg" resulting in the capillary pressure drainage curve. After the maximum mercury injection pressure is reached, the pressure is gradually lowered allowing the wetting phase (air) to absorb into the core sample. The volume of displaced and remaining mercury in the core is recorded and used to determine the remaining mercury saturation at each pressure stage. The remaining mercury saturation as a function of pressure during the air absorption is plotted, resulting the imbibition capillary pressure curves shown in Figure (4-43).

It should be pointed out that before mercury injection data can be applied to reservoirs, the data must be converted from the air-mercury system to the waterhydrocarbon system of the reservoir using the following equation:

$$\left(P_{c}\right)_{water-hydrocarbon} = \left(P_{c}\right)_{air-mercury} \left(\frac{\sigma_{water-hydrocarbon} \quad \theta_{water-hydrocarbon}}{\sigma_{air-mercury}} \quad \theta_{air-mercury} \right)$$

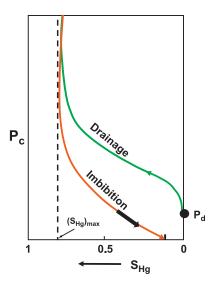


FIGURE 4-43 Capillary pressure hysteresis.

Where:

 $(P_c)_{water\text{-}hydrocarbon} = \text{the reservoir capillary pressure of water-hydrocarbon}$ system

 $(P_c)_{air-mercury}$ = the air-mercury capillary pressure

 $\sigma_{water\text{-}hydrocarbon} = interfacial tension between water-hydrocarbon system, dyne/cm$

 $\sigma_{air\text{-mercury}} = interfacial tension between air\text{-mercury}$ system, dyne/cm

⊖_{water-hydrocarbon} = contact angle of water-hydrocarbon solid system

 $\Theta_{air-mercury}$ = contact angle of air-mercury solid system

Laboratory measurements on interfacial tension and contact angle are usually expensive and difficult to measure, however, approximations to these values are commonly used as shown below:

System	Θ	σ
Air-Mercury	140	480
Gas-Water	0	72
Gas-oil	0	15–25
Oil-Water	0	35–45

Using the above approximation to convert from the air-mercury system to the water-hydrocarbon system of the reservoir, gives:

$$\left(P_{c}\right)_{oil-water} = 0.073 \, \left(P_{c}\right)_{air-mercury}$$

$$(P_c)_{gas-water} = 0.15 (P_c)_{air-mercury}$$

Firoozabadi and Ramey (1988) suggested that the gas-oil capillary pressure "(P_c)_{gas-oil}" can be estimated oil-water capillary pressure "(P_c)_{oil-water}" by applying the following expression:

$$(P_c)_{gas-oil} = (P_c)_{oil-water} \left(\frac{\sigma_{gas-oil}}{\sigma_{oil-water}} \right)$$

Assuming typical values for $\sigma_{gas\text{-}oil}$ and $\sigma_{oil\text{-}water}\text{; gives:}$

$$\left(P_{c}\right)_{gas-oil} = \left(P_{c}\right)_{oil-water} \left(\frac{25}{45}\right) \approx 0.6 \left(P_{c}\right)_{oil-water}$$

Below is a review of some of the empirical capillary pressure correlations.

a) Estimating the displacement Pressure "pa"

Huet et. al. (2005) used 89 sets of core samples with detailed laboratory measurements to correlate the mercury displacement pressure as a function of the absolute permeability, porosity, and the irreducible water saturation. The 89 core sample sets were taken from carbonate and sandstone lithologies. The authors utilized the power-law model form to develop the following expression:

$$p_{d} = \frac{640.053 \,\varphi^{0.82} (1 - S_{wir})^{0.8486}}{k^{0.5285}} \tag{4-79}$$

Wu (2004) used 200 core samples from different lithologies to develop the empirical correlation to estimate the mercury displacement capillary pressure (air-mercury) as a function of porosity and permeability. Wu's relationship has the following mathematical form:

$$\ln (p_{d}) = 5.458 - 1.255 \ln \left(\sqrt{\frac{k}{\phi}} \right) + 0.08 \left[\ln \left(\sqrt{\frac{k}{\phi}} \right) \right]^{2}$$
 (4-80)

Using porosity and permeability as a correlating parameters, Hawkins, Luffel, and Harris (1993) developed the following relationship for estimating p_d

$$p_{\rm d} = \frac{9.378}{\Phi k^{0.3406}} \tag{4-81}$$

Ahmed (2017) suggested a simple correlation to estimate the displacement pressure as a function of absolute permeability. The correlations was developed by matching Huet et. al. (2005) 89 sets of core samples in addition to other sources of data that was made available to the author. Ahmed's simplified relationship has the following mathematical form:

$$p_{\rm d} = \frac{50.86}{(\phi \, \rm k)^{0.3785}} \tag{4-82}$$

Kwon and Pickett (1975) used mercury-air capillary pressure data from 2,500 core samples and plotted the measured capillary pressure data as a function of k/ϕ on log-log scale and they expressed the resulting relationship in the following form:

$$P_{c} = \left(\frac{h}{144}\right) \Delta \rho \tag{4-83}$$

It should pointed out that all parameters included in Equations (4-79) through (4-83) have the following unites:

k = permeability, millidarcy "md"

 φ = porosity, fraction

Swir = irreducible water saturation, fraction

p_d= Capillary displacement pressure, psia

Example 4-25

The following 7 core samples with detailed measurements were selected randomly from Huet's 89 core sample sets. Using the core sample data, Calculate the displacement pressure using Equations (4-79) through (4-83)

Core #	φ	k, md	S _{wir}	p _d	λ
1	0.22	116	0.33	14.5	1.5
2	0.153	209	0.02	13.05	1.2
3	0.083	0.042	0.01	435.11	0.92
4	0.069	0.007	0.01	1232.82	1.238
5	0.214	303	0.08	9.43	0.98
6	0.272	296	0.12	14.5	1.05
7	0.126	0.326	0.01	145.04	0.521

Solution

$$\begin{split} p_d = & \frac{640.053 \, \varphi^{0.82} \left(1 - S_{wir}\right)^{0.8486}}{k^{0.5285}} \\ & \ln(p_d) = 5.458 - 1.255 \, \ln\left(\sqrt{\frac{k}{\varphi}}\right) + 0.08 \left[\, \ln\left(\sqrt{\frac{k}{\varphi}}\right) \right]^2 \\ & p_d = & \frac{9.378}{\varphi \, k^{0.3406}} \\ & p_d = & \frac{50.86}{(\varphi \, k)^{0.3785}} \\ & p_d = & 19.5 \left(\frac{k}{100\varphi}\right)^{-0.45} \end{split}$$

Core #	1	2	3	4	5	6	7	% Error
Given p _d	14.5	13.05	435.11	1232.82	9.43	14.5	145.04	_
Equation 4-79	10.67	8.02	440.32	975.51	8.22	9.76	209.93	25.3
Equation 4-80	10.08	7.17	363.11	1095.06	7.09	7.75	131.57	26.3
Equation 4-81	8.44	9.94	332.62	736.58	6.26	4.96	109.03	36.2
Equation 4-82	14.92	13.70	433.12	915.17	10.49	9.66	170.27	14
Equation 4-83	9.23	6.013	210.45	433.733	5.917	6.661	100.984	46.9

Mercury-injection capillary pressure data

b) Estimating pore-size distribution Index "λ"

Huet et. al. (2005) used 89 sets of mercury injection capillary pressure data to correlate the pore-size distribution index (λ) with permeability, porosity, irreducible wetting phase saturation and displacement pressure. However, the authors indicated the correlation of the λ parameter was less successful than correlation they have proposed for estimating the capillary displacement pressure (pd). Huet and coauthors presented the correlation of the λ -parameter using a power law model as shown below:

Ahmed (2017) attempted to improve the predictive capability of Equation (4-37E) by using the detailed data provided by Huet and coauthors on 89 sets of core samples, however, there was no apparent trend to facilitate correlating λ with the regression parameters ϕ , S_{wi} , and p_d . It should be pointed out that the greater the value of " λ "; the higher degree of formation uniformity, e.g.. higher k, ϕ , k ϕ , etc. Some of the data used in developing Equation (4-37E) lack of consistent direction of the increasing of the prose size distribution index with increasing of the uniformity of the core samples. Ahmed (2017) suggested the following simplified mathematical form to estimate λ as a function of the product of permeability and porosity "k ϕ ":

$$\lambda = 0.9651 \exp(0.0029 k\phi) \tag{4-85}$$

Where:

k = permeability, md

 $\varphi = porosity$, fraction

 S_{wir} = irreducible water saturation, fraction

 p_d = Capillary displacement pressure, psia

Example 4-26

Using the core data given in Example (4-25); apply Equations (4-84) through (4-85) to the pore size distribution index.

Solution

Core #	φ	K, md	S_{wir}	p_d	λ
1	0.22	116	0.33	14.5	1.5
2	0.153	209	0.02	13.05	1.2
3	0.083	0.042	0.01	435.11	0.92
4	0.069	0.007	0.01	1232.82	1.238
5	0.214	303	0.08	9.43	0.98
6	0.272	296	0.12	14.5	1.05
7	0.126	0.326	0.01	145.04	0.521

$$Equation \, 4 - 84: \qquad \lambda = \frac{0.0098 \, k^{0.3792} \, p_d^{0.6698}}{\varphi^{0.6341} \, (1 - S_{wir})^{0.6835}}$$

Equation 4 - 85: $\lambda = 0.9651 \exp(0.0029 k \phi)$

Core #	1	2	3	4	5	6	7	% Error
Given λ	1.5	1.2	0.92	1.238	0.98	1.05	0.521	_
Equation 4-84	1.225	1.385	0.841	0.963	1.083	1.2675	0.6727	17.800
Equation 4-85	1.039	1.059	0.965	0.9651	1.166	1.220	0.965	27.100

c) Empirical Mercury Injection Capillary Pressure Correlations

Using mercury injection capillary pressure data from 2,500 core samples, Kwon and Pickett (1975) plotted the measured mercury-air capillary pressure data as a function of k/ϕ on log-log scale. The Kwon and Pickett expressed the resulting relationship in the following form:

$$p_{c} = \left(\frac{19.5}{S_{w}^{1.7}}\right) \left(\frac{k}{100\phi}\right)^{-0.45} \tag{4-86}$$

Hawkins, Luffel and Harris (1993) used the absolute permeability "k," porosity " ϕ ," the capillary displacement pressure " p_d " as correlating parameters to match several laboratory <u>mercury</u> capillary pressure data. The authors proposed the following relationship:

$$p_c = 10^A$$
 (4-87)

Where:

$$A = \frac{-\left[\ln\left(\frac{0.0521 \, k^{0.1254}}{\varphi}\right)\right]^{2}}{2.303 \left[\ln\left(1 - S_{w}\right)\right]} + \log\left(p_{d}\right).$$

Where:

k = permeability, md

 P_C = capillary pressure, psi

P_d = mercury displacement pressure, psi

 S_W = water Saturation, fraction

 $\varphi = porosity$, fraction

Example 4-27 Using core sample #1 of Example (4-25), i.e.:

Core #	φ	K, md	S _{wir}	p_d	λ	
1	0.22	116	0.33	14.5	1.5	

Generate and plot the capillary pressure curve using:

- 1) Kwon and Pickett relationship, i.e. Equation (4-86)
- 2) Hawkins, Luffel and Harris expression, i.e. Equation (4-87)
- 3) Brooks and Corey Relationship, i.e. Equation (4-78)

Solution

Kwon and Pickett relationship:

Step 1.

$$\begin{split} p_c = \left(\frac{19.5}{S_w^{1.7}}\right) \left(\frac{k}{100\varphi}\right)^{-0.45} &= \left(\frac{19.5}{S_w^{1.7}}\right) \left(\frac{116}{100(0.22)}\right)^{-0.45} \\ p_c &= 0.47324 \left(\frac{19.5}{S_w^{1.7}}\right) \end{split}$$

Step 2. Assumed different values of water saturation and calculate p_c at each assumed saturation, to give:

$S_{\mathbf{w}}$	p_c
0.33	60.76
0.35	54.98
0.4	43.81
0.45	35.86
0.5	29.98
0.55	25.50
0.6	21.99
0.65	19.19
0.7	16.92
0.75	15.05
0.8	13.49
0.85	12.16
0.9	11.04
0.95	10.07
1	9.23

Hawkins, Luffel and Harris Method:

Step 1. Calculate the coefficient "A" at different assumed Sw:

$$A = \frac{-\left[\ln\left(\frac{0.0521k^{0.1254}}{\varphi}\right)\right]^{2}}{2.303\left[\ln\left(1 - S_{w}\right)\right]} + \log\left(p_{d}\right)$$

$$= \frac{-\left[\ln\left(\frac{0.0521\left(116\right)^{0.1254}}{0.22}\right)\right]^{2}}{2.303\left[\ln\left(1-S_{w}\right)\right]} + \log\left(14.5\right)$$

$$A = \frac{-0.3096}{[\ln{(1 - S_w)}]} + 1.1614$$

S _w	A
0.33	1.934
0.35	1.880
0.4	1.767
0.45	1.679
0.5	1.608
0.55	1.549
0.6	1.499
0.65	1.456
0.7	1.419
0.75	1.385
0.8	1.354
0.85	1.325
0.9	1.296
0.95	1.265
1	1.265

Step 2. Calculate the capillary pressure pc:

$$p_c = 10^A$$

S _w	A	P _c
0.33	1.934	85.98
0.35	1.880	75.86
0.4	1.767	58.54
0.45	1.679	47.78
0.5	1.608	40.55
0.55	1.549	35.41
0.6	1.499	31.57
0.65	1.456	28.59
0.7	1.419	26.21
0.75	1.385	24.25
0.8	1.354	22.58
0.85	1.325	21.11
0.9	1.296	19.76
0.95	1.265	18.40
1	1.265	18.40

Brooks and Corey Relationship

Step 1. Assume and normalize a set of water saturation:

$$S_{w}^{*} = \left(\frac{S_{w} - S_{wir}}{1 - S_{wir}}\right) = \left(\frac{S_{w} - 0.33}{1 - 0.33}\right)$$

To give:

Sw	sw*
0.33	0.000
0.35	0.031
0.4	0.117
0.45	0.218
0.5	0.340
0.55	0.489
0.6	0.675
0.65	0.914
0.7	1.233
0.75	1.680
0.8	2.350
0.85	3.467
0.9	5.700
0.95	12.400
1	12.400

Step 2. Calculate Pc using Brooks and Corey correlation:

$$p_{c} = p_{d} \left(S_{w}^{*}\right)^{\frac{-1}{\lambda}} = 14.5 \, \left(S_{w}^{*}\right)^{(-1/1.5)}$$

Sw	Sw*	P _c
0.33	0.000	_
0.35	0.031	147.67
0.4	0.117	60.73
0.45	0.218	40.01
0.5	0.340	29.77
0.55	0.489	23.36
0.6	0.675	18.84
0.65	0.914	15.39
0.7	1.233	12.61
0.75	1.680	10.26
0.8	2.350	8.20
0.85	3.467	6.33
0.9	5.700	4.54
0.95	12.400	2.71
1	12.400	2.71

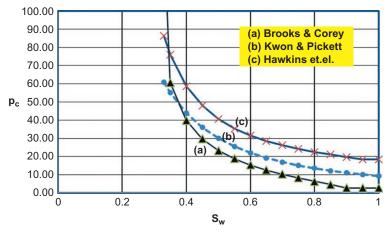


FIGURE 4-44 Results capillary pressure calculation of Example 4-27.

Results of the calculations of Example (4-27) using the three methods are graphically shown in Figure (4-44).

3) Winland R35 Method

There are several means of describing and quantitatively defined the quality of the reservoir rock; including:

- the reservoir storage capacity (φ h)
- o pay-zone flow capability "k h".
- \circ the reservoir rock quality in terms of the ratio k/ ϕ
- the reservoir rock quality in terms of pore-throat radii from mercury injection capillary pressure measurements. A schematic illustration of the definition of pore throat radius is shown in Figure (4-45).

As shown previously in Figure (4-3) and by Equation (4-30), the capillary pressure expressions are derived from the pressure relationship between two fluid phases exist in equilibrium in a capillary tube. Based on capillary pressure units, following two expressions are commonly used:

$$p_c = \frac{0.290075\,\sigma\,\cos\left(\theta\right)}{r_p}$$

Where; P_c is in psia

$$\begin{split} r_p &= \frac{0.290075\sigma \, \cos(\theta)}{p_c} \\ \Theta &= \text{contact angle, radians; i.e. } (\Theta \, \text{n/180}) \end{split}$$

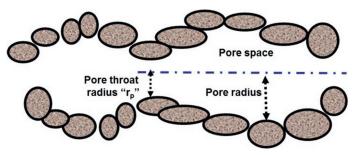


FIGURE 4-45 Schematic Illustration of pore throat and pore space radii.

$$p_{c} = \frac{0.002 \,\sigma \,\cos(\theta)}{r_{p}}$$

Where; Pc is in MPa

Where:

 $\sigma = \text{surface tension}, \, \text{dyne/cm}$

 $r_p = \text{pore-throat radius at a specific } p_c, \text{microns}$

 Θ = contact angle, radians; i.e. (Θ $\pi/180$)

Notice that the calculated value of $cos(\Theta)$ in the above expressions must be treated as positive value. The capillary pressure can be then arranged and solved for the pore-throat radius to give:

$$r_p = \frac{0.002 \sigma \cos(\theta)}{p_c}$$

Example 4-28

The following capillary pressure data was obtained from a mercury injection test on a core sample from the Nameless Field. Please, calculate and plot the pore-throat radius as a function of mercury saturation on a semilog scale.

Mercury Contact Angle = 140 degrees Mercury Surface Tension = 485 dyne/com

S _{Hg}	P _c , MPa
0	0.0059
0	0.0071
0	0.0079
0	0.0770
2.3622E-06	0.0859
0.0174	0.0958
0.0455	0.1068
0.2103	0.2812
0.2312	0.3174
0.3079	0.4878
0.3248	0.5443
0.4164	0.9502
0.4320	1.0623
0.5626	2.5673
0.5784	2.8592
0.6656	4.9600
0.6849	5.5400
0.7040	6.1854
0.8006	11.9904
0.8116	13.2897
0.8221	14.8904
0.8462	20.6864
0.8526	23.0837
0.8584	25.7825
0.8753	39.9722
0.8783	44.5618
0.8805	49.7659
0.8824	55.4472
0.8836	61.9619
0.8844	69.1630
0.8844	77.1651
0.8844	320.9847
0.8844	357.9430
0.8844	399.8812

Solution

Step 1. Calculate $[\sigma \cos(\Theta)]$

$$|\sigma \cos(\pi \theta/180)| = |485 \cos(3.1415(140)/180)| = 371.5$$

Step 2. Calculate the pore-throat radius at each capillary pressure using:

$$r_{p} \!=\! \frac{0.002 \; \sigma \; cos \left(\theta\right)}{p_{c}} \!=\! \frac{0.002 \; (371.5)}{p_{c}} \!=\! \frac{0.743}{p_{c}}$$

to give:

S_{Hg}	P _c , MPa	r _P microns
0	0.0059	126.9857
0	0.0071	104.6800
0	0.0079	93.4848
0	0.0770	9.6551
2.3622E-06	0.0859	8.6480
0.0174	0.0958	7.7566
0.0455	0.1068	6.9556
0.2103	0.2812	2.6420
0.2312	0.3174	2.3410
0.3079	0.4878	1.5234
0.3248	0.5443	1.3652
0.4164	0.9502	0.7820
0.4320	1.0623	0.6995
0.5626	2.5673	0.2894
0.5784	2.8592	0.2599
0.6656	4.9600	0.1498
0.6849	5.5400	0.1341
0.7040	6.1854	0.1201
0.8006	11.9904	0.0620
0.8116	13.2897	0.0559
0.8221	14.8904	0.0499
0.8462	20.6864	0.0359
0.8526	23.0837	0.0322
0.8584	25.7825	0.0288
0.8753	39.9722	0.0186
0.8783	44.5618	0.0167
0.8805	49.7659	0.0149
0.8824	55.4472	0.0134
0.8836	61.9619	0.0120
0.8844	69.1630	0.0107
0.8844	<i>77</i> .1651	0.0096
0.8844	320.9847	0.0023
0.8844	357.9430	0.0021
0.8844	399.8812	0.0019

Step 3. Plot capillary pressure and the calculated pore-throat radius " r_p " as a function of mercury saturation " S_{Hg} " on a semi-log scale as shown in Figures (4-46) and (4-47).

It has been established by several authors including; Pittman (1992), Kolodzie (1980), Aguilera (2002), among others that the pore throat size at **certain mercury saturation** can indicate reservoir quality and its ability to conduct fluid. The challenge is to identify that particular mercury saturation that corresponds to the pore throat radius representing of the quality of the rock. Based on the research work of H. D. Winland of Amoco Oil Company in 1970, Kolodzie (1980) indicated that Winland has identified the pore-throat radius at a mercury saturation of 35% from a mercury injection capillary pressure test as the radius

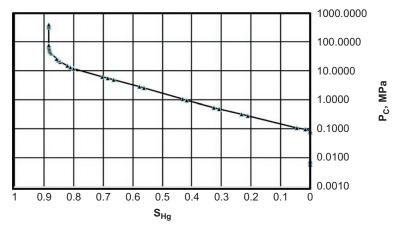


FIGURE 4-46 Capillary pressure vs. mercury saturation.

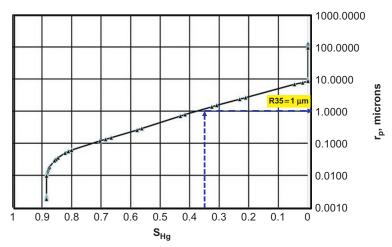


FIGURE 4-47 Pore-throat radius vs. mercury saturation.

that dominates the flow through porous media; hence given the name **R35**. The R35 parameter can be considered as a quantitative indicative of the largest and best-connected pore throats.

Based on the value of the pore-throat radius at 35% mercury saturation; i.e. *R35*, Martin et al. (1997) identified the following four petrophysical flow units that are classified by ranges of R35 and grouped by the size of pore throats:

1) Megaport: If R35 > 10 μ m, the rock is classified as "Megaport" and capable of producing tens of thousands bbl/day

- **2) Macroport:** If R35 is between 2 and 10 μm, the rock is classified as "Macroport" and capable of producing thousands bbl/day
- **3) Mesoport:** If R35 is between 0.1 and 2 μm, the rock is classified as "Mesoport" and capable of producing hundreds bbl/day
- 4) Microport: If R35 $< 0.1 \,\mu\text{m}$, the rock is classified as "Microport" and is considered constitute a nonpay zone

Several authors stated that a pore throat size of $0.5~\mu m$ can be used as a cutoff for reserves determinations. Figure (4-48) documents the results of laboratory mercury-injection capillary pressure test conducted a core sample taken from the X-Field and illustrates the ranges of R35 and the classification of petrophysical flow units. Figure (4-48) also displays ranges of the calculated pore-throat radii associated with corresponding values of capillary pressure. Figure (4-47) of example (4-28) shows R35 =1 μm suggesting that the rock can be classified as Mesoport and capable of producing 100's bbl/day.

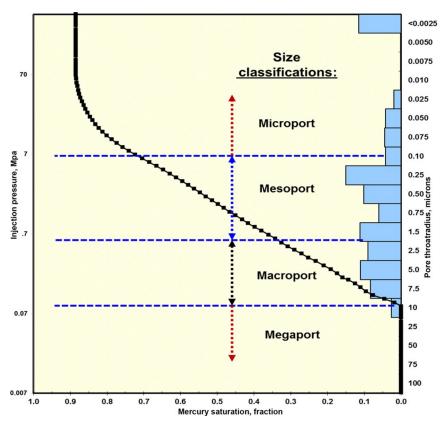


FIGURE 4-48 Capillary pressure and pore-throat radius vs. mercury saturation.

Analyzing mercury injection-capillary pressure data conducted on 312 different water-wet core samples, Winland suggested that the effective pore system that dominates flow through rocks corresponded to a mercury saturation of 35%. Winland used data from mercury injection capillary pressure tests to develop an empirical relationship between:

- a) porosity "φ"
- **b)** air-permeability "k" and
- c) pore throat radius.

Winland's R35 empirical equation, as given below, was published by Kolodzie (1980):

$$\log(R35) = 0.588 \log(k) - 0.864 \log(\phi) - 0.996 \tag{4-88}$$

Or equivalently; Winland's relationship can be written as:

$$R35 = \frac{0.1009 \text{ k}^{0.588}}{\phi^{0.864}} \tag{4-89}$$

Kolodzie (1980) modified the constant "0.1009" in Winland equation by using a linear regression model to fit capillary pressure data from 2500 sand-stones and carbonate core samples. The author presented the following expression for calculating R35:

$$R35 = \frac{0.1853 \text{ k}^{0.588}}{\Phi^{0.864}}$$

Similarly, Aguilera (2002) used the data of 2,500 sandstones and carbonate samples to derive an expression to estimate the pore-throat radius at the 35% mercury saturation. Aguilera expression is based on correlating that ratio of (k/ϕ) with pore-throat radius at 35% mercury saturation as given in the following below:

$$R35 = 0.3355 \left(\frac{k}{\varphi}\right)^{0.45}$$

Pittman (1992) tested the Winland method on mercury-injection capillary pressure data samples with the objective of improving the Winland method. Pittman presented the following R35 expression:

$$R35 = \frac{0.16181 \text{ k}^{0.565}}{\phi^{0.523}}$$

The units used in the above listed relationships are given below:

R35 = pore throat radius at mercury saturation of 35%, microns

k = air-permeability, md

 ϕ = porosity, fraction

Example 4-29

A core sample is characterized by a laboratory measured air permeability of 116 md and porosity of 0.22, calculate R35 by using:

- Winland's equation
- Kolodzie's correlation
- Aguilera
- Pittman's approach

Solution

$$(R35)_{Winland} = \frac{0.1009 \text{ k}^{0.588}}{\phi^{0.864}} = \frac{0.1009 (116)^{0.588}}{(0.22)^{0.864}} = 6.11 \,\mu\text{m}$$

$$(R35)_{Kolodzie} = \frac{0.1853 \text{ k}^{0.588}}{\phi^{0.864}} = \frac{0.1853 (116)^{0.588}}{(0.22)^{0.864}} = 11.22 \,\mu\text{m}$$

$$(R35)_{Aguilera} = 0.3355 \left(\frac{k}{\phi}\right)^{0.45} = 0.3355 \left(\frac{116}{0.22}\right)^{0.45} = 5.63 \,\mu\text{m}$$

$$(R35)_{Pittman} = \frac{0.16181 \text{ k}^{0.565}}{\phi^{0.523}} = \frac{0.16181 (116)^{0.565}}{(0.22)^{0.523}} = 5.24 \,\mu\text{m}$$

Winland's equation (4-89) can be arranged to solve for the permeability, to give:

$$k = 49.438 \, \phi^{1.4694} \, (R35)^{1.701}$$
 (4-90)

Taking the logarithm of both sides of the above expression, gives:

$$\log(k) = a \log(\phi) + b$$

The above expression suggests that for an assumed and constant value of R35, e.g. R35=5, a plot of permeability "k" versus porosity "φ" on a log-log scale would produce a straight-line with a slope "a" and intersect of "b" as defined by:

A log-log plot of core permeability and porosity measured data combined with varying iso-pore throat straight-lines, e.g. R35 = 10, 5, 2, and, $1 \mu m$, can be used as a diagnostic plot to identify the porosity-permeability cutoff and non-pay zones.

Example 4-30

Using the following core sample data, plot k vs. ϕ on a log-log scale and superimpose iso-pore throat radius of 10, 5, 2, 1, .1 μ m and identify core size classifications

ф	k, md	ф	k, md	ф	k, md	ф	k, md
0.05	0.14	0.1	0.15	0.11	0.94	0.08	1
0.05	5	0.1	0.2	0.12	1.2	0.09	1.4
0.05	8	0.1	0.7	0.125	1.35	0.09	0.8
0.05	20	0.1	1.5	0.14	1.88	0.09	0.63
0.05	30	0.07	0.25	0.16	2.76	0.07	0.39
0.1	0.1	0.05	0.02	0.183	4.07	0.08	0.07
0.1	3	0.05	0.08	0.19	4.53	0.05	0
0.1	4	0.1	200	0.2	5.25	0.1	0.01
0.1	7	0.15	0.7	0.21	6.05	0.06	0
0.1	10	0.15	2	0.23	7422.27	0.1	541.7
0.1	40	0.15	4	0.24	8484.47	0.2	4784
0.1	70	0.15	5	0.01	0.39	0.3	17107
0.1	80	0.15	10	0.02	3.44	0.01	0.39
0.1	200	0.15	20	0.03	0.02	0.04	30.42
0.15	0.7	0.15	70	0.1	0.71	0.06	108.8
0.15	2	0.15	100	0.079	7.3	0.13	5
0.15	4	0.15	110	0.096	13	0.13	7
0.13	300	0.15	200	0.077	11	0.13	10
0.13	400	0.15	300	0.071	3.8	0.13	200
0.126	59	0.15	400	0.08	2.4	0.13	16
0.12	44	0.15	700	0.082	2.6	0.09	10
0.119	41	0.13	0.4	0.143	2.6	0.07	2.2
0.09	17	0.13	2	0.119	31	0.13	3

Solution

- Step 1. Plot k vs. ϕ on a log-log scale as shown in Figure (4-49)
- Step 2. For each assumed value of R35, the permeability for several values of porosity; for example, for R35 = $10 \mu m$:

$$\Phi = 0.05$$
, gives : $k = 49.438 \, \phi^{1.4694} \, (R35)^{1.701} = 49.438 \, (0.05)^{1.4694} \, (10)^{1.701} = 30.432 \, \text{md}$

$$\Phi = 0.10$$
, gives : $k = 49.438 \, \varphi^{1.4694} \, (R35)^{1.701} = 49.438 \, (0.1)^{1.4694} \, (10)^{1.701} = 84.268 \, \text{md}$

$$\Phi = 0.20$$
, gives: $k = 49.438 \, \phi^{1.4694} \, (R35)^{1.701} = 49.438 \, (0.2)^{1.4694} \, (10)^{1.701} = 233.344 \, \text{md}$

Repeat the above calculations for each assumed value of R35 and tabulate results as shown below:

ф/R35	10 μm	5 μm	2 μm	1 μm	0.1 μm
0.05	30.432	9.360	1.970	0.606	0.012
0.1	84.268	25.919	5.454	1.678	0.033
0.2	233.344	25.919	15.102	4.645	0.092
0.3	423.394	71.770	27.403	8.428	0.168
0.4	646.144	130.224	41.820	12.863	0.256
0.5	896.869	198.736	58.047	17.854	0.355

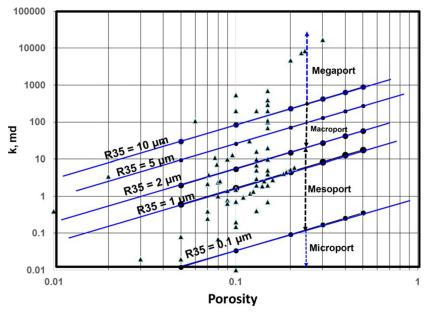


FIGURE 4-49 Core data classifications of Example 4-30.

Step 3. As shown in Figure (4-49), plot the above calculated permeability values as a function of porosity for each R35 to identify the core data classifications.

4) Hydraulic Flow Units "HFU"

The traditional approach of estimating the permeability when building a geological model for simulation studies relies on the assumption that there is linear relationship between the core porosity and the logarithm of core permeability. This classical approach of cross plotting the logarithms of permeability versus porosity uses linear regression to fit a straight-line on the plot. The straight-line equation can then be used predicting the permeability at any reservoir rock porosity value, i.e.:

$$ln(k) = a \phi + b$$

Example 4-31

Using the core sample data in Example (4-30); plot k vs. φ on a semi-log scale and determine the coefficients of the best straight line that fits the data

Solution

Figure (4-50) shows a plot of plot k vs. φ on a semi-log scale with the best straight line fit as expressed by:

$$ln(k) = 35.042 \phi - 2.3226$$

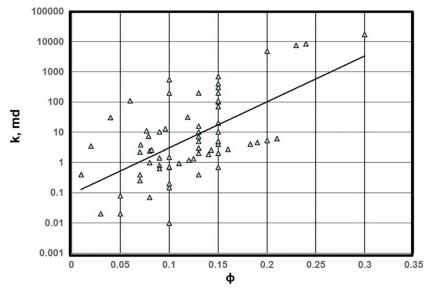


FIGURE 4-50 Semilog plot of k vs. φ of Example 4-31.

It should be pointed out that there is no theoretical basis to support the assumption that log(k) vs. porosity can be adequately described by a linear relationship

Amaefule et al. (1993) developed a technique for identifying and characterizing a formation having similar characteristics, or Hydraulic Flow Units "HFU", that is based on the measurements of porosity and permeability of rock core samples. A hydraulic flow unit is then defined as a distinct segment or a zone in the entire reservoir rock that is characterized by internally consistent geological and petrophysical properties. Each hydraulic flow unit extends laterally and vertically with different geological and petrophysical properties. The HFU approach has been extensively used for classification of rock types and prediction of flow properties and as an integrating tool for petrophysical description of the reservoir. Each HFU is commonly characterized and defined by the following three functions:

1. Reservoir Quality Index (RQI):

Amaefule et al. (1993) introduced a concept of the Reservoir Quality Index "RQI" in an analytical form that is similar to that of Leverett J-function. The RQI can be viewed as an approximation of the pore-throat size and is designed to link the ratio " k/ϕ " to the quality of a porous medium. The reservoir quality index is expressed by the following equation:

$$RQI = 0.0314 \sqrt{\frac{k}{\phi}}$$
 (4-91)

where the factor 0.0314 is a conversion factor to express the k from μm^2 to millidarcies and φ in fraction

2. Pore Volume to Grain Volume Ratio

As referred to by "\$\phi_z\$", the Pore Volume "P.V" to the Grain Volume "G.V" is a dimensionless ratio as expressed by the following equation:

$$\phi_z = \frac{(P.V)}{(G.V)}$$

Introducing the porosity "\phi" and Bulk Volume "B.V" into the above equation; gives the following normalized porosity index:

$$\phi_{z} = \frac{(P.V)}{(G.V)} = \left[\frac{(B.V) \phi}{(B.V) - (B.V) \phi} \right] = \frac{\phi}{1 - \phi}$$
 (4-92)

3. Flow Zone Indicator (FZI):

Amaefule et al. indicated that within a certain volume of the reservoir that has similar fluid flow characteristics, it can be described by a unique and constant value called Flow Zone Indicator "FZI". It is mathematically represented as:

$$FZI = \frac{RQI}{\Phi_{x}}$$
 (4-93)

The FZI expression can be linearized by taking the logarithm of both sides of the expression, to give:

$$\log RQI = \log \phi_z + \log FZI$$

Using all the available measured core permeability and porosity data, RQI and ϕ_z can be calculated by using Equations (4-91) and (4-92), respectively. The above relationship indicates that a plot of RQI versus ϕ_z on a log-log scale would produce a straight line with unit slope for all core samples with similar FZI values. Samples with different FZI values will lie on other parallel lines. All samples that fall on a straight line with a 45° constitute a hydraulic flow unit. Each HFU is described by an average value of the (FZ1)_{avg} that can be determined from the intercept of the unit slope straight line at $\phi_z = 1$. The HFU approach is illustrated schematically in Figure (4-51).

Instead of using the permeability-porosity cross plot to correlate the permeability with porosity, the HFU approach is designed to predicted permeability as a function porosity value in and hydraulic flow unit by combing RQI and ϕ_z relationships with FZI as documented below:

$$RQI = 0.0314 \sqrt{\frac{k}{\phi}}$$

$$\phi_z = \frac{\phi}{1 - \phi}$$

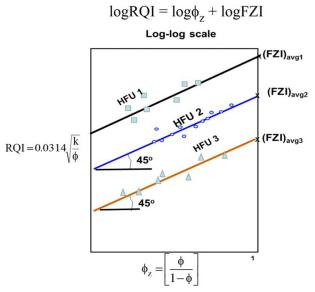


FIGURE 4-51 log-log plot of RQI vs. ϕ_z .

Substituting RQI and ϕ_z into Equation (4-93), gives

$$(FZI)_{avg} = \frac{0.0314 \sqrt{\frac{k}{\varphi}}}{\left[\frac{\varphi}{1-\varphi}\right]}$$

Solving for the permeability "k":

$$k = 1014 (FZI)_{avg}^2 \frac{\Phi^3}{(1-\Phi)^2}$$
 (4-94)

The following steps summarize the procedure of determining the number of HFU that is based on utilizing to all available core data:

- 1) calculate RQI and Φ_z for each sample core data
- 2) Plot RQI vs. Φ_z on log-log coordinates. The plotting data will form a straight line with a 45° angle if FZI is constant for all samples. Data samples with similar but not identical FZI values will be located around the single unit slope straight line.
- 3) Samples with significantly different FZI will form another parallel unitslope straight line.
- 4) Each line is treated as a hydraulic flow unit that is characterized with an average FZI. The average FZI for each HFU is the intercept of a unit-slope straight line with the coordinates $\Phi_z = 1$

Example 4-32

Using the core sample data given in Example (4-30); determine the appropriate number of HFU.

Solution

Step 1. Calculate the normalized porosity index " ϕ_z " and RQI for each core sample and tabulate results as shown below

$$\phi_z = \frac{\phi}{1 - \phi}$$

$$RQI = 0.0314 \sqrt{\frac{k}{\phi}}$$

Φ	K	Фz	RQI	φ	k	Ф	RQI	ф	k	Ф	RQI
0.1	0.15	0.111	0.038	0.11	0.94	0.1236	0.0918	0.08	1	0.0870	0.1110
0.1	0.2	0.111	0.044	0.12	1.2	0.1364	0.0993	0.09	1.4	0.0989	0.1238
0.1	0.7	0.111	0.083	0.125	1.35	0.1429	0.1032	0.09	0.8	0.0989	0.0936
0.1	1.5	0.111	0.122	0.14	1.88	0.1628	0.1151	0.09	0.63	0.0989	0.0831
0.07	0.25	0.075	0.059	0.16	2.76	0.1905	0.1304	0.07	0.39	0.0753	0.0741
0.05	0.02	0.053	0.020	0.183	4.07	0.2240	0.1481	0.08	0.07	0.0870	0.0294
0.05	0.08	0.053	0.040	0.19	4.53	0.2346	0.1533	0.1	0.01	0.1111	0.0099
0.1	200	0.111	1.404	0.2	5.25	0.2500	0.1609	0.1	541.67	0.1111	2.3110
0.15	0.7	0.176	0.068	0.21	6.05	0.2658	0.1685	0.2	4783.9	0.2500	4.8563
0.15	2	0.176	0.115	0.23	7422.27	0.2987	5.6407	0.3	17107.4	0.4286	7.4983
0.15	4	0.176	0.162	0.24	8484.47	0.3158	5.9039	0.01	0.39	0.0101	0.1961
0.15	5	0.176	0.181	0.01	0.39	0.0101	0.1961	0.04	30.42	0.0417	0.8659
0.15	10	0.176	0.256	0.02	3.44	0.0204	0.4118	0.06	108.78	0.0638	1.3370
0.15	20	0.176	0.363	0.03	0.02	0.0309	0.0256	0.13	5	0.1494	0.1947
0.15	70	0.176	0.678	0.1	0.71	0.1111	0.0837	0.13	7	0.1494	0.2304
0.15	100	0.176	0.811	0.079	7.3	0.0858	0.3018	0.13	10	0.1494	0.2754
0.15	110	0.176	0.850	0.096	13	0.1062	0.3654	0.13	200	0.1494	1.2316
0.15	200	0.176	1.147	0.077	11	0.0834	0.3753	0.13	16	0.1494	0.3484
0.15	300	0.176	1.404	0.071	3.8	0.0764	0.2297	0.09	10	0.0989	0.3310
0.15	400	0.176	1.621	0.08	2.4	0.0870	0.1720	0.07	2.2	0.0753	0.1760
0.15	700	0.176	2.145	0.082	2.6	0.0893	0.1768	0.13	3	0.1494	0.1508
0.13	0.4	0.149	0.055	0.143	2.6	0.1669	0.1339				
0.13	2	0.149	0.123	0.119	31	0.1351	0.5068				

Step 2. As shown in Figure (4-52), Plot RQI vs. Φ_z on log-log coordinates and draw several straight lines with a 45° angle to identify the number HFU. Figure (4-52) indicates that the core data can be described by 5 HFU with the following average corresponding FZI:

Hydraulic Flow Unit #1: $(FZI)_{avg} = 20$ $(FZI)_{avg} = 3.2$ Hydraulic Flow Unit #2: Hydraulic Flow Unit #3: $(FZI)_{avg} = 1.2$ Hydraulic Flow Unit #4: $(FZI)_{avg} = 0.61$ Hydraulic Flow Unit #3: $(FZI)_{avg} = 0.2$

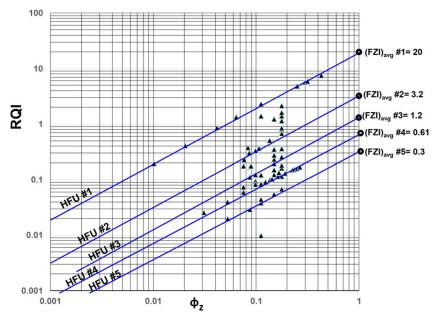


FIGURE 4-52 log-log plot of RQI vs. φ of Example 4-32_z.

Step 3. Calculate permeability as a function of porosity for each HFU; as tabulated below

$$k = 1014 \left(FZI\right)_{avg}^2 \frac{\varphi^3}{\left(1 - \varphi\right)^2}$$

Φ°	$(FZI)_{avg} = 20^{\circ}$	$(FZI)_{avg} = 3.2^{\circ}$	(FZI) _{avg} = 1.2°	$(FZI)_{avg} = 0.61^{\circ}$	$(FZI)_{avg} = 0.2^{\circ}$
0.05	56.177	1.438	0.202	0.052	0.013
0.1	500.74	12.82	1.803	0.466	0.113
0.15	1894.67	48.50	6.821	1.763	0.426
0.2	5070.00	129.79	18.252	4.716	1.141
0.25	11266.67	288.43	40.560	10.481	2.535
0.3	22349.39	572.14	80.458	20.791	5.029
0.35	41160.00	1053.70	148.176	38.289	9.261

- Step 4. Plot the permeability as a function of porosity for each HFU along with all the measured core data on a semi-log scale as shown in Figure (4-53).
- Step 5. Using the data generated in Step 4, calculate and tabulate, and plot Winland's R35 as a function of $(k/\phi)^{0.5}$ and absolute permeability "k" as shown in Figures (4-54) and (4-55). Figures (4-54) and (4-55) shows a plot of Winland's R35 as a function of $(k/\phi)^{0.5}$ and Figure (4-55) indicating the strong trend of R35 with HFU.

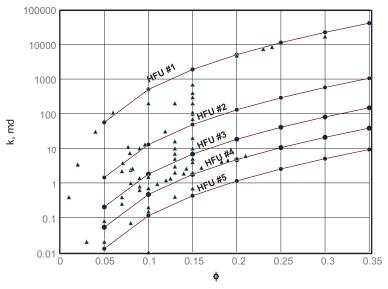


FIGURE 4-53 Semilog plot of permeability vs. porosity.

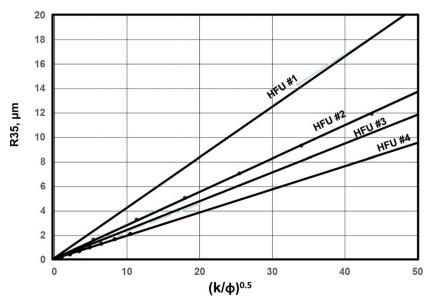


FIGURE 4-54 Winland's R35 as a function of $(k/\phi)^{0.5}$ for each HFU.

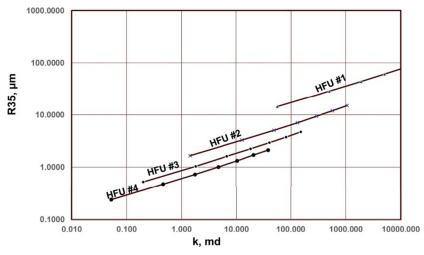


FIGURE 4-55 Winland's R35 as a function of "k" for each HFU.

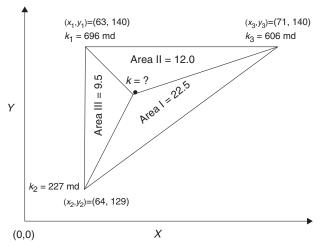


FIGURE 4-56 Delaunay Triangulation Method

	$(FZI)_{avg} = 20$		$(FZI)_{avg} = 3.2$		(FZI) _{avg} = 1.2	:	$(FZI)_{avg} = 0.6$	
Φ	$(k/\phi)^{0.5}$	R35	$(k/\phi)^{0.5}$	R35	$(k/\phi)^{0.5}$	R35	$(k/\phi)^{0.5}$	R35
0.05	5.363	14.35	2.011	1.6625	1.022	0.5246	0.503	0.2367
0.1	11.32	28.53	4.25	3.3060	2.158	1.0432	1.061	0.4708
0.15	17.98	43.95	6.74	5.0931	3.428	1.6071	1.686	0.7252
0.2	25.47	61.14	9.55	7.0858	4.856	2.2359	2.388	1.0090
0.25	33.97	80.64	12.74	9.3448	6.475	2.9487	3.184	1.3306
0.3	43.67	103.04	16.38	11.9419	8.325	3.7682	4.094	1.7004
0.35	54.87	129.16	20.58	14.9683	10.459	4.7232	5.144	2.1314

PROBLEMS

1. Given:

$$\begin{array}{lll} p_i = 3,500 & p_b = 3,500 & T = 160^{^{\circ}}F \\ A = 1,000 \, acres & h = 25 \, ft & S_{wi} = 30\% \ \}24 \\ \varphi = 12\% & API = 45^{^{\circ}} & R_{sb} = 750 \, scf/STB \\ \gamma_g = 0.7 & \end{array}$$

Calculate:

- a. Initial oil in place as expressed in STB
- **b.** Volume of gas originally dissolved in the oil
- **2.** The following measurements on pay zone are available:

Sample	Thickness, ft	ф, %	S _{oi} , %
1	2	12	75
2	3	16	74
3	1	10	73
4	4	14	76
5	2	15	<i>7</i> 5
6	2	15	72

Calculate:

- a. Average porosity
- **b.** Average oil and water saturations (assuming no gas).
- 3. The capillary pressure data for a water-oil system are given below:

S_{w}	p_{c}
0.25	35
0.30	16
0.40	8.5
0.25 0.30 0.40 0.50	5
1.0	0

The core sample used in generalizing the capillary pressure data was taken from a layer that is characterized by an absolute permeability of 300 md and a porosity of 17%. Generate the capillary pressure data for a different layer that is characterized by a porosity and permeability of 15%, 200 md, respectively. The interfacial tension is measured at 35 dynes/cm.

4. A five-layer oil reservoir is characterized by a set of capillary pressure-saturation curves as shown in Figure 4-6. The following additional data are also available:

Layer	Depth, ft	Permeability
1	6000–6016	10
2	6016-6025	300
3	6025-6040	100
4	6040-6055	30
5	6055–6070	3

- \circ WOC = 6,070 ft
- \circ Water density = 65 lb/ft³
- \circ Oil density = 32 lb/ft³

Calculate and plot the water and oil saturation profiles for this reservoir.

5. Assuming a steady-state laminar flow, calculate the permeability from the following measurement made on core sample by using air.

flow rate =
$$2 \text{ cm}^3/\text{sec}$$
 T = 65°F
upstream pressure = 2 atm downstream pressure = 1 atm
A = 2 cm^2 L = 3 cm viscosity = 0.018 cp

6. Calculate average permeability from the following core analysis data.

Depth, ft	k, md
4000–4002	50
4002-4005	20
4005–4006	70
4006–4008	100
4008–4010	85

- 7. Calculate the average permeability of a formation that consists of four beds in series, assuming:
 - a. Linear system
 - **b.** Radial system with $r_w = 0.3$ and $r_e = 1,450$ ft.

Bed	Length of bed Linear or radial	k, md
1	400	70
2	250	400
3	300	100
4	500	60

8. Estimate the absolute permeability of a formation that is characterized by an average porosity and connate water saturation of 15% and 20% md, respectively.

9. Given:

Depth, ft	k, md
4100–4101	295
4101–4102	262
4102–4103	88
4103–4104	87
4104–4105	168
4105–4106	71
4106–4107	62
4107–4108	187
4108–4109	369
4109–4110	77
4110–4111	127
4111–4112	161
4112–4113	50
4113–4114	58
4114–4115	109
4115–4116	228
4116–4117	282
4117–4118	776
4118–4119	87
4119–4120	47
4120-4121	16
4121–4122	35
4122–4123	47
4123-4124	54
4124–4125	273
4125–4126	454
4126–4127	308
4127–4128	159
4128–4129	178

Calculate:

- **a.** Average permeability
- **b.** Permeability variation
- c. Lorenz coefficient
- **d.** Assuming four-layer reservoir system with equal length, calculate the permeability for each layer.
- **10.** Three layers of 4, 6, and 10 feet thick respectively, are conducting fluid in parallel flow.

The depth to the top of the first layer is recorded as 5,012 feet. Core analysis report shows the following permeability data for each layer.

Layer #1		Layer #2		Layer #3	
Depth	Depth Permeability		Depth Permeability		Permeability
ft	md	ft	md	ft	md
5012-5013	485	5016–5017	210	5022-5023	100
5013-5014	50	501 <i>7</i> –5018	205	5023-5024	95
5014-5015	395	5018-5019	60	5024-5025	20
5015-5016	110	5019-5020	203	5025-5026	96
		5020-5021	105	5026-5027	98
		5021-5022	195	5027-5028	30
				5028-5029	89
				5029-5030	86
				5030-5031	90
				5031-5032	10

Calculate the *average* permeability of the entire pay zone (i.e., 5,012–5,032').

11. A well has a radius of 0.25 ft and a drainage radius of 660 ft. The sand that penetrates is 15 ft thick and has an absolute permeability of 50 md. The sand contains crude oil with the following PVT properties.

Pressure psia	B _o bbl/STB	μ _ο cp
3500	1.827	1.123
3250	1.842	1.114
3000	1.858	1.105
2746*	1.866	1.100
2598	1.821	1.196
2400	1.771	1.337
2200	1.725	1.497
600	1.599	2.100

^{*}Bubble point

The reservoir pressure (i.e., p_e) and the bubble-point pressure are 3,500 and 2,746 psia, respectively. If the bottom-hole flowing pressure is 2,500 psia, calculate the oil-flow rate.

12. Test runs on three core samples from three wells in the mythical field yielded the following three sets of values for water saturation (S_w) , porosity (ϕ) , and permeability (k). It is believed that these three properties can be used to determine the recovery fraction (RF).

	Core 1	Core 2	Core 3
9	.185	.157	.484
S_{w}	0.476	.527	.637
k	.614	.138	.799
Recovery factor	.283	.212	.141

The recovery factor can be expressed by the following equation:

$$RF = a_0 \phi + a_1 S_w + a_2 k$$

where a_0 , a_1 and a_2 are constants

Calculate RF if:

$$S_w = .75, \varphi = .20, \text{ and } k = .85$$

REFERENCES

Aguilera, R., 2002. Incorporating capillary pressure, pore throat aperture radii, height above free water table, and Windland r35 values on Pickett plots. AAPG Bull. 86, 605-624.

Amaefule, J.O., Altunbay, M., Tiab, D., et al., 1993. In: Enhanced reservoir description: using core and log data to identify hydraulic (flow) units and predict permeability in uncored intervals/ wells. Presented at the SPE Annual Technical Conference and Exhibition, Houston, 3-6 October. SPE 26436.

Brooks, R.H., Corey, A.T., 1966. Properties of porous media affecting fluid flow. J. Irrig. Drain. Div. 6, 61.

Calhoun, J.R., 1976. Fundamentals of Reservoir Engineering. University of Oklahoma Press.

Cole, F., 1969. Reservoir Engineering Manual. Gulf Publishing Company, Houston.

Cuddy, S., Allinson, G., Steele, R., 1993. In: A simple convincing model for calculating water saturations in southern North Sea gas fields. SPWLA 34th Annual Logging Symposium, June 13-16.

Dykstra, H., Parsons, R.L., 1950. The prediction of oil recovery by water flood. Secondary Recovery of Oil in the United States. second ed. API, Washington, DC, pp. 160-174.

Firoozabadi, A., Ramey Jr., H.J., 1988. Surface tension of water-hydrocarbon systems at reservoir conditions. J. Can. Pet. Technol. 27, 41-48.

Geertsma, J., 1957. The effect of fluid pressure decline on volumetric changes of porous rocks. Trans. AIME 210, 331-340.

Hall, H.N., 1953. Compressibility of reservoir rocks. Trans. AIME 309.

Hawkins, J.M., Luffel, D.L., Harris, T.G., 1993. Capillary pressure model predicts distance to gas/ water, oil/water contact. Oil Gas J. 3943.

Huet, C.C., 2005. Semi-Analytical Estimates of Permeability Obtained From Capillary Pressure. (Msc thesis). Texas A&M University.

Huet, C.C., Rushing, J.A., Newsham, K.E., Blasingame, T.A., 2005. In: A modified Purcell/Burdine model for estimating absolute permeability from mercury injection capillary pressure data.SPE Paper 10994 Presented at the International Petroleum Technology Conference Held in Doha, Qatar, 21-23 November.

Hustad, O., Holt, H., 1972. In: Gravity stable displacement of oil by gas after waterflooding.SPE Paper 24116, SPE/DOE Symposium on EOR, Tulsa, OK, April 22-24.

Johnson, C.R., Careenkorn, R.A., Woods, E.G., 1966. Pulse testing: a new method for describing reservoir flow properties between wells. J. Pet. Technol. 18, 1599-1604.

Jones, S.C., 1972. A rapid accurate unsteady state Klinkenberg parameter. Soc. Pet. Eng. J. 12 (5), 383-397.

Klinkenberg, L.J., 1941. The permeability of porous media to liquids and gases. Drilling and Production Practice. API, New York, NY, p. 200.

Kolodizie Jr., S., 1980. In: Analysis of pore throat size and use of the Waxman–Smits equation to determine OOIP in Spindle Field, Colorado. SPE Paper 9382 Presented at the 1980 SPE Annual Technical Conference and Exhibition, Dallas, Texas.

- Kwon, B.B., Pickett, G.R., 2005. In: A new pore structure model and pore structure interrelationships.Presented at the International Petroleum Technology Conference Held in Doha, Qatar, 21-23 November.
- Leverett, M.C., 1941. Capillary behavior in porous solids. Trans. AIME.
- Martin, A.J., Solomon, S.T., Hartmann, D.J., 1997. Characterization of petrophysical flow units in carbonate reservoirs. AAPG Bull. 81 (5), 734-759.
- McCardell, W.M., 1955. In: A review of the physical basis for the use of the J-function. Eighth Oil Recovery Conference, Texas Petroleum Research Committee.
- Miller, M.G., Lents, M.R., 1966a. Performance of bodcaw reservoir, cotton valley field cycling project: new methods of predicting gas-condensate reservoir. Soc. Pet. Eng. J. 239.
- Morris, R.L., Biggs, W.P., 1967. In: Using log-derived values of water saturation and porosity. SPWLA, Paper X.
- Newman, G.H., 1973. Pore-volume compressibility. J. Pet. Technol. 129-134.
- Pittman, E.D., 1992. Relationship of porosity and permeability to various parameters derived from mercury injection-capillary pressure curves for sandstone. AAPG Bull. 76 (2), 191-198.
- Schmalz, J.P., Rahme, H.D., 1950. The variation of waterflood performance with variation in permeability profile. Prod. Monthly 15 (9), 9-12.
- Thomeer, J.H.M., 1960. Introduction of a pore geometrical factor Defined by the capillary pressure curve. J. Pet. Technol. 12, 73-77.
- Timur, A., 1968. An investigation of permeability, porosity, and residual water saturation relationships. AIME.
- Warren, J.E., Price, H.S., 1961. Flow in heterogeneous porous media. Soc. Pet. Eng. J. 153-169.
- Wu, T., 2004. Permeability Prediction and Drainage Capillary Pressure Simulation in Sandstone Reservoirs. (Doctoral thesis). Texas A&M University.
- Wu, T., Berg, R.R., 2003. In: A method for synthesizing and averaging capillary pressure curves: extended abstract.AAPG Annual Meeting, Salt Late City.

Chapter 5

Relative Permeability Concepts

Numerous laboratory studies have concluded that the effective permeability of any reservoir fluid is a function of the reservoir fluid saturation and the wetting characteristics of the formation. It becomes necessary, therefore, to specify the fluid saturation when stating the effective permeability of any particular fluid in a given porous medium. Just as k is the accepted universal symbol for the absolute permeability, k_o , k_g , and k_w are the accepted symbols for the effective permeability to oil, gas, and water, respectively. The saturations, i.e., S_o , S_g , and S_w , must be specified to completely define the conditions at which a given effective permeability exists.

Effective permeabilities are normally measured directly in the laboratory on small core plugs. Owing to many possible combinations of saturation for a single medium, however, laboratory data are usually summarized and reported as relative permeability.

The absolute permeability is a property of the porous medium and is a measure of the capacity of the medium to transmit fluids. When two or more fluids flow at the same time, the relative permeability of each phase at a specific saturation is the ratio of the effective permeability of the phase to the absolute permeability, or:

$$k_{ro} = \frac{k_o}{k}$$

$$k_{rg} = \frac{k_g}{k}$$

$$k_{rw} = \frac{k_w}{k}$$

Where:

 k_{ro} = relative permeability to oil

 $k_{rg} = relative permeability to gas$

 k_{rw} = relative permeability to water

k = absolute permeability

k_o = effective permeability to oil for a given oil saturation

 $k_{\mathrm{g}}=$ effective permeability to gas for a given gas saturation

 $\boldsymbol{k}_{w}=$ effective permeability to water at some given water saturation

For example, if the absolute permeability k of a rock is 200 md and the effective permeability k_o of the rock at an oil saturation of 80% is 60 md, the relative permeability k_{ro} is 0.30 at $S_0 = 0.80$.

Since the effective permeabilities may range from zero to k, the relative permeabilities may have any value between zero and one, or:

$$0 \le k_{rw}, k_{ro}, k_{rg} \le 1.0$$

It should be pointed out that when three phases are present the sum of the relative permeabilities $(k_{ro} + k_{rg} + k_{rw})$ is both variable and always less than or equal to unity. An appreciation of this observation and of its physical causes is a prerequisite to a more detailed discussion of two- and three-phase relative permeability relationships.

It has become a common practice to refer to the relative permeability curve for the nonwetting phase as k_{nw} and the relative permeability for the wetting phase as k_w.

TWO-PHASE RELATIVE PERMEABILITY

When a wetting and a nonwetting phase flow together in a reservoir rock, each phase follows separate and distinct paths. The distribution of the two phases according to their wetting characteristics results in characteristic wetting and nonwetting phase relative permeabilities. Since the wetting phase occupies the smaller pore openings at small saturations, and these pore openings do not contribute materially to flow, it follows that the presence of a small wetting phase saturation will affect the nonwetting phase permeability only to a limited extent. Since the nonwetting phase occupies the central or larger pore openings that contribute materially to fluid flow through the reservoir, however, a small nonwetting phase saturation will drastically reduce the wetting phase permeability.

Figure 5-1 presents a typical set of relative permeability curves for a wateroil system with the water being considered the wetting phase. Figure 5-1 shows the following four distinct and significant observations:

Observation 1

The wetting phase relative permeability shows that a small saturation of the nonwetting phase will drastically reduce the relative permeability of the wetting phase. The reason for this is that the nonwetting phase occupies the larger pore spaces, and it is in these large pore spaces that flow occurs with the least difficulty.

Observation 2

The nonwetting phase relative permeability curve shows that the nonwetting phase begins to flow at the relatively low saturation of the nonwetting phase. The saturation of the oil at this point is called *critical oil saturation* S_{oc}.

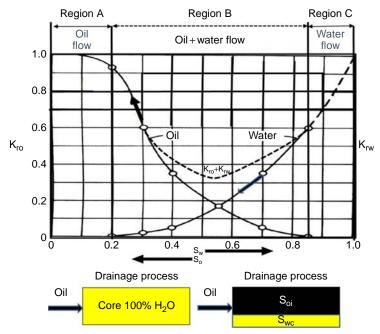


FIGURE 5-1 Typical two-phase flow behavior.

Observation 3

The wetting phase relative permeability curve shows that the wetting phase will cease to flow at a relatively large saturation. This is because the wetting phase preferentially occupies the smaller pore spaces, where capillary forces are the greatest. The saturation of the water at this point is referred to as the irreducible water saturation S_{wir} or connate water saturation S_{wir} —both terms are used interchangeably.

Observation 4

The nonwetting phase relative permeability curve shows that, at the lower saturations of the wetting phase, changes in the wetting phase saturation have only a small effect on the magnitude of the nonwetting phase relative permeability curve. The reason for the phenomenon at Point 4 is that at the low saturations, the wetting phase fluid occupies the small pore spaces that do not contribute materially to flow, and therefore changing the saturation, in these small pore spaces has a relatively small effect on the flow of the nonwetting phase.

This process could have been visualized in reverse just as well. It should be noted that this example portrays oil as nonwetting and water as wetting. The curve shapes shown are typical for wetting and nonwetting phases and may

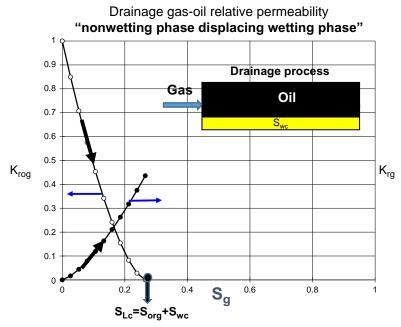


FIGURE 5-2 Gas-oil relative permeability curves.

be mentally reversed to visualize the behavior of an oil-wet system. Note also that the total permeability to both phases, $k_{rw} + k_{ro}$, is less than 1, in regions B and C.

The above discussion may be also applied to gas-oil relative permeability data, as can be seen for a typical set of data in Figure 5-2. Note that this might be termed gas-liquid relative permeability since it is plotted versus the liquid saturation. This is typical of gas-oil relative permeability data in the presence of connate water. Since the connate (irreducible) water normally occupies the smallest pores in the presence of oil and gas, it appears to make little difference whether water or oil that would also be immobile in these small pores occupies these pores. Consequently, in applying the gas-oil relative permeability data to a reservoir, the total liquid saturation is normally used as a basis for evaluating the relative permeability to the gas and oil.

Note that the relative permeability curve representing oil changes completely from the shape of the relative permeability curve for oil in the water-oil system. In the water-oil system, as noted previously, oil is normally the nonwetting phase, whereas in the presence of gas the oil is the wetting phase. Consequently, in the presence of water only, the oil relative permeability curve takes on an S shape whereas in the presence of gas the oil relative-permeability curve takes on the shape of the wetting phase, or is concave upward. Note further that the critical gas saturation S_{gc} is generally very small.

Another important phenomenon associated with fluid flow through porous media is the concept of residual saturations. As when one immiscible fluid is displacing another, it is impossible to reduce the saturation of the displaced fluid to zero. At some small saturation, which is presumed to be the saturation at which the displaced phase ceases to be continuous, flow of the displaced phase will cease. This saturation is often referred to as the *residual* saturation. This is an important concept as it determines the maximum recovery from the reservoir. Conversely, a fluid must develop a certain minimum saturation before the phase will begin to flow. This is evident from an examination of the relative permeability curves shown in Figure 5-1. The saturation at which a fluid will just begin to flow is called the *critical* saturation.

Theoretically, the critical saturation and the residual saturation should be exactly equal for any fluid; however, they are not identical. **Critical saturation is measured in the direction of increasing saturation, while irreducible saturation is measured in the direction of reducing saturation.** Thus, the saturation histories of the two measurements are different.

As was discussed for capillary-pressure data, there is also a saturation history effect for relative permeability. The effect of saturation history on relative permeability is illustrated in Figure 5-3. If the rock sample is initially saturated with the wetting phase (e.g., water) and relative-permeability data are obtained by decreasing the wetting-phase saturation while flowing nonwetting fluid (e.g., oil) in the core, the process is classified as *drainage* or *desaturation*.

If the data are obtained by increasing the saturation of the wetting phase, the process is termed *imbibition* or *resaturation*. The nomenclature is consistent with that used in connection with capillary pressure. This difference in permeability when changing the saturation history is called *hysteresis*. Since relative permeability measurements are subject to hysteresis, it is important to duplicate, in the laboratory, the saturation history of the reservoir.

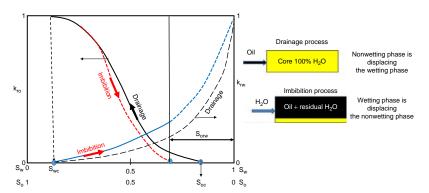


FIGURE 5-3 Hysteresis effects on relative permeability.

Drainage Process

It is generally agreed that the pore spaces of reservoir rocks were originally filled with water, after which oil moved into the reservoir, displacing some of the water, and reducing the water to some residual saturation. When discovered, the reservoir pore spaces are filled with a connate water saturation and an oil saturation. If gas is the displacing agent, then gas moves into the reservoir, displacing the oil.

This same history must be duplicated in the laboratory to eliminate the effects of hysteresis. The laboratory procedure is to first saturate the core with water, then displace the water to a residual, or connate, water saturation with oil after which the oil in the core is displaced by gas. This flow process is called the gas drive, or drainage, depletion process. In the gas drive depletion process, the nonwetting phase fluid is continuously increased, and the wetting phase fluid is continuously decreased.

Imbibition Process

The *imbibition process* is performed in the laboratory by first saturating the core with the water (wetting phase), then displacing the water to its irreducible (connate) saturation by injection oil. This "drainage" procedure is designed to establish the original fluid saturations that are found when the reservoir is discovered. The wetting phase (water) is reintroduced into the core and the water (wetting phase) is continuously increased. This is the imbibition process and is intended to produce the relative permeability data needed for water drive or water flooding calculations.

Figure 5-3 schematically illustrates the difference in the drainage and imbibition processes of measuring relative permeability. It is noted that the imbibition technique causes the nonwetting phase (oil) to lose its mobility at higher values of water saturation than does the drainage process. The two processes have similar effects on the wetting phase (water) curve. The drainage method causes the wetting phase to lose its mobility at higher values of wetting-phase saturation than does the imbibition method.

There are several important differences between oil-wet and water-wet relative permeability curves that are generally observed; these are as follows:

- 1. The water saturation at which oil and water permeabilities are equal, that is, the intersection point of the two curves, will generally be greater than 50% for water-wet systems and less than 50% for oil-wet systems.
- 2. The relative permeability to water at maximum water saturation (i.e., $(1-S_{or})$), will be less than 0.3 for water-wet systems and is roughly greater than 0.5 for oil-wet systems.
- 3. The connate water saturation for a water-wet system, S_{wc} , is generally greater than 25%, whereas for oil-wet systems it is generally less than 15%.

Frequently, summary water-oil permeability tests are conducted on core samples. These summary tests are often referred to as **end-point** tests because they only provide the values of S_{wc} , S_{or} , $(k_{ro})_{Swc}$, and $(k_{rw})_{Sor}$. Results of these tests are less expensive than normal relative permeability tests; however, they can provide useful information on reservoir characteristics. Listed below are end-point test data for three sandstone cores:

Sample	φ, %	k, md	S _{wc} ,%	Son%	$(k_{ro})_{Swc}$	$(k_{rw})_{Sor}$
1	15	10	28	35	0.70	0.20
2	16	5	35	34	0.65	0.25
3	12	20	25	40	0.75	0.27

Two-phase Relative Permeability Correlations

In many cases, relative permeability data on actual samples from the reservoir under study may not be available, in which case it is necessary to obtain the desired relative permeability data in some other manner. Field relative permeability data can usually be calculated, and the procedure will be discussed more fully in Chapter 6. The field data are unavailable for future production, however, and some substitute must be devised. Several methods have been developed for calculating relative permeability relationships. Various parameters have been used to calculate the relative permeability relationships, including:

- Residual and initial saturations
- Capillary pressure data

In addition, most of the proposed correlations use the effective phase saturation as a correlating parameter. The effective phase saturation is defined by the following set of relationships:

$$S_o^* = \frac{S_o}{1 - S_{wc}} \tag{5-1}$$

$$S_{w}^{*} = \frac{S_{w} - S_{wc}}{1 - S_{wc}} \tag{5-2}$$

$$S_g^* = \frac{S_g}{1 - S_{we}} \tag{5-3}$$

where

 S_o^* , S_w^* , S_g^* = effective oil, water, and gas saturation, respectively S_o , S_w , S_g = oil, water and gas saturation, respectively S_{wc} = connate (irreducible) water saturation

Wyllie and Gardner Correlation

Wyllie and Gardner (1958) observed that, in some rocks, the relationship between the reciprocal capillary pressure squared $(1/P_c^2)$ and the effective water

saturation S_w^* is linear over a wide range of saturation. Honapour et al. (1988)
conveniently tabulated Wyllie and Gardner correlations as shown below:

Drainage Oil-Water Relative Permeabilities						
Type of formation	k _{ro}	k _{rw}	Equation			
Unconsolidated sand, well sorted Unconsolidated sand, poorly sorted Cemented sandstone, oolitic limestone	$\begin{array}{l} (1-S_w^*) \\ (1-S_w^*)^2 (1-S_w^{*1.5}) \\ (1-S_w^*)^2 (1-S_w^{*2}) \end{array}$	$(S_{w}^{*})^{3}$ $(S_{o}^{*})^{3.5}$ $(S_{o}^{*})^{4}$	(5-4) (5-5) (5-6)			

Drainage Gas-Oil Relative Permeabilities						
Type of formation k_{ro} k_{rw} Equation						
Unconsolidated sand, well sorted	(S _o *) ³	$(1 - S_o^*)^3$	(5-7)			
Unconsolidated sand, poorly sorted		$(1 - S_o^*)^2 (1 - S_o^{*1.5})$	(5-8)			
Cemented sandstone, oolitic limestone, rocks with vugular porosity	$(S_o^*)^4$	$(1 - S_o^*)^2 (1 - S_o^{*2})$	(5-9)			

Wyllie and Gardner have also suggested the following two expressions that can be used when one relative permeability is available:

Oil-water system

$$k_{rw} = (S_w^*)^2 - k_{ro} \left[\frac{S_w^*}{1 - S_w^*} \right]$$
 (5-10)

Gas-oil system

$$k_{ro} = (S_o^*) - k_{rg} \left[\frac{S_o^*}{1 - S_o^*} \right]$$
 (5-11)

Torcaso and Wyllie Correlation

Torcaso and Wyllie (1958) developed a simple expression to determine the relative permeability of the oil phase in a gas-oil system. The expression permits the calculation of k_{ro} from the measurements of k_{rg} . The equation has the following form:

$$k_{ro} = k_{rg} \left[\frac{\left(S_o^*\right)^4}{\left(1 - S_o^*\right)^2 \left(1 - \left(S_o^*\right)^2\right)} \right]$$
 (5.12)

The above expression is very useful since $k_{\rm rg}$ measurements are easily made and k_{ro} measurements are usually made with difficulty.

Pirson's Correlation

From petrophysical considerations, Pirson (1958) derived generalized relationships for determining the wetting and nonwetting phase relative permeability for both imbibition and drainage processes. The generalized expressions are applied for water-wet rocks.

For the water (wetting) phase

$$k_{rw} = \sqrt{S_w^*} S_w^3 (5-13)$$

The above expression is valid for both the imbibition and drainage processes.

For the nonwetting phase

Imbibition

$$(k_{\rm r})_{\rm nonwetting} = \left[1 - \left(\frac{S_{\rm w} - S_{\rm wc}}{1 - S_{\rm wc} - S_{\rm nw}}\right)\right]^2$$
 (5-14)

Drainage

$$(k_r)_{nonwetting} = (1 - S_w^*) \left[1 - (S_w^*)^{0.25} \sqrt{S_w} \right]^{0.5}$$
 (5-15)

where

 S_{nw} = saturation of the nonwetting phase

 $S_{\rm w}=$ water saturation

 S_w^* = effective water saturation as defined by Equation 5-2

Example 5-1

Generate the drainage relative permeability data for an unconsolidated wellsorted sand by using the Wyllie and Gardner method. Assume the following critical saturation values:

$$S_{oc} = 0.3, \quad S_{wc} = 0.25, \quad S_{gc} = 0.05$$

Solution

Generate the oil-water relative permeability data by applying Equation 5-4 in conjunction with Equation 5-2, to give:

S _w	$S_{w}^{*} = \frac{S_{w} - S_{wc}}{1 - S_{wc}}$	$k_{ro} = (1 - S_w^*)^3$	$k_{rw} = (S_w^*)^3$
0.25	0.0000	1.000	0.0000
0.30	0.0667	0.813	0.0003
0.35	0.1333	0.651	0.0024
0.40	0.2000	0.512	0.0080
0.45	0.2667	0.394	0.0190
0.50	0.3333	0.296	0.0370
0.60	0.4667	0.152	0.1017
0.70	0.6000	0.064	0.2160

Apply Equation 5-7 in conjunction with Equation 5-1 to generate relative	,
permeability data for the gas-oil system.	

S_{g}	$S_{o} = 1 - S_{g} - S_{wc}$	$S_o^* = \frac{S_o}{1 - S_{wc}}$	$k_{\rm ro} = (S_{\rm o}^*)^3$	$k_{rg} = (1 - S_o^*)^3$
0.05	0.70	0.933	0.813	_
0.10	0.65	0.867	0.651	0.002
0.20	0.55	0.733	0.394	0.019
0.30	0.45	0.600	0.216	0.064
0.40	0.35	0.467	0.102	0.152
0.50	0.25	0.333	0.037	0.296
0.60	0.15	0.200	0.008	0.512
0.70	0.05	0.067	0.000	0.813

Example 5-2

Resolve Example 5-1 by using Pirson's correlation for the water-oil system.

Solution

S_w	$S_{w}^{*} = \frac{S_{w} - S_{wc}}{1 - S_{wc}}$	$k_{rw} = \sqrt{s_w^* s_w^3}$	$k_{ro} \!=\! \left(1 - S_w^*\right) \! \left[1 \! - \! \left(s_w^*\right)^{25} \sqrt{S_w}\right]^{0.5}$
0.25	0.0000	0.000	1.000
0.30	0.0667	0.007	0.793
0.35	0.1333	0.016	0.695
0.40	0.2000	0.029	0.608
0.45	0.2667	0.047	0.528
0.50	0.3333	0.072	0.454
0.60	0.4667	0.148	0.320
0.70	0.6000	0.266	0.205

Corey's Method

Corey (1954) proposed a simple mathematical expression for generating the relative permeability data of the gas-oil system. The approximation is good for drainage processes, i.e., gas-displacing oil.

$$k_{ro} = \left(1 - S_g^*\right)^4 \tag{5-16}$$

$$k_{rg} = \left(S_g^*\right) \left(2 - S_g^*\right)$$
 (5-17)

where the effective gas saturation \boldsymbol{S}_g^* is defined in Equation 5-3.

Corey (1954) proposed that the water-oil relative permeability can be represented as follows:

$$\begin{aligned} k_{ro} &= \left(\frac{1-S_w}{1-S_{wc}}\right)^4 \\ k_{rw} &= \left(\frac{S_w-S_w}{1-S_{wc}}\right)^4 \end{aligned}$$

or

$$(k_{ro})^{0.25} = \left(\frac{1 - S_w}{1 - S_{wc}}\right)$$

$$(k_{rw})^{0.25} = \left(\frac{S_w - S_w}{1 - S_{wc}}\right)$$

The last two expressions suggest that a plot of and versus $S_{\rm w}$ would produce straight lines with the following end values:

$$\begin{aligned} k_{ro} &= 1.0 \ @ \ S_{wc} \\ k_{rw} &= 1.0 \ @ \ S_{w} = 1.0 \\ k_{ro} &= 0.0 \ @ \ S_{w} = 1.0 \\ k_{rw} &= 0.0 \ @ \ S_{wc} \end{aligned}$$

It should be pointed out that Corey's equations apply only to well-sorted homogeneous rocks. To account for the degree of consolidation, the exponent of the relationships (i.e., 4) can be expressed in a more generalized way:

$$\begin{aligned} k_{ro} &= \left(\frac{1-S_w}{1-S_{wc}}\right)^n \\ k_{rw} &= \left(\frac{S_w-S_w}{1-S_{wc}}\right)^m \end{aligned}$$

Taking the logarithm of both sides of the previous two expressions gives:

$$\begin{split} &\log \left({{k_{ro}}} \right) = nlog{\left({\frac{{1 - {S_w}}}{{1 - {S_{wc}}}}} \right)} \\ &\log \left({{k_{rw}}} \right) = mlog{\left({\frac{{{S_w} - {S_w}}}{{1 - {S_{wc}}}}} \right)} \end{split}$$

The exponents n and m represent slopes of the two straight lines resulting from plotting k_{ro} and k_{rw} versus the term in parentheses on a log-log scale.

Example 5-3

Use Corey's approximation to generate the gas-oil relative permeability for a formation with a connate water saturation of 0.25.

Solution

$S_{ m g}$	$S_g^* = \frac{S_g}{1 - S_{wc}}$	$k_{ro} = (1 - S_g^*)^4$	$k_{rg} = (S_g^*)^3 (2 - S_g^*)$
0.05	0.0667	0.759	0.001
0.10	0.1333	0.564	0.004
0.20	0.2667	0.289	0.033
0.30	0.4000	0.130	0.102
0.40	0.5333	0.047	0.222
0.50	0.6667	0.012	0.395
0.60	0.8000	0.002	0.614
0.70	0.9333	0.000	0.867

Relative Permeability from Capillary Pressure Data

Rose and Bruce (1949) showed that capillary pressure p_c is a measure of the fundamental characteristics of the formation and could also be used to predict the relative permeabilities. Based on the concepts of tortuosity, Wyllie and Gardner (1958) developed the following mathematical expression for determining the drainage water-oil relative permeability from capillary pressure data:

$$k_{rw} = \left(\frac{S_w - S_{wc}}{1 - S_{wc}}\right)^2 \frac{\int_{S_{wc}}^{S_w} dS_w / p_c^2}{\int_{S_{wc}}^1 dS_w / p_c^2}$$
(5-18)

$$k_{ro} = \left(\frac{1 - S_{w}}{1 - S_{wc}}\right)^{2} \frac{\int_{S_{wc}}^{1} dS_{w}/p_{c}^{2}}{\int_{S_{wc}}^{1} dS_{w}/(p_{c}^{2})}$$
(5-19)

Wyllie and Gardner also presented two expressions for generating the oil and gas relative permeabilities in the presence of the connate water saturation. The authors considered the connate water as part of the rock matrix to give:

$$k_{ro} = \left(\frac{S_o - S_{or}}{1 - S_{or}}\right)^2 \frac{\int_0^{S_o} dS_o/p_c^2}{\int_0^1 dS_o/p_c^2}$$
 (5-20)

$$k_{rg} = \left(1 - \frac{S_o - S_{or}}{S_g - S_{gc}}\right)^2 \frac{\int_{S_o}^1 dS_o/p_c^2}{\int_0^1 dS_o/p_c^2}$$
 (5-21)

where

 S_{gc} = critical gas saturation

 S_{wc} = connate water saturation

 S_{or} = residual oil saturation

Corey observed that the plot of $1/p_c^2$ versus effective water saturation S^*_w may produce or yield a straight line over a considerable range of saturations. By applying this observation and making further simplifications, Corey reduced Equations 5-20 and 5-21 to:

$$\begin{aligned} k_{ro} &= \left(S_w^*\right)^4 \\ k_{rg} &= \left(1 - S_w^*\right)^2 \Big\lceil 1 - \left(S_w^*\right)^2 \Big\rceil \end{aligned}$$

Example 5-4

The laboratory capillary pressure curve for a water-oil system between the connate water saturation and a water saturation of 100% is represented by the following linear equation:

$$P_{c} = 22 - 20S_{w}$$

The connate water saturation is 30%. Using Wyllie and Gardner methods, generate the relative permeability data for the oil-water system.

Solution

Step 1. Integrate the capillary pressure equation, to give:

$$I = \int_{0}^{b} \frac{dS_{w}}{(22 - 20S_{w})^{2}} = \left[\frac{1}{440 - 400b}\right] - \left[\frac{1}{440 - 400a}\right]$$

Step 2. Evaluate the above integral at the following limits:

For the integral between a = 0.3 and b = 1:

$$\int_{0.3}^{1} \frac{dS_{w}}{(22 - 20S_{w})^{2}} = \left[\frac{1}{440 - 400(1)} - \frac{1}{440 - 400(0.3)} \right] = 0.02188$$

For the integral between a = 0.3 and b = Sw:

$$\int_{0}^{S_{w}} \frac{dS_{w}}{(22 - 20S_{w})^{2}} = \left[\frac{1}{440 - 400S_{w}} - 0.00313 \right]$$

For the integral between a = Sw and b = 1:

$$\int_{S_w}^{1} \frac{dS_w}{(22 - 20S_w)^2} = \left[0.025 - \frac{1}{440 - 400S_w}\right]$$

$S_{\mathbf{w}}$	k _{rw} Equation 5-18	k _{ro} Equation 5-19
0.3	0.0000	1.0000
0.4	0.0004	0.7195
0.5	0.0039	0.4858
0.6	0.0157	0.2985
0.7	0.0466	0.1574

Step 3. Construct the following working table:

Relative Permeability from Analytical Equations

Analytical representations for individual-phase relative permeabilities are commonly used in numerical simulators. The most frequently used functional forms for expressing the relative-permeability and capillary-pressure data are given below:

Oil-Water System:

$$k_{ro} = (k_{ro})_{S_{wc}} \left[\frac{1 - S_w - S_{orw}}{1 - S_{wc} - S_{orw}} \right]^{n_o}$$
 (5-22)

$$k_{rw} = (k_{rw})_{S_{orw}} \left[\frac{S_w - S_{wc}}{1 - S_{wc} - S_{orw}} \right]^{n_w}$$
 (5-23)

$$p_{cwo} = (p_c)_{S_{wc}} \left(\frac{1 - S_w - S_{orw}}{1 - S_w - S_{orw}} \right)^{n_p}$$
 (5-24)

Gas-Oil System:

$$k_{ro} = (k_{ro})_{S_{gc}} \left[\frac{1 - S_g - S_{1c}}{1 - S_g - S_{1c}} \right]^{n_{go}}$$
 (5-25)

$$k_{rg} = \left(k_{rg}\right)_{S_{wc}} \left[\frac{S_g - S_{gc}}{1 - S_{1c} - S_{gc}}\right]^{n_g} \tag{5-26}$$

$$p_{cgo} = (p_c)_{S_{1c}} \left[\frac{S_g - S_{gc}}{1 - S_{1c} - S_{gc}} \right]^{n_{pg}}$$
 (5-27)

with

$$S_{1c} = S_{wc} + S_{org}$$

Where:

 S_{lc} = total critical liquid saturation $(k_{ro})_{S_{wc}}$ = oil relative permeability at connate water saturation $(k_{ro})_{S_{ec}} = \text{oil relative permeability at critical gas saturation}$ S_{orw} = residual oil saturation in the water-oil system S_{org} = residual oil saturation in the gas-oil system S_{gc} = critical gas saturation $(k_{rw})_{S_{orw}}$ = water relative permeability at the residual oil saturation n_o , n_w , n_g , n_{go} = exponents on relative permeability curves p_{cwo} = capillary pressure of water-oil systems $(p_c)_{S_{wc}}$ = capillary pressure at connate water saturation $n_{p}=\mbox{exponent}$ of the capillary pressure curve for the oil-water system p_{cgo} = capillary pressure of gas-oil system $n_{p_{\alpha}} = \text{exponent of the capillary pressure curve in gas-oil system}$

The exponents and coefficients of Equations 5-22 through 5-26 are usually determined by the least-squares method to match the experimental or field relative permeability and capillary pressure data.

 $(p_c)_{S_{lc}}$ = capillary pressure at critical liquid saturation.

Figures 5-4 and 5-5 schematically illustrate the key critical saturations and the corresponding relative permeability values that are used in Equations 5-22 through 5-27.

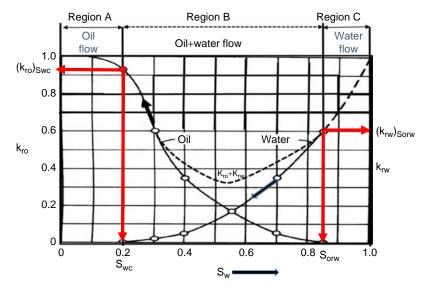


FIGURE 5-4 Key components of water-oil relative permeability curves.

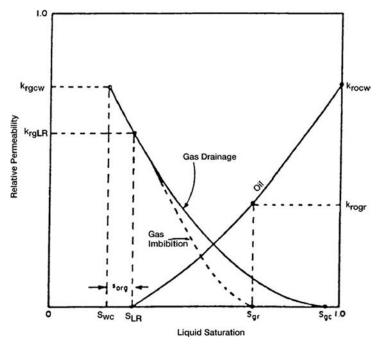


FIGURE 5-5 Gas-oil relative permeability curves.

Example 5-5

Using the analytical expressions of Equations 5-22 through 5-27, generate the relative permeability and capillary pressure data. The following information on the water-oil and gas-oil systems is available:

$$\begin{array}{lll} S_{wc} = 0.25 & S_{orw} = 0.35 & S_{gc} = 0.05 & S_{org} = .23 \\ (k_{ro})_{S_{wc}} = 0.85 & (k_{rw})_{S_{orw}} = 0.4 & (P_c)_{S_{wc}} = 20 \, psi \\ (k_{ro})_{S_{gc}} = 0.60 & (k_{rg})_{S_{wc}} = 0.95 & \\ n_o = 0.9 & n_w = 1.5 & n_p = 0.71 \\ n_{go} = 1.2 & n_g = 0.6 & (p_c)_{S_{1c}} = 30 \, psi \\ n_{pg} = 0.51 & & & & & \end{array}$$

Solution

Step 1. Calculate residual liquid saturation S_{lc} .

$$\begin{split} S_{1c} &= S_{wc} + S_{org} \\ &= 0.25 + 0.23 = 0.48 \end{split}$$

Step 2. Generate relative permeability and capillary pressure data for oil-water system by applying Equations 5-22 through 5-24.

S _w	k _{ro} Equations 5-22	k _{rw} Equation 5-23	P _c Equation 5-24
0.25	0.850	0.000	20.00
0.30	0.754	0.018	18.19
0.40	0.557	0.092	14.33
0.50	0.352	0.198	9.97
0.60	0.131	0.327	4.57
0.65	0.000	0.400	0.00

Step 3. Apply Equations 5-25 through 5-27 to determine the relative permeability and capillary data for the gas-oil system.

S_g	k _{ro} Equation 5-25	k _{rg} Equation 5-26	P _c Equation 5-27
0.05	0.600	0.000	0.000
0.10	0.524	0.248	9.56
0.20	0.378	0.479	16.76
0.30	0.241	0.650	21.74
0.40	0.117	0.796	25.81
0.52	0.000	0.95	30.00

A number of other models have been developed to relate relative permeability to pore-size distribution index and capillary pressure. Brooks and Corey (1964) extended Corey's relative permeability by incorporating pore-size distribution index (λ) to obtain the following expressions for oil and gas relative permeabilities:

Drainage Oil-Water Relative Permeability:

$$\left(k_{row} = \left(1.31 - 2.62\,S_{wir} + 1.1\,S_{wir}^2\right)\left(1 - \frac{S_w - S_{wir}}{1 - S_{wir}}\right)^2 \left[1 - \left(\frac{S_w - S_{wir}}{1 - S_{wir}}\right)^{\frac{2 + \lambda}{\lambda}}\right]\right)$$

Imbibition Oil-Water Relative Permeability:

$$\begin{aligned} k_{row} &= \left(1.31 - 2.62 \, S_{wir} + 1.1 \, S_{wir}^2 \right) \left(1 - \frac{S_w - S_{wir}}{1 - S_{wir} - S_{row}} \right)^2 \\ &\left[1 - \left(\frac{S_w - S_{wir}}{1 - S_{wir} - S_{row}} \right)^{\frac{2 + \lambda}{\lambda}} \right] \end{aligned}$$

Water Relative Permeability:

$$k_{rw} = \left(\frac{S_w - S_{wir}}{1 - S_{wir}}\right)^{\frac{2 + 3\lambda}{\lambda}}$$

Drainage Gas-Oil Relative Permeability:

$$\begin{aligned} k_{rg} &= \left(1.31 - 2.62 \, S_{wir} + 1.1 \, S_{wir}^2 \right) \left[1 - S_o^*\right]^2 \left[1 - \left(S_o^*\right)^{\frac{2 + \lambda}{\lambda}} \right] \\ k_{rog} &= \left(S_o^*\right)^{\frac{2 + 3\lambda}{\lambda}} \end{aligned}$$

where:

$$S_o^* = \left(\frac{1 - S_g - S_{wir}}{1 - S_{wir}}\right)$$

As given in Chapter 4 by Equations (4-84) and (4-85); the pore-size distribution index (λ) can be calculated from one the following expressions

$$\lambda \!=\! \frac{0.0098\,k^{0.3792}p_d^{0.6698}}{\varphi^{0.6341}\left(1-S_{wir}\right)^{0.6835}}$$

$$\lambda = 0.9651 \exp(0.0029 k\phi)$$

When measured data is limited, the following empirical correlations can provide a reasonable estimate of S_{wir} , S_{oc} , S_{orw} , and S_{gc} :

$$\begin{split} S_{wir} \approx & \frac{4.1443\,\varphi}{\left[k - 0.01665\,\exp{\left(31.9304\,\varphi\right)}\right]^{0.283}} \\ S_{oc} \approx & \frac{0.26018}{K^{0.04704}} \\ S_{orw} \approx & \frac{0.3545}{K^{0.04704}} \\ S_{gc} \approx & 0.15 - 0.05\,\log{(k)} \end{split}$$

Example 5-5A

A core sample is characterized by a porosity of 0.22 and absolute permeability of 116 md. Calculate and plot relative permeability of oil-water and gas-oil systems

Solution

Step 1. Calculate the pore-size distribution index (λ):

$$\lambda = 0.9651 \exp(0.0029 k\phi)$$
$$= 0.9651 \exp[0.0029(116)(0.22)]$$
$$= 1.0392$$

Step 2. Calculate $S_{\rm wir},\,S_{\rm oc},\,S_{\rm orw},$ and $S_{\rm gc}$:

$$\begin{split} S_{wir} \approx & \frac{4.1443\,\phi}{\left[k - 0.01665\,\exp\left(31.9304\phi\right)\right]^{0.283}} \\ = & \frac{4.1443\,(0.22)}{\left[116 - 0.01665\,\exp\left[31.9304\left(0.22\right)\right]\right]^{0.283}} = 0.25 \\ S_{oc} \approx & \frac{0.26018}{K^{0.04704}} = \frac{0.26018}{\left(110\right)^{0.04704}} = 0.232 \\ S_{orw} \approx & \frac{0.3545}{K^{0.04704}} = \frac{0.3545}{\left(116\right)^{0.04704}} = 0.284 \end{split}$$

$$S_{gc} \approx 0.15 - 0.05 \log(k) = 0.15 - 0.05 \log(116) = 0.047$$

Step 3. Using the following expressions, tabulate and plot the Drainage and Imbibition relative permeability as shown below and in Figure (5-6A):

Drainage Oil-Water Relative Permeability:

$$\begin{split} k_{row} &= \left(1.31 - 2.62 \left(0.25\right) + 1.1 \left(0.25\right)^2\right) \left(1 - \frac{S_w - 0.25}{1 - 0.25}\right)^2 \\ &\left[1 - \left(\frac{S_w - 0.25}{1 - 0.25}\right)^{\frac{2 + 1.0392}{1.0392}}\right] \end{split}$$

Imbibition Oil-Water Relative Permeability:

$$\begin{split} k_{row} &= \left(1.31 - 2.62 \left(0.25\right) + 1.1 \left(0.25\right)^2\right) \left(1 - \frac{S_w - 0.25}{1 - 0.25 - 0.284}\right)^2 \\ &\left[1 - \left(\frac{S_w - 0.25}{1 - 0.25 - 0.284}\right)^{\frac{2 + 1.0392}{1.0392}}\right] \end{split}$$

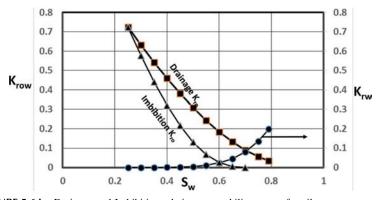


FIGURE 5-6A Drainage and Imbibition relative permeability curves for oil-water system.

Water Relative Permeability:

$$k_{rw} = \left(\frac{S_w - 0.25}{1 - 0.25}\right)^{\frac{2 + 3(1.0392)}{1.0392}}$$

S_{w}	K_{rw}	Drainage K _{ro}	Imbibition K_{ro}
0.25	0	0.723805	0.723343
0.3	1.61149E-06	0.63028	0.575587
0.35	4.89381E-05	0.542142	0.441208
0.4	0.000360419	0.459025	0.320471
0.45	0.001486166	0.381056	0.215761
0.5	0.004459643	0.308706	0.130205
0.55	0.010945298	0.242658	0.066436
0.6	0.023383343	0.18368	0.025401
0.65	0.045132309	0.13252	0.005223
0.7	0.080609794	0.089784	8.28E-05
0.75	0.135431682	0.055834	
0.79	0.19784056	0.035021	

Step 4. Using the following expressions, tabulate and plot the gas-oil relative permeability as shown below and in Figure (5-6B):

$$S_o^* = \left(\frac{1 - S_g - S_{wir}}{1 - S_{wir}}\right) = \left(\frac{1 - S_g - 0.25}{1 - 0.25}\right)$$

Gas-Oil Relative Permeability:

$$k_{rg} = \left(1.31 - 2.62\left(0.25\right) + 1.1\left(0.25\right)^{2}\right)\left[1 - S_{o}^{*}\right]^{2}\left[1 - \left(S_{o}^{*}\right)^{\frac{2 + 1.0392}{1.0392}}\right]$$

$$k_{rog} = \left(S_o^*\right)^{\frac{2+3(1.0392)}{1.0392}}$$

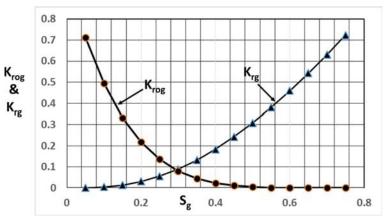


FIGURE 5-6B Relative permeability curves for Gas-Oil system.

sg	(S _o)*	K_{rg}	K_{rog}
0.05	0.933368221	0.000587	0.712076
0.1	0.866736442	0.004398	0.494453
0.15	0.800104663	0.013871	0.333463
0.2	0.733472884	0.03068	0.217313
0.25	0.666841105	0.055834	0.135956
0.3	0.600209326	0.089784	0.080957
0.35	0.533577547	0.13252	0.045351
0.4	0.466945768	0.18368	0.023513
0.45	0.400313989	0.242658	0.011016
0.5	0.33368221	0.308706	0.004494
0.55	0.267050431	0.381056	0.001501
0.6	0.200418651	0.459025	0.000365
0.65	0.133786872	0.542142	4.99E-05
0.7	0.067155093	0.63028	1.67E-06
0.75	0.000523314	0.723805	6.94E-1 <i>7</i>

RELATIVE PERMEABILITY RATIO

Another useful relationship that derives from the relative permeability concept is the relative (or effective) permeability ratio. This quantity lends itself more readily to analysis and to the correlation of flow performances than does relative permeability itself. The relative permeability ratio expresses the ability of a reservoir to permit flow of one fluid as related to its ability to permit flow of another fluid under the same circumstances. The two most useful permeability ratios are k_{rg}/k_{ro} the relative permeability to gas with respect to that to oil and k_{rw}/k_{ro} the relative permeability to water with respect to that to oil, it being understood that both quantities in the ratio are determined simultaneously on a given system. The relative permeability ratio may vary in magnitude from zero to infinity.

In describing two-phase flow mathematically, it is always the relative permeability ratio (e.g., $k_{\rm rg}/k_{\rm ro}$ or $k_{\rm ro}/k_{\rm rw}$) that is used in the flow equations. Because the wide range of the relative permeability ratio values, the permeability ratio is usually plotted on the log scale of semilog paper as a function of the saturation. Like many relative permeability ratio curves, the central or the main portion of the curve is quite linear.

Figure 5-7 shows a plot of $k_{\rm rg}/k_{\rm ro}$ versus gas saturation. It has become common usage to express the central straight-line portion of the relationship in the following analytical form:

$$\frac{k_{rg}}{k_{ro}} = a e^{bS_g}$$
 (5-28)

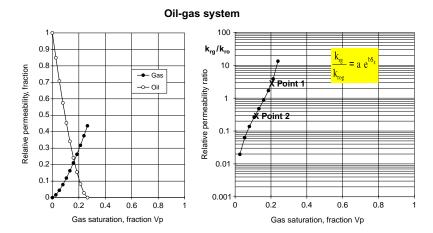


FIGURE 5-7 k_{rg}/k_{ro} as a function of saturation.

The constants a and b may be determined by selecting the coordinate of two different points on the straight-line portion of the curve and substituting in Equation 5-28. The resulting two equations can be solved simultaneously for the constants a and b. To find the coefficients of Equation 5-28 for the straight-line portion of Figure 5-7, select the following two points:

Point 1: at $S_g=0.2$, the relative permeability ratio $k_{rg}/k_{ro}=2.6$ Point 2: at $S_g=0.1$, the relative permeability ratio $k_{rg}/k_{ro}=0.3$

Imposing the above points on Equation (5-28), gives:

$$\begin{aligned} \frac{k_{rg}}{k_{ro}} &= a \ e^{bSg} \\ 2.6 &= a \ e^{0.2b} \\ 0.3 &= a \ e^{0.1b} \end{aligned}$$

Solving the above equations simultaneously gives:

- The intercept a = 0.0346
- \circ The slope b = 21.595

Or:

$$\frac{k_{rg}}{k_{ro}} = 0.0346 e^{21.595 S_g}$$

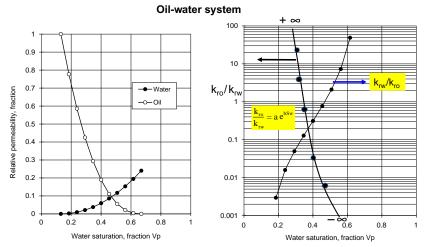


FIGURE 5-8 Semilog plot of $k_{\rm ro}/k_{\rm rw}$ as a function of saturation.

In a similar manner, Figure 5-8 shows a semilog plot of $k_{\rm ro}/k_{\rm rw}$ versus water saturation.

The middle straight-line portion of the curve is expressed by a relationship similar to that of Equation 5-28

$$\frac{k_{ro}}{k_{rw}} = a e^{bS_w}$$
 (5-29)

where the slope b has a negative value.

DYNAMIC PSEUDO-RELATIVE PERMEABILITIES

For a multilayered reservoir with each layer as described by a set of relative permeability curves, it is possible to treat the reservoir by a single layer that is characterized by a weighted-average porosity, absolute permeability, and a set of dynamic pseudo-relative permeability curves. These averaging properties are calculated by applying the following set of relationships:

Average Porosity

$$\phi_{\text{avg}} = \frac{\sum_{i=1}^{N} \phi_i h_i}{\sum_{i} h_i}$$
 (5-30)

Average Absolute Permeability

$$k_{avg} = \frac{\sum_{i=1}^{N} k_i h_i}{\sum h_i}$$
 (5-31)

Average Relative Permeability for the Wetting Phase

$$\overline{k}_{rw} = \frac{\sum_{i=1}^{N} (kh)_{i} (k_{rw})_{i}}{\sum_{i=1}^{N} (kh)_{i}}$$
(5-32)

Average Relative Permeability for the Nonwetting Phase

$$\overline{k}_{mw} = \frac{\sum_{i=1}^{N} (kh)_{i} (k_{rw})_{i}}{\sum_{i=1}^{N} (kh)_{i}}$$
(5-33)

The corresponding average saturations should be determined by using Equations 4-16 through 4-18. These equations are given below for convenience:

Average Oil Saturation

$$\overline{S}_{o} = \frac{\displaystyle\sum_{i=1}^{N} \varphi_{i} \, hi \, S_{o_{i}}}{\displaystyle\sum_{i=1}^{N} \varphi_{i} \, hi}$$

Average Water Saturation

$$\overline{S}_{w} = \frac{\sum_{i=1}^{N} \varphi_{i} hi S_{w_{i}}}{\sum_{i=1}^{N} \varphi_{i} hi}$$

Average Gas Saturation

$$\overline{S}_g = \frac{\displaystyle\sum_{i=1}^N \varphi_i \, hi \, S_{g_i}}{\displaystyle\sum_{i=1}^N \varphi_i \, hi}$$

where

N = total number of layers

h_i = thickness of layer i

 $k_i = absolute\ permeability\ of\ layer\ i$

 $\overline{k}_{\text{rw}} = \text{average relative permeability of the wetting phase}$

 \overline{k}_{rnw} = average relative permeability of the nonwetting phase

In Equations 5-22 and 5-23, the subscripts w and n_w represent wetting and non-wetting, respectively. The resulting dynamic pseudo-relative permeability curves are then used in a single-layer model. The objective of the single-layer model is to produce results similar to those from the multilayered, cross-sectional model.

NORMALIZATION AND AVERAGING RELATIVE PERMEABILITY DATA

Results of relative permeability tests performed on several core samples of a reservoir rock often vary. Therefore, it is necessary to average the relative permeability data obtained on individual rock samples. Prior to usage for oil recovery prediction, the relative permeability curves should first be normalized to remove the effect of different initial water and critical oil saturations. The relative permeability can then be de-normalized and assigned to different regions of the reservoir based on the existing critical fluid saturation for each reservoir region.

The most generally used method adjusts all data to reflect assigned end values, determines an average adjusted curve, and finally constructs an average curve to reflect reservoir conditions. These procedures are commonly described as normalizing and de-normalizing the relative permeability data.

To perform the normalization procedure, it is helpful to set up the calculation steps for each core sample i in a tabulated form as shown below:

Relative Permeability Data for Core Sample i								
(1)	(2)	(3)	(4)	(5)	(6)			
S_{w}	$k_{\rm ro}$	$k_{\rm rw}$	$S^*_{w} = \frac{S_{w} - S_{wc}}{1 - S_{wc} - S_{oc}}$	$k^*_{ro} = \frac{k_{ro}}{(k_{ro})_{S_{wc}}}$	$k^*_{rw} = \frac{k_{rw}}{(k_{rw})_{S_{oc}}}$			

The following normalization methodology describes the necessary steps for a water-oil system as outlined in the above table.

Step 1. Select several values of S_w starting at S_{wc} (column 1), and list the corresponding values of k_{ro} and k_{rw} in columns 2 and 3.

Step 2. Calculate the normalized water saturation S_w^* for each set of relative permeability curves and list the calculated values in column 4 by using the following expression:

$$S_{w}^{*} = \frac{S_{w} - S_{wc}}{1 - S_{wc} - S_{oc}}$$
 (5-34)

where

 S_{oc} = critical oil saturation

 S_{wc} = connate water saturation

 S_{w}^{*} = normalized water saturation

Step 3. Calculate the normalized relative permeability for the oil phase at different water saturation by using the relation (column 5):

$$k_{ro}^* = \frac{k_{ro}}{(k_{ro})S_{wc}}$$
 (5-35)

where

 k_{ro} = relative permeability of oil at different S_{w} (k_{ro})_{S_{wc}} = relative permeability of oil at connate water saturation

 k^*_{ro} = normalized relative permeability of oil

Step 4. Normalize the relative permeability of the water phase by applying the following expression and document results of the calculation in column 6:

$$k_{rw}^* = \frac{k_{rw}}{(k_{rw})_{S_{cc}}}$$
 (5-36)

where $(k_{rw})_{S_{oc}}$ is the relative permeability of water at the critical oil saturation.

Step 5. Using regular Cartesian coordinate, plot the normalized k_{ro}^* and k_{rw}^* versus S_w^* for *all* core samples on the same graph.

Step 6. Determine the average normalized relative permeability values for oil and water as a function of the normalized water saturation by select arbitrary values of S_w^* and calculate the average of k_{ro}^* and k_{rw}^* by applying the following relationships:

$$(k_{ro}^*)_{avg} = \frac{\sum_{i=1}^{n} (hkk_{ro}^*)_i}{\sum_{i=1}^{n} (hk)_i}$$
 (5-37)

$$(k_{rw}^*)_{avg} = \frac{\sum_{i=1}^{n} (hkk_{rw}^*)_i}{\sum_{i=1}^{n} (hk)_i}$$
 (5-38)

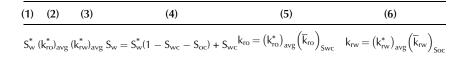
where

n = total number of core samples

h_i = thickness of sample i

 k_i = absolute permeability of sample i

Step 7. The last step in this methodology involves de-normalizing the average curve to reflect actual reservoir and conditions of S_{wc} and S_{oc} . These parameters are the most critical part of the methodology and, therefore, a major effort should be spent in determining representative values. The S_{wc} and S_{oc} are usually determined by averaging the core data, log analysis, or correlations, versus graphs, such as: $(k_{ro})S_{wc}$ vs. S_{wc} , $(k_{rw})S_{oc}$ vs. S_{oc} , and S_{oc} vs. S_{wc} , which should be constructed to determine if a significant correlation exists. Often, plots of S_{wc} and S_{or} versus log Z_{vc} may demonstrate a reliable correlation to determine end-point saturations as shown schematically in Figure 5-9. When representative end values have been estimated, it is again convenient to perform the denormalization calculations in a tabular form as illustrated below:



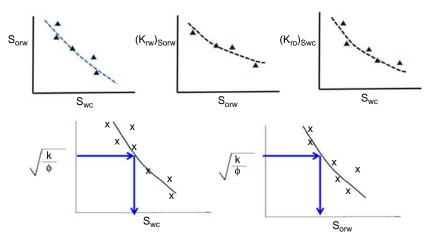


FIGURE 5-9 Critical and residual saturation relationships.

Where $(k_{ro})_{S_{wc}}$ and $(k_{ro})_{S_{oc}}$ are the average relative permeability of oil and water at connate water and critical oil, respectively, and given by:

$$(\overline{k}_{ro})_{S_{wc}} = \frac{\sum_{i=1}^{n} \left[hk(k_{ro})_{S_{wc}} \right]_{i}}{\sum_{i=1}^{n} (hk)_{i}}$$
 (5-39)

$$(\overline{k}_{rw})_{S_{oc}} = \frac{\sum_{i=1}^{n} \left[hk(k_{rw})_{S_{oc}} \right]_{i}}{\sum_{i=1}^{n} (hk)_{i}}$$
 (5-40)

Example 5-6
Relative permeability measurements are made on three core samples. The measured data are summarized below:

Core Sample #1	(Core Sample	#2	Core Sample #3		
h = 1ft	h = 1 ft $h = 1 ft$					
k = 100 md	k	= 80 md		k = 150	md	
$S_{oc} = 0.35$	$S_{oc} = 0.28$ $S_{oc} = 0.35$			35		
$S_{wc} = 0.25$		$S_{wc} = 0.30$		$S_{wc} = 0$	$S_{wc} = 0.20$	
s k	l _e	k	k	k	k	

$S_{\mathbf{w}}$	k_{ro}	k_{rw}	k_{ro}	k_{rw}	k_{ro}	k_{rw}
0.20	_	_		_	1.000*	0.000
0.25	0.850*	0.000	_		0.872	0.008
0.30	0.754	0.018	0.800	0	0.839	0.027
0.40	0.557	0.092	0.593	0.077	0.663	0.088
0.50	0.352	0.198	0.393	0.191	0.463	0.176
0.60	0.131	0.327	0.202	0.323	0.215	0.286
0.65	0.000	0.400*	0.111	0.394	0.000	0.350*
0.72			0.000	0.500*		

^{*}Values at critical saturations

It is believed that a connate water saturation of 0.27 and a critical oil saturation of 30% better describe the formation. Generate the oil and water relative permeability data using the new critical saturations.

Solution

Step 1. Calculate the normalized water saturation for each core sample by using Equation 5-36.

S _w *	Core Sample #1 S _w	Core Sample #2 S _w	Core Sample #3 S _w
0.20			0.000
0.25	0.000		0.111
0.30	0.125	0.000	0.222
0.40	0.375	0.238	0.444
0.50	0.625	0.476	0.667
0.60	0.875	0.714	0.889
0.65	1.000	0.833	1.000
0.72	_	1.000	_

Step 2. Determine relative permeability values at critical saturation for each core sample.

	Core 1	Core 2	Core 3
$(k_{ro})S_{wc}$	0.850	0.800	1.000
$(k_{rw})S_{or}$	0.400	0.500	0.35

Step 3. Calculate $(\overline{k}_{ro})_{S_{wc}}$ and $(\overline{k}_{rw})_{S_{or}}$ by applying Equations 5-39 and 5-40 to give:

$$\left(\overline{k}_{ro}\right)_{S_{wc}} = 0.906$$

$$\left(\overline{k}_{rw}\right)_{S_{oc}} = 0.402$$

Step 4. Calculate the normalized k_{ro}^* and k_{rw}^* for all core samples:

S _w	Core 1			Core 2			Core 3		
	$S_{\mathbf{w}}^{*}$	k_{ro}^*	k_{rw}^*	$S_{\mathbf{w}}^{*}$	k_{ro}^*	k_{rw}^*	$S_{\mathbf{w}}^{*}$	k_{ro}^*	$\mathbf{k_{rw}^*}$
0.20	_	_	_	_	_	_	0.000	1.000	0
0.25	0.000	1.000	0	_	_	_	0.111	0.872	0.023
0.30	0.125	0.887	0.045	0.000	1.000	0	0.222	0.839	0.077
0.40	0.375	0.655	0.230	0.238	0.741	0.154	0.444	0.663	0.251
0.50	0.625	0.414	0.495	0.476	0.491	0.382	0.667	0.463	0.503
0.60	0.875	0.154	0.818	0.714	0.252	0.646	0.889	0.215	0.817
0.65	1.000	0.000	1.000	0.833	0.139	0.788	1.000	0.000	1.000
0.72	_	_	_	1.000	0.000	1.000	_	_	_

Step 5. Plot the normalized values of k_{ro}^{*} and k_{rw}^{*} versus S_{w}^{*} for each core on a regular graph paper as shown in Figure 5-10. Step 6. Select arbitrary values of S_w^* and calculate the average k_{ro}^* and k_{rw}^* by

applying Equations 5-37 and 5-38.

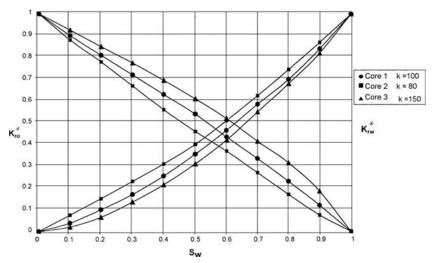


FIGURE 5-10 Averaging relative permeability data.

$S_{\mathbf{w}}^{*}$	k _{ro} *		$(k_{ro}^*)_{Avg}$	k _{rw}			$(k_{rw}^*)_{avg}$	
	Core	Core	Core		Core	Core	Core	
	1	2	3		1	2	3	
0.1	0.91	0.88	0.93	0.912	0.035	0.075	0.020	0.038
0.2	0.81	0.78	0.85	0.821	0.100	0.148	0.066	0.096
0.3	0.72	0.67	0.78	0.735	0.170	0.230	0.134	0.168
0.4	0.63	0.51	0.70	0.633	0.255	0.315	0.215	0.251
0.5	0.54	0.46	0.61	0.552	0.360	0.405	0.310	0.348
0.6	0.44	0.37	0.52	0.459	0.415	0.515	0.420	0.442
0.7	0.33	0.27	0.42	0.356	0.585	0.650	0.550	0.585
0.8	0.23	0.17	0.32	0.256	0.700	0.745	0.680	0.702
0.9	0.12	0.07	0.18	0.135	0.840	0.870	0.825	0.833

Step 7. Using the desired formation S_{oc} and S_{wc} (i.e., $S_{oc}=0.30$, $S_{wc}=0.27$), de-normalize the data to generate the required relative permeability data as shown below:

S _w	$(k_{ro}^*)_{avg}$	(k* _{rw}) _{avg}	$S_{w} = S_{w}^{*}(1 - S_{wc} - S_{oc}) + S_{wc}$	$k_{ro} = 0.906$ $(k_{ro}^*)_{avg}$	$k_{rw} = 0.402$ $(k_{rw}^*)_{avg}$
0.1	0.912	0.038	0.313	0.826	0.015
0.2	0.821	0.096	0.356	0.744	0.039
0.3	0.735	0.168	0.399	0.666	0.068
0.4	0.633	0.251	0.442	0.573	0.101
0.5	0.552	0.368	0.485	0.473	0.140
0.6	0.459	0.442	0.528	0.416	0.178
0.7	0.356	0.585	0.571	0.323	0.235
8.0	0.256	0.702	0.614	0.232	0.282
0.9	0.135	0.833	0.657	0.122	0.335

It should be noted that the proposed normalization procedure for water-oil systems as outlined above could be extended to other systems, i.e., gas-oil or gas-water.

THREE-PHASE RELATIVE PERMEABILITY

The relative permeability to a fluid is defined as the ratio of effective permeability at a given saturation of that fluid to the absolute permeability at 100% saturation. Each porous system has unique relative permeability characteristics, which must be measured experimentally. Direct experimental determination of three-phase relative permeability properties is extremely difficult and involves rather complex techniques to determine the fluid saturation distribution along the length of the core. For this reason, the more easily measured two-phase relative permeability characteristics are experimentally determined.

In a three-phase system of this type, it is found that the relative permeability to water depends only upon the water saturation. Since the water can flow only through the smallest interconnect pores that are present in the rock and able to accommodate its volume, it is hardly surprising that the flow of water does not depend upon the nature of the fluids occupying the other pores. Similarly, the gas relative permeability depends only upon the gas saturation. This fluid, like water, is restricted to a particular range of pore sizes and its flow is not influenced by the nature of the fluid or fluids that fill the remaining pores.

The pores available for flow of oil are those that, in size, are larger than pores passing only water, and smaller than pores passing only gas. The number of pores occupied by oil depends upon the particular size distribution of the pores in the rock in which the three phases coexist and upon the oil saturation itself.

In general, the relative permeability of each phase, i.e., water, gas, and oil, in a three-phase system is essentially related to the existing saturation by the following functions:

$$k_{rw} = f(S_w) \tag{5-41}$$

$$k_{rg} = f\left(S_g\right) \tag{5-42}$$

$$k_{ro} = f\left(S_w, S_g\right) \tag{5-43}$$

Function 5-43 is rarely known and, therefore, several practical approaches are proposed and based on estimating the three-phase relative permeability from two sets of two-phase data:

Set 1: Oil-Water System

$$k_{row} = f(S_w)$$

$$k_{rw} = f(S_w)$$

Set 2: Oil-Gas System

$$k_{rog} = f\left(S_g\right)$$

$$k_{rg} = f\left(S_g\right)$$

where $k_{\rm row}$ and $k_{\rm rog}$ are defined as the relative permeability to oil in the water-oil two-phase system and similarly $k_{\rm rog}$ is the relative permeability of oil in the gas-oil system. The symbol $k_{\rm ro}$ is reserved for the oil relative permeability in the three-phase system.

The triangular graph paper is commonly used to illustrate the changes in the relative permeability values when three phases are flowing simultaneously, as illustrated in Figures 5-11 and 5-12. The relative permeability data are plotted as lines of constant percentage relative permeability (oil, water, and gas isoperms). Figures 5-11 and 5-12 show that the relative permeability data, expressed as isoperms, are dependent on the saturation values for all three phases in the rock.

Three-Phase Relative Permeability Correlations

Honarpour, Keoderitz, and Harvey (1988) provided a comprehensive treatment of the two-and three-phase relative permeabilities. The authors listed numerous correlations for estimating relative permeabilities. The simplest approach to predict the relative permeability to the oil phase in a three-phase system is defined as:

$$k_{ro} = k_{row}k_{rog} \tag{5-44}$$

There are several practical and more accurate correlations that have developed over the years, including:

- o Wyllie's Correlations
- o Stone's Model I
- Stone's Model II
- o The Hustad-Holt Correlation

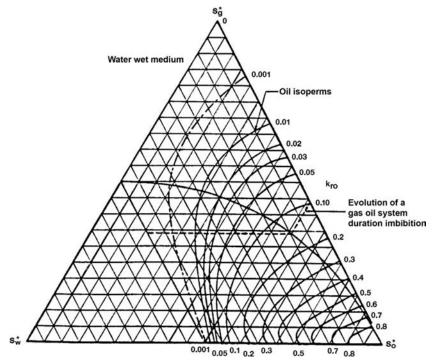


FIGURE 5-11 Three-plate relative permeability imbibition. ((After Honarpour et al., 1988.))

Wyllie's Correlations

Wyllie (1961) proposed the following equations for three-phase relative permeabilities in a water-wet system:

In a cemented sandstone, Vugular rock, or oolitic limestone:

$$k_{rg} = \frac{S_g^2 \left[(1 - S_{wc})^2 - (S_w + S_o - S_{wc})^2 \right]}{(1 - S_{wc})^4}$$
 (5-45)

$$k_{ro} = \frac{S_o^3 (2S_w + S_o - 2S_{wc})}{(1 - S_{wc})^4}$$
 (5-46)

$$k_{rw} = \left(\frac{S_w - S_{wc}}{1 - S_{wc}}\right)^4 \tag{5-47}$$

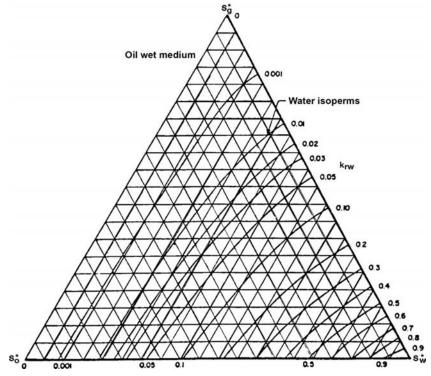


FIGURE 5-12 Three-phase drainage. ((After Honarpour et al., 1988.))

In unconsolidated, well-sorted sand:

$$k_{rw} = \left(\frac{S_w - S_{wc}}{1 - S_{wi}}\right)^3 \tag{5-48}$$

$$k_{ro} = \frac{(S_o)^3}{(1 - S_{wc})^3}$$
 (5-49)

$$k_{rg} = \frac{(S_o)^3 (2S_w + S_o - 2S_{wc})^4}{(1 - S_{wi})^4}$$
 (5-50)

Stone's Model I

Stone (1970) developed a probability model to estimate three-phase relative permeability data from the laboratory-measured two-phase data. The model combines the channel flow theory in porous media with probability concepts to obtain a simple result for determining the relative permeability to oil in the presence of water and gas flow. The model accounts for hysteresis effects when water and gas saturations are changing in the same direction of the two sets of data.

The use of the channel flow theory implies that water-relative permeability and water-oil capillary pressure in the three-phase system are functions of water saturation alone, irrespective of the relative saturations of oil and gas. Moreover, they are the same function in the three-phase system as in the two-phase water-oil system. Similarly, the gas-phase relative permeability and gas-oil capillary pressure are the same functions of gas saturation in the three-phase system as in the two-phase gas-oil system.

Stone suggested that a nonzero residual oil saturation, called *minimum oil saturation*, S_{om} exists when oil is displaced simultaneously by water and gas. It should be noted that this minimum oil saturation S_{om} is different than the critical oil saturation in the oil-water system (i.e., S_{orw}) and the residual oil saturation in the gas-oil system, i.e., S_{org} . Stone introduced the following normalized saturations:

$$S_o^* = \frac{S_o - S_{om}}{(1 - S_{wc} - S_{om})}, \text{ for } S_o \ge S_{om}$$
 (5-51)

$$S_{w}^{*} = \frac{S_{w} - S_{wc}}{(1 - S_{wc} - S_{om})}, \text{ for } S_{w} \ge S_{wc}$$
 (5-52)

$$S_g^* = \frac{S_g}{(1 - S_{wc} - S_{om})}$$
 (5-53)

The oil-relative permeability in a three-phase system is then defined as:

$$k_{ro} = S_o^* \beta_w \beta_g \tag{5-54}$$

The two multipliers β_w and β_g are determined from:

$$\beta_{w} = \frac{k_{row}}{1 - S_{w}^{*}} \tag{5-55}$$

$$\beta_{g} = \frac{k_{\text{rog}}}{1 - S_{g}^{*}} \tag{5-56}$$

where

 $S_{om} = minimum \ oil \ saturation$

 $k_{\rm row} =$ oil relative permeability as determined from the oil-water two-phase relative permeability at $S_{\rm w}$

 $k_{\rm rog}=$ oil relative permeability as determined from the gas-oil two-phase relative permeability at $S_{\rm g}$

The difficulty in using Stone's first model is selecting the minimum oil saturation S_{om} . Fayers and Mathews (1984) suggested an expression for determining S_{om} .

$$S_{om} = \alpha S_{orw} + (1 - \alpha) S_{org}$$
 (5-57)

with

$$\alpha = 1 - \frac{S_g}{1 - S_{wc} - S_{org}} \tag{5-58}$$

where

 $S_{
m orw} = {
m residual}$ oil saturation in the oil-water relative permeability system $S_{
m org} = {
m residual}$ oil saturation in the gas-oil relative permeability system

Aziz and Sattari (1979) pointed out that Stone's correlation could give k_{ro} values greater than unity. The authors suggested the following normalized form of Stone's model:

$$k_{ro} = \frac{S_o^*}{(1 - S_w^*)(1 - S_g^*)} \left(\frac{k_{row}k_{rog}}{(k_{ro})_{S_{wc}}}\right)$$
(5-59)

where $(k_{ro})_{Swc}$ is the value of the relative permeability of the oil at the connate water saturation as determined from the oil-water relative permeability system. It should be noted that it is usually assumed that k_{rg} and krog curves are measured in the presence of connate water.

Stone's Model II

It was the difficulties in choosing S_{om} that led to the development of Stone's Model II. Stone (1973) proposed the following normalized expression:

$$k_{ro} = (k_{ro})_{S_{wc}} \left[\left(\frac{k_{row}}{(k_{ro})_{S_{wc}}} + k_{rw} \right) \left(\frac{k_{rog}}{(k_{ro})_{S_{wc}}} + k_{rg} \right) - (k_{rw} + k_{rg}) \right]$$
 (5-60)

This model gives a reasonable approximation to the three-phase relative permeability.

The Hustad-Holt Correlation

Hustad and Holt (1992) modified Stone's Model I by introducing an exponent term n to the normalized saturations to give:

$$k_{ro} = \left[\frac{k_{row} k_{rog}}{(k_{ro})_{S_{wc}}} \right] (\beta)^{n}$$
 (5-61)

where

$$\beta = \frac{S_o^*}{(1 - S_w^*)(1 - S_g^*)} \tag{5-62}$$

$$S_o^* = \frac{S_o - S_{om}}{1 - S_{wc} - S_{om} - S_{gc}}$$
 (5-63)

$$S_g^* = \frac{S_g - S_{gc}}{1 - S_{wc} - S_{om} - S_{gc}}$$
 (5-64)

$$S_{w}^{*} = \frac{S_{w} - S_{wc}}{1 - S_{wc} - S_{om} - S_{gc}}$$
 (5-65)

The β term may be interpreted as a variable that varies between zero and one for low-and high-oil saturations, respectively. If the exponent n is one, the correlation is identical to Stone's first model. Increasing n above unity causes the oil isoperms at low oil saturations to spread from one another. n values below unity have the opposite effect.

Example 5-7

Two-phase relative permeability tests were conducted on core sample to generate the permeability data for oil-water and oil-gas systems. The following information is obtained from the test:

$$\begin{split} S_{gc} = 0.10 & S_{wc} = 0.15 \\ S_{orw} = 0.15 & S_{org} = 0.05 \\ (K_{ro})S_{wc} = 0.88 \end{split}$$

At the existing saturation values of $S_o = 40\%$, $S_w = 30\%$, and $S_g = 30\%$ the two-phase relative permeabilities are listed below:

$$k_{row} = 0.403 \\ k_{rw} = 0.030 \\ k_{rg} = 0.035 \\ k_{rog} = 0.175$$

Estimate the three-phase relative permeability at the existing saturations by using:

- a. Stone's Model I
- **b.** Stone's Model II

Solution

a. Stone's Model I

Step 1. Calculate S_{om} by applying Equations 5-58 and 5-57, to give:

$$\alpha = 1 - \frac{0.3}{1 - 0.15 - 0.05} = 0.625$$

$$S_{om} = (0.625)(0.15) + (1 - 0.625)(0.05) = 0.1125$$

Step 2. Calculate the normalized saturations by applying Equations 5-51 through 5-53.

$$S_o^* = \frac{0.4 - 0.1125}{1 - 0.15 - 0.1125} = 0.3898$$

$$S_w^* = \frac{0.30 - 0.15}{1 - 0.15 - 0.1125} = 0.2034$$

$$S_g^* = \frac{0.3}{1 - 0.15 - 0.1125} = 0.4068$$

Step 3. Estimate k_{ro} by using Equation 5-59.

$$k_{ro} = \frac{0.3898}{(1-0.2034)(1-0.4068)} \left[\frac{(0.406)(0.175)}{0.88} \right] = 0.067$$

b. Stone's Model II

Apply Equation 5-60 to give:

$$k_{ro} = 0.88 \left[\left(\frac{0.406}{0.88} + 0.03 \right) \left(\frac{0.175}{0.88} + 0.035 \right) - (0.03 + 0.035) \right] = 0.044$$

THREE-PHASE RELATIVE PERMEABILITY HYSTERESIS

Water alternating gas (WAG) injection, as shown schematically in Figure (5-13), is classified as an improved oil recovery method that involve three-phase fluid flow. It was originally proposed as a method to improve the sweep efficiency of gas by using water to control the mobility ratio and to stabilize the leading edge of the injected gas. One of the major problems in the evaluation of WAG behavior is uncertainty concerning the prediction of the relative permeabilities of the phases for different injection cycles. There is uncertainty in predicting the recovery behavior of the WAG injection due to the fact that there is a difficulty in describing the behavior of the drainage and imbibition relative permeability process that is taking place simultaneously during the cyclic alternation in the reservoir. Since the gas is considered the most nonwetting phase in a water-wet system, a hysteresis loop exists of a drainage process during the gas injection cycle with a following imbibition process

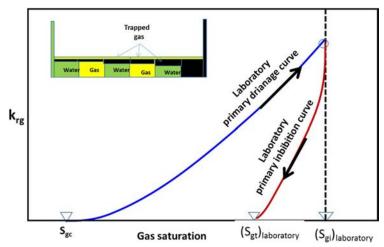


FIGURE 5-13 Laboratory gas primary drainage and imbibition curves.

during the water injection cycle; the displaced oil is considered as the phase with intermediate wettability.

Because gas is generally the most mobile phase during WAG flooding, the gas relative permeability controls the efficiency of the WAG flood. During the water cycle, some of the gas from gas cycle is trapped or bypassed in the formation by the injected water and labeled as trapped gas " $\mathbf{S_{gt}}$ ". It has been observed that with the continued cycles of gas and water injection showed a lower gas relative permeability and additional oil recovery. The additional oil recovery is attributed to the decrease in residual oil saturation due to trapped gas. The impact of the trapped gas is discussed in Chapter 14 and illustrated in Figure 14-6 which is reproduced in this chapter as Figure (5-14) for convenience.

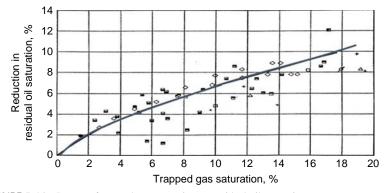


FIGURE 5-14 Impact of trapped gas saturation on residual oil saturation.

The reduction in residual oil saturation and the trapping of non-wetting phase can have an impact on the relative permeability hysteresis. It should be pointed out that the trapping process in three-phase systems is nonreversible, thus the primary (laboratory) drainage and imbibition curves will not be retraced during subsequent gas cycles.

Land Trapping Model:

Land (1968) proposed a trapping expression that is perhaps the most widely used empirical trapping methodology. Land suggested that the difference in the reciprocals of the initial gas saturation " S_{gi} " and trapped gas saturation " S_{gi} " is constant "C". As shown in Figure (5-15), The Land trapping constant "C" can be calculated from the laboratory primary drainage and imbibition relative permeability curves by applying the expression:

$$\frac{1}{\left(S_{gt}\right)_{laboratory}} - \frac{1}{\left(S_{gi}\right)_{laboratory}} = C \tag{5-66}$$

Example 5-8

Determine Land's trapping coefficient "C" using the following bounded experiment relative permeability data.

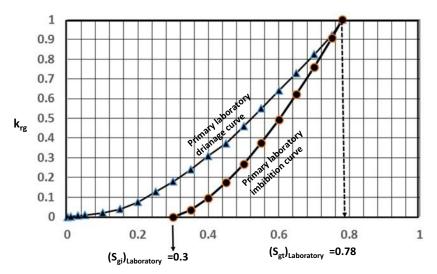


FIGURE 5-15 Laboratory gas primary drainage and imbibition curves.

Drainage		Imbibition	
$\overline{S_g}$	$(k_{rg})_{Draing}$	S _g	$(K_{rg})_{ibib}$
0	0	0.3	0
0.01	0.002	0.35	0.034
0.03	0.007	0.4	0.095
0.05	0.01	0.45	0.175
0.1	0.02	0.5	0.269
0.15	0.04	0.55	0.376
0.2	0.075	0.6	0.494
0.25	0.127	0.65	0.623
0.3	0.18	0.7	0.76
0.35	0.24	0.75	0.908
0.4	0.31	0.78	1
0.45	0.373		
0.5	0.46		
0.55	0.55		
0.6	0.64		
0.65	0.73		
0.7	0.825		
0.75	0.92		
0.78	1		

The relative permeability tabulated data can be expressed by the following relationships

Drainage:

$$K_{rg} = -0.86849Sg^3 + 2.36496Sg^2 - 0.04969Sg + 0.00267$$

Imbibition

$$K_{rg} = -2.37443 Sg^3 + 6.38378 Sg^2 - 2.59518 Sg + 0.26555 \\$$

Solution

Step 1. Plot the drainage and imbibition relative permeability data as shown in Figure (5-15).

Step 2. Determine $(S_{gi})_{Laboratory}$ and $(S_{gt})_{Laboratory}$, to give:

$$(S_{gi})_{Laboratory} = 0.3$$

$$\left(S_{gt}\right)_{Laboratory} = 0.78$$

Step 3. Calculate Carlson trapping coefficient "C":

$$C = \frac{1}{(S_{gt})_{laboratory}} - \frac{1}{(S_{gi})_{laboratory}} = \frac{1}{0.3} - \frac{1}{0.78} = 2.0513$$

Because "C" is constant, the trapped gas saturation " S_{gt} " can be determined during any of the imbibition cycle starting at any Sgi by applying Land's coefficient, i.e.:

$$\frac{1}{S_{gt}} - \frac{1}{S_{gi}} = C$$

Solving for the trapped gas saturation, gives:

$$S_{gt} = \frac{S_{gi}}{1 + C \, S_{gi}}$$

Example 5-9

Using the relative permeability data given in Example 5-8, determine the trapped gas saturation assuming that the imbibition process is reversed at a gas saturation of 50%. Identify the trapped gas saturation on the relative permeability plot.

Solution:

Step 1. Calculate the trapped gas saturation using Land's C:

$$S_{gt} = \frac{S_{gi}}{1 + CS_{gi}} = \frac{0.5}{1 + (2.0513)(0.5)} = 0.2468$$

Step 2. Identify the trapped gas saturation on the relative permeability plot, as shown in Figure (5-16).

Most of Hysteresis Models are based on Land's theory that states any gas saturation "Sgi" during the imbibition process can be divided into two parts:

- a) trapped gas "Sgt"
- **b)** free (mobile) gas "S_{of}", i.e.:

$$S_{gi} = S_{gt} + S_{gf}$$

Land proposed the following expression for the free gas saturation:

$$S_{gf} = \frac{1}{2} \left[\left(S_g - S_{gt} \right) + \sqrt{\left(S_g - S_{gt} \right)^2 + \frac{4}{C} \left(S_g - S_{gt} \right)} \right]$$

A number of hysteresis empirical models have been developed to characterize the hysteresis effect on relative permeability. Most of relative permeability hysteresis methodologies incorporate Land's trapping expression "C" as well as

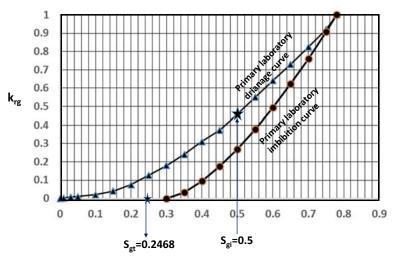


FIGURE 5-16 Trapped gas saturation of Example 5-9.

the concept of the free gas saturation. The following two relative permeability hysteresis models that are widely used in the industry:

- 1) Carlson hysteresis model
- 2) Killough hysteresis model

Both models give almost identical results; therefore, Carlson hysteresis model is only discussed next.

CARLSON HYSTERESIS MODEL

Carlson hysteresis model (1981) is based on constructing an imbibition "scanning" curve(s) originating from a gas saturation " $\mathbf{S_{gi}}$ " located on the primary drainage curve; as shown schematically in Figure (5-17). Carlson's approach is summarized in the following steps:

Step 1. Using the experimental bounding drainage and imbibition curves, calculate Land's C:

$$\frac{1}{\left(S_{gt}\right)_{laboratory}} - \frac{1}{\left(S_{gi}\right)_{laboratory}} \ = C$$

Step 2. Assume the secondary "Scanning" imbibition $\underline{\text{starting}}$ at S_{gi} , calculate the associated trapped gas saturation S_{gti} from:

$$S_{gt} = \frac{S_{gi}}{1 + C S_{\sigma i}}$$

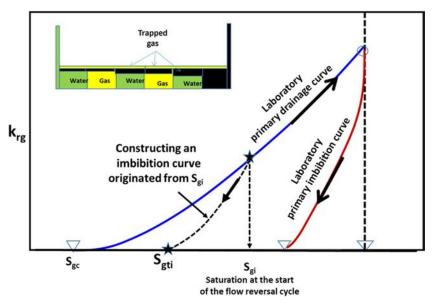


FIGURE 5-17 Laboratory gas primary drainage and imbibition curves.

Step 3. Assume several values of S_g between S_{gi} and S_{gt} ; i.e. $S_{gt} < S_g < S_{gi}$, and calculate the free gas saturation " S_{gf} " at each assumed value of S_g from:

$$S_{gf} = \frac{1}{2} \left[\left(S_g - S_{gt} \right) + \sqrt{\left(S_g - S_{gt} \right)^2 + \frac{4}{C} \left(S_g - S_{gt} \right)} \right]$$

Step 4. Using primary (Laboratory) drainage curve and for **EACH** value of S_{gf} from Step 3, read the corresponding k_{rg} value from drainage relative permeability data.

Step 5. Set the imbibition scanning k_{rg} equal the calculated k_{rg} of Step 4.

Example 5-10

Using the relative permeability data given in Example 5-8, determine and plot the scanning imbibition curve assuming that the imbibition process is reversed at a gas saturation of 50%.

Solution

Step 1. From the solution of Examples 5-8 and 5-9:

$$C = 2.0513$$

$$S_{gt} = 0.2468$$

Step 2. Assume several values of S_g between S_{gi} and S_{gt} ; i.e. $0.2468 < S_g < 0.5$, and calculate the free gas saturation S_{gf} and corresponding k_{rg} from:

$$S_{gf} = \frac{1}{2} \left[\left(S_g - S_{gti} \right) + \sqrt{\left(S_g - S_{gti} \right)^2 + \frac{4}{C} \left(S_g - S_{gti} \right)} \right]$$

$$S_{gf} = \frac{1}{2} \left[\left(S_g - 0.2468 \right) + \sqrt{\left(S_g - 0.2468 \right)^2 + \frac{4}{2.0513} \left(S_g - 0.2468 \right)} \right]$$

Using the drainage curve or the fitted drainage curve equation: $k_{\rm rg}=-0.86849~Sg^3+2.36496~Sg^2-0.04969~Sg+0.00267.$

S_g	S_{gf}	Imbibition K _{rg}
0.5	0.5	0.461
0.45	0.43	0.353
0.4	0.36	0.251
0.35	0.28	0.157
0.3	0.19	0.073
0.29	0.17	0.057
0.28	0.15	0.042
0.25	0.04	0.005

Step 3. Figure (5-18) shows a plot of the scanning imbibition curve of k_{rg} vs. S_g . Notice that the plot is k_{rg} vs. S_g not k_{rg} vs. S_{gf}

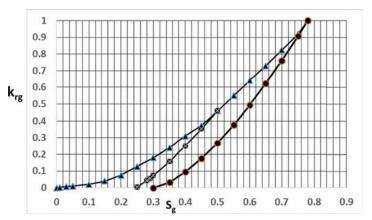


FIGURE 5-18 Calculated imbibitions curve of Example 5-10.

PROBLEMS

- 1. Given:
 - $\circ \ \ S_{wc} = 0.30 \quad S_{gc} = 0.06 \quad S_{oc} = 0.35$
 - unconsolidated-well sorted sand

Generate the drainage relative permeability data by using:

- a. The Wyllie-Gardner correlation
- **b.** Pirson's correlation
- c. Corey's method
- 2. The capillary pressure data for an oil-water system are given below:

S _w	p _c , psi
0.25	35
0.30	16
0.40	8.5
0.25 0.30 0.40 0.50	5
1.00	0

- **a.** Generate the relative permeability data for this system.
- **b.** Using the relative permeability ratio concept, plot k_{ro}/k_{rw} versus S_w on a semi-log scale and determine the coefficients of the following expression:

$$k_{ro}/k_{rw} = ae^{bS}w$$

3. Using the relative permeability data of Example 5-6, generate the relative permeability values for a layer in the reservoir that is characterized by the following critical saturations:

$$S_{oc} = 0.25$$
 $S_{wc} = 0.25$ $h = 1$

4. Prepare a k_{rg}/k_{ro} versus S_g plot for the following laboratory data:

$k_{\rm rg}/k_{\rm ro}$	S_g
1.9	0.50
0.109	0.30

Find the coefficients of the following relationship:

$$k_{rg}/k_{ro} = ae^{bS}g$$

REFERENCES

Aziz, K., Sattari, A., 1979. Petroleum Reservoir Simulation. Applied Science Publishers Ltd., London Carlson, F.M., 1981. "Simulation of Relative Permeability Hysteresis to the NonWetting Phase," SPE 10157, Presented at the 56th Annual SPE Technical Conference and Exhibition, San Antonio. Oct 5-7.

- Corey, A.T., 1954. The Interrelation Between Gas and Oil Relative Permeabilities. Prod. Mon. 19, 38, 1954.
- Corey, A.T., Rathjens, C.H., 1956. Effect of Stratification on Relative Permeability. Trans. AIME 207, 358.
- Fayers, F., Matthews, J.D., April 1984. Evaluation of Normalized Stone's Method for Estimating Three-Phase Relative Permeabilities. SPEJ, 224–239.
- Honarpour, M.M., Koederitz, L.F., Harvey, A.H., 1982. Empirical Equations for Estimating Two-Phase Relative Permeability in Consolidated Rock. Trans. AIME, 273, 290.
- Honarpour, M.M., Koederitz, L.F., Harvey, A.H., 1988. Relative Permeability of Petroleum Reservoirs. CRC Press, Inc.
- Hustad, O. S., and Holt, T., 1992. "Gravity Stable Displacement of Oil by Hydrocarbon Gas after Waterflooding," SPE Paper 24116, EOR Symposium, Tulsa, OK.
- Killough, J.E., 1976. Reservoir Simulation with History-dependent Saturation Functions. Trans. AIME, 37-48, 261.
- Land, C.S., 1968. "Calculation of Imbibition Relative Permeability for Two- and Three-Phase Flow from Rock Properties" Soc. Pet. Eng. J., pp. 149-156.
- Pirson, S.J. (Ed.), 1958. Oil Reservoir Engineering. McGraw-Hill, New York.
- Rose, W.D., Bruce, W.A., 1949. Evaluation of Capillary Character in Petroleum Reservoir Rock. Trans. AIME, 127, 186.
- Stone, H.L., 1970. Estimation of Three-Phase Relative Permeability. JPT 2, 214.
- Stone, H.L., 1973. Estimation of Three-Phase Relative Permeability and Residual Oil Data. J. of Can. Pet. Technol., 12, 53.
- Torcaso, M.A., Wyllie, M.R.J., 1958. A Comparison of Calculated k_{rg}/k_{ro} Ratios with Field Data. JPT, 6, 57.
- Wyllie, M.R.J., Gardner, G.H.F., 1958. The Generalized Kozeny-Carmen Equation—Its Application to Problems of Multi-Phase Flow in Porous Media. World Oil, 121, 146.
- Wyllie, M.R.J., 1961. Interrelationship Between Wetting and Nonwetting Phase Relative Permeability. Trans. AIME, 83, 192.

Chapter 6

Fundamentals of Reservoir Fluid Flow

Flow in porous media is a very complex phenomenon and as such cannot be described as explicitly as flow through pipes or conduits. It is rather easyConstant-Rate at the Inner Boundary to measure the length and diameter of a pipe and compute its flow capacity as a function of pressure; in porous media, however, flow is different in that there are no clear-cut flow paths that lend themselves to measurement.

The analysis of fluid flow in porous media has evolved throughout the years along two fronts—the experimental and the analytical. Physicists, engineers, hydrologists, and the like have examined experimentally the behavior of various fluids as they flow through porous media ranging from sand packs to fused Pyrex glass. On the basis of their analyses, they have attempted to formulate laws and correlations that can then be utilized to make analytical predictions for similar systems.

The main objective of this chapter is to present the mathematical relationships that are designed to describe the flow behavior of the reservoir fluids. The mathematical forms of these relationships will vary depending upon the characteristics of the reservoir. The primary reservoir characteristics that must be considered include:

- Types of fluids in the reservoir
- o Flow regimes
- Reservoir geometry
- o Number of flowing fluids in the reservoir

TYPES OF FLUIDS

The isothermal compressibility coefficient is essentially the controlling factor in identifying the type of the reservoir fluid. In general, reservoir fluids are classified into three groups:

- Incompressible fluids
- Slightly compressible fluids
- Compressible fluids

As described in Chapter 2, the isothermal compressibility coefficient c is described mathematically by the following two equivalent expressions:

o In terms of fluid volume:

$$c = \frac{-1}{V} \frac{\partial V}{\partial p}$$
 (6-1)

o In terms of fluid density:

$$c = \frac{1}{\rho} \frac{\partial \rho}{\partial p} \tag{6-2}$$

where V and ρ are the volume and density of the fluid, respectively.

Incompressible Fluids

An incompressible fluid is defined as the fluid whose volume (or density) does not change with pressure, i.e.:

$$\frac{\partial V}{\partial p} = o$$

$$\frac{\partial \rho}{\partial \rho} = 0$$

Incompressible fluids do not exist; this behavior, however, may be assumed in some cases to simplify the derivation and the final form of many flow equations.

Slightly Compressible Fluids

These "slightly" compressible fluids exhibit small changes in volume, or density, with changes in pressure. Knowing the volume $V_{\rm ref}$ of a slightly compressible liquid at a reference (initial) pressure $p_{\rm ref}$, the changes in the volumetric behavior of this fluid as a function of pressure p can be mathematically described by integrating Equation 6-1 to give:

$$-c \int_{p_{ref}}^{p} dp = \int_{V_{ref}}^{V} \frac{dV}{V}$$

$$e^{c(p_{ref}-p)} = \frac{V}{V_{ref}}$$

$$V = V_{ref}e^{c(p_{ref}-p)}$$
(6-3)

Where:

p = pressure, psia

 $V = volume at pressure p, ft^3$

 $p_{ref} = initial$ (reference) pressure, psia

 V_{ref} = fluid volume at initial (reference) pressure, psia

The e^x may be represented by a series expansion as:

$$e^{x} = 1 + x + \frac{x^{2}}{2!} + \frac{x^{2}}{3!} + \dots + \frac{x^{n}}{n!}$$
 (6-4)

Because the exponent x [which represents the term c $(p_{ref}-p)$] is very small, the e^x term can be approximated by truncating Equation 6-4 to:

$$e^{x} = 1 + x \tag{6-5}$$

Combining Equation 6-5 with Equation 6-3 gives:

$$V = V_{ref}[1 + c(p_{ref} - p)]$$
 (6-6)

A similar derivation is applied to Equation 6-2 to give:

$$\rho = \rho_{\text{ref}} [1 - c(p_{\text{ref}} - p)] \tag{6-7}$$

where:

V = volume at pressure p

 ρ = density at pressure p

 V_{ref} = volume at initial (reference) pressure p_{ref}

 p_{ref} = density at initial (reference) pressure p_{ref}

It should be pointed out that crude oil and water systems fit into this category.

Compressible Fluids

These are fluids that experience large changes in volume as a function of pressure. All gases are considered compressible fluids. The truncation of the series expansion, as given by Equation 6-5, is not valid in this category and the complete expansion as given by Equation 6-4 is used. As shown previously in Chapter 2 in Equation 2-45, the isothermal compressibility of any compressible fluid is described by the following expression:

$$c_{g} = \frac{1}{p} - \frac{1}{z} \left(\frac{\partial z}{\partial p} \right)_{T} \tag{6-8}$$

Figures 6-1 and 6-2 show schematic illustrations of the volume and density changes as a function of pressure for the three types of fluids.

FLOW REGIMES

There are basically three types of flow regimes that must be recognized in order to describe the fluid flow behavior and reservoir pressure distribution as a function of time. There are three flow regimes:

- Steady-state flow
- o Unsteady-state flow
- Pseudosteady-state flow

FIGURE 6-1 Pressure-volume relationships.

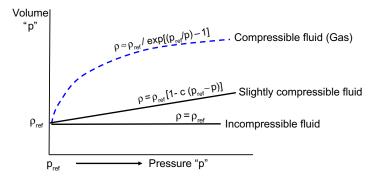


FIGURE 6-2 Fluid density versus pressure for different fluid types.

Steady-State Flow

The flow regime is identified as a steady-state flow if the pressure at every location in the reservoir remains constant, i.e., does not change with time. Mathematically, this condition is expressed as:

$$\left(\frac{\partial \mathbf{p}}{\partial \mathbf{t}}\right)_{\mathbf{i}} = 0 \tag{6-9}$$

The above equation states that the rate of change of pressure p with respect to time t at any location "i" is zero. In reservoirs, the steady-state flow condition can only occur when the reservoir is completely recharged and supported by strong aquifer or pressure maintenance operations.

Unsteady-State Flow

The unsteady-state flow (frequently called *transient flow*) is defined as the fluid flowing condition at which the rate of change of pressure with respect to time at

any position in the reservoir is not zero or constant. This definition suggests that the pressure derivative with respect to time is essentially a function of both position "i" and time "t", thus

$$\left(\frac{\partial \mathbf{p}}{\partial \mathbf{t}}\right) = \mathbf{f}(\mathbf{i}, \mathbf{t})$$
 (6-10)

Pseudosteady-State Flow

When the pressure at different locations in the reservoir is declining linearly as a function of time, i.e., at a constant declining rate, the flowing condition is characterized as the pseudosteady-state flow. Mathematically, this definition states that the rate of change of pressure with respect to time at every position is constant, or

$$\left(\frac{\partial \mathbf{p}}{\partial \mathbf{t}}\right)_{i} = \text{constant}$$
 (6-11)

It should be pointed out that the pseudosteady-state flow is commonly referred to as semisteady-state flow and quasisteady-state flow.

Figure 6-3 shows a schematic comparison of the pressure declines as a function of time of the three flow regimes.

RESERVOIR GEOMETRY

The shape of a reservoir has a significant effect on its flow behavior. Most reservoirs have irregular boundaries and a rigorous mathematical description of geometry is often possible only with the use of numerical simulators. For many

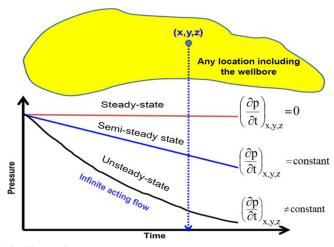


FIGURE 6-3 Flow regimes.

engineering purposes, however, the actual flow geometry may be represented by one of the following flow geometries:

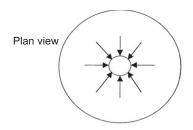
- Radial flow
- Linear flow
- Spherical and hemispherical flow

Radial Flow

In the absence of severe reservoir heterogeneities, flow into or away from a wellbore will follow radial flow lines from a substantial distance from the wellbore. Because fluids move toward the well from all directions and coverage at the wellbore, the term radial flow is given to characterize the flow of fluid into the wellbore. Figure 6-4 shows idealized flow lines and iso-potential lines for a radial flow system.

Linear Flow

Linear flow occurs when flow paths are parallel and the fluid flows in a single direction. In addition, the cross sectional area to flow must be constant, Figure 6-5 shows an idealized linear flow system. A common application of linear flow equations is the fluid flow into vertical hydraulic fractures as illustrated in Figure 6-6.



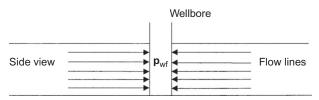


FIGURE 6-4 Ideal radial flow into a wellbore.

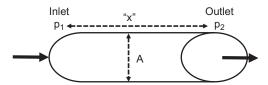


FIGURE 6-5 Linear flow.

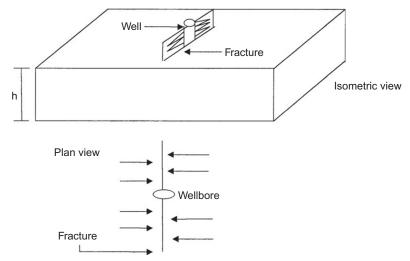


FIGURE 6-6 Ideal linear flow into vertical fracture.

Spherical and Hemispherical Flow

Depending upon the type of wellbore completion configuration, it is possible to have a spherical or hemispherical flow near the wellbore. A well with a limited perforated interval could result in spherical flow in the vicinity of the perforations as illustrated in Figure 6-7. A well that only partially penetrates the pay zone, as shown in Figure 6-8, could result in hemispherical flow. The condition could arise where coning of bottom water is important.

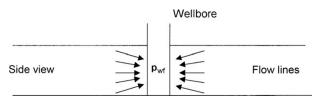


FIGURE 6-7 Spherical flow due to limited entry.

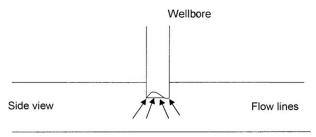


FIGURE 6-8 Hemispherical flow in a partially penetrating well.

NUMBER OF FLOWING FLUIDS IN THE RESERVOIR

The mathematical expressions that are used to predict the volumetric performance and pressure behavior of the reservoir vary in forms and complexity depending upon the number of mobile fluids in the reservoir. There are generally three cases of flowing systems:

- Single-phase flow (oil, water, or gas)
- Two-phase flow (oil-water, oil-gas, or gas-water)
- Three-phase flow (oil, water, and gas)

The description of fluid flow and subsequent analysis of pressure data becomes more difficult as the number of mobile fluids increases.

FLUID FLOW EQUATIONS

The fluid flow equations that are used to describe the flow behavior in a reservoir can take many forms depending upon the combination of variables presented previously, (i.e., types of flow, types of fluids, etc.). By combining the conservation of mass equation with the transport equation (Darcy's equation) and various equations-of-state, the necessary flow equations can be developed. Since all flow equations to be considered depend on Darcy's Law, it is important to consider this transport relationship first.

Darcy's Law

The fundamental law of fluid motion in porous media is Darcy's Law. The mathematical expression developed by Henry Darcy in 1856 states the velocity of a homogeneous fluid in a porous medium is proportional to the pressure gradient and inversely proportional to the fluid viscosity. For a horizontal linear system, this relationship is:

$$\nu = \frac{q}{A} \alpha \left[-\frac{1}{\mu} \frac{dp}{dx} \right]$$

Darcy defined the proportionality constant " α " as the *permeability* of the rock and represented by "k"

$$\nu = \frac{q}{A} = -\frac{k \, dp}{\mu \, dx} \tag{6-12}$$

Where:

 μ = apparent velocity, cm/sec

q = volumetric flow rate, cm³/sec

A =total cross-sectional area of the porous medium, cm²

 μ = The fluid viscosity, centipoise units

dp/dx = and the pressure gradient, atm/cm, taken in the same direction as ν and q.

k = the permeability of the rock expressed in Darcy units.

The negative sign in Equation 6-12 is added because the pressure gradient is negative in the direction of flow as shown in Figure 6-9.

For a horizontal-radial system, the pressure gradient is positive (see Figure 6-10) and Darcy's equation can be expressed in the following generalized radial form:

$$\nu = \frac{q_r}{A_r} = \frac{k}{\mu} \left(\frac{\partial p}{\partial r} \right)_r \tag{6-13}$$

where:

 q_r = volumetric flow rate at radius r $A_r = cross-sectional$ area to flow at radius r $(\partial p/\partial r)_r$ = pressure gradient at radius r ν = apparent velocity at radius r

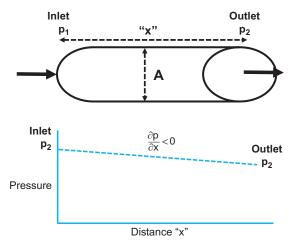


FIGURE 6-9 Pressure vs. distance in a linear flow.

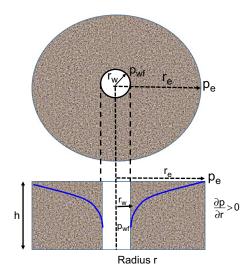


FIGURE 6-10 Pressure profile and gradient in a radial flow.

The cross-sectional area at radius r is essentially the surface area of a cylinder. For a fully penetrated well with a net thickness of h, the cross-sectional area A_r is given by:

$$A_r = 2\pi rh$$

Darcy's Law applies only when the following conditions exist:

- Laminar (viscous) flow
- o Steady-state flow
- o Incompressible fluids
- Homogeneous formation

For turbulent flow, which occurs at higher velocities, the pressure gradient increases at a greater rate than does the flow rate and a special modification of Darcy's equation is needed. When turbulent flow exists, the application of Darcy's equation can result in serious errors. Modifications for turbulent flow will be discussed later in this chapter.

STEADY-STATE FLOW

As defined previously, steady-state flow represents the condition that exists when the pressure throughout the reservoir does not change with time. The applications of the steady-state flow to describe the flow behavior of several types of fluid in different reservoir geometries are presented below. These include:

- o Linear flow of incompressible fluids
- o Linear flow of slightly compressible fluids
- Linear flow of compressible fluids

341

- Radial flow of incompressible fluids
- Radial flow of slightly compressible fluids
- Radial flow of compressible fluids
- o Multiphase flow

Linear Flow of Incompressible Fluids

In the linear system, it is assumed the flow occurs through a constant cross-sectional area A, where both ends are entirely open to flow. It is also assumed that no flow crosses the sides, top, or bottom as shown in Figure 6-11.

If an incompressible fluid is flowing across the element dx, then the fluid velocity v and the flow rate q are constants at all points. The flow behavior in this system can be expressed by the differential form of Darcy's equation, i.e., Equation 6-12. Separating the variables of Equation 6-12 and integrating over the length of the linear system gives:

$$\frac{q}{A}\int_{0}^{L}dx = -\frac{k}{\mu}\int_{p_{1}}^{p_{2}}dp$$

or:

$$q\!=\!\frac{kA(p_1-p_2)}{\mu L}$$

It is desirable to express the above relationship in customary field units, or:

$$q = \frac{0.001127 \,\text{kA}(p_1 - p_2)}{\mu L} \tag{6-14}$$

where:

q = flow rate, bbl/day

k = absolute permeability, md

p = pressure, psia

 $\mu = viscosity, cp$

L = distance, ft

 $A = cross-sectional area, ft^2$

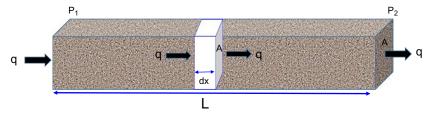


FIGURE 6-11 Darcy's linear flow model.

Example 6-1

An incompressible fluid flows in a linear porous media with the following properties:

$$\begin{array}{ll} L = 2000 \, \text{ft} & h = 20' & \text{width} = 300' \\ k = 100 \, \text{md} & \varphi = 15\% & \mu = 2 \, \text{cp} \\ p_1 = 2000 \, \text{psi} & p_2 = 1990 \, \text{psi} \end{array}$$

Calculate:

- **a.** Flow rate in bbl/day
- **b.** Apparent fluid velocity in ft/day
- c. Actual fluid velocity in ft/day

Solution

Calculate the cross-sectional area A:

$$A = (h)(width) = (20)(300) = 6000 \text{ ft}^2$$

a. Calculate the flow rate from Equation 6-14:

$$q = \frac{(0.001127)(100)(6000)(2000 - 1990)}{(2)(2000)} = 1.6905 \, bbl/day$$

b. Calculate the apparent velocity:

$$v = \frac{q}{A} = \frac{(1.6905)(5.615)}{6000} = 0.0016 \text{ ft/day}$$

c. Calculate the actual fluid velocity:

$$v = \frac{q}{\phi A} = \frac{(1.6905)(5.615)}{(0.15)(6000)} = 0.0105 \text{ ft/day}$$

The difference in the pressure (p_1-p_2) in Equation 6-14 is not the only driving force in a tilted reservoir. The gravitational force is the other important driving force that must be accounted for to determine the direction and rate of flow. The fluid gradient force (gravitational force) is always directed vertically downward while the force that results from an applied pressure drop may be in any direction. The force causing flow would then be the vector sum of these two. In practice, we obtain this result by introducing a new parameter, called fluid potential, which has the same dimensions as pressure, e.g., psi. Its symbol is Φ . The fluid potential at any point in the reservoir is defined as the pressure at that point less the pressure that would be exerted by a fluid head extending to an arbitrarily assigned datum level. Letting Δz_i be the vertical distance from a point i in the reservoir to this datum level.

$$\Phi_{i} = p_{i} - \left(\frac{\rho}{144}\right) \Delta z_{i} \tag{6-15}$$

where ρ is the density in lb/ft³.

Expressing the fluid density in gm/cc in Equation 6-15 gives:

$$\Phi_i = p_i - 0.433 \gamma \Delta z_i \tag{6-16}$$

Where:

 Φ_i = fluid potential at point i, psi

 p_i = pressure at point i, psi

 Δz_i = vertical distance from point i to the selected datum level

 $\rho = \text{fluid density, lb/ft}^3$

 $\gamma = \text{fluid density, gm/cm}^3$

The datum is usually selected at the gas-oil contact, oil-water contact, or at the highest point in formation. In using Equations 6-15 or 6-16 to calculate the fluid potential Φ_i at location i, the vertical distance Δz_i is assigned as a positive value when the point i is below the datum level and as a negative when it is above the datum level, i.e.:

If point i is above the datum level:

$$\Phi_i = p_i + \left(\frac{\rho}{144}\right) \Delta z_i$$

and

$$\Phi_i = p_i - 0.433 \gamma \Delta z_i$$

If point i is below the datum level:

$$\Phi_i = p_i - \left(\frac{\rho}{144}\right) \, \Delta z_i$$

and

$$\Phi_i = p_i - 0.433 \gamma \Delta z_i$$

Applying the above-generalized concept to Darcy's equation (Equation 6-14) gives:

$$q = \frac{0.001127 \, kA(\Phi_1 - \Phi_2)}{\mu L} \tag{6-17}$$

It should be pointed out that the fluid potential drop $(\Phi_1 - \Phi_2)$ is equal to the pressure drop $(p_1 - p_2)$ only when the flow system is horizontal.

Example 6-2

Assume that the porous media with the properties as given in the previous example is tilted with a dip angle of 5° as shown in Figure 6-12. The incompressible fluid has a density of 42 lb/ft³. Resolve Example 6-1 using this additional information.

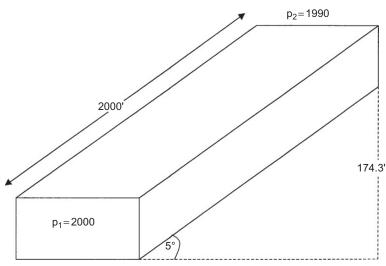


FIGURE 6-12 Example of a tilted layer.

Solution

- Step 1. For the purpose of illustrating the concept of fluid potential, select the datum level at half the vertical distance between the two points, i.e., at 87.15 feet, as shown in Figure 6-12.
- Step 2. Calculate the fluid potential at Points 1 and 2.

Since Point 1 is below the datum level, then:

$$\Phi_1 = p_1 - \left(\frac{\rho}{144}\right) \Delta z_1 = 2000 - \left(\frac{42}{144}\right) (87.15) = 1974.58 \text{ psi}$$

Since Point 2 is above the datum level, then:

$$\Phi_2 = p_2 + \left(\frac{\rho}{144}\right) \Delta z_2 = 1990 + \left(\frac{42}{144}\right) (87.15) = 2015.42 \text{ psi}$$

Because $\Phi_2 > \Phi_1$, the fluid flows downward from Point 2 to Point 1. The difference in the fluid potential is:

$$\Delta \Phi = 2015.42 - 1974.58 = 40.84 \text{ psi}$$

o Notice, if we select Point 2 for the datum level, then

$$\Phi_1 = 2000 - \left(\frac{42}{144}\right)(174.3) = 1949.16 \text{ psi}$$

$$\Phi_2 = 1990 + \left(\frac{42}{144}\right)(0) = 1990 \text{ psi}$$

The above calculations indicate that regardless of the position of the datum level, the flow is downward from 2 to 1 with:

$$\Delta \Phi = 1990 - 1949.16 = 40.84 \text{ psi}$$

Step 3. Calculate the flow rate

$$q = \frac{(0.001127)(100)(6000)(40.84)}{(2)(2000)} = 6.9 \, \text{bbl/day}$$

Step 4. Calculate the velocity:

Apparent velocity =
$$\frac{(6.9)(5.615)}{6000}$$
 = 0.0065 ft/day
Actual velocity = $\frac{(6.9)(5.615)}{(0.15)(6000)}$ = 0.043 ft/day

Linear Flow of Slightly Compressible Fluids

Equation 6-6 describes the relationship that exists between pressure and volume for slightly compressible fluid, or:

$$V = V_{ref} [1 + c(p_{ref} - p)]$$

The above equation can be modified and written in terms of flow rate as:

$$q = q_{ref}[1 + c(p_{ref} - p)]$$
 (6-18)

where q_{ref} is the flow rate at some reference pressure p_{ref} . Substituting the above relationship in Darcy's equation gives:

$$\frac{q}{A} \!=\! \frac{q_{ref}[1\!+\!c(p_{ref}-p)]}{A} \!=\! -0.001127\,\frac{k}{\mu}\,\frac{dp}{dx}$$

Separating the variables and arranging:

$$\frac{q_{\text{ref}}}{A} \int_{0}^{L} dx = -0.001127 \frac{k}{\mu} \int_{p_{1}}^{p_{2}} \left[\frac{dp}{1 + c(p_{\text{ref}} - p)} \right]$$

Integrating gives:

$$q_{ref} = \left[\frac{0.001127 \text{ kA}}{\mu \text{ c L}} \right] \ln \left[\frac{1 + c(p_{ref} - p_2)}{1 + c(p_{ref} - p_1)} \right] \tag{6-19}$$

Where:

 q_{ref} = flow rate at a reference pressure p_{ref} , bbl/day

 p_1 = upstream pressure, psi

 $p_2 = downstream pressure, psi$

k = permeability, md

 $\mu = viscosity, cp$

 $c = average liquid compressibility, psi^{-1}$

Selecting the upstream pressure p₁ as the reference pressure p_{ref} and substituting in Equation 6-19 gives the flow rate at Point 1 as:

$$q_1 = \left[\frac{0.001127 \text{ kA}}{\mu \text{ cL}} \right] \ln \left[1 + c(p_1 - p_2) \right] \tag{6-20}$$

Choosing the downstream pressure p2 as the reference pressure and substituting in Equation 6-19 gives:

$$q_2 = \left\lceil \frac{0.001127 \text{ kA}}{\mu \text{ cL}} \right\rceil \ln \left\lceil \frac{1}{1 + c(p_2 - p_1)} \right\rceil \tag{6-21}$$

where q_1 and q_2 are the flow rates at points 1 and 2, respectively.

Example 6-3

Consider the linear system given in Example 6-1 and, assuming a slightly compressible liquid, calculate the flow rate at both ends of the linear system. The liquid has an average compressibility of 21×10^{-5} psi⁻¹.

Solution

Choosing the upstream pressure as the reference pressure gives:

$$\begin{aligned} q_1 &= \left[\frac{(0.001127)(100)(6000)}{(2)\left(21\times10^{-5}\right)(2000)} \right] \ln\left[1 + \left(21\times10^{-5}\right)(2000 - 1990)\right] \\ &= 1.689 \, bbl/day \end{aligned}$$

Choosing the downstream pressure, gives:

$$\begin{split} q_2 &= \left[\frac{(0.001127)(100)(6000)}{(2)\left(21\times10^{-5}\right)(2000)} \right] \, \ln \left[\frac{1}{1 + \left(21\times10^{-5}\right)(1990 - 2000)} \right] \\ &= 1.692 \, bbl/day \end{split}$$

The above calculations show that q_1 and q_2 are not largely different, which is due to the fact that the liquid is slightly incompressible and its volume is not a strong function of pressure.

Linear Flow of Compressible Fluids (Gases)

For a viscous (laminar) gas flow in a homogeneous-linear system, the real-gas equation-of-state can be applied to calculate the number of gas moles n at pressure p, temperature T, and volume V:

$$n = \frac{pV}{zRT}$$

At standard conditions, the volume occupied by the above n moles is given by:

$$V_{sc} = \frac{n z_{sc} R T_{sc}}{p_{sc}}$$

Combining the above two expressions and assuming $z_{sc} = 1$ gives:

$$\frac{pV}{zT} = \frac{p_{sc} V_{sc}}{T_{sc}}$$

Equivalently, the above relation can be expressed in terms of the flow rate as:

$$\frac{5.615 \, pq}{zT} = \frac{p_{sc} \, Q_{sc}}{T_{sc}}$$

Rearranging:

$$\left(\frac{p_{sc}}{T_{sc}}\right)\left(\frac{zT}{p}\right)\left(\frac{Q_{sc}}{5.615}\right) = q \tag{6-22}$$

Where:

q = gas flow rate at pressure p in bbl/day

 $Q_{sc} = gas$ flow rate at standard conditions, scf/day

z = gas compressibility factor

 T_{sc} , p_{sc} = standard temperature and pressure in ${}^{\circ}R$ and psia, respectively

Replacing the gas flow rate q with that of Darcy's Law, i.e., Equation 6-12, gives:

$$\frac{q}{A}\!=\!\left(\!\frac{p_{sc}}{T_{sc}}\!\right)\!\left(\!\frac{zT}{p}\!\right)\!\left(\!\frac{Q_{sc}}{5.615}\!\right)\!\left(\!\frac{1}{A}\!\right)\!=\!-0.001127\,\frac{k}{\mu}\,\frac{dp}{dx}$$

The constant 0.001127 is to convert from Darcy's units to field units. Separating variables and arranging yields:

$$\left[\frac{q_{sc} p_{sc} T}{0.006328 k T_{sc} A}\right] \int_{0}^{L} dx = -\int_{p1}^{p2} \frac{p}{z \mu_{g}} dp$$

Assuming constant z and μ_g over the specified pressures, i.e., p_1 and p_2 , and integrating gives:

$$Q_{sc} = \frac{0.003164 \; T_{sc} \; A \, k \; \left(p_1^2 - p_2^2\right)}{p_{sc} \; T \, L \, z \, \mu_g}$$

Where:

 $Q_{sc} = gas$ flow rate at standard conditions, scf/day

k = permeability, md

 $T = temperature, {}^{\circ}R$

 $\mu_g = gas \ viscosity, cp$

 $A = cross-sectional area, ft^2$

L = total length of the linear system, ft

Setting $p_{sc} = 14.7$ psi and $T_{sc} = 520$ °R in the above expression gives:

$$Q_{sc} = \frac{0.111924 \,A\,k\,\left(p_1^2 - p_2^2\right)}{T\,L\,z\,\mu_g} \tag{6-23}$$

It is essential to notice that those gas properties z and μ_g are a very strong function of pressure, but they have been removed from the integral to simplify the final form of the gas flow equation. The above equation is valid for applications when the pressure < 2000 psi. The gas properties must be evaluated at the average pressure \overline{p} as defined below.

$$\overline{p} = \sqrt{\frac{p_1^2 + p_2^2}{2}} \tag{6-24}$$

Example 6-4

A linear porous media is flowing a 0.72 specific gravity gas at 120°F. The upstream and downstream pressures are 2100 psi and 1894.73 psi, respectively. The cross-sectional area is constant at 4500 ft². The total length is 2500 feet with an absolute permeability of 60 md. Calculate the gas flow rate in scf/ day ($p_{sc} = 14.7$ psia, $T_{sc} = 520$ °R).

Solution

Step 1. Calculate average pressure by using Equation 6-24.

$$\overline{p} = \sqrt{\frac{2100^2 + 1894.73^2}{2}} = 2000 \text{ psi}$$

Step 2. Using the specific gravity of the gas, calculate its pseudo-critical properties by applying Equations 2-17 and 2-18.

$$T_{pc} = 395.5^{\circ}R$$
 $p_{pc} = 668.4$ psia

Step 3. Calculate the pseudo-reduced pressure and temperature.

$$p_{pr} = \frac{2000}{668.4} = 2.99$$

$$T_{pr} = \frac{600}{395.5} = 1.52$$

Step 4. Determine the z-factor from the Standing-Katz chart (Figure 2-1) to give:

$$z = 0.78$$

Step 5. Solve for the viscosity of the gas by applying the Lee-Gonzalez-Eakin method (Equations 2-63 through 2-66) to give:

$$\mu_g = 0.0173 \text{ cp}$$

Step 6. Calculate the gas flow rate by applying Equation 6-23, TO GIVE:

$$\begin{split} Q_{sc} = & \frac{0.111924\,A\,k\,\left(p_1^2 - p_2^2\right)}{T\,L\,z\,\mu_g} \\ Q_{sc} = & \frac{(0.111924)(4500)(60)\left(2100^2 - 1894.73^2\right)}{(600)(0.78)(2500)(0.0173)} \\ = & 1,224,242\,scf/day \end{split}$$

Radial Flow of Incompressible Fluids

In a radial flow system, all fluids move toward the producing well from all directions. Before flow can take place, however, a pressure differential must exist. Thus, if a well is to produce oil, which implies a flow of fluids through the formation to the wellbore, the pressure in the formation at the wellbore must be less than the pressure in the formation at some distance from the well.

The pressure in the formation at the wellbore of a producing well is know as the bottom-hole flowing pressure (flowing BHP, pwf).

Consider Figure 6-13, which schematically illustrates the radial flow of an incompressible fluid toward a vertical well. The formation is considered to a uniform thickness h and a constant permeability k. Because the fluid is incompressible, the flow rate q must be constant at all radii. Due to the steady-state flowing condition, the pressure profile around the wellbore is maintained constant with time.

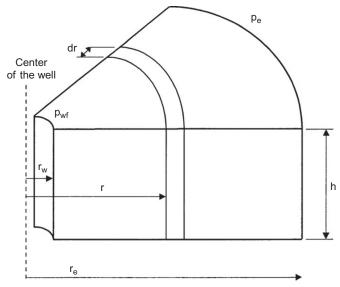


FIGURE 6-13 Radial flow model.

Let $p_{\rm wf}$ represent the maintained bottom-hole flowing pressure at the well-bore radius $r_{\rm w}$ and $p_{\rm e}$ denote the external pressure at the external or drainage radius. Darcy's equation as described by Equation 6-13 can be used to determine the flow rate at any radius r:

$$v = \frac{q}{A_r} = 0.001127 \frac{k}{\mu} \frac{dp}{dr}$$
 (6-25)

where:

v = apparent fluid velocity, bbl/day-ft²

q = flow rate at radius r, bbl/day

k = permeability, md

 $\mu = viscosity, cp$

0.001127 = conversion factor to express the equation in field units

 $A_r = cross-sectional$ area at radius r

The minus sign is no longer required for the radial system shown in Figure 6-13 as the radius increases in the same direction as the pressure. In other words, as the radius increases going away from the wellbore the pressure also increases. At any point in the reservoir the cross-sectional area across which flow occurs will be the surface area of a cylinder, which is $2\pi rh$, or:

$$v = \frac{q}{A_r} = \frac{q}{2\pi rh} = 0.001127 \frac{k}{\mu} \frac{dp}{dr}$$

The flow rate for a crude oil system is customarily expressed in surface units, i.e., stock-tank barrels (STB), rather than reservoir units. Using the symbol Q_o to represent the oil flow as expressed in STB/day, then:

$$q = B_0 Q_0$$

where B_o is the oil formation volume factor bbl/STB. The flow rate in Darcy's equation can be expressed in STB/day to give:

$$\frac{Q_o B_o}{2\pi rh} = 0.001127 \frac{k}{\mu_o} \frac{dp}{dr}$$

Integrating the above equation between two radii, r_1 and r_2 , when the pressures are p_1 and p_2 yields:

$$\int_{r_1}^{r_2} \left(\frac{Q_o}{2\pi h} \right) \frac{dr}{r} = 0.001127 \int_{P_1}^{P_2} \left(\frac{k}{\mu_o B_o} \right) dp$$
 (6-26)

For incompressible system in a uniform formation, Equation 6-26 can be simplified to:

$$\frac{Q_o}{2\pi h} \int_{r_1}^{r_2} \frac{dr}{r} = \frac{0.001127k}{\mu_o B_o} \int_{P_1}^{P_2} dp$$

Performing the integration, gives:

$$Q_o = \frac{0.00708 \text{ k h } (p_2 - p_1)}{\mu_o B_o \ln (r_2/r_1)}$$

Frequently the two radii of interest are the wellbore radius $r_{\rm w}$ and the external or drainage radius $r_{\rm e}$. Then:

$$Q_{o} = \frac{0.00708 \text{ k h} (p_{e} - p_{w})}{\mu_{o} B_{o} \ln(r_{e}/r_{w})}$$
(6-27)

Where:

 $Q_o = oil$, flow rate, STB/day

 p_e = external pressure, psi

 p_{wf} = bottom-hole flowing pressure, psi

k = permeability, md

 $\mu_{o} = \text{oil viscosity, cp}$

 B_o = oil formation volume factor, bbl/STB

h = thickness, ft

 r_e = external or drainage radius, ft

 r_w = wellbore radius, ft

The external (drainage) radius r_e is usually determined from the well spacing by equating the area of the well spacing with that of a circle, i.e.,

$$\pi r_e^2 = 43,560 A$$

or

$$r_e = \sqrt{\frac{43,560 \, A}{\pi}} \tag{6-28}$$

where A is the well spacing in acres.

In practice, neither the external radius nor the wellbore radius is generally known with precision. Fortunately, they enter the equation as a logarithm, so that the error in the equation will be less than the errors in the radii.

Equation 6-27 can be arranged to solve for the pressure p at any radius r to give:

$$p = p_{wf} + \left[\frac{Q_o B_o \mu_o}{0.00708 \text{ kh}} \right] \ln \left(\frac{r}{r_w} \right)$$
 (6-29)

Example 6-5

An oil well in the Nameless Field is producing at a stabilized rate of 600 STB/day at a stabilized bottom-hole flowing pressure of 1800 psi. Analysis of the pressure buildup test data indicates that the pay zone is characterized by a

permeability of 120 md and a uniform thickness of 25 ft. The well drains an area of approximately 40 acres. The following additional data is available:

$$\begin{split} r_w = 0.25 \, \text{ft} & A = 40 \, \text{acres} \\ B_o = 1.25 \, \text{bbl/STB} & \mu_o = 2.5 \, \text{cp} \end{split}$$

Calculate the pressure profile (distribution) and list the pressure drop across 1 ft intervals from $r_{\rm w}$ to 1.25 ft, 4 to 5 ft, 19 to 20 ft, 99 to 100 ft, and 744 to 745 ft.

Solution

Step 1. Rearrange Equation 6-27 and solve for the pressure p at radius r.

$$\begin{split} p &= p_{wf} + \left[\frac{\mu_o \, B_o \, Q_o}{0.00708 \, kh}\right] \, \ln \left(r/r_w\right) \\ p &= 1800 + \left[\frac{(2.5)(1.25)(600)}{(0.00708)(120)(25)}\right] \, \ln \left(\frac{r}{0.25}\right) \\ p &= 1800 + 88.28 \, \ln \left(\frac{r}{0.25}\right) \end{split}$$

Step 2. Calculate the pressure at the designated radii.

r, ft	p, psi	Radius Interval	Pressure drop
0.25	1800		
1.25	1942	0.25-1.25	1942 - 1800 = 142 psi
4	2045		·
5	2064	4–5	2064 - 2045 = 19 psi
19	2182		
20	2186	19-20	2186 - 2182 = 4 psi
99	2328		
100	2329	99-100	2329 - 2328 = 1 psi
744	2506.1		
745	2506.2	744–745	2506.2 - 2506.1 = 0.1 psi

Figure 6-14 shows the pressure profile on a function of radius for the calculated data.

Results of the above example reveal that the pressure drop just around the wellbore (i.e., 142 psi) is 7.5 times greater than at the 4–5 ft interval, 36 times greater than at 19-20 ft, and 142 times than that at the 99-100 ft interval. The reason for this large pressure drop around the wellbore is that the fluid is flowing in from a large drainage of 40 acres.

The external pressure pe used in Equation 6-27 cannot be measured readily, but Pe does not deviate substantially from initial reservoir pressure if a strong and active aquifer is present.

Several authors have suggested that the average reservoir pressure p_r , which often is reported in well test results, should be used in performing material

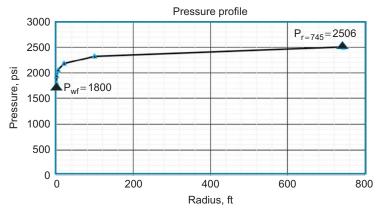


FIGURE 6-14 Pressure profile around the wellbore.

balance calculations and flow rate prediction. Craft and Hawkins (1959) showed that the average pressure is located at about 61% of the drainage radius r_e for a steady-state flow condition. Substitute 0.61 r_e in Equation 6-29 to give:

$$p(at\,r\!=\!0.61\,r_e)\!=\!p_r\!=\!p_{wf}\!+\!\left[\!\frac{Q_oB_o\mu_o}{7.08\,k\,h}\!\right]\,ln\!\left(\!\frac{0.61\,r_e}{r_w}\!\right)$$

or in terms of flow rate:

$$Q_o = \frac{0.00708 \text{ k h}(p_r - p_{wf})}{\mu_o B_o \ln\left(\frac{0.61 r_e}{r_w}\right)}$$
(6-30)

since $\ln(0.61 \, r_e/r_w) = \ln\left(\frac{r_e}{r_w}\right) - 0.5$, then:

$$Q_{o} = \frac{0.00708 \,k \,h(p_{r} - p_{wf})}{\mu_{o} \,B_{o} \left[\,\ln\left(\frac{r_{e}}{r_{w}}\right) - 0.5 \right]}$$
(6-31)

Golan and Whitson (1986) suggest a method for approximating drainage area of wells producing from a common reservoir. The authors assume that the volume drained by a single well is proportional to its rate of flow. Assuming constant reservoir properties and a uniform thickness, the approximate drainage area of a single well, $A_{\rm w}$, is:

$$A_{w} = A_{T} \left(\frac{q_{w}}{q_{T}} \right) \tag{6-32}$$

where

 $A_{\rm w} = drainage area$

 A_{T} = total area of the field

 $q_T = total$ flow rate of the field

 $q_w = well flow rate$

Radial Flow of Slightly Compressible Fluids

Craft et al. (1990) used Equation 6-18 to express the dependency of the flow rate on pressure for slightly compressible fluids. If this equation is substituted into the radial form of Darcy's Law, the following is obtained:

$$\frac{q}{A_r} = \frac{q_{ref}[1 + c(p_{ref} - p)]}{2\pi rh} = 0.001127 \frac{k}{\mu} \frac{dp}{dr}$$

where q_{ref} is the flow rate at some reference pressure p_{ref} .

Separating the variables in the above equation and integrating over the length of the porous medium gives:

$$\frac{q_{ref} \mu}{2\pi k h} \int_{r_w}^{r_e} \frac{d_r}{r} = 0.001127 \int_{p_{wf}}^{p_e} \frac{dp}{1 + c(p_{ref} - p)}$$

or:

$$q_{ref} = \left[\frac{0.00708 \, kh}{\mu \, c \, \ln \left(\frac{r_e}{r_w} \right)} \right] \, \ln \left[\frac{1 + c \, (p_e - p_{ref})}{1 + c \, (p_{wf} - p_{ref})} \right] \label{eq:qref}$$

where q_{ref} is oil flow rate at a reference pressure p_{ref}. Choosing the bottom-hole flow pressure p_{wf} as the reference pressure and expressing the flow rate in STB/ day gives:

$$Q_{o} = \left[\frac{0.00708 \text{kh}}{\mu_{o} B_{o} c_{o} \ln \left(\frac{r_{e}}{r_{w}} \right)} \right] \ln \left[1 + c_{o} (p_{e} - p_{wf}) \right] \tag{6-33}$$

Where:

 c_o = isothermal compressibility coefficient, psi⁻¹

 $Q_o = oil flow rate, STB/day$

k = permeability, md

Example 6-6

The following data are available on a well in the Red River Field:

$$\begin{array}{lll} p_e = 2506 \, psi & p_{wf} = 1800 \\ r_e = 745' & r_w = 0.25 \\ B_o = 1.25 & \mu_o = 2.5 & c_o = 25 \times 10^{-6} psi^{-1} \\ k = 0.12 \, Darcy & h = 25 \, ft. \end{array}$$

Assuming a slightly compressible fluid, calculate the oil flow rate. Compare the result with that of incompressible fluid.

Solution

For a slightly compressible fluid, the oil flow rate can be calculated by applying Equation 6-33:

$$\begin{split} Q_o &= \left[\frac{0.00708 kh}{\mu_o \, B_o \, c_o \, \ln \left(\frac{r_e}{r_w} \right)} \right] \, \ln \left[1 + c_o(p_e - p_{wf}) \right] \\ Q_o &= \left[\frac{(0.00708)(120)(25)}{(2.5)(1.25)(25 \times 10^{-6}) \, \ln \left(745/0.25 \right)} \right] \\ &\times \, \ln \left[1 + \left(25 \times 10^{-6} \right) (2506 - 1800) \right] = 595 \, STB/day \end{split}$$

Assuming an incompressible fluid, the flow rate can be estimated by applying Darcy's equation, i.e., Equation 6-27:

$$\begin{aligned} Q_{o} = & \frac{0.00708 \text{ k h} (p_{e} - p_{w})}{\mu_{o} \text{ B}_{o} \text{ ln}(r_{e}/r_{w})} \\ Q_{o} = & \frac{(0.00708)(120)(25)(2506 - 1800)}{(2.5)(1.25) \text{ ln}(745/0.25)} = 600 \text{ STB/day} \end{aligned}$$

Radial Flow of Compressible Gases

The basic differential form of Darcy's Law for a horizontal laminar flow is valid for describing the flow of both gas and liquid systems. For a radial gas flow, the Darcy's equation takes the form:

$$q_{gr} = \frac{0.001127(2\pi rh)k}{\mu_g} \frac{dp}{dr}$$
 (6-34)

Where:

 $q_{\rm gr} = gas$ flow rate at radius r, bbl/day

r = radial distance, ft

h = zone thickness, ft

 μ_g = gas viscosity, cp

p = pressure, psi

0.001127 = conversion constant from Darcy units to field units

The gas flow rate is usually expressed in scf/day. Referring to the gas flow rate at standard condition as Q_g , the gas flow rate q_{gr} under pressure and temperature can be converted to that of standard condition by applying the real gas equation-of-state to both conditions, or

$$\frac{5.615 \text{ q}_{gr} \text{ p}}{zRT} = \frac{Q_g \text{ p}_{sc}}{z_{sc} R T_{sc}}$$

or

$$\left(\frac{p_{sc}}{5.615 T_{sc}}\right) \left(\frac{zT}{p}\right) Q_g = q_{gr}$$
 (6-35)

Where:

 $p_{sc} = standard pressure, psia$

 $T_{sc} = standard temperature, {}^{\circ}R$

 $Q_g = gas flow rate, scf/day$

 $q_{gr} = gas flow rate at radius r, bbl/day$

p = pressure at radius r, psia

 $T = reservoir temperature, {}^{\circ}R$

z = gas compressibility factor at p and T

 $z_{sc} = gas$ compressibility factor at standard condition ≈ 1.0

Combining Equations 6-34 and 6-35 yields:

$$\left(\frac{p_{sc}}{5.615 \ T_{sc}}\right) \left(\frac{z \ T}{p}\right) Q_g = \frac{0.001127 (2\pi rh) k \ dp}{\mu_g \ dr}$$

Assuming that $T_{sc} = 520~^{\circ} R$ and $p_{sc} = 14.7~psia$:

$$\left(\frac{T Q_g}{k h}\right) \frac{dr}{r} = 0.703 \left(\frac{2p}{\mu_g z}\right) dp \tag{6-36}$$

Integrating Equation 6-36 from the wellbore conditions ($r_{\rm w}$ and $p_{\rm wf}$) to any point in the reservoir (r and p) to give:

$$\int_{r_{min}}^{r} \left(\frac{T Q_g}{k h}\right) \frac{dr}{r} = 0.703 \int_{p_{eff}}^{p} \left(\frac{2p}{\mu_g z}\right) dp$$
 (6-37)

Imposing Darcy's Law conditions on Equation 6-37, i.e.:

- \circ Steady-state flow, which requires that Q_g is constant at all radii
- **Homogeneous formation**, which implies that k and h are constant

gives:

$$\left(\frac{TQ_g}{kh}\right) \ln\left(\frac{r}{r_w}\right) = 0.703 \int_{p_{wf}}^{p} \left(\frac{2p}{\mu_g z}\right) dp$$

The term $\int_{p_{wf}}^{p} \left(\frac{2p}{\mu_g z}\right) dp$ can be expanded to give:

$$\int_{p}^{p} \left(\frac{2p}{\mu_g z}\right) dp = \int_{0}^{p} \left(\frac{2p}{\mu_g z}\right) dp - \int_{0}^{p_{wf}} \left(\frac{2p}{\mu_g z}\right) dp$$

Combining the above relationships yields:

$$\left(\frac{TQ_g}{kh}\right) \ln\left(\frac{r}{r_w}\right) = 0.703 \left[\int_0^p \left(\frac{2p}{\mu_g z}\right) dp - \int_0^{p_{wf}} \left(\frac{2p}{\mu_g z}\right) dp \right]$$
(6-38)

The integral $\int_{0}^{p} 2p/\left(\mu_{g}z\right)$ dp is called the *real gas potential* or *real gas pseudopressure*, and it is usually represented by m(p) or ψ . Thus

$$m(p) = \psi = \int_{0}^{p} \left(\frac{2p}{\mu_{g}z}\right) dp \tag{6-39}$$

Equation 6-38 can be written in terms of the real gas potential to give:

$$\left(\frac{T\,Q_g}{k\;h}\right)\;ln\frac{r}{r_w}\!=\!0.703(\psi\!-\!\psi_w)$$

or

$$m(P) = \psi = \psi_w + \frac{Q_g T}{0.703 \text{ kh}} \ln \frac{r}{r_w}$$
 (6-40)

Equation 6-40 indicates that a graph of ψ vs. ln r/r_w yields a straight line of slope (Q_g T/0.703kh) and intercepts ψ _w (Figure 6-15).

The flow rate is given exactly by

$$Q_{g} = \frac{0.703 \text{ kh}(\psi - \psi_{w})}{T \ln \frac{r}{r_{w}}}$$
 (6-41)

In the particular case when $r = r_e$, then:

$$Q_{g} = \frac{0.703 \, \text{kh}(\psi_{e} - \psi_{w})}{T\left(\ln\frac{r_{e}}{r_{w}}\right)} \tag{6-42}$$

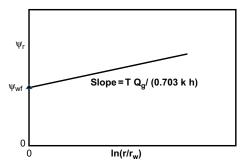


FIGURE 6-15 Graph of Ψ as a function of $\ln (r/r_w)$.

 ψ_e = real gas potential as evaluated from 0 to p_e , psi^2/cp

 $\psi_{\rm w}$ = real gas potential as evaluated from 0 to $P_{\rm wf}$, psi²/cp

k = permeability, md

h = thickness, ft

 r_e = drainage radius, ft

 $r_{\rm w} =$ wellbore radius, ft

 $Q_g = gas flow rate, scf/day$

The gas flow rate is commonly expressed in Mscf/day, or

$$Q_{g} = \frac{kh(\psi_{e} - \psi_{w})}{1422T\left(\ln\frac{r_{e}}{r_{w}}\right)}$$
(6-43)

where $Q_g = gas$ flow rate, Mscf/day.

Equation 6-43 can be expressed in terms of the average reservoir pressure p_r instead of the initial reservoir pressure p_e as:

$$Q_{g} = \frac{kh(\psi_{r} - \psi_{w})}{1422T \left[ln\left(\frac{r_{e}}{r_{w}}\right) - 0.5 \right]}$$
(6-44)

To calculate the integral in Equation 6-43, the values of $2p/\mu_g z$ are calculated for several values of pressure p. Then $(2p/\mu_g z)$ versus p is plotted on a Cartesian scale and the area under the curve is calculated either numerically or graphically, where the area under the curve from p=0 to any pressure p represents the value of ψ corresponding to p. The following example will illustrate the procedure.

Example 6-7
The following PVT data from a gas well in the Anaconda Gas Field is given below¹:

p (psi)	$\mu_{\mathrm{g}}(cp)$	Z
0	0.0127	1.000
400	0.01286	0.937
800	0.01390	0.882
1200	0.01530	0.832
1600	0.01680	0.794
2000	0.01840	0.770
2400	0.02010	0.763
2800	0.02170	0.775
3200	0.02340	0.797
3600	0.02500	0.827
4000	0.02660	0.860
4400	0.02831	0.896

^{1.} Data from "Gas Well Testing, Theory, Practice & Regulations," Donohue and Ertekin, IHRDC Corporation (1982).

The well is producing at a stabilized bottom-hole flowing pressure of 3600 psi. The wellbore radius is 0.3 ft. The following additional data are available:

$$k = 65 \text{ md}$$
 $h = 15 \text{ ft}$ $T = 600^{\circ} R$
 $p_e = 4400 \text{ psi}$ $r_e = 1000 \text{ ft}$

Calculate the gas flow rate in Mscf/day using Equation (6-44)

Solution

Step 1. Calculate the term $\left(\frac{2p}{\mu_g z}\right)$ for each pressure as shown below:

p (psi)	μ _g (cp)	z	$\frac{2p}{\mu_gz}\bigg(\frac{psia}{cp}\bigg)$
0	0.0127	1.000	0
400	0.01286	0.937	66391
800	0.01390	0.882	130508
1200	0.01530	0.832	188537
1600	0.01680	0.794	239894
2000	0.01840	0.770	282326
2400	0.02010	0.763	312983
2800	0.02170	0.775	332986
3200	0.02340	0.797	343167
3600	0.02500	0.827	348247
4000	0.02660	0.860	349711
4400	0.02831	0.896	346924

Step 2. Plot the term $\left(\frac{2p}{\mu_g z}\right)$ versus pressure as shown in Figure 6-16.

Step 3. Calculate numerically the area under the curve for each value of p. These areas correspond to the real gas potential ψ at each pressure. These ψ values are tabulated below ψ versus p is also plotted in the figure).

p (psi)	$\psi\!\left(\!rac{{\sf psi}^2}{{\sf cp}}\! ight)$
400	13.2×10^{6}
800	52.0×10^{6}
1200	113.1×10^6
1600	198.0×10^6
2000	304.0×10^6
2400	422.0×10^6
2800	542.4×10^6
3200	678.0×10^6
3600	816.0×10^6
4000	950.0×10^{6}
4400	1089.0×10^6

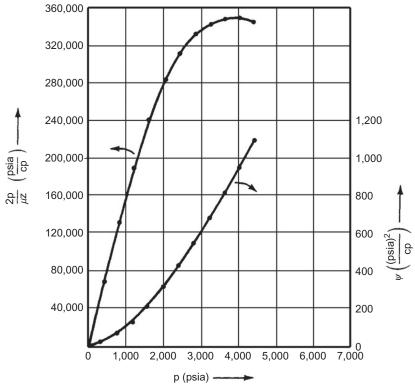


FIGURE 6-16 Real gas pseudopressure data for Example 6-7 (After Donohue and Erekin, 1982).

Step 4. Calculate the flow rate by applying Equation 6-44:

$$\begin{split} Q_g = & \frac{kh(\psi_e - \psi_{wf})}{1422T \bigg[\ ln \left(\frac{r_e}{r_w} \right) \bigg]} \\ m(p_{wf}) = & 816.0 \times 10^6 \ ; \ m(p_e) = 1089 \times 10^6 \\ Q_g = & \frac{(65)(15)(1089 - 816)10^6}{(1422)(600) \left[\ ln (1000/0.25) \right]} = 37,614 \, Mscf/day \end{split}$$

Approximation of the Gas Flow Rate

The exact gas flow rate as expressed by the different forms of Darcy's Law, i.e., Equations 6-37 through 6-44, can be approximated by removing the term $\frac{2}{\mu_{\rm g} z}$ outside the integral as a constant. It should be pointed out that the $z\mu_g$ is considered constant only under a pressure range of < 2000 psi. Equation 6-43 can be rewritten as:

$$Q_g = \left[\frac{kh}{1422T \ ln\left(\frac{r_e}{r_w}\right)}\right] \int\limits_{p_{wf}}^{p_e} \left(\frac{2p}{\mu_g z}\right) dp$$

Removing the term and integrating gives:

$$Q_{g} = \frac{kh(p_{e}^{2} - p_{wf}^{2})}{1422 T(\mu_{g} z)_{avg} ln(\frac{r_{e}}{r_{w}})}$$
(6-45)

where

 $Q_g = gas flow rate, Mscf/day$

k = permeability, md

The term $(\mu_g\ z)_{avg}$ is evaluated at an average pressure \overline{p} that is defined by the following expression:

$$\overline{p} = \sqrt{\frac{p_{wf}^2 + p_e^2}{2}}$$

The above approximation method is called the *pressure-squared* method and is limited to flow calculations when the reservoir pressure is less that 2000 psi. Other approximation methods are discussed in Chapter 7.

Example 6-8

Using the data given in Example 6-7, re-solve for the gas flow rate by using the pressure-squared method. Compare with the exact method (i.e., real gas potential solution).

Solution

Step 1. Calculate the arithmetic average pressure.

$$\overline{p} = \left[\frac{4400^2 + 3600^2}{2} \right]^{.5} = 4020 \text{ psi}$$

Step 2. Determine gas viscosity and gas compressibility factor at 4020 psi.

$$\mu_g \,{=}\, 0.0267$$

$$z = 0.862$$

Step 3. Apply Equation 6-45:

$$\begin{split} Q_g = & \frac{kh \left(p_e^2 - p_{wf}^2\right)}{1422\,T\left(\mu_g\,z\right)_{avg}\,\ln\!\left(\frac{r_e}{r_w}\right)} \\ Q_g = & \frac{(65)(15)\left[4400^2 - 3600^2\right]}{(1422)(600)(0.0267)(0.862)\,\ln(1000/0.25)} \\ = & 38,314\,Mscf/day \end{split}$$

Step 4. Results show that the pressure-squared method approximates the exact solution of 37,614 with an absolute error of 1.86%. This error is due to the limited applicability of the pressure-squared method to a pressure range of <2000 psi.

Horizontal Multiple-Phase Flow

When several fluid phases are flowing simultaneously in a horizontal porous system, the concept of the effective permeability to each phase and the associated physical properties must be used in Darcy's equation. For a radial system, the generalized form of Darcy's equation can be applied to each reservoir as follows:

$$\begin{split} q_o &= 0.001127 \bigg(\frac{2\pi rh}{\mu_o}\bigg) k_o \frac{dp}{dr} \\ q_w &= 0.001127 \bigg(\frac{2\pi rh}{\mu_w}\bigg) k_w \frac{dp}{dr} \\ q_g &= 0.001127 \bigg(\frac{2\pi rh}{\mu_g}\bigg) k_g \frac{dp}{dr} \end{split}$$

where

 $k_o,\,k_w,\,k_g=$ effective permeability to oil, water, and gas, md $\mu_o,\,\mu_w,\,\mu_g=$ viscosity to oil, water, and gas, cp $q_o,\,q_w,\,q_g=$ flow rates for oil, water, and gas, bbl/day k= absolute permeability, md

The effective permeability can be expressed in terms of the relative and absolute permeability, as presented by Equation 5-1 through 5-2, to give:

$$k_o = k_{ro}k$$

$$k_w = k_{rw}k$$

$$k_g = k_{rg}k$$

Using the above concept in Darcy's equation and expressing the flow rate in standard conditions yield:

$$Q_o = 0.00708 (\text{rhk}) \left(\frac{k_{ro}}{\mu_o \beta_o}\right) \frac{dp}{dr}$$
 (6-46)

$$Q_{w} = 0.00708 (rhk) \left(\frac{k_{rw}}{\mu_{w} \beta_{w}}\right) \frac{dp}{dr} \tag{6-47} \label{eq:qw}$$

$$Q_{g} = 0.00708 (rhk) \left(\frac{k_{rg}}{\mu_{g} \beta_{g}}\right) \frac{dp}{dr}$$
 (6-48)

Where:

 Q_o , $Q_w = oil$ and water flow rates, STB/day

 B_o , $B_w = oil$ and water formation volume factor, bbl/STB

 $Q_g = gas flow rate, scf/day$

 B_g = gas formation volume factor, bbl/scf

k = absolute permeability, md

The gas formation volume factor B_g is previously expressed by Equation 2-54 as:

$$B_g = 0.005035 \frac{zT}{p}, \; bbl/scf$$

Performing the regular integration approach on Equations 6-46 through 6-48 yields:

Oil Phase

$$Q_o = \frac{0.00708(kh)(k_{ro})(p_e - p_{wf})}{\mu_o B_o 1 n(r_e/r_w)}$$
(6-49)

Water Phase

$$Q_{w} = \frac{0.00708(kh)(k_{rw})(p_{e} - p_{wf})}{\mu_{w}B_{w}l\,n(r_{e}/r_{w})}$$
(6-50)

Gas Phase

In terms of the real gas potential:

$$Q_{g} = \frac{(kh)k_{rg}(\psi_{e} - \psi_{w})}{1422 T \ln(r_{e}/r_{w})}$$
(6-51)

In terms of the pressure-squared:

$$Q_{g} = \frac{(kh) k_{rg} (p_{e}^{2} - p_{wf}^{2})}{1422 (\mu_{g}z)_{avg} T \ln(r_{e}/r_{w})}$$
(6-52)

Where:

 $Q_g = gas flow rate, Mscf/day$

k = absolute permeability, md

 $T = temperature, {}^{\circ}R$

In numerous petroleum engineering calculations, it is convenient to express the flow rate of any phase as a ratio of other flowing phase. Two important flow ratios are the "instantaneous" water-oil ratio (WOR) and "instantaneous" gas-oil ratio (GOR). The generalized form of Darcy's equation can be used to determine both flow ratios.

The water-oil ratio is defined as the ratio of the water flow rate to that of the oil. Both rates are expressed in stock-tank barrels per day, or:

$$WOR = \frac{Q_w}{Q_o}$$

Dividing Equation 6-46 by Equation 6-48 gives:

$$WOR = \left(\frac{k_{rw}}{k_{ro}}\right) \left(\frac{\mu_o B_o}{\mu_w B_w}\right) \tag{6-53}$$

where $WOR = water-oil\ ratio,\ STB/STB$.

The instantaneous GOR, as expressed in scf/STB, is defined as the total gas flow rate, i.e., free gas and solution gas, divided by the oil flow rate, or

$$GOR = \frac{Q_o R_s + Q_g}{Q_o}$$

or

$$GOR = R_s + \frac{Q_g}{Q_o} \tag{6-54}$$

Where:

GOR = "instantaneous" gas-oil ratio, scf/STB

 $R_s = gas solubility, scf/STB$

 $Q_g = \text{free gas flow rate, scf/day}$ $Q_o = \text{oil flow rate, STB/day}$

Substituting Equations 6-46 and 6-48 into Equation 6-54 yields:

$$GOR = R_s + \left(\frac{k_{rg}}{k_{ro}}\right) \left(\frac{\mu_o B_o}{\mu_g B_g}\right)$$
 (6-55)

where B_g is the gas formation volume factor as expressed in bbl/scf.

A complete discussion of the practical applications of the water-oil and gasoil ratios is given in the subsequent chapters.

UNSTEADY-STATE FLOW

Consider Figure 6-17A, which shows a shut-in well that is centered in a homogeneous circular reservoir of radius r_e with a uniform pressure p_i throughout the reservoir. This initial reservoir condition represents the zero producing time. If the well is allowed to flow at a constant flow rate of q, a pressure disturbance

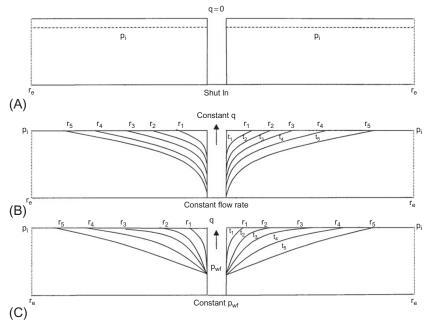


FIGURE 6-17 Pressure disturbance as a function of time.

will be created at the sand face. The pressure at the wellbore, i.e., $p_{\rm wf}$, will drop instantaneously as the well is opened. The pressure disturbance will move away from the wellbore at a rate that is determined by:

- Permeability
- Porosity
- Fluid viscosity
- Rock and fluid compressibilities

Section B in Figure 6-17 shows that at time t_1 , the pressure disturbance has moved a distance r_1 into the reservoir. Notice that the pressure disturbance radius is continuously increasing with time. This radius is commonly called *radius of investigation* and referred to as r_{inv} . It is also important to point out that as long as the radius of investigation has not reached the reservoir boundary, i.e., r_e , the reservoir will be acting as if it is *infinite* in size. During this time we say that the reservoir is *infinite acting* because the outer drainage radius r_e can be mathematically *infinite*.

A similar discussion to the above can be used to describe a well that is producing at a constant bottom-hole flowing pressure. Section C in Figure 6-17 schematically illustrates the propagation of the radius of investigation with respect to time. At time t_4 , the pressure disturbance reaches the boundary, i.e., $r_{\rm inv}=r_{\rm e}$. This causes the pressure behavior to change.

Based on the above discussion, the transient (unsteady-state) flow is defined as that time period during which the boundary has no effect on the pressure

behavior in the reservoir and the reservoir will behave as its infinite in size. Section B in Figure 6-17 shows that the transient flow period occurs during the time interval $0 < t < t_t$ for the constant flow rate scenario and during the time period $0 < t < t_4$ during the constant p_{wf} scenario as depicted by Section C in Figure 6-17.

Basic Transient Flow Equation

Under the steady-state flowing condition, the same quantity of fluid enters the flow system as leaves it. In unsteady-state flow condition, the flow rate into an element of volume of a porous media may not be the same as the flow rate out of that element. Accordingly, the fluid content of the porous medium changes with time. The variables in unsteady-state flow additional to those already used for steady-state flow, therefore, become:

- o Time, t
- Porosity, φ
- Total compressibility, c_t

The mathematical formulation of the transient-flow equation is based on combining three independent equations and a specifying set of boundary and initial conditions that constitute the unsteady-state equation. These equations and boundary conditions are briefly described below:

a. Continuity Equation

The continuity equation is essentially a material balance equation that accounts for every pound mass of fluid produced, injected, or remaining in the reservoir.

b. Transport Equation

The continuity equation is combined with the equation for fluid motion (transport equation) to describe the fluid flow rate "in" and "out" of the reservoir. Basically, the transport equation is Darcy's equation in its generalized differential form.

c. Compressibility Equation

The fluid compressibility equation (expressed in terms of density or volume) is used in formulating the unsteady-state equation with the objective of describing the changes in the fluid volume as a function of pressure.

d. Initial and Boundary Conditions

There are two boundary conditions and one initial condition required to complete the formulation and the solution of the transient flow equation. The two boundary conditions are:

- The formation produces at a constant rate into the wellbore.
- o There is no flow across the outer boundary and the reservoir behaves as if it were infinite in size, i.e., $r_e = \infty$.

The initial condition simply states the reservoir is at a uniform pressure when production begins, i.e., time = 0.

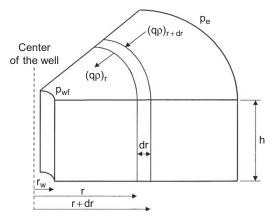


FIGURE 6-18 Illustration of radial flow.

Consider the flow element shown in Figure 6-18. The element has a width of dr and is located at a distance of r from the center of the well. The porous element has a differential volume of dV. According to the concept of the material-balance equation, the rate of mass flow into an element minus the rate of mass flow out of the element during a differential time Δt must be equal to the mass rate of accumulation during that time interval, or:

$$\begin{bmatrix} \text{mass entering} \\ \text{volume element} \\ \text{during interval } \Delta t \end{bmatrix} - \begin{bmatrix} \text{mass leaving} \\ \text{volume element} \\ \text{during interval } \Delta t \end{bmatrix}$$

$$= \begin{bmatrix} \text{rate of mass} \\ \text{accumulation} \\ \text{during interval } \Delta t \end{bmatrix}$$
(6-56)

The individual terms of Equation 6-56 are described below:

Mass Entering the Volume Element During Time Interval Δt

$$(Mass)_{in} = \Delta t [A\nu\rho]_{r+dr}$$
 (6-57)

Where:

 ν = velocity of flowing fluid, ft/day $\rho = \text{fluid density at } (r + dr), \text{ lb/ft}^3$ A = Area at (r + dr)

 $\Delta t = \text{time interval, days}$

The area of element at the entering side is:

$$A_{r+dr} = 2\pi(r+dr)h$$
 (6-58)

Combining Equation 6-58 with 6-47 gives:

$$[Mass]_{in} = 2\pi \Delta t(r + dr)h(\nu \rho)_{r+dr}$$
 (6-59)

Mass Leaving the Volume Element

Adopting the same approach as that of the leaving mass gives:

$$[Mass]_{out} = 2\pi \Delta t \, rh(\nu \rho)_{\mathbf{r}}$$
 (6-60)

Total Accumulation of Mass

The volume of some element with a radius of r is given by:

$$V = \pi r^2 h$$

Differentiating the above equation with respect to r gives:

$$\frac{dV}{dr} = 2\pi rh$$

or:

$$dV = (2\pi rh)dr \tag{6-61}$$

Total mass accumulation during $\Delta t = dV \left[(\phi \rho)_{t+\Delta t} - (\phi \rho)_t \right]$

Substituting for dV yields:

Total mass accumulation =
$$(2\pi rh)dr[(\phi\rho)_{t+\Delta t} - (\phi\rho)_t]$$
 (6-62)

Replacing terms of Equation 6-56 with those of the calculated relationships gives:

$$2\pi h\left(r+dr\right)\Delta t(\varphi\rho)_{r+dr}-2\pi hr\ \Delta t\left(\varphi\rho\right)_{r}=(2\pi rh)dr\big[(\varphi\rho)_{t+\Delta t}-(\varphi\rho)_{t}\big]$$

Dividing the above equation by $(2\pi rh)$ dr and simplifying, gives:

$$\frac{1}{(r)dr} \left[(r+dr)(\nu\rho)_{r+dr} - r(\nu\rho)_r \right] = \frac{1}{\Delta t} \left[(\phi\rho)_{t+\Delta t} - (\phi\rho)_t \right]$$

or

$$\frac{1}{r}\frac{\partial}{\partial r}[r(\nu\rho)] = \frac{\partial}{\partial t}(\phi\rho) \tag{6-63}$$

Where:

 ϕ = porosity ρ = density, lb/ft³ ν = fluid velocity, ft/day

Equation 6-63 is called the *continuity equation*, and it provides the principle of conservation of mass in radial coordinates.

The transport equation must be introduced into the continuity equation to relate the fluid velocity to the pressure gradient within the control volume dV. Darcy's Law is essentially the basic motion equation, which states that the velocity is proportional to the pressure gradient $(\partial p/\partial r)$. From Equation 6-25:

$$\nu = (5.615)(0.001127)\frac{k}{\mu}\frac{\partial p}{\partial r}$$

$$\nu = (0.006328)\frac{k}{\mu}\frac{\partial p}{\partial r}$$
 (6-64)

where

k = permeability, md $\nu = velocity, ft/day$

Combining Equation 6-64 with Equation 6-63 results in:

$$\frac{0.006328}{r} \frac{\partial}{\partial r} \left(\frac{k}{\mu} (\rho r) \frac{\partial p}{\partial r} \right) = \frac{\partial}{\partial t} (\varphi \rho) \tag{6-65}$$

Expanding the right-hand side by taking the indicated derivatives eliminates the porosity from the partial derivative term on the right-hand side:

$$\frac{\partial}{\partial t}(\phi \rho) = \phi \frac{\partial \rho}{\partial t} + \rho \frac{\partial \phi}{\partial t}$$
 (6-66)

As shown in Chapter 4, porosity is related to the formation compressibility by the following:

$$c_{\rm f} = \frac{1}{\Phi} \frac{\partial \Phi}{\partial p} \tag{6-67}$$

Applying the chain rule of differentiation to $\partial \phi / \partial t$,

$$\frac{\partial \varphi}{\partial t} = \frac{\partial \varphi}{\partial p} \frac{\partial p}{\partial t}$$

Substituting Equation 6-67 into this equation,

$$\frac{\partial \Phi}{\partial t} = \Phi c_f \frac{\partial p}{\partial t}$$

Finally, substituting the above relation into Equation 6-66 and the result into Equation 6-65, gives:

$$\frac{0.006328}{r} \frac{\partial}{\partial r} \left(\frac{k}{\mu} (\rho r) \frac{\partial p}{\partial r} \right) = \rho \phi c_f \frac{\partial p}{\partial t} + \phi \frac{\partial \rho}{\partial t}$$
 (6-68)

Equation 6-68 is the general partial differential equation used to describe the flow of any fluid flowing in a radial direction in porous media. In addition to the initial assumptions, Darcy's equation has been added, which implies that the flow is laminar. Otherwise, the equation is not restricted to any type of fluid and is equally valid for gases or liquids. Compressible and slightly compressible fluids, however, must be treated separately in order to develop practical equations that can be used to describe the flow behavior of these two fluids. The treatments of the following systems are discussed below:

- Radial flow of slightly compressible fluids
- o Radial flow of compressible fluids

Radial Flow of Slightly Compressible Fluids

To simplify Equation 6-68, assume that the permeability and viscosity are constant over pressure, time, and distance ranges. This leads to:

$$\left[\frac{0.006328k}{\mu r}\right] \frac{\partial}{\partial r} \left(r\rho \frac{\partial p}{\partial r}\right) = \rho \phi c_f \frac{\partial p}{\partial t} + \phi \frac{\partial \rho}{\partial t}$$
(6-69)

Expanding the above equation gives:

$$0.006328 \left(\frac{k}{\mu}\right) \left[\frac{\rho}{r} \frac{\partial p}{\partial r} + \rho \frac{\partial^2 p}{\partial r^2} + \frac{\partial p}{\partial r} \frac{\partial \rho}{\partial r}\right] = \rho \varphi \, c_f \left(\frac{\partial p}{\partial t}\right) + \varphi \left(\frac{\partial \rho}{\partial t}\right)$$

Using the chain rule in the above relationship yields:

$$0.006328 \left(\frac{k}{\mu}\right) \left[\frac{p}{r} \frac{\partial p}{\partial r} + p \frac{\partial^2 p}{\partial r^2} + \left(\frac{\partial \rho}{\partial \rho}\right)^2 \frac{\partial \rho}{\partial \rho} \right] = p \varphi \, c_f \left(\frac{\partial p}{\partial t}\right) + \varphi \left(\frac{\partial \rho}{\partial t}\right) \left(\frac{\partial p}{\partial p}\right)$$

Dividing the above expression by the fluid density ρ gives

$$0.006328 \left(\frac{k}{\mu}\right) \left[\frac{1}{r} \frac{\partial p}{\partial r} + \frac{\partial^2 p}{\partial r^2} + \left(\frac{\partial p}{\partial r}\right)^2 \left(\frac{1}{\rho} \frac{\partial \rho}{\partial \rho}\right)\right] = \varphi \, c_f \left(\frac{\partial p}{\partial t}\right) + \varphi \frac{\partial p}{\partial t} \left(\frac{1}{\rho} \frac{\partial \rho}{\partial \rho}\right)$$

Recalling that the compressibility of any fluid is related to its density by:

$$c = \frac{1}{\rho} \frac{\partial \rho}{\partial p}$$

Combining the above two equations gives:

$$0.006328 \left(\frac{k}{\mu}\right) \left[\frac{\partial^2 p}{\partial r^2} + \frac{1}{r} \frac{\partial p}{\partial r} + c \left[\frac{\partial p}{\partial r} \right]^2 \right] = \varphi \, c_f \left(\frac{\partial p}{\partial t} \right) + \varphi \, c \left(\frac{\partial p}{\partial t} \right)$$

The term $c\left(\frac{\partial p}{\partial r}\right)^2$ is considered very small and may be ignored:

$$0.006328 \left(\frac{k}{\mu}\right) \left[\frac{\partial^2 p}{\partial r^2} + \frac{1}{r} \frac{\partial p}{\partial r}\right] = \phi(c_f + c) \frac{\partial p}{\partial t}$$
 (6-70)

Define total compressibility, c_t, as:

$$c_t = c + c_f \tag{6-71}$$

Combining Equations 6-69 with 6-70 and rearranging gives:

$$\frac{\partial^2 \mathbf{p}}{\partial \mathbf{r}^2} + \frac{1}{\mathbf{r}} \frac{\partial \mathbf{p}}{\partial \mathbf{r}} = \frac{\phi \mu c_t}{0.006328 \,\mathrm{k}} \frac{\partial \mathbf{p}}{\partial \mathbf{t}} \tag{6-72}$$

where the time t is expressed in days.

Equation 6-72 is called the *diffusivity equation*. It is one of the most important equations in petroleum engineering. The equation is particularly used in analysis well testing data where the time t is commonly recorded in hours. The equation can be rewritten as:

$$\frac{\partial^2 p}{\partial r^2} + \frac{1}{r} \frac{\partial p}{\partial r} = \frac{\phi \mu c_t}{0.000264 \,k} \frac{\partial p}{\partial t}$$
 (6-73)

Where:

k = permeability, md

r = radial position, ft

p = pressure, psia

 $c_t = total compressibility, psi^{-1}$

t = time, hrs

 ϕ = porosity, fraction

 $\mu = viscosity$, cp

When the reservoir contains more than one fluid, total compressibility should be computed as

$$c_{t} = c_{o}S_{o} + c_{w}S_{w} + c_{g}S_{g} + c_{f}$$
 (6-74)

where c_o , c_w and c_g refer to the compressibility of oil, water, and gas, respectively, while S_o , S_w , and S_g refer to the fractional saturation of these fluids. Note that the introduction of c_t into Equation 6-72 does not make Equation 6-72 applicable to multiphase flow; the use of c_t , as defined by Equation 6-73, simply accounts for the compressibility of any *immobile* fluids that may be in the reservoir with the fluid that is flowing.

The term [0.000264 k/ $\phi\mu c_t$] (Equation 6-73) is called the diffusivity constant and is denoted by the symbol η , or:

$$\eta = \frac{0.000264 \,\mathrm{k}}{\phi \mu c_{\rm t}} \tag{6-75}$$

The diffusivity equation can then be written in a more convenient form as:

$$\frac{\partial^2 p}{\partial r^2} + \frac{1}{r} \frac{\partial p}{\partial r} = \frac{1}{\eta} \frac{\partial p}{\partial t}$$
 (6-76)

The diffusivity equation as represented by Equation 6-76 is essentially designed to determine the pressure as a function of time t and position r.

Before discussing and presenting the different solutions to the diffusivity equation, it is necessary to summarize the assumptions and limitations used in developing Equation 6-76:

- 1. Homogeneous and isotropic porous medium
- 2. Uniform thickness
- **3.** Single phase flow
- 4. Laminar flow
- 5. Rock and fluid properties independent of pressure

Notice that for a steady-state flow condition, the pressure at any point in the reservoir is constant and does not change with time, i.e., $\partial p/\partial t = 0$, and therefore Equation 6-76 reduces to:

$$\frac{\partial^2 \mathbf{p}}{\partial \mathbf{r}^2} + \frac{1}{\mathbf{r}} \frac{\partial \mathbf{p}}{\partial \mathbf{r}} = 0 \tag{6-77}$$

Equation 6-77 is called Laplace's equation for steady-state flow.

Example 6-9

Show that the radial form of Darcy's equation is the solution to Equation 6-77.

Solution

Step 1. Start with Darcy's Law as expressed by Equation 6-29

$$p = p_{wf} + \left[\frac{Q_o B_o u_o}{0.00708 \, kh} \right] \, ln \left(\frac{r}{r_w} \right)$$

Step 2. For a steady-state incompressible flow, the term between the two brackets is constant and labeled as C, or:

$$p = p_{wf} + [C] \ln \left(\frac{r}{r_w}\right)$$

Step 3. Evaluate the above expression for the first and second derivative to give:

$$\frac{\partial p}{\partial r} = [C] \left(\frac{1}{r}\right)$$
$$\frac{\partial^2 p}{\partial r^2} = [C] \left(\frac{-1}{r^2}\right)$$

Step 4. Substitute the above two derivatives in Equation 6-77

$$\frac{-1}{r^2}[C] + \left(\frac{1}{r}\right)[C]\left(\frac{-1}{r}\right) = 0$$

Step 5. Results of Step 4 indicate that Darcy's equation satisfies Equation 6-77 and is indeed the solution to Laplace's equation.

To obtain a solution to the diffusivity equation (Equation 6-76), it is necessary to specify an initial condition and impose two boundary conditions. The initial condition simply states that the reservoir is at a uniform pressure p_i when production begins. The two boundary conditions require that the well is producing at a constant production rate and that the reservoir behaves as if it were infinite in size, i.e., $r_e = \infty$.

Based on the boundary conditions imposed on Equation 6-76, there are two generalized solutions to the diffusivity equation:

- Constant-terminal-pressure solution
- Constant-terminal-rate solution

The **constant-terminal-pressure solution** is designed to provide the cumulative flow at any particular time for a reservoir in which the pressure at one boundary of the reservoir is held constant. This technique is frequently used in water influx calculations in gas and oil reservoirs.

The **constant-terminal-rate solution** of the radial diffusivity equation solves for the pressure change throughout the radial system providing that the flow rate is held constant at one terminal end of the radial system, i.e., at the producing well. These are two commonly used forms of the constant-terminal-rate solution:

- The E_i-function solution
- The dimensionless pressure p_D solution

CONSTANT-TERMINAL-PRESSURE SOLUTION

In the constant-rate solution to the radial diffusivity equation, the flow rate is considered to be constant at certain radius (usually wellbore radius) and the pressure profile around that radius is determined as a function of time and position. In the constant-terminal-pressure solution, the pressure is known to be constant at some particular radius and the solution is designed to provide the cumulative fluid movement across the specified radius (boundary).

The constant-pressure solution is widely used in water influx calculations. A detailed description of the solution and its practical reservoir engineering applications is appropriately discussed in the water influx chapter of the book (Chapter 10).

CONSTANT-TERMINAL-RATE SOLUTION

The constant-terminal-rate solution is an integral part of most transient test analysis techniques, such as with drawdown and pressure buildup analyses. Most of these tests involve producing the well at a **constant flow rate** and recording the flowing pressure as a function of time, i.e., $p(r_w,t)$. There are two commonly used forms of the constant-terminal-rate solution:

- o The E_i-function solution
- The dimensionless pressure p_D solution

These two popular forms of solution are discussed below.

The E_i-Function Solution

Matthews and Russell (1967) proposed a solution to the diffusivity equation that is based on the following assumptions:

- o Infinite acting reservoir, i.e., the reservoir is infinite in size.
- The well is producing at a constant flow rate.
- The reservoir is at a uniform pressure, p_i, when production begins.
- The well, with a wellbore radius of r_w, is centered in a cylindrical reservoir of radius r_e.
- No flow across the outer boundary, i.e., at r_e.

Employing the above conditions, the authors presented their solution in the following form:

$$p(r,t) = p_i + \left[\frac{70.6 Q_o \mu_o b_o}{kh} \right] E_i \left[\frac{-948 \phi \mu_o c_t r^2}{kt} \right]$$
(6-78)

where

p(r, t) = pressure at radius r from the well after t hours

t = time, hrs

k = permeability, md

 $Q_o = flow rate, STB/day$

The mathematical function, E_i , is called the **exponential integral** and is defined by:

$$E_{i}(-x) = -\int_{x}^{\infty} \frac{e^{-u} du}{u} = \left[\ln x - \frac{x}{1!} + \frac{x^{2}}{2(2!)} - \frac{x^{3}}{3(3!)} + \text{etc.} \right]$$
 (6-79)

Craft, Hawkins, and Terry (1991) presented the values of the E_i-function in tabulated and graphical forms as shown in Table 6-1 and Figure 6-19, respectively.

and Terry, 1991) $x \qquad -E_i(-x) \qquad x \qquad -E_i(-x) \qquad x \qquad -E_i(-x)$

TABLE 6-1 Values of the $-E_i$ (-x) as a function of x (After Craft, Hawkins,

0.1	1.82292	3.0	0.01305	6.0	0.00036
0.2	1.22265	3.1	0.01149	6.1	0.00032
0.3	0.90568	3.2	0.01013	6.2	0.00029
0.4	0.70238	3.3	0.00894	6.3	0.00026
0.5	0.55977	3.4	0.00789	6.4	0.00023
0.6	0.45438	3.5	0.00697	6.5	0.00020
0.7	0.37377	3.6	0.00616	6.6	0.00018
0.8	0.31060	3.7	0.00545	6.7	0.00016
0.9	0.26018	3.8	0.00482	6.8	0.00014
1.0	0.21938	3.9	0.00427	6.9	0.00013
1.1	0.18599	4.0	0.00378	7.0	0.00012
1.2	0.15841	4.1	0.00335	7.1	0.00010
1.3	0.13545	4.2	0.00297	7.2	0.00009
1.4	0.11622	4.3	0.00263	7.3	0.00008
1.5	0.10002	4.4	0.00234	7.4	0.00007

0.00207

0.00184

0.00164

0.00145

0.00129

0.00115

0.00102

0.00091

0.00081

0.00072

0.00064

0.00051

0.00045

0.00040

0.00001

0.00001

0.00001

0.00001

7.5

7.6

7.7

7.8

7.9

8.0

8.1

8.2

8.3

8.4

8.5

8.6

8.7

8.8

9.7

9.8

9.9

10.0

0.00007

0.00006

0.00005

0.00005

0.00004

0.00004

0.00003

0.00003

0.00003

0.00002

0.00002

0.00002

0.00002

0.00002

0.00001

0.00001

0.00000

0.00000

1.6

1.7

1.8

1.9

2.0

2.1

2.2

2.3

2.4

2.5

2.6

2.7

2.8

2.9

8.9

9.0

9.1

9.2

0.08631

0.07465

0.06471

0.05620

0.04890

0.04261

0.03719

0.03250

0.02844

0.02491

0.02185

0.01918

0.01686

0.01482

0.00001

0.00001

0.00001

0.00001

4.5

4.6

4.7

4.8

4.9

5.0

5.1

5.2

5.3

5.4

5.5

5.7

5.8

5.9

9.3

9.4

9.5

9.6

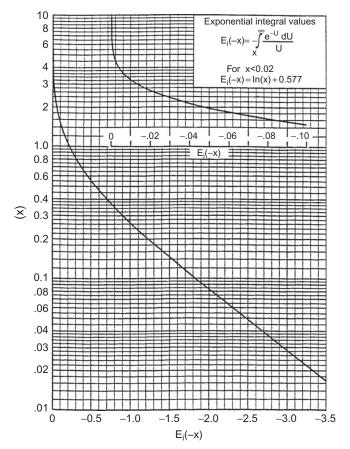


FIGURE 6-19 The E_i-function. (After Craft, Hawkins, and Terry, 1991).

The E_i solution, as expressed by Equation 6-78, is commonly referred to as the **line-source solution.** The exponential integral E_i can be approximated by the following equation when its argument x is less than 0.01:

$$E_i(-x) = ln(1.781 x)$$
 (6-80)

where the argument x in this case is given by:

$$x = \frac{948 \, \varphi \, \mu \, c_t \, r^2}{k \, t}$$

Equation 6-80 approximates the E_i -function with less than 0.25% error. Another expression that can be used to approximate the E_i -function for the range 0.01 < x < 3.0 is given by:

$$E_{i}(-x) = a_{1} + a_{2} \ln(x) + a_{3} [\ln(x)]^{2} + a_{4} [\ln(x)]^{3} + a_{5}x + a_{6} x^{2} + a_{7} x^{3} + a_{8}/x$$
(6-81)

With the coefficients a_1 through a_8 having the following values:

$$\begin{array}{ll} a_1 = -0.33153973 & a_2 = -0.81512322 & a_3 = 5.22123384 \big(10^{-2}\big) \\ a_4 = 5.9849819 \big(10^{-3}\big) & a_5 = 0.662318450 & a_6 = -0.12333524 \\ a_7 = 1.0832566 \big(10^{-2}\big) & a_8 = 8.6709776 \big(10^{-4}\big) \end{array}$$

The above relationship approximated the E_i-values with an average error of 0.5%.

It should be pointed out that for x > 10.9, the E_i (-x) can be considered zero for all practical reservoir engineering calculations.

Example 6-9

An oil well is producing at a constant flow rate of 300 STB/day under unsteadystate flow conditions. The reservoir has the following rock and fluid properties:

$$\begin{array}{lll} B_o = 1.25 \ bbl/STB & \mu_o = 1.5 \ cp & c_t = 12 \times 10^{-6} psi^{-1} \\ k_o = 60 \ md & h = 15 \ ft & p_i = 4000 \ psi \\ \varphi = 15\% & r_w = 0.25 \ ft & \end{array}$$

1. Calculate pressure at radii of 0.25, 5, 10, 50, 100, 500, 1000, 1500, 2000, and 2500 feet, for 1 hour.

Plot the results as:

- a. Pressure versus logarithm of radius
- **b.** Pressure versus radius
- 2. Repeat part 1 for t = 12 hours and 24 hours. Plot the results as pressure versus logarithm of radius.

Solution

Step 1. From Equation 6-78:

$$\begin{split} p(r,t) &= p_i + \left[\frac{70.6\,Q_o\,\mu_o\,b_o}{kh}\right] E_i \left[\frac{-948\varphi\,\mu_o\,c_t r^2}{kt}\right] \\ p(r,t) &= 4000 + \left[\frac{70.6(300)(1.5)(1.25)}{(60)(15)}\right] \\ &\times E_i \left[\frac{-948(.15)(1.5)\left(12\times10^{-6}\right)r^2}{(60)(t)}\right] \\ p(r,t) &= 4000 + 44.125\,E_i \left[-42.6\left(10^{-6}\right)\frac{r^2}{t}\right] \end{split}$$

Step 2. Perform the required calculations after one hour in the following tabulated form:

Elapsed Time $t = 1 h$	ciapsed	rime	$\iota = \iota$	nr
------------------------	---------	------	-----------------	----

r, ft	$x = -42.6(10^{-6})\frac{r^2}{1}$	E _i (-x)	$p(r, 1) = 4000 + 44.125 E_i (-x)$
0.25	$-2.6625(10^{-6})$	-12.26*	3459
5	-0.001065	-6.27*	3723
10	-0.00426	-4.88*	3785
50	-0.1065	-1.76^{+}	3922
100	-0.4260	-0.75^{\dagger}	3967
500	-10.65	0	4000
1000	-42.60	0	4000
1500	-95.85	0	4000
2000	-175.40	0	4000
2500	-266.25	0	4000

^{*}As calculated from Equation 6-29

Step 3. Show results of the calculation graphically as illustrated in Figures 6-20 and 6-21.

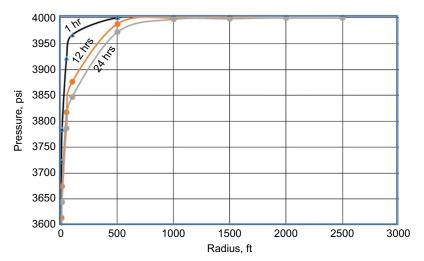


FIGURE 6-20 Pressure profile around the wellbore as a function of time.

[†]From Figure 6-19

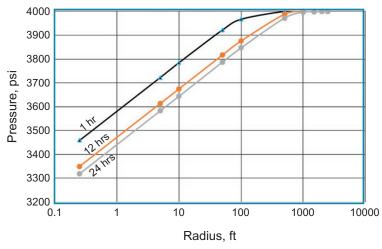


FIGURE 6-21 Pressure profile around the wellbore as a function of time on a semilog scale

Step 4. Repeat the calculation for t=12 and 24 hrs.

r, ft	$x=42.6(10^{-6})\frac{r^2}{12}$	E _i (-x)	$p(r, 12) = 4000 + 44.125 E_i (-x)$							
0.25	0.222 (10 ⁻⁶)	-14.74*	3350							
5	88.75 (10 ⁻⁶)	-8.75*	3614							
10	355.0 (10 ⁻⁶)	-7.37*	3675							
50	0.0089	-4.14*	3817							
100	0.0355	-2.81^{+}	3876							
500	0.888	-0.269	3988							
1000	3.55	-0.0069	4000							
1500	7.99	$-3.77(10^{-5})$	4000							
2000	14.62	0	4000							
2500	208.3	0	4000							

Elapsed Time t = 12 hrs

Step 5. Results of Step 4 are shown graphically in Figure 6-21.

The above example shows that most of the pressure loss occurs close to the well-bore; accordingly, near-wellbore conditions will exert the greatest influence on flow behavior. Figure 6-21 shows that the pressure profile and the drainage radius are continuously changing with time.

When the parameter x in the E_i -function is less than 0.01, the log approximation as expressed by Equation 6-80 can be used in Equation 6-78 to give:

$$p(r,t) = p_i - \frac{162.6 \, Q_o \, B_o \, m_o}{kh} \left[log \left(\frac{k \, t}{\phi \mu_o \, c_t \, r^2} \right) - 3.23 \right] \tag{6-82}$$

^{*}As calculated from Equation 6-29

[†]From Figure 6-19

For most of the transient flow calculations, engineers are primarily concerned with the behavior of the bottom-hole flowing pressure at the wellbore, i.e., $r = r_w$. Equation 6-82 can be applied at $r = r_w$ to yield:

$$p_{wf} = p_i - \frac{162.6 Q_o B_o m_o}{k h} \left[log \left(\frac{k t}{\phi \mu_o c_t r_w^2} \right) - 3.23 \right]$$
 (6-83)

where:

k = permeability, md

t = time, hr

 $c_t = total \ compressibility, \ psi^{-1}$

It should be noted that Equations 6-82 and 6-83 cannot be used until the flow time t exceeds the limit imposed by the following constraint:

$$t > 9.48 \times 10^4 \frac{\phi \mu_o \ c_t \ r^2}{k} \tag{6-84}$$

where:

t = time, hr

k = permeability, md

Example 6-11

Using the data in Example 6-10, estimate the bottom-hole flowing pressure after 10 hours of production.

Solution

Step 1. Equation 6-83 can be used to calculate p_{wf} only if the time exceeds the time limit imposed by Equation 6-84, or:

$$t > 9.48 \times 10^4 \frac{\varphi \mu_o \ c_t \ r^2}{k} \ t = 9.48 \left(10^4\right) \frac{(0.15)(1.5) \left(12 \times 10^{-6}\right) (0.25)^2}{60} = .000267 \ hr$$
$$= 0.153 \ sec$$

For all practical purposes, Equation 6-83 can be used anytime during the transient flow period to estimate the bottom-hole pressure.

Step 2. Since the specified time of 10 hr is greater than 0.000267 hrs, the $p_{\rm wf}$ can be estimated by applying Equation 6-83.

$$p_{wf} = p_i - \frac{162.6 \, Q_o \, B_o \, m_o}{k \, h} \left[\log \left(\frac{k \, t}{\phi \mu_o \, c_t \, r_w^2} \right) - 3.23 \right]$$

$$\begin{aligned} \mathbf{p}_{\text{wf}} &= 4000 - \frac{162.6(300)(1.25)(1.5)}{(60)(15)} \\ &\times \left[\log \left(\frac{(60)(10)}{(0.15)(1.5)(12 \times 10^{-6})(0.25)^2} \right) - 3.23 \right] = 3358 \, \text{psi} \end{aligned}$$

The second form of solution to the diffusivity equation is called the *dimension-less pressure drop* and is discussed below.

The Dimensionless Pressure Drop (pD) Solution

Well test analysis often makes use of the concept of the dimensionless variables in solving the unsteady-state flow equation. The importance of dimensionless variables is that they simplify the diffusivity equation and its solution by combining the reservoir parameters (such as permeability, porosity, etc.) and thereby reduce the total number of unknowns.

To introduce the concept of the dimensionless pressure drop solution, consider for example Darcy's equation in a radial form as given previously by Equation 6-27.

$$Q_{o} = 0.00708 \frac{kh(p_{e} - p_{wf})}{\mu_{o} B_{o} ln(r_{e}/r_{w})}$$

Rearrange the above equation to give:

$$\frac{p_{e} - p_{wf}}{\left(\frac{Q_{o} B_{o} \mu_{o}}{0.00708 \,\text{kh}}\right)} = \ln\left(\frac{r_{e}}{r_{w}}\right) \tag{6-85}$$

It is obvious that the right hand side of the above equation has no units (i.e., dimensionless) and, accordingly, the left-hand side must be dimensionless. Since the left-hand side is dimensionless, and ($p_e - p_{wf}$) has the units of psi, it follows that the term [Q_o B_o $\mu_o/(0.00708kh)$] has units of pressure. In fact, any pressure difference divided by [Q_o B_o $\mu_o/(0.00708kh)$] is a dimensionless pressure. Therefore, Equation 6-85 can be written in a dimensionless form as:

$$p_D = ln(r_{eD})$$

where

$$p_{\rm D} = \frac{p_{\rm e} - p_{\rm wf}}{\left(\frac{Q_{\rm o} B_{\rm o} \mu_{\rm o}}{0.00708 \, \text{k h}}\right)}$$

This concept can be extended to consider unsteady state equations where the time is a variable. Defining:

$$r_{eD} = \frac{r_e}{r_{ed}}$$

In transient flow analysis, the dimensionless pressure p_D is always a function of dimensionless time that is defined by the following expression:

$$p_{D} = \frac{p_{i} - p(r, t)}{\left(\frac{Q_{o} B_{o} \mu_{o}}{0.00708 k h}\right)}$$
(6-86)

In transient flow analysis, the dimensionless pressure p_D is always a function of dimensionless time that is defined by the following expression:

$$t_{D} = \frac{0.000264kt}{\phi\mu c_{t} r_{w}^{2}}$$
 (6-87)

The above expression is only one form of the dimensionless time. Another definition in common usage is t_{DA}, the dimensionless time based on total drainage area.

$$t_{DA} = \frac{0.000264 \text{ kt}}{\phi \mu c_t A} = t_D \left(\frac{r_w^2}{A}\right)$$
 (6-87a)

Where:

 $A = total drainage area = \pi r_e^2$

 r_e = drainage radius, ft

 r_w = wellbore radius, ft

The dimensionless pressure p_D also varies with location in the reservoir as represented by the dimensionless radial distances r_D and r_{eD} that are defined by:

$$r_{\rm D} = \frac{r}{r_{\rm w}} \tag{6-88}$$

and

$$r_{eD} = \frac{r_e}{r_w} \tag{6-89}$$

Where:

 $p_D = dimensionless pressure drop$

 r_{eD} = dimensionless external radius

 $t_D = dimensionless time$

 $r_D = dimensionless radius$

t = time, hr

p(r, t) = pressure at radius r and time t

k = premeability, md

 $\mu = viscosity$, cp

The above dimensionless groups (i.e., p_D , t_D , and r_D) can be introduced into the diffusivity equation (Equation 6-76) to transform the equation into the following dimensionless form:

$$\frac{\partial^2 p_D}{\partial r_D^2} + \frac{1}{r_D} \frac{\partial p_D}{\partial r_D} = \frac{\partial p_D}{\partial t_D}$$
 (6-90)

Van Everdingen and Hurst (1949) proposed an analytical solution to the above equation by assuming:

- Perfectly radial reservoir system
- The producing well is in the center and producing at a constant production rate of Q
- Uniform pressure p_i throughout the reservoir before production
- No flow across the external radius r_e

Van Everdingen and Hurst presented the solution to Equation 6-89 in a form of infinite series of exponential terms and Bessel functions. The authors evaluated this series for several values of r_{eD} over a wide range of values for t_D. Chatas (1953) and Lee (1982) conveniently tabulated these solutions for the following two cases:

- Infinite-acting reservoir
- Finite-radial reservoir

Infinite-Acting Reservoir

When a well is put on production at a constant flow rate after a shut-in period, the pressure in the wellbore begins to drop and causes a pressure disturbance to spread in the reservoir. The influence of the reservoir boundaries or the shape of the drainage area does not affect the rate at which the pressure disturbance spreads in the formation. That is why the transient state flow is also called the infinite acting state. During the infinite acting period, the declining rate of wellbore pressure and the manner by which the pressure disturbance spreads through the reservoir are determined by reservoir and fluid characteristics such as:

- Porosity, φ
- o Permeability, k
- Total compressibility, c_t
- Viscosity, µ

For an infinite-acting reservoir, i.e., $r_{eD} = \infty$, the dimensionless pressure drop function p_D is strictly a function of the dimensionless time t_D , or:

$$p_D = f(t_D)$$

Chatas and Lee tabulated the p_D values for the infinite-acting reservoir as shown in Table 6-2. The following mathematical expressions can be used to approximate these tabulated values of p_D:

For $t_D < 0.01$:

$$p_D = 2\sqrt{\frac{t_D}{\pi}} \tag{6-91}$$

TABLE 6-2 p_D vs. t_D-Infinite-Radial System, Constant-Rate at the Inner Boundary (After Lee, J., Well Testing, SPE Textbook Series.) (Permission to publish by the SPE, copyright SPE, 1982)

t_D	p_D	t_D	p_D	t_D	p_D	
0	0	0.15	0.3750	60.0	2.4758	
0.0005	0.0250	0.2	0.4241	70.0	2.5501	
0.001	0.0352	0.3	0.5024	80.0	2.6147	
0.002	0.0495	0.4	0.5645	90.0	2.6718	
0.003	0.0603	0.5	0.6167	100.0	2.7233	
0.004	0.0694	0.6	0.6622	150.0	2.9212	
0.005	0.0774	0.7	0.7024	200.0	3.0636	
0.006	0.0845	0.8	0.7387	250.0	3.1726	
0.007	0.0911	0.9	0.7716	300.0	3.2630	
0.008	0.0971	1.0	0.8019	350.0	3.3394	
0.009	0.1028	1.2	0.8672	400.0	3.4057	
0.01	0.1081	1.4	0.9160	450.0	3.4641	
0.015	0.1312	2.0	1.0195	500.0	3.5164	
0.02	0.1503	3.0 4.0	1.1665	550.0	3.5643 3.6076 3.6476	
0.025	0.1669		1.2750	600.0		
0.03	0.1818	5.0	1.3625	650.0		
0.04	0.2077	6.0	1.4362	700.0	3.6842	
0.05	0.2301	7.0	1.4997	750.0	3.7184	
0.06	0.2500	8.0	1.5557	800.0	3.7505	
0.07	0.2680	9.0	1.6057	850.0	3.7805	
0.08	0.2845	10.0	1.6509	900.0	3.8088	
0.09	0.2999	15.0	1.8294	950.0	3.8355	
0.1	0.3144	20.0	1.9601	1,000.0	3.8584	
		30.0	2.1470			
		40.0	2.2824			
		50.0	2.3884			

Notes: For $t_D < 0.01$, $p_D \cong 2 \ Z t_D / x$. For $100 < t_D < 0.25 t_{eD}^{-2}$, $p_D \cong 0.5 (ln \ t_D + 0.80907)$.

 \circ For $t_D > 100$:

$$p_D = 0.5[\ln(t_D) + 0.80907]$$
 (6-92)

 \circ For $0.02 < t_D < 1000$:

$$p_{D} = a_{1} + a_{2} \ln(t_{D}) + a_{3} [\ln(t_{D})]^{2} + a_{4} [\ln(t_{D})]^{3} + a_{5} t_{D} + a_{6}(t_{D})^{2} + a_{7}(t_{D})^{3} + a_{8}/t_{D}$$
(6-93)

where

$$\begin{array}{ll} a_1 = 0.8085064 & a_2 = 0.29302022 & a_3 = 3.5264177 \left(10^{-2}\right) \\ a_4 = -1.4036304 \left(10^{-3}\right) & a_5 = -4.7722225 \left(10^{-4}\right) & a_6 = 5.1240532 \left(10^{-7}\right) \\ a_7 = -2.3033017 \left(10^{-10}\right) & a_8 = -2.6723117 \left(10^{-3}\right) \end{array}$$

Finite-Radial Reservoir

The arrival of the pressure disturbance at the well drainage boundary marks the end of the transient flow period and the beginning of the semi (pseudo)-steady state. During this flow state, the reservoir boundaries and the shape of the drainage area influence the wellbore pressure response as well as the behavior of the pressure distribution throughout the reservoir. Intuitively, one should not expect the change from the transient to the semi-steady state in this bounded (finite) system to occur instantaneously. There is a short period of time that separates the transient state from the semi-steady state that is called *late-transient state*. Due to its complexity and short duration, the late transient flow is not used in practical well test analysis.

For a finite radial system, the p_D -function is a function of both the dimensionless time and radius, or:

$$p_D = f\left(t_D,\ r_{eD}\right)$$

where

$$r_{eD} = \frac{\text{external radius}}{\text{wellbore radius}} = \frac{r_e}{r_w}$$
 (6-94)

Table 6-3 presents p_D as a function of t_D for $1.5 < r_{eD} < 10$. It should be pointed out that Van Everdingen and Hurst principally applied the p_D -function solution to model the performance of water influx into oil reservoirs. Thus, the authors' wellbore radius r_w was in this case the external radius of the reservoir and the r_e was essentially the external boundary radius of the aquifer. Therefore, the range of the r_{eD} values in Table 6-3 is practical for this application.

Chatas (1953) proposed the following mathematical expression for calculating p_D :

For $25 < t_D$ and $0.25 r_{eD}^2 < t_D$

$$p_{D} = \frac{0.5 + 2t_{D}}{r_{eD}^{2} - 1} - \frac{r_{eD}^{4}[3 - 4 \ln(r_{eD})] - 2r_{eD}^{2} - 1}{4(r_{eD}^{2} - 1)^{2}}$$
(6-95)

TABLE 6-3 p_D vs. t_D -Finite-Radial System, Constant-Rate at the Inner Boundary (After Lee, J., Well Testing, SPE Textbook Series.) (Permission to publish by the SPE, copyright SPE, 1982)

r _e	D =	: 1.5		r_{eD}	= 2.0		$r_{eD} = 2.5$		$r_{eD} = 3.0$			r_{eD}	= 3.5	$r_{\rm eD} = 4.0$		
t_D		p	D	t_D	p_D		t _L)	p_D	1	t_D	p_D	t_D	p_D	t_D	p_D
0.06	,	0.25	1	0.22	0.443		0.40)	0.565	0.5	52	0.627	1.0	0.802	1.5	0.927
0.08		0.28	88	0.24	0.459)	0.42		0.576	0.5	54	0.636	1.1	0.830	1.6	0.948
0.10)	0.32	.2	0.26	0.476	,	0.44	4	0.587	0.5	56	0.645	1.2	0.857	1.7	0.968
0.12		0.35	5	0.28	0.492		0.46	ó	0.598	0.6	50	0.662	1.3	0.882	1.8	0.988
0.14		0.38	17	0.30	0.507		0.48	3	0.608	0.6	55	0.683	1.4	0.906	1.9	1.007
0.16	,	0.42	0.	0.32	0.522		0.50)	0.618	0.7	70	0.703	1.5	0.929	2.0	1.025
0.18		0.45	2	0.34	0.536	,	0.52	2	0.628	0.7	75	0.721	1.6	0.951	2.2	1.059
0.20)	0.48	14	0.36	0.551		0.54	4	0.638	0.8	30	0.740	1.7	0.973	2.4	1.092
0.22		0.51	6	0.38	0.565		0.56	5	0.647	0.8	35	0.758	1.8	0.994	2.6	1.123
0.24		0.54	8	0.40	0.579)	0.58	3	0.657	0.9	90	0.776	1.9	1.014	2.8	1.154
0.26	,	0.58	0	0.42	0.593		0.60		0.666	0.9	95	0.791	2.0	1.034	3.0	1.184
0.28		0.61	2	0.44	0.607		0.65		0.688	1.0)	0.806	2.25	1.083	3.5	1.255
0.30)	0.64	4	0.46	0.621		0.70		0.710	1.2	2	0.865	2.50	1.130	4.0	1.324
0.35		0.72	4	0.48	0.634		0.75		0.731	1.4	1	0.920	2.75	1.176	4.5	1.392
0.40)	0.80)4	0.50	0.648	3	0.80		0.752	1.6	5	0.973	3.0	1.221	5.0	1.460
0.45		0.88	14	0.60	0.715		0.85		0.772	2.0)	1.076	4.0	1.401	5.5	1.527
0.50)	0.96	4	0.70	0.782		0.90)	0.792	3.0)	1.328	5.0	1.579	6.0	1.594
0.55		1.04	4	0.80	0.849)	0.95	5	0.812	4.0)	1.578	6.0	1.757	6.5	1.660
0.60)	1.12	!4	0.90	0.915		1.0		0.832	5.0)	1.828			7.0	1.727
0.65		1.20)4	1.0	0.982		2.0		1.215						8.0	1.861
0.70)	1.28	4	2.0	1.649)	3.0		1.506						9.0	1.994
0.75		1.36	4	3.0	2.316	,	4.0		1.977						10.0	2.127
0.80)	1.44	4	5.0	3.649)	5.0		2.398							
$r_{\rm eD}$	= 4	1.5	r _e	$_{\rm D} = 5.0$	r _{eD}	, = (6.0	r,	$_{\rm eD} = 7.0$	$r_{eD} = 8$		0.8 = 0	$r_{\rm eD} = 9.0$		r _{eD} =	= 10.0
t_D		p_D	t_D	p_D	t_D	1	o_D	t_D	p_D		t_D	p_D	t_D	p_D	t_D	p_D
2.0	1.	023	3.0	1.167	4.0	1.2	275	6.0	1.436	8	3.0	1.556	10.0	1.651	12.0	1.732
2.1	1.	040	3.1	1.180	4.5	1.3	322	6.5	1.470	8	3.5	1.582	10.5	1.673	12.5	1.750
2.2	1.	056	3.2	1.192	5.0	1.3	364	7.0	1.501	Ġ	9.0	1.607	11.0	1.693	13.0	1.768
2.3	1.	702	3.3	1.204	5.5	1.4	104	7.5	1.531	Ġ	9.5	1.631	11.5	1.713	13.5	1.784
2.4	1.	087	3.4	1.215	6.0	1.4	141	8.0	1.559	1	10.0	1.653	12.0	1.732	14.0	1.801
2.5	1.	102	3.5	1.227	6.5	1.4	177	8.5	1.586	1	10.5	1.675	12.5	1.750	14.5	1.817
2.6	1.	116	3.6	1.238	7.0	1.5	511	9.0	1.613	1	11.0	1.697	13.0	1.768	15.0	1.832

TABLE 6-3 p_D vs. t_D-Finite-Radial System, Constant-Rate at the Inner Boundary (After Lee, J., Well Testing, SPE Textbook Series.) (Permission to publish by the SPE, copyright SPE, 1982)-cont'd

r _{eD}	= 4.5	r _{eD}	= 5.0	$r_{\rm eD} = 6.0$		$r_{\rm eD} = 7.0$		$r_{\rm eD} = 8.0$		$r_{\rm eD} = 9.0$		$r_{\rm eD} = 10.0$	
t_D	p_D	t_D	p_D	t_D	p_D	t_D	p_D	t_D	p_D	t_D	p_D	t_D	p_D
2.7	1.130	3.7	1.249	7.5	1.544	9.5	1.638	11.5	1.717	13.5	1.786	15.5	1.847
2.8	1.144	3.8	1.259	8.0	1.576	10.0	1.663	12.0	1.737	14.0	1.803	16.0	1.862
2.9	1.158	3.9	1.270	8.5	1.607	11.0	1.711	12.5	1.757	14.5	1.819	17.0	1.890
3.0	1.171	4.0	1.281	9.0	1.638	12.0	1.757	13.0	1.776	15.0	1.835	18.0	1.917
3.2	1.197	4.2	1.301	9.5	1.668	13.0	1.810	13.5	1.795	15.5	1.851	19.0	1.943
3.4	1.222	4.4	1.321	10.0	1.698	14.0	1.845	14.0	1.813	16.0	1.867	20.0	1.968
3.6	1.246	4.6	1.340	11.0	1.757	15.0	1.888	14.5	1.831	17.0	1.897	22.0	2.017
3.8	1.269	4.8	1.360	12.0	1.815	16.0	1.931	15.0	1.849	18.0	1.926	24.0	2.063
4.0	1.292	5.0	1.378	13.0	1.873	17.0	1.974	17.0	1.919	19.0	1.955	26.0	2.108
4.5	1.349	5.5	1.424	14.0	1.931	18.0	2.016	19.0	1.986	20.0	1.983	28.0	2.151
5.0	1.403	6.0	1.469	15.0	1.988	19.0	2.058	21.0	2.051	22.0	2.037	30.0	2.194
5.5	1.457	6.5	1.513	16.0	2.045	20.0	2.100	23.0	2.116	24.0	2.906	32.0	2.236
6.0	1.510	7.0	1.556	17.0	2.103	22.0	2.184	25.0	2.180	26.0	2.142	34.0	2.278
7.0	1.615	7.5	1.598	18.0	2.160	24.0	2.267	30.0	2.340	28.0	2.193	36.0	2.319
8.0	1.719	8.0	1.641	19.0	2.217	26.0	2.351	35.0	2.499	30.0	2.244	38.0	2.360
9.0	1.823	9.0	1.725	20.0	2.274	28.0	2.434	40.0	2.658	34.0	2.345	40.0	2.401
10.0	1.927	10.0	1.808	25.0	2.560	30.0	2.517	45.0	2.817	38.0	2.446	50.0	2.604
11.0	2.031	11.0	1.892	30.0	2.846					40.0	2.496	60.0	2.806
12.0	2.135	12.0	1.975							45.0	2.621	70.0	3.008
13.0	2.239	13.0	2.059							50.0	2.746	80.0	3.210
14.0	2.343	14.0	2.142							60.0	2.996	90.0	3.412
15.0	2.447	15.0	2.225							70.0	3.246	100.0	3.614

Notes: For t_D smaller than values listed in this table for a given r_{eD} , reservoir is infinite acting. Find p_D in Table 6-2. For $25 < t_D$ and t_D larger than values in table.

$$p_D \! \cong \! \frac{\left(^1/_2 + 2t_D\right)}{\left(r_{eD}^2 - 1\right)} \! - \! \frac{3r_{eD}^4 - 4r_{eD}^4 \; ln \; r_{eD} - 2r_{eD}^2 - 1}{4\left(r_{eD}^2 - 1\right)^2} \!$$

For wells in rebounded reservoirs with $r_{eD}^2 \gg 1$

$$p_D\!\cong\!\frac{2t_D}{r_{eD}^2}\!+\,\,\text{ln}\,\,r_{eD}-{}^3\big/_4.$$

A special case of Equation 6-95 arises when $r_{eD}^2 \gg 1$, then:

$$p_{D} = \frac{2t_{D}}{r_{eD}^{2}} + \ln(r_{eD}) - 0.75$$
 (6-96)

The computational procedure of using the p_D-function in determining the bottom-hole flowing pressure changing the transient flow period is summarized in the following steps:

- Step 1. Calculate the dimensionless time t_D by applying Equation 6-87.
- Step 2. Calculate the dimensionless radius r_{eD} from Equation 6-89.
- Step 3. Using the calculated values of t_D and r_{eD} , determine the corresponding pressure function p_D from the appropriate table or equation.
- Step 4. Solve for the pressure at the desired radius, i.e., r_w, by applying Equation 6-86, or:

$$p(r_w, t) = p_i - \left(\frac{Q_o B_o \mu_o}{0.00708 \text{ kh}}\right) p_D \tag{6-97}$$

Example 6-12

A well is producing at a constant flow rate of 300 STB/day under unsteady-state flow condition. The reservoir has the following rock and fluid properties (see Example 6-10):

$$\begin{array}{lll} B_o = 1.25 \ bbl/STB & \mu_o = 1.5 \ cp & c_t = 12 \times 10^{-6} psi^{-1} \\ k = 60 \ md & h = 15 \ ft \\ \varphi = 15\% & r_w = 0.25' & p_i = 4000 \ psi \end{array}$$

Assuming an infinite acting reservoir, i.e., $r_{eD} = \infty$, calculate the bottomhole flowing pressure after one hour of production by using the dimensionless pressure approach.

Solution

Step 1. Calculate the dimensionless time t_D from Equation 6-87.

$$\begin{split} t_D = & \frac{0.000264 \text{ kt}}{\varphi \mu \, c_t \, r_w^2} \\ t_D = & \frac{0.000264(60)(1)}{(0.15)(1.5) \big(12 \times 10^{-6}\big) (0.25)^2} = 93,866.67 \end{split}$$

Step 2. Since $t_D > 100$, use Equation 6-92 to calculate the dimensionless pressure drop function:

$$p_D = a_1 + a_2 \ln(t_D) + a_3 [\ln(t_D)]^2 + a_4 [\ln(t_D)]^3 + a_5 t_D$$
$$+ a_6 (t_D)^2 + a_7 (t_D)^3 + a_8 / t_D$$
$$p_D = 0.5 [\ln(93, 866.67) + 0.80907] = 6.1294$$

Step 3. Calculate the bottom-hole pressure after 1 hour by applying Equation 6-97:

$$\begin{split} p(r_w,t) = & \; p_i - \left(\frac{Q_o\,B_o\,\mu_o}{0.00708\;k\,h}\right) \\ p_D p(0.25,1) = & \; 4000 - \left[\frac{(300)(1.25)(1.5)}{0.00708(60)(15)}\right](6.1294) = 3459\,psi \end{split}$$

The above example shows that the solution as given by the p_D -function technique is identical to that of the E_i -function approach. The main difference between the two formulations is that the p_D -function can be used only to calculate the pressure at radius r when the flow rate Q is constant and known. In that case, the p_D -function application is essentially restricted to the wellbore radius because the rate is usually known. On the other hand, the E_i -function approach can be used to calculate the pressure at any radius in the reservoir by using the well flow rate Q.

It should be pointed out that, for an infinite-acting reservoir with $t_{\rm D}$ > 100, the $p_{\rm D}$ -function is related to the $E_{\rm i}$ -function by the following relation:

$$p_D = 0.5 \left[-E_i \left(\frac{-1}{4 t_D} \right) \right] \tag{6-98}$$

The previous example, i.e., Example 6-12, is not a practical problem, but it is essentially designed to show the physical significance of the p_D solution approach. In transient flow testing, we normally record the bottom-hole flowing pressure as a function of time. Therefore, the dimensionless pressure drop technique can be used to determine one or more of the reservoir properties, e.g., k or kh, as discussed later in this chapter.

Radial Flow of Compressible Fluids

Gas viscosity and density vary significantly with pressure and therefore the assumptions of Equation 6-76 are not satisfied for gas systems, i.e., compressible fluids. In order to develop the proper mathematical function for describing the flow of compressible fluids in the reservoir, the following two additional gas equations must be considered:

Real density equation

$$\rho = \frac{pM}{zRT}$$

Gas compressibility equation

$$c_g = \frac{1}{p} - \frac{1}{z} \frac{dz}{dp}$$

Combining the above two basic gas equations with that of Equation 6-68 gives:

$$\frac{1}{r}\frac{\partial}{\partial r}\left(r\frac{p}{\mu z}\frac{\partial p}{\partial r}\right) = \frac{\phi\mu c_t}{0.000264 \,k} \frac{p}{\mu z}\frac{\partial p}{\partial t} \tag{6-99}$$

Where:

t = time, hr

k = permeability, md

 $\boldsymbol{c}_t = total \ isothermal \ compressibility, \ psi^{-1}$

 $\phi = porosity$

Al-Hussainy, Ramey, and Crawford (1966) linearize the above basic flow equation by introducing the real gas potential m(p) to Equation 6-99. Recall the previously defined m(p) equation:

$$m(p) = \int_{0}^{p} \frac{2p}{\mu z} dp$$
 (6-100)

Differentiating the above relation with respect to p gives:

$$\frac{\partial m(p)}{\partial p} = \frac{2p}{\mu z} \tag{6-101}$$

Obtain the following relationships by applying the chair rule:

$$\frac{\partial m(p)}{\partial r} = \frac{\partial m(p)}{\partial p} \frac{\partial p}{\partial r}$$
 (6-102)

$$\frac{\partial \mathbf{m}(\mathbf{p})}{\partial \mathbf{t}} = \frac{\partial \mathbf{m}(\mathbf{p})}{\partial \mathbf{p}} \frac{\partial \mathbf{p}}{\partial \mathbf{t}}$$
 (6-103)

Substituting Equation 6-101 into Equations 6-102 and 6-103 gives:

$$\frac{\partial \mathbf{p}}{\partial \mathbf{r}} = \frac{\mu \, \mathbf{z} \, \partial \mathbf{m}(\mathbf{p})}{2 \, \mathbf{p}} \frac{\partial \mathbf{m}(\mathbf{p})}{\partial \mathbf{r}} \tag{6-104}$$

and

$$\frac{\partial p}{\partial t} = \frac{\mu z}{2p} \frac{\partial m(p)}{\partial t}$$
 (6-105)

Combining Equations 6-104 and 6-105 with 6-99 yields:

$$\frac{\partial^2 \mathbf{m}(\mathbf{p})}{\partial \mathbf{r}^2} + \frac{1}{\mathbf{r}} \frac{\partial \mathbf{m}(\mathbf{p})}{\partial \mathbf{r}} = \frac{\phi \mu \, c_t}{0.000264 \, k} \frac{\partial \mathbf{m}(\mathbf{p})}{\partial t}$$
(6-106)

where:

$$c_t = c_w S_w + c_g S_g + c_f$$

Equation 6-106 is the radial diffusivity equation for compressible fluids. This differential equation relates the real gas pseudopressure (real gas potential) to the time t and the radius r. Al-Hussainy, Ramey, and Crawford (1966) pointed out that in gas well testing analysis, the constant-rate solution has more practical applications than that provided by the constant-pressure solution. The authors provided the exact solution to Equation 6-106 that is commonly referred to as the m(p)-solution method. There are also two other solutions that approximate the exact solution. These two approximation methods are called the pressure-squared method and the *pressure-approximation method*. In general, there are three forms of the mathematical solution to the diffusivity equation:

- The m(p)-Solution Method (Exact Solution)
- The Pressure-Squared Method (p²-Approximation Method)
- The Pressure Method (p-Approximation Method)

These three methods are presented as follows:

The m(p)-Solution Method (Exact-Solution)

Imposing the constant-rate condition as one of the boundary conditions required to solve Equation 6-106, Al-Hussainy, et al. (1966) proposed the following exact solution to the diffusivity equation:

$$\begin{split} &m(p_{wf}) = m(p_i) - 57895.3 \left(\frac{p_{sc}}{T_{sc}}\right) \left(\frac{Q_g T}{kh}\right) \\ &\left[\log\left(\frac{kt}{\varphi \, \mu_i \, c_{ti} \, r_w^2}\right) - 3.23\right] \end{split} \tag{6-107}$$

where:

 p_{wf} = bottom-hole flowing pressure, psi

 $p_e = initial reservoir pressure$

 $Q_g = gas flow rate, Mscf/day$

t = time, hr

k = permeability, md

 p_{sc} = standard pressure, psi

 $T_{sc} = standard temperature, {}^{\circ}R$

T = reservoir temperature

 $r_w = \text{wellbore radius, ft}$

h = thickness, ft

 μ_i = gas viscosity at the initial pressure, cp

 c_{ti} = total compressibility coefficient at p_i , psi^{-1}

 $\phi = porosity$

When $p_{sc} = 14.7$ psia and $T_{sc} = 520$ °R, Equation 6-107 reduces to:

$$m(p_{wf}) = m(p_i) - \left(\frac{1637 Q_g T}{kh}\right) \left\lceil log \left(\frac{kt}{\phi \mu_i c_{ti} r_{w}^2}\right) - 3.23 \right\rceil \tag{6-108}$$

Equation 6-108 can be written equivalently in terms of the dimensionless time t_D as:

$$m(p_{wf}) = m(p_i) - \left(\frac{1637 Q_g T}{kh}\right) \left[\log\left(\frac{4t_D}{\gamma}\right)\right]$$
(6-109)

The dimensionless time is defined previously by Equation 6-86 as:

$$t_D = \frac{0.000264 \, kt}{\varphi \, \mu_i \, c_{ti} \, r_w^2}$$

The parameter γ is called Euler's constant and given by:

$$\gamma = e^{0.5772} = 1.781 \tag{6-110}$$

The solution to the diffusivity equation as given by Equations 6-108 and 6-109 expresses the bottom-hole real gas pseudopressure as a function of the transient flow time t. The solution as expressed in terms of m(p) is recommended mathematical expression for performing gas-well pressure analysis due to its applicability in all pressure ranges.

The radial gas diffusivity equation can be expressed in a dimensionless form in terms of the dimensionless real gas pseudopressure drop ψ_D . The solution to the dimensionless equation is given by:

$$m(p_{wf}) = m(p_i) - \left(\frac{1422 Q_g T}{kh}\right) \psi_D$$
 (6-111)

where:

 $Q_g = gas flow rate, Mscf/day$ k = permeability, md

The dimensionless pseudopressure drop ψ_D can be determined as a function of t_D by using the appropriate expression of Equations 6-91 through 6-96. When $t_D > 100$, the ψ_D can be calculated by applying Equation 6-82, or:

$$\psi_{D} = 0.5[\ln(t_{D}) + 0.80907] \tag{6-112}$$

Example 6-13

A gas well with a wellbore radius of 0.3 ft is producing at a constant flow rate of 2000 Mscf/day under transient flow conditions. The initial reservoir pressure (shut-in pressure) is 4400 psi at 140°F. The formation permeability and thickness are 65 md and 15 ft, respectively. The porosity is recorded as 15%. Example 6-7 documents the properties of the gas as well as values of m(p) as a function of pressures. The table is reproduced below for convenience:

p	$\mu_{\rm g}$ (cp)	z	m(p), psi ² /cp
0	0.01270	1.000	0.000
400	0.01286	0.937	13.2×10^{6}
800	0.01390	0.882	52.0×10^{6}
1200	0.01530	0.832	113.1×10^6
1600	0.01680	0.794	198.0×10^6
2000	0.01840	0.770	304.0×10^6
2400	0.02010	0.763	422.0×10^6
2800	0.02170	0.775	542.4×10^6
3200	0.02340	0.797	678.0×10^6
3600	0.02500	0.827	816.0×10^6
4000	0.02660	0.860	950.0×10^{6}
4400	0.02831	0.896	1089.0×10^6

Assuming that the initial total isothermal compressibility is $3 \times 10^{-4} \, \mathrm{psi}^{-1}$, calculate the bottom-hole flowing pressure after 1.5 hours.

Step 1. Calculate the dimensionless time t_D

$$\begin{split} t_D = & \frac{0.000264 kt}{\varphi \mu \, c_t \, r_w^2} \\ t_D = & \frac{(0.000264)(65)(1.5)}{(0.15)(0.02831) \left(3 \times 10^{-4}\right) \left(0.3^2\right)} = 224,498.6 \end{split}$$

Step 2. Solve for m(p_{wf}) by using Equation 6-109

$$\begin{split} m(p_{wf}) = & \, m(p_i) - \left(\frac{1637\,Q_g\,T}{kh}\right) \bigg[log\left(\frac{4t_D}{\gamma}\right) \bigg] \\ m(p_{wf}) = & \, 1089 \times 10^6 - \frac{(1637)(2000)(600)}{(65)(15)} \bigg[log\left(\frac{(4)224498.6}{e^{0.5772}}\right) \bigg] \\ = & \, 1077.5 \big(10^6\big) \end{split}$$

Step 3. From the given PVT data, interpolate using the value of $m(p_{wf})$ to give a corresponding p_{wf} of 4367 psi.

An identical solution can be obtained by applying the ψ_D approach as shown below:

Step 1. Calculate ψ_D from Equation 6-112

$$\psi_D = 0.5[ln(t_D) + 0.80907]$$

$$\psi_D = 0.5[ln(224498.6) + 0.8090] = 6.565$$

Step 2. Calculate $m(p_{wf})$ by using Equation 6-111

$$\begin{split} m\left(p_{\rm wf}\right) = & \,\, m(p_i) - \left(\frac{1422\,Q_g\,T}{kh}\right) \psi_D \\ m(p_{\rm wf}) = & \,\, 1089 \times 10^6 - \left(\frac{1422(2000)(600)}{(65)(15)}\right) (6.565) = 1077.5 \times 10^6 \end{split}$$

The Pressure-Squared Approximation Method (p²-method)

The first approximation to the exact solution is to remove the pressuredependent term (μz) outside the integral that defines m(p_{wf}) and m(p_i) to give:

$$m(p_i) - m(p_{wf}) = \frac{2}{\overline{\mu}\overline{z}} \int_{p_{wf}}^{p_i} p dp$$
 (6-113)

or

$$m(p_i) - m(p_{wf}) = \frac{p_i^2 - p_{wf}^2}{\overline{\mu} \, \overline{z}}$$
 (6-114)

The bars over μ and z represent the values of the gas viscosity and deviation factor as evaluated at the average pressure \overline{p} . This average pressure is given by:

$$\overline{p} = \sqrt{\frac{p_i^2 + p_{wf}^2}{2}}$$
 (6-115)

Combining Equation 6-114 with Equation 6-108, 6-109, or 6-111 gives:

$$p_{wf}^{2} = p_{i}^{2} - \left(\frac{1637 Q_{g} T \overline{\mu} \overline{z}}{kh}\right) \left[\log\left(\frac{kt}{\phi \mu_{i} c_{ti} r_{w}^{2}}\right) - 3.23\right]$$
(6-116)

or

$$p_{wf}^{2} = p_{i}^{2} - \left(\frac{1637Q_{g}T\overline{\mu}\overline{z}}{kh}\right) \left[\log\left(\frac{4t_{D}}{\gamma}\right)\right]$$
(6-117)

or, equivalently:

$$p_{wf}^{2} = p_{i}^{2} - \left(\frac{1422Q_{g}T\overline{\mu z}}{kh}\right)\psi_{D} \tag{6-118}$$

where

$$\psi_D = 0.5 \left[\ln (t_D) + 0.80907 \right]$$

The above approximation solution forms indicate that the product (µz) is assumed constant at the average pressure \overline{p} . This effectively limits the applicability of the p²-method to reservoir pressures < 2000. It should be pointed out that when the p²-method is used to determine p_{wf} it is perhaps sufficient to set $\overline{\mu z} = \mu_i z_i$

Example 6-14

A gas well is producing at a constant rate of 7454.2 Mscf/day under transient flow conditions. The following data are available:

$$\begin{array}{lll} k = 50 \text{ md} & h = 10 \text{ ft} & \varphi = 20\% \\ T = 600 \text{ }^{\circ}R & r_w = 0.3 \text{ ft} & c_{ti} = 6.25 \times 10^{-4} \text{ psi}^{-1} \end{array} \quad p_i = 1600 \text{ psi}$$

	•			
р	μ _g , cp	z	m(p), psi ² /cp	_
0	0.01270	1.000	0.000	
400	0.01286	0.937	13.2×10^{6}	
800	0.01390	0.882	52.0×10^{6}	
1200	0.01530	0.832	113.1×10^6	
1600	0.01680	0.794	198.0×10^6	

The gas properties are tabulated below:

Calculate the bottom-hole flowing pressure after 4 hours by using.

- a. The m(p)-method
- **b.** The p^2 -method

Solution

a. The m(p)-method

Step 1. Calculate t_D

$$t_{D} = \frac{0.000264kt}{\phi\mu c_{t} r_{w}^{2}}$$

$$t_{D} = \frac{0.000264(50)(4)}{(0.2)(0.0168)(6.25 \times 10^{-4})(0.3^{2})} = 279,365.1$$

Step 2. Calculate ψ_D :

$$\psi_D = 0.5[ln(t_D) + 0.80907]$$

$$\psi_D = 0.5[Ln(279365.1) + 0.80907] = 6.6746$$

Step 3. Solve for $m(p_{wf})$ by applying Equation 6-111:

$$\begin{split} m\left(p_{\rm wf}\right) = & \, m(p_i) - \left(\frac{1422\,Q_g\,T}{kh}\right) \psi_D \\ m(p_{\rm wf}) = & \, \left(198\times10^6\right) - \left[\frac{1422(7454.2)(600)}{(50)(10)}\right] 6.6746 = 113.1\times10^6 \end{split}$$

The corresponding value of $p_{wf} = 1200 \text{ psi}$

b. The p^2 -method

Step 1. Calculate ψ_D by applying Equation 6-112:

$$\psi_D = 0.5[\ln(279365.1) + 0.80907] = 6.6746$$

Step 2. Calculate p_{wf}^2 by applying Equation 6-118:

$$p_{wf}^2 = p_i^2 - \left(\frac{1422Q_gT\overline{\mu z}}{kh}\right)\!\psi_D$$

$$\begin{split} p_{wf}^2 &= 1600^2 - \left[\frac{(1422)(7454.2)(600)(0.0168)(0.794)}{(50)(10)} \right] \\ &\times 6.6747 = 1,427,491 \\ p_{wf} &= 1195psi \end{split}$$

Step 3. The absolute average error is 0.4%

The Pressure-Approximation Method

The second method of approximation to the exact solution of the radial flow of gases is to treat the gas as a *pseudoliquid*.

Recalling the gas formation volume factor $B_{\rm g}$ as expressed in bbl/scf is given by:

$$B_g = \left(\frac{p_{sc}}{5.615T_{sc}}\right) \left(\frac{zT}{p}\right) = 0.00504 \left(\frac{zT}{p}\right)$$

Solving the above expression for p/z gives:

$$\frac{p}{z} = \left(\frac{Tp_{sc}}{5.615T_{sc}}\right) \left(\frac{1}{B_g}\right)$$

The difference in the real gas pseudopressure is given by:

$$m(p_i) - (p_{wf}) = \int\limits_{p_{wf}}^{P_i} \frac{2p}{\mu z} dp$$

Combining the above two expressions gives:

$$m(p_i) - m(p_{wf}) = \frac{2Tp_{sc}}{5.615T_{sc}} \int_{p_{wf}}^{p_i} \left(\frac{1}{\mu B_g}\right) dp$$
 (6-119)

Fetkovich (1973) suggested that at high pressures (p > 3000), $1/u_gB_g$ is nearly constant as shown schematically in Figure 6-22. Imposing Fetkovich's condition on Equation 6-119 and integrating gives:

$$m(p_i) - m(p_{wf}) = \frac{2Tp_{sc}}{5.615T_{sc}\overline{\mu}\overline{B}_g}(p_i - p_{wf})$$
 (6-120)

Combining Equation 6-120 with Equation 6-108, 6-109, or 6-111 gives:

$$p_{wf} = p_i - \left(\frac{162.5 \times 10^3 Q_g \overline{\mu} \overline{B}_g}{kh}\right) \left[log \left(\frac{kt}{\varphi \overline{\mu} \overline{c}_t r_w^2}\right) - 3.23 \right] \tag{6-121}$$

or

$$p_{wf} = p_i - \left(\frac{162.5(10^3)Q_g\overline{\mu}\overline{B}_g}{kh}\right) \left[\log\left(\frac{4t_D}{\gamma}\right)\right]$$
(6-122)

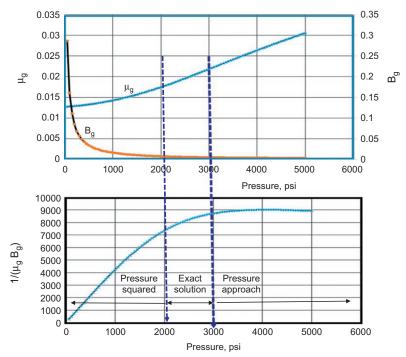


FIGURE 6-22 $1/(\mu_g B_g)vs.$ pressure.

or equivalently in terms of dimensionless pressure drop:

$$p_{wf} = p_i - \left(\frac{141.2(10^3)Q_g\overline{\mu}\overline{B}_g}{kh}\right)p_D$$
 (6-123)

Where:

 $Q_g = gas flow rate, Mscf/day$

k = Permeability, md

 $\overline{B}_g = gas$ formation volume factor, bbl/scf

t = time, hr

 P_D = dimensionless pressure drop

 $t_D = dimensionless time$

It should be noted that the gas Properties, i.e., μ , B_g , and c_t , are evaluated at pressure $\overline{\it p}$ as defined below:

$$\overline{p} = \frac{p_i + p_{wf}}{2} \tag{6-124}$$

Again, this method is only limited to applications above 3000 psi. When solving for $p_{\rm wf}$, it might be sufficient to evaluate the gas properties at p_i .

Example 6-15

Resolve Example 6-13 by using the p-approximation method and compare with the exact solution.

Solution

Step 1. Calculate the dimensionless time t_D.

$$t_D \!=\! \frac{(0.000264)(65)(1.5)}{(0.15)(0.02831)\!\left(3\!\times\!10^{-4}\right)\!\left(0.3^2\right)} \!=\! 224,498.6$$

Step 2. Calculate Bg at pi:

$$\begin{split} B_g = 0.00504 \left(\frac{zT}{p}\right) \\ B_g = 0.00504 \frac{(0.896)(600)}{4400} = 0.0006158 \text{ bbl/scf} \end{split}$$

Step 3. Calculate the dimensionless pressure p_D by applying Equation 8-92:

$$\begin{aligned} p_D &= 0.5[\ \ln\ (t_D) + 0.80907] \\ p_D &= 0.5[\ \ln\ (224498.6) + 0.80907] = 6.565 \end{aligned}$$

Step 4. Approximate p_{wf} from Equation 6-123:

$$\begin{split} p_{wf} = p_i - \left(\frac{141.2 \left(10^3\right) Q_g \overline{\mu} \overline{B}_g}{kh}\right) p_D \\ p_{wf} = 4400 - \left[\frac{141.2 \times 10^3 (2000) (0.02831) (0.0006158)}{(65)(15)}\right] 6.565 \\ = 4367 \, psi \end{split}$$

The solution is identical to that of the exact solution.

It should be pointed that Examples 6-10 through 6-15 are designed to illustrate the use of different solution methods. These examples are not practical, however, because in transient flow analysis, the bottom-hole flowing pressure is usually available as a function of time. All the previous methodologies are essentially used to characterize the reservoir by determining the permeability k or the permeability-thickness product (kh).

PSEUDOSTEADY-STATE FLOW

In the unsteady-state flow cases discussed previously, it was assumed that a well is located in a very large reservoir and producing at a constant flow rate. This rate creates a pressure disturbance in the reservoir that travels throughout this infinite-size reservoir. During this transient flow period, reservoir boundaries have no effect on the pressure behavior of the well. Obviously, the time period where this assumption can be imposed is often very short in length. As soon as the pressure disturbance reaches all drainage boundaries, it ends the transient (unsteady-state) flow regime. A different flow regime begins that is called **pseudosteady** (**semisteady**)-**state flow.** It is necessary at this point to impose different boundary conditions on the diffusivity equation and derive an appropriate solution to this flow regime.

Consider Figure 6-23, which shows a well in radial system that is producing at a constant rate for a long enough period that eventually affects the entire drainage area. During this semisteady-state flow, the change in pressure with time becomes the same throughout the drainage area. Section B in Figure 6-23 shows that the pressure distributions become paralleled at successive time periods. Mathematically, this important condition can be expressed as:

$$\left(\frac{\partial \mathbf{p}}{\partial \mathbf{t}}\right)_{\mathbf{r}} = \text{constant}$$

The constant referred to in the above equation can be obtained from a simple material balance using the definition of the compressibility, thus:

$$c = \frac{-1}{V} \frac{dV}{dp}$$

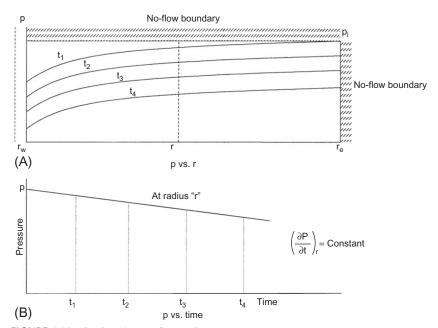


FIGURE 6-23 Semisteady-state flow regime.

Arranging:

$$cVdp = -dV$$

Differentiating with respect to time t:

$$cV\frac{dp}{dt} = -\frac{dV}{dt} = q$$

or

$$\frac{dp}{dt} = -\frac{q}{cV}$$

Expressing the pressure decline rate dp/dt in the above relation in psi/hr gives:

$$\frac{dp}{dt} = -\frac{q}{24cV} = -\frac{Q_0 B_0}{24cV}$$
 (6-125)

Where:

q = flow rate, bbl/day

 $Q_o = \text{flow rate, STB/day}$

dp/dt = pressure decline rate, psi/hr

V = pore volume, bbl

For a radial drainage system, the pore volume is given by:

$$V = \frac{\pi r_e^2 h \phi}{5.615} = \frac{Ah\phi}{5.615}$$
 (6-126)

where $A = drainage area, ft^2$

Combining Equation 6-127 with Equation 6-126 gives:

$$\frac{dp}{dt} = -\frac{0.23396q}{c_t \pi r_e^2 h \phi} = \frac{-0.23396q}{c_t A h \phi}$$
 (6-127)

Examination of the above expression reveals the following important characteristics of the behavior of the pressure decline rate dp/dt during the semisteady-state flow:

- The reservoir pressure declines at a higher rate with an increase in the fluids production rate
- The reservoir pressure declines at a slower rate for reservoirs with higher total compressibility coefficients
- The reservoir pressure declines at a lower rate for reservoirs with larger pore volumes

Example 6-16

An oil well is producing at a constant oil flow rate of 1200 STB/day under a semisteady-state flow regime. Well testing data indicate that the pressure is

declining at a constant rate of 4.655 psi/hr. The following additional data are available:

$$\begin{array}{ll} h = 25 \text{ ft} & \varphi = 15\% & B_o = 1.3 \text{ bbl/STB} \\ c_t = 12 \times 10^{-6} \text{ psi}^{-1} & \end{array}$$

Calculate the well drainage area.

Solution

- \circ q = Q_o B_o = (1200) (1.3) = 1560 bb/day
- Apply Equation 6-128 to solve for A:

$$\begin{split} \frac{dp}{dt} &= \frac{-0.23396q}{c_t Ah\varphi} \\ -4.655 &= -\frac{0.23396(1560)}{\left(12 \times 10^{-6}\right)(A)(25)(0.15)} \\ A &= 1,742,400 \text{ ft}^2 \end{split}$$

or

$$A = 1,742,400/43,560 = 40$$
 acres

Matthews, Brons, and Hazebroek (1954) pointed out that once the reservoir is producing under the *semisteady-state condition*, each well will drain from within its own no-flow boundary independently of the other wells. For this condition to prevail, the pressure decline rate dp/dt must be approximately constant throughout the entire reservoir, otherwise flow would occur across the boundaries causing a readjustment in their positions. Because the pressure at every point in the reservoir is changing at the same rate, it leads to the conclusion that the average reservoir pressure is changing at the same rate. This average reservoir pressure \overline{p}_r . It is the pressure that is used to perform flow calculations during the semisteady state flowing condition. In the above discussion, \overline{p}_r , indicates that, in principal, Equation 6-128 can be used to estimate by replacing the pressure decline rate dp/dt with $(p_i - \overline{p}_r)/t$, or:

$$p_i - \overline{p}_r = \frac{0.23396 \text{ qt}}{c_t \text{Ah}\phi}$$

or

$$\overline{p}_{r} = p_{i} - \frac{0.23396 \text{ qt}}{c_{t}Ah\phi}$$
 (6-128)

where t is approximately the elapsed time since the end of the transient flow regime to the time of interest.

It should be noted that when performing material balance calculations, the volumetric average pressure of the entire reservoir is used to calculate the fluid properties. This pressure can be determined from the individual well drainage properties as follows:

$$\overline{p}_{r} = \frac{\sum_{i} \overline{p}_{ri} V_{i}}{\sum_{i} V_{i}}$$
 (6-129)

in which

 V_i = pore volume of the ith drainage volume

 $\overline{p}_{ri} = \text{volumetric}$ average pressure within the ith drainage volume.

Figure 6-24 illustrates the concept of the volumetric average pressure. In practice, the V_i 's are difficult to determine and, therefore, it is common to use the flow rate q_i in Equation 6-129.

$$\overline{p}_{r} = \frac{\sum_{i} (\overline{p}_{ri} q_{i})}{\sum_{i} q_{i}}$$
 (6-130)

The flow rates are measured on a routing basis throughout the lifetime of the field, thus facilitating the calculation of the volumetric average reservoir pressure, \overline{p}_r . Alternatively, the average reservoir pressure can be expressed in terms of the individual wells' average drainage pressure decline rates and fluid flow rates by:

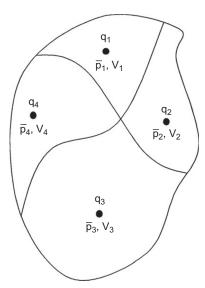


FIGURE 6-24 Volumetric average reservoir pressure.

$$\overline{p}_r = \frac{\displaystyle\sum_{j} \left[\left(\overline{p} \, q \right)_j / (\partial \overline{p} / \partial t)_j \right]}{\displaystyle\sum_{i} \left[q_j / (\partial \overline{p} / \partial t)_j \right]}$$

However, since the material balance equation is usually applied at regular intervals of 3 to 6 months (i.e., $\Delta t = 3-6$ months), throughout the life of the field, the average field pressure can be expressed in terms of the incremental net change in underground fluid withdrawal, $\Delta(F)$, as:

$$\overline{p}_r = \frac{\displaystyle \sum_{j} \frac{\overline{p}_j \Delta(F)_j}{\Delta \overline{p}_j}}{\displaystyle \sum_{j} \frac{\Delta(F)_j}{\Delta \overline{p}_j}}$$

Where the total underground fluid withdrawals at time t and t + Δt are given by:

$$\begin{split} F_t &= \int\limits_0^t \left[Q_o B_o + Q_w B_w + \left(Q_g - Q_o R_s - Q_w R_{sw} \right) B_g \right] dt \\ F_{t+\Delta t} &= \int\limits_0^{t+\Delta t} \left[Q_o B_o + Q_w B_w + \left(Q_g - Q_o R_s - Q_w R_{sw} \right) B_g \right] dt \end{split}$$

with

$$\Delta(F) = F_{t+\Delta t} - F_t$$

Where:

 $R_s = Gas solubility, scf/STB$

 $R_{sw} = Gas$ solubility in the water, scf/STB

 $B_g = Gas$ formation volume factor, bbl/scf

 $Q_o = Oil flow rate, STB/day$

 $q_0 = Oil flow rate, bbl/day$

 $Q_w = Water flow rate, STB/day$

 $q_w = Water flow rate, bbl/day$

 $Q_g = Gas flow rate, scf/day$

The practical applications of using the pseudosteady-state flow condition to describe the flow behavior of the following two types of fluids are presented below:

- Radial flow of slightly compressible fluids
- Radial flow of compressible fluids

Radial Flow of Slightly Compressible Fluids

The diffusivity equation as expressed by Equation 6-73 for the transient flow regime is:

$$\frac{\partial^2 p}{\partial r^2} + \frac{1}{r} \frac{\partial p}{\partial r} = \left(\frac{\phi \mu c_t}{0.000264 \, k} \right) \frac{\partial p}{\partial t}$$

For the semisteady-state flow, the term $(\partial p/\partial t)$ is constant and is expressed by Equation 6-128. Substituting Equation 6-128 into the diffusivity equation gives:

$$\frac{\partial^2 p}{\partial r^2} + \frac{1}{r} \frac{\partial p}{\partial r} = \left(\frac{\varphi \mu c_t}{0.000264 \, k} \right) \left(\frac{-0.23396q}{c_t A h \varphi} \right)$$

or

$$\frac{\partial^2 p}{\partial r^2} + \frac{1}{r} \frac{\partial p}{\partial r} = \frac{-887.22 q\mu}{Ahk}$$
 (6-131)

Equation 6-132 can be expressed as:

$$\frac{1}{r}\frac{\partial}{\partial r}\left(r\frac{\partial p}{\partial r}\right) = -\frac{887.22q\mu}{(\pi r_e^2)hk}$$

Integrating the above equation gives:

$$r\frac{\partial p}{\partial r} = -\frac{887.22q\mu}{\left(\pi r_e^2\right)hk} \left(\frac{r^2}{2}\right) + c_1$$

Where c_1 is the constant of the integration and can be evaluated by imposing the outer no-flow boundary condition [i.e., $(\partial p/\partial r)_{r_e} = 0$] on the above relation to give:

$$c_1 = \frac{141.2q\mu}{\pi hk}$$

Combining the above two expressions gives:

$$\frac{\partial p}{\partial r} = \frac{141.2q\mu}{hk} \left(\frac{1}{r} - \frac{r}{r_{\circ}^2} \right)$$

Integrating again:

$$\int_{p_{i}}^{p_{i}} dp = \frac{141.2q\mu}{hk} \int_{r_{i}}^{r_{e}} \left(\frac{1}{r} - \frac{r}{r_{e}^{2}}\right) dr$$

Performing the above integration and assuming $({r_w}^2/{r_e}^2)$ is negligible gives:

$$(p_i - p_{wf}) = \frac{141.2q\mu}{kh} \left[ln \left(\frac{r_e}{r_w} \right) - \frac{1}{2} \right]$$
 (6-132)

A more appropriate form of the above is to solve for the flow rate, to give:

$$Q = \frac{0.00708 \text{kh}(p_{i} - p_{wf})}{\mu B \left[\ln \left(\frac{r_{e}}{r_{w}} \right) - 0.5 \right]}$$
(6-133)

where

Q = flow rate, STB/day

B = formation volume factor, bbl/STB

k = permeability, md

The volumetric average reservoir pressure \overline{p}_r is commonly used in calculating the liquid flow rate under the semisteady-state flowing condition. Introducing the \overline{p}_r into Equation 6-134 gives:

$$Q = \frac{0.00708 \text{ kh}(\overline{p}_{r} - p_{wf})}{\mu B \left[\ln \left(\frac{r_{e}}{r_{w}} \right) - 0.75 \right]}$$
(6-134)

Note that:

$$ln\bigg(\frac{0.471r_e}{r_w}\bigg) = \ ln\bigg(\frac{r_e}{r_w}\bigg) - 0.75$$

The above observation suggests that the volumetric average pressure \overline{p}_r occurs at about 47% of the drainage radius during the semisteady-state condition.

It is interesting to notice that the dimensionless pressure p_D solution to the diffusivity equation can be used to derive Equation 6-135. The p_D function for a bounded reservoir was given previously by Equation 6-96 for a bounded system as:

$$p_D = \frac{2t_D}{r_{eD}^2} + \ln(r_{eD}) - 0.75$$

where the above three dimensionless parameters are given by Equations 6-86 through 6-88 as:

$$p_{D} = \frac{\frac{(p_{i} - p_{wf})}{Q B \mu}}{0.00708 kh}$$

$$t_D = \frac{0.000264 \, kt}{\varphi \, \mu \, c_t \, r_w^2}$$

$$r_{eD} = \frac{r_e}{r_w}$$

Combining the above four relationships gives:

$$p_{wf} = p_i - \frac{Q B \mu}{0.00708 \text{ kh}} \left[\frac{0.0005274 \text{ kt}}{\varphi \mu c_t r_e^2} + \ln \left(\frac{r_e}{r_w} \right) - 0.75 \right]$$

Solving Equation 6-129 for the time t gives:

$$t = \frac{c_t \operatorname{Ah} \varphi (p_i - \overline{p}_r)}{0.23396 \operatorname{QB}} = \frac{c_t (\pi r_e^2) \operatorname{h} \varphi (p_i - \overline{p}_r)}{0.23396 \operatorname{QB}}$$

Combining the above two equations and solving for the flow rate Q yields:

$$Q = \frac{0.00708 \, \text{kh} \left(\overline{p}_r - p_{\text{wf}}\right)}{\mu B \left[\ln \left(\frac{r_e}{r_w}\right) - 0.75\right]}$$

It should be pointed out that the pseudosteady-state flow occurs regardless of the geometry of the reservoir. Irregular geometries also reach this state when they have been produced long enough for the entire drainage area to be affected.

Rather than developing a separate equation for each geometry, Ramey and Cobb (1971) introduced a correction factor that is called the **shape factor**, C_A, which is designed to account for the deviation of the drainage area from the ideal circular form. The shape factor, as listed in Table 6-4, accounts also for the location of the well within the drainage area. Introducing C_A into Equation 6-132 and performing the solution procedure gives the following two solutions:

In terms of the volumetric average pressure \overline{p}_r :

$$p_{wf} = \overline{p}_{r} - \frac{162.6 \,QB\mu}{kh} \log \left[\frac{4A}{1.781 C_{A} r_{w}^{2}} \right]$$
 (6-135)

In terms of the initial reservoir pressure p_i:

Recalling Equation 6-129, which shows the changes of the average reservoir pressure as a function of time and initial reservoir pressure p_i:

$$\overline{p}_r = p_i - \frac{0.23396 \,\mathrm{qt}}{c_t \,\mathrm{Ah}\phi}$$

Combining the above equation with Equation 6-136 gives:

$$p_{wf} = \left[p_i - \frac{0.23396 \,Q\,B\,t}{Ah\,\varphi\,c_t} \right] - \frac{162.6\,Q\,B\,\mu}{kh} \log\left[\frac{4A}{1.781C_A r_w^2} \right] \tag{6-136}$$

Where:

k = permeability, md

 $A = drainage area, ft^2$

 C_A = shape factor

Q = flow rate, STB/day

t = time, hr

 $c_t = total compressibility coefficient, psi^{-1}$

TABLE 6-4 Shape Factors for Various Single-Well Drainage Areas (*After Earlougher, R., Advances in Well Test Analysis, permission to publish by the SPE, copyright SPE, 1977*)

C_A	In C _A	$\tfrac{1}{2} ln \bigg(\frac{2.2458}{C_A} \bigg)$	Exact for t _{DA} >	Less than 1% Error For t _{DA}	Use Infinite System Solution with Less Than 1% Error for t _{DA} <
31.62	3.4538	-1.3224	0.1	0.06	0.10
31.6	3.4532	-1.3220	0.1	0.06	0.10
27.6	3.3178	-1.2544	0.2	0.07	0.09
27.1	3.2995	-1.2452	0.2	0.07	0.09
21.9	3.0865	-1.1387	0.4	0.12	0.08
0.098	-2.3227	+1.5659	0.9	0.60	0.015
30.8828	3.4302	-1.3106	0.1	0.05	0.09
12.9851	2.5638	-0.8774	0.7	0.25	0.03
4.5132	1.5070	-0.3490	0.6	0.30	0.025
3.3351	1.2045	-0.1977	0.7	0.25	0.01
21.8369	3.0836	-1.1373	0.3	0.15	0.025
10.8374	2.3830	-0.7870	0.4	0.15	0.025
4.5141	1.5072	-0.3491	1.5	0.50	0.06
2.0769	0.7309	-0.0391	1.7	0.50	0.02
3.1573	1.1497	-0.1703	0.4	0.15	0.005
0.5813	-0.5425	+0.6758	2.0	0.60	0.02
	31.62 31.6 27.6 27.1 21.9 0.098 30.8828 12.9851 4.5132 3.3351 21.8369 10.8374 4.5141 2.0769 3.1573	31.62 3.4538 31.6 3.4532 27.6 3.3178 27.1 3.2995 21.9 3.0865 0.098 -2.3227 30.8828 3.4302 12.9851 2.5638 4.5132 1.5070 3.3351 1.2045 21.8369 3.0836 10.8374 2.3830 4.5141 1.5072 2.0769 0.7309 3.1573 1.1497	31.62	C_A $\ln C_A$ $\frac{1}{2} \ln \left(\frac{2.2458}{C_A} \right)$ for $t_{DA} >$ 31.62 3.4538 -1.3224 0.1 31.6 3.4532 -1.3220 0.1 27.6 3.3178 -1.2544 0.2 27.1 3.2995 -1.2452 0.2 21.9 3.0865 -1.1387 0.4 0.098 -2.3227 +1.5659 0.9 30.8828 3.4302 -1.3106 0.1 12.9851 2.5638 -0.8774 0.7 4.5132 1.5070 -0.3490 0.6 3.3351 1.2045 -0.1977 0.7 21.8369 3.0836 -1.1373 0.3 10.8374 2.3830 -0.7870 0.4 4.5141 1.5072 -0.3491 1.5 2.0769 0.7309 -0.0391 1.7 3.1573 1.1497 -0.1703 0.4	CA In CA ½In(2.2458) CA Exact for tox for tox for tox be proved to tox tox served to tox served tox se

Continued

TABLE 6-4 Shape Factors for Various Single-Well Drainage Areas (After

Earlougher, R., Advances in Well Test Analysis, permission to publish by the SPE, copyright SPE, 1977)—cont'd						
In Bounded Reservoirs	C_A	In C _A	$\tfrac{1}{2} ln \bigg(\frac{2.2458}{C_A} \bigg)$	Exact for t _{DA} >	Less than 1% Error For t _{DA}	Use Infinite System Solution with Less Than 1% Error for t _{DA} <
1	0.1109	-2.1991	+1.5041	3.0	0.60	0.005
• 1	5.3790	1.6825	-0.4367	0.8	0.30	0.01
1	2.6896	0.9894	-0.0902	0.8	0.30	0.01
1	0.2318	-1.4619	+1.1355	4.0	2.00	0.03
4	0.1155	-2.1585	+1.4838	4.0	2.00	0.01
• 1 5	2.3606	0.8589	-0.0249	1.0	0.40	0.025
N VERTICALLY FRACTURED RESERVOIRS Use $(x_e/x_f)^2$ in place of A/r_w^2 for fractured systems						
1 0.1 =xf/xe	2.6541	0.9761	-0.0835	0.175	0.08	cannot use
1 0.2	2.0348	0.7104	+0.0493	0.175	0.09	cannot use
1 0.3	1.9986	0.6924	+0.0583	0.175	0.09	cannot use
1 0,5	1.6620	0.5080	+0.1505	0.175	0.09	cannot use
1 0.7	1.3127	0.2721	+0.2685	0.175	0.09	cannot use
1 1.0	0.7887	-0.2374	+0.5232	0.175	0.09	cannot use
N WATER-ORIVE RESERVOIRS	19.1	2.95	-1.07	-	-	-
N RESERVOIRS OF UNKNOWN	25.0	3.22	-1.20	-	-	-

With the total compressibility as given by:

$$c_t = c_o S_o + c_w S_w + c_g S_g + c_f$$

Equation 6-136 can be arranged to solve for Q to give:

$$Q = \frac{kh(\overline{p}_{r} - p_{wf})}{162.6 \, B\mu \log \left[\frac{4A}{1.781 \, C_{A} r_{w}^{2}}\right]}$$
(6-137)

It should be noted that if Equation 6-138 is applied to a circular reservoir of a radius $r_{\rm e}$, then:

$$A = \pi r_e^2$$

and the shape factor for a circular drainage area as given in Table 6-3 is:

$$C_A = 31.62$$

Substituting in Equation 6-138, it reduces to:

$$p_{wf} = \overline{p}_r - \left(\frac{QB\mu}{0.00708 \, kh}\right) \left[\ ln \left(\frac{r_e}{r_w}\right) - 0.75 \right]$$

The above equation is identical to that of Equation 6-135.

Example 6-17

An oil well is developed on the center of a 40-acre square-drilling pattern. The well is producing at a constant flow rate of 800 STB/day under a semisteady-state condition. The reservoir has the following properties:

$\phi = 15\%$	h = 30 ft	$k = 200 \mathrm{md}$
$\mu = 1.5 \text{ cp}$	$B_o = 1.2 \text{ bbl/STB}$	$c_t = 25 \times 10^{-6} \text{ psi}^{-1}$
$p_{i} = 4500 psi$	$r_{\rm w} = 0.25 {\rm ft}$	A = 40 acres

- **a.** Calculate and plot the bottom-hole flowing pressure as a function of time.
- **b.** Based on the plot, calculate the pressure decline rate. What is the decline in the average reservoir pressure from t = 10 to t = 200 hr?

Solution

a. p_{wf} calculations:

Step 1. From Table 6-3, determine C_A :

$$C_A = 30.8828$$

Step 2. Convert the area A from acres to ft²:

$$A = (40)(43, 560) = 1,742,400 \text{ ft}^2$$

Step 3. Apply Equation 6-137:

$$\begin{split} p_{wf} = \left[p_i - \left(\frac{0.23396\,Q\,B}{Ah\,\varphi\,c_t} \right) t \right] - \frac{162.6\,Q\,B\mu}{kh} log \left[\frac{4A}{1.781C_A r_w^2} \right] \\ P_{wf} = 4500 - (1.719)t - 58.536 log (2,027,436) \\ or \\ p_{wf} = 4493.69 - 1.719\ t \end{split}$$

Step 4. Calculate p_{wf} at different assumed times.

t, hr	$P_{\rm wf} = 44369 - 1.719 \text{ t}$
10	4476.50
20	4459.31
50	4407.74
100	4321.79
200	4149.89

Step 5. Present the results of Step 4 in a graphical form as shown in Figure 6-25.

b. It is obvious from Figure 6-25 and the above calculation that the bottomhole flowing pressure is declining at a rate of 1.719 psi/hr, or:

$$\frac{dp}{dt} = -1.719 \,\text{psi/hr}$$

The significance of this example is that the rate of pressure decline during the pseudosteady state is the same throughout the drainage area. This means that the *average reservoir pressure*, p_r , is declining at the same rate of 1.719 psi, therefore the change in p_r from 10 to 200 hours is:

$$\Delta \overline{p}_r = (1.719)(200 - 10) = 326.6 \text{ psi}$$

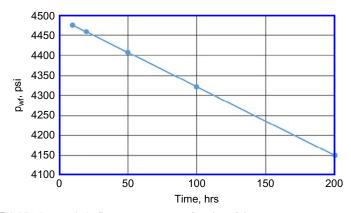


FIGURE 6-25 Bottom-hole *flowing* pressure as a function of time.

Example 6-18

An oil well is producing under a constant bottom-hole flowing pressure of 1500 psi. The current average reservoir pressure p_r is 3200 psi.

The well is developed in the center of a 40-acre square drilling pattern. Given the following additional information:

$$\begin{array}{lll} \varphi = 16\% & & h = 15 \ ft & & k = 50 \ md \\ \mu = 26 \ cp & & B_o = 1.15 \ bbl/STB & & c_t = 10 \times 10^{-6} \ psi^{-1} \\ r_w = 0.25 \ ft & & \end{array}$$

calculate the flow rate.

Solution

Because the volumetric average pressure is given, solve for the flow rate by applying Equation 6-138.

$$\begin{split} Q \!=\! \frac{kh(\overline{p}_r \!-\! p_{wf})}{162.6\,B\mu\log\left[\frac{4A}{1.781\,C_A r_w^2}\right]} \\ Q \!=\! \frac{(50)(15)(3200 - 1500)}{(162.6)(1.15)(2.6)log\left[\frac{(4)(40)(43,560)}{1.781(30.8828)(0.25^2)}\right]} \\ =\! 416STB/day \end{split}$$

Radial Flow of Compressible Fluids (Gases)

The radial diffusivity equation as expressed by Equation 6-106 was developed to study the performance of compressible fluid under unsteady-state conditions. The equation has the following form:

$$\frac{\partial^2 m(p)}{\partial r^2} + \frac{1}{r} \frac{\partial m(p)}{\partial r} = \frac{\varphi \, \mu \, c_t}{0.000264 \, k} \frac{\partial m(p)}{\partial t}$$

For the semisteady-state flow, the rate of change of the real gas pseudopressure with respect to time is constant, i.e.,

$$\frac{\partial m(p)}{\partial t}$$
 = constant

Using the same technique identical to that described previously for liquids gives the following exact solution to the diffusivity equation:

$$Q_{g} = \frac{kh[m(\overline{p}_{r}) - m(p_{wf})]}{1422 \, T \left[ln\left(\frac{r_{e}}{r_{w}}\right) - 0.75 \right]} \tag{6-138}$$

Where:

 $Q_g = gas flow rate, Mscf/day$

 $T = temperature, {}^{\circ}R$

k = permeability, md

Two approximations to the above solution are widely used. These approximations are:

- Pressure-squared approximation
- Pressure-approximation

Pressure-Squared Approximation Method

As outlined previously, the method provides us with compatible results to that of the exact solution approach when p < 2000. The solution has the following familiar form:

$$Q_{g} = \frac{kh(\overline{p}_{r}^{2} - p_{wf}^{2})}{1422 T\overline{\mu z} \left(\ln \frac{r_{e}}{r_{w}} - 0.75 \right)}$$
(6-139)

The gas properties \overline{z} and μ are evaluated at:

$$\overline{p} = \sqrt{\frac{\left(\overline{p}_r\right)^2 + p_{wf}^2}{2}}$$

Pressure-Approximation Method

This approximation method is applicable at p > 3000 psi and has the following mathematical form:

$$Q_g = \frac{kh(\overline{p}_r - p_{wf})}{1422\overline{\mu}\overline{B}_g \left(ln \frac{r_e}{r_w} - 0.75 \right)}$$
(6-140)

with the gas properties evaluated at:

$$\overline{p} = \frac{\overline{p}_r + p_{wf}}{2}$$

Where:

 $Q_g = gas flow rate, Mscf/day$

k = permeability, md

 \overline{B}_g gas formation volume factor at average pressure, bbl/scf

The gas formation volume factor is given by the following expression:

$$\overline{B}_g = 0.00504 \frac{\overline{z}T}{\overline{p}}$$

In deriving the flow equations, the following two main assumptions were made:

- Uniform permeability throughout the drainage area
- o Laminar (viscous) flow

Before using any of the previous mathematical solutions to the flow equations, the solution must be modified to account for the possible deviation from the above two assumptions. Introducing the following two correction factors into the solution of the flow equation can eliminate the above two assumptions:

- Skin factor
- o Turbulent flow factor

Skin Factor

It is not unusual for materials such as mud filtrate, cement slurry, or clay particles to enter the formation during drilling, completion, or workover operations and reduce the permeability around the wellbore. This effect is commonly referred to as a *wellbore damage* and the region of altered permeability is called the *skin zone*. This zone can extend from a few inches to several feet from the wellbore. Many other wells are stimulated by acidizing or fracturing, which in effect increase the permeability near the wellbore. Thus, the permeability near the wellbore is always different from the permeability away from the well where the formation has not been affected by drilling or stimulation. A schematic illustration of the skin zone is shown in Figure 6-26.

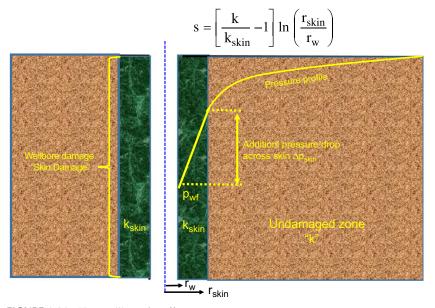


FIGURE 6-26 Near wellbore skin effect.

Those factors that cause damage to the formation can produce additional localized pressure drop during flow. This additional pressure drop is commonly referred to as Δp_{skin} . On the other hand, well stimulation techniques will normally enhance the properties of the formation and increase the permeability around the wellbore, so that a decrease in pressure drop is observed. The resulting effect of altering the permeability around the well bore is called the *skin effect*.

Figure 6-27 compares the differences in the skin zone pressure drop for three possible outcomes:

o First Outcome:

 $\Delta p_{skin} > 0,$ indicates an additional pressure drop due to wellbore damage, i.e., $k_{skin} < k.$

Second Outcome:

 $\Delta p_{skin} < 0$, indicates less pressure drop due to wellbore improvement, i.e., $k_{skin} > k$.

Third Outcome:

 $\Delta p_{skin} = 0$, indicates no changes in the wellbore condition, i.e., $k_{skin} = k$.

Hawkins (1956) suggested that the permeability in the skin zone, i.e., k_{skin} , is uniform and the pressure drop across the zone can be approximated by Darcy's equation. Hawkins proposed the following approach:

$$\Delta p_{skin} = \begin{bmatrix} \Delta p \text{ in skin zone} \\ \text{due to } k_{skin} \end{bmatrix} - \begin{bmatrix} \Delta p \text{ in the skin zone} \\ \text{due to } k \end{bmatrix}$$

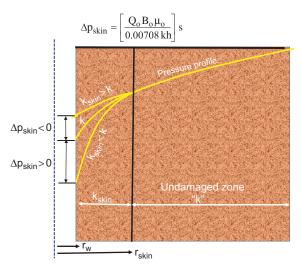


FIGURE 6-27 Representation of *positive* and negative effects around the wellbore.

Applying Darcy's equation gives:

$$\Delta p_{skin} = \left[\frac{Q_o B_o \mu_o}{0.00708 \, h \, k_{skin}}\right] \, ln \left(\frac{r_{skin}}{r_w}\right) - \left[\frac{Q_o B_o \mu_o}{0.00708 \, h \, k}\right] \, ln \left(\frac{r_{skin}}{r_w}\right)$$

or

$$\Delta p_{skin} = \left(\frac{Q_o B_o \mu_o}{0.00708 kh}\right) \left[\frac{k}{k_{skin}} - 1\right] \, ln \left(\frac{r_{skin}}{r_w}\right)$$

Where:

k = permeability of the formation, md

 k_{skin} = permeability of the skin zone, md

The above expression for determining the additional pressure drop in the skin zone is commonly expressed in the following form:

$$\Delta p_{skin} = \left[\frac{Q_o B_o \mu_o}{0.00708 \, kh} \right] s = 141.2 \left[\frac{Q_o B_o \mu_o}{kh} \right] s \tag{6-141} \label{eq:deltapsi}$$

where s is called the skin factor and defined as:

$$s = \left[\frac{k}{k_{skin}} - 1\right] \ln \left(\frac{r_{skin}}{r_{w}}\right)$$
 (6-142)

Equation 6-143 provides some insight into the physical significance of the sign of the skin factor. There are only three possible outcomes in evaluating the skin factor s:

Positive Skin Factor, s > 0

When a damaged zone near the wellbore exists, k_{skin} is less than k and hence s is a positive number. The magnitude of the skin factor increases as k_{skin} decreases and as the depth of the damage r_{skin} increases.

Negative Skin Factor, s < 0

When the permeability around the well k_{skin} is higher than that of the formation k, a negative skin factor exists. This negative factor indicates an improved wellbore condition.

 \circ Zero Skin Factor, s = 0

Zero skin factor occurs when no alternation in the permeability around the wellbore is observed, i.e., $k_{skin} = k$.

Equation 6-143 indicates that a negative skin factor will result in a negative value of Δp_{skin} . This implies that a stimulated well will require less pressure drawdown to produce at rate q than an equivalent well with uniform permeability.

The proposed modification of the previous flow equation is based on the concept that the actual total pressure drawdown will increase or decrease by

an amount of Δp_{skin} . Assuming that $(\Delta p)_{ideal}$ represents the pressure drawdown for a drainage area with a uniform permeability k, then:

$$(\Delta p)_{actual} = (\Delta p)_{ideal} + (\Delta p)_{skin}$$

or

$$(p_i - p_{wf})_{actual} = (p_i - p_{wf})_{ideal} + \Delta p_{skin}$$
 (6-143)

The above concept as expressed by Equation 6-144 can be applied to all the previous flow regimes to account for the skin zone around the wellbore as follows:

Steady-State Radial Flow

Substituting Equations 6-27 and 6-142 into Equation 6-144 gives:

$$\left(p_i - p_{wf}\right)_{actual} = \left[\frac{Q_o B_o \mu_o}{0.00708 \, kh}\right] \, ln\left(\frac{r_e}{r_w}\right) + \left[\frac{Q_o B_o \mu_o}{0.00708 \, kh}\right] s$$

or

$$Q_{o} = \frac{0.00708 \text{ kh}(p_{i} - p_{wf})}{\mu_{o} B_{o} \left[\ln \frac{r_{e}}{r_{w}} + s \right]}$$
(6-144)

Where:

 $Q_o = oil flow rate, STB/day$

k = permeability, md

h = thickness, ft

s = skin factor

 $B_o = oil formation volume factor, bbl/STB$

 $\mu_{o} = oil \ viscosity, cp$

 p_i = initial reservoir pressure, psi

 p_{wf} = bottom hole flowing pressure, psi

Unsteady-State Radial Flow

o For Slightly Compressible Fluids:

Combining Equations 6-83 and 6-142 with that of Equation 6-144 yields:

$$p_{i} - p_{wf} = 162.6 \left(\frac{Q_{o}B_{o}\mu_{o}}{kh} \right) \left\lceil log \frac{kt}{\varphi\mu_{c_{1}}r_{w}^{2}} - 3.23 \right\rceil + 141.2 \left(\frac{Q_{o}B_{o}\mu_{o}}{kh} \right) s$$

or

$$p_{i} - p_{wf} = 162.6 \left(\frac{Q_{o}B_{o}\mu_{o}}{kh}\right) \left[\log \frac{kt}{\phi\mu c_{t}r_{w}^{2}} - 3.23 + 0.87s\right]$$
(6-145)

For Compressible Fluids:

A similar approach to that of the above gives:

$$m(p_{\text{wf}}) = m(p_i) - \frac{1637Q_gT}{kh} \left[log \frac{kt}{\phi \mu c_{t_i} r_{w}^2} - 3.23 + 0.87s \right] \eqno(6-146)$$

and, in terms of the pressure-squared approach, gives:

$$p_{wf}^{2} = p_{i}^{2} - \frac{1637Q_{g}T\overline{z}\overline{\mu}}{kh} \left[log \frac{kt}{\phi \mu_{i} c_{ti} r_{w}^{2}} - 3.23 + 0.87s \right]$$
(6-147)

Pseudosteady-State Flow

For Slightly Compressible Fluids:

Introducing the skin factor into Equation 6-135 gives:

$$Q_{o} = \frac{0.00708 \, \text{kh} \left(\overline{p}_{r} - p_{\text{wf}}\right)}{\mu_{o} \, B_{o} \left[\ln \left(\frac{r_{e}}{r_{w}}\right) - 0.75 + s \right]}$$
(6-148)

For Compressible Fluids:

$$Q_{g} = \frac{kh[m(\overline{p}_{r}) - m(P_{wf})]}{1422T\left[\ln\left(\frac{r_{e}}{r_{w}}\right) - 0.75 + s\right]}$$
(6-149)

or, in terms of the pressure-squared approximation, gives:

$$Q_{g} = \frac{kh(p_{r}^{2} - p_{wf}^{2})}{1422T\,\overline{\mu}\,\overline{z}\left[\ln\left(\frac{r_{e}}{r_{w}}\right) - 0.75 + s\right]}$$
(6-150)

Where:

 $Q_{g} = gas flow rate, Mscf/day$

k = permeability, md

 $T = \text{temperature, } ^{\circ}R \\ \left(\overline{\mu}_{g}\right) = \text{gas viscosity at average pressure } \overline{p}, \text{cp} \\ \overline{z}_{g} = \text{gas compressibility factor at average pressure } \overline{p}$

Example 6-19

Calculate the skin factor resulting from the invasion of the drilling fluid to a radius of 2 feet. The permeability of the skin zone is estimated at 20 md as compared with the unaffected formation permeability of 60 md. The wellbore radius is 0.25 ft.

Solution

Apply Equation 6-143 to calculate the skin factor:

$$\begin{split} s &= \left[\frac{k}{k_{skin}} - 1\right] \, ln \left(\frac{r_{skin}}{r_w}\right) \\ s &= \left[\frac{60}{20} - 1\right] \, ln \left(\frac{2}{0.25}\right) = 4.16 \end{split}$$

Matthews and Russell (1967) proposed an alternative treatment to the skin effect by introducing the effective or apparent wellbore radius rwa that accounts for the pressure drop in the skin. They define $r_{\rm wa}$ by the following equation:

$$r_{wa} = r_w e^{-s} (6-151)$$

All of the ideal radial flow equations can be also modified for the skin by simply replacing wellbore radius r_w with that of the apparent wellbore radius rwa. For example, Equation 6-146 can be equivalently expressed as:

$$p_{i} - p_{wf} = 162.6 \left(\frac{Q_{o} B_{o} \mu_{o}}{kh} \right) \left[log \frac{kt}{\phi \mu_{o} c_{t} r_{wa}^{2}} - 3.23 \right]$$
 (6-152)

Turbulent Flow Factor

All of the mathematical formulations presented so far are based on the assumption that laminar flow conditions are observed during flow. During radial flow, the flow velocity increases as the wellbore is approached. This increase in the velocity might cause the development of a turbulent flow around the wellbore. If turbulent flow does exist, it is most likely to occur with gases and causes an additional pressure drop similar to that caused by the skin effect. The term non-Darcy flow has been adopted by the industry to describe the additional pressure drop due to the turbulent (non-Darcy) flow.

Referring to the additional real gas pseudopressure drop due to non-Darcy flow as $\Delta \psi$ non-Darcy, the total (actual) drop is given by:

$$(\Delta \psi)_{actual} = (\Delta \psi)_{ideal} + (\Delta \psi)_{skin} + (\Delta \psi)_{non-Darcy}$$

Wattenburger and Ramey (1968) proposed the following expression for calculating $(\Delta \psi)_{\text{non-Darcy}}$:

$$(\Delta \psi)_{\text{non-Darcy}} = 3.161 \times 10^{-12} \left[\frac{\beta T \gamma_g}{\mu_{\text{gw}} h^2 r_{\text{w}}} \right] Q_g^2$$
 (6-153)

The above equation can be expressed in a more convenient form as:

$$(\Delta \psi)_{\text{non-Darcy}} = FQ_g^2 \tag{6-154}$$

where F is called the non-Darcy flow coefficient and is given by:

$$F = 3.161 \times 10^{-12} \left[\frac{\beta T \gamma_g}{\mu_{gw} h^2 r_w} \right]$$
 (6-155)

Where:

 $Q_g = gas flow rate, Mscf/day$

 $\mu_{\rm gw} =$ gas viscosity as evaluated at $p_{\rm wf},$ cp

 γ_g = gas specific gravity

h = thickness, ft

 $F = \text{non-Darcy flow coefficient}, psi^2/cp/(Mscf/day)^2$

 β = turbulence parameter

Jones (1987) proposed a mathematical expression for estimating the turbulence parameter β as:

$$\beta = 1.88 (10^{-10}) (k)^{-1.47} (\phi)^{-0.53} \tag{6-156}$$

where:

k = permeability, md

 ϕ = porosity, fraction

The term FQ_g^2 can be included in all the compressible gas flow equations in the same way as the skin factor. This non-Darcy term is interpreted as being a *rate-dependent skin*. The modification of the gas flow equations to account for the turbulent flow condition is given below:

Unsteady-State Radial Flow

The gas flow equation for an unsteady-state flow is given by Equation 6-147 and can be modified to include the additional drop in the real gas potential as:

$$\begin{split} m(p_i) - m(p_{wf}) &= \left(\frac{1637 Q_g \, T}{kh}\right) \left[log \frac{kt}{\varphi \, \mu_i \, c_{ti} \, r_w^2} - 3.23 + 0.87s \right] \\ &+ F Q_g^2 \end{split} \tag{6-157}$$

Equation 6-158 is commonly written in a more convenient form as:

$$\begin{split} m(p_i) - m(p_{wf}) &= \left(\frac{1637Q_g\,T}{kh}\right) \\ &\times \left[\log\frac{kt}{\varphi\,\mu_i\,c_{ti}\,r_w^2} - 3.23 + 0.87s + 0.87DQ_g\right] \end{split} \tag{6-158}$$

where the term DQ_g is interpreted as the rate dependent skin factor. The coefficient D is called the **inertial** or **turbulent flow factor** and given by:

$$D = \frac{Fkh}{1422T} \tag{6-159}$$

The true skin factor s, which reflects the formation damage or stimulation, is usually combined with the non-Darcy rate dependent skin and labeled as the **apparent** or **total skin factor:**

$$s' = s + DQ_{g} \tag{6-160}$$

or

$$\begin{split} m(p_i) - m(p_{wf}) &= \left[\frac{1637Q_g\,T}{kh}\right] \\ &\times \left[\log\frac{kt}{\varphi\,\mu_i\,c_{ti}\,r_w^2} - 3.23 + 0.87s'\right] \end{split} \tag{6-161}$$

Equation 6-162 can be expressed in the pressure-squared approximation form as:

$$p_{i}^{2} - p_{wf}^{2} = \left[\frac{1637Q_{g} T \overline{z} \overline{\mu}}{kh} \right] \left[log \frac{kt}{\phi \mu_{i} c_{ti} r_{w}^{2}} - 3.23 + 0.87s' \right]$$
 (6-162)

Where:

 $Q_g = gas flow rate, Mscf/day$

t = time, hr

k = permeability, md

 μ_i = gas viscosity as evaluated at p_i , cp

Semisteady-State Flow

Equations 6-150 and 6-151 can be modified to account for the non-Darcy flow as follows:

$$Q_{g} = \frac{kh[m(\overline{p}_{r}) - m(p_{wf})]}{1422 \, T \left[\ln \left(\frac{r_{e}}{r_{w}} \right) - 0.75 + s + DQ_{g} \right]}$$
(6-163)

or in terms of the pressure-squared approach:

$$Q_{g} = \frac{kh(\overline{p}_{r}^{2} - p_{wf}^{2})}{1422 \, T \, \overline{\mu} \, \overline{z} \left[\ln \left(\frac{r_{e}}{r_{w}} \right) - 0.75 + s + DQ_{g} \right]}$$
(6-164)

where the coefficient D is defined as:

$$D = \frac{Fkh}{1422 T}$$
 (6-165)

Steady-State Flow

Similar to the above modification procedure, Equations 6-44 and 6-45 can be expressed as:

$$Q_{g} = \frac{kh[m(p_{i}) - m(p_{wf})]}{1422 T \left[ln \frac{r_{e}}{r_{w}} - 0.5 + s + DQ_{g} \right]}$$
(6-166)

or in terms of the pressure-squared approach:

$$Q_{g} = \frac{kh(p_{e}^{2} - p_{wf}^{2})}{1422 \, T \, \overline{\mu} \, \overline{z} \left[\ln \frac{r_{e}}{r_{w}} - 0.5 + s + DQ_{g} \right]}$$
(6-167)

where D is defined by Equation 6-160, i.e.:

$$D = \frac{Fkh}{1422}T$$

Example 6-20

A gas well has an estimated wellbore damage radius of 2 feet and an estimated reduced permeability of 30 md. The formation has a permeability and porosity of 55 md and 12%. The well is producing at a rate of 20 MMscf/day with a gas gravity of 0.6. The following additional data are available:

$$r_w = 0.25$$
 $h = 20'$ $T = 140^{\circ}F$ $\mu_{gw} = 0.013$ cp

Calculate the apparent skin factor.

Solution

Step 1. Calculate skin factor from Equation 6-143

$$s = \left[\frac{k}{k_{skin}} - 1 \right] \ ln \left(\frac{r_{skin}}{r_w} \right)$$

$$s = \left[\frac{55}{30} - 1\right] \ln \left(\frac{2}{0.25}\right) = 1.732$$

Step 2. Calculate the turbulence parameter β by applying Equation 6-157:

$$\beta = 1.88 (10^{-10}) (k)^{-1.47} (\varphi)^{-0.53}$$

$$\beta = 1.88 (10)^{-10} (55)^{-1.47} (0.12)^{-0.53} = 159.904 \times 10^6$$

Step 3. Calculate non-Darcy flow coefficient from Equation 6-156:

$$F = 3.161 \times 10^{-12} \left[\frac{\beta \, T \, \gamma_g}{\mu_{gw} h^2 r_w} \right]$$

$$F = 3.1612 \times 10^{-12} \left[\frac{159.904 \times 10^6 (600) (0.6)}{(0.013) (20)^2 (0.25)} \right] = 0.14$$

Step 4. Calculate the coefficient D from Equation 6-160:

$$D = \frac{Fkh}{1422} T$$

$$D = \frac{(0.14)(55)(20)}{(1422)(600)} = 1.805 \times 10^{-4}$$

Step 5. Estimate the apparent skin factor by applying Equation 6-161:

$$s' = s + DQ_g$$

$$s' = 1.732 + (1.805 \times 10^{-4})(20,000) = 5.342$$

PRINCIPLE OF SUPERPOSITION

The solutions to the radial diffusivity equation as presented earlier in this chapter appear to be applicable only for describing the pressure distribution in an infinite reservoir that was caused by a constant production from a single well. Since real reservoir systems usually have several wells that are operating at varying rates, a more generalized approach is needed to study the fluid flow behavior during the unsteady state flow period.

The principle of superposition is a powerful concept that can be applied to remove the restrictions that have been imposed on various forms of solution to the transient flow equation. Mathematically the superposition theorem states that any sum of individual solutions to the diffusivity equation is also a solution to that equation. This concept can be applied to account for the following effects on the transient flow solution:

- Effects of multiple wells
- o Effects of rate change
- o Effects of the boundary
- Effects of pressure change

Slider (1976) presented an excellent review and discussion of the practical applications of the principle of superposition in solving a wide variety of unsteady-state flow problems.

Effects of Multiple Wells

Frequently, it is desired to account for the effects of more that one well on the pressure at some point in the reservoir. The superposition concept states that the total pressure drop at any point in the reservoir is the sum of the pressure changes at that point caused by flow in each of the wells in the reservoir. In other words, we simply superimpose one effect upon the other.

Consider Figure 6-28, which shows three wells that are producing at different flow rates from an infinite acting reservoir, i.e., unsteady-state flow reservoir. The principle of superposition indicates that the total pressure drop observed at any well, e.g., Well 1, i impacted the surrounding wells. The principle of superposition theory suggests the total pressure drop at a well is the sum of all pressure drops caused by the surrounding wells, i.e.:

$$\begin{split} (\Delta p)_{\text{total drop at well 1}} &= (\Delta p)_{\text{drop due at well 1}} \\ &+ (\Delta p)_{\text{drop due at well 2}} \\ &+ (\Delta p)_{\text{drop due at well 3}} \end{split}$$

The pressure drop at Well 1 due to its own production and is given by the log-approximation to the E_i-function solution presented by Equation 6-146, or:

$$\begin{split} \left(p_i - p_{wf}\right) &= \left(\Delta p\right)_{well1} = \frac{162.6Q_{o1}B_o\mu_o}{kh} \\ &\times \left[\log\left(\frac{kt}{\varphi\,\mu\,c_t\,r_w^2}\right) - 3.23 + 0.87s\right] \end{split}$$

Where:

t = time, hrs.

s = skin factor

k = permeability, md

 $Q_{o1} = oil$ flow rate from well 1

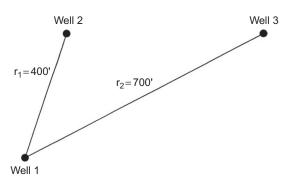


FIGURE 6-28 Well layout for Example 6-20.

The pressure drop at Well 1 due to production at Wells 2 and 3 must be written in terms of the E_i -function solution as expressed by Equation 6-78. The log-approximation cannot be used because we are calculating the pressure at a large distance r from the well, i.e., the argument x > 0.01, or:

$$\begin{split} &(p_{i}-p_{wf})_{total\ at\ well1} = \left(\frac{162.6Q_{o1}B_{o}\mu_{o}}{kh}\right) \\ &\times \left[\log\left(\frac{kt}{\varphi\,\mu\,c_{t}\,r_{w}^{2}}\right) - 3.23 + 0.87s\right] - \left(\frac{70.6Q_{o2}B_{o}\mu_{o}}{kh}\right) \\ &\times E_{i}\left[-\frac{948\,\varphi\,\mu\,c_{t}\,r_{1}^{2}}{kt}\right] - \left(\frac{70.6\,Q_{o3}\,B_{o}\,\mu_{o}}{kh}\right) E_{i}\left[-\frac{948\,\varphi\,\mu\,c_{t}\,r_{2}^{2}}{kt}\right] \end{split}$$

where Q_{o1} , Q_{o2} , and Q_{o3} refer to the respective producing rates of Wells 1, 2, and 3.

The above computational approach can be used to calculate the pressure at Wells 2 and 3. Further, it can be extended to include any number of wells flowing under the unsteady-state flow condition. It should also be noted that if the point of interest is an operating well, the skin factor s must be included for that well only.

Example 6-21

Assume that the three wells as shown in Figure 6-28 are producing under a transient flow condition for 15 hours. The following additional data are available:

$Q_{o1} = 100 \text{ STB/day}$	h = 20'
$Q_{o2} = 160 \text{ STB/day}$	$\phi = 15\%$
$Q_{o3} = 200 \text{ STB/day}$	k = 40 md
$p_i = 4500 \text{ psi}$	$r_w = 0.25'$
$B_{\rm o}=1.20~{\rm bbl/STB}$	$\mu_{\rm o}=2.0~{ m cp}$
$c_t = 20 \times 10^{-6} \text{ psi}^{-1}$	$r_1 = 400'$
$(s)_{\text{well }1} = -0.5$	$r_2 = 700'$

If the three wells are producing at a constant flow rate, calculate the sand face flowing pressure at Well 1.

Solution

Step 1. Calculate the pressure drop at Well 1 caused by its own production by using Equation 6-146:

$$p_{i} - p_{wf} = (\Delta p)_{well1} = 162.6 \left(\frac{Q_{o} B_{o} \mu_{o}}{kh}\right) \left\lceil log \frac{kt}{\phi \mu c_{t} r_{w}^{2}} - 3.23 + 0.87s \right\rceil$$

$$\begin{split} \left(\Delta p\right)_{\text{well1}} &= \frac{(162.6)(100)(1.2)(2.0)}{(40)(20)} \\ &\times \left[\log \left(\frac{(40)(15)}{(0.15)(2)(20 \times 10^{-6})(0.25)^2} \right) - 3.23 + 0.87(0) \right] \\ &= 270.2 \, \text{psi} \end{split}$$

Step 2. Calculate the pressure drop at Well 1 due to the production from Well 2.

$$\begin{split} \left(\Delta p\right)_{due\ to\ well2} &= -\left(\frac{70.6Q_{o2}B_{o}\mu_{o}}{kh}\right) \times E_{i}\left[-\frac{948\,\varphi\,\mu\,c_{t}\,r_{2}^{2}}{kt}\right] \\ &\left(\Delta p\right)_{due\ to\ well2} = -\frac{(70.6)(160)(1.2)(2)}{(40)(20)} \\ &\times E_{i}\left[-\frac{(948)(0.15)(2.0)\left(20\times10^{-6}\right)(400)^{2}}{(40)(15)}\right] \\ &= 33.888[-E_{i}(-1.5168)] \end{split}$$

Step 3. Calculate pressure drop due to production from Well 3.

= (33.888)(0.13) = 4.41 psi

$$(\Delta p)_{due \ to \ well \ 3} = -\left(\frac{70.6Q_{o3}B_{o} \,\mu_{o}}{kh}\right) \times E_{i}\left[-\frac{948 \,\varphi \,\mu \,c_{t} \,r_{3}^{2}}{kt}\right]$$

$$\begin{split} &(\Delta p)_{due~to~well~3} = -\frac{(70.6)(200)(1.2)(2)}{(40)(20)} \\ &\times E_i \left[-\frac{(948)(0.15)(2.0)\left(20\times10^{-6}\right)(700)^2}{(40)(15)} \right] \\ &= (42.36)[-E_i(-4.645)] \\ &= (42.36)\left(1.84\times10^{-3}\right) = 0.08~psi \end{split}$$

Step 4. Calculate total pressure drop at Well 1.

$$(\Delta p)_{\text{total at well 1}} = 270.2 + 4.41 + 0.08 = 274.69 \text{ psi}$$

Step 5. Calculate pwf at Well 1.

$$p_{wf} = 4500 - 274.69 = 4225.31$$
psi

Effects of Variable Flow Rates

All of the mathematical expressions presented previously in this chapter require that the wells produce at a constant rate during the transient flow periods. Practically all wells produce at varying rates and, therefore, it is important that we be able to predict the pressure behavior when the rate changes. For this purpose, the concept of superposition states, "Every flow rate change in a well will result in a pressure response which is independent of the pressure responses caused by other previous rate changes." Accordingly, the total pressure drop that has occurred at any time is the summation of pressure changes caused separately by each net flow rate change.

Consider the case of a shut-in well, i.e., Q = 0, that was then allowed to produce at a series of constant rates for the different time periods shown in Figure 6-29. To calculate the total pressure drop at the sand face at time t₄, the composite solution is obtained by adding the individual constant-rate solutions at the specified rate-time sequence, or:

$$\begin{split} &(\Delta p)_{total} = (\Delta p)_{due~to~(Q_{o1}-0)} + (\Delta p)_{due~to~(Q_{o2}-Q_{o1})} + (\Delta p)_{due~to~(Q_{o3}-Q_{o2})} \\ &+ (\Delta p)_{due~to~(Q_{o4}-Q_{o3})} \end{split}$$

The above expression indicates that there are four contributions to the total pressure drop resulting from the four individual flow rates.

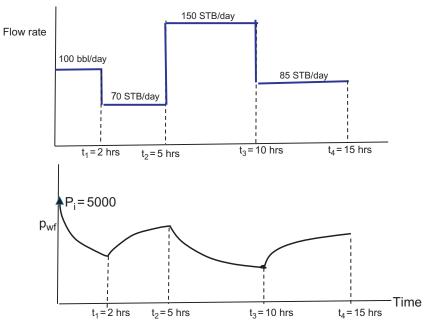


FIGURE 6-29 Production and *pressure* of an oil well of Example 6-22.

The first contribution results from increasing the rate from 0 to Q_1 and is in effect over the entire time period t_4 , thus:

$$\left(\Delta p\right)_{Q1-o} = \left[\frac{162.6(Q_1-0)B\mu}{kh}\right] \left[\log\left(\frac{kt_4}{\varphi\,\mu\,c_t\,r_w^2}\right) - 3.23 + 0.87s\right]$$

It is essential to notice the *change* in the rate, i.e., (new rate – old rate), that is used in the above equation. It is the change in the rate that causes the pressure disturbance. Further, it should be noted that the "time" in the equation represents the *total elapsed time* since the change in the rate has been in effect.

Second contribution results from decreasing the rate from Q_1 to Q_2 at t_1 , thus:

$$\begin{split} \left(\Delta p\right)_{Q_2-Q_1} &= \left[\frac{162.6(Q_2-Q_1)B\,\mu}{kh}\right] \\ &\times \left[\log\left(\frac{k(t_4-t_1)}{\varphi\,\mu\,c_t\,r_w^2}\right) - 3.23 + 0.87s\right] \end{split}$$

Using the same concept, the contributions from Q_2 to Q_3 and from Q_3 to Q_4 can be computed as:

$$\begin{split} \left(\Delta p\right)_{Q_3-Q_2} &= \left[\frac{162.6(Q_3-Q_2)B\,\mu}{kh}\right] \\ &\times \left[\log\left(\frac{k(t_4-t_2)}{\varphi\,\mu\,c_t\,r_w^2}\right) - 3.23 + 0.87s\right] \\ \left(\Delta p\right)_{Q4-Q_3} &= \left[\frac{162.6(Q_4-Q_3)B\,\mu}{kh}\right] \\ &\times \left[\log\left(\frac{k(t_4-t_3)}{\varphi\,\mu\,c_t\,r_w^2}\right) - 3.23 + 0.87s\right] \end{split}$$

The above approach can be extended to model a well with several rate changes. Note, however, the above approach is valid only if the well is flowing under the unsteady-state flow condition for the total time elapsed since the well began to flow at its initial rate.

Example 6-22

Figure 6-29 shows the rate history of a well that is producing under transient flow condition for 15 hours. Given the following data:

$$\begin{array}{ll} p_i = 5000 \, psi & h = 20' \\ B_o = 1.1 \, bbl/STB & \varphi = 15\% \\ \mu_o = 2.5 \, cp & r_w = 0.3' \\ c_t = 20 \times 10^{-6} \, psi^{-1} & s = 0 \\ k = 40 \, md & \end{array}$$

Calculate the sand face pressure after 15 hours.

Solution

Step 1. Calculate the pressure drop due to the first flow rate for the entire flow period.

$$\begin{split} \left(\Delta p\right)_{Q1-o} &= \left[\frac{162.6(Q_1-0)B\mu}{kh}\right] \left[\log\left(\frac{kt_4}{\varphi\,\mu\,c_t\,r_w^2}\right) - 3.23 + 0.87s\right] \\ \left(\Delta p\right)_{Q_{1-o}} &= \frac{(162.6)(100-0)(1.1)(2.5)}{(40)(20)} \\ &\times \left[\log\left[\frac{(40)(15)}{(0.15)(2.5)\left(20\times10^{-6}\right)(0.3)^2}\right] - 3.23 + 0\right] = 319.6\,\mathrm{psi} \end{split}$$

Step 2. Calculate the additional pressure change due to the change of the flow rate from 100 to 70 STB/day.

$$\begin{split} \left(\Delta p\right)_{Q_2-Q_1} &= \frac{(162.6)(70-100)(1.1)(2.5)}{(40)(20)} \\ &\times \left\lceil \log \left\lceil \frac{(40)(15-2)}{(0.15)(2.5)\left(20\times 10^{-6}\right)(0.3)^2} \right\rceil - 3.23 \right\rceil = -94.85 \, psi \end{split}$$

Step 3. Calculate the additional pressure change due to the change of the flow rate from 70 to 150 STB/day.

$$(\Delta p)_{Q_3-Q_2} = \frac{(162.6)(150-70)(1.1)(2.5)}{(40)(20)} \times \left[log \left[\frac{(40)(15-5)}{(0.15)(2.5)(20\times10^{-6})(0.3)^2} \right] - 3.23 \right] = 249.18 \, psi$$

Step 4. Calculate the additional pressure change due to the change of the flow rate from 150 to 85 STB/day.

$$\begin{split} &(\Delta p)_{Q_4-Q_3} = \frac{(162.6)(85-150)(1.1)(2.5)}{(40)(20)} \\ &\times \left\lceil log \left\lceil \frac{(40)(15-10)}{(0.15)(2.5)\left(20\times 10^{-6}\right)(0.3)^2} \right\rceil - 3.23 \right\rceil = -190.44 \, psi \end{split}$$

Step 5. Calculate the total pressure drop:

$$(\Delta p)_{total} = 319.6 + (-94.85) + 249.18 + (-190.44) = 283.49 \text{ psi}$$

Step 6. Calculate wellbore pressure after 15 hours of transient flow:

$$p_{\rm wf} = 5000 - 283.49 = 4716.51 \, \text{psi}$$

Effects of the Reservoir Boundary

The superposition theorem can also be extended to predict the pressure of a well in a bounded reservoir. Consider Figure 6-30, which shows a well that is located a distance r from the non-flow boundary, e.g., sealing fault.

The no-flow boundary can be represented by the following pressure gradient expression:

$$\left(\frac{\partial \mathbf{p}}{\partial \mathbf{r}}\right)_{\text{Boundary}} = 0$$

Mathematically, the above boundary condition can be met by placing an *image* well, identical to that of the actual well, on the other side of the fault at exactly distance r. Consequently, the effect of the boundary on the pressure behavior of a well would be the same as the effect from an image well located a distance 2r from the actual well.

In accounting for the boundary effects, the superposition method is frequently called the *method of images*. Thus, for the problem of the system configuration given in Figure 6-30, the problem reduces to one of determining the effect of the image well on the actual well. The total pressure drop at the actual well will be the pressure drop due to its own production plus the additional pressure drop caused by an identical well at a distance of 2r, or:

$$(\Delta p)_{total} = (\Delta p)_{actual\ well} + (\Delta p)_{due\ to\ image\ well}$$

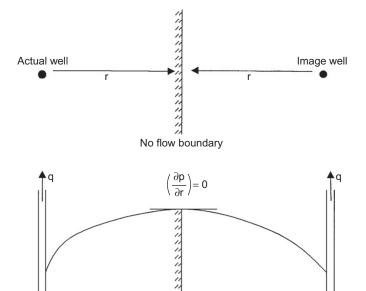


Image well

FIGURE 6-30 Method of images in solving boundary problems.

Actual well

or

$$\begin{split} \left(\Delta p\right)_{total} &= \frac{162.6\,Q_{o}B_{o}\mu_{o}}{kh} \Bigg[log\left(\frac{kt}{\varphi\,\mu_{o}\,c_{t}\,r_{w}^{2}}\right) - 3.23 + 0.87s \Bigg] \\ &- \bigg(\frac{70.6\,Q_{o}\,B_{o}\,\mu_{o}}{kh}\bigg) E_{i} \Bigg(-\frac{948\,\varphi\,\mu_{o}\,c_{t}(2r)^{2}}{kt} \Bigg) \end{split} \tag{6-168}$$

Notice that this equation assumes the reservoir is infinite except for the indicated boundary. The effect of boundaries is always to cause greater pressure drop than those calculated for infinite reservoirs.

The concept of image wells can be extended to generate the pressure behavior of a well located within a variety of boundary configurations.

Example 6-23

Figure 6-31 shows a well located between two sealing faults at 200 and 100 feet from the two faults. The well is producing under a transient flow condition at a constant flow rate of 200 STB/day.

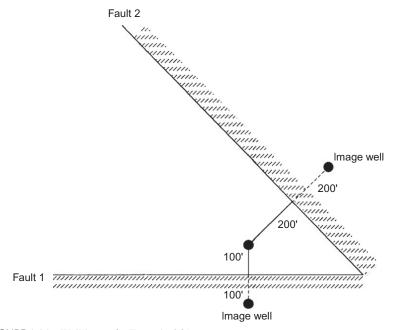


FIGURE 6-31 Well layout for Example 6-31.

Given:

$$\begin{array}{ll} p_i = 500 \, psi & k = 600 \, md \\ B_o = 1.1 \, bbl/STB & \varphi = 17\% \\ \mu_o = 2.0 \, cp & h = 25 \, ft \\ r_w = 0.3 \, ft & s = 0 \\ c_t = 25 \times 10^{-6} psi^{-1} & s = 0 \end{array}$$

Calculate the sand face pressure after 10 hours.

Solution

Step 1. Calculate the pressure drop due to the actual well flow rate.

$$(\Delta p)_{actual} = \frac{(162.6)(200)(1.1)(2.0)}{(60)(25)} \times \left[log \left[\frac{(60)(10)}{(0.17)(2)(0.17)(2)(25 \times 10^{-6})(0.3)^2} \right] - 3.23 + 0 \right]$$
= 270.17

Step 2. Determine the additional pressure drop due to the first fault (i.e., image well 1):

$$\begin{split} &(\Delta p)_{image\ well\ 1} = -\frac{(70.6)(200)(1.1)(2.0)}{(60)(25)} \\ &\times E_i \left[-\frac{(948)(0.17)(2)\big(25\times10^{-6}\big)(2\times100)^2}{(6)(10)} \right] \\ &= 20.71[-E_i(-0.537)] = 10.64\,psi \end{split}$$

Step 3. Calculate the effect of the second fault (i.e., image well 2):

$$\begin{split} \left(\Delta p\right)_{image\ well\ 2} &= 20.71 \Bigg[-E_i \Bigg(\frac{-948(0.17)(2) \big(25 \times 10^{-6}\big) (2 \times 200)^2}{(60)(10)} \Bigg) \Bigg] \\ &= 20.71 \big[-E_i (-2.15) = 1.0 \, psi \end{split}$$

Step 4. Total pressure drop is:

$$(\Delta p)_{total} = 270.17 + 10.64 + 1.0 = 281.8 \text{ psi}$$

Step 5.
$$p_{wf} = 5000 - 281.8 = 4718.2 \text{ psi}$$

Accounting for Pressure-Change Effects

Superposition is also used in applying the constant-pressure case. Pressure changes are accounted for in this solution in much the same way that rate changes are accounted for in the constant rate case. The description of the

superposition method to account for the pressure-change effect is fully described in the Water Influx section in this book.

TRANSIENT WELL TESTING

Detailed reservoir information is essential to the petroleum engineer in order to analyze the current behavior and future performance of the reservoir. Pressure transient testing is designed to provide the engineer with a quantitative analysis of the reservoir properties. A transient test is essentially conducted by creating a pressure disturbance in the reservoir and recording the pressure response at the wellbore, i.e., bottom-hole flowing pressure p_{wf}, as a function of time. The pressure transient tests most commonly used in the petroleum industry include:

- o Pressure drawdown
- Pressure buildup
- Multirate
- Interference
- o Pulse
- o Drill stem
- o Fall off
- o Injectivity
- Step rate

It has long been recognized that the pressure behavior of a reservoir following a rate change directly reflects the geometry and flow properties of the reservoir. Information available from a well test includes:

- Effective permeability
- o Formation damage or stimulation
- Flow barriers and fluid contacts
- Volumetric average reservoir pressure
- o Drainage pore volume
- o Detection, length, capacity of fractures
- Communication between wells

Only the drawdown and buildup tests are briefly described in the following two sections. There are several excellent books that comprehensively address the subject of well testing, notably:

- o John Lee, Well Testing (1982)
- o C. S. Matthews and D. G. Russell, Pressure Buildup and Flow Test in Wells (1967)
- o Robert Earlougher, Advances in Well Test Analysis (1977)
- o Canadian Energy Resources Conservation Board, Theory and Practice of the Testing of Gas Wells (1975)
- o Roland Horn, Modern Well Test Analysis (1995)

Drawdown Test

A pressure drawdown test is simply a series of bottom-hole pressure measurements made during a period of flow at constant producing rate. Usually the well is shut-in prior to the flow test for a period of time sufficient to allow the pressure to equalize throughout the formation, i.e., to reach static pressure. A schematic of the ideal flow rate and pressure history is illustrated by Figure 6-32.

The fundamental objectives of drawdown testing are to obtain the average permeability, k, of the reservoir rock within the drainage area of the well and to assess the degree of damage of stimulation induced in the vicinity of the wellbore through drilling and completion practices. Other objectives are to determine the pore volume and to detect reservoir inhomogeneities within the drainage area of the well.

During flow at a constant rate of Q_0 , the pressure behavior of a well in an infinite-acting reservoir (i.e., during the unsteady-state flow period) is given by Equation 6-146, as:

$$p_{wf} - p_i - \frac{162.6 \, Q_o \, B_o \, \mu}{kh} \left[log \left(\frac{kt}{\varphi \, \mu \, c_t \, r_w^2} \right) - 3.23 + 0.87 s \right]$$

Where:

k = permeability, md

t = time, hr

r_w = wellbore radius

s = skin factor

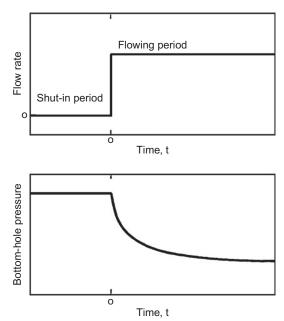


FIGURE 6-32 Idealized drawdown test.

The above expression can be written as:

$$\begin{split} p_{wf} &= p_{i} - \frac{162.6 \, Q_{o} \, B_{o} \, \mu}{kh} \\ &\times \left[\log \left(t \right) + \log \left(\frac{k}{\varphi \, \mu \, c_{t} \, r_{w}^{2}} \right) - 3.23 + 0.87s \right] \end{split} \tag{6-169}$$

Equation 6-170 is essentially an equation of a straight line and can be expressed as:

$$p_{wf} = a + mlog(t) \tag{6-170}$$

where

$$a = p_i - \frac{162.6 Q_o B_o \mu}{kh} \times \left[log \left(\frac{k}{\phi \mu c_t r_w^2} \right) - 3.23 + 0.87s \right]$$

The slope m is given by:

$$m = \frac{-162.6Q_oB_o\mu_o}{kh}$$
 (6-171)

Equation 6-171 suggests that a plot of $p_{\rm wf}$ versus time t on semilog graph paper would yield a straight line with a slope m in psi/cycle. This semilog straight-line relationship is illustrated by Figure 6-33.

Equation 6-172 can be also rearranged for the capacity kh of the drainage area of the well. If the thickness is known, then the average permeability is given by:

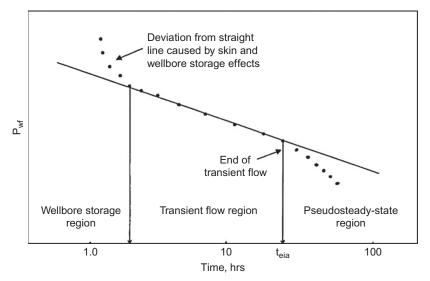


FIGURE 6-33 Semilog plot of pressure drawdown data.

$$k = \frac{-162.6Q_{o}B_{o}\mu_{o}}{mh}$$
 (6-172)

where:

k = average permeability, md

m = slope, psi/cycle. Notice, slope m is negative

Clearly, kh/µ or k/µ may be also estimated.

The skin effect can be obtained by rearranging Equation 6-170, as:

$$s = 1.151 \left(\frac{p_{wf} - p_i}{m} - \log t - \log \frac{k}{\phi \mu c_t r_w^2} + 3.23 \right)$$

or, more conveniently, if $p_{\rm wf}=p_{\rm 1hr}$, which is found on the extension of the straight line at log t (1 hour), then:

$$s = 1.151 \left(\frac{p_{1hr} - p_i}{m} - \log \frac{k}{\phi \mu c_t r_w^2} + 3.23 \right)$$
 (6-173)

In Equation 6-174, $p_{1 hr}$ must be from the semilog straight line. If pressure data measured at 1 hour do not fall on that line, the line *must be extrapolated* to 1 hour and the extrapolated value of $p_{1 hr}$ must be used in Equation 6-174. This procedure is necessary to avoid calculating an incorrect skin by using a wellbore-storage-influenced pressure. Figure 6-33 illustrates the extrapolation to $p_{1 hr}$.

If the drawdown test is long enough, bottom-hole pressure will deviate from the semilog straight line and make the transition from infinite-acting to pseudosteady state.

It should be pointed out that the pressure drop due to the skin, as expressed by Equation 6-142, can be written in terms of the transient flow slope, m, by combining the equations:

$$m = 162.6 \frac{Q_o B_o \mu_o}{kh}$$

$$\Delta Ps = 141.2 \left\lceil \frac{Q_o B_o \mu_o}{kh} \right\rceil s$$

Combining the two expressions gives

$$\Delta p_s = 0.87 \text{ms}$$

Example 6-24²

Estimate oil permeability and skin factor from the drawdown data of Figure 6-34.

^{2.} This example problem and the solution procedure are given by Earlougher, R., "Advances in Well Test Analysis," Monograph Series, SPE, Dallas (1977).

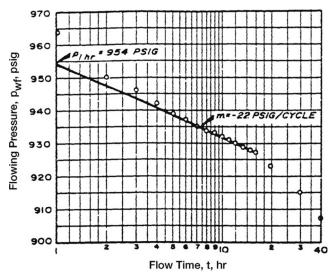


FIGURE 6-34 Earlougher's semilog data plot for the drawdown test. (Permission to publish by the SPE, copyright SPE, 1977.)

The following reservoir data are available:

$$\begin{array}{ll} h = 130 \, ft & \qquad & \varphi = 20 \, percent \\ r_w = 0.25 \, ft & \qquad & p_i = 1,154 \, psi \\ Q_o = 348 \, STB/D & \qquad & m = -22 \, psi/cycle \\ B_o = 1.14 \, bbl/STB & \qquad & m = -22 \, psi/cycle \\ \mu_o = 3.93 \, cp & \qquad & c_t = 8.74 \times 10^{-6} \, psi^{-1} \end{array}$$

Assuming that the wellbore storage effects are not significant, calculate:

- Permeability
- Skin factor

Solution

Step 1. From Figure 6-34, calculate p_{1 hr}:

$$p_{1 hr} = 954 psi$$

Step 2. Determine the slope of the transient flow line:

$$m = -22 \text{ psi/cycle}$$

Step 3. Calculate the permeability by applying Equation 6-173:

$$k\!=\!\frac{-(162.6)(348)(1.14)(3.93)}{(-22)(130)}\!=\!89\,\text{md}$$

$$s = 1.151 \left\{ \left(\frac{954 - 1,154}{-22} \right) - \log \left[\frac{89}{(0.2)(3.93)(8.74 \times 10^{-6})(0.25)^2} \right] + 3.2275 \right\} = 4.6$$

Basically, well test analysis deals with the interpretation of the wellbore pressure response to a given change in the flow rate (from zero to a constant value for a drawdown test, or from a constant rate to zero for a buildup test). It should be pointed out that the producing rate is controlled at the surface, not at the sand face. Because of the wellbore volume, a constant surface flow rate does not ensure that the entire rate is being produced from the formation. This effect is due to **wellbore storage**. Consider the case of a drawdown test. When the well is first open to flow after a shut- in period, the pressure in the wellbore drops. This drop in the wellbore pressure causes the following two types of wellbore storage:

- o Wellbore storage effect caused by fluid expansion
- Wellbore storage effect caused by changing fluid level in the casing-tubing annulus.

As the bottom hole pressure drops, the wellbore fluid expands and, thus, the initial surface flow rate is not from the formation, but essentially from the fluid that had been stored in the wellbore. This is defined as the wellbore storage due to fluid expansion.

The second type of wellbore storage is due to a changing of the annulus fluid level (falling level during a drawdown test and rising fluid level during a pressure buildup test). When the well is open to flow during a drawdown test, the reduction in pressure causes the fluid level in the annulus to fall. This annulus fluid production joins that from the formation and contributes to the total flow from the well. The falling fluid level is generally able to contribute more fluid than that by expansion.

The above discussion suggests that part of the flow will be contributed by the wellbore instead of the reservoir, i.e.,

$$q = q_f + q_{wb}$$

where:

q = surface flow rate, bbl/day

 q_f = formation flow rate, bbl/day

 $q_{wb} = flow rate contributed by the wellbore, bbl/day$

As production time increases, the wellbore contribution decreases, and the formation rate increases until it eventually equals the surface flow rate. During this

period when the formation rate is changed, the measured drawdown pressures will not produce the ideal semilog straight-line behavior that is expected during transient flow. This indicates that the pressure data collected during the duration of the wellbore storage effect cannot be analyzed by using conventional methods. The concept of the wellbore storage during the drawdown test is illustrated schematically in Figure (6-35).

Each of the above two effects can be quantified in terms of the wellbore storage factor C, which is defined as:

$$C = \frac{\Delta V_{wb}}{\Delta p}$$

Where:

C= wellbore storage volume, bbl/psi $\Delta V_{wb}=$ change in the volume of fluid in the wellbore, bbl

The above relationship can be applied to mathematically represent the individual effect of wellbore fluid expansion and falling (or rising) fluid level, to give:

Wellbore storage effect due to fluid expansion

$$C = V_{wh} c_{wh}$$

where

 V_{wb} = total wellbore fluid volume, bbl c_{wb} = average compressibility of fluid in the wellbore, psi⁻¹

Wellbore storage effect due to changing fluid level

If A_a is the cross-sectional area of the annulus, and ρ is the average fluid density in the wellbore, the wellbore storage coefficient is given by:

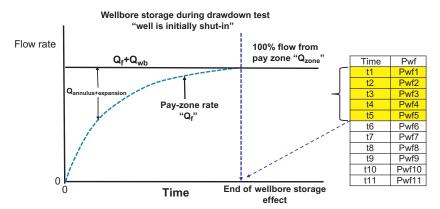


FIGURE 6-35 The *concept* of wellbore storage during drawdown test.

with:

$$A_{a} = \frac{\pi \left[\left(ID_{C} \right)^{2} - \left(OD_{T} \right)^{2} \right]}{4(144)}$$

Where:

 A_a = annulus cross-sectional area, ft²

ODt= outside diameter of the production tubing, in.

 ID_C = inside diameter of the casing, in.

 ρ = wellbore fluid density, lb/ft³

This effect is essentially small if a packer is placed near the producing zone. The total storage effect is the sum of both effects. It should be noted during oil well testing that the fluid expansion is generally insignificant due to the small compressibility of liquids. For gas wells, the primary storage effect is due to gas expansion.

To determine the duration of the wellbore storage effect, it is convenient to express the wellbore storage factor in a dimensionless form as:

$$C_D = \frac{5.615 \text{ C}}{2 \pi \text{ h} \phi \text{ c}_t \text{ r}_w^2} = \frac{0.894 \text{ C}}{\phi \text{ h} \text{ c}_t \text{ r}_w^2}$$

Where:

 C_D = dimensionless wellbore storage factor

C = wellbore storage factor, bbl/psi

 $c_t = total compressibility coefficient, psi^{-1}$

 $r_{\rm w}$ = wellbore radius, ft

h = thickness, ft

Horne (1995) and Earlougher (1977), among other authors, have indicated that the wellbore pressure is directly proportional to the time during the wellbore storage-dominated period of the test and is expressed by:

$$p_D = t_D/C_D$$

Where:

 $\begin{aligned} p_D &= \text{dimensionless pressure during wellbore storage domination time} \\ t_D &= \text{dimensionless time} \end{aligned}$

Taking the logarithm of both sides of the above relationship, gives:

$$log(p_D) = log(t_D) - log(C_D)$$

The above expression has a characteristic that is diagnostic of wellbore storage effects. It indicates that a plot of p_D versus t_D on a log-log scale will yield as straight line of a unit slope during wellbore storage domination. Since p_D is proportional to Δp and t_D is proportional to time, it is convenient to log $(p_i - p_{wf})$ versus log (t) and observe where the plot has a slope of one cycle in pressure per cycle in time.

The log-log plot is a valuable aid for recognizing wellbore storage effects in transient tests (e.g., drawdown or buildup tests) when early-time pressure recorded data are available. It is recommended that this plot be made a part of transient test analysis. As wellbore storage effects become less severe, the formation begins to influence the bottom-hole pressure more and more, and the data points on the log-log plot fall below the unit-slope straight line and signifies the end of wellbore storage effect. At this point, wellbore storage is no longer important and standard semilog data-plotting analysis techniques apply. As a rule of thumb, that time usually occurs about 1 to $1^1/2$ cycles in time after the log-log data plot starts deviating significantly from the unit slop. This time may be estimated from:

$$t_D > (60 + 3.5s)C_D$$

or approximately:

$$t > \frac{(200,000 + 12,000s)C}{(kh/\mu)}$$

where:

t = total time that marks the end of wellbore storage effect and the beginning of the semilog straight line, hr

k = permeability, md

s = skin factor

m = viscosity, cp

C = wellbore storage coefficient, bbl/psi

Example 6-25

The following data are given for an oil well that is scheduled for a drawdown test:

- Volume of fluid in the wellbore = 180 bbls
- Tubing outside diameter = 2 inches
- Production casing inside diameter = 7.675 inches
- Average oil density in the wellbore = 45 lb/ft³

$$\begin{array}{lll} \mbox{$^{\circ}$} & \mbox{$h=20\,ft$} & \mbox{$\varphi=15\%$} & \mbox{$r_w=0.25\,ft$} \\ \mbox{$\mu_o=2\,cp$} & \mbox{$k=30\,md$} & \mbox{$s=0$} \\ \mbox{$c_t=20\times10^{-6}~psi^{-1}$} & \mbox{$c_o=10\times10^{-6}~psi^{-1}$} \end{array}$$

If this well is placed under a constant production rate, how long will it take for wellbore storage effects to end?

Solution

Step 1. Calculate the cross-sectional area of the annulus A_a:

$$A_a = \frac{\pi \left[(7.675)^2 - (2)^2 \right]}{(4)(144)} = 0.2995 \text{ft}^2$$

$$C = V_{wb}c_{wb}$$

 $C = (180)(10 \times 10^{-6}) = 0.0018 \text{ bbl/psi}$

Step 3. Determine the wellbore storage factor caused by the falling fluid level:

$$\begin{split} C = & \frac{144 \, A_a}{5.615 \, \rho} \\ C = & \frac{144 (0.2995)}{(5.615)(45)} = 0.1707 \, bbl/psi \end{split}$$

Step 4. Calculate the total wellbore storage coefficient:

$$C = 0.0018 + 0.1707 = 0.1725 \, bbl/psi$$

The above calculations show that the effect of fluid expansion can generally be neglected in crude oil systems.

Step 5. Determine the time required for wellbore storage influence to end from:

$$t = \frac{(200,000 + 12,000s) C \mu}{kh}$$

$$t = \frac{(200,000 + 0)(0.1725)(2)}{(30)(20)} = 115 \text{ hrs}$$

The straight line relationship as expressed by Equation 6-171 is only valid during the infinite-acting behavior of the well. Obviously, reservoirs are not infinite in extent, thus the infinite-acting radial flow period cannot last indefinitely. Eventually the effects of the reservoir boundaries will be felt at the well being tested. The time at which the boundary effect is felt is dependent on the following factors:

- Permeability k
- Total compressibility c_t
- Porosity φ
- Viscosity μ
- Distance to the boundary
- Shape of the drainage area

Earlougher (1977) suggests the following mathematical expression for estimating the duration of the infinite-acting period.

$$t_{eia} = \left[\frac{\phi \,\mu \,c_t \,A}{0.000264 \,k}\right] (t_{DA})_{eia}$$

Where:

 $t_{\rm eia} = {\rm time} \ {\rm to} \ {\rm the} \ {\rm end} \ {\rm of} \ {\rm infinite}\mbox{-acting period,} \ hr$

 $A = well drainage area, ft^2$

 $c_t = total compressibility, psi^{-1}$

 $(t_{DA})_{eia} =$ dimensionless time to the end of the infinite-acting period

Earlougher's expression can be used to predict the end of transient flow in a drainage system of any geometry by obtaining the value of $(t_{DA})_{eia}$ from Table 6-3 as listed under "Use Infinite System Solution With Less Than 1% Error for t_D <." For example, for a well centered in a circular reservoir, $(t_{DA})_{eia} = 0.1$, and accordingly:

$$t_{eia} = \frac{380 \, \varphi \, \mu \, c_t \, A}{k}$$

Hence, the specific steps involved in a drawdown test analysis are:

- **1.** Plot $(p_i p_{wf})$ versus t on a log-log scale.
- 2. Determine the time at which the unit slope line ends.
- 3. Determine the corresponding time at $1^1/2$ log cycle, ahead of the observed time in Step 2. This is the time that marks the end of the wellbore storage effect and the start of the semilog straight line.
- 4. Estimate the wellbore storage coefficient from:

$$C = \frac{qt}{24\Delta p}$$

where t and Δp are values read from a point on the log-log unit-slope straight line and q is the flow rate in bbl/day.

- 5. Plot p_{wf} versus t on a semilog scale.
- **6.** Determine the start of the straight-line portion as suggested in Step 3 and draw the best line through the points.
- 7. Calculate the slope of the straight line and determine the permeability k and skin factor s by applying Equations 6-173 and 6-174, respectively.
- **8.** Estimate the time to the end of the infinite-acting (transient flow) period, i.e., t_{eia}, which marks the beginning of the pseudosteady-state flow.
- **9.** Plot all the recorded pressure data after t_{eia} as a function of time on a regular Cartesian scale. These data should form a straight-line relationship.
- **10.** Determine the **slope** of the pseudosteady-state line, i.e., dp/dt (commonly referred to as m') and use Equation 6-128 to solve for the drainage area "A,"

$$A = \frac{-0.23396\,Q\,B}{c_t\,h\,\varphi(dp/dt)} = \frac{-0.23396\,Q\,B}{c_t\,h\,\varphi\,m'}$$

Where:

 $m'=\mbox{slope}$ of the semisteady-state Cartesian straight-line

Q = fluid flow rate, STB/day

B = formation volume factor, bbl/STB

11. Calculate the shape factor C_A from an expression that has been developed by Earlougher (1977). Earlougher has shown that the reservoir shape factor can be estimated from the following relationship:

$$C_A = 5.456 \left(\frac{m}{m'}\right) exp \left[\frac{2.303(p_{1 hr} - p_{int})}{m}\right]$$

Where:

m = slope of transient semilog straight line, psi/log cycle m' = slope of the semisteady-state Cartesian straight-line $p_{1 hr}$ = pressure at t = 1 hr from semilog straight-line, psi

 p_{int} = pressure at t = 0 from semisteady-state Cartesian straightline, psi 12. Use Table 6-4 to determine the drainage configuration of the tested well that has a value of the shape factor CA closest to that of the calculated one, i.e., Step 11.

Pressure Buildup Test

The use of pressure buildup data has provided the reservoir engineer with one more useful tool in the determination of reservoir behavior. Pressure buildup analysis describes the build up in wellbore pressure with time after a well has been shut in. One of the principal objectives of this analysis is to determine the static reservoir pressure without waiting weeks or months for the pressure in the entire reservoir to stabilize. Because the buildup in wellbore pressure will generally follow some definite trend, it has been possible to extend the pressure buildup analysis to determine:

- o Effective reservoir permeability
- Extent of permeability damage around the wellbore
- o Presence of faults and to some degree the distance to the faults
- o Any interference between producing wells
- o Limits of the reservoir where there is not a strong water drive or where the aquifer is no larger than the hydrocarbon reservoir

Certainly all of this information will probably not be available from any given analysis, and the degree of usefulness of any of this information will depend on the experience in the area and the amount of other information available for correlation purposes.

The general formulas used in analyzing pressure buildup data come from a solution of the diffusivity equation. In pressure buildup and drawdown analyses, the following assumptions, with regard to the reservoir, fluid, and flow behavior, are usually made:

Reservoir:

- o Homogeneous
- Isotropic
- Horizontal of uniform thickness.

Fluid:

- Single phase
- o Slightly compressible
- Constant μ_o and B_o

Flow:

- o Laminar flow
- No gravity effects

Pressure buildup testing requires shutting in a producing well. The most common and the simplest analysis techniques require that the well produce at a constant rate, either from startup or long enough to establish a stabilized pressure distribution, before shut-in. Figure 6-36 schematically shows rate and pressure behavior for an ideal pressure buildup test. In that figure, t_p is the production time and Δt is running shut-in time. The pressure is measured immediately before shut-in and is recorded as a function of time during the shut-in period. The resulting pressure buildup curve is analyzed for reservoir properties and wellbore condition.

Stabilizing the well at a constant rate before testing is an important part of a pressure buildup test. If stabilization is overlooked or is impossible, standard data analysis techniques may provide erroneous information about the formation.

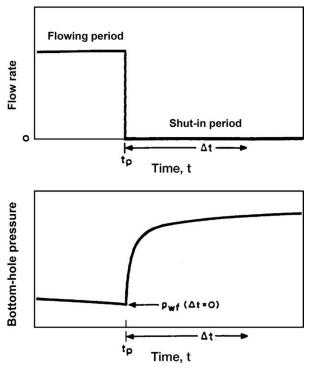


FIGURE 6-36 Idealized pressure buildup test.

A pressure buildup test is described mathematically by using the principle of superposition. Before the shut-in, the well is allowed to flow at a constant flow rate of Q_o STB/day for t_p days. At the time corresponding to the point of shut-in, i.e., t_p , a second well, superimposed over the location of the first well, is opened to flow at a constant rate equal to $-Q_o$ STB/day for Δt days. The first well is allowed to continue to flow at $+Q_o$ STB/day. When the effects of the two wells are added, the result is that a well has been allowed to flow at rate Q for time t_p and then shut in for time Δt . This simulates the actual test procedure. The time corresponding to the point of shut-in, t_p , can be estimated from the following equation:

$$t_{p} = \frac{24 N_{p}}{Q_{0}} \tag{6-174}$$

where

 N_p = well cumulative oil produced before shut-in, STB Q_o = stabilized well flow rate before shut-in, STB/day t_p = total production time, hrs

Applying the superposition principle to a shut-in well, the total pressure change, i.e., (p_i-p_{ws}) , which occurs at the wellbore during the shut-in time Δt , is essentially the sum of the pressure change caused by the constant flow rate Q and that of -Q, or:

$$p_i - p_{ws} = (p_i - p_{wf})Q_o - 0 + (p_i - p_{wf})0 - Q_o$$

Substituting Equation 6-146 for each of the terms on the right-hand side of the above relationship gives:

$$\begin{split} p_{ws} &= p_{i} - \frac{162.6(Q_{o} - 0)\mu B_{o}}{kh} \left[log \frac{k\left(t_{p} + \Delta t\right)}{\varphi \mu c_{t} r_{w}^{2}} - 3.23 + 0.875 \, s \right] \\ &+ \frac{162.6(0 - Q_{o})\mu B_{o}}{kh} \left[log \frac{k(\Delta t)}{\varphi \mu c_{t} r_{w}^{2}} - 3.23 + 0.875 \, s \right] \end{split} \tag{6-175}$$

Expanding this equation and canceling terms,

$$p_{wf} = p_i - \frac{162.6 Q_o \mu B}{kh} \left[log \frac{(t_p + \Delta t)}{\Delta t} \right]$$
 (6-176)

Where:

 p_i = initial reservoir pressure, psi

 $p_{\rm ws} = \text{sand-face}$ pressure during pressure buildup, psi

 t_p = flowing time before shut-in, hr

 $\Delta t = \text{shut-in time, hr}$

The pressure buildup equation, i.e., Equation 6-176 was introduced by Horner (1951) and is commonly referred to as the Horner equation.

Equation 6-177 suggests that a plot of p_{ws} versus $(t_p + \Delta t)/\Delta t$ would produce a straight line relationship with intercept p_i and slope of -m, where:

$$m = \frac{162.6 \, Q_o \, B_o \, \mu_o}{kh}$$

or

$$k = \frac{162.6 \, Q_o \, B_o \, \mu_o}{mh} \tag{6-177}$$

This plot, commonly referred to as the Horner plot, is illustrated in Figure 6-37. Note that on the Horner plot, the scale of time ratio increases from left to right. Because of the form of the ratio, however, the shut-in time Δt increases from right to left. It is observed from Equation 6-177 that $p_{ws}=p_i$ when the time ratio is unity. Graphically this means that the initial reservoir pressure, p_i , can be obtained by extrapolating the Horner plot straight line to $(t_p + \Delta t)/\Delta t = 1$.

Earlougher (1977) points out that a result of using the superposition principle is that skin factor, s, does not appear in the general pressure buildup equation, Equation 6-176. As a result, skin factor does not appear in the simplified equation for the Horner plot, Equation 6-177. That means the Horner-plot slope is not affected by the skin factor; however, the skin factor still does affect the

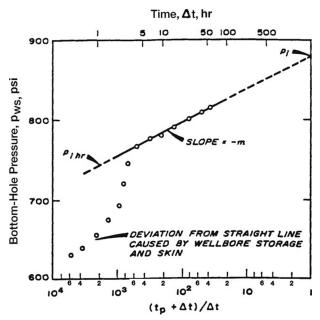


FIGURE 6-37 Horner plot. (After Earlougher, R. "Advances in Well Test Analysis.") (Permission to publish by the SPE, copyright SPE, 1977.)

shape of the pressure buildup data. In fact, an early-time deviation from the straight line can be caused by skin factor as well as by wellbore storage, as indicated in Figure 6-37. The deviation can be significant for the large negative skins that occur in hydraulically fractured wells. In any case, the skin factor does affect flowing pressure before shut-in, so skin may be estimated from the buildup test data plus the flowing pressure immediately before the buildup test:

$$s = 1.151 \left[\frac{p_{1 \text{ hr}} - p_{\text{wf}}(\Delta t = 0)}{m} - \log \frac{k}{\phi \mu c_1 r_w^2} + 3.23 \right]$$
 (6-178)

where:

 $p_{wf}\left(\Delta t=0\right)=$ observed flowing bottom-hole pressure immediately before shut-in

m = slope of the Horner plot

k = permeability, md

$$\Delta p_{skin} = 0.87 \,\mathrm{m} \,\mathrm{s}$$
 (6-179)

The value of $p_{1\ hr}$ must be taken from the Horner straight line. Frequently, pressure data do not fall on the straight line at 1 hour because of wellbore storage effects or large negative skin factors. In that case, the semilog line must be extrapolated to 1 hour and the corresponding pressure is read.

It should be pointed out that when a well is shut in for a pressure buildup test, the well is usually closed at the surface rather than the sand- face. Even though the well is shut in, the reservoir fluid continues to flow and accumulates in the well-bore until the well fills sufficiently to transmit the effect of shut-in to the formation. This "after-flow" behavior is caused by the wellbore storage, and it has a significant influence on pressure buildup data. During the period of wellbore storage effects, the pressure data points fall below the semilog straight line. The duration of those effects may be estimated by making the log-log data plot described previously. For pressure buildup testing, plot log $[p_{ws}-p_{wf}]$ versus log (Δt) . The bottom-hole flow pressure p_{wf} is observed flowing pressure immediately before shut-in. When wellbore storage dominates, that plot will have a unit-slope straight line; as the semilog straight line is approached, the log-log plot bends over to a gently curving line with a low slope. The concept of the after-flow during the buildup test is illustrated schematically in Figure (6-38).

In all pressure buildup test analyses, the log-log data plot should be made before the straight line is chosen on the semilog data plot. This loglog plot is essential to avoid drawing a semilog straight line through the wellbore storage-dominated data. The beginning of the semilog line can be estimated by observing when the data points on the log-log plot reach the slowly curving low-slope line and adding 1 to 1.5 cycles in time after the end of the unit-slope straight line. Alternatively, the time to the beginning of the semilog straight line can be estimated from:

$$\Delta t \! > \! \frac{170,000\,Ce^{0.14s}}{(kh/\mu)}$$

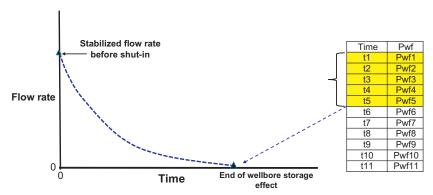


FIGURE 6-38 The concept of after-flow during pressure build-up test.

Where:

 $\Delta t = \text{shut-in time, hrs}$

C = calculated wellbore storage coefficient, bbl/psi

k = permeability, md

s = skin factor

h = thickness, ft

Example 6-26³

Table 6-5 shows pressure buildup data from an oil well with an estimated drainage radius of 2,640 ft.

Before shut-in, the well had produced at a stabilized rate of 4,900 STB/day for 310 hours. Known reservoir data are:

$$\begin{split} r_e &= 2,640 \, \text{ft} \\ depth &= 10,476 \, \text{ft} \\ r_w &= 0.354 \, \text{ft} \\ c_t &= 22.6 \times 10^{-6} \, \, \text{psi}^{-1} \\ Q_o &= 4,900 \, \text{STB/D} \\ h &= 482 \, \text{ft} \\ P_{wf}(\Delta t = 0) &= 2,761 \, \text{psig} \\ \mu_o &= 0.20 \, \text{cp} \\ \varphi &= 0.09 \\ B_o &= 1.55 \, \text{bbl/STB} \\ casing \, ID &= 0.523 \, \text{ft} \\ t_p &= 310 \, \text{hours} \end{split}$$

^{3.} This example problem and solution procedure are given by Earlougher, R., "Advanced Well Test Analysis," Monograph Series, SPE, Dallas (1977).

to publish by the SPE, copyright SPE, 1977) $\begin{array}{cccc} \Delta t & t_p + \Delta t & \underline{\left(t_p + \Delta t\right)} & p_{ws} \\ \text{(hours)} & \text{(hours)} & \Delta t & \text{(psig)} \end{array}$

TABLE 6-5 Earlougher's Pressure Buildup Data (Permission

(Hours)	(Hours)	Δτ	(psig)
0.0	_	_	2,761
0.10	310.10	3,101	3,057
0.21	310.21	1,477	3,153
0.31	310.31	1,001	3,234
0.52	310.52	597	3,249
0.63	310.63	493	3,256
0.73	310.73	426	3,260
0.84	310.84	370	3,263
0.94	310.94	331	3,266
1.05	311.05	296	3,267
1.15	311.15	271	3,268
1.36	311.36	229	3,271
1.68	311.68	186	3,274

157

125

103

90.6

77.0

62.6

52.9

52.1

45.2

39.5

35.4

31.8

24.7

20.4

16.5

12.9

11.0

9.9

9.3

3,276

3,280

3,283

3,286

3,289

3,293

3,297

3,297 3,300

3,303

3,305

3,306

3,310

3,313

3,317

3,320

3,322

3,323

3,323

311.99

312.51

313.04

313.46

314.08

315.03

315.97

316.07

317.01

318.06

319.00

320.05

323.09

326.02

330.00

336.07

341.03

344.98

347.54

1.99

2.51

3.04

3.46

4.08

5.03

5.97

6.07

7.01

8.06

9.00

10.05

13.09

16.02

20.00

26.07

31.03

34.98

37.54

Calculate

- Average permeability k
- Skin factor
- Pressure drop due to skin

Solution

- Step 1. Plot p_{ws} versus $(t_p + \Delta t)/\Delta t$ on a semilog scale as shown in Figure 6-39.
- Step 2. Identify the correct straight line portion of the curve and determine the slope m to give:

$$m = 40 \text{ psi/cycle}$$

Step 3. Calculate the average permeability by using Equation 6-178 to give:

$$k = \frac{(162.6)(4,900)(1.55)(0.22)}{(40)(482)} = 12.8 \text{ md}$$

Step 4. Determine p_{wf} after 1 hour from the straight-line portion of the curve to give:

$$p_{1 hr} = 3266 psi$$

Step 5. Calculate the skin factor by applying Equation 6-179.

$$\begin{split} s &= 1.1513 \left[\frac{3,266-2,761}{40} \right. \\ &\left. - \log \left(\frac{(12.8)(12)^2}{(0.09)(0.20)\left(22.6 \times 10^{-6}\right)\left(4.25\right)^2} \right) + 3.23 \right] = 8.6 \end{split}$$

Step 6. Calculate the pressure drop due to skin from:

$$\Delta p_{skin} = 0.87 ms = 0.87(40)(8.6) = 299 \text{ psia}$$

Wellbore storage

Time | Pwf | 11 | Pwf1 | 12 | Pwf2 | 13 | Pwf3 | 14 | Pwf4 | 15 | Pwf5 | 16 | Pwf6 | 17 | Pwf7 | 18 | Pwf8 | 19 | Pwf9 | 110 | Pwf10 |

FIGURE 6-39 Earlougher's semilog data plot for the buildup test. (*Permission to publish by the SPE, copyright SPE, 1977*).

PROBLEMS

1. An incompressible fluid flows in a linear porous media with the following properties.

$$\begin{array}{ccc} L=2500 \text{ ft} & h=30 \text{ ft} & \text{width} = 500 \text{ ft} \\ k=50 \text{ md} & \phi=17\% & \mu=2 \text{ cp} \\ \text{inlet pressure} = 2100 \text{ psi} & Q=4 \text{ bbl/day} & \rho=45 \text{ lb/ft}^3 \end{array}$$

Calculate and plot the pressure profile throughout the linear system.

- 2. Assume the reservoir linear system as described in problem 1 is tilted with a dip angle of 7°. Calculate the fluid potential through the linear system.
- 3. A 0.7 specific gravity gas is flowing in a linear reservoir system at 150°F. The upstream and downstream pressures are 2000 and 1800 psi, respectively. The system has the following properties:

$$\label{eq:local_problem} \begin{split} L = 2000 \, \text{ft} & W = 300 \, \text{ft} \\ k = 40 \, \text{md} & \varphi = 15 \% \end{split}$$

Calculate the gas flow rate.

4. An oil well is producing a crude oil system at 1000 STB/day and 2000 psi of bottom-hole flowing pressure. The pay zone and the producing well have the following characteristics:

$$\begin{array}{ll} h=35\,\text{ft} & r_w=0.25\,\text{ft} & \text{drainage area}=40\,\text{acres} \\ API=45^{^\circ} & \gamma_g=0.72 & R_s=700\,\text{scf}/\text{STB} \\ k=80\,\text{md} & T=100^{^\circ}\text{F} \end{array}$$

Assuming steady-state flowing conditions, calculate and plot the pressure profile around the wellbore.

5. Assuming steady-state flow and incompressible fluid, calculate the oil flow rate under the following conditions:

$$\begin{array}{lll} p_e = 2500 \, psi & p_{wf} = 2000 \, psi & r_e = 745 \, ft \\ r_w = 0.3 \, ft & \mu_o = 2 \, cp & B_o = 1.4 \, bbl/STB \\ h = 30 \, ft & k = 60 \, md & \end{array}$$

6. A gas well is flowing under a bottom-hole flowing pressure of 900 psi. The current reservoir pressure is 1300 psi. The following additional data are available:

$$\begin{array}{ll} T = 140 ^{\circ} F & \gamma_g = 0.65 & r_w = 0.3 \ ft \\ k = 60 \ md & h = 40 \ ft & r_e = 1000 \ ft \end{array}$$

Calculate the gas flow rate by using a:

- o Real gas pseudo-pressure approach
- o Pressure-squared method.
- 7. An oil well is producing a stabilized flow rate of 500 STB/day under a transient flow condition. Given:

$$\begin{array}{lll} B_o = 1.1 \, bbl/STB & \mu_o = 2 \, cp & c_t = 15 \times 10^{-6} psi^{-1} \\ k_o = 50 \, md & h = 20 \, ft & \varphi = 20\% \\ r_w = 0.3 \, ft & p_i = 3500 \, psi & \end{array}$$

Calculate and plot the pressure profile after 1, 5, 10, 15, and 20 hours.

8. An oil well is producing at a constant flow rate of 800 STB/day under a transient flow condition. The following data are available:

$$\begin{array}{lll} B_o = 1.2 \, bbl/STB & \mu_o = 3 \, cp & c_t = 15 \times 10^{-6} psi^{-1} \\ k_o = 100 \, md & h = 25 \, ft & \varphi = 15\% \\ r_w = 0.5 & p_i = 4000 \, psi & r_e = 1000 \, ft \end{array}$$

Using the E_i -function approach and the p_D -method, calculate the bottom-hole flowing pressure after 1, 2, 3, 5, and 10 hr. Plot the results on a semi-log scale and Cartesian scale.

9. A well is flowing under a drawdown pressure of 350 psi and produces at constant flow rate of 300 STB/day. The net thickness is 25 ft. Given:

$$r_e = 660 ft$$
 $r_w = 0.25 ft$ $\mu_o = 1.2 cp$ $B_o = 1.25 bbl/STB$

Calculate:

- Average permeability
- Capacity of the formation
- 10. An oil well is producing from the center of 40-acre square drilling pattern. Given:

$$\begin{array}{lll} \varphi=20\% & h=15\,\text{ft} & k=60\,\text{md} \\ \mu_o=1.5\,\text{cp} & B_o=1.4\,\text{bbl/STB} & r_w=0.25\,\text{ft} \\ p_r=2000\,\text{psi} & p_{wf}=1500\,\text{psi} & \end{array}$$

Calculate the oil flow rate.

11. A shut-in well is located at a distance of 700 ft from one well and 1100 ft from a second well. The first well flows for 5 days at 180 STB/day, at which time the second well begins to flow at 280 STB/day. Calculate the pressure drop in the shut-in well when the second well has been flowing for 7 days. The following additional data are given:

$$\begin{array}{lll} p_i = 3000\,psi & B_o = 1.3\,bbl/STB & \mu_o = 1.2\,cp & h = 60\,ft \\ c_t = 15\times10^{-6}psi^{-1} & \varphi = 15\% & k = 45\,md \end{array}$$

12. A well is opened to flow at 150 STB/day for 24 hours. The flow rate is then increased to 360 STB/day and lasted for another 24 hours. The well flow rate is then reduced to 310 STB/day for 16 hours. Calculate the pressure drop in a shut-in well 700 ft away from the well given:

$$\begin{array}{lll} \varphi = 15\% & h = 20\,\text{ft} & k = 100\,\text{md} \\ \mu_o = 2\,\text{cp} & B_o = 1.2\,\text{bbl/STB} & r_w = 0.25\,\text{ft} \\ p_i = 3000\,\text{psi} & c_t = 12\times10^{-6}\text{psi}^{-1} & \end{array}$$

13. A well is flowing under unsteady-state flowing conditions for 5 days at 300 STB/day. The well is located at 350 ft and 420 ft distance from two sealing faults. Given:

$$\begin{array}{lll} \varphi = 17\% & c_t = 16 \times 10^{-6} psi^{-1} & k = 80 \text{ md} \\ p_i = 3000 \text{ psi} & B_o = 1.3 \text{ bbl/STB} & \mu_o = 1.1 \text{ cp} \\ r_w = 0.25 \text{ ft} & h = 25 \text{ ft} \end{array}$$

Calculate the pressure in the well after 5 days.

14. A drawdown test was conducted on a new well with results as given below:

t, hr	p _{wf,} psi	
1.50	2978	
3.75	2949	
7.50	2927	
15.00	2904	
37.50	2876	
56.25	2863	
75.00	2848	
112.50	2810	
150.00	2790	
225.00	2763	

Given:

$$\begin{array}{lll} p_i = 3400\,psi & h = 25\,ft & Q = 300\,STB/day \\ c_t = 18\times 10^{-6}psi^{-1} & \mu_o = 1.8\,cp & B_o = 1.1\,bbl/STB \\ r_w = 0.25\,ft & \varphi = 12\% & \end{array}$$

Assuming no wellbore storage, calculate:

- Average permeability
- Skin factor

15. A drawdown test was conducted on a discovery well. The well was flowed at a constant flow rate of 175 STB/day. The fluid and reservoir data are given below:

$$\begin{array}{lll} S_{wi} = 25\% & & \varphi = 15\% & & h = 30 \, ft & ct = 18 \times 10^{-6} psi^{-1} \\ r_w = 0.25 \, ft & & p_i = 4680 \, psi & & \mu_o = 1.5 \, cp & B_o = 1.25 \, bbl/STB \end{array}$$

The drawdown test data are given below:

t, hr	p _{wf} , psi	
0.6	4388	
1.2	4367	
1.8	4355	
2.4	4344	
3.6	4334	
6.0	4318	
8.4	4309	
12.0	4300	
24.0	4278	
36.0	4261	
48.0	4258	
60.0	4253	
72.0	4249	
84.0	4244	
96.0	4240	
108.0	4235	
120.0	4230	
144.0	4222	
180.0	4206	

Calculate:

- o Drainage radius
- Skin factor
- Oil flow rate at a bottom-hole flowing pressure of 4300 psi, assuming a semisteady-state flowing conditions.

16. A pressure build-up test was conducted on a well that had been producing at 146 STB/day for 53 hours. The reservoir and fluid data are given below.

$$\begin{array}{ll} B_o = 1.29 \, bbl/STB & \mu_o = 0.85 \, cp & c_t = 12 \times 10^{-6} psi^{-1} \\ \varphi = 10\% & p_{wf} = 1426.9 \, psig & A = 20 \, acres \end{array}$$

The build-up data are as follows:

- The build up data are as follows:		
Time, hr	P _{ws} , psig	
0.167	1451.5	
0.333	1476.0	
0.500	1498.6	
0.667	1520.1	
0.833	1541.5	
1.000	1561.3	
1.167	1581.9	
1.333	1599.7	
1.500	1617.9	
1.667	1635.3	
2.000	1665.7	
2.333	1691.8	
2.667	1715.3	
3.000	1736.3	
3.333	1754.7	
3.667	1770.1	
4.000	1783.5	
4.500	1800.7	
5.000	1812.8	
5.500	1822.4	
6.000	1830.7	
6.500	1837.2	
7.000	1841.1	
7.500	1844.5	
8.000	1846.7	
8.500	1849.6	
9.000	1850.4	
10.000	1852.7	
11.000	1853.5	
12.000	1854.0	
12.667	1854.0	
14.620	1855.0	

Calculate:

- o Average reservoir pressure
- o Skin factor
- o Formation capacity

REFERENCES

- Al-Hussainy, R., Ramey Jr., H.J., 1966. Application of real gas flow theory to well testing and deliverability forecasting. J. Pet. Technol. Theory and Practice of the Testing of Gas Wells, third ed. Energy Resources Conservation Board, Calgary, 1975.
- Al-Hussainy, R., Ramey Jr., H.J., Crawford, P.B., 1966. The flow of real gases through porous media. Trans. AIME 237, 624.
- Chatas, A.T., 1953. A practical treatment of nonsteady-state flow problems in reservoir systems. Pet. Eng. B-44-56.

Craft, B., Hawkins, M., 1959. Applied Petroleum Reservoir Engineering. Prentice-Hall.

Craft, B., Hawkins, M., Terry, R., 1990. Applied Petroleum Reservoir Engineering, second ed. Prentice Hall.

Dake, L., 1978. Fundamentals of Reservoir Engineering. Elsevier, Amsterdam.

Dake, L.P., 1994. The Practice of Reservoir Engineering. Elsevier, Amsterdam.

Davis, D.H., 1952. Reduction in permeability with overburden pressure. Trans. AIME 195, 329.

Donohue, D., Erkekin, T., 1982. Gas Well Testing, Theory and Practice. IHRDC.

Earlougher Jr., R.C., 1977. In: Advances in Well Test Analysis, Monograph. Society of Petroleum Engineers of AIME, vol. 5. Millet the Printer, Dallas, TX.

Fetkovich, M.J., 1973. The isochronal testing of oil wells.SPE Paper 4529, Presented at the SPE Annual meeting, Las Vegas, September 30–October 3.

Golan, M., Whitson, C., 1986. Well Performance, second ed. Prentice-Hall, Englewood Cliffs, NJ.

Hawkins, M., 1956. A note on the skin effect. Trans. AIME, 356.

Horne, R., 1995. Modern Well Test Analysis. Petroway, Inc., Palo Alto, CA.

Horner, D.R., 1951. In: Pressure build-up in wells.Proc., Third World Pet. Cong., The Hague, Sec II, pp. 503–523. Also Reprint Series, No. 9—Pressure Analysis Methods, pp. 25–43. Dallas: Society of Petroleum Engineers of AIME, 1967.

Hurst, W., 1953. Establishment of the skin effect and its impediment to fluid flow into a wellbore. Pet. Eng. 25, B-6.

Jones, S.C., 1987. In: Using the inertial coefficient, b, to characterize heterogeneity in reservoir rock. SPE Paper 16949, Presented at the SPE Conference, Dallas, TX, Sept. 27–30.

Joshi, S., 1991. Horizontal Well Technology. Pennwell Publishing Company.

Lee, J.W., 1982. Well Testing. Society of Petroleum Engineers Textbook Series, Dallas.

Lee, J., Wattenbarger, R., 1996. Gas Reservoir Engineering. SPE Textbook Series, vol. 5. SPE.

Matthews, C.S., Russell, D.G., 1967. Pressure Buildup and Flow Tests in Wells. Monograph Society of Petroleum Engineers of AIME, vol. 1. Millet the Printer, Dallas, TX.

Matthews, S., Bronz, F., Hazebroek, P., 1954. A method for the determination of average pressure in a bounded reservoir. Trans. AIME 201, 82–191.

Ramey, H., Cobb, W., 1971. A general pressure buildup theory for a well in a closed drainage area.
J. Pet. Technol. 1493–1505.

Russell, D.G., Goodrich, J.H., Perry, G.E., Bruskotter, J.F., 1966. Methods for predicting gas well performance. J. Pet. Technol. 99–108. Trans. AIME 237.

Slider, H.C., 1976. Practical Petroleum Reservoir Engineering Methods. Petroleum Publishing Co., Tulsa, OK.

van Everdingen, A.F., 1953. The skin effect and its influence on the productive capacity of a well. Trans. AIME 198, 171.

van Everdingen, A.F., Hurst, W., 1949. The application of the laplace transformation to flow problems in reservoirs. Trans. AIME 186, 305–324.

Wattenbarger, R.A., Ramey Jr., H.J., 1968. Gas well testing with turbulence. Damage and wellbore storage. J. Pet. Technol. 20, 877–887. Trans. AIME 243.

Chapter 7

Oil Well Performance

This chapter presents the practical reservoir engineering equations that are designed to predict the performance of vertical and horizontal oil wells. The chapter also describes some of the factors that are governing the flow of fluids from the formation to the wellbore and how these factors may affect the production performance of the well. The analysis of the production performance is essentially based on the following fluid and well characteristics:

- Fluid PVT properties
- Relative permeability data
- Inflow-performance-relationship (IPR)

VERTICAL OIL WELL PERFORMANCE

Productivity Index and IPR

A commonly used measure of the ability of the well to produce is the **Productivity Index.** Defined by the symbol J, the productivity index is the ratio of the total liquid flow rate to the pressure drawdown. For a water-free oil production, the productivity index is given by:

$$J = \frac{Q_o}{\overline{p}_r - p_{wf}} = \frac{Q_o}{\Delta p}$$
 (7-1)

where:

Q_o = oil flow rate, STB/day

J = productivity index, STB/day/psi

 \overline{p}_r = volumetric average drainage area pressure (static pressure)

 p_{wf} = bottom-hole flowing pressure

 $\Delta p = drawdown, psi$

The productivity index is generally measured during a production test on the well. The well is shut-in until the static reservoir pressure is reached. The well is then allowed to produce at a constant flow rate of Q and a stabilized bottomhole flow pressure of $p_{\rm wf}$. Since a stabilized pressure at surface does not necessarily indicate a stabilized $p_{\rm wf}$, the bottom-hole flowing pressure should be recorded continuously from the time the well is to flow. The productivity index is then calculated from Equation 7-1.



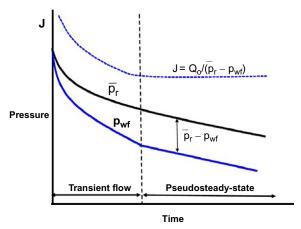


FIGURE 7-1 Productivity index during semisteady and unsteady fluid flow.

It is important to note that the productivity index is a valid measure of the well productivity potential only if the well is flowing at pseudosteady-state conditions. Therefore, in order to accurately measure the productivity index of a well, it is essential that the well is allowed to flow at a constant flow rate for a sufficient amount of time to reach the pseudosteady-state as illustrated in Figure 7-1. The figure indicates that during the transient flow period, the calculated values of the productivity index will vary depending upon the time at which the measurements of p_{wf} are made.

The productivity index can be numerically calculated by recognizing that J must be defined in terms of semisteady-state flow conditions. Recalling Equation 6-149:

$$Q_{o} = \frac{0.00708 \,k_{o} \,h(\overline{p}_{r} - p_{wf})}{\mu_{o} B_{o} \left[\ln \left(\frac{r_{e}}{r_{w}} \right) - 0.75 + s \right]}$$
(7-2)

The above equation is combined with Equation 7-1 to give:

$$J = \frac{0.00708 \,k_o \,h}{\mu_o B_o \left[\ln \left(\frac{r_e}{r_w} \right) - 0.75 + s \right]}$$
 (7-3)

where:

J = productivity index, STB/day/psi

 k_o = effective permeability of the oil, md

s = skin factor

h = thickness, ft

The oil relative permeability concept can be conveniently introduced into Equation 7-3 to give:

$$J = \frac{0.00708 \,h \,k}{\left[\ln \left(\frac{r_e}{r_w} \right) - 0.75 + s \right]} \left(\frac{k_{ro}}{\mu_o B_o} \right) \tag{7-4}$$

Since most of the well life is spent in a flow regime that is approximating the pseudosteady-state, the productivity index is a valuable methodology for predicting the future performance of wells. Further, by monitoring the productivity index during the life of a well, it is possible to determine if the well has become damaged due to completion, workover, production, injection operations, or mechanical problems. If a measured J has an unexpected decline, one of the indicated problems should be investigated.

A comparison of productivity indices of different wells in the same reservoir should also indicate some of the wells might have experienced unusual difficulties or damage during completion. Since the productivity indices may vary from well to well because of the variation in thickness of the reservoir, it is helpful to normalize the indices by dividing each by the thickness of the well. This is defined as the **specific productivity index J_s,** or:

$$J_{s} = \frac{J}{h} = \frac{Q_{o}}{h(\bar{p}_{r} - p_{wf})}$$
 (7-5)

Assuming that the well's productivity index is constant, Equation 7-1 can be rewritten as:

$$Q_o = J(\overline{p}_r - p_{wf}) = J \Delta p \tag{7-6}$$

where:

 $\Delta p = drawdown, psi$ J = productivity index

Equation 7-6 indicates that the relationship between Q_o and Δp is a straight line passing through the origin with a slope of J as shown in Figure 7-2.

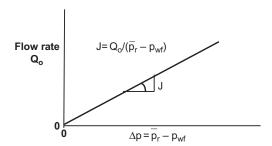


FIGURE 7-2 Oil rate vs. ΔP .

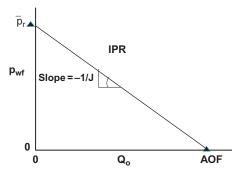


FIGURE 7-3 Inflow performance relationship.

Alternatively, Equation 7-1 can be written as:

$$p_{\rm wf} = \overline{p}_{\rm r} - \left(\frac{1}{J}\right) Q_{\rm o} \tag{7-7}$$

The above expression shows that the plot p_{wf} against Q_o is a straight line with a slope of (-1/J) as shown schematically in Figure 7-3. This graphical representation of the relationship that exists between the oil flow rate and bottom-hole flowing pressure is called the **inflow performance relationship** and referred to as IPR.

Several important features of the straight-line IPR can be seen in Figure 7-3:

- When p_{wf} equals average reservoir pressure, the flow rate is zero due to the absence of any pressure drawdown.
- Maximum rate of flow occurs when p_{wf} is zero. This maximum rate is called absolute open flow and referred to as AOF. Although in practice this may not be a condition at which the well can produce, it is a useful definition that has widespread applications in the petroleum industry (e.g., comparing flow potential of different wells in the field). The AOF is then calculated by:

$$AOF = J \overline{p}_r$$

The slope of the straight line equals the reciprocal of the productivity index.

Example 7-1

A productivity test was conducted on a well. The test results indicate that the well is capable of producing at a stabilized flow rate of 110 STB/day and a bottom-hole flowing pressure of 900 psi. After shutting the well for 24 hours, the bottom-hole pressure reached a static value of 1300 psi.

Calculate:

- o Productivity index
- AOF
- Oil flow rate at a bottom-hole flowing pressure of 600 psi
- Wellbore flowing pressure required to produce 250 STB/day

Solution

a. Calculate J from Equation 7-1:

$$J = \frac{110}{1300 - 900} = 0.275 \text{ STB/psi}$$

b. Determine the AOF from:

AOF =
$$J(\overline{p}_r - 0)$$

AOF = $0.275(1300 - 0) = 375.5$ STB/day

c. Solve for the oil-flow rate by applying Equation 7-1:

$$Q_0 = 0.275(1300 - 600) = 192.5 \text{ STB/day}$$

d. Solve for p_{wf} by using Equation 7-7:

$$p_{wf} = 1300 - \left(\frac{1}{0.275}\right) 250 = 390.9 \text{ psi}$$

Equation 7-6 suggests that the inflow into a well is directly proportional to the pressure drawdown and the constant of proportionality is the productivity index. Muskat and Evinger (1942) and Vogel (1968) observed that when the pressure drops below the bubble-point pressure, the IPR deviates from that of the simple straight-line relationship as shown in Figure 7-4.

Recalling Equation 7-4:

$$J = \left[\frac{0.00708\,h\,k}{\ln\left(\frac{r_e}{r_w}\right) - 0.75 + s} \right] \left(\frac{k_{ro}}{\mu_o B_o}\right) \label{eq:J}$$

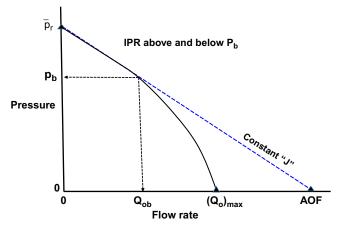


FIGURE 7-4 Inflow performance relationship below bubblepoint pressure.

Treating the term between the two brackets as a constant c, the above equation can be written in the following form:

$$J = c \left(\frac{k_{ro}}{\mu_0 B_0} \right) \tag{7-8}$$

With the coefficient c as defined by:

$$c = \frac{0.00708 \, k \, h}{ln\left(\frac{r_e}{r_w}\right) - 0.75 + s}$$

Equation 7-8 reveals that the variables affecting the productivity index are essentially those that are pressure dependent, i.e.:

- Oil viscosity μ_o
- Oil formation volume factor B_o
- Relative permeability to oil k_{ro}

Figure 7-5 schematically illustrates the behavior of those variables as a function of pressure. Figure 7-6 shows the overall effect of changing the pressure on the term $(k_{ro}/\mu_o\beta_o)$. Above the bubble-point pressure p_b , the relative oil permeability k_{ro} equals unity $(k_{ro}=1)$ and the term (k_{ro}/μ_oB_o) is almost constant. As the pressure declines below p_b , the gas is released from solution, which can cause a large decrease in both k_{ro} and (k_{ro}/μ_oB_o) . Figure 7-7 shows qualitatively the effect of reservoir depletion on the IPR.

There are several empirical methods that are designed to predict the non-linearity behavior of the IPR for solution gas drive reservoirs. Most of these methods require at least one stabilized flow test in which Q_o and $p_{\rm wf}$ are measured. All the methods include the following two computational steps:

• Using the stabilized flow test data, construct the IPR curve at the current average reservoir pressure \overline{p}_r .

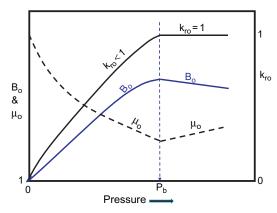


FIGURE 7-5 Effect of pressure on B_0 , μ_0 , and k_{ro} .

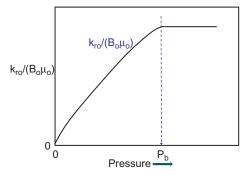


FIGURE 7-6 $k_{ro}/(B_o\mu_o)$ as a function of pressure.

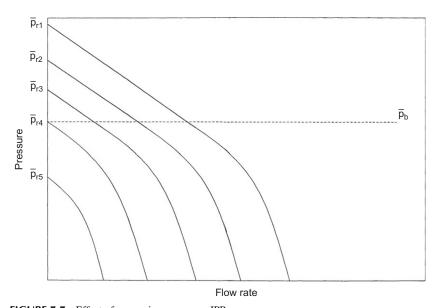


FIGURE 7-7 Effect of reservoir pressure on IPR.

• Predict future inflow performance relationships as to the function of average reservoir pressures.

The following empirical methods that are designed to generate the current and future inflow performance relationships:

- Vogel's Method
- o Wiggins' Method
- o Standing's Method
- o Fetkovich's Method
- The Klins-Clark Method

Vogel's Method

Vogel (1968) used a computer model to generate IPRs for several hypothetical saturated-oil reservoirs that are producing under a wide range of conditions. Vogel normalized the calculated IPRs and expressed the relationships in a dimensionless form. He normalized the IPRs by introducing the following dimensionless parameters:

$$\begin{aligned} & \text{dimensionless pressure} = \frac{p_{wf}}{\overline{p}_r} \\ & \text{dimensionless pressure} = \frac{Q_o}{(Q_o)_{max}} \end{aligned}$$

where (Q_o)_{max} is the flow rate at zero wellbore pressure, i.e., AOF.

Vogel plotted the dimensionless IPR curves for all the reservoir cases and arrived at the following relationship between the above dimensionless parameters:

$$\frac{Q_o}{(Q_o)_{\text{max}}} = 1 - 0.2 \left(\frac{p_{\text{wf}}}{\overline{p}_r}\right) - 0.8 \left(\frac{p_{\text{wf}}}{\overline{p}_r}\right)^2 \tag{7-9}$$

where:

 $Q_0 = oil rate at p_{wf}$

 $(Q_o)_{max} = maximum$ oil flow rate at zero wellbore pressure, i.e., AOF

 \overline{p}_r = current average reservoir pressure, psig

 p_{wf} = wellbore pressure, psig

Notice that p_{wf} and \overline{p}_r must be expressed in psig.

Vogel's method can be extended to account for water production by replacing the dimensionless rate with $Q_L/(Q_L)_{max}$ where $Q_L = Q_o + Q_w$. This has proved to be valid for wells producing at water cuts as high as 97%. The method requires the following data:

- Current average reservoir pressure \overline{p}_r
- Bubble-point pressure p_b
- Stabilized flow test data that include Q_o at p_{wf}

Vogel's methodology can be used to predict the IPR curve for the following two types of reservoirs:

- Saturated oil reservoirs $\overline{p}_r \leq p_b$
- Undersaturated oil reservoirs $\overline{p}_r > p_b$

Saturated Oil Reservoirs

When the reservoir pressure equals the bubble-point pressure, the oil reservoir is referred to as a saturated-oil reservoir. The computational procedure of applying Vogel's method in a saturated oil reservoir to generate the IPR curve for a well with a stabilized flow data point, i.e., a recorded $Q_{\rm o}$ value at $p_{\rm wf}$, is summarized below:

Step 1. Using the stabilized flow data, i.e., Q_o and p_{wf} , calculate: $(Q_o)_{max}$ from Equation 7-9, or

$$\left(Q_{o}\right)_{max} = Q_{o} / \left[1 - 0.2 \left(\frac{p_{wf}}{\overline{p}_{r}}\right) - 0.8 \left(\frac{p_{wf}}{\overline{p}_{r}}\right)^{2}\right]$$

Step 2. Construct the IPR curve by assuming various values for $p_{\rm wf}$ and calculating the corresponding $Q_{\rm o}$ from:

$$Q_{omax} = \left(Q_o\right)_{max} \left[1 - 0.2 \left(\frac{p_{wf}}{\overline{p}_r}\right) - 0.8 \left(\frac{p_{wf}}{\overline{p}_r}\right)^2\right]$$

Example 7-2

A well is producing from a saturated reservoir with an average reservoir pressure of 2500 psia. Stabilized production test data indicated that the stabilized rate and wellbore pressure are 350 STB/day and 2000 psia, respectively. Calculate:

- Oil flow rate at $p_{wf} = 1850 \text{ psia}$
- Calculate oil flow rate assuming constant J
- Construct the IPR by using Vogel's method and the constant productivity index approach.

Solution

Part A

Step 1. Calculate (Q_o)_{max}:

$$(Q_o)_{max} = 350 / \left[1 - 0.2 \left(\frac{2000}{2500} \right) - 0.8 \left(\frac{2000}{2500} \right)^2 \right]$$

= 1067.1 STB/day

Step 2. Calculate Q_0 at $p_{wf} = 1850$ psig by using Vogel's equation

$$\begin{aligned} Q_{o} &= \left(Q_{o}\right)_{max} \left[1 - 0.2 \left(\frac{p_{wf}}{\overline{p}_{r}}\right) - 0.8 \left(\frac{p_{wf}}{\overline{p}_{r}}\right)^{2}\right] \\ &= 1067.1 \left[1 - 0.2 \left(\frac{1850}{2500}\right) - 0.8 \left(\frac{1850}{2500}\right)^{2}\right] = 441.7 \text{ STB/day} \end{aligned}$$

Part B

Calculating oil flow rate by using the constant J approach Step 1. Apply Equation 7-1 to determine J

$$J = \frac{350}{2500 - 2000} = 0.7 \text{ STB/day/psi}$$

Step 2. Calculate Q_o

$$Q_0 = J(\overline{p}_r - p_{wf}) = 0.7(2500 - 1850) = 455 \text{ STB/day}$$

Part C
Generating the IPR by using the constant J approach and Vogel's method:

Assume several values for $p_{\rm wf}$ and calculate the corresponding $Q_{\rm o}$.

P _{wf}	Vogel's	$\mathbf{Q_o} = \mathbf{J} \left(\overline{\mathbf{p}}_{\mathbf{r}} - \mathbf{p}_{\mathbf{wf}} \right)$
2500	0	0
2200	218.2	210
1500	631.7	700
1000	845.1	1050
500	990.3	1400
0	1067.1	1750

Undersaturated Oil Reservoirs

Beggs (1991) pointed out that in applying Vogel's method for undersaturated reservoirs, there are **two possible outcomes to the recorded stabilized flow test data** that must be considered, as shown schematically in Figure 7-8:

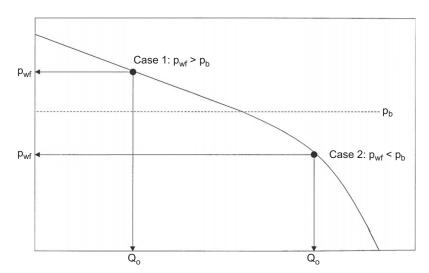


FIGURE 7-8 Stabilized flow test data.

- The recorded stabilized bottom-hole flowing pressure is greater than or equal to the bubble-point pressure, i.e. $p_{wf} \ge p_b$
- \circ The recorded stabilized bottom-hole flowing pressure is less than the bubble-point pressure $p_{\rm wf} < p_b$

Case 1. The Value of the Recorded Stabilized $p_{wf} \ge p_b$

Beggs outlined the following procedure for determining the IPR when the stabilized bottom-hole pressure is greater than or equal to the bubblepoint pressure (Figure 7-8):

Step 1. Using the stabilized test data point (Q_o and p_{wf}) calculate the productivity index J:

$$J = \frac{Q_o}{\overline{p}_r - p_{wf}}$$

Step 2. Calculate the oil flow rate at the bubble-point pressure:

$$Q_{ob} = J(\overline{p}_r - P_b) \tag{7-10}$$

where Q_{ob} is the oil flow rate at p_b

Step 3. Generate the IPR values below the bubble-point pressure by assuming different values of $p_{\rm wf} < p_b$ and calculating the corresponding oil flow rates by applying the following relationship:

$$Q_{o} = Q_{ob} + \frac{Jp_{b}}{1.8} \left[1 - 0.2 \left(\frac{p_{wf}}{p_{b}} \right) - 0.8 \left(\frac{p_{wf}}{p_{b}} \right)^{2} \right]$$
 (7-11)

The maximum oil flow rate ($Q_{o\ max}$ or AOF) occurs when the bottom-hole flowing pressure is zero, i.e. $p_{wf}=0$, which can be determined from the above expression as:

$$Q_{o \text{ max}} = Q_{ob} + \frac{Jp_b}{1.8}$$

It should be pointed out that when $p_{\rm wf} \geq p_b$, the IPR is linear and is described by:

$$Q_{o} = J(\overline{p}_{r} - p_{wf}).$$

Example 7-3

An oil well is producing from an undersaturated reservoir that is characterized by a bubble-point pressure of 2130 psia. The current average reservoir pressure is 3000 psig. Available flow test data show that the well produced 250 STB/day at a stabilized $p_{\rm wf}$ of 2500 psia. Construct the IPR data.

Solution

The problem indicates that the flow test data were recorded above the bubble-point pressure, therefore, the Case 1 procedure for undersaturated reservoirs as outlined previously must be used.

Step 1. Calculate J using the flow test data.

$$J = \frac{250}{3000 - 2500} = 0.5 \text{ STB/day/psi}$$

Step 2. Calculate the oil flow rate at the bubble-point pressure by applying Equation 7-10.

$$Q_{ob} = 0.5(3000 - 2130) = 435 \text{ STB/day}$$

Step 3. Generate the IPR data by applying the constant J approach for all pressures above p_b and Equation 7-11 for all pressures below p_b .

P _{wf}	Equation #	Q_{o}
3000	(7-6)	0
2800	(7-6)	100
2600	(7-6)	200
2130	(7-6)	435
1500	(7-11)	709
1000	(7-11)	867
500	(7-11)	973
0	(7-11)	1027

Case 2. The Value of the Recorded Stabilized $p_{wf} < p_b$

When the recorded p_{wf} from the stabilized flow test is below the bubble-point pressure, as shown in Figure 7-8, the following procedure for generating the IPR data is proposed:

Step 1. Using the stabilized well flow test data and combining Equation 7-10 with 7-11, solve for the productivity index J to give:

$$J = \frac{Q_o}{(\overline{p}_r - p_b) + \frac{p_b}{1.8} \left[1 - 0.2 \left(\frac{p_{wf}}{p_b} \right) - 0.8 \left(\frac{p_{wf}}{p_b} \right)^2 \right]} \tag{7-12}$$

Step 2. Calculate Qob by using Equation 7-10, or:

$$Q_{ob} \!=\! J(\overline{p}_r \!-\! p_b)$$

Step 3. Generate the IPR for $p_{\rm wf} \ge p_b$ by assuming several values for $p_{\rm wf}$ above the bubble point pressure and calculating the corresponding Q_o from:

$$Q_o = J(\overline{p}_r - p_{wf})$$

Step 4. Use Equation 7-11 to calculate Q_o at various values of p_{wf} below p_b , or:

$$Q_{o} = Q_{ob} + \frac{Jp_{b}}{1.8} \left[1 - 0.2 \left(\frac{p_{wf}}{p_{b}} \right) - 0.8 \left(\frac{p_{wf}}{p_{b}} \right)^{2} \right]$$

Example 7-4

The well described in Example 7-3 was retested and the following results obtained:

$$P_{wf} = 1700 \text{ psia}, Q_{o} = 630.7 \text{ STB/day}$$

Generate the IPR data using the new test data.

Solution

Notice that the stabilized $p_{\rm wf}$ is less than $p_{\rm b}$.

Step 1. Solve for J by applying Equation 7-12.

$$J = \frac{630.7}{(3000 - 2130) + \frac{2130}{1.8} \left[1 - \left(\frac{1700}{2130} \right) - \left(\frac{1700}{2130} \right)^2 \right]}$$

Step 2. $Q_{ob} = 0.5 (3000 - 21300) = 435 STB/day$ Step 3. Generate the IPR data.

P _{wf}	Equation #	Q _o
3000	(7-6)	0
2800	(7-6)	100
2600	(7-6)	200
2130	(7-6)	435
1500	(7-11)	709
1000	(7-11)	867
500	(7-11)	973
0	(7-11)	1027

Quite often it is necessary to predict the well's inflow performance for future times as the reservoir pressure declines. Future well performance calculations require the development of a relationship that can be used to predict future maximum oil flow rates.

There are several methods that are designed to address the problem of how the IPR might shift as the reservoir pressure declines. Some of these prediction methods require the application of the material balance equation to generate future oil saturation data as a function of reservoir pressure. In the absence of such data, there are two simple approximation methods that can be used in conjunction with Vogel's method to predict future IPRs.

First Approximation Method

This method provides a rough approximation of the future maximum oil flow rate $(Q_{omax})_f$ at the specified future average reservoir pressure $(p_r)_f$. This future maximum flow rate (Q_{omax})_f can be used in Vogel's equation to predict the future inflow performance relationships at $(\overline{p}_r)_f$. The following steps summarize the method:

Step 1. Calculate $(Q_{omax})_f$ at $(\overline{p}_r)_f$ from:

$$\left(Q_{\text{omax}}\right)_{\text{f}} = \left(Q_{\text{omax}}\right)_{\text{p}} \left(\frac{\left(\overline{p}_{\text{r}}\right)_{\text{f}}}{\left(\overline{p}_{\text{r}}\right)_{\text{p}}}\right) \left[0.2 + 0.8 \left(\frac{\left(\overline{p}_{\text{r}}\right)_{\text{f}}}{\left(\overline{p}_{\text{r}}\right)_{\text{p}}}\right)\right] \tag{7-13}$$

where the subscript f and p represent future and present conditions, respectively.

Step 2. Using the new calculated value of $(Q_{o \text{ max}})_f$ and $(\overline{p}_r)_f$, generate the IPR by using Equation 7-9.

Second Approximation Method

A simple approximation for estimating future $(Q_{omax})_f$ at $(\overline{p}_r)_f$ is proposed by Fetkovich (1973). The relationship has the following mathematical form:

$$(Q_{omax})_f = (Q_{omax})_p \Big\lceil (\overline{p}_r)_f / (\overline{p}_r)_p \Big\rceil^{3.0}$$

Where the subscripts f and p represent future and present conditions, respectively. The above equation is intended only to provide a rough estimation of future $(Q_0)_{max}$.

Example 7-5

Using the data given in Example 7-2, predict the IPR where the average reservoir pressure declines from 2500 psia to 2200 psia.

Solution

Example 7-2 shows the following information:

- Present average reservoir pressure $(\overline{p}_r)_p = 2500 \text{ psia}$
- Present maximum oil rate $(Q_{omax})_p = 1067.1 \text{ STB/day}$

Step 1. Solve for $(Q_{omax})_f$ by applying Equation 7-13.

$$(Q_{\text{omax}})_{\text{f}} = 1067.1 \left(\frac{2200}{2500}\right) \left[0.2 + 0.8 \left(\frac{2200}{2500}\right)\right] = 849 \,\text{STB/day}$$

p_{wf}	$Q_o = 849[1 - 0.2(p_{wf}/2200) - 0.8(p_{wf}/2200)^2]$
2200	0
1800	255
1500	418
500	776
0	849

Step 2. Generate the IPR data by applying Equation 7-9.

It should be pointed out that the main disadvantage of Vogel's methodology lies with its sensitivity to the match point, i.e., the stabilized flow test data point, used to generate the IPR curve for the well.

Wiggins' Method

Wiggins (1993) used four sets of relative permeability and fluid property data as the basic input for a computer model to develop equations to predict inflow performance. The generated relationships are limited by the assumption that the reservoir initially exists at its bubble-point pressure. Wiggins proposed generalized correlations that are suitable for predicting the IPR during three-phase flow. His proposed expressions are similar to that of Vogel's and are expressed as:

$$Q_{o} = (Q_{o})_{max} \left[1 - 0.52 \left(\frac{p_{wf}}{\overline{p}_{r}} \right) - 0.48 \left(\frac{p_{wf}}{\overline{p}_{r}} \right)^{2} \right]$$
 (7-14)

$$Q_{w} = (Q_{w})_{max} \left[1 - 0.72 \left(\frac{p_{wf}}{\overline{p}_{r}} \right) - 0.28 \left(\frac{p_{wf}}{\overline{p}_{r}} \right)^{2} \right]$$
 (7-15)

where:

 $Q_w = \text{water flow rate, STB/day}$

 $(Q_w)_{max} = maximum$ water production rate at $p_{wf} = 0$, STB/day

As in Vogel's method, data from a stabilized flow test on the well must be available in order to determine $(Q_o)_{max}$ and $(Q_w)_{max}$.

Wiggins extended the application of the above relationships to predict future performance by providing expressions for estimating future maximum flow rates. Wiggins expressed future maximum rates as a function of:

- \circ Current (present) average pressure $(\overline{p}_r)_p$
- \circ Future average pressure $(\overline{p}_r)_f$
- Current maximum oil flow rate (Q_{omax})_p
- Current maximum water flow rate (Q_{wmax})_p

Wiggins proposed the following relationships:

$$(Q_{omax})_f = (Q_{omax})_p \left\{ 0.15 \left[\frac{(\overline{p}_r)_f}{(\overline{p}_r)_p} \right] + 0.84 \left[\frac{(\overline{p}_r)_f}{(\overline{p}_r)_p} \right]^2 \right\}$$
(7-16)

$$(Q_{\text{wmax}})_{\text{f}} = (Q_{\text{wmax}})_{\text{p}} \left\{ 0.59 \left[\frac{(\overline{p}_{\text{r}})_{\text{f}}}{(\overline{p}_{\text{r}})_{\text{p}}} \right] + 0.36 \left[\frac{(\overline{p}_{\text{r}})_{\text{f}}}{(\overline{p}_{\text{r}})_{\text{p}}} \right]^{2} \right\}$$
(7-17)

Example 7-6

The information given in Examples 7-2 and 7-5 is repeated here for convenience:

- Current average pressure = 2500 psia
- Stabilized oil flow rate = 350 STB/day
- Stabilized wellbore pressure = 2000 psia

Generate the current IPR data and predict future IPR when the reservoir pressure declines from 2500 to 2000 psia by using Wiggins' method.

Solution

Step 1. Using the stabilized flow test data, calculate the current maximum oil flow rate by applying Equation 7-14.

$$(Q_{\text{omax}})_p = 350 / \left[1 - 0.52 \left(\frac{2000}{2500} \right) - 0.48 \left(\frac{2000}{2500} \right)^2 \right]$$

= 1264 STB/day

Step 2. Generate the current IPR data by using Wiggins' method and compare the results with those of Vogel's.

P_{wf}	Wiggins'	Vogel's
2500	0	0
2200	216	218
1500	651	632
1000	904	845
500	1108	990
0	1264	1067

Results of the two methods are shown graphically in Figure 7-9.

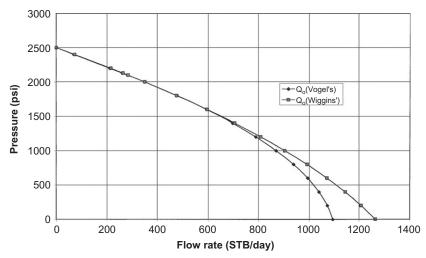


FIGURE 7-9 IPR curves.

Step 3. Calculate future maximum oil flow rate by using Equation 7-16.

$$(Q_{\text{omax}})_{\text{f}} = 11264 \left[0.15 \left(\frac{2200}{2500} \right) + 0.84 \left(\frac{2200}{2500} \right)^2 \right] = 989 \,\text{STB/day}$$

Step 4. Generate future IPR data by using Equation 7-16

p_{wf}	$Q_o = 989 [1 - 0.52 (p_{wf}/2200) - 0.48 (p_{wf}/2200)^2]$
2200	0
1800	250
1500	418
500	848
0	989

Standing's Method

Standing (1970) essentially extended the application of Vogel's to predict future inflow performance relationship of a well as a function of reservoir pressure. He noted that Vogel's equation: Equation 7-9 can be rearranged as:

$$\frac{Q_{o}}{(Q_{o})\max} = \left(1 - \frac{p_{wf}}{\overline{p}_{r}}\right) \left[1 + 0.8\left(\frac{p_{wf}}{\overline{p}_{r}}\right)\right]$$
(7-18)

Standing introduced the productivity index J as defined by Equation 7-1 into Equation 7-18 to yield:

$$J = \frac{(Q_o)_{max}}{\overline{p}_r} \left[1 + 0.8 \left(\frac{p_{wf}}{\overline{p}_r} \right) \right]$$
 (7-19)

Standing then defined the present (current) zero drawdown productivity index as:

$$J_{p}^{*} = 1.8 \left[\frac{(Q_{o})_{\text{max}}}{\overline{p}_{r}} \right]$$
 (7-20)

where J_p^* is Standing's zero-drawdown productivity index. The J_p^* is related to the productivity index J by:

$$\frac{J}{J_p^*} = \frac{1}{1.8} \left[1 + 0.8 \left(\frac{p_{wf}}{\overline{p}_r} \right) \right]$$
 (7-21)

Equation 7-1 permits the calculation of J_p^* from a measured value of J.

To arrive at the final expression for predicting the desired IPR expression, Standing combines Equation 7-20 with Equation 7-18 to eliminate $(Q_o)_{max}$ to give:

$$Q_o = \left[\frac{J_f^*(\overline{p}_r)_f}{1.8}\right] \left\{1 - 0.2 \left[\frac{p_{wf}}{(\overline{p}_r)_f}\right] - 0.8 \left[\frac{p_{wf}}{(\overline{p}_r)_f}\right]^2\right\} \tag{7-22}$$

where the subscript f refers to future condition.

Standing suggested that J_p^* can be estimated from the present value of J_p^* by the following expression:

$$J_{f}^{*} = J_{p}^{*} \left(\frac{k_{ro}}{\mu_{o} B_{o}}\right)_{f} / \left(\frac{k_{ro}}{\mu_{o} B_{o}}\right)_{p}$$
 (7-23)

where the subscript p refers to the present condition.

If the relative permeability data are not available, J_f^* can be roughly estimated from:

$$J_{f}^{*} = J_{p}^{*} \left[(\overline{p}_{r})_{f} / (\overline{p}_{r})_{p} \right]^{2} \tag{7-24}$$

Standing's methodology for predicting a future IPR is summarized in the following steps:

- Step 1. Using the current time condition and the available flow test data, calculate $(Q_o)_{max}$ from Equation 7-9 or Equation 7-18.
- Step 2. Calculate J^* at the present condition, i.e., J_p^* , by using Equation 7-20. Notice that other combinations of Equations 7-18 through 7-21 can be used to estimate J_p^* .
- Step 3. Using fluid property, saturation, and relative permeability data, calculate both $(k_{ro}/\mu_o B_o)_p$ and $(k_{ro}/\mu_o B_o)_f$.
- Step 4. Calculate J_f^* by using Equation 7-23. Use Equation 7-24 if the oil relative permeability data are not available.
- Step 5. Generate the future IPR by applying Equation 7-22.

Example 7-7

A well is producing from a saturated oil reservoir that exists at its saturation pressure of 4000 psia. The well is flowing at a stabilized rate of 600 STB/day and a $p_{\rm wf}$ of 3200 psia. Material balance calculations provide the following current and future predictions for oil saturation and PVT properties.

	Present	Future
\overline{p}_{r}	4000	3000
μ _o , cp	2.40	2.20
B _o , bb1/STB	1.20	1.15
k_{ro}	1.00	0.66

Generate the future IPR for the well at 3000 psig by using Standing's method.

Solution

Step 1. Calculate the current $(Q_o)_{max}$ from Equation 7-18.

$$(Q_o)_{max} = 600 / \left[\left(1 - \frac{3200}{4000} \right) (1 + 0.8) \left(\frac{3200}{4000} \right) \right] = 1829 \text{ STB/day}$$

Step 2. Calculate J_p^* by using Equation 7-20.

$$J_p^* = 1.8 \left[\frac{1829}{4000} \right] = 0.823$$

Step 3. Calculate the following pressure-function:

$$\left(\frac{k_{ro}}{\mu_o B_o}\right)_D = \frac{1}{(2.4)(1.20)} = 0.3472$$

$$\left(\frac{k_{ro}}{\mu_o B_o}\right)_f = \frac{0.66}{(2.2)(1.15)} = 0.2609$$

Step 4. Calculate J_f^* by applying Equation 7-23.

$$J_f^* = 0.823 \left(\frac{0.2609}{0.3472} \right) = 0.618$$

Step 5. Generate the IPR by using Equation 7-22.

$p_w f$	Q _o , STB/day
3000	0
2000	527
1500	721
1000	870
500	973
0	1030

It should be noted that one of the main disadvantages of Standing's methodology is that it requires reliable permeability information; in addition, it also requires material balance calculations to predict oil saturations at future average reservoir pressures.

Fetkovich's Method

Muskat and Evinger (1942) attempted to account for the observed nonlinear flow behavior (i.e., IPR) of wells by calculating a theoretical productivity index from the pseudosteady-state flow equation. They expressed Darcy's equation as:

$$Q_{o} = \frac{0.00708kh}{\left[\ln\frac{r_{e}}{r_{w}} - 0.75 + s\right]} \int_{pwf}^{\overline{p}_{r}} f(p)dp$$
 (7-25)

where the pressure function f(p) is defined by:

$$f(p) = \frac{k_{ro}}{\mu_0 B_0}$$
 (7-26)

where:

 $k_{ro} = oil \ relative \ permeability$

 $k = absolute\ permeability,\ md$

 $B_o = oil$ formation volume factor

 $\mu_o = \text{oil viscosity, cp}$

Fetkovich (1973) suggests that the pressure function f(p) can basically fall into one of the following two regions:

Region 1: Undersaturated Region

The pressure function f(p) falls into this region if $p > p_b$. Since oil relative permeability in this region equals unity (i.e., $k_{ro} = 1$), then:

$$f(p) = \left(\frac{1}{\mu_o B_o}\right)_p \tag{7-27}$$

Fetkovich observed that the variation in f(p) is only slight and the pressure function is considered constant as shown in Figure 7-10.

Region 2: Saturated Region

In the saturated region where $p < p_b$, Fetkovich shows that the $(k_{ro}/\mu_o B_o)$ changes linearly with pressure and that the straight line passes through the origin. This linear is shown schematically in Figure 7-10 can be expressed mathematically as:

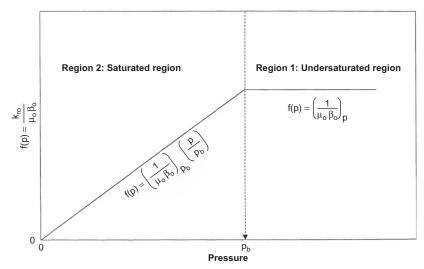


FIGURE 7-10 Pressure function concept.

$$f(p) = \left(\frac{1}{\mu_o B_o}\right)_{p_b} \left(\frac{p}{p_b}\right) \tag{7-28}$$

Where μ_o and B_o are evaluated at the bubble-point pressure. In the application of the straight-line pressure function, there are three cases that must be considered:

- \circ \overline{p}_r and $p_{wf} > p_b$
- \circ \overline{p}_r and $p_{wf} < P_b$
- \circ $\overline{p}_r > p_b$ and $p_{wf} < P_b$

All three cases are presented below.

Case 1: \overline{p}_r and $p_{wf} > p_b$

This is the case of a well producing from an undersaturated oil reservoir where both $p_{\rm wf}$ and $\overline{p}_{\rm r}$ are greater than the bubble-point pressure. The pressure function f(p) in this case is described by Equation 7-27. Substituting Equation 7-27 into Equation 7-25 gives:

$$\begin{split} Q_o = & \frac{0.00708 kh}{ln\bigg(\frac{r_e}{r_w}\bigg) - 0.75 + s} \int\limits_{pwf}^{\overline{p}_f} \bigg(\frac{1}{\mu_o B_o}\bigg) dp \\ \text{Since } \bigg(\frac{1}{\mu_o B_o}\bigg) \text{ is constant, then:} \quad 7.28b \end{split}$$

$$Q_o = \frac{0.00708kh}{\mu_o B_o \left[\ln \left(\frac{r_e}{r_w} \right) - 7.5 + S \right]} (\overline{p}_r - p_{wf})$$
 (7-29)

or

$$Q_{o} = J(\overline{p}_{r} - p_{wf}) \tag{7-30}$$

The productivity index is defined in terms of the reservoir parameters as:

$$J = \frac{0.00708 \text{ kh}}{\mu_o B_o \left[\ln \left(\frac{r_e}{r_w} \right) - 0.75 + s \right]}$$
 (7-31)

where B_o and μ_o are evaluated at $(\overline{p}_r + p_{wf})/2$.

Example 7-8

A well is producing from an undersaturated-oil reservoir that exists at an average reservoir pressure of 3000 psi. The bubble-point pressure is recorded as 1500 psi at 150°F. The following additional data are available:

- stabilized flow rate = 280 STB/day
- o stabilized wellbore pressure = 2200 psi
- $\circ \quad h = 20' \; r_w = 0.3' \; r_e = 660' \; s = -0.5$
- \circ k = 65 md
- \circ μ_{o} at 2600 psi = 2.4 cp
- \circ B_o at 2600 psi = 1.4 bbl/STB

Calculate the productivity index by using both the reservoir properties (i.e., Equation 7-31) and flow test data (i.e., Equation 7-30).

Solution

o From Equation 7-31

$$J = \frac{0.00708(65)(20)}{(2.4)(1.4) \left[\ln \left(\frac{660}{0.3} \right) - 0.75 - 0.5 \right]} = 0.42 \text{ STB/day/psi}$$

From production data:

$$J = \frac{280}{3000 - 2200} = 0.35 \text{ STB/day/psi}$$

Results show a reasonable match between the two approaches. It should be noted, however, that there are several uncertainties in the values of the parameters used in Equation 7-31 to determine the productivity index. For example, changes in the skin factor k or drainage area would change the calculated value of J.

Case 2: \overline{p}_r and $p_{wf} < pb$

When the reservoir pressure \overline{p}_r and bottom-hole flowing pressure p_{wf} are both below the bubble-point pressure p_b , the pressure function f(p) is represented by the straight line relationship as expressed by Equation 7-28. Combining Equation 7-28 with Equation 7-25 gives:

$$Qo = \left[\frac{0.00708kh}{ln\left(\frac{r_e}{r_w}\right) - 0.75 + s}\right] \int_{p_{wf}}^{\overline{p}_f} \frac{1}{(\mu_o B_o)} \left(\frac{p}{p_b}\right) dp$$

Since the term $\left[\left(\frac{1}{\mu_o B_o}\right)_{pb}\left(\frac{1}{p_b}\right)\right]$ is constant, then:

$$Q_o = \left[\frac{0.00708\,\text{kh}}{\text{ln}\left(\frac{r_e}{r_w}\right) - 0.75 + \text{s}}\right] \frac{1}{(\mu_o B_o)_{pb}} \left(\frac{1}{p_b}\right) \int\limits_{p_{wf}}^{\overline{p}_r} p\,\text{d}p$$

Integrating gives:

$$Q_{o} = \frac{0.00708 \text{ kh}}{\left(\mu_{o} B_{o}\right)_{pb} \left[\ln\left(\frac{r_{e}}{r_{w}}\right) - 0.75 + s\right]} \left(\frac{1}{2p_{b}}\right) \left(p_{r}^{-2} - p_{wf}^{w}\right) \tag{7-32}$$

Introducing the productivity index into the above equation gives:

$$Q_{o} = J\left(\frac{1}{2p_{b}}\right) \left(p_{r}^{-2} - p_{wf}^{2}\right)$$
 (7-33)

The term $\left(\frac{J}{2p_b}\right)$ is commonly referred to as the **performance coefficient** C, or:

$$\left(\frac{J}{2p_b}\right)$$

$$Q_o = C\left(p_r^{-2} - p_{wf}^2\right) \tag{7-34}$$

To account for the possibility of non-Darcy flow (turbulent flow) in oil wells, Fetkovich introduced the exponent n in Equation 7-35 to yield:

$$Q_{o} = C(p_{r}^{-2} - p_{wf}^{2})^{n}$$
 (7-35)

The value of n ranges from 1.000 for a complete laminar flow to 0.5 for highly turbulent flow.

There are two unknowns in Equation 7-35: the performance coefficient C and the exponent n. At least two tests are required to evaluate these two parameters, assuming \bar{p}_r is known:

By taking the log of both sides of Equation 7-35 and solving for log $(p_r^2 - p_{wf}^2)$, the expression can be written as:

$$\log (p_r^{-2} - p_{wf}^2) = \frac{1}{n} \log Q_o - \frac{1}{n} \log C$$

A plot of $\overline{p}_r^2 - p_{wf}^2$ versus Q_o on log-log scales will result in a straight line having a slope of 1/n and an intercept of C at $\overline{p}_r^2 - p_{wf}^2 = 1$. The value of C can also be calculated using any point on the linear plot once n has been determined to give:

$$C = \frac{Q_o}{\left(\frac{-2}{p_r - p_{wf}^2}\right)^n}$$

Once the values of C and n are determined from test data, Equation 7-35 can be used to generate a complete IPR.

To construct the future IPR when the average reservoir pressure declines $to(\overline{p}_r)_f$, Fetkovich assumes that the performance coefficient C is a linear function of the average reservoir pressure and, therefore, the value of C can be adjusted as:

$$(\mathbf{C})_{\mathbf{f}} = (\mathbf{C})_{\mathbf{p}} \left[(\overline{\mathbf{p}}_{\mathbf{r}})_{\mathbf{f}} / (\overline{\mathbf{p}}_{\mathbf{r}})_{\mathbf{p}} \right] \tag{7-36}$$

where the subscripts f and p represent the future and present conditions.

Fetkovich assumes that the value of the exponent n would not change as the reservoir pressure declines. Beggs (1991) presented an excellent and comprehensive discussion of the different methodologies used in constructing the IPR curves for oil and gas wells.

The following example was used by Beggs (1991) to illustrate Fetkovich's method for generating the current and future IPR.

Example 7-9

A four-point stabilized flow test was conducted on a well producing from a saturated reservoir that exists at an average pressure of 3600 psi.

Q _o , STB/day	p _{wf,} psi
263	3170
383	2890
497	2440
640	2150

- **a.** Construct a complete IPR by using Fetkovich's method.
- **b.** Construct the IPR when the reservoir pressure declines to 2000 psi.

Solution

Part A

Step 1. Construct the following table:

Q _o , STB/day	p _{wf} , psi	$\left(\overline{p}_r^2 - p_{wf}^2\right) \times 10^{-6}, \text{psi}^2$
263	3170	2.911
383	2890	4.567
497	2440	7.006
640	2150	8.338

Step 2. Plot $(\overline{p}_r^2 - p_{wf}^2)$ verses Q_o on log-log paper as shown in Figure 7-11 and determine the exponent n, or:

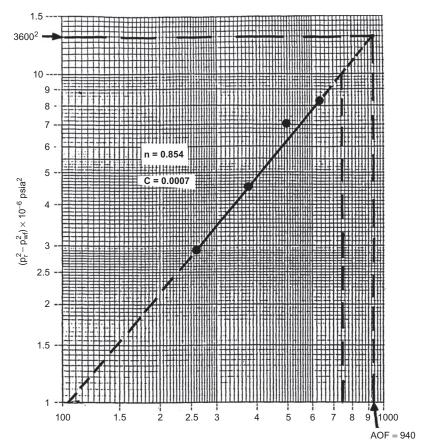


FIGURE 7-11 Flow-after-flow data for example 7-9 (After Beggs, D. "Production Optimization Using Nodal Analysis," permission to publish by the OGCI, copyright OGCI, 1991).

$$n = \frac{\log(750) - \log(105)}{\log(10^7) - \log(10^6)} = 0.854$$

Step 3. Solve for the performance coefficient C:

$$C = 0.00079$$

Step 4. Generate the IPR by assuming various values for p_{wf} and calculating the corresponding flow rate from Equation 7-25:

$$Q_o = 0.00079 \left(3600^2 - p_{wf}^2\right)^{0.854}$$

p _{wf}	Q _o , STB/day
3600	0
3000	340
2500	503
2000	684
1500	796
1000	875
500	922
0	937

The IPR curve is shown in Figure 7-12. Notice that the AOF, i.e., $(Q_o)_{max}$, is 937 STB/day.

Part B

Step 1. Calculate future C by applying Equation 7-36

$$(C)_f = 0.00079 \left(\frac{2000}{3600}\right) = 0.000439$$

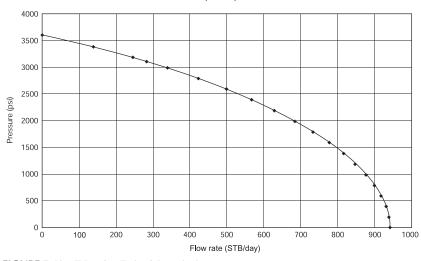


FIGURE 7-12 IPR using Fetkovich method.

191

Step 2. Construct the new IPR curve at 2000 psi by using the new calculated C and applying the inflow equation.

p_{wf}	Q_{o}
2000	0
1500	94
1000	150
500	181

 $Q_o = 0.000439 \left(20002 - p_{wf}^2\right)^{0.854}$

Both the present time and future IPRs are plotted in Figure 7-13.

Klins and Clark (1993) developed empirical correlations that correlate the changes in Fetkovich's performance coefficient C and the flow exponent n with the decline in the reservoir pressure. The authors observed the exponent n changes considerably with reservoir pressure. Klins and Clark concluded the "future" values of (n)_f and (C) at pressure $(\overline{p}_r)_f$ are related to the values of n and C at the bubble-point pressure. Denoting C_b and n_b as the values of the performance coefficient and the flow exponent at the bubble-point pressure p_b , Klins and Clark introduced the following dimensionless parameters:

- Dimensionless performance coefficient = C/C_b
- Dimensionless flow exponent = n/n_b

0

• Dimensionless average reservoir pressure = \overline{p}_r/p_b

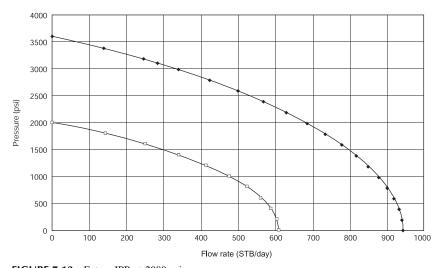


FIGURE 7-13 Future IPR at 2000 psi.

The authors correlated (C/C_b) and (n/n_b) to the dimensionless pressure by the following two expressions:

$$\left(\frac{n}{n_b}\right) = 1 + 0.0577 \left(1 - \frac{\overline{p}_r}{p_b}\right) - 0.2459 \left(1 - \frac{\overline{p}_r}{p_b}\right)^2 + 0.503 \left(1 - \frac{\overline{p}_r}{p_b}\right)^3 \quad (7-37)$$

and

$$\left(\frac{C}{C_b}\right) = 1 - 3.5718 \left(1 - \frac{\overline{p}_r}{p_b}\right) + 4.7981 \left(1 - \frac{\overline{p}_r}{p_b}\right)^2 - 2.3066 \left(1 - \frac{\overline{p}_r}{p_b}\right)^3 \quad (7-38)$$

where:

 C_b = performance coefficient at the bubble-point pressure

 n_b = flow exponent at the bubble-point pressure

The procedure of applying the above relationships in adjusting the coefficients C and n with changing average reservoir pressure is detailed below:

- Step 1. Using the available flow-test data in conjunction with Fetkovich's equation, i.e., Equation 7-34, calculate the present (current) values of n and C at the present average pressure \overline{p}_r .
- Step 2. Using the current values of \overline{p}_r , calculate the dimensionless values of (n/n_b) and (C/C_b) by applying Equations 7-37 and 7-38, respectively.
- Step 3. Solve for the constants n_b and C_b from:

$$n_b = \frac{n}{n/n_b} \tag{7-39}$$

and

$$C_b = \frac{C}{(C/C_b)} \tag{7-40}$$

It should be pointed out that if the present reservoir pressure equals the bubble-point pressure, the values of n and C as calculated in Step 1 are essentially n_b and C_b .

- Step 4. Assume future average reservoir pressure \overline{p}_r and solve for the corresponding future dimensionless parameters (n_f/n_b) and (C_f/C_b) by applying Equations 7-37 and 7-38, respectively.
- Step 5. Solve for future values of n_f and C_f from

$$n_f = n_b(n/n_b)$$

$$C_f = C_b (C_f/C_b)$$

Step 6. Use n_f and C_f in Fetkovich's equation to generate the well's future IPR at the desired average reservoir pressure $(\overline{p}_f)_f$ It should be noted that the maximum oil flow rate $(Q_o)_{max}$ at $(\overline{p}_f)_f$ is given by:

$$\left(Q_{o}\right)_{max} = C_{f} \left[\left(\overline{p}_{r}\right)^{2} \right]^{n_{f}} \tag{7-41}$$

Example 7-10

Using the data given in Example 7-9, generate the future IPR data when the reservoir pressure drops to 3200 psi.

Solution

Step 1. Since the reservoir exists at its bubble-point pressure, then:

$$n_b = 0.854$$
 and $C_b = 0.00079$ at $p_b = 3600 \text{ psi}$

Step 2. Calculate the future dimensionless parameters at 3200 psi by applying Equations 7-37 and 7-38:

$$\left(\frac{n}{n_b}\right) = 1 + 0.0577 \left(1 - \frac{3200}{3600}\right) - 0.2459 \left(1 - \frac{3200}{3600}\right)^2 + 0.5030 \left(1 - \frac{3200}{3600}\right)^3 \\ = 1.0041$$

$$\left(\frac{C}{C_b}\right) = 1 - 3.5718 \left(1 - \frac{3200}{3600}\right) + 4.7981 \left(1 - \frac{3200}{3600}\right)^2 - 2.3066 \left(1 - \frac{3200}{3600}\right)^3$$

$$= 0.6592$$

Step 3. Solve for n_f and C_f : $n_f = (0.854) (1.0041) = 0.8575$ $C_f = (0.00079) (0.6592) = 0.00052$ Therefore, the flow rate is expressed as:

$$Q_o = 0.00052 (32002 - p_{wf}^2)^{0.8575}$$

When the maximum oil flow rate, i.e., AOF, occurs at $p_{wf} = 0$, then:

$$(Q_o)_{max} = 0.00052 (3200^2 - 0^2)^{0.8575} = 5 34 \text{ STB/day}$$

Step 4. Construct the following table:

$p_{ m wf}$	Q_{o}
3200	0
2000	349
1500	431
500	523
0	534

Figure 7-14 compares current and future IPRs as calculated in Examples 7-9 and 7-10.

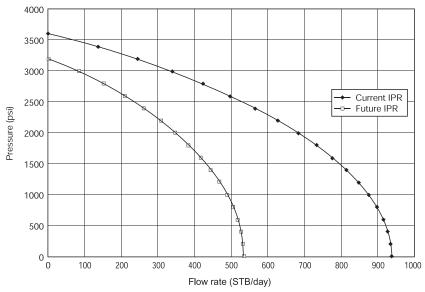


FIGURE 7-14 IPR.

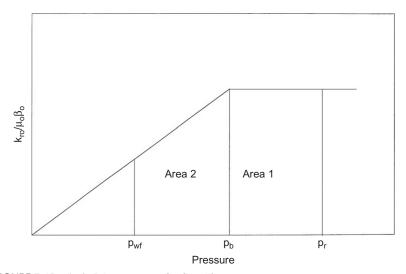


FIGURE 7-15 $(k_{ro}/\mu_o B_o)$ vs. pressure for Case #3.

Case 3: $\overline{p}_r > p_b$ and $p_w < p_b$

Figure 7-15 shows a schematic illustration of Case 3 in which it is assumed that $p_{wf} < p_b$ and $\overline{p}_r > p_b$. The integral in Equation 7-25 can be expanded and written as:

$$Q_o = \frac{0.00708 \, kh}{ln \left(\frac{r_e}{r_w}\right) - 0.75 + s} \left[\int\limits_{p_{wf}}^{p_b} f(p) dp + pb \int\limits_{pb}^{\overline{p}r} f(p) dp \right]$$

Substituting Equations 7-27 and 7-18 into the above expression gives:

$$Q_o = \frac{0.00708 \, kh}{ln \left(\frac{r_e}{r_w}\right) - 0.75 + s} \left[\int\limits_{p_{wf}}^{p_b} \left(\frac{1}{\mu_o B_o}\right) \left(\frac{p}{p_b}\right) dp + \int\limits_{p_b}^{\overline{p}_f} \left(\frac{1}{\mu_o B_o}\right) dp \right]$$

where μ_0 and B_0 are evaluated at the bubble-point pressure p_b . Arranging the above expression gives:

$$Q_o = \frac{0.00708\,\text{kh}}{\mu_o B_o \left[\ ln \left(\frac{r_e}{r_w} \right) - 0.75 + s \right]} \left[\frac{1}{p_b} \int\limits_{p_{wf}}^{p_b} p \, dp + \int\limits_{p_b}^{\overline{p}r} dp \right] \label{eq:Qo}$$

Integrating and introducing the productivity index J into the above relationship gives:

$$Q_o = J \bigg[\frac{1}{2p_b} \big(p_b^2 - p_{wf}^2 \big) + (\overline{p}_r - p_b) \bigg]$$

or

$$Q_{o} = J \left[(\overline{p}_{r} - p_{b}) + \frac{1}{2p_{b}} (p_{b}^{2} - p_{wf}^{2}) \right]$$
 (7-42)

Example 7-11

The following reservoir and flow-test data are available on an oil well:

Pressure data:

 $p_{b} = 3200 \text{ psi}$

Flow test data:

 $\overline{p}_r = 4000 \, \text{psi}$ $p_{\text{wf}} = 3600 \, \text{psi}$

 $Q_0 = 280 \text{ STB/day}$

Generate the IPR data of the well.

Solution

Step 1. Calculate the productivity index from the flow-test data.

$$J = \frac{280}{4000 - 3600} = 0.7 \, STB/day/psi$$

$p_{\rm wf} > p_{\rm b}$ and using Equation 7-42 when $p_{\rm wf} < p_{\rm b}$.				
Equation	Q_{o}			
(7-30)	0			
(7-30)	140			
(7-30)	280			
(7-30)	560			
(7-42)	696			
(7-42)	941			
(7-42)	1151			
(7-42)	1243			
(7-42)	1571			
(7-42)	1653			
(7-42)	1680			
	Equation (7-30) (7-30) (7-30) (7-30) (7-42) (7-42) (7-42) (7-42) (7-42) (7-42) (7-42)			

Step 2. Generate the IPR data by applying Equation 7-30 when the assumed $p_{\rm wf} > p_b$ and using Equation 7-42 when $p_{\rm wf} < p_b$.

Results of the calculations are shown graphically in Figure 7-16.

It should be pointed out Fetkovich's method has the advantage over Standing's methodology in that it does not require the tedious material balance calculations to predict oil saturations at future average reservoir pressures.

The Klins-Clark Method

Klins and Clark (1993) proposed an inflow expression similar in form to that of Vogel's and can be used to estimate future IPR data. To improve the predictive capability of Vogel's equation, the authors introduced a new exponent d to Vogel's expression. The authors proposed the following relationships:

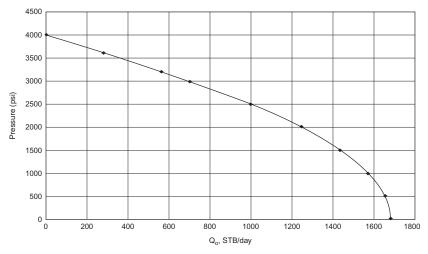


FIGURE 7-16 IPR using the Fetkovich method.

$$\frac{Q_{o}}{(Q_{o})_{max}} = 1 - 0.295 \left(\frac{p_{wf}}{\overline{p}_{r}}\right) - 0.705 \left(\frac{p_{wf}}{\overline{p}r}\right)^{d}$$
(7-43)

where

$$d = \left[0.28 + 0.72 \left(\frac{\overline{p}_r}{p_h}\right)\right] (1.24 + 0.001 \, p_b) \tag{7-44}$$

The computational steps of the Klins-Clark method are summarized below:

- Step 1. Knowing the bubble-point pressure and the current reservoir pressure, calculate the exponent d from Equation 7-44.
- Step 2. From the available stabilized flow data, i.e., Q_o at p_{wf} , solve Equation 7-43 for $(Q_o)_{max}$.
- Step 3. Construct the current IPR by assuming several values of $p_{\rm wf}$ in Equation 7-43 and solving for $Q_{\rm o}$.

Kelkar and Cox (1985) proposed a method for predicting future IPR. This method is a result of the unification of some methods discussed previously. Two sets of data points (each at different average reservoir pressures p_{r1} and p_{r2}) are required to predict future IPR curve, as summarized by the following steps:

- Step 1. Calculate the maximum flowrate (Q_{max}) for both tests conducted by Vogel, Fetkovich, or Standing, i.e., $(Q_{max})_1$ and $(Q_{max})_2$.
- Step 2. Calculate J* from

$$J_1^* = \frac{(Q_{max})_1}{(p_r)_1}$$
 and $J_2^* = \frac{(Q_{max})_2}{(p_r)_2}$

Step 3. Determine the constants A and B, as defined by the following expressions:

$$A = \frac{J_1^* - J_2^*}{(p_r^2)_1 - (p_r^2)_2}$$

$$B = \frac{\frac{J_1^*}{(p_r^2)_1} - \frac{J_2^*}{(p_r^2)_2}}{\frac{1}{(p_r^2)_1} - \frac{1}{(p_r^2)_2}}$$

Step 4. Calculate the maximum flow rate of the corresponding future pressure, $(p_r)_f$, from:

$$(Q_{max})_f = A(p_r^3)_f + B(p_r)_f$$

Step 5. Construct the IPR curve using the reference inflow equation used in Step 1 with calculated future values of $(p_r)_f$ and $(Q_{max})_f$.

For example, consider a reservoir	with the following	data from t	wo stabilized
flow tests:			

Test	P _n psia	Q _o , STB/day	y P _{wf} , psia	
Test 1	2355.9	300	1300	
Test 2	2254.9	226.2	1300	

To calculate future IPR at a reservoir pressure of 1990 psia:

 Using Vogel's equation, Equation 7-9, solve for (Q_o)_{max} for the two stabilized test data points:

$$\begin{split} \left(Q_{o}\right)_{max} &= \frac{Q_{o}}{1 - 0.2 \left(\frac{p_{wf}}{p_{r}}\right) - 0.8 \left(\frac{p_{wf}}{p_{r}}\right)^{2}} \\ \left(Q_{o}\right)_{max1} &= \frac{300}{1 - 0.2 \left(\frac{1300}{2355.9}\right) - 0.8 \left(\frac{1300}{2355.9}\right)^{2}} = 463.5 \text{ STB/day} \\ \left(Q_{o}\right)_{max2} &= \frac{226.2}{1 - 0.2 \left(\frac{1300}{2254.9}\right) - 0.8 \left(\frac{1300}{2254.9}\right)^{2}} = 365.5 \text{ STB/day} \end{split}$$

o Calculate J*:

$$J_1^* = \frac{(Q_{\text{max}})_1}{(p_r)_1} = \frac{463.5}{2355.4} = 0.197 \,\text{STB/day}$$

$$J_2^* = \frac{(Q_{\text{max}})_2}{(p_r)_2} = \frac{365.5}{2254.9} = 0.162 \,\text{STB/day}$$

o Determine the constants A and B:

$$\begin{split} A = & \frac{J_1^* - J_2^*}{\left(p_r^2\right)_1 - \left(p_r^2\right)_2} = \frac{0.197 - 0.162}{\left(2355.4\right)^2 - \left(2254.9\right)^2} = 7.55 \times 10^{-8} \\ B = & \frac{J_1^*}{\frac{\left(p_r^2\right)_1}{1} - \frac{J_2^*}{\left(p_r^2\right)_2}} = \frac{0.197}{\frac{\left(2355.4\right)^2}{1} - \frac{0.162}{\left(2254.9\right)^2}} = -0.222 \\ & \frac{1}{\left(p_r^2\right)_1} - \frac{1}{\left(p_r^2\right)_2} = \frac{1}{\left(2355.4\right)^2} - \frac{1}{\left(2254.9\right)^2} = -0.222 \end{split}$$

• Calculate the maximum flow rate of the corresponding future pressure, $(p_r)_f$, from:

$$(Q_{\text{max}})_f = A(p_r^3)_f + B(p_r)_f$$

 $(Q_{\text{max}})_f = 7.554 \times 10^{-8} (1995)^3 + (-0.222)(1995) = (157) \text{ STB/day}$

Construct the IPR curve using Vogel's equation with the calculated future values of $(p_r)_f$ and $(Q_{max})_f$:

$$\begin{split} Q_o &= \left(Q_o\right)_{max} \left[1 - 0.2 \left(\frac{p_{wf}}{p_r}\right) - 0.8 \left(\frac{p_{wf}^{}^2}{p_r^{}}\right)\right] \\ Q_o &= 157 \left[1 - 0.2 \left(\frac{p_{wf}}{1995}\right) - 0.8 \left(\frac{p_{wf}^{}^{}^2}{1995}\right)\right] \end{split}$$

Sukarno and Wisnogroho IPR Method

To account for the impact of the skin factor "s" on the well's inflow performance relationship, Sukarno and Wisnogroho (1995) developed an IPR that accounts for the variation of flow efficiency "FE" due to the rate-dependent skin. The authors developed their IPR expression from matching simulation results by using a nonlinear regression and expressed results of the study in the following forms:

$$Q_{o} = (Q_{o})_{max} \left[1 - 0.1489 \left(\frac{p_{wf}}{p_{r}} \right) - 0.4418 \left(\frac{p_{wf}}{p_{r}} \right)^{2} - 0.4093 \left(\frac{p_{wf}}{p_{r}} \right)^{3} \right] (FE)$$

$$(FE) = a_{0} + a_{1} \left(\frac{p_{wf}}{p_{r}} \right) + a_{2} \left(\frac{p_{wf}}{p_{r}} \right)^{2} + a_{3} \left(\frac{p_{wf}}{p_{r}} \right)^{3}$$

with: $a_i = b_0 + b_1 s + b_2 s^2 + b_3 s^3$

where

Coefficients	b_0	b ₁	b_2	b_3
a_0	1.0000	0.12657	0.0135	-0.00062
a_1	0.01668	-0.00385	0.00217	-0.0001
a_2	-0.0858	0.00201	-0.00456	0.0002
a ₃	0.00952	-0.00391	0.0019	-0.00001

Notice that if the skin factor is zero; then the flow efficiency "FE" is expressed by:

$$(FE) = 1.0 + 0.01668 \left(\frac{p_{\rm wf}}{p_{\rm r}}\right) - 0.0858 \left(\frac{p_{\rm wf}}{p_{\rm r}}\right)^2 + 0.00952 \left(\frac{p_{\rm wf}}{p_{\rm r}}\right)^3$$

Sukarno and Wisnogroho proposed using a stabilized rate-pressure test point, that is, $(Q_o, P_{wf})_{stabilized}$, to determine the maximum oil flow rate $(Q_o)_{max}$ from the following relationship:

$$(Q_{0})_{max} = \frac{(Q_{0})_{stabilized}}{(FE) \left[1 - 0.1489 \left(\frac{\left(p_{wf}\right)_{stabilized}}{p_{r}}\right) - 0.4418 \left(\frac{\left(p_{wf}\right)_{stabilized}}{p_{r}}\right)^{2} - 0.4093 \left(\frac{\left(p_{wf}\right)_{stabilized}}{p_{r}}\right)^{3}\right]}$$

Example 7-11A

Example 7-9 shows a four-point stabilized flow test that was conducted on a well producing from a saturated reservoir that exists at an average pressure of 3600 psi. The data of Example 7-9 are reproduced next for convenience:

Q _o , STB/day	p _{wf} , psi		
263	3170		
383	2890		
497	2440		
640	2150		

Construct a complete IPR by using the previous discussed methods by Fetkovich, Vogel, Wiggins, Klins-Clark, and Sukarno and Wisnogroho.

Solution

- Step 1. Designate the largest pressure drawdown with the corresponding flow rate as the stabilized rate-pressure test point, that is, $(Q_o, P_{wf})_{stabilized} = (640,2150)$
- Step 2. Calculate the exponent "d" of Klins and Clark by using Equation 7-44:

$$d = \left[0.28 + 0.72 \left(\frac{\overline{p}_r}{p_b}\right)\right] (1.24 + 0.001 p_b)$$

$$d = \left[0.28 + 0.72 \left(\frac{3600}{3600}\right)\right] (1.24 + 0.001 (3600)) = 1.3552$$

Step 3. Calculate the dimensionless ratio $[(p_{wf})_{stabilized}/p_r]$:

$$[(p_{wf})_{stabilized}/p_r] = (2150/3600) = 0.5972$$

Step 4. Calculate the $(Q_o)_{max}$ for the above-listed methods:

Vogel:

$$\begin{split} (Q_o)_{max} &= Q_o / \left[1 \ - \ 0.2 \left(\frac{p_{wf}}{\overline{p}_r} \right) - 0.8 \, \left(\frac{p_{wf}}{\overline{p}_r} \right)^2 \right] \ = 640 / [1 - 0.2 (0.5972) - 0.8 (0.5972)^2 \\ &= 1075 \, \, \text{STB/day} \end{split}$$

Wiggins:

$$\begin{aligned} (Q_o)_{max} &= Q_o / \left[1 - 0.52 \left(\frac{p_{wf}}{\overline{p}_r} \right) - 0.48 \left(\frac{p_{wf}}{\overline{p}_r} \right)^2 \right] \\ &= 640 / \left[1 - 0.52 \left(0.5972 \right) - 0.48 \left(0.5972 \right)^2 \right] = 1235 \text{ STB/day} \end{aligned}$$

Klins-Clark:

$$\begin{aligned} \left(Q_{o}\right)_{max} &= Q_{o} / \left[1 - 0.295 \left(\frac{p_{wf}}{\overline{p}_{r}}\right) - 0.705 \left(\frac{p_{wf}}{\overline{p}_{r}}\right)^{1.3552}\right] \\ &= 640 / \left[1 - 0.295 \left(0.5972\right) - 0.705 \left(0.5972\right)^{1.3552}\right] = 1352 \text{ STB/day} \end{aligned}$$

Sukarno and Wisnogroho:

$$\begin{split} (FE) &= 1.000 + 0.01668 \left(\frac{p_{wf}}{p_r}\right) - 0.0858 \, \left(\frac{p_{wf}}{p_r}\right)^2 + 0.00952 \, \left(\frac{p_{wf}}{p_r}\right)^3 \\ &= 1.000 + 0.01668 \, (0.57972) - 0.0858 \, \left(0.5972\right)^2 + 0.00952 \, \left(0.5972\right)^3 = 0.9814 \end{split}$$

$$\begin{split} (Q_{o})_{max} &= \frac{(Q_{o})_{stabilized}}{(FE) \left[1 - 0.1489 \left(\frac{(p_{wf})_{stabilized}}{p_{r}}\right) - 0.4418 \left(\frac{(p_{wf})_{stabilized}}{p_{r}}\right)^{2} - 0.4093 \left(\frac{(p_{wf})_{stabilized}}{p_{r}}\right)^{3}\right]} \\ &= \frac{(640)}{0.9814 \left[1 - 0.1489 \left(0.5972\right) - 0.4418 \left(0.5972\right)^{2} - 0.4093 \left(0.5972\right)^{3}\right]} = 979 \text{ STB/day} \end{split}$$

Fetkovich:

$$Q_o{=}C\left[\left(\overline{p}_r\right)^2{-}\left(p_{wf}\right)^2\right]^n$$

Example 7-9 shows: n = 0.854 and C = 0.00079

$$(Q_o)_{max} = 0.00079 (3600^2 - 0^2)^{0.854} = 937 \text{ STB/day}$$

Following table is a summary of the $(Q_o)_{max}$ from each of the above-listed methods:

Method	$(Q_o)_{max}$		
Vogel	1075		
Wiggins	1235		
Klins	1352		
Fetkovich	937		
Sukarno	979		

Step 5. Perform IPR calculations as shown below:

Vogel:

$$Q_o \, = 1075 \, \left\lceil 1 - 0.2 \, \left(\frac{p_{\rm wf}}{\overline{p}_r} \right) \, - \, 0.8 \, \left(\frac{p_{\rm wf}}{\overline{p}_r} \right)^2 \right\rceil \label{eq:Qo}$$

Wiggins:

$$Q_o = 1235 \left[1 - 0.52 \left(\frac{p_{wf}}{\overline{p}_r} \right) - 0.48 \left(\frac{p_{wf}}{\overline{p}_r} \right)^2 \right]$$

Klins-Clark:

$$Q_o = 1352 \left\lceil 1 - 0.295 \, \left(\frac{p_{wf}}{\overline{p}_r} \right) - 0.705 \, \left(\frac{p_{wf}}{\overline{p}_r} \right)^{1.3552} \right\rceil$$

Fetkovich:

$$Q_{o}{=}0.00079\left[\left(\overline{p}_{r}\right)^{2}{-}\left(p_{wf}\right)^{2}\right]^{0.854}$$

Sukarno and Wisnogroho:

$$\begin{split} Q_o = \ 979 \ \left[1 - 0.1489 \left(\frac{p_{wf}}{p_r} \right) - 0.4418 \left(\frac{p_{wf}}{p_r} \right)^2 - 0.4093 \left(\frac{p_{wf}}{p_r} \right)^3 \right] \ (FE) \\ (FE) = 1.0 + 0.01668 \left(\frac{p_{wf}}{p_r} \right) - 0.0858 \left(\frac{p_{wf}}{p_r} \right)^2 + 0.00952 \left(\frac{p_{wf}}{p_r} \right)^3 \end{split}$$

P _{wf}	p _{wf} /p _r	Vogel	Wiggins	Klins	Fetkovich	FE	Sukarno
3600	1	0	0	0	0		0
3200	0.889	204	196	185	247	0.954	216
3000	0.833	299	288	275	340	0.960	312
2800	0.778	388	377	364	424	0.966	401
2500	0.694	511	503	494	534	0.973	521
2240	0.622	608	606	603	61 <i>7</i>	0.979	611
1980	0.550	697	702	709	689	0.985	690
1720	0.478	776	793	811	<i>7</i> 51	0.989	<i>7</i> 59
1460	0.406	847	877	910	804	0.993	816
1200	0.333	908	955	1004	847	0.996	864
940	0.261	960	1027	1094	882	0.999	903
680	0.189	1004	1092	1177	908	1.000	933
420	0.117	1038	1152	1254	926	1.001	956
160	0.044	1064	1205	1321	936	1.001	972
140	0.039	1066	1209	1325	936	1.001	973
120	0.033	1067	1213	1330	936	1.000	974
100	0.028	1069	1217	1334	936	1.000	975
80	0.022	1070	1220	1338	937	1.000	976
60	0.017	1071	1224	1342	937	1.000	976
40	0.011	1073	1228	1346	937	1.000	977
20	0.006	1074	1231	1349	937	1.000	978
0	0	1075	1235	1352	937	1.000	979

Step 6. Results of IPR calculations are documented graphically in Figure 7-17A.

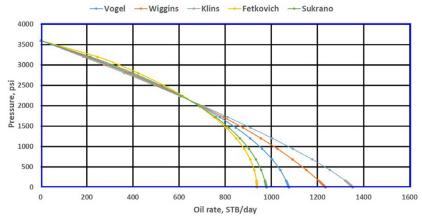


FIGURE 7-17 Graphical presentations of IPR calculations.

The Laminar-Inertial-Turbulent "(LIT)" Method

The backpressure equation, Equation 7-35, is designed to account for additional pressure drop due to turbulence flow (non-Darcy flow) in high-flow rate oil wells with the introduction of the exponent "n," that is:

$$Q_{o} = C \left[\left(\overline{p}_{r} \right)^{2} - \left(p_{wf} \right)^{2} \right]^{n}$$

Because of oil wells flow at low rates as compared with those of gas wells, the additional pressure drop due to turbulence flow (non-Darcy Flow) can be usually ignored or sufficiently expressed by the exponent "n." However, in high permeability/fractured reservoirs, a turbulence flow can occur around the well-bore causing additional pressure drop, which requires a more accurate approach for calculating flow rates. The Laminar-Inertial-Turbulent (LIT) equation is traditionally used in the gas industry to model high-flow rate gas wells. The LIT equation is a quadratic equation that includes two terms representing the impact of laminar and turbulence flow on well rate. There are two forms of the LIT equation:

The LIT Pressure Equation:

$$\overline{p}_r - p_{wf} = a_1 Q_o + b_1 Q_o^2$$

The LIT Pressure-Squared Equation:

$$(\overline{p}_r)^2 - (p_{wf})^2 = a_2 Q_0 + b_2 Q_0^2$$

where

 $a_1 \& a_2 = laminar flow coefficient$

 $b_1 \& b_2 = inertial$ -turbulent coefficient

The term (a Q_o) represents the pressure drop due to laminar flow, while the term [b $(Q_o)^2$] accounts for the additional pressure drop due to the turbulent flow

condition. It should be pointed out that both forms of the LIT methods were developed for gas wells; wherein the pressure equation is customarily used for high-pressure reservoirs and pressure squared for lower-pressure systems.

The above two expressions can be linearized to calculate the coefficients "a" and "b" as:

$$\frac{\overline{p}_r - p_{wf}}{Q_o} = a_1 + b_1 Q_o$$

or

$$\frac{(\overline{p}_r)^2 - (p_{wf})^2}{Q_o} = a_2 + b_2 Q_o$$

The laminar flow coefficient "a" and inertial-turbulent flow coefficient "b" can be determined from the linear plot of $[(p_r)^2 - [(p_{wf})^2]/Q_o \text{ vs. } Q_o \text{ on a Cartesian scale with slope of "b" and intercept of "a." Having determined the coefficient "a" and "b," the oil flow rate can be determined at any pressure by applying the quadratic formula:$

$$Q_{o} \, = \, \frac{-a_{1} + \sqrt{\left(a_{1}\right)^{2} \, + \, 4b_{1} \, \left(\overline{p}_{r} - \, p_{wf}\right)}}{2b_{1}}$$

$$Q_o \; = \; -a_2 + \sqrt{\frac{\left(a_2\right)^2 \; + \; 4b_2 \; (\overline{p}_r^2 \; - \; p_{wf}^2)}{2b_2}}$$

Kabir and King (1995) proposed an interesting approach to simultaneously determine the coefficients a, b, and average pressure p_r . The approach requires data from three-or four-point stabilized flow rate test (i.e., Q_o and $p_{\rm wf}$ test data). The approach is based on using various combinations of test points to solve the following system of equations:

LIT Pressure-Approach:

$$\begin{bmatrix} Q_{o1}(Q_{o1})^2 & -1 \\ Q_{o2}(Q_{o2})^2 & -1 \\ Q_{o3}(Q_{o3})^2 & -1 \end{bmatrix} \begin{bmatrix} a_1 \\ b_1 \\ \overline{p}_r \end{bmatrix} = \begin{bmatrix} -(p_{wf1}) \\ -(p_{wf2}) \\ -(p_{wf3}) \end{bmatrix}$$

LIT Pressure-Squared Approach:

$$\begin{bmatrix} Q_{o1}(Q_{o1})^2 & -1 \\ Q_{o2}(Q_{o2})^2 & -1 \\ Q_{o3}(Q_{o3})^2 & -1 \end{bmatrix} \begin{bmatrix} a_2 \\ b_2 \\ (\overline{p}_r)^2 \end{bmatrix} = \begin{bmatrix} -(p_{wf1})^2 \\ -(p_{wf2})^2 \\ -(p_{wf3})^2 \end{bmatrix}$$

Kabir et al. (2011) point out that solving the above matrix using different combinations of test data points can be used to assess the consistency of the well testing data. To illustrate the solution procedure, consider the four-point test data given in Example 7-11A and randomly selecting three test points as shown below:

Step 1. Use three test points to construct the matrix:

o LIT Pressure-Approach:

$$\begin{bmatrix} 263(263)^2 & -1 \\ 383(383)^2 & -1 \\ 640(640)^2 & -1 \end{bmatrix} \begin{bmatrix} a_1 \\ b_1 \\ \overline{p}_r \end{bmatrix} = \begin{bmatrix} -(3170) \\ -(2890) \\ -(2150) \end{bmatrix}$$

o LIT Pressure-Squared Approach:

$$\begin{bmatrix} 263(263)^2 & -1 \\ 383(383)^2 & -1 \\ 640(640)^2 & -1 \end{bmatrix} \begin{bmatrix} a_2 \\ b_2 \\ (\overline{p}_r)^2 \end{bmatrix} = \begin{bmatrix} -(3170)^2 \\ -(2890)^2 \\ -(2150)^2 \end{bmatrix}$$

Step 2. Calculate the inverse of the coefficient matrix:

$$\begin{bmatrix} 263(263)^2 & -1 \\ 383(383)^2 & -1 \\ 640(640)^2 & -1 \end{bmatrix}^{-1} = \begin{bmatrix} -2.261E - 2 & 2.928E - 2 & -6.667E - 3 \\ 2.210E - 5 & -3.243E - 5 & 1.032E - 5 \\ 5.418 & 5.458 & 1.040 \end{bmatrix}$$

Step 3. Solve for the unknowns:

o LIT Pressure-Approach:

$$\begin{bmatrix} a \\ b \\ (\overline{p}_r)^2 \end{bmatrix} = \begin{bmatrix} -2.261E - 2 & 2.928E - 2 & -6.667E - 3 \\ 2.210E - 5 & -3.243E - 5 & 1.032E - 5 \\ 5.418 & 5.458 & 1.040 \end{bmatrix} \begin{bmatrix} -(3170) \\ -(2890) \\ -(2150) \end{bmatrix}$$

To give:

$$\begin{bmatrix} a \\ b \\ \overline{p}_r \end{bmatrix} = \begin{bmatrix} 1.398 \\ 0.001448 \\ 3638 \end{bmatrix}$$

 P_r = 3638 psi as compared with the reported shut-in pressure is 3600 psi.

o LIT Pressure-Squared Approach:

To give:

$$\begin{bmatrix} a \\ b \\ (\overline{p}_r)^2 \end{bmatrix} = \begin{bmatrix} -2.261E - 2 & 2.928E - 2 & -6.667E - 3 \\ 2.210E - 5 & -3.243E - 5 & 1.032E - 5 \\ 5.418 & 5.458 & 1.040 \end{bmatrix} \begin{bmatrix} -(3170)^2 \\ -(2890)^2 \\ -(2150)^2 \end{bmatrix}$$

$$\begin{bmatrix} a \\ b \\ (\overline{p}_r)^2 \end{bmatrix} = \begin{bmatrix} 13502.5 \\ 0.9869 \\ 13668310.29 \end{bmatrix}$$

 $P_r = (13668310.29)^{0.5} = 3697 \text{ psi}$; the reported shut-in pressure is 3600 psi.

It should be pointed out that including the test point with a recorded flow rate of 497 and p_{wf} of 2440 would produce inconsistence results indicating the test point should be excluded. Comparing the two approaches on several well testing data indicating that the LIT pressure-approach is preferable to use than the pressure-squared approach to use when dealing with oil systems. The LIT pressure-approach can be applied to develop the inflow performance relationship as shown below using the data given in Example 7-11A and compare with other methodologies:

$$Q_{o} = \frac{-a_{1} + \sqrt{\left(a_{1}\right)^{2} + 4b_{1}\left(\overline{p}_{r} - p_{wf}\right)}}{2b_{1}} = \frac{-1.398 + \sqrt{\left(1.398\right)^{2} + 4\left(0.001448\right)\left[3600 - p_{wf}\right]}}{2\left(0.001448\right)}$$

P_{wf}	Vogel	Wiggins	Klins	Fetkovich	Sukarno	P-Approach
3600	0	0	0	0	0	0
3200	204	196	185	247	216	231
3000	299	288	275	340	312	322
2800	388	377	364	424	401	404
2500	511	503	494	534	521	514
2240	608	606	603	617	611	600
1980	697	702	709	689	690	680
1720	776	793	811	<i>7</i> 51	<i>7</i> 59	<i>7</i> 55
1460	847	877	910	804	816	825
1200	908	955	1004	847	864	892
940	960	1027	1094	882	903	956
680	1004	1092	1177	908	933	1017
420	1038	1152	1254	926	956	1076
160	1064	1205	1321	936	972	1132
140	1066	1209	1325	936	973	1137
120	1067	1213	1330	936	974	1141
100	1069	1217	1334	936	975	1145
80	1070	1220	1338	937	976	1149
60	1071	1224	1342	937	976	1154
40	1073	1228	1346	937	977	1158
20	1074	1231	1349	937	978	1162
0	1075	1235	1352	937	979	1166

HORIZONTAL OIL WELL PERFORMANCE

Since 1980, horizontal wells began capturing an ever-increasing share of hydrocarbon production. Horizontal wells offer the following advantages over those of vertical wells:

- o Large volume of the reservoir can be drained by each horizontal well.
- Higher productions from thin pay zones.
- Horizontal wells minimize water and gas zoning problems.
- o In high permeability reservoirs, where near-wellbore gas velocities are high in vertical wells, horizontal wells can be used to reduce near-wellbore velocities and turbulence.

- In secondary and enhanced oil recovery applications, long horizontal injection wells provide higher injectivity rates.
- The length of the horizontal well can provide contact with multiple fractures and greatly improve productivity.

The actual production mechanism and reservoir flow regimes around the horizontal well are considered more complicated than those for the vertical well, especially if the horizontal section of the well is of a considerable length. Some combination of both linear and radial flow actually exists, and the well may behave in a manner similar to that of a well that has been extensively fractured. Several authors reported that the shape of measured IPRs for horizontal wells is similar to those predicted by the Vogel or Fetkovich methods. The authors pointed out that the productivity gain from drilling 1,500-foot-long horizontal wells is two to four times that of vertical wells.

A horizontal well can be looked upon as a number of vertical wells drilling next to each other and completed in a limited pay zone thickness. Figure 7-18 shows the drainage area of a horizontal well of length L in a reservoir with a pay zone thickness of h. Each end of the horizontal well would drain a half-circular area of radius b, with a rectangular drainage shape of the horizontal well.

Assuming that each end of the horizontal well is represented by a vertical well that drains an area of a half circle with a radius of b, Joshi (1991)

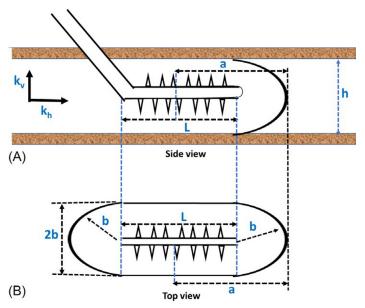


FIGURE 7-18 Horizontal well drainage area.

proposed the following two methods for calculating the drainage area of a horizontal well.

Method I

Joshi proposed that the drainage area is represented by two half circles of radius b (equivalent to a radius of a vertical well r_{ev}) at each end and a rectangle, of dimensions L(2b), in the center. The drainage area of the horizontal well is given then by:

$$A = \frac{L(2b) + \pi b^2}{43,650} \tag{7-45}$$

where:

A = drainage area, acres

L = length of the horizontal well, ft

b = half minor axis of an ellipse, ft

Method II

Joshi assumed that the horizontal well drainage area is an ellipse and given by:

$$A = \frac{\pi ab}{43,560} \tag{7-46}$$

with

$$a = \frac{L}{2} + b \tag{7-47}$$

where a is the half major axis of an ellipse.

Joshi noted that the two methods give different values for the drainage area A and suggested assigning the average value for the drainage of the horizontal well. Most of the production rate equations require the value of the drainage radius of the horizontal well, which is given by:

$$r_{eh} = \sqrt{\frac{43,560\,A}{\pi}}$$

where:

 $r_{eh} = drainage \ radius \ of \ the \ horizontal \ well, \ ft$

A = drainage area of the horizontal well, acres

Example 7-12

A 480-acre lease is to be developed by using 12 vertical wells. Assuming that each vertical well would effectively drain 40 acres, calculate the possible number of either 1,000- or 2,000-ft-long horizontal wells that will drain the lease effectively.

Solution

Step 1. Calculate the drainage radius of the vertical well:

$$r_{ev} = b = \sqrt{\frac{(40)(43,560)}{\pi}} = 745 \text{ ft}$$

Step 2. Calculate the drainage area of the 1,000- and 2,000-ft-long horizontal well using Joshi's two methods:

Method I

• For the 1,000-ft horizontal well using Equation 7-45:

$$A = \frac{(1000)(2 \times 745) + \pi (745)^2}{43.560} = 74 \text{ acres}$$

• For the 2,000-ft horizontal well:

$$A = \frac{(2000)(2 \times 745) + \pi (745)^2}{43.560} = 108 \text{ acres}$$

Method II

For the 1,000-ft horizontal well using Equation 7-46:

$$a = \frac{1000}{2} + 745 = 1245'$$

$$A = \frac{\pi(1245)(745)}{43,560} = 67 \text{ acres}$$

• For the 2,000-ft horizontal well:

$$a = \frac{2000}{2} + 745 = 1745'$$

$$A = \frac{\pi(1745)(745)}{43,560} = 94 \text{ acres}$$

- Step 3. Averaging the values from the two methods:
 - o Drainage area of 1,000-ft-long well

$$A = \frac{74 + 67}{2} = 71$$
 acres

o Drainage area of 2,000-ft-long well

$$A = \frac{108 + 94}{2} = 101$$
 acres

Step 4. Calculate the number of 1,000-ft-long horizontal wells:

$$=\frac{480}{71} = 7$$
 wells

Step 5. Step 5. Calculate the number of 2,000-ft-long horizontal wells:

$$=\frac{480}{101} = 5$$
 wells

From a practical standpoint, inflow performance calculations for horizontal wells are presented here under the following two flowing conditions:

- Steady-state single-phase flow
- Pseudosteady-state two-phase flow

A reference textbook by Joshi (1991) provides an excellent treatment of horizontal well technology and it contains a detailed documentation of recent methodologies of generating inflow performance relationships.

Horizontal Well Productivity under Steady-State Flow

The steady-state analytical solution is the simplest solution to various horizontal well problems. The steady-state solution requires that the pressure at any point in the reservoir does not change with time. The flow rate equation in a steadystate condition is represented by:

$$Q_{oh} = J_h \, \Delta p \tag{7-48}$$

where:

 Q_{oh} = horizontal well flow rate, STB/day

 $\Delta p = pressure drop from the drainage boundary to wellbore, psi$

 $J_h = \text{productivity index of the horizontal well, STB/day/psi}$

The productivity index of the horizontal well J_h can be always obtained by dividing the flow rate Q_{oh} by the pressure drop Δp , or:

$$J_h = \frac{Q_{oh}}{\Delta p}$$

There are several methods that are designed to predict the productivity index from the fluid and reservoir properties. Some of these methods include:

- Borisov's Method
- The Giger-Reiss-Jourdan Method
- o Joshi's Method
- The Renard-Dupuy Method

Borisov's Method

Borisov (1964) proposed the following expression for predicting the productivity index of a horizontal well in an isotropic reservoir, i.e., $k_v = k_h$

$$J_{h} = \frac{0.00708 \text{ hk}_{h}}{\mu_{o}B_{o}\left[in\left(\frac{4r_{eh}}{L}\right) + \left(\frac{h}{L}\right)\ln\left(\frac{h}{2\pi r_{w}}\right)\right]} \tag{7-49}$$

where:

h = thickness, ft

 k_h = horizontal permeability, md

 k_v = vertical permeability, md

L = length of the horizontal well, ft

 $r_{\rm eh} =$ drainage radius of the horizontal well, ft

 $r_{\rm w}$ = wellbore radius, ft

 $J_h = productivity index, STB/day/psi$

The Giger-Reiss-Jourdan Method

For an isotropic reservoir where the vertical permeability k_{ν} equals the horizontal permeability k_{h} , Giger et al. (1984) proposed the following expression for determining J_{h} :

$$J_{h} = \frac{0.00708Lk_{h}}{\mu_{o}B_{o}\left[\left(\frac{L}{h}\right)\ln(X) + \ln\left(\frac{h}{2r_{w}}\right)\right]}$$
(7-50)

$$X = \frac{1 + \sqrt{1 + \left(\frac{L}{2r_{eh}}\right)^2}}{L/(2r_{eh})}$$
 (7-51)

To account for the reservoir anisotropy, the authors proposed the following relationships:

$$J_{h} = \frac{0.00708 \, k_{h}}{\mu_{o} B_{o} \left[\left(\frac{1}{h} \right) \, ln \left(X \right) + \left(\frac{B^{2}}{L} \right) \, ln \left(\frac{h}{2 r_{w}} \right) \right]} \tag{7-52}$$

With the parameter B as defined by:

$$B = \sqrt{\frac{K_h}{K_v}} \tag{7-53}$$

where:

 k_v = vertical permeability, md

L = length of the horizontal section, ft

Joshi's Method

Joshi (1991) presented the following expression for estimating the productivity index of a horizontal well in isotropic reservoirs:

$$J_{h} = \frac{0.00708h k_{h}}{\mu_{o}B_{o} \left[ln(R) + \left(\frac{h}{L}\right) ln\left(\frac{h}{2r_{w}}\right) \right]}$$
(7-54)

with

$$R = \frac{a + \sqrt{a^2 - (L/2)^2}}{(L/2)^2}$$
 (7-55)

and a is half the major axis of drainage ellipse and given by:

$$a = (L/2) \left[0.5 + \sqrt{0.25 + (2r_{eh}/L)^4} \right]^{0.5}$$
 (7-56)

Joshi accounted for the influence of the reservoir anisotropy by introducing the vertical permeability k_v into Equation 7-54, to give:

$$J_{h} = \frac{0.00708 h k_{h}}{\mu_{o} B_{o} \left[ln\left(R\right) + \left(\frac{B^{2}h}{L}\right) ln\left(\frac{h}{2r_{w}}\right) \right]} \tag{7-57}$$

where the parameters B and R are defined by Equations 7-53 and 7-55, respectively.

The Renard-Dupuy Method

For an isotropic reservoir, Renard and Dupuy (1990) proposed the following expression:

$$J_{h} = \frac{0.00708 \, h \, k_{h}}{\mu_{o} \, B_{o} \left[D + \left(\frac{B \, h}{L} \right) \, \ln \left(\frac{h}{2\pi \, r_{w}} \right) \right]} \tag{7-58}$$

where

$$D = \ln \left(\frac{2a}{L} + \sqrt{\left(\frac{2a}{L}\right)^2 - 1} \right)$$

where a is half the major axis of drainage ellipse and given by Equation 7-56. For anisotropic reservoirs, the authors proposed the following relationship:

$$J_{h} = \frac{0.00708 \, h \, k_{h}}{\mu_{o} \, B_{o} \left[D + \left(\frac{B \, h}{L} \right) \, \ln \left(\frac{h}{2\pi \, r'_{w}} \right) \right]} \tag{7-59}$$

where

$$r'_{w} = \frac{(1+B)r_{w}}{2B} \tag{7-60}$$

with the parameter B as defined by Equation 7-53.

Example 7-13

A 2,000-foot-long horizontal well drains an estimated drainage area of 120 acres. The reservoir is characterized by an isotropic with the following properties:

$$\begin{array}{ll} k_v = k_h = 100 \, md & h = 60 \, ft \\ B_o = 1.2 \, bbl/STB & \mu_o = 0.9 \, cp \\ P_e = 3000 \, psi & p_{wf} = 2500 \, psi \\ r_w = 0.30 \, ft & \end{array}$$

Assuming a steady-state flow, calculate the flow rate by using:

- a. Borisov's Method
- **b.** The Giger-Reiss-Jourdan Method
- c. Joshi's Method
- **d.** The Renard-Dupuy Method

Solution

a. Borisov's Method

Step 1. Calculate the drainage radius of the horizontal well:

$$r_{eh} = \sqrt{\frac{(120)(43,560)}{\pi}} = 1290 \, ft$$

Step 2. Calculate J_h by using Equation 7-49:

$$\begin{split} J_h = & \frac{(0.00708)(60)(100)}{(0.9)(1.2) \bigg[& \ln \left(\frac{(4)(1290)}{2000} \right) + \left(\frac{60}{2000} \right) \ln \left(\frac{60}{2\pi(0.3)} \right) \bigg]} \\ = & 37.4 \, \text{STB/day/psi} \end{split}$$

Step 3. Calculate the flow rate by applying Equation 7-48:

$$Q_{oh} = (37.4)(3000 - 2500) = 18,700 \text{ STB/day}$$

b. The Giger-Reiss-Jourdan Method

Step 1. Calculate the parameter X from Equation 7-51:

$$X = \frac{1 + \sqrt{1 + \left(\frac{200}{(2)(1290)}\right)^2}}{2000/[(2)(1290)]} = 2.923$$

Step 2. Solve for J_h by applying Equation 7-50:

$$\begin{split} J_h = & \frac{(0.00708)(2000)(100)}{(0.9)(1.2) \left[\left(\frac{2000}{60} \right) \, \ln{(2.923)} + \, \ln{\left(\frac{60}{2(0.3)} \right)} \right]} \\ = & 32.49 \, \text{STB/day} \end{split}$$

Step 3. Calculate flow rate:

$$Q_{oh} = 32.49(3000 - 2500) = 16,245 \text{ STB/day}$$

c. Joshi's Method

Step 1. Calculate half major axis of ellipse by using Equation 7-56:

$$a = \left(\frac{2000}{2}\right) \left[0.5 + \sqrt{0.25 + \left[2(1290)/2000\right]^4}\right]^{0.5} = 2237 \, \text{ft}$$

Step 2. Calculate the parameter R from Equation 7-55:

$$R = \frac{2237 + \sqrt{(2237)^2 - (2000/2)^2}}{(2000/2)} = 4.239$$

Step 3. Solve for J_h by applying Equation 7-54:

$$J_h \!=\! \frac{0.00708(60)(100)}{(0.9)(1.2) \bigg[\, \ln{(2.311)} + \bigg(\frac{60}{2000}\bigg) \, \ln{\bigg(\frac{60}{(2)(0.3)}\bigg)} \bigg]} \!=\! 24.85 \, STB/day/psi$$

Step 4. $Q_{oh} = (24.85) (3000 - 2500) = 12,425 STB/day$

d. The Renard-Dupuy Method

Step 1. Calculate a from Equation 7-56:

$$a = 2237 ft$$

Step 2. Apply Equation 7-58 to determine J_h :

$$\begin{split} D = & \;\; \ln \left(\frac{2\,a}{L} + \sqrt{\left(\frac{2\,a}{L}\right)^2 - 1} \;\; \right) = \;\; \ln \left(\frac{2\,(2237)}{2000} + \sqrt{\left(\frac{2\,(2237)}{2000}\right)^2 - 1} \;\; \right) = 1.444 \\ J_h = & \;\; \frac{0.00708\,(60)\,(100)}{(0.9)\,(1.2)\left[1.444 + \left(\frac{60}{2000}\right)\;\ln\left(\frac{60}{2\pi\,(0.3)}\right)\right]} = 25.41\;STB/day/psi \end{split}$$

Step 3.
$$Q_{oh} = 25.41 (3000 - 2500) = 12,705 STB/day$$

Example 7-14

Using the data in Example 7-13 and assuming an isotropic reservoir with $k_h =$ 100 md and $k_v = 10$ md, calculate flow rate by using:

- a. The Giger-Reiss-Jourdan Method
- **b.** Joshi's Method
- c. The Renard-Dupuy Method

Solution

a. The Giger-Reiss-Jourdan Method Step 1. Solve for the permeability ratio B by applying Equation 7-53

$$\beta = \sqrt{\frac{100}{10}} = 3.162$$

Step 2. Calculate the parameter X as shown in Example 7-13 to give: X = 2.923

Step 3. Determine J_h by using Equation 7-52.

$$\begin{split} J_h = & \frac{0.00708(100)}{(0.9)(1.2) \left[\left(\frac{1}{60} \right) \ln{(2.923)} + \left(\frac{3.162^2}{2000} \right) \ln{\left(\frac{60}{(2)(0.3)} \right)} \right]} \\ = & 16.03STB/day/psi \end{split}$$

Step 4. Calculate Q_{oh}

$$Q_{oh} = (18.50)(3000 - 2500) = 8,014 \text{ STB/day}$$

b. Joshi's Method

Step 1. Calculate the permeability ratio β

$$\beta = 3.162$$

Step 2. Calculate the parameters a and R as given in Example 7-13.

$$a = 1372 \, \text{ft} \, R = 4.239$$

Step 3. Calculate J_h by using Equation 7-54.

$$\begin{split} J_h = & \frac{0.00708(60)(100)}{(0.9)(1.2)\Bigg[& \ln{(4.239)} + \Bigg(\frac{(3.162)^2(60)}{2000}\Bigg) & \ln{\bigg(\frac{60}{(2)(0.3)}\bigg)} \Bigg] \\ = & 13.92 \, \text{STB/day/psi} \end{split}$$

Step 4.
$$Q_{oh} = (13.92) (3000 - 2500) = 6,960 \text{ STB/day}$$

c. The Renard-Dupuy Method

Step 1. Calculate r'_{w} from Equation 7-60.

$$\mathbf{r'}_{w} = \frac{(1+3.162)(0.3)}{(2)(3.162)} = 0.1974$$

Step 2. Apply Equation 7-59

$$\begin{split} J_h &= \frac{0.00708 \; (60) \; (100)}{\left(0.9\right) (1.2) \left[1.444 + \; \left[\frac{\left(3.162\right)^2 \left(60\right)}{2000}\right] \; \ln \left(\frac{60}{\left(2\right)\pi \left(0.1974\right)}\right)\right]} \\ &= \; 15.08 \; STB/day/psi \end{split}$$

Step 3.
$$Q_{oh} = 15.08 (3000 - 2500) = 7542 STB/day$$

Horizontal Well Productivity under Semisteady-State Flow

The complex flow regime existing around a horizontal wellbore probably precludes using a method as simple as that of Vogel to construct the IPR of a horizontal well in solution gas drive reservoirs. If at least two stabilized flow tests are available, however, the parameters J and n in the Fetkovich equation (Equation 7-35) could be determined and used to construct the IPR of the horizontal well. In this case, the values of J and n would not only account for effects of turbulence and gas saturation around the wellbore, but also for the effects of nonradial flow regime existing in the reservoir.

Bendakhlia and Aziz (1989) used a reservoir model to generate IPRs for a number of wells and found that a combination of Vogel and Fetkovich equations would fit the generated data if expressed as:

$$\frac{Q_{oh}}{\left(Q_{oh}\right)_{max}} = \left[1 - V\left(\frac{P_{wf}}{\overline{p}_{r}}\right) - (1 - V)\left(\frac{P_{wf}}{p_{r}}\right)^{2}\right]^{n} \tag{7-61}$$

where:

 $(Q_{oh})_{max}$ = horizontal well maximum flow rate, STB/day

n =exponent in Fetkovich's equation

V = variable parameter

In order to apply the equation, at least three stabilized flow tests are required to evaluate the three unknowns (Q_{oh})max, V, and n at any given average reservoir pressure \overline{p}_r . However, Bendakhlia and Aziz indicated that the parameters V and n are functions of the reservoir pressure or recovery factor and, thus, the use of Equation 7-61 is not convenient in a predictive mode.

Several analytical models have been developed to generate IPR for horizontal wells that are based on the observation that the shape of the measured IPR of a horizontal well is similar to that of Vogel's IPR for vertical wells. The following IPR analytical expressions are similar to that of Vogel's relationship

- o Cheng (1990)
- o Retnanto-Economides (1998)
- o Wiggins-Wang (2005)
- Al-Hussain and Hossain Correlation (2015)

- o Harrison (2013)
- o Emara (2017)

Cheng's Correlations

Cheng (1990) developed a series of Vogel-type IPR equations for horizontal and slanted wells by performing regression analysis on simulation results as generated from a three-dimensional numerical simulator. The author characterized the input model data as

- o two-phase system
- o steady-state flow
- o homogeneous and isotropic reservoir
- o constant outer and inner boundary pressures.

Cheng's generalized inflow performance relationship is expressed in the following Vogel IPR form:

$$Q_{o} = (Q_{o})_{max} \left[a_{0} - a_{1} \left(\frac{p_{wf}}{\overline{p}_{r}} \right) - a_{2} \left(\frac{p_{wf}}{\overline{p}_{r}} \right)^{2} \right]$$
 (7-62)

with:

$$a_o = 1.00003 - 0.00012 \,\theta$$

$$a_1 = 0.20027 - 0.004 \theta$$

$$a_2 = 0.80195 + 0.00388 \theta$$

where Θ is the slanted well angle(e.g., $\Theta = 0$ for vertical well, $\Theta = 90$ for horizontal well). As an example, when $\Theta = 90$, then $a_0 = 0.9892$, $a_1 = -0.1597$, and $a_2 = 1.1512$.

Retnanto and Economides Correlation

Based on results from numerical simulation studies to simulate the performance of horizontal and multilateral wells in a solution-gas drive reservoir system, Retnanto and Economides (1998) expressed model IPR results in a dimensionless form. Using a nonlinear regressing analysis, the authors proposed the following Vogel's type IPR expression:

$$Q_{o} = (Q_{o})_{max} \left[1 - 0.25 \left(\frac{p_{wf}}{\overline{p}_{r}} \right) - 0.75 \left(\frac{p_{wf}}{\overline{p}_{r}} \right)^{n} \right]$$
 (7-63)

Retnanto and Economides modified Vogel's IPR correlation to account for the effect of fluid properties, in terms of the bubblepoint pressure, on the two-phase inflow performance. The exponent "n" is correlated; as shown below, with bubblepoint pressure "p_b" and initial average reservoir pressure:

$$n \ = \ \left[-0.27 + 1.46 \left(\frac{\overline{p}_r}{p_b} \right) - 0.96 \left(\frac{\overline{p}_r}{p_b} \right)^2 \ \right] (4 + 0.00166 \, p_b)$$

Wiggins and Wang

Wiggins and Wang (2005) developed a generalized IPR correlation for horizontal wells producing from solution-gas drive reservoir systems. The authors' correlation, which takes the same form as that of Vogel's expression, was developed by matching results from a numerical model that was constructed to generate performance of horizontal wells in two-phase reservoir system. The IPR expression is given by:

$$Q_{o} = (Q_{o})_{max} \left[1 - 0.4533 \left(\frac{p_{wf}}{\overline{p}_{r}} \right) - 0.5467 \left(\frac{p_{wf}}{\overline{p}_{r}} \right)^{2} \right]$$
 (7-64)

Al-Hussain and Hossain Correlation

Using a total of 62 sets of down-hole production data collected from 18 horizontal wells, Al-Hussain and Hossain (2015) developed the following two IPR expressions:

If $[Q_o/(p_r-p_{wf})]_{stabilized} < 15 \text{ STB/day/psi}$, then:

$$Q_{o} = (Q_{o})_{max} \left[1 + 0.21 \left(\frac{p_{wf}}{\overline{p}_{r}} \right) - 1.21 \left(\frac{p_{wf}}{\overline{p}_{r}} \right)^{1.93} \right]$$
 (7-65)

If $[Q_o/(p_r-p_{wf})]_{stabilized} > 15$ STB/day/psi, then:

$$Q_{o} = (Q_{o})_{max} \left[1 - 0.404 \left(\frac{p_{wf}}{\overline{p}_{r}} \right) - 0.596 \left(\frac{p_{wf}}{\overline{p}_{r}} \right)^{n} \right]$$

where

$$n = 1.93 \left(\frac{p_b}{\overline{p}_r}\right) + 0.000166 p_b$$

Harrison's IPR Correlation

Jabbar and AlNuaim (2013) compared the performance of several horizontal well IPR correlations including the following expression by Harrison

$$Q_{o} = (Q_{o})_{max} \left[1.2 - 0.2 \exp\left(\frac{1.792p_{wf}}{\overline{p}_{r}}\right) \right]$$
 (7-66)

Emara's IPR Method

Emara(2017) developed Empirical Correlation for Two-Phase Inflow Performance Relationship in Horizontal Oil Wells. Emaragenerated production data by using a black oil simulator to model a horizontal well in a solution-gas drive reservoir. The author compared results from his IPR expression with other literature methodologies and indicated a suitable accuracy as compared with other relationships. The author's expression, as shown below, generates an IPR curve that is convex as observed by Vogel:

$$Q_{o} = (Q_{o})_{max} \left[\frac{1 - 1.875898 X + 0.875898 X^{2}}{1 - 1.536952 X + 0.558035 X^{2}} \right]$$
(7-67)

where

$$X = \frac{p_{wf}}{p_r}$$

Example 7-15

A horizontal well is producing at a stabilized flow rate of 4911.4 STB/day and wellbore pressure of 2275 psi from is drilled in a solution-gas drive reservoir that exits at its bubble point pressure of 3500 psi. Generate and plot the IPR data of this horizontal well by using the above six methods.

Solution

Step 1. From the given data, calculate: $X=(p_{wf}/p_r)=2275/3500=0.65$ $PI=Q_o/\Delta p=4911.4/(3500-2275)=4~(<15~STB/day/psi~a~condition$ for Al-Hussain and Hossain correlation)

$$n = \left[-0.27 + 1.46 \left(\frac{\overline{p}_r}{p_b} \right) - 0.96 \left(\frac{\overline{p}_r}{p_b} \right)^2 \right] (4 + 0.00166 p_b)$$

$$n = [-0.27 + 1.46 (1) - 0.96 (1)^{2}] (4 + 0.00166 (3500)) = 2.2563$$

Step 2. Using the stabilized rate-pressure data point, calculate $(Q_o)_{max}$ for each method:

Cheng

$$\begin{aligned} Q_o &= \left(Q_o\right)_{max} \left[a_0 - a_1 \left(\frac{p_{wf}}{\overline{p}_r}\right) - a_2 \left(\frac{p_{wf}}{\overline{p}_r}\right)^2 \right] \\ &+ 4911.4 = \left(Q_o\right)_{max} \left[0.9892 + 0.1596 \left(0.65\right) - 1.1512 \left(0.65\right)^2 \right] \\ &+ \left(Q_o\right)_{max} = 8096 \text{ STB/day} \end{aligned}$$

Retnanto and Economides Correlation

$$\begin{aligned} Q_o &= \left(Q_o\right)_{max} \left[1 - 0.25 \left(\frac{p_{wf}}{\overline{p}_r}\right) - 0.75 \left(\frac{p_{wf}}{\overline{p}_r}\right)^n \right] \\ &+ 4911.4 = \left(Q_o\right)_{max} \left[1 - 0.25 \left(0.65\right) - 0.75 \left(0.65\right)^{2.2563} \right] \\ &+ \left(Q_o\right)_{max} = 8869 \text{ STB/day} \end{aligned}$$

Wiggins-Wang

$$\begin{aligned} Q_o = \left(Q_o\right)_{max} & \left[1 - 0.4533 \left(\frac{p_{wf}}{\overline{p}_r}\right) - 0.5467 \left(\frac{p_{wf}}{\overline{p}_r}\right)^2\right] \\ 4911.4 = \left(Q_o\right)_{max} & \left[1 - 0.4533 \left(0.65\right) - 0.5467 \left(0.65\right)^2\right] \\ \left(Q_o\right)_{max} = 10353 \text{ STB/day} \end{aligned}$$

Al-Hussain-Hossain

$$\begin{aligned} Q_o &= \left(Q_o\right)_{max} \left[1 + 0.21 \left(\frac{p_{wf}}{\overline{p}_r}\right) - 1.21 \left(\frac{p_{wf}}{\overline{p}_r}\right)^{1.93}\right] \\ &+ 4911.4 = \left(Q_o\right)_{max} \left[1 + 0.21 \left(0.65\right) - 1.21 \left(0.65\right)^{1.93}\right] \\ \left(Q_o\right)_{max} &= 8056 \text{ STB/day} \end{aligned}$$

Harrison

$$\begin{split} Q_o \ = & \left(Q_o\right)_{max} \ \left[\ 1.2 - 0.2 \ exp \left(\frac{1.792 p_{wf}}{\overline{p}_r} \right) \right] \\ 4911.4 \ = & \left(Q_o\right)_{max} \ \left[\ 1.2 - 0.2 \ exp \left(1.792 \left(0.65 \right) \right) \right] \\ (Q_o)_{max} = 8787 \ STB/day \end{split}$$

Emara

$$Q_{o} = (Q_{o})_{max} \left[\frac{1 - 1.875898 X + 0.875898 X^{2}}{1 - 1.536952 X + 0.558035 X^{2}} \right]$$

$$4911.4 = (Q_{o})_{max} \left[\frac{1 - 1.875898 (0.65) + 0.875898 (0.65)^{2}}{1 - 1.536952 (0.65) + 0.558035 (0.65)^{2}} \right]$$

$$(Q_{o})_{max} = 7818 \text{ STB/day}$$

Step 3. Using the above six correlations, assume various values for bottomhole flowing pressure ranging between 3500 and0, and tabulate IPR calculations for each of the above methods as shown below:

p_{wf}	p_{wf}/p_r	(1)	(2)	(3)	(4)	(5)	(6)
3500	1	0	0	0	0	0	0
3200	0.914	1399.868	1281.533	1331.013	1403.223	1499.177	1819.238
3000	0.857	2269.442	2081.585	2172.149	2266.887	2379.555	2783.052
2950	0.843	2477.324	2274.811	2376.658	2473.79	2585.921	2982.685
2900	0.829	2681.403	2465.321	2578.856	2677.078	2787.07	3170.594
2850	0.814	2881.677	2653.116	2778.743	2876.749	2983.135	3348.259
2800	0.800	3078.147	2838.197	2976.321	3072.797	3174.245	3516.861
2750	0.786	3270.813	3020.562	3171.588	3265.217	3360.524	3677.363
2700	0.771	3459.675	3200.211	3364.545	3454.006	3542.095	3830.564
2650	0.757	3644.732	3377.146	3555.191	3639.159	3719.077	3977.13
2600	0.743	3825.985	3551.366	3743.528	3820.671	3891.586	4117.629
2550	0.729	4003.433	3722.87	3929.554	3998.537	4059.734	4252.549
2500	0.714	4177.078	3891.66	4113.269	4172.752	4223.633	4382.311
2450	0.700	4346.918	4057.734	4294.675	4343.31	4383.389	4507.287
2400	0.686	4512.954	4221.093	4473.77	4510.208	4539.107	4627.802
2350	0.671	4675.186	4381.737	4650.555	4673.439	4690.889	4744.145
2300	0.657	4833.613	4539.666	4825.029	4832.999	4838.835	4856.577
2250	0.643	4988.236	4694.88	4997.193	4988.881	4983.042	4965.33
2200	0.629	5139.055	4847.379	5167.047	5141.08	5123.604	5070.616
2150	0.614	5286.069	4997.163	5334.591	5289.59	5260.613	5172.624
2100	0.600	5429.28	5144.231	5499.824	5434.406	5394.159	5271.531
2050	0.586	5568.686	5288.585	5662.747	5575.52	5524.33	5367.497
2000	0.571	5704.287	5430.223	5823.36	5712.928	5651.211	5460.669
1950	0.557	5836.085	5569.146	5981.662	5846.622	5774.884	5551.182
1900	0.543	5964.078	5705.354	6137.655	5976.596	5895.432	5639.163
1850	0.529	6088.267	5838.847	6291.336	6102.842	6012.933	5724.728
1800	0.514	6208.652	5969.625	6442.708	6225.356	6127.465	5807.986
1750	0.500	6325.232	6097.688	6591.769	6344.128	6239.101	5889.037
1700	0.486	6438.008	6223.036	6738.52	6459.151	6347.916	5967.977
1650	0.471	6546.98	6345.668	6882.961	6570.419	6453.98	6044.894
1600	0.457	6652.148	6465.585	7025.091	6677.923	6557.364	6119.87
1550	0.443	6753.511	6582.788	7164.911	6781.654	6658.135	6192.985
1500	0.429	6851.07	6697.275	7302.421	6881.606	6756.358	6264.311
1450	0.414	6944.825	6809.047	7437.621	6977.768	6852.099	6333.919
1400	0.400	7034.775	6918.104	7570.51	7070.132	6945.421	6401.872
1350	0.386	7120.922	7024.446	7701.089	7158.689	7036.383	6468.233
1300	0.371	7203.264	7128.073	7829.357	7243.428	7125.047	6533.061
1250	0.357	7281.801	7228.984	7955.316	7324.341	7211.469	6596.411
1200	0.343	7356.535	7327.181	8078.964	7401.415	7295.707	6658.335
1150	0.329	7427.464	7422.662	8200.302	7474.641	7377.816	6718.884
1100	0.314	7494.589	7515.429	8319.329	7544.007	7457.85	6778.104
1050	0.300	7557.909	7605.48	8436.046	7609.5	7535.861	6836.042
1000	0.286	7617.426	7692.816	8550.453	7671.109	7611.9 7686.017	6892.739
950	0.271	7673.138	7777.437	8662.55	7728.819	7686.017	6948.237
900	0.257	7725.046	7859.343	8772.336	7782.617	7758.261	7002.576
850	0.243	7773.149	7938.533	8879.812	7832.488	7828.679	7055.792

Continued

p_{wf}	p_{wf}/p_r	(1)	(2)	(3)	(4)	(5)	(6)
800	0.229	7817.449	8015.009	8984.978	7878.416	7897.317	7107.921
750	0.214	7857.944	8088.77	9087.833	7920.385	7964.22	7158.997
700	0.200	7894.634	8159.815	9188.378	7958.376	8029.432	7209.052
650	0.186	7927.521	8228.145	9286.613	7992.37	8092.996	7258.119
600	0.171	7956.603	8293.761	9382.537	8022.346	8154.954	7306.226
550	0.157	7981.881	8356.661	9476.152	8048.283	8215.345	7353.403
500	0.143	8003.355	8416.846	9567.456	8070.154	8274.21	7399.676
450	0.129	8021.024	8474.315	9656.449	8087.933	8331.587	7445.073
400	0.114	8034.889	8529.07	9743.133	8101.59	8387.514	7489.618
350	0.100	8044.95	8581.11	9827.506	8111.09	8442.028	7533.337
300	0.086	8051.207	8630.434	9909.568	8116.394	8495.163	7576.251
250	0.071	8053.659	8677.044	9989.321	8117.456	8546.956	7618.384
200	0.057	8052.307	8720.938	10066.76	8114.222	8597.439	7659.757
150	0.043	8047.151	8762.117	10141.89	8106.623	8646.647	7700.391
100	0.029	8038.191	8800.581	10214.72	8094.569	8694.611	7740.306
50	0.014	8025.426	8836.33	10285.23	8077.928	8741.362	7779.522
0	0.000	8008.857	8869.364	10353.43	8056.437	8786.932	7818.056

- 1. Cheng
- 2. Retnanto-Economides
- 3. Wiggins-Wang
- 4. Al-Hussain-Hossain
- **5.** Harrison
- **6.** Emara

Step 4. Figure 7-19 documents the results of the above calculation graphically.

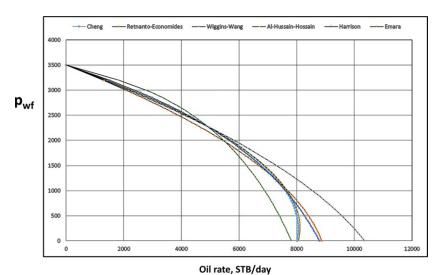


FIGURE 7-19 Graphical presentations of a horizontal well IPR calculation.

Introduction to Nodal Analysis

The performance of a production well is impacted by the following interconnected components that play an important role in optimizing the well production performance:

- Pay zone
- o Completion type (e.g., perforation density, gravel pack, etc.)
- o Tubing system specifications (e.g., tubing size and length, inclination, safety valve, restriction, etc.)
- o Surface network components, (e.g., flowline length and size, chokes, etc.)
- The primary separator pressure "psep"

Any changes in the above well system components will alter and impact well performance. The well flow system analysis, commonly called NODALTM Analysis (NODALTM Analysis is a trademark of Flopetrol Johnson, a division of Schlumberger Technology Corporation, and is protected by U.S. Patent #4,442,710), is defined as a system approach that is designed to combine the above-listed components into a single unit that is composed of an appropriate number of **Nodes.** As the reservoir fluid flows from the pay zone to the separation facilities, all nodes of the well production system start with the reservoir pressure "p_r" and ending with the primary separator pressure "p_{sep}". Identifying and selecting number nodes is closely related to the pressure loss associated with the flow of the fluid through various components of the well production system. As shown schematically in Figure 7-20, the total pressure drop occurring in that flowing system is composed of the following seven individual pressure losses:

- 1) Pressure loss in porous media: $\Delta p_1 = p_r - p_{wfs}$
- 2) Pressure loss across completion: $\Delta p_2 = p_{wfs} - p_{wf}$

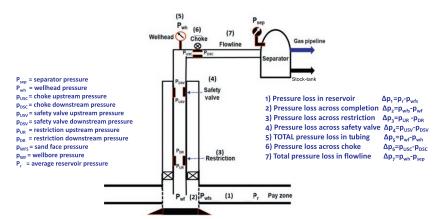


FIGURE 7-20 Eight possible node locations in a well production system.

- 3) Pressure loss across restriction: $\Delta p_3 = p_{UR} p_{DR}$
- 4) Pressure loss across safety valve: $\Delta p_4 = p_{USV} p_{DSV}$
- 5) **TOTAL** Pressure loss in Tubing: $\Delta p_5 = p_{wf} p_{wh}$
- **6)** Pressure loss across Choke: $\Delta p_6 = p_{USC} p_{DSC}$
- 7) **TOTAL** Pressure loss in Flowline: $\Delta p_7 = p_{\text{wh}} p_{\text{sep}}$

The total pressure loss " Δp_T " is the sum of the individual pressure loss in each component of the well production system, that is:

$$\Delta p_{T} = \Delta p_{1} + \Delta p_{2} + \Delta p_{3} + \Delta p_{4} + \Delta p_{5} + \Delta p_{6} + \Delta p_{7}$$
 (7-68)

Because the amount of fluids produced from the reservoir to the surface facilities depends on the total pressure loss " Δp_T "; an integrated methodology that simultaneously combines all nodes is required to optimize well productivity. Nodal Analysis can then be described as an integrated approach that is designed to evaluate the impact of each of the well flow component on the well performance in order to optimize the well flow rate "Q" at the most economical cost. Any NODE in the well production system can be viewed as **division point** that separates the node inflow section from the node outflow section. The inflow section represents all of upstream components while outflow section comprises all of downstream components. It should be noted that there are two pressures in the well production system that remains constant at any particular time and considered in depended of the well flow rate "Q"; these two fixed pressures are:

- Average reservoir pressure "p_r"
- Separator pressure "p_{sep}"

Once a division point (NODE) is selected, the node pressure is calculated from both directions of the node (i.e., the inflow upstream direction and outflow downstream direction). The calculation from both directions starts from the two fixed pressures(i.e., p_r and $p_{\rm sep}$). As illustrated in Figure 7-20 by the eight nodes production system, assume the wellbore has been designated as Node #3. The pressure of Node #3 (i.e., $p_{\rm wf}$)can be calculated simultaneously from both directions of the upstream inflow and downstream outflow by applying the following two expressions:

Upstream Inflow to the Node #3:

$$p_{wf} = \mathbf{p_r} - (\Delta p)_{upstream \ components} \tag{7-69}$$

Downstream Outflow from the Node #3:

$$p_{wf} = \mathbf{p_{sep}} + (\Delta p)_{downstream \ components}$$
 (7-70)

where the pressure loss in upstream components section $(\Delta p)_{upstream-components}$ described by the pressure losses in the porous media and well competition:

$$(\Delta p)_{upstream-components} = (\Delta p)_{porous\ media} + (\Delta p)_{well\ completion}$$

The pressure loss in downstream components section $(\Delta p)_{\text{down-components}}$ is given by the total pressure losses in tubing, chokes, and flow line, that is:

$$(\Delta p)_{down-components} = (\Delta p)_{Tubing} + (\Delta p)_{Choke} + (\Delta p)_{Flowline}$$

To further clarify the concept, assume that the wellhead is selected as the designated node; that is, node #6, then:

Upstream Inflow to the Node #6:

$$p_{\text{wh}} = \mathbf{p_r} - (\Delta p)_{\text{porous media}} - (\Delta p)_{\text{well completion}} - (\Delta p)_{\text{Tubing}}$$
(7-71)

Downstream Outflow from the Node #6:

$$p_{\text{wh}} = \mathbf{p_{\text{sep}}} + (\Delta p)_{\text{Choke}} + (\Delta p)_{\text{Flowline}}$$
 (7-72)

Notice that two fixed pressures " p_r and p_{sep} " as used regardless of the location of the node. Regardless of the node's location, the following two boundary conditions must be satisfied:

- a) Fluids flow into the node must equal flow out of the node
- **b)** Only one pressure can exist at a node.

The above two boundary conditions as well as the continuity equations, 7-69 through 6-70, indicate that mathematical expressions must be employed to describe the relationship that exits between the pressure loss " Δp " and flow rate "Q" for each designated node of the well production system. If pressure loss as function flow rate can be established, a graphical plot of the node pressure as calculated from Equations 6-69 and 6-70 versus flow rate will produce two curves that they intersect to give the coordinate of the anticipated conditions that satisfies the above two listed boundary conditions of terms of node pressure and node flow rate. The curve representing the upstream division is called the inflow curve, while the curve representing the downstream division is the outflow curve, this graphical relationship is schematically illustrated in Figure 7-21.

The following four nodes' configuration of a well production system, as shown in Figure 7-22, is used next to briefly discuss the mathematical backgrounds that are required to describe the interconnected relationships that govern the well performance. The objective of using this simple four-node well configuration is to illustrate the general workflow in calculating pressure losses occurring in the following sections of production system:

1. Pressure loss in porous media " Δp_1 " resulting from the flow of the fluids from the reservoir through the wellbore completion and to the wellbore. Designated "p_r" as the upstream pressure and designated "p_{wf}" as the downstream pressure, the pressure loss is described by:

$$\Delta p_1 = p_r - p_{wf}$$

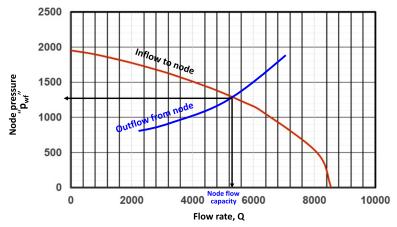


FIGURE 7-21 Node flow capacity.

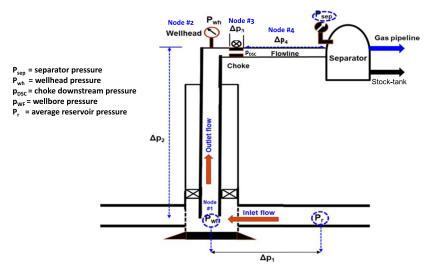


FIGURE 7-22 Four simple node locations in a well production system.

2. Total pressure loss in the tubing system " Δp_2 " occurring as the fluid flow from the wellbore with a designated upstream pressure of " p_{wf} " to wellhead with a designated downstream pressure of " p_{wh} ." The total pressure loss is described by:

$$\Delta p_2 = p_{wf} - p_{wh}$$

3. The pressure loss in a surface-choke " Δp_3 " resulting from the flow of fluids across the surface-choke with a designated upstream pressure of " p_{wh} " and

designated downstream pressure of "pDSC." The pressure loss across the choke is given by:

$$\Delta p_3 = p_{USC} - p_{DSC}$$

4. Total pressure loss in the surface-flowline" Δp_4 " as a result of the flow of the fluids from the surface-choke with a designated upstream pressure of "pDSC" to the separator a designated downstream pressure of "psep." The pressure loss is given by:

$$\Delta p_4 = p_{wh} - p_{sep}$$

NODE 1: The Inflow Performance

The reservoir ability to deliver hydrocarbon fluids to the wellbore is conveniently described by the Inflow Performance Relationship (IPR). The inflow performance relationship of a well is a relationship between the bottom-hole flowing pressure " $p_{\rm wf}$ " and the well production rate "Q" under a given average reservoir pressure "p_r." Equations 7-9 through 7-44 document different computational methodologies that are designed to construct the reservoir inflow curve as shown in Figure 7-21. For the purpose of clarification, Vogel's correlation as given by Equation 7-9 is reproduced below as a sample of one of the commonly used methodologies of constructing the upstream-inflow relationship:

$$Q_{o} = \left(Q_{o}\right)_{max} \left[1 - 0.2 \left(\frac{p_{wf}}{\overline{p}_{r}}\right) - 0.8 \left(\frac{p_{wf}}{\overline{p}_{r}}\right)^{2} \right]$$

NODE 2: Outflow Tubing Performance

Based on the simplified 4-node well flow systems as illustrated in Figure 7-22, the wellbore outflow performance is impacted by the characteristics of the piping system including:

- Size and length of the tubing
- o Tubing inclination
- Wellhead pressure
- Surface choke and flowline
- Surface facilities

The ability of the well to produce fluids is interrelated with the ability of the piping system to transmit these fluids to surface facilities. One of the major factors affecting the production performance of a well is the pressure loss occurring in the tubing. Several studies have suggested that as much as 80% of the total pressure loss in a flowing well may occur in lifting the fluid to the surface. This substantial pressure loss occurring in the tubing is a strong function of the tubing size, which leads to the issue of selecting the optimum tubing size. As schematically shown in Figure 7-23, an optimum tubing size implies that selecting a tubing with a smaller diameter than the optimum size will cause:

- a greater pressure loss due to a higher-friction pressure loss in the tubing, and
- a reduction in the fluid production rate.

Whereas oversized tubing can lead to:

- an excessive liquid phase loss due to slippage effect, or
- an excessive down-hole liquid loading during lifting.

The outflow performance curve, shown in Figure 7-23, is commonly referred to as the Tubing Performance Relationship (TPR), represents the required bottom-hole flowing pressure that is needed to:

- lift the simultaneous flow of multiphase fluid at various rates to the wellhead and
- overcome all pressure loses occurring in the tubing flowing system.

The multiphase flow of fluids in pipes with different inclination angles ranging from horizontal to vertical is considered much more complex than a singlephase flow. Assuming a multiphase flow in a vertical tubing and considering the associated pressure losses in different components of the tubing, the produced fluids experience considerable changes in the their physical properties due to fluids segregation. Whenever fluids with different physical properties flowing simultaneously, there is a wide range of possible flow patterns that could occur. These ranges of flow patterns or flow regimes are related to the distribution of each fluid phase inside the pipe. Many investigators have

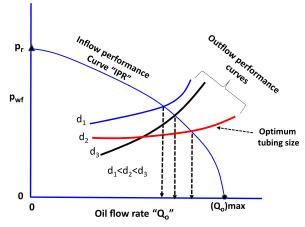


FIGURE 7-23 Effect of tubing size on well deliverability.

proposed approaches to estimate pressure drops in multiphase flow by relating the pressure-drop calculations to flow patterns. This indicates that pressure calculations are dependent on defined flow pattern. Figure 7-24 shows schematic illustration of four flow patterns; these are identified as:

- Bubble flow: It is defined as the flow regime where gas and liquid are homogeneously mixed with the gas phase existing as small bubbles randomly distributed within the liquid.
- Slug flow: It is defined as the flow condition where gas bubbles join to form large bubbles whose diameters of approximately the same size of the diameter of the pipe. Due to continuous segregation of phases in the direction of flow, slug flow results in substantial pressure fluctuations in the pipe.
- Annular flow: It is defined as the flow pattern where the gas phase flows in the center of the pipe with the liquid flowing as an annular film adjacent to the pipe wall. This happens at a high gas velocity.
- Mist flow: With a continually increasing fraction of vapor to liquid from bubble to mist flow, the gas phase is continuous with dispersed liquid droplets.

In a multiphase flow, flow patterns are characterized by the existence of interfaces between the phases and discontinuities of associated properties. The common practice in representing flow-pattern data is to classify the flow patterns by plotting the data as a two-dimensional flow-pattern map in terms of particular system parameters, as shown in Figure 7-25. Aziz et al. (1972), Mukherjee (1979), Mukherjee and Brill(1985), Taitel et al. (1980), and Barnea (1987) presented their experimental flow regime data in two-dimensional coordinates

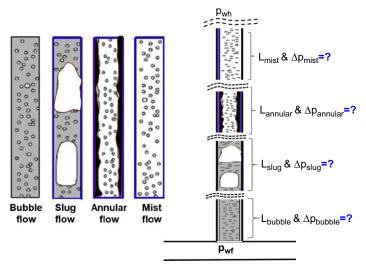


FIGURE 7-24 Simple four-flow patterns in a vertical pipe.

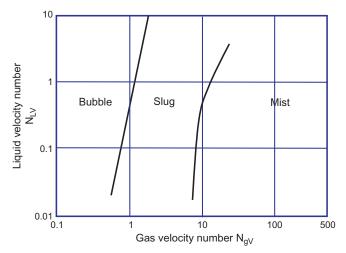


FIGURE 7-25 Flow pattern map.

using the liquid and gas velocity numbers; $N_{\rm LV}$ and $N_{\rm gV}$, respectively, as the correlating system parameters. These correlating parameters are defined by the following expressions:

$$\begin{split} N_{LV} &= 1.938 \, V_{sL} \, \left(\frac{\rho_L}{\sigma_L} \right)^{(1/4)} \\ N_{gV} &= 1.938 \, V_{sg} \, \left(\frac{\rho_L}{\sigma_I} \right)^{(1/4)} \end{split}$$

With superficial liquid velocity " V_{sL} " and superficial gas velocity " V_{sg} " are given by the following relationships:

$$\begin{split} V_{sL} &= \frac{0.0119154 \; Q_o}{d^2} \\ V_{sg} &= \frac{0.0021221 \; Q_o \, (GOR)}{d^2} \end{split}$$

Where:

 $Q_o = Oil \; flow \; rate(STB/day)$

GOR = Gas-Oil ratio (scf/STB)

d = Tubing inside diameter(in)

 $V_{sL} = Superficial liquid velocity (ft/sec)$

 $V_{sg} = Superficial gas velocity (ft/sec)$

 $\rho_L = \text{Liquid density (lbm/ft}^3)$

 $\sigma_L = \text{Surface tension of liquid (dynes/cm)}.$

A tubing performance may be defined as the ability of the production well to move the inflow reservoir fluids to the surface under a given bottom-hole flowing pressure. The tubing performance is commonly displayed as a plot of flowrate versus bottom-hole flowing pressure; the resulting plot is called the Tubing Performance Relationship (TPR). However, for any given amount of inflow rate "Q" and a specified bottom-hole flowing pressure, the question will be whether p_{wf} is sufficient to overcome the pressure loss in the tubing allowing the fluids to flow up to the surface at the specified Q and p_{wf}. Several methods have been developed to describe this flow so pressure curves of the tubing can be established to use in the planning and optimizing the well flowing system. A large number of studies have been conducted related to multiphase flow in pipes, particularly the research workby Gilbert (1954), Ros (1961), Duns and Ros (1963), Hagedorn and Brown (1965), Aziz et al. (1972), Brown (1984), Brown and Beggs (1984), Beggs (1991), among others. The mechanical energy equation is the basis for all the above methods to estimate the pressure loss under multiphase flow; as given by:

$$W_{\rm f} = 4 E_{\rm f} v^2 \frac{\Delta h}{2 g d}$$
 (7-73)

where

 $\Delta h = tubing interval$

 W_f = energy loss within tubing interval Δh

 E_f = energy loss within tubing interval Δh

v = average mixture velocity within tubing interval Δh

d = inside diameter of tubing

g = acceleration due to gravity

However, numerous issues exist when using the energy equation, including:

- Because there is a pressure gradient in the tubing; several flow regimes (patterns) will exist with change pressure and these patterns must be identified to calculate the pressure loss in the tubing
- o Determining the segregated fluids velocity or the mixture velocity
- o Approximating friction factor
- o Calculating the mixture density to be used for calculating pressure loss
- Estimating the fraction of gas to liquid due to pressure changes as the fluid flows to the surface

The issues indicate that the multiphase flow pressure loss correlations are intensive and complex and can be best performed by using computer-based programs.

As sample of such calculations, Poettmann and Carpenter methodology is selected to illustrate the computational steps of the methodology in estimating the pressure loss in a vertical pipe.

Poettmann and Carpenter Method

Calculations of the pressure loss using Poettmann Carpenter method require the following detailed PVT analysis as well as the IPR for the oil and the water phase (if the well is producing water):

- o Oil formation volume factor, B_o; bbl/STB
- o Gas solubility, R_s; scf/STB
- o Gas formation volume factor, Bg; ft³/scf
- o API gravity
- Oil-specific gravity, γ_0 ; $60^{\circ}/60^{\circ}$
- Water-specific gravity, γ_w; 60°/60°
- IPR for the oil phase as expressed by Vogel's equation (Equation 7-9) or Wiggins' relationship (Equation 7-14), that is:

$$Q_o \, = \left(Q_o\right)_{max} \left[\, 1 - 0.2 \, \left(\frac{p_{wf}}{\overline{p}_r}\right) \, - \, 0.8 \, \left(\frac{p_{wf}}{\overline{p}_r}\right)^2 \right] \label{eq:Qo}$$

or Wiggins' as:

$$Q_o = \left(Q_o\right)_{max} \left[1 - 0.52 \left(\frac{p_{wf}}{\overline{p}_r}\right) - 0.48 \left(\frac{p_{wf}}{\overline{p}_r}\right)^2 \right]$$

 IPR for the water phase as expressed by Wiggins' relationship (Equation 7-15), that is:

$$Q_{w} = \left(Q_{w}\right)_{max} \left[1 - 0.72 \left(\frac{\underline{p}_{wf}}{\overline{p}_{r}}\right) - 0.28 \left(\frac{\underline{p}_{wf}}{\overline{p}_{r}}\right)^{2} \right]$$

There are several interrelationships that exist between the well produced fluids that are considered an integral part of nodal analysis calculations. These interrelationships and the associated definitions are summarized below:

- Oil Rate "Qo"; STB/day
- Water Rate "Qw"; STB/day
- Gas Rate "Q_g"; scf/day
- Liquid Rate "Q_L":

$$Q_L = Q_o + Q_w; STB/day$$

Water-Oil Ratio "WOR":

$$WOR = Q_w/Q_o; STB/STB$$

• Water Cut "fw" & WOR relationships:

$$\begin{split} f_w = & \, Q_w/(Q_L) = Q_w/(Q_w + Q_o); STB/STB \\ f_w = & \, WOR/(WOR + 1) \\ WOR = & \, f_w/(1 - f_w) \end{split}$$

Oil Cut "f_o":

$$f_o = Q_o/(Q_L) = Q_o/(Q_w + Q_o) = 1 - f_w; STB/STB$$

Gas-Oil Ratio "GOR":

$$GOR = Q_g/Q_o; scf/STB$$

o Gas-Liquid Ratio "GLR":

$$\begin{split} GLR = & Q_g/Q_L = Q_g/(Q_w + Q_o); scf/STB \\ GLR = & (GOR~Q_o)/(Q_w + Q_o); scf/STB \\ GLR = & (GOR)/(WOR + 1); scf/STB \\ GLR = & [GOR~(Q_L - Q_w]/Q_L = [GOR~(1 - f_w)]; scf/STB \end{split}$$

It should be pointed out that several preliminary calculations must be performed to obtain some of the above required well flow characteristics data, (e.g., IPR, GOR, GLR, $f_{\rm w}$, etc.). These data can be attained from well testing data and performing Material Balance calculations (as discussed in Chapter 11).

Poettmann Carpenter method was developed for vertical fluid upflow from production wells. Method is based on the energy equation with the following two basic assumptions:

- The difference in the kinetic energy of the flowing fluids at the bottom and top of the tubing is negligible.
- o The external work done by the flowing fluid is also negligible.

With the above assumptions, Poettmann Carpenter reduced the energy equation (Equation 7-73), to the following form:

$$\Delta p = 0.0069 \left[\overline{\rho} + \frac{\overline{K}}{\overline{\rho}} \right] \Delta h \tag{7-74}$$

where Δp is the pressure loss over a tubing interval of Δh

The various terms in Equation 7-73 are detailed and defined below:

$$\overline{K} = \frac{3.3567(10^{-6}) (Q_L)^2 M^2 E_f}{d^5}$$
 (7-75)

where the total mass "M" of the flowing multiphase and their average density " ρ " within the **tubing interval** Δh is given, respectively, by the following two expressions:

$$M = 350.376 [f_{o} \gamma_{o} + f_{w} \gamma_{w}] + 0.0763 \gamma_{g} (GLR)$$

$$\overline{\rho} = \frac{M}{(vol)_{liquid} + (vol)_{gas}}$$
(7-76)

where " $(vol)_{liquid}$ " is the volume the of liquid and " $(vol)_{gas}$ " is volume of gas within the tubing interval Δh as expressed by:

$$(\text{vol})_{\text{liquid}} = 5.614 [f_o B_o + f_w B_w]$$

 $(\text{vol})_{\text{gas}} = B_g (GLR - f_o R_s)$

Combining the above three expressions, gives:

$$\overline{\rho} = \frac{M}{5.614 [f_0 B_0 + f_w B_w] + B_g (GLR - f_0 R_s)}$$

that is:

$$\frac{\overline{\rho} = 350.376 \left[f_o \, \gamma_o + f_w \, \gamma_w \right] + 0.0763 \, \gamma_g \, (GLR)}{5.614 \left[f_o \, B_o + f_w \, B_w \right] + B_g \, (GLR - f_o \, R_s)}$$
(7-77)

The term " E_f " in Equation 7-75 is designated by Poettmann Carpenter as energy loss factor, which essentially resulting from the tubing friction loss. Using field production data, the authors correlated the energy loss factor " E_f " graphically with the correlating parameter " D_{vo} " as defined below:

$$D_{v\rho} = 176.844 \left(10^{-6}\right) \frac{MQ_L}{d} \tag{7-78}$$

Ahmed (2017) expressed Poettmann Carpenter's graphical correlation by the following mathematical expression:

$$E_f = 46.0115 \left(D_{\nu\rho}\right)^{-3.092368} + 60.37 \left(10^{-6}\right) \left(\left(D_{\nu\rho}\right)^{-1} + 0.00524355 \right. \quad (7-79)$$

where:

 $Q_L = total liquid rate; that is, Q_o + Q_q, STB/day$

d = inside diameter of the tubing, in

M = total mass of liquids and gas, lbm/STB

 ρ = average fluids density in the tubing interval Δh , lbm/ft³

 B_g = gas formation volume factor, ft³/scf

GOR = gas-oil ratio, scf/STB

GLR = gas-liquid ratio, scf/STB

 R_s = gas solubility, scf/STB

If the experimental PVT data are not available, correlations as documented in Chapter 2 can be used. Some of these correlations are listed below for convenience:

$$T_{pc} = 168 + 325\gamma_g - 12.5\gamma_g^2$$

$$p_{pc} = 677 + 15.0\gamma_g - 37.5\gamma_g^2$$

$$P_{pr} = p/p_c & T_{pr} = T/p_c$$

$$\begin{split} Z = 1.008505 + 0.04623 \left(\frac{p_{pr}}{T_{pr}}\right) + \frac{0.862707}{10^{0.636778}} p_{pr}^{1.368627} - \frac{2.324825 p_{pr}}{10^{0.649787T_{pr}}} - \frac{2.324825 p_{pr}}{10^{0.64978T_{pr}}} - \frac{2.324825 p_{pr}}}{10^{0.649$$

The methodology of Poettmann and Carpenter is based on selecting the bottom of the tubing with a known $p_{\rm wf}$, which can produce a certain production of reservoir fluids with an assumed/known tubing size "d." However, the calculations procedure, as described below, should be repeated for different tubing sizes to optimize well for performance. The computational steps of performing calculations are listed below:

- Step 1. Construct the oil IPR curve and if necessary, construct water IPR if the well is producing water.
- Step 2. Select a value for the bottom-hole flowing pressure " $p_{\rm wf}$ " and determine oil and water flow rates " $Q_o \& Q_w$ " from the IPR curves.
- Step 3. Determine all the PVT and other reservoir properties associated with the selected $p_{\rm wf}$.
- Step 4. As shown in Figure 7-26, divide the tubing into equal parts, H_1-H_2 , H_2-H_3 , H_3-H_4 , etc. each with a length of Δh and with designated

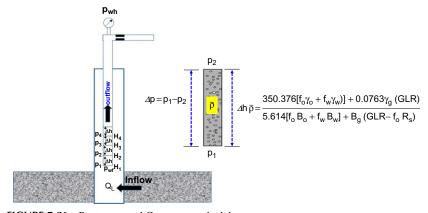


FIGURE 7-26 Poettmann and Carpenter methodology.

- pressures of p_1 , p_2 , p_3 , p_4 , etc. at H_1 , H_2 , H_3 , etc. It should be noted that the bottom-hole flowing pressure " $p_{\rm wf}$ " can be assigned to the pressure p_1 at depth H_1 (the bottom of the tubing).
- Step 5. The objective now is to solve for the pressure p₂ at depth H₂. The solution is an iterative process that requires an estimate of p₂ as a starting value. This starting value may be taken as $p_2 = p_1 - \Delta$ where Δ is a small pressure reduction of about $\Delta \approx 0.2 \Delta h$.
- Step 6. Taking the arithmetic average pressure in the interval H₁H₂ (i.e., $(p_1+p_2)/2$), the various parameters of Equation 7-74 can be determined at the average pressure to solve for p₂, that is:

$$p_2 = \; p_1 \; -0.0069 \left[\overline{\rho} + \frac{\overline{K}}{\overline{\rho}} \right] \; \Delta h \label{eq:p2}$$

- Step 7. The traditional approach of any iterative technique is applied by comparing the calculated value with the assumed value of p2 and repeat Steps 5 through 6 until a satisfactory convergence has been achieved. The final value of p_2 is assigned to H_2
- Step 8. Having calculated the pressure p₂ at H₂, the above process is repeated for the interval H₂-H₃ and all other subsequent intervals to surface with the last value of pressure is identified as the Tubing Head Pressure (THP)or Wellhead Pressure "pwh."
- Step 9. Taking a different value of the bottom-hole flowing pressure "pwf" the entire above 8 steps are repeat to develop a graph as shown in Figure 7-27 which combine IPR with the tubing performance relationship "TPR." The resulting graphs can be used to determine the ability of the well to flow at a fixed tubing head pressure. Referring to Figure 7-27 and assuming that the well will produce against a predetermined THP of "A psi," then the well will produce at flow rate of "B STB/day."

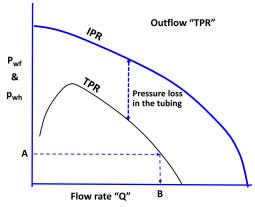


FIGURE 7-27 IPR and TPR as functions of production rate.

Alternatively and to avoid the iterative process as discussed above, the approach is based on selecting Δp and calculating Δh that satisfy Δp by applying Equation 7-74, or:

$$\Delta h = \frac{144.9 \, \Delta p}{\left[\overline{p} + \frac{\overline{K}}{\overline{p}}\right]}$$

Small increment of Δp should be taken(e.g., 5.0 psi);however, Δp can be reduced to a smaller value when approaching the depth to the top. The approach is illustrated in Example 7-16.

Example 7-16

A well is producing from a pay zone with an average reservoir pressure of 2000 psi at 5000 ft. The well is completed with 2.441 inches inside diameter tubing. Using the following data and assuming a bottom-hole flowing pressure of 1000 psi, calculate the tubing head pressure (THP):

QL	$Q_o + Q_w$	330	STB/day
WOR		1.5	STB/STB
GLR	273	273	scf/STB
GOR	GLR (1+WOR)	300	scf/STB
oil sp.gr.		0.85	60°/60°
water sp.gr.		1.05	60°/60°
gas sp.gr.		0.75	60°/60°
Ť		150	°F
API		35	°API
B_{w}		1.01	bbl/STB
d		2.441	in

Solution

Step 1. Calculate water cut "f_w" and oil cut "f_o"

$$f_w = WOR/(WOR + 1) = 1.5/(1.5 + 1) = 0.6$$

 $f_0 = 1 - f_w = 0.4$

Step 2. Perform the following preliminary calculations: gas sp.gr.

$$\begin{split} T_{pc} &= 168 + 325 \gamma_g - 12.5 \gamma_g^2 \ = \ 405^o R \\ T_{pr} &= T/T_{pc} = (150 + 460)/405 = 1.51 \\ p_{pc} &= 677 + 15.0 \gamma_g - 37.5 \gamma_g^2 \ = \ 667 \ psi \\ M &= \ 350.376 \left[f_o \, \gamma_o + f_w \, \gamma_w \right] + 0.0763 \, \gamma_g \, (GLR) \end{split}$$

 $M = 350.376[(0.4)0.85 + (0.6)(1.05) + 0.0763(0.75)(273) = 355.45\,lbm/STB$

$$\begin{split} D_{\nu\rho} &= 176.844 \left(10^{-6}\right) \frac{M\,Q_L}{d} = 176.844 \left(10^{-6}\right) \frac{(355.45) \left(330\right)}{2.441} = 8.498 \\ E_f &= 46.0115 \left(D_{\nu\rho}\right)^{-3.092368} + 60.37 \left(10^{-6}\right) \left(\left(D_{\nu\rho}\right)^{-1} + 0.00524355 \right. \\ E_f &= 46.0115 \left(8.498\right)^{-3.092368} + 60.37 \left(10^{-6}\right) \left(\left(8.498\right)^{-1} + 0.00524355 = 0.006678 \right. \\ \overline{K} &= \frac{3.3567 \left(10^{-6}\right) \left(Q_L\right)^2 M^2 \, E_f}{d^5} = \frac{3.3567 \left(10^{-6}\right) \left(330\right)^2 \left(355.45\right)^2 0.006678}{\left(2.441\right)^5} \\ &= 35.588 \end{split}$$

Step 3. Starting with $p_{\rm wf}=1000$ and $\Delta p=5$ psi, apply the following relationships and tabulate results of the calculation as shown below. It should be pointed out that $\Delta p=5$ should be reduced to $\Delta p=1$ as approaching to the total well depth.

$$\begin{split} R_s = & \gamma_g \bigg[\bigg(\frac{p}{18.2} \, + \, 1.4 \bigg) \, 10^{[0.0125 API - 0.00091(T - 460)]} \bigg]^{1.2048} \\ B_o \, = \, 0.9759 + 0.000120 \, \left[R_s \left(\frac{\gamma_g}{\gamma_o} \right)^{0.5} \, + \, 1.25 \, (T - 460) \right]^{1.2} \\ P_{pr} = & p/p_{pc} \\ Z = 1.008505 + 0.04623 \, \bigg(\frac{p_{pr}}{T_{pr}} \bigg) + \frac{0.862707 \, p_{pr}^{1.368627}}{10^{0.636778 \, T_{pr}}} - \frac{2.324825 p_{pr}}{10^{0.649787 T_{pr}}} \\ B_g = 0.02827 \, \frac{z \, T}{p}; \ \, ft^3/scf \\ \overline{\rho} = \frac{M}{5.614 \, \big[\, f_o \, B_o + f_w \, B_w \big] + B_g \, (GLR - \, f_o \, R_s)} \\ \Delta h = \frac{144.9 \, \Delta p}{\left[\overline{\rho} + \frac{\overline{K}}{\overline{\rho}} \right]} \end{split}$$

Assumed P	P _{avg}	R _s	Во	p_{pr}	z	B_{g}	Avg. ρ	Δh	Depth to Top
1000	1000	222.4012	1.1333	1.4989	0.853751	0.014723	41.0582	0	5000
995	997.5	221.748	1.1330	1.4952	0.853987	0.014764	41.007	17.305	4982.695
990	992.5	220.443	1.1324	1.4877	0.854459	0.014846	40.905	17.346	4965.349
985	987.5	219.139	1.1318	1.4802	0.854933	0.014930	40.802	17.388	4947.961
980	982.5	217.837	1.1312	1.4727	0.855410	0.015014	40.699	17.430	4930.531
975	977.5	216.535	1.1307	1.4652	0.855888	0.015099	40.595	17.473	4913.057
970	972.5	215.236	1.1301	1.4577	0.856369	0.015185	40.490	17.516	4895.541
965	967.5	213.937	1.1295	1.4502	0.856852	0.015273	40.385	17.560	4877.981

Remaining table calculations are sh	nown below, notice Δp was decreased to
1 psi as the depth to top is approaching	g:

114	114.500	20.191	1.048	0.172	0.980	0.14766	7.921	11.675	47.715
113	113.500	20.017	1.048	0.170	0.981	0.14899	7.858	11.700	36.015
112	112.500	19.844	1.048	0.169	0.981	0.15035	7.794	11.726	24.289
111	111.500	19.671	1.048	0.167	0.981	0.15173	7.730	11.750	12.539
THP = 110	110.500	19.498	1.048	0.166	0.981	0.15314	7.666	11.775	0.764

The estimated tubing head pressure is approximately 110 psi. It should be pointed out that if a substantial temperature gradient exists, the gas formation volume factor as well as other PVT properties can be calculated based on the temperature as a function of depth.

Example 7-17

Resolve Example 7-16 assuming that the temperature at the wellhead is 100°F.

Solution

Step 1. Calculate the temperature gradient by assuming linear temperature profile:

$$\Delta t/dL = (150 - 100)/5000 = 0.01^{\circ} F/ft$$

Step 2. The calculations are best performed in the following tabulated format:

Assumed											Depth
P	P_{avg}	T, °R	$T_{\rm pr}$	Rs	Во	P_{pr}	z	$\mathbf{B}_{\mathbf{g}}$	Avg. ρ	Δh	to Top
1000	1000	610	1.5072	222.4012	1.1333	1.4989	0.8538	0.014723	41.075	0	5000
999	999.5	609.965	1.5071	222.2706	1.1332	1.4981	0.8538	0.014731	41.065	3.46	4996.54
998	998.5	609.931	1.5070	222.0287	1.1331	1.4967	0.8539	0.014747	41.046	3.46	4993.09
997	997.5	609.896	1.5070	221.7869	1.1330	1.4952	0.8610	0.014884	40.921	3.47	4989.62
996	996.5	609.861	1.5069	221.5451	1.1328	1.4937	0.8610	0.014901	40.901	3.47	4986.15
995	995.5	609.827	1.5068	221.3033	1.1327	1.4922	0.8611	0.014917	40.882	3.47	4982.68
994	994.5	609.792	1.5067	221.0615	1.1326	1.4907	0.8612	0.014933	40.862	3.47	4979.20
993	993.5	609.757	1.5066	220.8198	1.1325	1.4892	0.8613	0.01495	40.843	3.47	4975.73
992	992.5	609.722	1.5065	220.5781	1.1323	1.4877	0.8613	0.014966	40.823	3.48	4972.25

Remaining calculations are shown below:

111	111.5	560.4006	1.3847	22.29	1.0236	0.1671	0.9748	0.150761	7.817	11.72	40.0
110	110.5	560.2832	1.3844	22.10	1.0235	0.1656	0.9750	0.152157	7.752	11.74	28.3
109	109.5	560.1655	1.3841	21.91	1.0233	0.1641	0.9752	0.153579	7.687	11.77	16.5
THP = 108	108.5	560.0476	1.3838	21.72	1.0232	0.1626	0.9754	0.155027	7.622	11.79	4.7

The above example shows the impact of including temperature gradient when calculating THP. The estimated tubing head pressure is approximately 108 psi.

The above calculations can be reversed to estimate the bottom-hole flowing pressure "pwf" from a fixed THP and a specified flow rate. The following example illustrates the procedure of estimating pwf.

Example 7-18

Using the data given in Example 7-17, calculate the bottom-hole flowing assuming that the well is producing against THP of 100 psi with liquid flow rate of 330 STB/day and GLR of 273 scf/STB

Solution

Starting from THP, the calculations are performed in the following tabulated format to give an estimate of bottom-hole flowing pressure of 1003 psi.

Assumed P	Pavg	T, °R	Tpr	Rs	Во	Ppr	z	Bg	Avg.	Δh	Depth from Top
100	100	560	1.3837	20.0795	1.0225	0.1499	0.9780	0.15483	7.614	0	0
101	100.5	560.1178	1.3837	20.1759	1.0226	0.1506	0.9779	0.15404	7.650	11.781	11.78
102	101.5	560.2354	1.384	20.3630	1.0227	0.1521	0.9776	0.15251	7.719	11.755	23.54
103	102.5	560.3526	1.3843	20.5503	1.0228	0.1536	0.9767	0.15092	7.792	11.726	35.26
104	103.5	560.4696	1.3845	20.7377	1.0229	0.1551	0.9765	0.14946	7.860	11.699	46.96
105	104.5	560.5863	1.3848	20.9254	1.0231	0.1566	0.9763	0.14803	7.928	11.672	58.63
106	105.5	560.7028	1.3851	21.1133	1.0232	0.1581	0.9761	0.14662	7.996	11.644	70.28
107	106.5	560.8189	1.3854	21.3014	1.0233	0.1596	0.9759	0.1452	8.064	11.615	81.89

Remaining calculations are shown below:

1000	999.5	609.895	1.507	222.349	1.133	1.498	0.861	0.01485	40.968	3.5	4989.5
1001	1000.5	609.930	1.507	222.591	1.133	1.500	0.861	0.01483	40.987	3.5	4993.0
1002	1001.5	609.964	1.507	222.833	1.133	1.501	0.861	0.01482	41.005	3.5	4996.4
$P_{wf} = 1003$	1002.5	609.999	1.507	223.075	1.134	1.503	0.860	0.01480	41.024	3.5	4999.9

Inflow and Outflow Relationships

When wellhead pressure "pwh" (i.e., THP) is considered constant, the inflow and outflow curves can be constructed and coordinates of point where the two curves' intersect represents the well flow potential in terms of "Q" and "p_{wf}." The approach of constructing the inflow and outflow curves is preferable when:

- optimizing tubing size
- investigating the impact of THP on well performance

The approach requires the availability of the well inflow performance relations as expressed in a graphical form. Assuming a constant THP and tubing size "d," the use of methodology is summarized in the following steps:

- Step 1. Construct and plot the well IPR curve.
- Step 2. Assume a value for the total liquid flow rate "Q_L."
- Step 3. Using the assumed "QL" and THP, calculate pwfby applying calculation procedure used in Example 7-18. Tabulate the calculated value of p_{wf} and the assumed value of "Q_L."
- Step 4. Repeat Steps 2 and 3.

Step 5. Plot the tabulated values of p_{wf} and "Q_L" on the same IPR graph. The coordinate of the point of intersection of the two graphs represents well flow rate potential and bottom-hole flowing pressure at the specified THP and tubing size.

The above steps can be repeated at different tubing sizes or wellhead pressure to optimize well performance. The illustration of the approach is best presented by solving Example 7-19.

Example 7-19

Using the data given in Example 7-16, the tabulated IPR data, as given below, calculate the bottom-hole flowing assuming that the well is producing against a constant THP of 100 psi and tubing ID of 2.441 inches. It should be pointed out that the well temperature gradient should be included, however, for simplicity of the calculations; it will be ignored.

IPR				
Pwf	Q, STB/day			
2000	0			
1800	81			
1600	155			
1400	221			
1200	279			
1000	330			
800	374			
600	410			
400	438			
200	459			
0	472			

Solution

Based on the following given data:

- wellhead pressure = 100 psi
- \circ temperature = 150°F
- \circ d = 2.441 in
- API =35
- \circ GLR = 273 scf/STB
- \circ $f_0 = 0.4$
- \circ f_w = 0.6
- \circ gas gravity =0.75
- \circ oil gravity =0.55
- water gravity = 1.05

The bottom-hole flowing pressure will be calculated for various flow rates of 50, 100, 150, 200, 250, 300, 350, 400, 500, and 600 STB/day. Tabulated below

are results of preforming calculations at an assumed well flow rate of 50 STB/day to give a $p_{\rm wf}$ = 1558 psi

Assumed P	P_{avg}	R_s	B_{o}	\mathbf{p}_{pr}	z	B_{g}	Avg. ρ	Δh	Depth to Top
100	100	17.698	1.047	0.150	0.984	0.1696	6.989	0	0
105	102.5	18.124	1.047	0.154	0.983	0.1654	7.151	16.78	16.78
110	107.5	18.981	1.047	0.161	0.982	0.1575	7.474	17.27	34.05
115	112.5	19.844	1.048	0.169	0.981	0.1504	7.794	17.74	51.79
120	117.5	20.713	1.048	0.176	0.980	0.1438	8.112	18.17	69.96

Remaining calculations are shown below:

1554	1553	373.947	1.203	2.328	0.813	0.00903	49.234	5.32	4988.85
1556	1555	374.518	1.204	2.331	0.813	0.00902	49.255	5.32	4994.17
$P_{wf} = 1558$	1557	375.089	1.204	2.334	0.813	0.00900	49.275	5.32	4999.48

Results of the calculation for the remaining flow rates are summarized below and plotted in Figure 7-28 to give a stabilized $p_{\rm wf}$ and flow rate of 995 psi and 340 STB/day, respectively.

Assumed Q, STB/day	Calculated p_{wf}
50	1558
100	1253
150	1126
200	1054
250	1009
300	981
350	959
400	945
500	929
600	925

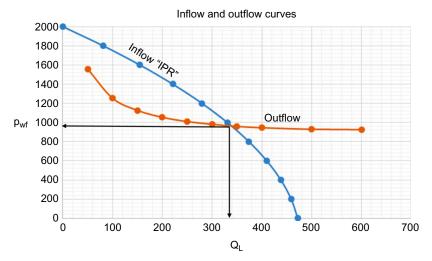


FIGURE 7-28 Inflow and outflow performance curves.

Choke Performance

Surface or wellhead chokes are frequently installed in oil and gas wells for the purpose of eliminating the impact of the fluctuations in the downstream line pressure on wellhead pressure or the well flow rate and accordingly guaranteeing a smooth production. Other benefits of installing surface chokes include:

- choke stabilizes the wellbore flow by applying back pressure
- maintaining an appropriate backpressure to eliminate or control sand production
- maintaining sufficient backpressure to eliminate water coning

There are two types of flows that can take place in a surface choke: critical flow and subcritical flow.

Critical Flow:

The critical flow occurs when the fluid velocity in the restriction is equal to the velocity of sound; if the velocity is less, it is called subcritical flow. When the flow through the choke is critical, changes in the pressure at any of the downstream components (e.g., separator pressure) will not transmitted and impacted wellhead pressure and, therefore, the well flow rate will not change.

Subcritical Flow:

If the flow through the choke is assumed to be subcritical, the well flow rate will be impacted by any pressure changes occurring at any of the downstream components (e.g., separator, flow line, etc.)

There are several empirical equations that have been developed to estimate the relationship between production rate "Q" and wellhead pressure "pwh" for two-phase flow under critical flowing condition; notability by the following four authors:

- o Gilbert (1954)
- o Baxendell (1967)
- o Ros (1960)
- o Achong (1961)
- Okon et al. (2015)

These correlations can be presented by the following generalized form.

$$p_{wh} = \frac{a_1 Q_L (GLR)^{a_2}}{(d_{choke})^{a_3}}$$
 (7-80)

where:

 $Q_L = liquid flow rate, STB/day$ P_{wf} = wellhead pressure, psia GLR = gas-liquid ratio, scf/STB $d_{choke} = choke size, in$

Method	a1	a2	a3
Gilbert	3.86×10^{-3}	0.5460	1.890
Baxendell	3.12×10^{-3}	0.5460	1.930
Ros	4.26×10^{-3}	0.5000	2.000
Achong	1.54×10^{-3}	0.6500	1.880
Okon	4.21×10^{-3}	0.5048	1.7093

The coefficients of Equation 7-80 are listed below for the selected four authors:

Example 7-20

Using the data and solution of Example 7-19, calculate the size of a surface choke that satisfies critical flow conditions.

Solution

Using Gilbert, gives:

$$(d_{choke})^{1.89} = \frac{3.86 (10^{-3}) Q_L (GLR)^{0.546}}{p_{wh}}$$

$$(d_{choke}) = \left\lceil \frac{3.86 \left(10^{-3}\right) \, (340) \, (273)^{0.546}}{100} \right\rceil^{(1/1.89)} = \, 0.5106 \, \approx 32/64 \, \, \text{inchs}$$

It should be pointed out for a specified choke size and a constant gas-liquid ratio; the choke equation is an equation of straight line through the origin of pwf as a function of liquid flow rate, that is:

$$p_{wh} = \left\lceil \frac{a_1 \ (GLR)^{a2}}{\left(d_{choke}\right)^{a3}} \right\rceil Q_L = [constant] \ Q_L$$

Including the impact of the surface choke on well production performance requires the simultaneous graphical plots of the reservoir IPR, wellhead performance curve, and choke performance curve. The recommended steps to include surface choke in well performance calculations are summarized below:

Step 1. Calculate the well temperature gradient assuming linear well temperature profile from the wellbore temperature "Twellbore," wellhead temperature "Twellhead," and vertical tubing length "LTubing," that is:

$$dT/dh = (T_{wellbore} - T_{wellhead})/L_{Tubing}$$

- Step 2. Plot the Inflow Performance Relationship (IPR)
- Step 3. Select a bottom-hole flowing pressure value "p_{wf}" and read the corresponding well flowrate value from IPR curve
- Step 4. Calculate the THP using the methodology as documented in Example 7-17
- Step 5. Repeat Steps 3 and 4 using various values of p_{wf}

- Step 6. Plot results of Steps 3 through 5 on the same IPR graph
- Step 7. Using the selected choke size, plot the linear choke performance curve by using Equation 7-80. The intersect of the choke performance line with THP curve gives well flow potential in terms of Q, p_{wf}, and p_{wh}

The above computational steps are further illustrated in the following example.

Example 7-21

A well is producing with 2.441 inches tubing and a surface choke of 32/64 inches. The pay zone is completed with a vertical tubing of 5000 ft. The wellbore temperature and surface temperature are 150 and 100°F, respectively. The tabulated well IPR data as well as relevant production data are given below. Calculate well potential in terms of Q, p_{wf}, and p_{wh}.

Based on the following given data:

- o wellhead pressure = 100 psi
- o pay zone temperature = 150 °F
- \circ d = 2.441 in
- API =35
- \circ GLR = 273 scf/STB
- \circ $f_0 = 0.4$
- \circ $f_{\rm w} = 0.6$
- \circ gas gravity =0.75
- \circ oil gravity =0.55
- \circ water gravity = 1.05

IPR				
Pwf	Q, STB/day			
2000	0			
1800	81			
1600	155			
1400	221			
1200	279			
1000	330			
800	374			
600	410			
400	438			
200	459			
0	472			

Solution

Step 1. Calculate the temperature gradient by assuming linear temperature profile:

$$\Delta t/dL = (150-100)/5000 = 0.01^{o}F/ft$$

$$\begin{split} T_{pc} &= 168 + 325 \gamma_g - 12.5 \gamma_g^2 \\ p_{pc} &= 677 + 15.0 \gamma_g - 37.5 \gamma_g^2 \\ P_{pr} &= p/p_c \ \& \ T_{pr} = T/p_c \\ Z &= 1.008505 + 0.04623 \left(\frac{p_{pr}}{T_{pr}}\right) + \frac{0.862707}{10^{0.636778\,T_{pr}}} - \frac{2.324825p_{pr}}{10^{0.649787T_{pr}}} \\ B_g &= 0.02827 \, \frac{z\,T}{p}; \ ft^3/scf \\ API &= \frac{141.5}{\gamma_o} - 131.5 \\ R_s &= \gamma_g \bigg[\bigg(\frac{p}{18.2} + 1.4\bigg) \, 10^{[0.0125API - 0.00091(T - 460)]} \bigg]^{1.2048} \\ B_o &= 0.9759 + 0.000120 \, \bigg[R_s \left(\frac{\gamma_g}{\gamma_o}\right)^{0.5} + 1.25 \, (T - 460) \bigg]^{1.2} \\ M &= 350.376 \, [f_o \, \gamma_o + f_w \, \gamma_w)] + 0.0763 \, \gamma_g \, (GLR) \\ D_{v\rho} &= 176.844 \, \bigg(10^{-6}\bigg) \, \frac{M \, Q_L}{d} = 176.844 \, \bigg(10^{-6}\bigg) \, \frac{(355.45) \, (330)}{2.441} = 8.498 \\ E_f &= 46.0115 \, (D_{v\rho})^{-3.092368} + 60.37 \, (10^{-6}) \, \bigg((D_{v\rho})^{-1} + 0.00524355 \bigg) \\ \overline{K} &= \frac{3.3567 \, \big(10^{-6}\big) \, (Q_L)^2 \, M^2 \, E_f}{d^5} \end{split}$$

The calculations of THP will be performed using the IPR-listed data. An example of such calculations for Q=81 STB/day and $p_{\rm wf}=1800$ psi is compressed below to give a THP of 307 psi.

Assumed											Depth
P	P_{avg}	T, °R	$T_{\rm pr}$	Rs	Во	P_{pr}	Z	$\mathbf{B}_{\mathbf{g}}$	Avg. ρ	Δh	to Top
1800	1800	610.000	1.5072	445.53	1.2378	2.6980	0.8017	0.00768	51.436	0.00	5000.0
1799	1799.5	609.965	1.5072	445.39	1.2378	2.6973	0.8017	0.007683	51.432	2.66	4997.3
1798	1798.5	609.931	1.5072	445.12	1.2376	2.6958	0.8017	0.007687	51.426	2.66	4994.7
1797	1797.5	609.896	1.5071	444.86	1.2375	2.6943	0.8017	0.00769	51.419	2.67	4992.0
310	310.5	1131.163	1.3842	65.75	1.0398	0.4654	0.9324	0.047558	20.346	5.21	14.2
309	309.5	1132.163	1.3840	65.52	1.0397	0.4639	0.9326	0.047717	20.296	5.21	8.9
308	308.5	1133.163	1.3839	65.29	1.0396	0.4624	0.9328	0.047876	20.246	5.22	3.7
307	307.5	1134.163	1.3838	65.07	1.0394	0.4609	0.9330	0.048037	20.196	5.23	-1.5

Pwf	Q, STB/day	THP
2000	0	
1800	81	307
1600	155	268
1400	221	209
1200	279	151
1000	330	100
800	374	48
600	410	
400	438	
200	459	
0	472	

Results of the remaining THP calculations are shown below:

Step 3. Assume a liquid flow rate(e.g., $Q_L=410$ STB/day)anduse Gilbert's equation to calculate wellhead pressure, to give:

$$p_{wh} = \frac{3.86(10^{-3}) (GLR)^{0.54} Q_L}{(d_{choke})^{1.89}}$$

$$p_{wh} = \frac{3.86(10^{-3}) (273)^{0.54} (410)}{(32/64)^{1.89}} = 176$$

Pwf	Q, STB/day	THP	Choke
2000	0		0
1800	81	307	
1600	155	268	
1400	221	209	
1200	279	151	
1000	330	100	
800	374	48	
600	410		176
400	438		
200	459		
0	472		

- Step 4. Assume a liquid flow rate (e.g., Q_L =410 STB/day) and use Gilbert's equation to calculate THP to give $p_{wh} = 176$ psi
- Step 5. Results from the calculations are expressed graphically in Figure 7-29 to give the following stabilized well flow data: $Q_L = 340$ STB/day, THP= 100 psi, and $p_{\rm wf} \approx 995$ psi

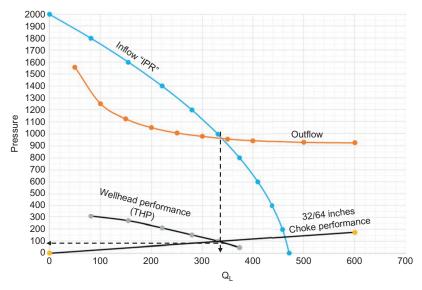


FIGURE 7-29 Choke performance of Example 7-21

PROBLEMS

1. An oil well is producing under steady-state flow conditions at 300 STB/day. The bottom-hole flowing pressure is recorded at 2500 psi. Given:

$$\begin{array}{lll} h=23 \text{ ft} & k=50 \text{ md} & \mu_o=2.3 \text{ cp} & r_w=0.25 \text{ ft} \\ B_o=1.4 \text{ bbl/STB} & r_e=660 \text{ ft} & s=0.5 \end{array}$$

Calculate:

- a. Reservoir pressure
- **AOF**
- c. Productivity index
- 2. A well is producing from a saturated oil reservoir with an average reservoir pressure of 3000 psig. Stabilized flow test data indicate that the well is capable of producing 400 STB/day at a bottom-hole flowing pressure of 2580 psig.
 - **a.** Oil flow rate at $p_{wf} = 1950 \text{ psig}$
 - **b.** Construct the IPR curve at the current average pressure.
 - **c.** Construct the IPR curve by assuming a constant J.
 - **d.** Plot the IPR curve when the reservoir pressure is 2700 psig.
- 3. An oil well is producing from an undersaturated reservoir that is characterized by a bubble-point pressure of 2230 psig. The current average reservoir pressure is 3500 psig. Available flow test data show that the well produced 350 STB/day at a stabilized p_{wf} of 2800 psig. Construct the current IPR data by using:
 - a. Vogel's correlation
 - b. Wiggins' method
 - **c.** Generate the future IPR curve when the reservoir pressure declines from 3500 psi to 2230 and 2000 psi.

4. A well is producing from a saturated oil reservoir that exists at its saturation pressure of 4500 psig. The well is flowing at a stabilized rate of 800 STB/ day and a p_{wf} of 3700 psig. Material balance calculations provide the following current and future predictions for oil saturation and PVT properties.

	Present	Future
\overline{p}_r	4500	3300
μ _ο , cp	1.45	1.25
B _o , bbl/STB	1.23	1.18
k_{ro}	1.00	0.86

Generate the future IPR for the well at 3300 psig by using Standing's method.

5. A four-point stabilized flow test was conducted on a well producing from a saturated reservoir that exists at an average pressure of 4320 psi.

Q _o , STB/day	P _{wf} , psi
342	3804
498	3468
646	2928
832	2580

- a. Construct a complete IPR using Fetkovich's method
- **b.** Construct the IPR when the reservoir pressure declines to 2500 psi
- **6.** The following reservoir and flow-test data are available on an oil well:
 - Pressure data: $\overline{p}_r = 3280 \, \text{psi}$ $p_b = 2624 \, \text{psi}$
 - Flow test data: $p_{wf} = 2952 \text{ psi}$ $Q_o = STB/day$ Generate the IPR data of the well.
 - **a.** A 2,500-foot-long horizontal well drains an estimated drainage area of 120 acres. The reservoir is characterized by an isotropic with the following properties:

$$\begin{array}{lll} k_v = k_h = 60 \text{ md} & h = 70 \text{ ft} \\ B_o = 1.4 \text{ bbl/STB} & \mu_o = 1.9 \text{ cp} \\ p_e = 3900 \text{ psi} & p_{\rm wf} = 3250 \text{ psi} \\ r_w = 0.30 \text{ ft} \end{array}$$

Assuming a steady-state flow, calculate the flow rate by using:

- **a.** Borisov's Method
- **b.** The Giger-Reiss-Jourdan Method
- Joshi's Method C.
- The Renard-Dupuy Method
- **b.** A 2,000-foot-long horizontal well is drilled in a solution gas drive reservoir. The well is producing at a stabilized flow rate of 900 STB/day and wellbore pressure of 1000 psi. The current average reservoir pressure in 2000 psi. Generate the IPR data of this horizontal well by using Cheng's method.

REFERENCE

- Achong, I., 1961. Revised bean performance formula for lake maracaibo wells. Internal co. Report, Shell Oil Co., Houston, TX Oct.
- Al-Hussain, A., Hossain, M., 2015. A new correlation for two phase inflow performance relationship in horizontal wells. Paper SPE-172548, Presented at the SPE Middle East Conference held in Manama, Bahrain 8-11 March.
- Aziz, K., Govier, G.W., Fogarasi, M., 1972. Pressure drop in wells producing oil and gas. J. Can. Pet. Technol. 11, 38.
- Barnea, D., 1987. A unified model for predicting flow-pattern transitions for the whole range of pipe inclinations. Int. J. Multiphase Flow 13 (1), 1-12.
- Baxendell, P.B., 1967. Bean performance—lake maracaibo wells. Internal co. report, Shell Oil Co., Houston, TX Oct.
- Baxendell, P.B., Thomas, R., 1961. The calculation of pressure gradients in high-rate flowing wells. J. Pet. Technol. 13(10).
- Beggs, D., 1984. Gas Production Operations. OGCI, Tulsa, OK.
- Beggs, D., 1991. Production Optimization Using NODAL Analysis. OGCI, Tulsa, OK.
- Bendakhlia, H., Aziz, K., 1989. IPR for solution-gas drive horizontal wells.SPE Paper 19823, Presented at the 64th Annual Meeting in San Antonio, Texas, October 8–11.
- Borisov, J.P., 1964. Oil Production Using Horizontal and Multiple Deviation Wells. Nedra, Moscow, Translated by Strauss, J., Joshi, S. D. (Eds.). Bartlesville, OK: Phillips Petroleum Co., the R & D Library Translation, 1984.
- Brown, K.E., 1984. The Technology of Artificial Lift Methods, 4. Pennwell Publishing Co., Tulsa,
- Brown, K.E., Beggs, 1984. Production Optimization of Oil and Gas Wells by Nodal Systems Analysis, Technology of Artificial Lifts methods. Pennwell Publishing Co, Tulsa, OK.
- Brown, K.E., Lea, J.F., 1985. Nodal systems analysis of oil and gas wells. J. Pet. Technol. 37 (10), 1751-1763. SPE-14714-PA.
- Cheng, A.M., 1990. IPR for solution gas-drive horizontal wells. SPE Paper 20720, Presented at the 65th Annual SPE meeting held in New Orleans, September 23-26.
- Duns Jr., H., Ros, N.C.J., 1963. Vertical flow of gas and liquid mixtures in wells. Proc., Sixth World Pet. Cong., Tokyop. 451.
- Emara, R., 2017. An empirical correlation for two-phase inflow performance relationship in horizontal oil wells. Int. Res. J. Eng. Technol. 2395-0056. 04(04).
- Fetkovich, M.J., 1973. The isochronal testing of oil wells. SPE Paper 4529, Presented at the SPE 48th Annual Meeting, Las Vegas, Sept. 30-Oct. 3.
- Giger, F.M., Reiss, L.H., Jourdan, A.P., 1984. The reservoir engineering aspect of horizontal drilling. SPE Paper 13024, Presented at the SPE 59th Annual Technical Conference and Exhibition, Houston, Texas, Sept. 16-19.
- Gilbert, W.E., 1954. Flowing and gas-lift well performance. Drill. Prod. Pract. 126-157, API, Dallas, TX.
- Golan, M., Whitson, C.H., 1986. Well Performance, second ed. Prentice-Hall, Englewood Cliffs, NJ.
- Greene, W.R., 1983. Analyzing the performance of gas wells. J. Pet. Technol. 35 (7), 1378-1384. SPE-10743-PA.
- Hagedorn, A.R., Brown, K.E., 1965. Experimental study of pressure gradient occurring during continuous two-phase flow in small-diameter vertical conduits. J. Pet. Technol. 475, Trans. AIME 234.

- Harrison, B., 2013. Technology Focus: Formation Evaluation, Society of Petroleum Engineers; JPT. Jabbar, M.Y., AlNuaim, S., 2013. Analytical Comparison of Empirical Two-Phase IPR Correlations for Horizontal Oil Wells, Society of Petroleum Engineers. SPE Paper 164143-MS.
- Joshi, S., 1991. Horizontal Well Technology. PennWell Publishing Company, Tulsa, OK.
- Kabir, C.S., Elgmati, M., Reza, Z., 2011. Estimating drainage-area pressure with flow-after-flow testing.Paper SPE 146049, Presented at the SPE Annual Technical Conference in Denver, October 2.
- Kabir, C.S., King, G.R., 1995. Estimation of AOFP and average reservoir pressure from flow-afterflow test data. Paper SPE 29583, Presented at the SPE Low Permeability Symposium Denver, March19-22.
- Kelkar, B.G., Cox, R., 1985. Unified Relationship To Predict Future IPR Curves for Solution Gas-Drive Reservoirs, Society of Petroleum Engineers. SPE Paper 14239-MS.
- Klins, M., Clark, L., 1993. An improved method to predict future IPR curves. SPE Reserv. Eng. 243-248.
- Mach, J., Proano, E., Brown, K.E., 1979. A nodal approach for applying systems analysis to the flowing and artificial lift oil or gas well.Paper SPE 8025 Available From SPE, Richardson,
- Mukherjee, H., 1979. An Experimental Study of Inclined Two-Phase Flow. (Ph.D. dissertation), University of Tulsa, Tulsa, OK.
- Mukherjee, H., Brill, J.P., 1985. Pressure drop correlations for inclined two-phase flow. J. Energy Resour. Technol. 107 (4), 549-554.
- Muskat, M., Evinger, H.H., 1942. Calculations of theoretical productivity factor. Trans. AIME 146, 126-139.
- Okon, A.N., Udoh, F.D., Appah, D., 2015. Empirical wellhead pressure-production rate correlations for niger delta oil wells. SPE Paper 178303-MS, Presented at the SPE Nigeria Annual International Conference and Exhibition held in Lagos, Nigeria on August 4-6.
- Poettmann, F.H., Carpenter, P.G., 1952. The multiphase flow of gas, oil, and water through vertical flow strings with application to the design of gas-lift installations. In: Drilling and Production Practice. American Petroleum Institute, New York, NY, p. 257.
- Renard, G.I., Dupuy, J.M., 1990. Influence of formation damage on the flow efficiency of horizontal wells, SPE Paper 19414, Presented at the Formation Damage Control Symposium, Lafayette, Louisiana, Feb. 22-23.
- Retnanto, A., Economides, M.J., 1998. Inflow performance relationships of horizontal and multibranched wells in a solution-gas-drive reservoir. Paper SPE 50659 Presented at the European Petroleum Conference.
- Ros, N.C.J., 1960. An analysis of critical simultaneous gas-liquid flow through a restriction and its application to flow metering. Appl. Sci. Res. 9, 374.
- Ros, N.C.J., 1961. Simultaneous flow of gas and liquid as encountered in well tubing. J. Pet. Technol. 13(10).
- Standing, M.B., 1970. Inflow performance relationships for damaged wells producing by solutiongas drive. J. Pet. Technol. 22, 1399-1400.
- Sukarno, P., Wisnogroho, A., 1995. Generalized two-phase IPR curve equation under influence of non-linear flow efficiency. Proceedings of the Society of Indonesian Petroleum Engineers Optimization International Symposium, Bandung, Indonesia, July 24–26pp. 31–43.
- Taitel, Y., Dukler, A.E., 1976. A model of predicting flow regime transitions in horizontal and near horizontal gas-liquid flow. AIChE J 22, 47-55.
- Vogel, J.V., 1968. Inflow performance relationships for solution-gas drive wells. J. Pet. Technol. 86-92Trans. AIME 243.

544 Reservoir Engineering Handbook

- Wiggins, M.L., 1993. Generalized inflow performance relationships for three-phase flow. SPE Paper 25458, Presented at the SPE Production Operations Symposium, Oklahoma City, March 21–23.
- Wiggins, M., Wang, H.S., 2005. A two-phase IPR for horizontal wells. Paper SPE 94302, Presented at 2005 SPE Production Symposium held in Oklahoma City, 17–19 April.

Chapter 8

Gas Well Performance

Determination of the flow capacity of a gas well requires a relationship between the inflow gas rate and the sand-face pressure or flowing bottom-hole pressure. This inflow performance relationship may be established by the proper solution of Darcy's equation. Solution of Darcy's Law depends on the conditions of the flow existing in the reservoir or the flow regime.

When a gas well is first produced after being shut-in for a period of time, the gas flow in the reservoir follows an unsteady-state behavior until the pressure drops at the drainage boundary of the well. Then the flow behavior passes through a short transition period, after which it attains a steady-state or semisteady (pseudosteady)-state condition. The objective of this chapter is to describe the empirical as well as analytical expressions that can be used to establish the inflow performance relationships under the pseudosteady-state flow condition.

VERTICAL GAS WELL PERFORMANCE

The exact solution to the differential form of Darcy's equation for compressible fluids under the pseudosteady-state flow condition was given previously by Equation 6-150 as:

$$Q_{g} = \frac{kh[\overline{\psi}_{r} - \psi_{wf}]}{1422 \, T \left[\ln \left(\frac{r_{e}}{r_{w}} \right) - 0.75 + s \right]}$$
(8-1)

Where:

 $Q_g = gas flow rate, Mscf/day$

k = permeability, md

 $\overline{\psi}_r$ = average reservoir real gas pseudo-pressure, psi²/cp

 $T = temperature, {}^{\circ}R$

s = skin factor

h = thickness

 $r_e = drainage radius$

 $r_{\rm w} = \text{wellbore radius}$

As presented in Chapter 6, the real gas pseudo-pressure Ψ_p ; or alternatively designated as m(p), is defined by the expression:

$$\overline{\psi}_r = m(\overline{p}_r) = \int_{p=0}^{p=\overline{p}_r} \left(\frac{2 \, p}{\mu \, Z}\right) \! dp$$

The productivity index J for a gas well can be written analogous to that for oil wells as:

$$J = \frac{Q_g}{\overline{\psi}_r - \psi_{wf}} = \frac{kh}{1422 \, T \left[\ln \left(\frac{r_e}{r_w} \right) - 0.75 + s \right]}$$
(8-2)

or

$$Q_{\sigma} = J(\overline{\Psi}_{r} - \Psi_{wf}) \tag{8-3}$$

with the Absolute Open Flow potential (AOF), i.e., maximum gas flow rate $(Q_g)_{max}$, is calculated by setting $\Psi_{wf} = 0$; to give :

$$\left(Q_{g}\right)_{max} = J\overline{\psi}_{r} \tag{8-4}$$

Where:

J = productivity index, Mscf/day/psi²/cp

$$\left(Q_g\right)_{max} = \textbf{A} b solute \, \textbf{O} pen \, \textbf{F} low \, potential \, (\textbf{AOF})$$

Equation 8-3 can be expressed in a linear relationship as:

$$\psi_{\rm wf} = \overline{\psi}_{\rm r} - \left(\frac{1}{\rm J}\right) Q_{\rm g} \tag{8-5}$$

Equation 8-5 indicates that a plot of $\psi_{\rm wf}$ vs. $Q_{\rm g}$ would produce a straight line with a slope of (1/J) and intercept of $\overline{\psi}_{\rm r}$, as shown in Figure 8-1. If two different stabilized flow rates are available, the line can be extrapolated and the slope is determined to estimate AOF, J, and $\overline{\psi}_{\rm r}$.

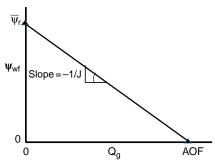


FIGURE 8-1 Steady-state gas flow.

Equation 8-1 can be alternatively written in the following integral form:

$$Q_{g} = \frac{kh}{1422T \left[ln \left(\frac{r_{e}}{r_{w}} \right) - 0.75 + s \right]} \int_{p_{wf}}^{\overline{p}_{r}} \left(\frac{2p}{\mu_{g} z} \right) dp$$
 (8-6)

Note that (p/z) is directly proportional to $(1/B_g)$ where B_g is the gas formation volume factor as defined by:

$$B_{g} = 0.00504 \frac{zT}{p} \tag{8-7}$$

Where:

 B_g = gas formation volume factor, bbl/scf

z = gas compressibility factor

 $T = temperature, {}^{\circ}R$

Rearranging the B_g expression; gives:

$$p/Z = 0.00504(T/B_g)$$

Combining the above expression with Equation 8-6 to give:

$$Q_g = \frac{k h}{1422 \, T \left[\ ln \left(\frac{r_e}{r_w} \right) - 0.75 + s \right]} \, \int_{p=Pwf}^{p=\overline{p}_r} \frac{2 \, (0.00504) T}{\mu_g \, B_g} \, dp$$

Or:

$$Q_{g} = \left[\frac{7.08 (10^{-6}) \text{kh}}{\ln \left(\frac{r_{e}}{r_{vr}} \right) - 0.75 + \text{s}} \right] \int_{p_{wf}}^{\overline{p}_{r}} \left(\frac{1}{\mu_{g} B_{g}} \right) dp \tag{8-8}$$

Where:

 $Q_g = gas flow rate, Mscf/day$

 $\mu_g = \text{gas viscosity, cp}$

k = permeability, md

Figure 8-2 shows a typical plot of the gas pressure functions $(2p/\mu_g z)$ and $(1/\mu_g \ B_g)$ versus pressure. The integral in Equations 8-6 and 8-8 represents the area under the curve between \overline{p}_r and p_{wf} .

As illustrated in Figure 8-2, the pressure function exhibits the following three distinct pressure application regions:

- o High Pressure Region
- o Intermediate Pressure Region
- Low Pressure Region

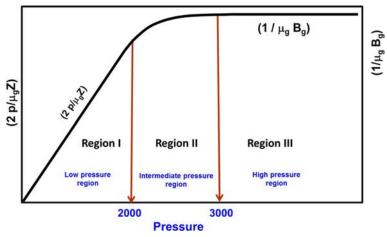


FIGURE 8-2 The three pressure regions.

The above three regions are discussed below along with the associated relationships that designed to evaluate the productivity performance of gas wells located in these regions

Region III. High-Pressure Region

When both p_{wf} and \overline{p}_r are higher than 3000 psi, the pressure function $(1/\mu_g B_g)$ is nearly constant. This observation suggests that the pressure term $(1/\mu_g B_g)$ in Equation (8-8) can be treated as a constant and removed outside the integral, to give the following approximation to Equation 8-6:

$$Q_g = \frac{7.08 \left(10^{-6}\right) k \, h}{\left(\mu_g B_g\right)_{avg} \left[\begin{array}{c} ln \left(\frac{r_e}{r_w}\right) - 0.75 + s \end{array} \right]} \, \int_{p=Pwf}^{p=\overline{p}_r} dp \,$$

or:

$$Q_{g} = \frac{7.08 \left(10^{-6}\right) kh(\overline{p}_{r} - p_{wf})}{\left(\mu_{g} B_{g}\right)_{avg} \left[ln\left(\frac{r_{e}}{r_{w}}\right) - 0.75 + s \right]}$$
(8-9)

Where:

 $Q_{\scriptscriptstyle g}=$ gas flow rate, Mscf/day

 $B_g = gas$ formation volume factor, bbl/scf

k = permeability, md

The gas viscosity μ_g and formation volume factor B_g should be evaluated at the average pressure pavg as given by:

$$p_{\text{avg}} = \frac{\overline{p}_{\text{r}} + p_{\text{wf}}}{2} \tag{8-10}$$

The method of determining the gas flow rate by using Equation 8-9 commonly called the pressure-approximation method.

It should be pointed out the concept of the productivity index J cannot be introduced into Equation 8-9 since Equation 8-9 is only valid for applications when both p_{wf} and \overline{p}_r are above 3000 psi.

Region II. Intermediate-Pressure Region

Between 2000 and 3000 psi, the pressure function shows distinct curvature. When the bottom-hole flowing pressure and average reservoir pressure are both between 2000 and 3000 psi, the pseudopressure gas pressure approach (i.e., Equation 8-1) should be used to calculate the gas flow rate, i.e.:

$$Q_g = \frac{kh[\overline{\psi}_r - \psi_{wf}]}{1422 \, T \left[\ ln \left(\frac{r_e}{r_w} \right) - 0.75 + s \right]}$$

Region I. Low-Pressure Region

At low pressures, usually less than 2000 psi, the pressure functions $(2p/\mu_g z)$ and $(1/\mu_{\sigma} B_{\sigma})$ exhibit a linear relationship with pressure. Golan and Whitson (1986) indicated that the product $(\mu_e z)$ is essentially constant when evaluating any pressure below 2000 psi. Implementing this observation in Equation 8-6 and integrating gives:

$$Q_{g} = \frac{kh(\overline{p}_{r}^{2} - p_{wf}^{2})}{1422 T(\mu_{g}z)_{avg} \left[ln\left(\frac{r_{e}}{r_{w}}\right) - 0.75 + s \right]}$$
(8-11)

Where:

 $Q_g = gas flow rate, Mscf/day$

k = permeability, md

 $T = temperature, {}^{\circ}R$

z = gas compressibility factor

 $\mu_g = gas \ viscosity, cp$

It is recommended that the z-factor and gas viscosity be evaluated at the average pressure p_{avg} as defined by:

The method of calculating the gas flow rate by Equation 8-11 is called the **pressure-squared approximation method.**

If both \overline{p}_r and p_{wf} are lower than 2000 psi, Equation 8-11 can be expressed in terms of the productivity index J as:

$$Q_{\sigma} = J(\overline{p}_{r}^{2} - p_{wf}^{2}) \tag{8-12}$$

with

$$\left(Q_{g}\right)_{max} = AOF = J\overline{p}_{r}^{2} \tag{8-13}$$

Where:

$$J = \frac{kh}{1422 \, T \left(\mu_g z\right)_{avg} \left[\ ln \left(\frac{r_e}{r_w}\right) - 0.75 + s \right]} \tag{8-14}$$

Example 8-1
The PVT properties of a gas sample taken from a dry gas reservoir are given in the following table:

p, psi	μ _g , cp	Z	ψ, psi²/cp	B _g , bbl/scf
0	0.01270	1.000	0	_
400	0.01286	0.937	13.2×10^{6}	0.007080
1200	0.01530	0.832	113.1×10^{6}	0.00210
1600	0.01680	0.794	198.0×10^{6}	0.00150
2000	0.01840	0.770	304.0×10^6	0.00116
3200	0.02340	0.797	678.0×10^{6}	0.00075
3600	0.02500	0.827	816.0×10^{6}	0.000695
4000	0.02660	0.860	950.0×10^6	0.000650

The reservoir is producing under the pseudosteady-state condition. The following additional data are available:

$$\begin{array}{lll} k = 65 \text{ md} & h = 15 \text{ ft} & T = 600^{\circ} R \\ r_{e} = 1000 \text{ ft} & r_{w} = 0.25 \text{ ft} & s = 0.4 \end{array}$$

Calculate the gas flow rate under the following two scenarios:

$$\circ \quad \overline{p}_r = 4000 \; psi, \, p_{wf} = 3200 \; psi$$

$$\circ \quad \overline{p}_r = 2000 \; psi, \, p_{wf} = 1200 \; psi$$

Use the appropriate approximation methods and compare results with the exact solution.

Solution

- Assuming $\overline{p}_r = 4000$ and $p_{wf} = 3200$ psi:
 - Step 1. Because \overline{p}_r and p_{wf} are both > 3000, the <u>pressure-approximation</u> method is used, i.e., Equation 8-9.

$$Q_g = \frac{7.08 \left(10^{-6}\right) kh(\overline{p}_r - p_{wf})}{\left(\mu_g B_g\right)_{avg} \left[\ ln\left(\frac{r_e}{r_w}\right) - 0.75 + s \right]}$$

Step 2. Calculate average pressure and determine the corresponding gas properties.

$$\overline{p} = \frac{4000 + 3200}{2} = 3600 \text{ psi}$$
 $\mu_{\sigma} = 0.025 \text{ and } B_{g} = 0.000695$

Step 3. Calculate the gas flow rate by applying Equation 8-9.

$$\begin{split} Q_g = & \frac{7.08 \left(10^{-6}\right) kh(\overline{p}_r - p_{wf})}{\left(\mu_g B_g\right)_{avg} \left[\ ln\left(\frac{r_e}{r_w}\right) - 0.75 + s \right]} \\ Q_g = & \frac{7.08 \left(10^{-6}\right) (65) (15) (4000 - 3200)}{(0.025) (0.000695) \left[\ ln\left(\frac{1000}{0.25}\right) - 0.75 - 0.4 \right]} \end{split}$$

Step 4. Compare the above value with the gas rate as calculated by using the exact solution; i.e. pseudo-pressure equation of Equation (8-1):

$$\begin{split} Q_g = & \frac{kh[\overline{\psi}_r - \psi_{wf}]}{1422\,T \bigg[\, \ln\bigg(\frac{r_e}{r_w}\bigg) - 0.75 + s \bigg]} \\ Q_g = & \frac{(65)(15)(950.0 - 678.0)(65)(15)10^6}{(1422)(600) \bigg[\, \ln\bigg(\frac{1000}{0.25}\bigg) - 0.75 - 0.4 \bigg]} = 43,509\,\text{Mscf/day} \end{split}$$

• Assuming $\overline{p}_r = 2000$ and $p_{wf} = 1058$ psi:

 $= 44,490 \, \text{Mscf/day}$

- Step 1. Because \overline{p}_r and $p_{wf} \leq 2000$, use the pressure-squared approximation.
- Step 2. Calculate average pressure and the corresponding μ_{g} and z.

$$\overline{p} = \sqrt{\frac{2000^2 + 1200^2}{2}} = 1649 \text{ psi}$$

$$\mu_g = 0.017 \text{ z} = 0.791$$

Step 3. Calculate Q_g by using the pressure-squared equation, i.e., Equation 8-11.

$$\begin{split} Q_g = & \frac{(65)(15) \left(2000^2 - 1200^2\right)}{1422(600)(0.017)(0.791) \left[\ ln\left(\frac{1000}{0.25}\right) - 0.75 - 0.4 \right]} \\ = & 30,453 \ Mscf/day \end{split}$$

Step 4. Compare Q_g with the exact value from Equation 8-1:

$$\begin{split} Q_g = & \frac{kh[\overline{\psi}_r - \psi_{wf}]}{1422\,T \Bigg[\, \ln\left(\frac{r_e}{r_w}\right) - 0.75 + s \Bigg]} \\ Q_g = & \frac{(65)(15)(304.0 - 113.1)10^6}{(1422)(600) \Bigg[\, \ln\left(\frac{1000}{0.25}\right) - 0.75 - 0.4 \Bigg]} \\ = & 30,536\,\text{Mscf/day} \end{split}$$

All of the mathematical formulations presented thus far in this chapter are based on the assumption that laminar (viscous) flow conditions are observed during the gas flow. During radial flow, the flow velocity increases as the wellbore is approached. This increase of the gas velocity might cause the development of a turbulent flow around the wellbore. If turbulent flow does exist, it causes an additional pressure drop similar to that caused by the mechanical skin effect.

As presented in Chapter 6 by Equations 6-163 through 6-167 the semisteady-state flow equation for compressible fluids can be modified to account for the additional pressure drop due the turbulent flow by including the rate-dependent skin factor DQ_g . The resulting pseudosteady-state equations are given in the following three forms:

First Form: Pressure-Squared Approximation Form

$$Q_{g} = \frac{kh(\overline{p}_{r}^{2} - p_{wf}^{2})}{1422 T(\mu_{g}z)_{avg} \left[ln(\frac{r_{e}}{r_{w}}) - 0.75 + s + DQ_{g} \right]}$$
(8-15)

where D is the **inertial** or **turbulent flow** factor and is given by Equation 6-160 as:

$$D = \frac{FKh}{1422 T} \tag{8-16}$$

where the non-Darcy flow coefficient F is defined by Equation 6-155 as:

$$F = 3.161 \left(10^{-12}\right) \left[\frac{\beta T \gamma_g}{\mu_g h^2 r_w} \right]$$
 (8-17)

Where:

F = non-Darcy flow coefficient

k = permeability, md

 $T = temperature, {}^{\circ}R$

 $\gamma_g = gas gravity$

 $r_{\rm w}$ = wellbore radius, ft

h = thickness, ft

 β = turbulence parameter as given by Equation (6-156) as:

$$\beta = 1.88 (10^{-10}) k^{-1.47} \varphi^{-0.53}$$

Second Form: Pressure-Approximation Form

$$Q_{g} = \frac{7.08 \left(10^{-6}\right) kh(\overline{p}_{r} - p_{wf})}{\left(\mu_{g} \beta_{g}\right)_{avg} T \left[ln\left(\frac{r_{e}}{r_{w}}\right) - 0.75 + s + DQ_{g} \right]}$$
(8-18)

Third Form: Real Gas Potential (Pseudopressure) Form

$$Q_{g} = \frac{kh(\overline{\psi}_{r} - \psi_{wf})}{1422 T \left[ln \left(\frac{r_{e}}{r_{w}} \right) - 0.75 + s + DQ_{g} \right]}$$
(8-19)

Equations 8-15, 8-18, and 8-19 are essentially quadratic relationships in Q_g and, thus, they do not represent explicit expressions for calculating the gas flow rate. There are two separate empirical treatments that can be used to represent the turbulent flow problem in gas wells. Both treatments, with varying degrees of approximation, are directly derived and formulated from the three forms of the pseudosteady-state equations, i.e., Equations 8-15 through 8-17. These two treatments are called:

- Simplified treatment approach
- Laminar-inertial-turbulent (LIT) treatment

The above two empirical treatments of the gas flow equation are presented on the following pages.

The Simplified Treatment Approach

Based on the analysis for flow data obtained from a large member of gas wells, Rawlins and Schellhardt (1936) postulated that the relationship between the gas flow rate and pressure can be expressed as:

$$Q_g = C(\overline{p}_r^2 - p_{wf}^2)^n \tag{8-20}$$

Where:

 $Q_g = gas flow rate, Mscf/day$

 \overline{p}_r = average reservoir pressure, psi

n = exponent

C = performance coefficient, Mscf/day/psi²

The exponent n is intended to account for the additional pressure drop caused by the high-velocity gas flow, i.e., turbulence. Depending on the flowing conditions, the exponent n may vary from 1.0 for completely laminar flow to 0.5 for fully turbulent flow. The performance coefficient C in Equation 8-20 is included to account for:

- Reservoir rock properties
- Fluid properties
- Reservoir flow geometry

Equation 8-20 is commonly called the **deliverability** or **back-pressure equa**tion. If the coefficients of the equation (i.e., n and C) can be determined, the gas flow rate Q_g at any bottom-hole flow pressure p_{wf} can be calculated and the IPR curve constructed. Taking the logarithm of both sides of Equation 8-20 gives:

$$\log\left(Q_{g}\right) = \log\left(C\right) + n\log\left(\overline{p}_{r}^{2} - p_{wf}^{2}\right) \tag{8-21}$$

Equation 8-22 suggests that a plot of Q_g versus $(\overline{p}_r^2 - p_{wf}^2)$ on log-log scales should yield a straight line having a slope of n. In the natural gas industry the plot is traditionally reversed by plotting $(\overline{p}_r^2 - p_{wf}^2)$ versus Q_g on the logarithmic scales to produce a straight line with a slope of (1/n). This plot as shown schematically in Figure 8-3 is commonly referred to as the **deliverability graph** or the back-pressure plot.

The deliverability exponent n can be determined from any two points on the straight line, i.e., $(Q_{g1}, \Delta p_1^2)$ and $(Q_{g2}, \Delta p_2^2)$, according to the flowing expression:

$$n = \frac{\log\left(Q_{g1}\right) - \log\left(Q_{g2}\right)}{\log\left(\Delta p_{1}^{2}\right) - \log\left(\Delta p_{2}^{2}\right)} \tag{8-22}$$

Given n, any point on the straight line can be used to compute the performance coefficient C from:

$$C = \frac{Q_g}{\left(\overline{p}_r^2 - p_{wf}^2\right)^n}$$
 (8-23)

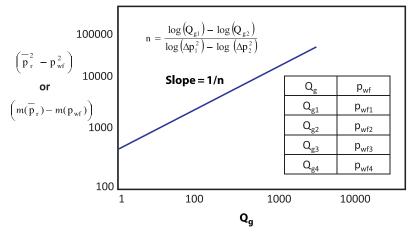


FIGURE 8-3 Log-log plot of back-pressure data.

The coefficients of the back-pressure equation or any of the other empirical equations are traditionally determined from analyzing gas well testing data. Deliverability testing has been used for more than sixty years by the petroleum industry to characterize and determine the flow potential of gas wells. The following three types of deliverability tests are commonly conducted on gas wells:

- Conventional deliverability (back-pressure) test
- Isochronal test
- Modified isochronal test

These tests basically consist of flowing wells at multiple rates and measuring the bottom-hole flowing pressure as a function of time. When the recorded data are properly analyzed, it is possible to determine the flow potential and establish the inflow performance relationships of the gas well. The deliverability test is discussed later in this chapter for the purpose of introducing basic techniques used in analyzing the test data.

The Laminar-Inertial-Turbulent (LIT) Approach

The three forms of the semisteady-state equation as presented by Equations 8-15, 8-18, and 8-19 can be rearranged in quadratic forms for the purpose of separating the *laminar* and *inertial-turbulent* terms composing these equations as follows:

a. Pressure-Squared Quadratic Form

Equation 8-15 can be written in a more simplified form as:

$$\overline{p}_{r}^{2} - p_{wf}^{2} = a Q_{g} + b Q_{g}^{2}$$
 (8-24)

with

$$a = \left(\frac{1422\,T~\mu_g~z}{kh}\right) \left[~ln\left(\frac{r_e}{r_w}\right) - 0.75 + s\right] \eqno(8-25)$$

$$b = \left(\frac{1422 \text{ T } \mu_g z}{kh}\right) D \tag{8-26}$$

Where:

a = laminar flow coefficient

b = inertial-turbulent flow coefficient

 $Q_g = gas flow rate, Mscf/day$

z = gas deviation factor

k = permeability, md

 $\mu_g = gas \ viscosity, cp$

The term (a Q_g) in Equation 8-24 represents the pressure-squared drop due to laminar flow while the term (b Q_g^2) accounts for the pressure-squared drop due to inertial-turbulent flow effects.

Equation 8-24 can be linearized by dividing both sides of the equation by Q_g to yield:

$$\frac{\overline{p}_{r}^{2} - p_{wf}^{2}}{Q_{g}} = a + bQ_{g}$$
 (8-27)

The two coefficients "a" and "b" can be determined by plotting $\left(\frac{\overline{p}_r^2-p_{wf}^2}{Q_g}\right)$

versus Q_g on a Cartesian scale and should yield a straight line with a slope of "b" and intercept of "a". As presented later in this chapter, data from deliverability tests can be used to construct the linear relationship as shown schematically in Figure 8-4.

Given the values of a and b, the quadratic flow equation, i.e., Equation 8-24, can be solved for Q_g at any $p_{\rm wf}$ from:

$$Q_{g} = \frac{-a + \sqrt{a^{2} + 4b(\overline{p}_{r}^{2} - p_{wf}^{2})}}{2b}$$
(8-28)

Furthermore, by assuming various values of p_{wf} and calculating the corresponding Q_g from Equation 8-28, the current IPR of the gas well at the current reservoir pressure \overline{p}_r can be generated.

It should be pointed out the following assumptions were made in developing Equation 8-24:

- Single phase flow in the reservoir
- Homogeneous and isotropic reservoir system

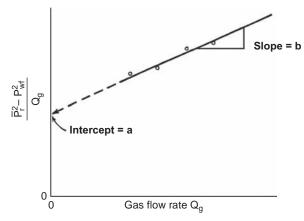


FIGURE 8-4 Graph of the pressure-squared data.

- Permeability is independent of pressure
- The product of the gas viscosity and compressibility factor, i.e., $(\mu_g\ z)$ is constant.

This method is recommended for applications at pressures below 2000 psi.

b. Pressure-Quadratic Form

The pressure-approximation equation, i.e., Equation 8-18, can be rearranged and expressed in the following quadratic form.

$$\overline{p}_r - p_{wf} = a_1 Q_g + b_1 Q_g^2$$
 (8-29)

where

$$a_{1} = \frac{141.2(10^{-3})(\mu_{g} B_{g})}{kh} \left[ln \left(\frac{r_{e}}{r_{w}} \right) - 0.75 + s \right]$$
 (8-30)

$$b_{1} = \left\lceil \frac{141.2(10^{-3})(\mu_{g} B_{g})}{kh} \right\rceil D$$
 (8-31)

The term $(a_1 \, Q_g)$ represents the pressure drop due to laminar flow, while the term $(b_1 \, Q_g^{\ 2})$ accounts for the additional pressure drop due to the turbulent flow condition. In a linear form, Equation 8-17 can be expressed as:

$$\frac{\overline{p}_{r} - p_{wf}}{Q_{g}} = a_{1} + b_{1} Q_{g}$$
 (8-32)

The laminar flow coefficient " a_1 " and inertial-turbulent flow coefficient " b_1 " can be determined from the linear plot of the above equation as shown

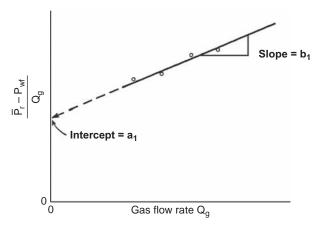


FIGURE 8-5 Graph of the pressure-method data.

in Figure 8-5. Having determined the coefficient a_1 and b_1 , the gas flow rate can be determined at any pressure from:

$$Q_{g} = \frac{-a_{1} + \sqrt{a_{1}^{2} + 4b_{1}(\overline{p}_{r} - p_{wf})}}{2b_{1}}$$
 (8-33)

The application of Equation 8-29 is also restricted by the assumptions listed for the pressure-squared approach. However, the pressure method is applicable at pressures higher than 3000 psi.

c. Pseudopressure Quadratic Approach

Equation 8-19 can be written as:

$$\overline{\psi}_{r} - \psi_{wf} = a_2 Q_g + b_2 Q_g^2$$
 (8-34)

where

$$a_2 = \left(\frac{1422}{kh}\right) \left[\ln \left(\frac{r_e}{r_w}\right) - 0.75 + s \right] \tag{8-35}$$

$$b_2 = \left(\frac{1422}{kh}\right)D\tag{8-36}$$

The term $(a_2 Q_g)$ in Equation 8-34 represents the pseudopressure drop due to laminar flow while the term $(b_2 Q_g^2)$ accounts for the pseudopressure drop due to inertial-turbulent flow effects.

Equation 8-34 can be linearized by dividing both sides of the equation by Qg to yield:

$$\frac{\overline{\psi}_r - \psi_{wf}}{Q_g} = a_2 + b_2 Q_g \tag{8-37}$$

The above expression suggests that a plot of $\left(\frac{\overline{\psi}_r - \psi_{wf}}{Q_g}\right)$ versus Q_g on a

Cartesian scale should yield a straight line with a slope of "b₂" and intercept of "a₂" as shown in Figure 8-6. Given the values of "a₂" and "b₂", the gas flow rate at any p_{wf} is calculated from:

$$Q_{g} = \frac{-a_{2} + \sqrt{a_{2}^{2} + 4b_{2}(\overline{\psi}_{r} - \psi_{wf})}}{2b_{2}}$$
 (8-38)

It should be pointed out that the pseudopressure approach is more rigorous than either the pressure-squared or pressure-approximation method and is applicable to all ranges of pressure.

In the next section, the back-pressure test is introduced. The material, however, is intended only to be an introduction. There are several excellent books by the following authors that address transient flow and well testing in great detail:

- Earlougher (1977)
- Matthews and Russell (1967)
- o Lee (1982)
- Canadian Energy Resources Conservation Board (1975).

The Back-Pressure Test

Rawlins and Schellhardt (1936) proposed a method for testing gas wells by gauging the ability of the well to flow against various back pressures. This type of flow test is commonly referred to as the *conventional deliverability test*. The required procedure for conducting this back-pressure test consists of the following steps:

Step 1. Shut in the gas well sufficiently long for the formation pressure to equalize at the volumetric average pressure \overline{p}_r .

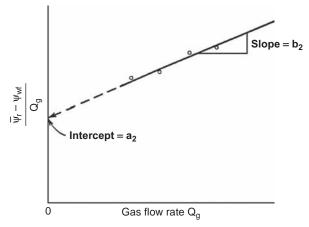


FIGURE 8-6 Graph of real gas pseudo-pressure data.

- Step 2. Place the well on production at a constant flow rate Q_{g1} for a sufficient time to allow the bottom-hole flowing pressure to stabilize at p_{wf1}, i.e., to reach the pseudosteady state.
- Step 3. Repeat Step 2 for several rates and the stabilized bottom-hole flow pressure is recorded at each corresponding flow rate. If three or four rates are used, the test may be referred to as a three-point or four-point flow test.

The rate and pressure history of a typical four-point test is shown in Figure 8-7. The figure illustrates a normal sequence of rate changes where the rate is increased during the test. Tests may be also run, however, using a reverse sequence. Experience indicates that a normal rate sequence gives better data in most wells.

The most important factor to be considered in performing the conventional deliverability test is the length of the flow periods. It is required that each rate be maintained sufficiently long for the well to stabilize, i. e., to reach the pseudosteady state. The stabilization time for a well in the center of a circular or square drainage area may be estimated from:

$$t_{s} = \frac{1200 \, \phi \, S_{g} \, \mu_{g} \, r_{e}^{2}}{k \, \overline{p}_{r}} \tag{8-39}$$

Where:

 t_s = stabilization time, hr

 ϕ = porosity, fraction

 $\mu_g = gas \ viscosity, cp$

 $S_g = gas$ saturation, fraction

 $k = gas \ effective \ permeability, \ md$

 \overline{p}_r = average reservoir pressure, psia

 $r_e = drainage radius, ft$

The application of the back-pressure test data to determine the coefficients of any of the empirical flow equations is illustrated in the following example.

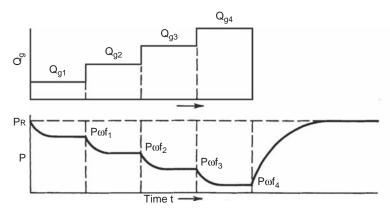


FIGURE 8-7 Conventional back-pressure test.

Example 8-2 A gas well was tested using a three-point conventional deliverability test. Data recorded during the test are given below and shown in Figure (8-8):

p _{wf} , psia	ψ _{wf} , psi ² /cp	Q _g , Mscf/day
$\overline{p}_r = 1952$	316×10^{6}	0
1700	245×10^{6}	2624.6
1500	191×10^{6}	4154.7
1300	141×10^{6}	5425.1

Figure 8-8 shows the gas pseudopressure ψ as a function of pressure. Generate the current IPR by using the following methods.

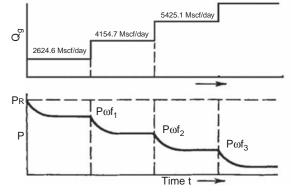
- a. Simplified back-pressure equation
- **b.** Laminar-inertial-turbulent (LIT) methods:
 - i. Pressure-squared approach, Equation 8-29
 - ii. Pressure-approach, Equation 8-33
 - iii. Pseudopressure approach, Equation 8-26
- **c.** Compare results of the calculation.

Solution

a. Back-Pressure Equation:

Step 1. Prepare the following table:

P _{wf}	p_{wf}^2 $psi^2 \times 10^3$	$(\overline{p}_r^2 - p_{wf}^2)$, psi ² × 10 ³	Q _g , Mscf/day
$\overline{p}_r = 1952$	3810	0	0
1700	2890	920	2624.6
1500	2250	1560	4154.7
1300	1690	2120	5425.1



P _{wf} ,
1952
1700
1500
1300

FIGURE 8-8 Back-pressure test data for Example 8-2.

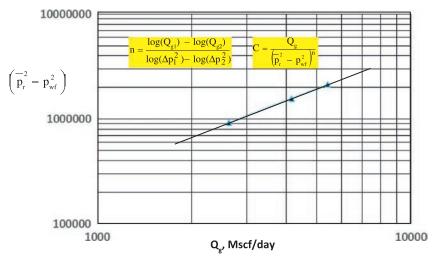


FIGURE 8-9 Log-log plot of back-pressure test data for Example 8-2.

- Step 2. Plot $(\overline{p}_r^2 \overline{p}_{wf}^2)$ versus Q_g on a log-log scale as shown in Figure 8-9. Draw the best straight line through the points.
- Step 3. Using any two points on the straight line, calculate the exponent n from Equation 8-22, as

$$n \, = \, \frac{log \left(Q_{g1}\right) \, - \, log \left(Q_{g2}\right)}{log \left(\Delta p_1^2\right) \, - \, log \, \left(\Delta p_2^2\right)}$$

$$n = \frac{\log{(4000)} - \log{(1800)}}{\log{(1500)} - \log{(600)}} = 0.87$$

Step 4. Determine the performance coefficient C from Equation 8-23 by using the coordinate of any point on the straight line, or:

$$C = \frac{Q_g}{\left(\overline{p}_r^2 - p_{wf}^2\right)^n}$$

$$C = \frac{1800}{(600,000)^{0.87}} = 0.0169 \, \text{Mscf/psi}^2$$

Step 5. The back-pressure equation is then expressed as:

$$Q_g = 0.0169(3,810,000 - p_{wf}^2)^{0.87}$$

$p_{ m wf}$	Q _g , Mscf/day	
1952	0	
1800	1720	
1600	3406	
1000	6891	
500	8465	
0	$8980 = AOF = (O_a)max$	

Step 6. Generate the IPR data by assuming various values of $p_{\rm wf}$ and calculate the corresponding $Q_{\rm g}$.

b. LIT Method

i. Pressure-squared method

Step 1. Construct the following table:

p_{wf}	$(\overline{p}_r^2 - \overline{p}_{wf}^2)$, $psi^2 \times 10^3$	Q _g , Mscf/day	$\big(\overline{p}_{\text{r}}^2 {-} \overline{p}_{\text{wf}}^2\big)/Q_g$
$\overline{p}_r = 1952$	0	0	_
1700	920	2624.6	351
1500	1560	4154.7	375
1300	2120	5425.1	391

Plot $\left(\overline{p}_r^2 - p_{\rm wf}^2\right)/Q_g$ versus Q_g on a Cartesian scale and draw the best straight line as shown in Figure 8-10.

Step 3. Determine the intercept and the slope of the straight line to give:

intercept
$$a = 314.04$$

slope $b = 0.0143$

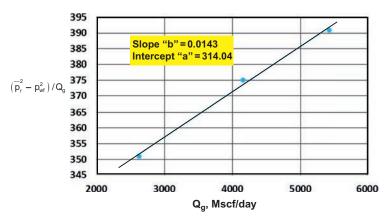


FIGURE 8-10 LIT approach using the pressure-squared method.

Step 4. The quadratic form of the pressure-squared approach can be expressed as:

$$\overline{p}_{r}^{2} \, - \, p_{wf}^{2} \, = \, a \, Q_{g} \, + \, b \, Q_{g}^{2} \, \big(3,810,000 - p_{wf}^{2} \big) = 314.004 Q_{g} + 0.0143 Q_{g}^{2}$$

Step 5. Construct the IPR data by assuming various values of $p_{\rm wf}$ and solving for $Q_{\rm g}$ by using Equation 8-28.

$$Q_{g} = \frac{-a + \sqrt{a^{2} + 4b \left(\overline{p}_{r}^{2} - p_{wf}^{2}\right)}}{2b}$$

p_{wf}	$(\overline{p}_r^2 - p_{wf}^2)$, $psi^2 \times 10^3$	Q _g , Mscf/day
$\overline{p}_r = 1952$	0	0
1800	570	1687
1600	1250	3442
1000	2810	6867
500	3560	8243
0	3810	$8693 = AOF = (Q_g)_{max}$

ii. Pressure-approximation method

Step 1. Construct the following table:

p _{wf}	$(\overline{p}_r\!-\!p_{wf})$	Q _g , Mscf/day	$\left(\overline{p}_r {-} p_{wf}\right)/Q_g$
$\overline{p}_r = 1952$	0	0	_
1700	252	2624.6	0.090
1500	452	4154.7	0.109
1300	652	5425.1	0.120

Step 2. Plot $(\overline{p}_r - p_{wf})/Q_g$ versus Q_g on a Cartesian scale as shown in Figure 8-11.

Draw the best straight line and determine the intercept and slope as:

$$\begin{array}{ll} \text{intercept} & \quad a_1 = 0.0625 \\ \text{slope} & \quad b_1 = 1.08 \times 10^{-5} \\ \end{array}$$

Step 3. The quadratic form of the pressure-approximation method is then given by:

$$\begin{split} \overline{p}_r \, - \, p_{\rm wf} \, &= \, a_1 \, Q_g \, + \, b_1 \, Q_g^2 \\ (1952 - p_{\rm wf}) \, &= \, 0.0625 \, Q_g + 1.08 \big(10^{-5} \big) Q_g^2 \end{split}$$

Step 4. Generate the IPR data by applying Equation 8-33:

$$Q_{g} = \frac{-a_{1} + \sqrt{a_{1}^{2} + 4b_{1}(\overline{p}_{r} - p_{wf})}}{2b_{1}}$$

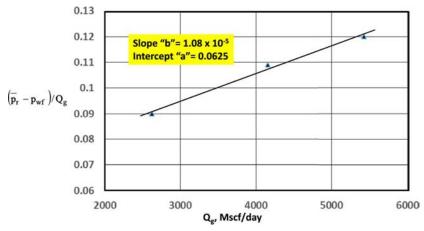


FIGURE 8-11 LIT approach using the pressure method.

p _{wf}	$(\overline{p}_r - p_{wf})$	Q _g , Mscf/day
1952	0	0
1800	152	1844
1600	352	3507
1000	952	6931
500	1452	9057
0	1952	10858

iii. Pseudopressure approach

Step 1. Construct the following table:

p _{wf}	ψ, psi ² /cp	$(\overline{\psi}_r {-} \psi_{wf})$	Q _g , Mscf/day	$(\overline{\psi}_r {-} \psi_{wf})/Q_g$
$\overline{p}_r = 1952$	316×10^{6}	0	0	_
1700	245×10^{6}	71×10^{6}	2624.6	27.05×10^{3}
1500	191×10^{6}	125×10^{6}	4154.7	30.09×10^{3}
1300	141×10^{6}	175×10^{6}	5425.1	32.26×10^{3}

Step 2. Plot $(\overline{\psi}_r - \psi_{wf})/Q_g$ on a Cartesian scale as shown in Figure 8-12 and determine the intercept a_2 and slope b_2 , or:

$$a_2 = 22.214 \times 10^3$$

$$b_2 = 1.8646$$

Step 3. The quadratic form of the gas pseudopressure method is given by:

$$\begin{split} \overline{\psi}_r - \psi_{wf} &= a_2 Q_g + b_2 Q_g^2 \\ \left(316 \times 10^6 - \psi_{wf}\right) &= 22.214 \times 10^3 Q_g + 1.8646 Q_g^2 \end{split}$$

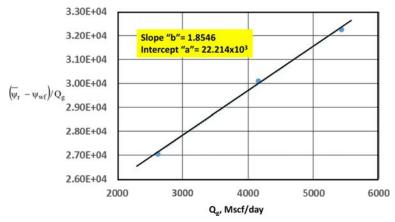


FIGURE 8-12 LIT approach using the pseudo-pressure method.

Generate the IPR data by assuming various values of pwf, i.e., Step 4. $\psi_{\rm wf}$, and calculate the corresponding $Q_{\rm g}$ from Equation 8-38:

$$Q_{g} = \frac{-a_{2} + \sqrt{a_{2}^{2} + 4 b_{2}(\overline{\psi}_{r} - \psi_{wf})}}{2 b_{2}}$$

p _{wf}	Ψ	$\overline{\psi}_r - \psi_{wf}$	Q _g , Mscf/day
1952	316×10^{6}	0	0
1800	270×10^{6}	46×10^{6}	1 <i>7</i> 99
1600	215×10^{6}	101×10^{6}	3512
1000	100×10^{6}	216×10^{6}	6345
500	40×10^{6}	276×10^{6}	7574
0	0	316×10^{6}	$8536 = AOF (Q_g)_{max}$

Since the pseudo-pressure analysis is considered more accurate and rigorous than the other three methods, the accuracy of each of the methods in predicting the IPR data is compared with that of the ψ -approach. Comparison of methods with the ψ -approach indicates that the application of pressure-squared method yields lowest error as compared with the backpressure and the pressure approach.

	Gas Flow Rate, Mscf/day				
Pressure	Backpressure	p ² -Approach	p-Approach	ψ-Approach	
1952	0	0	0	0	
1800	1720	1687	1844	1811	
1600	3406	3442	3507	3554	
1000	6891	6827	6931	6460	
500	8465	8243	9057	7742	
0	8980	8693	10858	8536	
Error	7.0%	5.0%	12%	_	

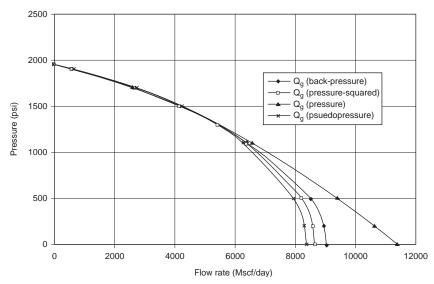


FIGURE 8-13 IPR for all methods.

Figure 8-13 compares graphically the performance of each method with that of the ψ -approach. Results indicate that the pressure-squared equation generated the IPR data with an absolute average error of 5.0% as compared with 7% and 12% for the backpressure equation and the pressure-approximation method, respectively. It should be noted that the pressure-approximation method is limited to applications for pressures greater than 3,000 psi.

Future Inflow Performance Relationships

Once a well has been tested and the appropriate deliverability or inflow performance equation established, it is essential to predict the IPR data as a function of average reservoir pressure. The gas viscosity μ_g and gas compressibility z-factor are considered the parameters that are subject to the greatest change as reservoir pressure \overline{p}_r changes.

Assume that the current average reservoir pressure is \overline{p}_r , with gas viscosity of μ_g and a compressibility factor of z_1 . At a selected future average reservoir pressure \overline{p}_{r2} , μ_{g2} and z_2 represent the corresponding gas properties. To approximate the effect of reservoir pressure changes, i.e. from \overline{p}_{r1} to \overline{p}_{r2} , on the coefficients of the deliverability equation, the following methodology is recommended:

Back-Pressure Equation

The performance coefficient C is considered a pressure-dependent parameter and adjusted with each change of the reservoir pressure according to the following expression:

$$C_2 = C_1 \left[\frac{\mu_{g1} \ z_1}{\mu_{g2} \ z_2} \right] \tag{8-40}$$

The value of n is considered essentially constant.

LIT Methods

The laminar flow coefficient a and the inertial-turbulent flow coefficient b of any of the previous LIT methods, i.e., Equations 8-24, 8-29, and 8-34, are modified according to the following simple relationships:

Pressure-Squared Method

The coefficients a and b of pressure-squared are modified to account for the change of the reservoir pressure from \overline{p}_{r1} to \overline{p}_{r2} by adjusting the coefficients as follows:

$$a_2 = a_1 \left[\frac{\mu_{g2} \ z_2}{\mu_{g1} \ z_1} \right] \tag{8-41}$$

$$b_2 = b_1 \left[\frac{\mu_{g2} \ z_2}{\mu_{g1} \ z_1} \right] \tag{8-42}$$

where the subscripts 1 and 2 represent conditions at reservoir pressure \overline{p}_{r1} to \overline{p}_{r2} , respectively.

Pressure-Approximation Method

$$a_2 = a_1 \left[\frac{\mu_{g2} \ \beta_{g2}}{\mu_{g1} \ \beta_{g1}} \right] \tag{8-43}$$

$$b_2 = b_1 \left[\frac{\mu_{g2} \ \beta_{g2}}{\mu_{g1} \ \beta_{g1}} \right] \tag{8-44}$$

where B_g is the gas formation volume factor.

Pseudopressure Approach

The coefficients a and b of the pseudo-pressure approach are essentially independent of the reservoir pressure and they can be treated as constants.

Example 8-3

In addition to the data given in Example 8-2, the following information is available:

- \circ ($\mu_g z$) = 0.01206 at 1952 psi
- $(\mu_g z) = 0.01180 \text{ at } 1700 \text{ psi}$

Using the following methods:

- a. Back-pressure method
- **b.** Pressure-squared method
- c. Pseudo-pressure method

Generate the IPR data for the well when the reservoir pressure drops from 1952 to 1700 psi.

Solution

Step 1. Adjust the coefficients a and b of each equation. For the:

o Back-pressure equation:

Using Equation 8-40, adjust C:

$$\begin{split} C &= C_1 \left[\frac{\mu_{g1} \ z_1}{\mu_{g2} \ z_2} \right] \\ C &= 0.0169 \left(\frac{0.01206}{0.01180} \right) = 0.01727 \\ Q_g &= 0.01727 \left(1700^2 - p_{wf}^2 \right)^{0.87} \end{split}$$

Pressure-squared method:

Adjust a and b by applying Equations 8-41 and 8-42

$$a = 318 \left(\frac{0.01180}{0.01206} \right) = 311.14$$

$$b = 0.01333 \left(\frac{0.01180}{0.01206} \right) = 0.01304$$

$$(1700^2 - p_{wf}^2) = 311.14 Q_g + 0.01304 Q_g^2$$

• Pseudopressure method:

No adjustments are needed.

$$\left(245\times10^{6}\right)-\psi_{\rm wf}=\left(22.28\times10^{3}\right)\,Q_{g}+1.727\,\,Q_{g}^{2}$$

Step 2. Generate the IPR data:

Gas Flow rate Q _g , Mscf/day				
p_{wf}	Back-Pressure	p ² -Method	ψ-Method	
$\overline{p}_r = 1700$	0	0	0	
1600	1092	1017	1229	
1000	4987	5019	4755	
500	6669	6638	6211	
0	7216	7147	7095	

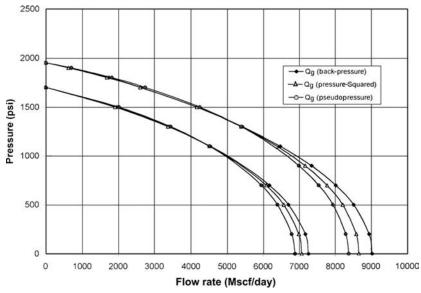


FIGURE 8-14 IPR comparison.

Figure 8-14 compares graphically the IPR data as predicted by the above three methods.

Mishra and Caudle (1984) pointed out that when multipoint tests cannot be run due to economic or other reasons, single-point test data can be used to generate the IPR provided that a shut-in bottom-hole pressure, also known as average reservoir pressure, is known. The authors suggested the following relationship:

$$\frac{Q_{g}}{(Q_{g})_{max}} = 1.25 \left(1 - 5 \left[\frac{m(p_{wf}^{2})}{m(\overline{p}_{r})} - 1 \right] \right)$$

In terms of the pressure-squared method:

$$\frac{Q_{g}}{\left(Q_{g}\right)_{max}} = 1.25 \left(1 - 5 \left[\frac{P_{wf}^{2}}{\overline{p}_{r}^{2}} - 1\right]\right)$$

And in terms of the pressure-approximation method:

$$\frac{Q_g}{\left(Q_g\right)_{max}} = 1.25 \left(1 - 5 \left[\frac{P_{wf}}{\overline{p}_r} - 1\right]\right)$$

For predicting future IPR, Mishra and Caudle proposed the following expression:

$$\frac{(Q_{\text{max}})_{f}}{(Q_{\text{max}})_{p}} = \frac{5}{3} \left(1 - 0.4 \left[\frac{m(p_{\text{wf}})_{f}}{m(\overline{p}_{r})_{p}} \right] \right)$$

where the subscripts f and p denote future and present, respectively.

The Laminar-Inertial-Turbulent "LIT" Method

As discussed above, the Laminar-Inertial-Turbulent "LIT" equation is traditionally expressed in three forms based on reservoir pressure:

 In the high-pressure region where pressure > 3000, the LIT Pressure Equation is used:

$$\overline{p}_r - p_{wf} = a_1 Q_g + b_1 Q_g^2$$

 In the low-pressure region where pressure < 2000; the LIT Pressure-Squared Equation is used:

$$(\overline{p}_r)^2 - (p_{wf})^2 = a_2 Q_g + b_2 Q_g^2$$

At all pressures, The LIT Pseudo-Pressure Equation is used:

$$\overline{\psi}_r - \psi_{wf} = a_3 Q_g + b_3 Q_g^2$$

As discussed in Chapter 7, Kabir and King (1995) proposed an interesting approach to simultaneously determine the coefficients a, b, and average pressure p_r . The approach requires data from three- or four-point stabilized flow rate test (i.e., Q_g and p_{wf} test data). The approach is based on using various combinations of test points to solve the following system of equations:

LIT Pressure-Approach:

$$\begin{bmatrix} Q_{g1} & \left(Q_{g1}\right)^2 & -1 \\ Q_{g2} & \left(Q_{g2}\right)^2 & -1 \\ Q_{g3} & \left(Q_{g3}\right)^2 & -1 \end{bmatrix} \begin{bmatrix} a_1 \\ b_1 \\ \overline{p}_r \end{bmatrix} = \begin{bmatrix} -(p_{wf1}) \\ -(p_{wf2}) \\ -(p_{wf3}) \end{bmatrix}$$

LIT Pressure-Squared Approach:

$$\begin{bmatrix} Q_{g1} & \left(Q_{g1}\right)^2 & -1 \\ Q_{g2} & \left(Q_{g2}\right)^2 & -1 \\ Q_{e3} & \left(Q_{e3}\right)^2 & -1 \end{bmatrix} \begin{bmatrix} a_2 \\ b_2 \\ \left(\overline{p}_r\right)^2 \end{bmatrix} = \begin{bmatrix} -(p_{wf1})^2 \\ -(p_{wf2})^2 \\ -(p_{wf3})^2 \end{bmatrix}$$

LIT Pseudo-Pressure Approach:

$$\begin{bmatrix} Q_{g1} & \left(Q_{g1}\right)^2 & -1 \\ Q_{g2} & \left(Q_{g2}\right)^2 & -1 \\ Q_{g3} & \left(Q_{g3}\right)^2 & -1 \end{bmatrix} \begin{bmatrix} a_3 \\ b_3 \\ \overline{\psi}_r \end{bmatrix} = \begin{bmatrix} -\psi_{wf1} \\ -\psi_{wf2} \\ -\psi_{wf3} \end{bmatrix}$$

Kabir et al. (2012) point out that solving the above matrix using different combinations of test data points can be used to assess the consistency of the well testing data. To illustrate the solution procedure, consider the four-point test data given in Example 8-2 validate the shut-in pressure of 1952 psi:

Step 1. Use three test points to construct the matrix:

LIT Pressure-Approach:

$$\begin{bmatrix} 2624.6E3 & (2624.6E3)^2 & -1 \\ 4154.7E3 & (4154.7E3)^2 & -1 \\ 5425.1E3 & (5425.1E3)^2 & -1 \end{bmatrix} \begin{bmatrix} a_1 \\ b_1 \\ \overline{p}_r \end{bmatrix} = \begin{bmatrix} -(1700) \\ -(1500) \\ -(1300) \end{bmatrix}$$

LIT Pressure-Squared Approach:

$$\begin{bmatrix} 2624.6E3 & (2624.6E3)^2 & -1 \\ 4154.7E3 & (4154.7E3)^2 & -1 \\ 5425.1E3 & (5425.1E3)^2 & -1 \end{bmatrix} \begin{bmatrix} a_2 \\ b_2 \\ (\overline{p}_r)^2 \end{bmatrix} = \begin{bmatrix} -(1700)^2 \\ -(1500)^2 \\ -(1300)^2 \end{bmatrix}$$

LIT Pseudo-Pressure Approach:

$$\begin{bmatrix} 2624.6E3 & (2624.6E3)^2 & -1 \\ 4154.7E3 & (4154.7E3)^2 & -1 \\ 5425.1E3 & (5425.1E3)^2 & -1 \end{bmatrix} \begin{bmatrix} a_3 \\ b_3 \\ \overline{\psi}_r \end{bmatrix} = \begin{bmatrix} -(245E6) \\ -(191E6) \\ -(141E6) \end{bmatrix}$$

Step 2. Calculate the inverse of the coefficient matrix:

$$\begin{bmatrix} 2624.6E3 & (2624.6E3)^2 & -1 \\ 4154.7E3 & (4154.7E3)^2 & -1 \\ 5425.1E3 & (5425.1E3)^2 & -1 \end{bmatrix}^{-1} = \begin{bmatrix} -2.236E - 6 & 4.141E - 6 & -1.906E - 6 \\ 2.334E - 13 & -5.146E - 5 & 2.811E - 13 \\ -5.250 & 5.7325 & -3.065 \end{bmatrix}$$

Step 3. Solve for the unknowns:

o LIT Pressure-Approach:

$$\begin{bmatrix} a_1 \\ b_1 \\ (\overline{p}_r)^2 \end{bmatrix} = \begin{bmatrix} -2.236E - 6 & 4.141E - 6 & -1.906E - 6 \\ 2.334E - 13 & -5.146E - 5 & 2.811E - 13 \\ -5.250 & 5.7325 & -3.065 \end{bmatrix} \begin{bmatrix} -(1700) \\ -(1500) \\ -(1300) \end{bmatrix}$$

To give:

$$\begin{bmatrix} a_1 \\ b_1 \\ \overline{p}_r \end{bmatrix} = \begin{bmatrix} 6.603E - 5 \\ 9.541E - 12 \\ 1939 \end{bmatrix}$$

 $P_r = 1939$ psi as compared with the reported shut-in pressure is 1952 psi.

• LIT Pressure-Squared Approach:

$$\begin{bmatrix} a_2 \\ b_2 \\ (\overline{p}_r)^2 \end{bmatrix} = \begin{bmatrix} -2.236E - 6 & 4.141E - 6 & -1.906E - 6 \\ 2.334E - 13 & -5.146E - 5 & 2.811E - 13 \\ -5.250 & 5.7325 & -3.065 \end{bmatrix} \begin{bmatrix} -(1700)^2 \\ -(1500)^2 \\ -(1300)^2 \end{bmatrix}$$

To give:

$$\begin{bmatrix} a_2 \\ b_2 \\ (\overline{p}_r)^2 \end{bmatrix} = \begin{bmatrix} 0.3637 \\ 8.046E - 9 \\ 3900063 \end{bmatrix}$$

 $P_r = (3900063)^{0.5} = 1975$ psi; the reported shut-in pressure is 1952 psi.

• LIT Pseudo-Pressure Approach:

$$\begin{bmatrix} a_3 \\ b3 \\ \overline{\psi}_r \end{bmatrix} = \begin{bmatrix} -2.236E - 6 & 4.141E - 6 & -1.906E - 6 \\ 2.334E - 13 & -5.146E - 5 & 2.811E - 13 \\ -5.250 & 5.7325 & -3.065 \end{bmatrix} \begin{bmatrix} -(245E6) \\ -(191E6) \\ -(141E6) \end{bmatrix}$$

To give:

$$\begin{bmatrix} a_3 \\ b_3 \\ \overline{\psi}_r \end{bmatrix} = \begin{bmatrix} 25.449 \\ 1.44516E - 6 \\ 321795430 \end{bmatrix}$$

P_r is approximately 1979 psi as compared with the reported shut-in pressure is 1952 psi.

HORIZONTAL GAS WELL PERFORMANCE

Many low permeability gas reservoirs are historically considered to be noncommercial due to low production rates. Most vertical wells drilled in tight gas reservoirs are stimulated using hydraulic fracturing and/or acidizing treatments to attain economical flow rates. In addition, to deplete a tight gas reservoir, vertical wells must be drilled at close spacing to efficiently drain the reservoir. This would require a large number of vertical wells. In such reservoirs, horizontal wells provide an attractive alternative to effectively deplete tight gas reservoirs and attain high flow rates. Joshi (1991) points out those horizontal wells are applicable in both low-permeability reservoirs as well as in high-permeability reservoirs.

An excellent reference textbook by Sada Joshi (1991) gives a comprehensive treatment of horizontal wells performance in oil and gas reservoirs.

In calculating the gas flow rate from a horizontal well, Joshi introduced the concept of the **effective wellbore radius** r'_{w} into the gas flow equation. The effective wellbore radius is given by:

$$r'_{w} = \frac{r_{eh}(L/2)}{a \left[1 + \sqrt{1 - (L/2a)^{2}}\right] \left[h/(2r_{w})\right]^{h/L}}$$
(8-45)

with

$$a = \left(\frac{L}{2}\right) \left[0.5 + \sqrt{0.25 + \left(2r_{eh}/L\right)^4}\right]^{0.5}$$
 (8-46)

and

$$r_{eh} = \sqrt{\frac{43,560 \text{ A}}{\pi}} \tag{8-47}$$

Where:

L = length of the horizontal well, ft

h = thickness, ft

 r_w = wellbore radius, ft

 r_{eh} = horizontal well drainage radius, ft

a = half the major axis of drainage ellipse, ft

A = drainage area, acres

Methods of calculating the horizontal well drainage area A are presented in Chapter 7 by Equations 7-45 and 7-46.

For a pseudosteady-state flow, Joshi expressed Darcy's equation of a laminar flow in the following two familiar forms:

Pressure-Squared Form

$$Q_{g} = \frac{kh(\overline{p}_{r}^{2} - p_{wf}^{2})}{1422 \, T(\mu_{g} \, z)_{avg} \left[\, ln \left(r_{eh}/r_{w}^{\prime} \right) - 0.75 + s \right]} \tag{8-48}$$

Where:

 $Q_g = gas flow rate, Mscf/day$

s = skin factor

k = permeability, md

 $T = temperature, {}^{\circ}R$

Pseudo-Pressure Form

$$Q_{g} = \frac{kh(\overline{\psi}_{r} - \psi_{wf})}{1422 \, T \left[\ln \left(\frac{r_{eh}}{r'_{w}} \right) - 0.75 + s \right]}$$

Example 8-4

A 2,000-foot-long horizontal gas well is draining an area of approximately 120 acres. The following data are available:

$$\begin{split} \overline{p}_r &= 2000 \, psi & \overline{\psi}_r &= 340 \times 10^6 \, psi^2/cp \\ p_{wf} &= 1200 psi & \psi_{wf} &= 128 \times 10^6 \, psi^2/cp \\ \left(\mu_g, z\right)_{avg} &= 0.011826 & r_w &= 0.3 \, ft & s &= 0.5 \\ h &= 20 \, ft & T &= 180^\circ F & k &= 1.5 \, mc \end{split}$$

Assuming a pseudosteady-state flow, calculate the gas flow rate by using the pressure-squared and pseudopressure methods.

Solution

Step 1. Calculate the drainage radius of the horizontal well:

$$r_{eh} = \sqrt{\frac{43,560~\text{A}}{\pi}}$$

$$r_{eh} = \sqrt{\frac{(43,560)(120)}{\pi}} = 1290~\text{ft}$$

Step 2. Calculate half the major axis of drainage ellipse by using Equation 8-46:

$$a = \left(\frac{L}{2}\right) \left[0.5 + \sqrt{0.25 + (2r_{eh}/L)^4}\right]^{0.5}$$

$$a = \left[\frac{2000}{2}\right] \left[0.5 + \sqrt{0.25 + \left[\frac{(2)(1290)}{2000}\right]^4}\right]^{0.5} = 1495.8$$

Step 3. Calculate the effective wellbore radius r'_{w} from Equation 8-45:

$$r_{w}' = \frac{r_{eh}(L/2)}{a \left[1 + \sqrt{1 - (L/2a)^{2}}\right] \left[h/(2r_{w})\right]^{h/L}}$$

Where:

$$\begin{split} &(h/2r_w)^{h/L} = \left[\frac{20}{(2)(0.3)}\right]^{20/2000} = 1.0357 \\ &1 + \sqrt{1 - \left(\frac{L}{2\,a}\right)^2} = 1 + \sqrt{1 - \left(\frac{2000}{2(1495.8)}\right)^2} = 1.7437 \end{split}$$

To give:

$$r'_{\rm w} = \frac{1290(200/2)}{1495.8(1.7437)(1.0357)} = 477.54\,{\rm ft}$$

Step 4. Calculate the flow rate by using the pressure-squared approximation and ψ -approach; to give:

$$\begin{split} & \circ \quad \textbf{Pressure-squared} \\ & Q_g \!=\! \frac{kh\big(\overline{p}_r^2 \!-\! p_{wf}^2\big)}{1422\,T\Big(\mu_g\;z\Big)_{avg}\big[\,\ln\big(r_{eh}/r_w'\big) \!-\! 0.75 \!+\! s\big]} \\ & Q_g \!=\! \frac{(1.5)(20)\big(2000^2 \!-\! 1200^2\big)}{(1422)(640)(0.011826)\bigg[\,\ln\left(\frac{1290}{477.54}\right) \!-\! 0.75 \!+\! 0.5\bigg]} \\ & = \! 9,594\,Mscf/day \end{split}$$

ψ-Method

$$\begin{split} Q_g = & \frac{kh(\overline{\psi}_r - \psi_{wf})}{1422\,T \bigg[\, \ln\bigg(\frac{r_{eh}}{r_w'}\bigg) - 0.75 + s \bigg]} \\ Q_g = & \frac{(1.5)(20)(340 - 128)\big(10^6\big)}{(1422)(640) \bigg[\, \ln\bigg(\frac{1290}{477.54}\bigg) - 0.75 + 0.5 \bigg]} \\ = & 9396 \, \, \text{Mscf/day} \end{split}$$

For turbulent flow, Darcy's equation must be modified to account for the additional pressure caused by the non-Darcy flow by including the rate-dependent skin factor DQ_g. In practice, the back-pressure equation and the LIT approach are used to calculate the flow rate and construct the IPR curve for the horizontal well. Multirate tests, i.e., deliverability tests, must be performed on the horizontal well to determine the coefficients of the selected flow equation.

System Analysis

As discussed in Chapter 7, the performance of a production well is impacted by the following interconnected components or nodes that play an important role in optimizing the well production performance:

- o Pay zone
- o Completion type (e.g., perforation density, gravel pack, etc.)
- o Tubing system specifications (e.g., tubing size and length, inclination, safety valve, restriction, etc.)

- Surface network components (e.g., flowline length and size, chokes, etc.)
- The primary separator pressure "psep"

Any changes in the above well system components will alter and impact well performance. The well flow system analysis is defined as a system approach that is designed to combine the above-listed components into a single unit that is composed of an appropriate number of nodes. As the reservoir fluid flows from the pay zone to the separation facilities, all nodes of the well production system start with the reservoir pressure "p_r" and ending with the primary separator pressure "psep." Identifying and selecting number nodes is closely related to the pressure loss associated with the flow of the fluid through various components of the well production system.

A schematic illustrated of a simple 4-node well flow system is shown in Figure 8-15. The total pressure drop occurring in that flowing system is composed of the following four individual pressure losses:

1. Pressure loss in porous media " Δp_1 " resulting from the flow of the fluids from the reservoir through the wellbore completion and to the wellbore. Designated "p_r" as the upstream pressure and designated "p_{wf}" as the downstream pressure; the pressure loss is described by:

$$\Delta p_1 = p_r - p_{wf}$$

2. Total pressure loss in the tubing system " Δp_2 " occurring as the fluid flow from the wellbore with a designated upstream pressure of "pwf" to wellhead

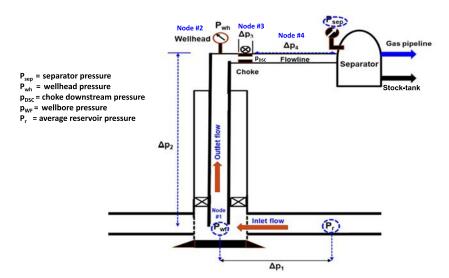


FIGURE 8-15 Four-node locations in a well production system.

with a designated downstream pressure of "pwh." The total pressure loss is described by:

$$\Delta p_2 = p_{wf} - p_{wh}$$

3. The pressure loss in a surface choke " Δp_3 " resulting from the flow of fluids across the surface choke with a designated upstream pressure of "pwh" and designated downstream pressure of "pDSC." The pressure loss across the choke is given by:

$$\Delta p_3 = p_{\text{USC}} - p_{\text{DSC}}$$

4. Total pressure loss in the surface Flowline " Δp_4 " as a result of the flow of the fluids from the surface choke with a designated upstream pressure of "p_{DSC}" to the separator a designated downstream pressure of "p_{sep}." The pressure loss is given by:

$$\Delta p_4 = p_{wh} - p_{sep}$$

The Inflow and Outflow Performances

The reservoir ability to deliver hydrocarbon fluids to the wellbore is conveniently described by the Inflow Performance Relationship (IPR). One of the most commonly used methodologies of constructing the upstream-inflow relationship is the backpressure equation; that is:

$$Q_g = C \, \left(\overline{p}_r^2 - \, p_{wf}^2 \right)^n$$

Based on the simplified 4-node well flow system as illustrated in Figure 8-15, the wellbore outflow performance is impacted by pressure losses and the characteristics of the piping system that include:

- size and length of the tubing
- o tubing inclination
- o wellhead pressure
- surface choke and flowline
- surface facilities

The ability of the well to transmit fluids to the surface facilities is interrelated with the ability of the well to overcome all of pressure losses occurring of the piping system. There is substantial pressure loss occurring in the tubing that is a strong function of the tubing size, which leads to the issue of selecting the optimum tubing size. The optimum tubing size is defined the tubing size that will maximize production rate at the lowest cost, as schematically shown in Figure 8-16.

The outflow performance curve, shown in Figure 8-16, as commonly referred to as the Tubing Performance Relationship (TPR), represents the

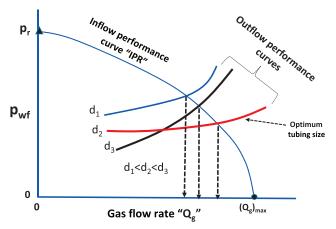


FIGURE 8-16 Effect of tubing size on gas well deliverability.

ability of the production well to overcome all pressure loses occurring at various components the tubing lift the fluids to surface facilities and required bottomhole flowing pressure that is needed to overcome all pressure loses. The ability of the well to deliver a volume of gas to the surface will depend on:

- the surface tubing well-head pressure "pwh"
- the pressure drop from the wellbore to the surface due to the weight of the gas column
- friction loss through the tubing

In a typical application, the wellhead pressure " p_{wh} " is <u>held constant</u> and " p_{wf} " is calculated as a function of " $\mathbf{Q_g}$ " and plotting results of the calculation to yield a curve that is called the **T**ubing **P**erformance **R**elationship (TPR) curve; as shown schematically in Figure 8-16 for different tubing sizes "d_i." Assuming a single-phase gas flow in a vertical tubing against a fixed wellhead pressure of "pwh," Katz et al. (1959) proposed a the following simplified expression for calculating bottom-hole flowing pressure in gas wells assuming an average temperature and average compressibility over the flow length of the tubing:

$$p_{wf} = \sqrt{e^{S} p_{wh}^{2} + \frac{f_{r} (\overline{T} \overline{Z})^{2} (e^{S} - 1) Q_{g}^{2}}{1500 d^{5}}}$$
(8-49)

with:

$$S = \frac{0.0375 \gamma_g H}{\overline{T} \overline{Z}}$$
 (8-50)

Where:

 $Q_g = gas flow rate, Mscf/day$

 f_r = friction factor for tubing

d = inside tubing diameter, inches

H = vertical depth of the well to mid-point of perforation, ft

T' = arithmetic average temperature; i.e. $(T_{wh}+T_{wb})/2$, °R

 $T_{wh} =$ wellhead temperature; ${}^{\circ}R$

 T_{wb} = wellbore temperature; ${}^{\circ}R$

Z' = gas deviation factor at arithmetic average pressure; i.e. $(p_{wh} + p_{wf})/2$

The gas deviation factor can be approximated by the following expression proposed by Ahmed (2017):

$$Z = 1.008505 + 0.04623 \left(\frac{p_{pr}}{T_{pr}}\right) + \frac{0.862707 p_{pr}^{1.368627}}{10^{0.636778 T_{pr}}} - \frac{2.324825 p_{pr}}{10^{0.649787 T_{pr}}} \quad (8-51)$$

The friction factor "f_r" is a function of Reynolds Number "N_{Re}," which is a parameter that can be used to differentiate between Laminar Fluid Flow and Turbulent Fluid Flow.

The dividing line between the two types of flow can occur at Reynolds Number of 2100. The Reynolds Number is giving by:

$$N_{Re} = \frac{210011 \gamma_g Q_g}{d\overline{\mu}}$$

Where:

 $Q_g = gas flow rate, MMscf/day$ d = inside tubing diameter, inches μ_g = average viscosity, cp

The friction factor "f_r" can then calculated from:

$$\frac{1}{\sqrt{f_{\rm r}}} = 1.14 - 2\log\left(\frac{\varepsilon}{d} + \frac{21.25}{(N_{\rm Re})^{0.9}}\right)$$

Where:

d = pipe inside diameter, inches

 ε = absolute roughness of the pipe, inches

For all practical calculations, the following approximation can be used:

$$f_{r} = \left[2\log\left(\frac{3.71d}{\varepsilon}\right)\right]^{-2} \tag{8-52}$$

if ε is not available; it can be set at $\varepsilon \approx 0.004$.

Equation 8-49 can be solved directly if the wellhead and bottom-hole pressures are known; however, in most applications, one pressure will be assumed and the other calculated. Because the gas compressibility factor in Equation 8-49 is determined at the average pressure; that is, $(p_{wh} + p_{wf})/2$; accordingly, solving Equation 8-49 will require an iterative approach.

There are two possible approaches to the solution of the well flowing problem with both options require the availability of the IPR curve; these options are:

Constant Wellhead Pressure Approach:

The approach is based on calculating and plotting the outflow performance curve by assuming a constant wellhead pressure "pwh" and calculating Qg at several assumed values of pwf. The inflow and outflow curves must be plotted on the same graph as illustrated in Figure 8-17a. The coordinate point where the two curves intersect corresponds to the bottom-hole flowing pressure required

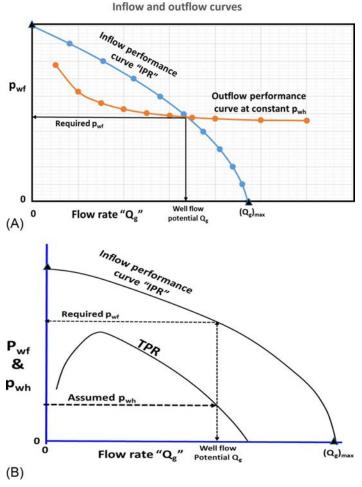


FIGURE 8-17 Graphical determination of gas well deliverability.

to deliver the Q_g to the surface. If these two curves do not intersect, it indicates that a substantial tubing pressure loss occurring at this specific tubing size resulting an insufficient $\mathbf{p}_{\mathbf{wf}}$ to lift the fluid to the surface.

Variable Wellhead Pressure Approach:

This option is based on using the IPR curve to select several values of $Q_{\rm g}$ and their corresponding $p_{\rm wf}$ values to calculate the tubing-head pressure at each selected value. The Tubing Performance Relationship (TPR) curve can then be plotted as a function of flow rate, as shown in Figure 8-17b and used to determine the well flow rate potential at a specified or assumed tubing wellhead pressure.

Both approaches are detailed below through proposed computational steps and examples. However, for a comprehensive treatment on the subject of system analysis, the reader is encouraged to access the pioneering work of Gilbert (1954), Beggs (1991), Nind (1981), and Beggs (1984), among others scientists.

Approach 1: Constant Wellhead Pressure

The computational steps of the approach are summarized below; however, it should be noted that several of the listed calculation steps should be treated as <u>approximations</u> to the actual values.

- Step 1. Plot the IPR using the backpressure equation approach or the LIT approach
- Step 2. Using the gas-specific gravity, calculate p_{pc} & T_{pc} ; from:

$$T_{pc} = 168 + 325\gamma_g - 12.5\gamma_g^2$$

$$p_{pc} = 677 + 15.0\gamma_g - 37.5\gamma_g^2$$

Step 3. Calculate arithmetic average temperature:

$$\overline{T} = \frac{T_{wh} + T_{wb}}{2}$$

Step 4. Calculate the pseudo-reduced temperature T_P by applying:

$$T_{pr} = \frac{\overline{T}}{T_{pc}}$$

- Step 5. Select or specify the tubing "d" and its total length "H"
- Step 6. Calculate the friction factor f_r by applying Equation 8-52:

$$f_r = \left[2 \log \left(\frac{3.71 \, d}{\epsilon} \right) \right]^{-2}$$

Step 7. Assume a value for $\mathbf{p_{wf}}$ and calculate average pressure in the tubing:

$$\overline{p} = \frac{p_{wf} + p_{wh}}{2}$$

Step 8. Calculate the pseudo-reduced pressure P_{pr} by applying:

$$p_{pr} = \frac{\overline{p}}{p_{pc}}$$

Step 9. Calculate the average Z-factor by applying Equation 8-51:

$$\overline{Z} = 1.008505 + 0.04623 \left(\frac{p_{pr}}{T_{pr}}\right) + \frac{0.862707 \, p_{pr}^{1.368627}}{10^{0.636778 \, T_{pr}}} - \frac{2.324825 p_{pr}}{10^{0.649787 T_{pr}}}$$

Step 10. Calculate the gas flow rate $Q_{\rm g}$ by arranging and applying Equation 8-49:

$$Q_{g} = 38.7298 \sqrt{\frac{d^{2} \left[p_{wf}^{2} - e^{S} p_{wh}^{2}\right]}{f_{r} \left(\overline{TZ}\right)^{2} (e^{S} - 1)}}$$

where the coefficient "s" is defined by:

$$S = \frac{0.0375\gamma_g H}{\overline{TZ}}$$

- Step 11. Repeat Steps 7 through 10 and plot results of calculation in terms of Qg as a function of $p_{\rm wf}$ on IPR graph. Estimate the well deliverability potential from the intersect of the two resulting curves for a specified tubing size.
- Step 12. Repeat Steps 5 through 11 to optimize tubing size selection.

Example 8-5

Analyzing data from a backpressure test that was conducted on a 10000 feet gas well shows a well performance coefficient "C" of 0.0295 Mscf/day/psi² and an exponent "n" of 0.83. Assuming a constant tubing head-pressure of 1000 psi, determine the flow capacity of the well for a 2.441 inch inside diameter tubing, given the following additional data:

$$\begin{split} P_r &= 1952 \, psi \\ T_{wb} &= 220 \, ^{\circ} \, F \\ T_{wh} &= 100 \, ^{\circ} \, F \\ Gas \, gravity &= 0.67 \\ \varepsilon &= 0.0018 \, in \end{split}$$

Solution

Step 1. Assume different values of $p_{\rm wf}$ and calculating the corresponding values of $Q_{\rm g}$ using the backpressure equation; that is:

$$Q_g = C \left[\overline{p}_r^2 - p_{wf}^2 \right]^n = 0.0295 \left[\left(1952 \right)^2 - p_{wf}^2 \right]^{0.83}$$

p_{wf}	Q_{g}
1952	0
1900	742
1800	1768
1700	2630
1600	3391
1400	4695
1200	5766
1100	6227
500	8083
0	8551

Step 2. Using the gas-specific gravity, calculate $\mathbf{p_{pc}} \& \mathbf{T_{pc}}$; from:

$$T_{pc} = 168 + 325\gamma_g - 12.5\gamma_g^2 = 447^{\circ}R$$

 $p_{pc} = 677 + 15.0\gamma_g - 37.5\gamma_g^2 = 670 \text{ psi}$

Step 3. Calculate arithmetic average temperature:

$$\overline{T} = \frac{T_{wh} + T_{wb}}{2} = \frac{560 + 680}{2} = 620^{\circ} R$$

Step 4. Calculate the pseudo-reduced temperature T_{Pr} by applying:

$$T_{pr} = \frac{\overline{T}}{T_{pc}} = \frac{620}{447} = 1.386$$

Step 5. Calculate the friction factor f_r by applying Equation 8-52:

$$f_r = \left[2\log\left(\frac{3.71\,d}{\epsilon}\right)\right]^{-2} = \left[2\log\left(\frac{3.71\,(2.441)}{0.0018}\right)\right]^{-2} = 0.0182$$

Step 6. Assume various values for $\mathbf{p}_{\mathbf{wf}}$ and calculate corresponding gas flow rate Q_g.

> Calculations are best performed in a tabulated form as shown below. Calculations are best performed in a tabulated form as shown below with column numbers represent the mathematical expressions used to generate the listed values in the column

Assumed P _{wf} (1)	p _{avg} (2)	P _{pr} (3)	Z (4)	S (5)	Q _g (6)
1900	1450	2.1635	0.7587	0.5342	9319
1800	1400	2.0889	0.7632	0.5309	8362
1700	1350	2.0143	0.7680	0.5276	7351
1600	1300	1.9397	0.7730	0.5242	6261
1400	1200	1.7905	0.7836	0.5171	3550
1350	11 <i>7</i> 5	1.7532	0.7864	0.5153	2568
1300	1150	1.7159	0.7893	0.5134	917
1250	1125	1.6786	0.7922	0.5116	
0	500	0.7460	0.8860	0.4574	

Columns description:

- (1) Assumed p_{wf} values
- (2) Average pressure in the tubing based on wellhead pressure of 1000 psi

$$\overline{p} = \frac{p_{wf} + p_{wh}}{2} = \frac{p_{wf} + 1000}{2}$$

(3) Pseudo-reduced pressure

$$p_{pr} = \frac{\overline{p}}{p_{pc}} = \frac{\overline{p}}{670}$$

(4) Gas deviation factor

$$\overline{Z} = 1.008505 + 0.04623 \left(\frac{p_{pr}}{T_{pr}}\right) + \frac{0.862707 \, p_{pr}^{1.368627}}{10^{0.636778 \, T_{pr}}} - \frac{2.324825 p_{pr}}{10^{0.649787 T_{pr}}}$$

(5) Parameter "S"

$$S \!=\! \frac{0.0375\,\gamma_g\,H}{\overline{T}\,\overline{Z}} \!=\! \frac{0.0375\,(0.67)\,(10000)}{(620)\,\overline{Z}}$$

(6) Gas rate

$$Q_{g} = 38.7298 \sqrt{\frac{d^{5} \left[p_{wf}^{2} - e^{S} p_{wh}^{2}\right]}{f_{r} \left(\overline{TZ}\right)^{2} (e^{S} - 1)}}$$

Step 7. Plot the IPR data from Step 1 as well as production data from Step 6 on the same graph, as shown in Figure 8-18. The intersect of the two graphs indicates that the well deliverability potential can produce at a gas rate of 4200 Mscf/day and bottom-hole flowing pressure of 1400 psi against a wellhead pressure of 1000 psi.

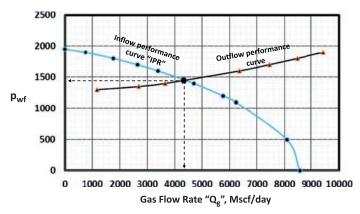


FIGURE 8-18 Example 8-5: Graphical determination of gas well deliverability.

Approach 2: Variable Wellhead Pressure

The approach is based using the IPR data to select several gas flow rates and their corresponding flowing pressures to calculate the wellhead. The computational steps of the approach are summarized below.

- Step 1. Plot the IPR using the backpressure equation approach or the LIT approach
- Step 2. Using the gas-specific gravity, calculate \mathbf{p}_{pc} & \mathbf{T}_{pc} ; from:

$$T_{pc} = 168 + 325\gamma_g - 12.5\gamma_g^2$$

$$p_{pc} = 677 + 15.0\gamma_g - 37.5\gamma_g^2$$

Step 3. Calculate arithmetic average temperature:

$$\overline{T} = \frac{T_{wh} + T_{wb}}{2}$$

Step 4. Calculate the pseudo-reduced temperature T_{Pr} by applying:

$$T_{pr} = \frac{\overline{T}}{T_{pc}}$$

- Step 5. Select or specify the tubing "d" and its total length "H"
- Step 6. Calculate the friction factor f_r by applying Equation 8-52:

$$f_r = \left[2\log\left(\frac{3.71\,d}{\epsilon}\right)\right]^{-2}$$

- Step 7. From the IPR plot, select a p_{wf} value and its corresponding gas rate " Q_g "
- Step 8. Assume a THP value " $\mathbf{p_{wh}}$ " and calculate average pressure in the tubing:

$$\overline{p} = \frac{p_{wf} + p_{wh}}{2}$$

Step 9. Calculate the pseudo-reduced pressure P_{pr} by applying:

$$p_{pr} = \frac{\overline{p}}{p_{pc}}$$

Step 10. Calculate the average Z-factor by applying Equation 8-51:

$$\overline{Z} = 1.008505 + 0.04623 \left(\frac{p_{pr}}{T_{pr}}\right) + \frac{0.862707 \, p_{pr}^{1.368627}}{10^{0.636778 \, T_{pr}}} - \frac{2.324825 p_{pr}}{10^{0.649787 T_{pr}}}$$

Step 11. Calculate wellhead (Tubing head) pressure "p_{wh}" by applying Equation 8-49:

$$p_{wh} = \sqrt{\left(\frac{1}{e^{S}}\right) \left[p_{wf}^{2} - \frac{f_{r}\big(\overline{TZ}\big)^{2}(e^{S} - 1)Q_{g}^{2}}{1500d^{5}}\right]}$$

where the coefficient "s" is defined by:

$$S = \frac{0.0375\gamma_g H}{\overline{TZ}}$$

- Step 12. Compare the calculated value of $\mathbf{p_{wh}}$ with the assumed value in Step 8; if the difference between the two values is small; record p_{wh} and Q_g and repeat Steps 7 through 11; otherwise, use the calculated value of $\mathbf{p_{wh}}$ as an assumed value and repeat Steps 8 through 11 size.
- Step 13. Plot the recorded " p_{wh} & Q_g " on the same graph of IPR curve. Enter the graph with a value of $\boldsymbol{p_{wh}}$ and determine well flow potential in terms of $\mathbf{Q_g}$ and " $\mathbf{p_{wf}}$ " for a specified $\mathbf{p_{wh}}$ and particular tubing size.
- Step 14. Repeat Steps 5 through 13 to optimize tubing size selection.

Plot the recorded " p_{wh} & Q_g " on the same graph of IPR curve and label as THP curve.

Enter the graph with a value of $\mathbf{p_{wh}}$ and read capacity well capacity to produce Q_g and " p_{wf} " for a specified p_{wh} and particular tubing size.

Example 8-6

Rework Example 8-5 using the variable wellhead pressure approach and estimate the well flow potential against a THP of 1000 psi.

Solution

Step 1. Assume different values of p_{wf} to calculate and plot Q_g using the backpressure equation, that is:

$$Q_g = C \left[\overline{p}_r^2 - p_{wf}^2 \right]^n = 0.0295 \left[(1952)^2 - p_{wf}^2 \right]^{0.83}$$

p _{wf}	Q_{g}
1952	0
1900	742
1800	1768
1700	2630
1600	3391
1400	4695
1200	5766
1100	6227
500	8083
0	8551

Step 2. Using the gas-specific gravity, calculate p_{pc} & T_{pc} ; from:

$$T_{pc} = 168 + 325\gamma_g - 12.5\gamma_g^2 = 447^o\,R$$

$$p_{pc} = 677 + 15.0\gamma_g - 37.5\gamma_g^2 = 670\,psi$$

Step 3. Calculate arithmetic average temperature:

$$\overline{T} = \frac{T_{wh} + T_{wb}}{2} = \frac{560 + 680}{2} = 620^{\circ} R$$

Step 4. Calculate the pseudo-reduced temperature T_{Pr} by applying:

$$T_{pr} = \frac{\overline{T}}{T_{pc}} = \frac{620}{447} = 1.386$$

Step 5. Calculate the friction factor f_r by applying Equation 8-52:

$$f_r = \left[2\log\left(\frac{3.71d}{\epsilon}\right)\right]^{-2} = \left[2\log\left(\frac{3.71(2.441)}{0.0018}\right)\right]^{-2} = 0.0182$$

Step 6. Select a $\mathbf{p_{wf}}$ value and its corresponding gas rate " $\mathbf{Q_g}$ " from the IPR data and calculate wellhead (Tubing head) pressure " $\mathbf{p_{wh}}$ " by applying Equation 8-49. Calculations are best performed in a tabulated form as shown below with column numbers represent mathematical expressions used to generate the listed values in the column.

IP	R Data	Variable THP Approach					
p _{wf}	Q_{g}	p _{wh} (1)	P _{avg} (2)	P _{pr} (3)	Z (4)	Cal. P _{wh} (5)	Error (6)
1900	741.6934	1451.739	1675.87	2.500491	0.757669	1451.729	0.01
1800	1767.626	1365.827	1582.914	2.361795	0.763797	1365.84	0.01252
1700	2629.572	1271.928	1485.964	2.217141	0.770867	1271.916	0.011972
1600	3391.134	1170.017	1385.009	2.06651	0.778997	1170.019	0.002336
1400	4694.98	937.184	1168.592	1.743604	0.799234	937.194	0.01
1200	5766.461	637.7369	918.8685	1.371003	0.827833	637.7443	0.007445
1100	6227.189	422.2502	761.1251	1.135641	0.849184	422.26	0.009828
500	8082.697						
0	8551.031						

Columns description:

- (1) Assumed p_{wh} values
- (2) Average pressure in the tubing based on wellhead pressure of 1000 psi

$$\overline{p} = \frac{p_{wf} + p_{wh}}{2}$$

(3) Pseudo-reduced pressure

$$p_{pr} = \frac{\overline{p}}{p_{pc}} = \frac{\overline{p}}{670}$$

(4) Gas deviation factor

$$\overline{Z} = 1.008505 + 0.04623 \left(\frac{p_{pr}}{T_{pr}}\right) + \frac{0.862707 p_{pr}^{1.368627}}{10^{0.636778 \, T_{pr}}} - \frac{2.324825 p_{pr}}{10^{0.649787 T_{pr}}}$$

(5) Calculated p_{wh}

$$p_{wh} = \sqrt{\left(\frac{1}{e^{S}}\right) \left[p_{wf}^{2} - \frac{f_{r}\big(\overline{TZ}\big)^{2}(e^{S} - 1)Q_{g}^{2}}{1500d^{5}}\right]}$$

- (6) Column 6 shows the difference between assumed and calculated values of p_{wh} after several iterations.
- Step 7. As shown in Figure 8-19, plot the Tubing Performance Relationship (TPR) curve, that is, p_{wh} as a function of Q_g, on the same IPR graph of Step 1. Enter the graph with the p_{wh} of 1000 psi to read a well deliverability potential of 4200 Mscf/day and bottom-hole flowing pressure of 1400 psi.

Surface Choke Performance

As discussed in Chapter 7, surface or wellhead chokes are frequently installed in gas wells for the purpose of eliminating the impact of the fluctuations in the surface pipeline pressure on wellhead pressure or the well gas flow rate. Other benefits include:

- Choke stabilizes the wellbore flow by applying backpressure
- Maintaining an appropriate backpressure to eliminate or control sand production
- Maintaining sufficient backpressure to eliminate or water coning

There are two types of flows that could occur in a surface choke: critical flow and subcritical flow.

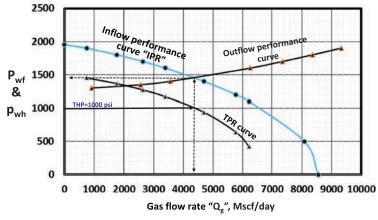


FIGURE 8-19 Example 8-6: Graphical determination of gas well deliverability.

Critical Flow

The critical flow occurs when the gas velocity in the restriction is equal to the velocity of sound. When the flow through the choke is critical, changes in the pressure at any of the downstream components, for example, separator pressure, will not transmitted and impacted wellhead pressure and, therefore, the well flow rate will not change. Under critical flow conditions, the flow rate is a function of the tubing head pressure only. For the critical flow to occur, the downstream pressure must be approximately ≤ 0.55 of p_{wh} . Commonly the ratio of $p_{down}/p_{wh} \approx 0.55$ is defined as the critical pressure ratio "r_c."

Subcritical Flow

If the gas velocity through the choke restriction is less than the velocity of sound, that is, critical pressure ratio $r_c \ge 0.55$, the flow is characterized as subcritical flow. When the gas flow through the choke is assumed to be subcritical, the well flow rate will be impacted by any pressure changes occurring at any of the downstream components, for example, separator, flow line, etc. Kelkar (2008) points out that in order to minimize gas hydrate blockages, the surface choke should be operated under subcritical conditions. The concept of the critical pressure ratio "r_c" is illustrated schematically in Figure 8-20.

The criterion that choked (critical) flow to occur can be expressed by the following constraint:

$$\left(\frac{p_{\text{down}}}{p_{\text{wh}}}\right)_{\text{critical}} = r_{\text{c}} = \left(\frac{2}{k+1}\right)^{\frac{k}{k-1}}$$
(8-53)

where "k" is the gas-specific heat ratio as given by:

$$k = \left(\frac{c_P}{c_V}\right)$$

Where:

 C_p = gas heat capacity under constant pressure $C_V = gas$ heat capacity under constant volume

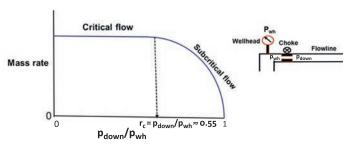


FIGURE 8-20 Concept of the critical pressure ratio.

Ahmed (2017) suggested the following correlation of estimating the gasspecific heat ratio from the gas-specific gravity:

$$k = \frac{1.2022}{\gamma_g^{0.125}} \tag{8-54}$$

Example 8-7

Results from solving Examples 8-5 and 8-6 indicate that the gas well is capable at a gas rate of 4200 Mscf/day and a THP of 1000 psi. Assume 27/64 inch surface choke installed close to the wellhead, calculate the maximum choke downstream pressure required for the gas critical flow to occur.

Solution

Step 1. Estimate the gas-specific heat by applying Equation 8-54:

$$k = \frac{1.2022}{\gamma_g^{0.125}} = \frac{1.2022}{0.67^{0.125}} = 1.2639$$

Step 2. Estimate for the maximum choke downstream pressure by applying the critical flow criterion as expressed by Equation 8-53

$$p_{down} = p_{wh} \left(\frac{2}{k+1}\right)^{\frac{k}{k-1}} = 1000 \left(\frac{2}{1.2639+1}\right)^{\frac{1.2639}{1.2639-1}} \le 552 \text{ psi}$$

Chokes are available in several configurations; including the following two commonly used:

Gas Adjustable Choke

This choke type is an adjustable valve which is calibrated (in 1/64 of an inch) to show the size of the valve opening. Turning the valve handle can increase the opening from 0 (shut-in) to the maximum. Under critical flow, the flow rate is only function of the choke upstream pressure; normally pwh, and choke size "d" in inches. Under critical flow conditions, the gas rate can be roughly approximated by applying the following expression:

$$Q_g = 26.6872 \, d^{2.09181} \, p_{wh}/(Z_{wh})^{0.5} \tag{8-55} \label{eq:qg}$$

Where:

 $Q_g = gas \ rate, \ Mscf/day$

 p_{wh} = wellhead pressure in psia

d = choke size, inches

 $Z_{wh} = gas$ deviation factor at wellhead pressure and temperature

Gas Bean Choke

Bean chokes are used for measurements when conditions require more durable equipment. For example, if sand is being produced, orifice plates will be eroded very quickly and a bean choke, which is much more resistant to erosion, is preferable. A bean choke is basically a 6" long tube with a restriction internal diameter of "d." Under critical flow conditions, the gas rate can be approximated by applying the following expression

$$Q_{g} = \frac{456.12299 \,d^{2.12244} \,p_{wh}}{\left(\gamma_{g}T\right)^{0.5}}$$
 (8-56)

where γ_g and T are the gas-specific gravity and wellhead temperature in ${}^{\circ}R$, respectively.

Beggs (1991) proposed the following generalized equation for the gas flow through surface choke:

$$Q_g = 844.57 d^2 p_{wh} \sqrt{\left(\frac{1}{\gamma_g T_{wh} Z_{wh}}\right) \left(\frac{k}{k-1}\right) \left[\left(\frac{p_{down}}{p_{wh}}\right)^{2/k} - \left(\frac{p_{down}}{p_{wh}}\right)^{(k+1)/k}\right]}$$

Where:

d = choke diameter, inch.

 $Q_g = gas flow rate, Mscf/day$

 p_{wh} = wellhead pressure, psi

k = specific heat ratio

 T_{wh} = well head temperature, ${}^{\circ}R$

In case of critical flow conditions, the Beggs' equation can be reduced to the following expression:

$$Q_g = (844.57 d^2) [X] \left[\frac{p_{wh}}{\sqrt{Z_{wh}}} \right]$$
 (8-57)

where the parameter X is given by:

$$X = \sqrt{\left(\frac{1}{\gamma_g \, T_{wh}}\right) \left(\frac{k}{k-1}\right) \left[\left(\frac{2}{k+1}\right)^{4/[k(k-1)]} - \left(\frac{2}{k+1}\right)^{[2\,(k+1)]/[k(k-1)]}\right]} \tag{8-58}$$

Equation 8-57 indicates that plotting Q_g vs. p_{wh} on the same graph of THP vs. Qg would produce a smooth curve originated from the origin and will intersect the THP curve to define the performance of the choke. The impact of choke size on the performance of a gas well can be described by the following steps and illustrated by Example 8-7:

Step 1. Calculate and plot the THP curve

- Step 2. Under critical flow conditions through the choke, assume several values of Pwh and calculate the corresponding gas rate by using Equation 8-57
- Step 3. Plot the choke " p_{wh} vs. Q_g " on the same graph of THP curve with an intersect that gives the choke gas rate $Q_{\rm g}$ and wellhead pressure $p_{\rm wh}$

Example 8-8

Results from solving Examples 8-5 and 8-6 indicate that the gas well is capable at a gas rate of 4200 Mscf/day and a THP of 1000 psi. The wellhead temperature and gas gravity are 100°F and 0.67, respectively.

- a) Calculate the wellhead choke size required for critical gas flow to occur
- b) Calculate and plot the choke performance curve for the selected wellhead choke size

Solution

Part a)

Step 1. Calculate the gas-specific heat "k"

$$k = \frac{1.2022}{\gamma_g^{0.125}} = \frac{1.2022}{0.67^{0.125}} = 1.2639$$

Step 2. Using the gas-specific gravity, calculate \mathbf{p}_{pc} & \mathbf{T}_{pc} ; from:

$$T_{pc} = 168 + 325\gamma_g - 12.5\gamma_g^2 = 447^{\circ}R$$

$$p_{pc} = 677 + 15.0\gamma_g - 37.5\gamma_g^2 = 670 \text{ psi}$$

Step 3. Calculate the pseudo-reduced temperature T_{Pr} and pressure by applying:

$$T_{pr} = \frac{T_{wh}}{T_{pc}} = \frac{560}{447} = 1.2528$$

$$p_{pr} = \frac{p_{wh}}{p_{pc}} = \frac{1000}{670} = 1.4925$$

Step 4. Gas deviation factor

$$Z_{wh} = 1.008505 + 0.04623 \left(\frac{p_{pr}}{T_{pr}}\right) + \frac{0.862707 \ p_{pr}^{1.368627}}{10^{0.636778 \ T_{pr}}} - \frac{2.324825 p_{pr}}{10^{0.649787 T_{pr}}} = 0.757$$

Step 5. Calculate the parameter X by applying Equation 8-58:

$$\begin{split} X &= \sqrt{\left(\frac{1}{\gamma_g \, T_{wh}}\right) \left(\frac{k}{k-1}\right) \left[\left(\frac{2}{k+1}\right)^{4/[k(k-1)]} - \left(\frac{2}{k+1}\right)^{[2 \, (k+1)]/[k(k-1)]}\right]} \\ &= 0.022676 \end{split}$$

Step 6. Arrange Equation 8-57 and solve for the choke size diameter "d"

$$\begin{split} Q_g = \left(844.57\,d^2\right)[X] \left[\frac{p_{wh}}{\sqrt{Z_{wh}}}\right] \\ 4200 = \left(844.57\,d^2\right)[0.022676] \left[\frac{1000}{\sqrt{0.757}}\right] \end{split}$$

To give: $d = 0.421875 \approx 27/64$ inch

Part b)

Step 1. Calculate gas rate using Equation 5-57 by assuming several values for THP and tabulate results as shown below:

$$Q_g = \left(844.57 \text{d}^2\right) [X] \left[\frac{p_{\text{wh}}}{\sqrt{Z_{\text{wh}}}}\right] = \left(844.57 (0.42875)^2 [0.022676] \left[\frac{p_{\text{wh}}}{\sqrt{Z_{\text{wh}}}}\right] \right.$$

Assumed THP	P _{pr}	Z	Q _g Mscf/day
700	1.044776	0.820165	2909.151
900	1.343284	0.784576	3910.004
1100	1.641791	0.75414	4971.759
1300	1.940299	0.728239	6084.702
1500	2.238806	0.706413	7237.727
1700	2.537313	0.68831	8418.497
1900	2.835821	0.673645	9613.735

Step 2. Using results from Examples 8-5 and 8-6, plot Q_g vs. THP as shown in Figure 8-21 to give a well flow potential of 4200 Mscf/day.

Flowline and Separator Performance Relationships

After passing through a choke installed at the wellhead, the gas flows through a flowline to the separator. The pressure-flowrate relationship for the flowline can be generated similar in the procedure of generating the tubing performance relationship. There are three simplified noniterative expressions that incorporate the friction factor implicitly into the expression and can be used to calculate gas flow rate in pipelines, these are:

- 1) The Weymouth equation
- 2) The Panhandle A equation
- 3) The Panhandle B equation

It should be pointed out that the applicability and accuracy of each equation falls within certain ranges of pipeline diameter. Beggs (1991) presented these three expressions in the following generalized form:

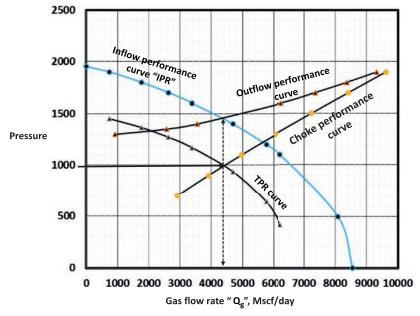


FIGURE 8-21 Example 8-7: Graphical determination of gas well deliverability.

$$Q_{g} = a_{1} \left[\frac{p_{wh}^{2} - p_{sep}^{2}}{\overline{T} \overline{Z} L} \right]^{a_{2}} \frac{d^{a_{4}}}{\gamma_{g}^{a_{3}}}$$
 (8-59)

Where:

 $Q_g = gas \ rate, \ Mscf/day$ $T = temperature, \ ^\circ R$

 $P_{sep} = separator Pressure, psia$

 P_{wh} = wellhead pressure, psia

L= pipeline length between wellhead (surface choke) and separator, miles

d = pipeline inside diameter, inches

It should be pointed out that if a surface choke is installed, pwh should be replaced in the above equation with the choke downstream pressure "p_{downstream}." The values of the constants a₁ through a₄ are given below:

Expression	a ₁	a_2	a_3	a ₄
Weymouth	16.2701	0.5	0.5	2.667
Panhandle A	18.1748	0.5394	0.4604	2.618
Panhandle B	24.6103	0.51	0.49	2.53

The Weymouth equation is recommended for pipeline calculations when:

- pipeline inside diameter < 12 inches
- pipeline length < 20 miles
- average pipeline pressure 100 psig to > 1000 psi

Both Panhandle equations are recommended for:

- pipeline inside diameter > 12 inches
- pipeline total length > 20 miles

One of the applications of the flowline equation is determined the separator pressure p_{sep} that required to ensure the critical gas flow condition when surface choke is installed. Equation 8-59 can be rearranged and solve for the separator pressure iteratively, to give:

$$p_{\text{sep}} - \sqrt{p_{\text{down}}^2 - \left[\left(\frac{\gamma_g^{a_3}}{d^{a_4}} \right) \left(\overline{\overline{T} L} \right) \left(\overline{\overline{Z} Q_g} \right) \right]^{(1/a_2)}} = 0$$
 (8-60)

where p_{down} is the choke downstream pressure.

The following simplified steps summarize the recommended calculation procedure of determine separator pressure under a specified upstream flowing condition:

- (1) Assume various values of Q_g and determine the corresponding p_{wf} from the IPR method
- (2) Calculate the wellhead pressure " p_{wh} " for each Q_g and P_{wf}
- (3) Assuming critical gas flow through a surface choke, calculate the choke downstream pressure P_{down} for each P_t and Q_g
- (4) Calculate the " P_{sep} " for each p_{down} and Q_g
- (5) Plot p_{sep} vs. Q_g and p_{sep} vs. p_{wh} to determine gas rate for various values of separator pressure

However, for compressive treatment of the subject, the reader is encouraged to access Beggs (1991) textbook.

Example 8-9

Using the well system described in Examples 8-6 through 8-8, plot p_{sep} vs. Q_{g} and p_{sep} vs. p_{wh}, assuming:

- \circ Flowline length = 1 mile Flowline ID = 2.441 inches
- $\circ \quad T_{pc} = 447 \ ^{\circ}R \quad p_{pc} = 670 \ psi$
- \circ $\gamma_g = 0.67$ Average flowline temperature = 560 °R
- Surface choke size = 27/64

II	PR Data	THP
p_{wf}	Q_{g}	p_{wh}
1900	741.6934	1451.729
1800	1767.626	1365.84
1700	2629.572	1271.916
1600	3391.134	1170.019
1400	4694.98	937.194
1200	5766.461	637.7443
1100	6227.189	422.26

Results from Example 8-6 are re-tabulated below for convenience

Solution

Step 1. Calculate the gas-specific heat "k"

$$k = \frac{1.2022}{\gamma_{\sigma}^{0.125}} = \frac{1.2022}{0.67^{0.125}} = 1.2639$$

Step 2. Calculate the pseudo-reduced temperature T_{Pr} and pressure by applying:

$$T_{pr} = \frac{\overline{T}}{T_{pc}} = \frac{560}{447} = 1.2528$$

Q_{g}	P_{wh}	$p_{ m down}$
741.6934	1451.729	801.3544
1767.626	1365.84	753.9437
2629.572	1271.916	702.0976
3391.134	1170.019	645.8505
4694.98	937.194	517.3311

Step 3. Estimate for the maximum choke downstream pressure by applying the critical flow criterion as expressed by Equation 8-53

$$p_{down} = p_{wh} \left(\frac{2}{k+1}\right)^{\frac{k}{k-1}} = p_{wh} \left(\frac{2}{1.2639+1}\right)^{\frac{1.2639}{1.2639-1}}$$

Step 4. Using Weymouth equation, solve for p_{sep} iteratively by applying Equation 8-60:

$$\begin{split} p_{sep} - \sqrt{p_{down}^2 - \left[\left(\frac{\gamma_g^{a_3}}{d^{a_4}} \right) \left(\overline{\frac{T}{a_1}} \right) \left(\overline{Z} \, Q_g \right) \right]^{(1/a_2)}} = 0 \\ p_{sep} - \sqrt{p_{down}^2 - \left[\left(\frac{(0.67)^{0.5}}{(2.441)^{2.667}} \right) \left(\frac{(560) \; (1)}{16.2701} \right) \left(\overline{Z} \, Q_g \right) \right]^{(1/0.5)}} = 0 \end{split}$$

Q_{g}			Assumed	p _{pr}	Z	p_{sep}
Mscf/day	P_{wh}	p_{down}	p_{sep}	(1)	(2)	(3)
741.6934	1451.729	801.3544	798.0063	1.193551	0.801872	798.0063
1767.626	1365.84	753.9437	733.2327	1.109834	0.812059	733.2327
2629.572	1271.916	702.0976	650.9258	1.009718	0.82484	650.9258
3391.134	1170.019	645.8505	547.471	0.890538	0.840961	547.471
4694.98	937.194	517.3311	163.3684	0.507985	0.900429	163.3684

Columns description:

- (1) $P_{pr} = 0.5 [(p_{down}) + p_{sep}] / P_{pc}$
- (2) Z-factor

$$\overline{Z} = 1.008505 + 0.04623 \left(\frac{p_{pr}}{T_{pr}}\right) + \frac{0.862707 \, p_{pr}^{1.368627}}{10^{0.636778 \, T_{pr}}} - \frac{2.324825 p_{pr}}{10^{0.649787 T_{pr}}} = 0.757 \, \frac{1}{10^{0.649787 T_{pr}}} = 0.757 \, \frac{1}{10^{0.64978 T_{pr}}} =$$

(3) P_{sep}:

$$p_{sep} - \sqrt{p_{down}^2 - \left[\, 2.6121 \left(\overline{Z} \, Q_g \right) \right]^{(1/0.5)}} = 0$$

(4) Figures 8-22 and 8-23 show the plot p_{sep} vs. Q_g and p_{sep} vs. p_{wh} , respectively, that are designed to correlate separator pressure with THP and flow rate.

Concept of Liquid Loading

Liquid loading occurs when the gas velocity is insufficient to carry the produced liquid to surface facilities. The accumulation of the liquid in the wellbore will cause a decline in the well production rate or the well might cease to flow. To avoid liquid loading in gas wells, the well should be produced at or exceed a certain minimum rate. This particular rate is termed as the Critical Gas Rate, which is defined as Minimum Gas Rate required to lift the produced condensate liquid or water to the surface without liquid accumulation downhole. There are

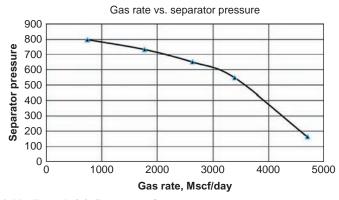


FIGURE 8-22 Example 8-9: Separator performance.

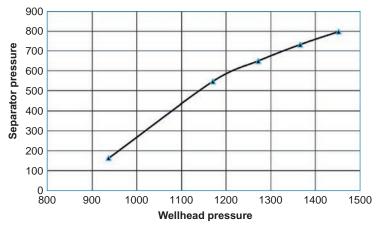


FIGURE 8-23 Example 8-9: Separator pressure vs. wellhead pressure relationship.

several correlations to estimate the critical gas rate and most are based on the pioneering work proposed by Turner (1969), Coleman et al. (1991), and Li et al. (2001). Most of the generalized critical gas velocity correlations use the following correlating parameters:

- o Bottom-hole flowing pressure "Pwf," psi
- o Tubing radius "rw," in inches
- Gas density "ρ_g," lb/ft³
- Liquid density "ρ_L," lb/ft³
- \circ Surface tension " σ_{g-L} ," dyne/cm
- o Bottom-hole temperature "T," °R
- \circ $\;$ Minimum gas rate to eliminate liquid loading $(Q_g)_{min},$ Mscf/day

Turner (1969) proposed the following widely used expression for estimating critical gas rate:

$$\left(Q_{g}\right)_{min} = \frac{128 \ r_{w}^{2} \ p_{wf} \left[\sigma_{g-L} \left(\rho_{L} - \rho_{g}\right)\right]^{0.25}}{T\left(Z\right)_{P_{ort}} \sqrt{\rho_{g}}}$$
 (8-61)

If the value of the surface tension σ_{g-L} is not known, the following two expressions can be used:

For Gas-Water system:

$$\left(Q_{g}\right)_{min} = \frac{5796 \, r_{w}^{2} \, \sqrt{P_{wf}} \left[\left(\rho_{L} - 0.0031 \, P_{wf}\right)\right]^{0.25}}{T\left(Z\right)_{P_{wf}}} \tag{8-62}$$

For Gas-Condensate system:

$$\left(Q_{g}\right)_{\min} = \frac{5235 \, r_{w}^{2} \, \sqrt{P_{wf}} \left[\left(\rho_{L} - 0.0031 \, P_{wf}\right)\right]^{0.25}}{T \left(Z\right)_{P_{wf}}} \tag{8-63}$$

Example 8-10

Estimate the minimum gas rate required to eliminate condensate-liquid loading given the following well data:

- Bottom-hole flowing pressure "Pwf" = 1000
- Tubing internal radius "r_w" = 1.22 inches
- Liquid density " ρ_L " = 35, lb/ft³
- o Gas-specific gravity =0.67
- Surface tension $\sigma_{g-L} = 40$ dyne/cm
- o Bottom-hole temperature "T"= 560 °R

Solution

Step 1. Using the gas-specific gravity, calculate p_{pc} & T_{pc} ; from:

$$p_{pc} = 677 + 15.0\gamma_g - 37.5\gamma_g^2 = 670 \text{ psi}$$

 $T_{pc} = 168 + 325\gamma_g - 12.5\gamma_g^2 = 447^{\circ} \text{ R}$

Step 2. Calculate the pseudo-reduced temperature T_{Pr} and pressure by applying:

$$T_{pr} = \frac{T_{wh}}{T_{pc}} = \frac{560}{447} = 1.2528$$

$$p_{pr} = \frac{p_{wf}}{p_{pc}} = \frac{1000}{670} = 1.4925$$

Step 3. Estimate gas deviation factor

$$(Z)_{pwf} = 1.008505 + 0.04623 \left(\frac{p_{pr}}{T_{pr}}\right) + \frac{0.862707 p_{pr}^{1.368627}}{10^{0.636778 T_{pr}}} - \frac{2.324825 p_{pr}}{10^{0.649787 T_{pr}}}$$

$$= 0.757$$

Step 4. Calculate gas density

$$\rho_g = \frac{p \ M}{Z \, R \, T} = \frac{1000 \, (28.96 \, x \, \, 0.67)}{(0.757) \, (10.73) \, (560)} = 4.266$$

Step 5. Calculate critical gas flow rate using Equation 8-61

$$\left(Q_g\right)_{min} = \frac{128 \; r_w^2 \, p_{wf} \left[\sigma_{g-L} \left(\rho_L - \rho_g\right)\right]^{0.25}}{T \left(Z\right)_{P_{wf}} \sqrt{\rho_g}}$$

$$\left(Q_{g}\right)_{min} = \frac{128\,\left(1.22\right)^{2}\left(1000\right)\,\left[\left(40\right)\left(67 - 4.266\right)\right]^{0.25}}{560\left(0.757\right)\sqrt{4.266}} = 1540\,\mathrm{Mscf/day}$$

PROBLEMS

1. A gas well is producing under a constant bottom-hole flowing pressure of 1000 psi. The specific gravity of the produced gas is 0.65, given:

$$\begin{array}{lll} p_i = 1500\,psi & r_w = 0.33\,ft & r_e = 1000\,ft & k = 20\,md \\ h = 20\,ft & T = 140\,^\circ F & s = 0.40 \end{array}$$

Calculate the gas flow rate by using:

- a. Real gas pseudopressure approach
- **b.** Pressure-squared approximation
- 2. The following data¹ were obtained from a back-pressure test on a gas well.

Q _g , Mscf/day	P _{wf} , psi
0	481
4928	456
6479	444
8062	430
9640	415

- a. Calculate values of C and n
- **b.** Determine AOF
- c. Generate the IPR curves at reservoir pressures of 481 and 300 psi.
- **3.** The following back-pressure test data are available:

Q _g , Mscf/day	p _{wf} , psi
0	5240
1000	4500
1350	4191
2000	3530
2500	2821

Given:

gas gravity =
$$0.78$$

porosity = 12%
 $s_{wi} = 15\%$
 $T = 281$ °F

- **a.** Generate the current IPR curve by using:
 - I. Simplified back-pressure equation
 - Laminar-inertial-turbulent (LIT) methods:
 - Pressure-squared approach
 - Pressure-approximation approach
 - Pseudopressure approach
- **b.** Repeat part a for a future reservoir pressure of 4000 psi.

^{1.} Chi Ikoku, Natural Gas Reservoir Engineering, John Wiley and Sons, 1984.

4. A 3,000-foot horizontal gas well is draining an area of approximately 180 acres, given:

$$\begin{array}{lll} p_i = 2500 \, psi & p_{wf} = 1500 \, psi & k = 25 \, md \\ T = 120^{\circ} F & r_w = 0.25 & h = 20 \, ft \\ \upsilon_g = 0.65 & & \end{array}$$

Calculate the gas flow rate.

REFERENCES

- Achong, I., 1961. Revised bean performance formula for lake maracaibo wells. Internal co. report, Shell Oil Co., Houston, TX. Oct.
- Ahmed, T., 2017. Approximation of the Gas Compressibility Factor. Tarek Ahmed and Associates, Internal Report, July.
- Ashford, F.E., Pierce, P.E., 1975. Determining multiphase pressure drops and flow capacities in down-hole safety valves. SPE Paper No. 5161, J. Pet. Technol. 27, 1145.
- Baxendell, P.B., 1967. Bean performance—lake maracaibo wells. Internal co. report, Shell Oil Co., Houston, TX. Oct.
- Beggs, H.D., 1984. Gas Production Operations. OGCI Publications, Tulsa, OK.
- Beggs, H.D., 1991. Production Optimization using Nodal Analysis. OGCI Publications, Tulsa, OK.
- Coleman, S.B., Clay, H.B., McCurdy, D.G., 1991a. Applying gas-well load-up technology. J. Pet. Technol. 2, 344-349. SPE 20283.
- Coleman, S.B., Clay, H.B., McCurdy, D.G., 1991b. Understanding gas well load-up behavior. J. Pet. Technol. 334-338. SPE 20281.
- Cullender, M.H., Smith, R.V., 1956. Practical solution of gas-flow equations for well and pipelines with large temperature gradients. Trans. AIME 207, 281–287.
- Earlougher Jr., R.C., 1977. Advances in Well Test Analysis. Mongraph Society of Petroleum Engineers of AIME, vol. 5. Millet the Printer, Dallas, TX.
- Energy Resources Conservation Board, 1979. Gas Well Testing: Theory and Practice, fourth ed. Energy Resources Conservation Board, Alberta (metric).
- ERCB, 1975. Theory and Practice of the Testing of Gas Wells, third ed. Energy Resources Conservation Board, Calgary.
- Fetkovich, M.J., 1975. Multipoint testing of gas wells. SPE Mid-continent Section Continuing Education Course of Well Test Analysis, March 17.
- Gilbert, W.E., 1954. Flowing and gas-lift well performance. Drill. Prod. Pract. 13, 126–157. Dallas, Texas: API.
- Golan, M., Whitson, C., 1986. Well Performance. International Human Resources Development Corporation.
- Joshi, S., 1991. Horizontal Well Technology. PennWell Publishing Company, Tulsa, OK.
- Kabir, C.S., King, G.R., 1995. Estimation of AOFP and average reservoir pressure from flow-afterflow test data. In: Paper SPE 29583, Presented at the SPE Low Permeability Symposium Denver, March 19-22.
- Kabir, C.S., Elgmati, M., Reza, Z., 2011. In: Estimating drainage-area pressure with flow-after-flow testing.Paper SPE 146049, Presented at the SPE Annual Technical Conference in Denver,
- Katz, D.L., et al., 1959. Handbook of Natural Gas Engineering. McGraw-Hill Publishing Co., New York City.

- Kelkar, M., 2008. Natural Gas Production Engineering. Pennwell, Tulsa, OK.
- Lee, J., 1982. Well Testing. Society of Petroleum Engineers of AIME, Dallas, TX.
- Li, M., Li, S.L., Sun, L.T., 2001. In: New view on continuous-removal liquids from gas wells. Paper SPE 75455, Presented at the 2001 Permian Basin Oil and Gas Recovery Conference, Midland, Texas, May 15-16.
- Matthews, C., Russell, D., 1967. Pressure Buildup and Flow Tests in Wells. SPE Monograph Series, Dallas, TX.
- Mishra, S., Caudle, B., 1984. A Simplified Procedure for Gas Deliverability Calculations Using Dimensionless IPR Curves, SPE Conference Paper # 13231.
- Nind, T.W., 1981. Principles of Oil Wells Production. McGraw-Hill Book Company, New York.
- Omana, R., Houssiere Jr., C., Brown, K.E., Brill, J.P., Thompson, R.E., 1969. In: Multiphase flow through chokes.SPE Paper No. 2682, Paper Presented at Annual Fall Meeting of the SPE of AIME, Denver, CO, Sep 28-Oct 1.
- Rawlins, E.L., Schellhardt, M.A., 1936. Back-Pressure Data on Natural Gas Wells and Their Application to Production Practices. U.S. Bureau of Mines Monograph, vol. 7.
- Ros, N.C.J., 1960. An analysis of critical simultaneous gas-liquid flow through a restriction and its application to flowmetering. Appl. Sci. Res. 9, 374.
- Turner, R.G., 1969. Analysis and prediction of minimum flow rate for the continuous removal of liquids from gas well. J. Pet. Technol. 21 (11), 1475-1482.

Chapter 9

Gas and Water Coning

Coning is a term used to describe the mechanism underlying the upward movement of water and/or the down movement of gas into the perforations of a producing well. Coning can seriously impact the well productivity and influence the degree of depletion and the overall recovery efficiency of the oil reservoirs. The specific problems of water and gas coning are listed below.

- Costly added water and gas handling
- Gas production from the original or secondary gas cap reduces pressure without obtaining the displacement effects associated with gas drive
- Reduced efficiency of the depletion mechanism
- The water is often corrosive and its disposal costly
- The afflicted well may be abandoned early
- Loss of the total field overall recovery

Delaying the encroachment and production of gas and water are essentially the controlling factors in maximizing the field's ultimate oil recovery. Since coning can have an important influence on operations, recovery, and economics, it is the objective of this chapter to provide the theoretical analysis of coning and outline many of the practical solutions for calculating water and gas coning behavior.

CONING

Coning is primarily the result of movement of reservoir fluids in the direction of least resistance, balanced by a tendency of the fluids to maintain gravity equilibrium. The analysis may be made with respect to either gas or water. Let the original condition of reservoir fluids exist as shown schematically in Figure 9-1, water underlying oil and gas overlying oil. For the purposes of discussion, assume that a well is partially penetrating the formation (as shown in Figure 9-1) so that the production interval is halfway between the fluid contacts.

Production from the well would create pressure gradients that tend to lower the gas-oil contact and elevate the water-oil contact in the immediate vicinity of the well. Counterbalancing these flow gradients is the tendency of the gas to remain above the oil zone because of its lower density and of the water to remain below the oil zone because of its higher density. These counterbalancing forces

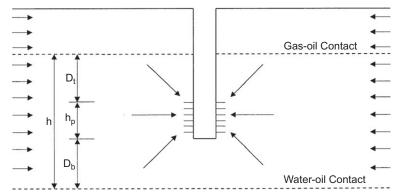


FIGURE 9-1 Original reservoir static condition.

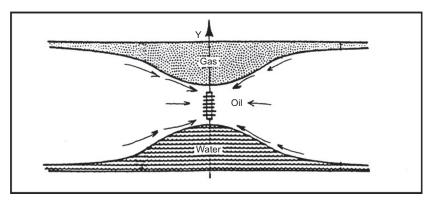


FIGURE 9-2 Gas and water coning.

tend to deform the gas-oil and water-oil contacts into a bell shape as shown schematically in Figure 9-2.

There are essentially three forces that may affect fluid flow distributions around the well bores. These are:

- Capillary forces
- Gravity forces
- Viscous forces

Capillary forces usually have negligible effect on coning and will be neglected. Gravity forces are directed in the vertical direction and arise from fluid density differences. The term viscous forces refers to the pressure gradients associated fluid flow through the reservoir as described by Darcy's Law. Therefore, at any given time, there is a balance between gravitational and viscous forces at points on and away from the well completion interval. When the dynamic (viscous) forces at the wellbore exceed gravitational forces, a "cone" will ultimately break into the well.

We can expand on the above basic visualization of coning by introducing the concepts of:

- Stable cone
- Unstable cone
- Critical production rate

If a well is produced at a constant rate and the pressure gradients in the drainage system have become constant, a steady-state condition is reached. If at this condition the dynamic (viscous) forces at the well are less than the gravity forces, then the water or gas cone that has formed will not extend to the well. Moreover, the cone will neither advance nor recede, thus establishing what is known as a stable cone. Conversely, if the pressure in the system is an unsteady-state condition, then an unstable cone will continue to advance until steady-state conditions prevail.

If the flowing pressure drop at the well is sufficient to overcome the gravity forces, the unstable cone will grow and ultimately break into the well. It is important to note that in a realistic sense, stable system cones may only be "pseudo-stable" because the drainage system and pressure distributions generally change. For example, with reservoir depletion, the water-oil contact may advance toward the completion interval, thereby increasing chances for coning. As another example, reduced productivity due to well damage requires a corresponding increase in the flowing pressure drop to maintain a given production rate. This increase in pressure drop may force an otherwise stable cone into a well.

The critical production rate is the rate above which the flowing pressure gradient at the well causes water (or gas) to cone into the well. It is, therefore, the maximum rate of oil production without concurrent production of the displacing phase by coning. At the critical rate, the built-up cone is stable but is at a position of incipient breakthrough.

Defining the conditions for achieving the maximum water-free and/or gasfree oil production rate is a difficult problem to solve. Engineers are frequently faced with the following specific problems:

- 1. Predicting the maximum flow rate that can be assigned to a completed well without the simultaneous production of water and/or free-gas.
- 2. Defining the optimum length and position of the interval to be perforated in a well in order to obtain the maximum water and gas-free production rate.

Calhoun (1960) pointed out that the rate at which the fluids can come to an equilibrium level in the rock may be so slow, due to the low permeability or to capillary properties, that the gradient toward the wellbore overcomes it. Under these circumstances, the water is lifted into the wellbore and the gas flows downward, creating a cone as illustrated in Figure 9-2. Not only is the direction of gradients reversed with gas and oil cones, but the rapidity with which the two levels will balance will differ. Also, the rapidity with which any fluid will move is inversely proportional to its viscosity, and, therefore, the gas has a greater tendency to cone than does water. For this reason, the amount of coning will depend upon the viscosity of the oil compared to that of water.

It is evident that the degree or rapidity of coning will depend upon the rate at which fluid is withdrawn from the well and upon the permeability in the vertical direction k_v compared to that in the horizontal direction k_h. It will also depend upon the distance from the wellbore withdrawal point to the gas-oil or oil-water discontinuity.

The elimination of coning could be aided by shallower penetration of wells where there is a water zone or by the development of better horizontal permeability. Although the vertical permeability could not be lessened, the ratio of horizontal to vertical flow can be increased by such techniques as acidizing or pressure parting the formation. The application of such techniques needs to be controlled so that the effect occurs above the water zone or below the gas zone, whichever is the desirable case. This permits a more uniform rise of a water table.

Once either gas coning or water coning has occurred, it is possible to shut in the well and permit the contacts to restabilize. Unless conditions for rapid attainment of gravity equilibrium are present, restabilization will not be extremely satisfactory. Fortunately, bottom water is found often where favorable conditions for gravity separation do exist. Gas coning is more difficult to avoid because gas saturation, once formed, is difficult to eliminate.

There are essentially three categories of correlation that are used to solve the coning problem. These categories are:

- o Critical rate calculations
- Breakthrough time predictions
- Well performance calculations after breakthrough

The above categories of calculations are applicable in evaluating the coning problem in vertical and horizontal wells.

CONING IN VERTICAL WELLS

Vertical Well Critical Rate Correlations

Critical rate Q_{oc} is defined as the maximum allowable oil flow rate that can be imposed on the well to avoid a cone breakthrough. The critical rate would correspond to the development of a stable cone to an elevation just below the bottom of the perforated interval in an oil-water system or to an elevation just above the top of the perforated interval in a gas-oil system. There are several empirical correlations that are commonly used to predict the oil critical rate, including the correlations of:

- o Meyer-Garder
- o Chierici-Ciucci
- Hoyland-Papatzacos-Skjaeveland
- o Chaney et al.
- Chaperson
- o Schols

The practical applications of these correlations in predicting the critical oil flow rate are presented over the following pages.

The Meyer-Garder Correlation

Meyer and Garder (1954) suggest that coning development is a result of the radial flow of the oil and associated pressure sink around the wellbore. In their derivations, Meyer and Garder assume a homogeneous system with a uniform permeability throughout the reservoir, i.e., $k_h = k_v$. It should be pointed out that the ratio k_h/k_v is the most critical term in evaluating and solving the coning problem. They developed three separate correlations for determining the critical oil flow rate:

- Gas coning
- Water coning
- Combined gas and water coning

Gas coning

Consider the schematic illustration of the gas-coning problem shown in Figure 9-3.

Meyer and Garder correlated the critical oil rate required to achieve a stable gas cone with the following well penetration and fluid parameters:

- o Difference in the oil and gas density
- o Depth D_t from the original gas-oil contact to the top of the perforations
- The oil column thickness h

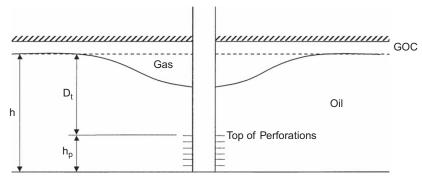


FIGURE 9-3 Gas coning.

The well perforated interval hp, in a gas-oil system, is essentially defined as

$$h_P = h - D_t$$

Meyer and Garder propose the following expression for determining the oil critical flow rate in a gas-oil system:

$$Q_{oc} = 0.246 \times 10^{-4} \left[\frac{\rho_o - \rho_g}{\ln{(r_e/r_w)}} \right] \left(\frac{k_o}{\mu_o B_o} \right) \left[h^2 - (h - D_t)^2 \right] \tag{9-1}$$

where

 $Q_{oc} = critical \ oil \ rate, \ STB/day$

 ρ_g , ρ_o = density of gas and oil, respectively, lb/ft³

 k_o = effective oil permeability, md

 r_e , r_w = drainage and wellbore radius, respectively, ft

h = oil column thickness, ft

 D_t = distance from the gas-oil contact to the *top* of the perforations, ft

Water coning

Meyer and Garder propose a similar expression for determining the critical oil rate in the water coning system shown schematically in Figure 9-4.

The proposed relationship has the following form:

$$Q_{oc} = 0.246 \times 10^{-4} \left[\frac{\rho_{w} - \rho_{o}}{\ln(r_{e}/r_{w})} \right] \left(\frac{k_{o}}{\mu_{o} B_{o}} \right) \left(h^{2} - h_{p}^{2} \right)$$
(9-2)

where

 $\rho_{\rm w} = \text{water density, lb/ft}^3$

 h_p = perforated interval, ft

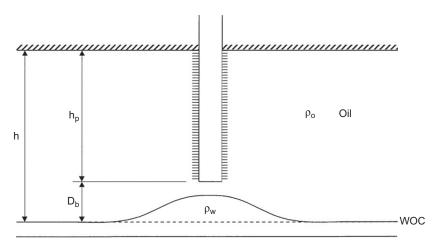


FIGURE 9-4 Water coning.

Simultaneous gas and water coning

If the effective oil-pay thickness h is comprised between a gas cap and a water zone (Figure 9-5), the completion interval h_p must be such as to permit maximum oil-production rate without having gas and water simultaneously produced by coning, gas breaking through at the top of the interval and water at the bottom.

This case is of particular interest in the production from a thin column underlaid by bottom water and overlaid by gas.

For this combined gas and water coning, Pirson (1977) combined Equations 9-1 and 9-2 to produce the following simplified expression for determining the maximum oil-flow rate without gas and water coning:

$$Q_{oc} = 0.246 \times 10^{-4} \left[\frac{k_o}{\mu_o B_o} \right] \frac{h^2 - h_p^2}{\ln(r_e/r_w)} \times \left[(\rho_w - \rho_o) \left(\frac{\rho_o - \rho_g}{\rho_w - \rho_g} \right)^2 + \left(\rho_o - \rho_g \right) \left(1 - \frac{\rho_o - \rho_g}{\rho_w - \rho_g} \right)^2 \right]$$
(9-3)

Example 9-1

A vertical well is drilled in an oil reservoir overlaid by a gas cap. The related well and reservoir data are given below:

```
horizontal and vertical permeability, i.e., k<sub>h</sub>, k<sub>v</sub>
                                                                        = 110 \, \text{md}
oil relative permeability, kro
                                                                        = 0.85
                                                                        = 47.5 \text{ lb/ft}^3
oil density, \rho_o
                                                                        = 5.1 \text{ lb/ft}^3
gas density, ρ<sub>g</sub>
oil viscosity, μ<sub>o</sub>
                                                                        = 0.73 \text{ cp}
oil formation volume factor, Bo
                                                                        = 1.1 \text{ bbl/STB}
oil column thickness, h
                                                                        = 40 \text{ ft}
```

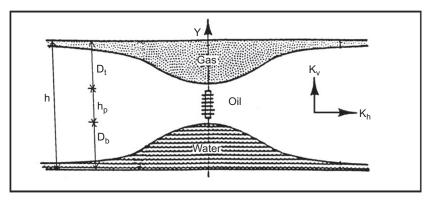


FIGURE 9-5 The development of gas and water coning.

```
\begin{array}{ll} \text{perforated interval, h}_p & = 15 \text{ ft} \\ \text{depth from GOC to top of perforations, D}_t & = 25 \text{ ft} \\ \text{wellbore radius, r}_w & = 0.25 \text{ ft} \\ \text{drainage radius, r}_e & = 660 \text{ ft} \end{array}
```

Using the Meyer and Garder relationships, calculate the critical oil flow rate.

Solution

The critical oil flow rate for this gas-coning problem can be determined by applying Equation 9-1. The following two steps summarize Meyer-Garder methodology:

Step 1. Calculate effective oil permeability k_o

$$k_o = k_{ro} k = (0.85)(110) = 93.5 \text{ md}$$

Step 2. Solve for Q_{oc} by applying Equation 9-1

$$\begin{split} Q_{oc} &= 0.246 \times 10^{-4} \frac{47.5 - 5.1}{\ln(660/0.25)} \frac{93.5}{(0.73)(1.1)} \Big[40^2 - (40 - 25)^2 \Big] \\ &= 21.20 \; STB/day \end{split}$$

Example 9-2

Resolve Example 9-1 assuming that the oil zone is underlaid by bottom water. The water density is given as 63.76 lb/ft³. The well completion interval is 15 feet as measured from the top of the formation (no gas cap) to the bottom of the perforations.

Solution

The critical oil flow rate for this water-coning problem can be estimated by applying Equation 9-2. The equation is designed to determine the critical rate at which the water cone "touches" the bottom of the well to give

$$\begin{split} Q_{oc} &= 0.246 \times 10^{-4} \bigg[\frac{(63.76 - 47.5)}{\ln{(660/0.25)}} \bigg] \left(\frac{93.5}{(0.73)(1.1)} \right) \big[40^2 - 15^2 \big] \\ Q_{oc} &= 8.13 \, \text{STB/day} \end{split}$$

The above two examples signify the effect of the fluid density differences on critical oil flow rate.

Example 9-3

A vertical well is drilled in an oil reservoir that is overlaid by a gas cap and underlaid by bottom water. Figure 9-6 shows an illustration of the simultaneous gas and water coning.



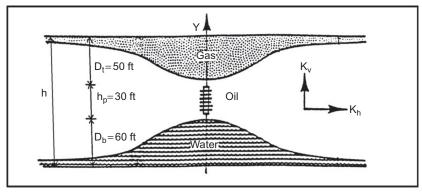


FIGURE 9-6 Gas and water coning problem (Example 9-3).

The following data are available:

oil density	$\rho_o = 47.5 \text{ lb/ft}^3$
water density	$\rho_{\rm w}=63.76~{\rm lb/ft}^3$
gas density	$\rho_{\rm g}=5.1~{ m lb/ft}^3$
oil viscosity	$\mu_{\rm o} = 0.73 \; {\rm cp}$
oil FVF	$B_o = 1.1 \text{ bbl/STB}$
oil column thickness	h = 65 ft
depth from GOC to top of perforations	$D_t = 25 \text{ ft}$
well perforated interval	$h_p = 15 \text{ ft}$
wellbore radius	$r_{\rm w} = 0.25 \; {\rm ft}$
drainage radius	$r_e = 660 \text{ ft}$
oil effective permeability	$k_o = 93.5 \text{ md}$
horizontal and vertical permeability, i.e.,	k_h , $k_v = 110 \text{ md}$
oil relative permeability	$k_{ro} = 0.85$

Calculate the maximum permissible oil rate that can be imposed to avoid cones breakthrough, i.e., water and gas coning.

Solution

Apply Equation 9-3 to solve for the simultaneous gas- and water-coning problem, to give:

$$\begin{aligned} Q_{oc} &= 0.246 \times 10^{-4} \frac{93.5}{(0.73)(1.1)} \left[\frac{65^2 - 15^2}{\text{Ln}(660/0.25)} \right] \\ &\times \left[(63.76 - 47.5) \left(\frac{47.5 - 5.1}{63.76 - 5.1} \right)^2 \right. \\ &\left. + (47.5 - 5.1) \left(1 - \frac{47.5 - 5.1}{63.76 - 5.1} \right)^2 \right] = 17.1 \text{ STB/day} \end{aligned}$$

Pirson (1977) derives a relationship for determining the optimum placement of the desired h_p feet of perforation in an oil zone with a gas cap above and a water zone below. Pirson proposes that the optimum distance D_t from the GOC to the top of the perforations can determined from the following expression:

$$D_{t} = \left(h - h_{p}\right) \left[1 - \frac{\rho_{o} - \rho_{g}}{\rho_{w} - \rho_{g}}\right] \tag{9-4}$$

where the distance D_t is expressed in feet.

Example 9-4

Using the data given in Example 9-3, calculate the optimum distance for the placement of the 15-foot perforations.

Solution

Applying Equation 9-4 gives

$$D_{t} = (65 - 15) \left[1 - \frac{47.5 - 5.1}{63.76 - 5.1} \right] = 13.9 \text{ ft}$$

Slider (1976) presented an excellent overview of the coning problem and the above-proposed predictive expressions. Slider points out that Equations 9-1 through 9-4 are not based on realistic assumptions. One of the biggest difficulties is in the assumption that the permeability is the same in all directions. As noted, this assumption is seldom realistic. Since sedimentary formations were initially laid down in thin, horizontal sheets, it is natural for the formation permeability to vary from one sheet to another vertically.

Therefore, there is generally quite a difference between the permeability measured in a vertical direction and the permeability measured in a horizontal direction. Furthermore, the permeability in the horizontal direction is normally considerably greater than the permeability in the vertical direction. This also seems logical when we recognize that very thin, even microscopic sheets of impermeable material, such as shale, may have been periodically deposited. These permeability barriers have a great effect on the vertical flow and have very little effect on the horizontal flow, which would be parallel to the plane of the sheets.

The Chierici-Ciucci Approach

Chierici et al. (1964) used a potentiometric model to predict the coning behavior in vertical oil wells. The results of their work are presented in dimensionless graphs that take into account the vertical and horizontal permeability. The diagrams can be used for solving the following two types of problems:

a. Given the reservoir and fluid properties, as well as the position of and length of the perforated interval, determine the maximum oil production rate without water and/or gas coning.

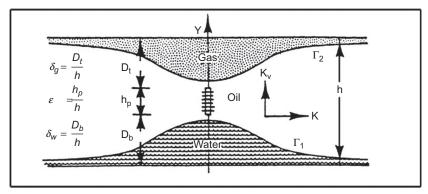


FIGURE 9-7 Water and gas coning in a homogeneous formation. (After Chierici, Ciucci, and Pizzi, courtesy JPT, August 1964).

b. Given the reservoir and fluids characteristics only, determine the optimum position of the perforated interval.

The authors introduced four dimensionless parameters that can be determined from a graphical correlation to determine the critical flow rates. The proposed four dimensionless parameters are shown in Figure 9-7 and defined as follows:

Effective dimensionless radius r_{De}:

The first dimensionless parameter that the authors used to correlate results of potentiometric model is called the effective dimensionless radius and is defined by:

$$r_{De} = \frac{r_e}{h} \sqrt{\frac{k_h}{k_v}} \tag{9-5}$$

Meyer and Garder stated that the proposed graphical correlation is valid in the following range of r_{De} values:

$$5 < r_{De} < 80$$

where

h = oil column thickness, ft

 r_e = drainage radius, ft

 $k_{v},\,k_{h}=$ vertical and horizontal permeability, respectively

Dimensionless perforated length ε:

The second dimensionless parameter that the authors used in developing their correlation is termed the dimensionless perforated length and is defined by:

$$\epsilon = h_p/h \tag{9-6}$$

The authors pointed out that the proposed graphical correlation is valid when the value of the dimensionless perforated length is in the following range:

$$0 < \varepsilon < 0.75$$

Dimensionless gas cone ratio δ_g :

The authors introduced the *dimensionless gas cone ratio* as defined by the following relationship:

$$\delta_g = D_t/h \tag{9-7}$$

with

$$0.070 \le \delta_g \le 0.9$$

where D_t is the distance from the original GOC to the top of perforations, ft.

Dimensionless water cone ratio δ_w :

The last dimensionless parameter that Chierici et al. proposed in developing their correlation is called the *dimensionless water-cone ratio* and is defined by:

$$\delta_{\rm w} = D_{\rm b}/h \tag{9-8}$$

with

$$0.07 \leq \delta_w \leq 0.9$$

where D_b = distance from the original WOC to the bottom of the perforations, ft Chierici and coauthors proposed that the oil-water and gas-oil contacts are stable only if the oil production rate of the well is not higher than the following rates:

$$Q_{ow} = 0.492 \times 10^{-4} \frac{h^2 (\rho_w - \rho_o)}{B_o \mu_o} (k_{ro} k_h) \Psi_w (r_{De}, \varepsilon, \delta_w)$$
 (9-9)

$$Q_{og} = 0.492 \times 10^{-4} \frac{h^{2} \left(\rho_{o} - \rho_{g}\right)}{B_{o} \mu_{o}} (k_{ro} k_{h}) \Psi_{g} (r_{De}, \epsilon, \delta_{g})$$
(9-10)

where

 $Q_{ow} = critical \ oil \ flow \ rate \ in \ oil-water \ system, \ STB/day$

 $Q_{\mathrm{og}} = \text{critical oil flow rate in gas-oil system, STB/day}$

 $\rho_{\rm o}$, $\rho_{\rm w}$, $\rho_{\rm g}$ = densities in lb/ft³

 $\psi_{\rm w}$ = water dimensionless function

 $\psi_g = \text{gas dimensionless function}$

 k_h = horizontal permeability, md

The authors provided a set of working graphs for determining the dimensionless function ψ from the calculated dimensionless parameters r_{De} , ε , and δ . These

graphs are shown in Figures 9-8 through 9-14. This set of curves should be only applied to homogeneous formations.

It should be noted that if a gas cap and an aquifer are present together, the following conditions must be satisfied in order to avoid water and free-gas production.

$$Q_o \leq Q_{ow}$$

and

$$Q_o \le Q_{og}$$

Example 9-5

A vertical well is drilled on a regular 40-acre spacing in an oil reservoir that is overlaid by a gas cap and underlaid by an aquifer. The following data are available:

Oil pay thickness h = 140 ftDistance from the GOC to the top of perforations D_t $= 50 \, \text{ft}$ Length of the perforated interval h_P $= 30 \, \text{ft}$

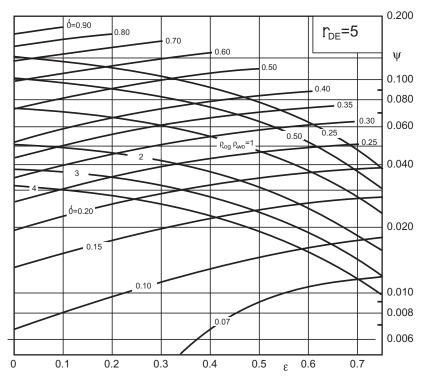


FIGURE 9-8 Dimensionless functions for $r_{De} = 5$. (*After Chierici, Ciucci, and Pizzi, courtesy JPT*, August 1964).

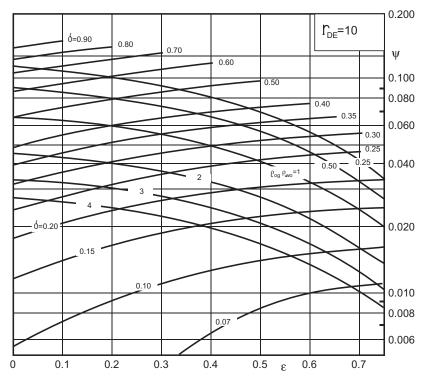


FIGURE 9-9 Dimensionless functions for $r_{De}=10$. (After Chierici, Ciucci, and Pizzi, courtesy JPT, August 1964).

Horizontal permeability k _h	=300 md
Relative oil permeability k _{ro}	= 1.00
Vertical permeability k _v	=90 md
Oil density ρ_o	$= 46.24 \text{ lb/ft}^3$
Water density ρ_w	$= 68.14 \text{ lb/ft}^3$
Gas density ρ_g	$= 6.12 \text{ lb/ft}^3$
Oil FVF B _o	= 1.25 bbl/STB
Oil viscosity μ _o	= 1.11 cp

A schematic representation of the given data is shown in Figure 9-15. Calculate the maximum allowable oil-flow rate without water and free-gas production.

Solution

Step 1. Calculate the drainage radius r_e:

$$\pi r_e^2 = (40)(43, 560)$$

$$r_e = 745 \, ft$$

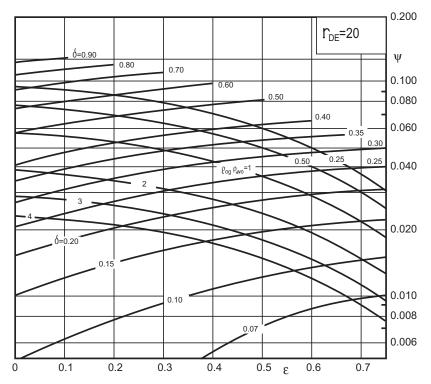


FIGURE 9-10 Dimensionless functions for $r_{De} = 20$. (After Chierici, Ciucci, and Pizzi, courtesy JPT, August 1964).

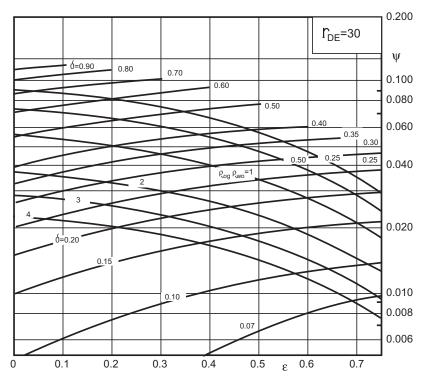


FIGURE 9-11 Dimensionless functions for $r_{De} = 30$. (After Chierici, Ciucci, and Pizzi, courtesy JPT, August 1964).

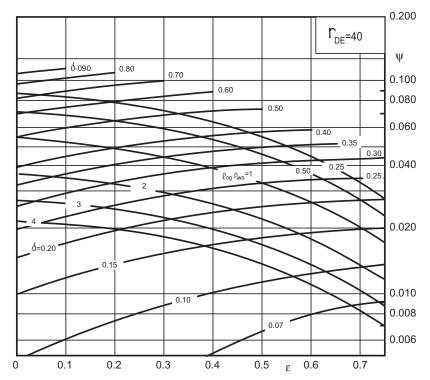


FIGURE 9-12 Dimensionless functions for $r_{De} = 40$. (After Chierici, Ciucci, and Pizzi, courtesy JPT, August 1964).

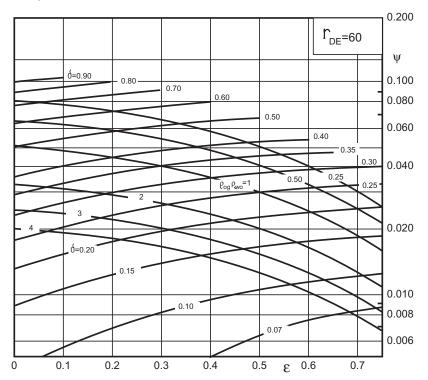


FIGURE 9-13 Dimensionless functions for $r_{De} = 60$. (After Chierici, Ciucci, and Pizzi, courtesy JPT, August 1964).

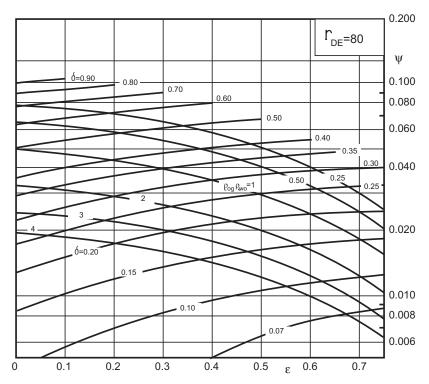


FIGURE 9-14 Dimensionless functions for $r_{De} = 80$. (After Chierici, Ciucci, and Pizzi, courtesy JPT, August 1964).

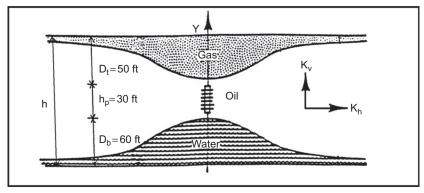


FIGURE 9-15 Gas and water coning problem (Example 9-5).

Step 2. Compute the distance from the WOC to the bottom of the perforations D_b :

$$D_b = h - D_t - h_p$$

$$D_b = 140 - 50 - 30 = 60 \text{ ft}$$

Step 3. Find the dimensionless radius r_{De} from Equation 9-5:

$$r_{De} = \frac{745}{140} \sqrt{\frac{300}{90}} = 9.72$$

Step 4. Calculate the dimensionless perforated length ε by applying Equation 9-6:

$$\varepsilon = \frac{30}{140} = 0.214$$

Step 5. Calculate the gas cone ratio δ_g from Equation 9-7:

$$\delta_{\rm g} = \frac{50}{140} = 0.357$$

Step 6. Determine the water cone ratio $\delta_{\rm w}$ by applying Equation 9-8:

$$\delta_{\rm w} = \frac{60}{140} = 0.429$$

Step 7. Calculate the oil-gas and water-oil density differences:

$$\Delta \rho_{ow} = \rho_w - \rho_o = 68.14 - 46.24 = 21.90 \text{ lb/ft}^3$$

$$\Delta \rho_{og} = \rho_o - \rho_g = 46.24 - 6.12 = 40.12 \text{ lb/ft}^3$$

Step 8. Find the density differences ratio:

$$\Delta \rho_{\rm og} / \Delta \rho_{\rm ow} = \frac{40.12}{21.90} = 1.83$$

Step 9. From Figure 9-10, which corresponds to $r_{De} = 10$; approximate the dimensionless functions ψ_g and ψ_w :

for
$$\epsilon = 0.214$$
 and $\delta_g = 0.357$ to give $\psi_g = 0.051$

and

for
$$\epsilon = 0.214$$
 and $\delta_w = 0.429$ to give $\psi_w = 0.065$

Step 10. Estimate the oil critical rate by applying Equations 9-9 and 9-10:

$$Q_{ow} = 0.492 \times 10^{-4} \frac{140^2 (21.90)}{(1.25)(1.11)} [(1)(300)] 0.065 = 297 \text{ STB/day}$$

$$Q_{og} = 0.492 \times 10^{-4} \frac{140^2 (40.12)}{(1.25) (1.11)} [(1) (300)] 0.051 = 426 \text{ STB/day}$$

These calculations show that the water coning is the limiting condition for the oil-flow rate. The maximum oil rate without water or free-gas production is, therefore, 297 STB/day.

Chierici et al. (1964) proposed a methodology for determining the optimum completion interval in coning problems. The method is basically based on the "trial and error" approach.

For a given dimensionless radius r_{De} and knowing GOC, WOC, and fluids density, the specific steps of the proposed methodology are summarized below:

- Step 1. Assume the length of the perforated interval h_p.
- Step 2. Calculate the dimensionless perforated length $\varepsilon = h_p/h$.
- Step 3. Select the appropriate family of curves that corresponds to r_{De}, interpolate if necessary, and enter the working charts with ε on the x-axis and move vertically to the calculated ratio $\Delta \rho_{\rm og}/\Delta \rho_{\rm ow}$. Estimate the corresponding δ and ψ . Designate these two dimensionless parameters as the optimum gas cone ratio $\delta_{g,opt}$ and optimum dimensionless function ψ_{opt} .
- Step 4. Calculate the distance from GOC to the top of the perforation,

$$D_t = (h) \big(\delta_{g,opt} \big)$$

Step 5. Calculate the distance from the WOC to the bottom of the perforation, h_w

$$D_b = h - D_t - h_p$$

- Step 6. Using the optimum dimensionless function ψ_{opt} in Equation 9-9; calculate the maximum allowable oil-flow rate Q_{ow}.
- Step 7. Repeat Steps 1 through 6.
- Step 8. The calculated values of Q_{ow} at different assumed perforated intervals should be compared with those obtained from flow-rate equations, e.g., Darcy's equation, using the maximum drawdown pressure.

Example 9-6

Example 9-5 indicates that a vertical well is drilled in an oil reservoir that is overlaid by a gas cap and underlaid by an aquifer. Assuming that the pay thickness h is 200 feet and the rock and fluid properties are identical to those given in Example 9-5, calculate length and position of the perforated interval.

Solution

Step 1. Using the available data, calculate

$$r_{De} = \frac{745}{200} \sqrt{\frac{300}{90}} = 6.8$$

and

$$\Delta \rho_{og}/\Delta \rho_{wo}\,{=}\,40.12/21.90\,{=}\,1.83$$

Step 2. Assume the length of the perforated interval is 40 feet; therefore,

$$\begin{array}{l} h_p = 40' \\ \epsilon = 40/200 = 0.2 \end{array}$$

Step 3. To obtain the values of ψ_{opt} and $\delta_{g,opt}$ for $r_{De} = 6.8$, interpolate between Figures 9-8 and 9-9 to give

$$\Psi_{opt} = 0.043$$
$$\delta_{g,opt} = 0.317$$

Step 4. Calculate the distance from GOC to the top of the perforations.

$$D_t = (200)(0.317) = 63 \text{ ft}$$

Step 5. Determine the distance from the WOC to the bottom of the perforations.

$$D_b = 200 - 63 - 40 = 97 \text{ ft}$$

Step 6. Calculate the optimum oil-flow rate.

$$(Q_o)_{opt} = 0.492 \times 10^{-4} \frac{200^2 (40.12)(300)(0.043)}{(1.25)(1.11)}$$

= 740 STB/day

Step 7. Repeat Steps 2 through 6 with the results of the calculation as shown below. The oil-flow rates as calculated from appropriate flow equations are also included.

h_p	20	40	60	80	100
ε	0.1	0.2	0.3	0.4	0.5
ψ_{opt}	0.0455	0.0430	0.0388	0.0368	0.0300
$\delta_{ m g,opt}$	0.358	0.317	0.271	0.230	0.190
D_t	72	63	54	46	38
D_b	108	97	86	74	62
$(Q_o)_{opt}$	786	740	669	600	516
Expected Q _o	525	890	1320	1540	1850

The maximum oil production rate that can be obtained from this well without coning breakthrough is 740 STB/day. This indicates that the optimum distance from the GOC to the top of the perforations is 63 ft and the optimum distance from the WOC to the bottom of the perforations is 97 ft. The total length of the perforated interval is 200 - 63 - 97 = 40 ft.

The Hoyland-Papatzacos-Skjaeveland Methods

Hoyland, Papatzacos, and Skjaeveland (1989) presented two methods for predicting critical oil rate for bottom water coning in anisotropic, homogeneous formations with the well completed from the top of the formation. The first

method is an analytical solution, and the second is a numerical solution to the coning problem. A brief description of the methods and their applications are presented below.

The Analytical Solution Method

The authors presented an analytical solution that is based on the Muskat-Wyckoff (1953) theory. In a steady-state flow condition, the solution takes a simple form when it is combined with the method of images to give the boundary conditions as shown in Figure 9-16.

To predict the critical rate, the authors superimpose the same criteria as those of Muskat and Wyckoff on the single-phase solution and, therefore, neglect the influence of cone shape on the potential distribution. Hoyland and his coworkers presented their analytical solution in the following form:

$$Q_{oc} = 0.246 \times 10^{-4} \left[\frac{h^2 (\rho_w - \rho_o) k_h}{\mu_o B_o} \right] q_{CD}$$
 (9-11)

where

 Q_{oc} = critical oil rate, STB/day h = total thickness of the oil zone, ft $\rho_{\rm w}$, $\rho_{\rm o}$ = water and oil density, lb/ft³ k_h = horizontal permeability, md q_{CD} = dimensionless critical flow rate

The authors correlated the dimensionless critical rate q_{CD} with the dimensionless radius r_D and the fractional well penetration ratio h_P/h as shown in Figure 9-17.

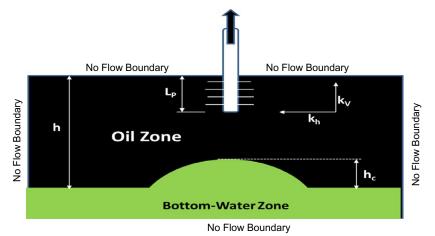


FIGURE 9-16 Illustration of the boundary condition for analytical solution. (After Hoyland, A. et al., courtesy SPE Reservoir Engineering, November 1989).

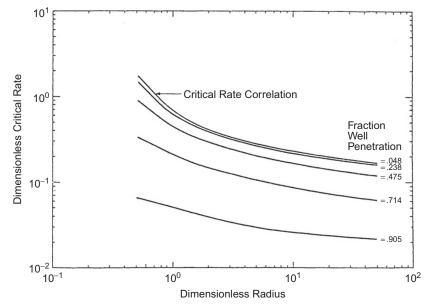


FIGURE 9-17 Critical rate correlation. (After Hoyland, A. et al., courtesy SPE Reservoir Engineering, November 1989).

$$r_D = \frac{r_e}{h} \sqrt{\frac{k_v}{k_h}} \tag{9-12}$$

where

 r_e = drainage radius, ft

 k_v = vertical permeability, md

 k_h = horizontal permeability, md

The Numerical Solution Method

Based on a large number of simulation runs with more than 50 critical rate values, the authors used a regression analysis routine to develop the following relationships:

For isotropic reservoirs with $k_h = k_v$, the following expression is proposed:

$$\begin{split} Q_{oc} &= 0.924 \times 10^{-4} \frac{k_o(\rho_w - \rho_o)}{\mu_o B_o} \left[1 - \left(\frac{h_p}{h} \right)^2 \right]^{1.325} \\ &\times h^{2.238} [1 n(r_e)]^{-1.99} \end{split} \tag{9-13}$$

For anisotropic reservoirs, the authors correlated the dimensionless critical rate with the dimensionless radius r_D and five different fractional well penetrations. The correlation is presented in a graphical form as shown in Figure 9-18.

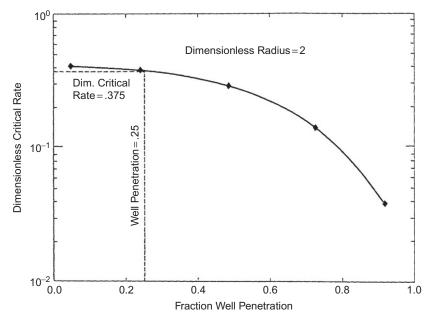


FIGURE 9-18 Critical rate calculation for Example 9-7. (*After Hoyland, A. et al., courtesy SPE* Reservoir Engineering, *November 1989*).

The authors illustrated their methodology through the following example.

Example 9-7

Given the following data, determine the oil critical rate:

Density differences (water/oil), lbm/ft ³	= 17.4
Oil FVF, RB/STB	= 1.376
Oil viscosity, cp	= 0.8257
Horizontal permeability, md	= 1,000
Vertical permeability, md	= 640
Total oil thickness, ft	= 200
Perforated thickness, ft	= 50
External radius, ft	= 500

Solution

Step 1. Calculate the dimensionless radius r_D by applying Equation 9-12.

$$r_D \!=\! \frac{r_e}{h} (k_v/k_h)^{0.5} \!=\! \frac{500}{200} (40/1000)^{0.5} \!=\! 2$$

Step 2. Determine dimensionless critical rate for several fractional well penetrations from Figure 9-17 for a dimensionless radius of 2.

- Step 3. Plot dimensionless critical rate as a function of well penetration. The plot is shown in section A of Figure 9-17.
- Step 4. Calculate fractional well penetration, $h_p/h = 50/200 = 0.25$.
- Step 5. Interpolate in the plot in section A of Figure 9-17 to find dimensionless critical rate q_{Dc} equal to 0.375.
- Step 6. Use Equation 9-11 and find the critical rate.

$$\begin{split} Q_{oc} &= 0.246 \times 10^{-4} \bigg[\frac{200^2 (17.4)}{(1.376)(0.8257)} \bigg] (1000) (0.375) \\ &= 5,651 \, STB/day \end{split}$$

Critical Rate Curves by Chaney et al.

Chaney et al. (1956) developed a set of working curves for determining oil critical flow rate. The authors proposed a set of working graphs that were generated by using a potentiometric analyzer study and applying the water coning mathematical theory as developed by Muskat-Wyckoff (1953).

The graphs, as shown in Figures 9-19 through 9-23, were generated using the following fluid and sand characteristics:

Drainage radius	$r_{\rm e} = 1000 \; {\rm ft}$
Wellbore radius	$r_{\rm w}=3''$
Oil column thickness	h = 12.5, 25, 50, 75 and 100 ft
Permeability	k = 1000 md
Oil viscosity	$\mu_{\rm o}=1~{ m cp}$
$\rho_o-\rho_w$	$= 18.72 \text{ lb/ft}^3$
$p_{o}-p_{g}$	$= 37.44 \text{ lb/ft}^3$

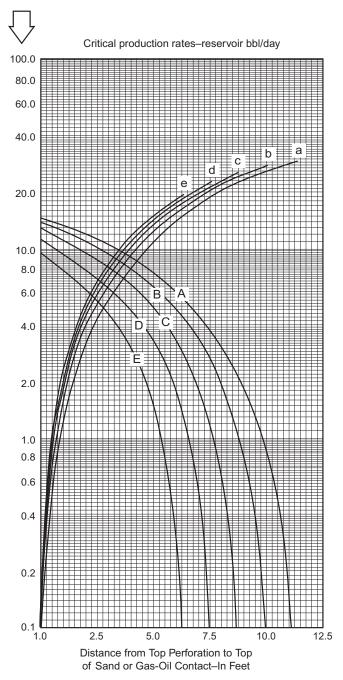
The graphs are designed to determine the critical flow rate in oil-water, gas-oil, and gas-water systems with fluid and rock properties as listed above. The hypothetical rates as determined from the Chaney et al. curves (designated as $Q_{\rm curve}$), are corrected to account for the actual reservoir rock and fluid properties by applying the following expressions:

In oil-water systems

$$Q_{oc} = 0.5288 \times 10^{-4} \left[\frac{k_o (\rho_w - \rho_o)}{\mu_o B_o} \right] Q_{curve}$$
 (9-14)

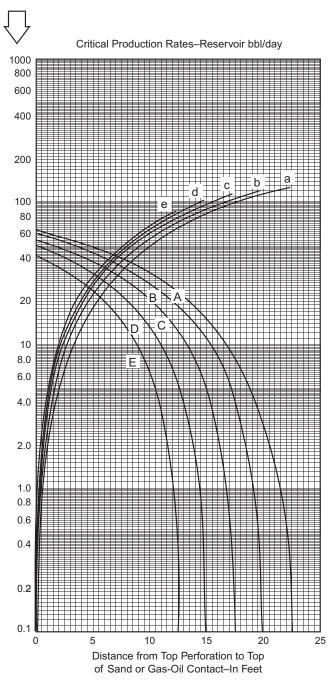
where

$$\begin{split} &\rho_o = \text{oil density, lb/ft}^3 \\ &\rho_w = \text{water density, lb/ft}^3 \\ &Q_{oc} = \text{critical oil flow rate, STB/day} \\ &k_o = \text{effective oil permeability, md} \end{split}$$



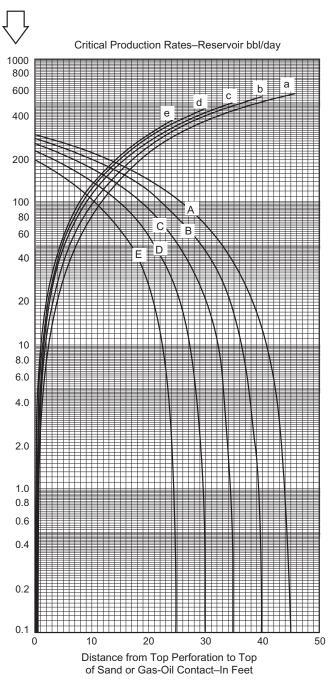
Critical-production-rate curves for sand thickness of 12.5 ft., well radius of 3 in., and drainage radius of 1,000 ft. Water coning curves: A, 1.25 ft. perforated interval; B, 2.5 ft.; C, 3.75 ft.; D, 5.00 ft.; and E, 6.25 ft. Gas coning curves: a, 1.25 ft. perforated interval; b, 2.5 ft.; c, 3.75 ft.; d, 5.00 ft., and e, 6.25 ft.

FIGURE 9-19 Critical production rate curves. (After Chaney et al., courtesy OGJ, May 1956).



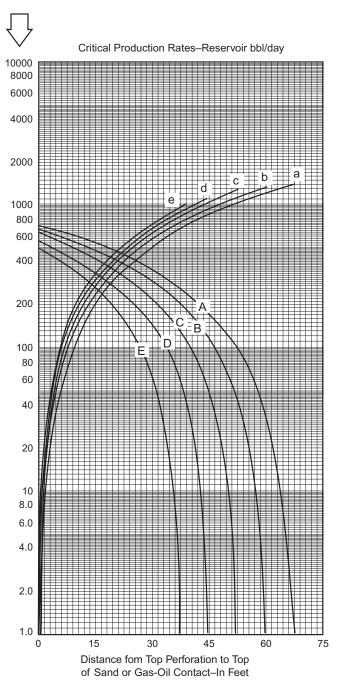
Critical-production-rate curves for sand thickness of 25 ft., well radius of 3 in., and drainage radius of 1,000 ft. Water coning curves: A, 2.5 ft. perforated interval; B, 5 ft.; C, 7.5 ft.; D, 10 ft.; and E, 12.5 ft. Gas coning curves: a, 2.5 ft. perforated interval; b, 5 ft.; c, 7.5 ft.; d, 10 ft., and e, 12.5 ft.

FIGURE 9-20 Critical production rate curves. (After Chaney et al., courtesy OGJ, May 1956).



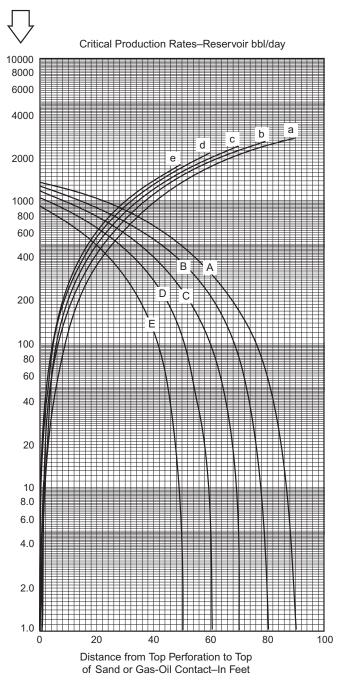
Critical-production-rate curves for sand thickness of 50 ft., well radius of 3 in., and drainage radius of 1,000 ft. Water coning curves: A, 5 ft. perforated interval; B, 10 ft.; C, 15 ft.; D, 20 ft.; and E, 25 ft. Gas coning curves: a, 5 ft. perforated interval; b, 10 ft.; c, 15 ft.; d, 20 ft., and e, 25 ft.

FIGURE 9-21 Critical production rate curves. (After Chaney et al., courtesy OGJ, May 1956.)



Critical-production-rate curves for sand thickness of 75 ft., well radius of 3 in., and drainage radius of 1,000 ft. Water coning curves: A, 7.5 ft. perforated interval; B, 15 ft.; C, 22.5 ft.; D, 30 ft.; and E, 37.5 ft. Gas coning curves: a, 7.5 ft. perforated interval; b, 15 ft.; c, 22.5 ft.; d, 30 ft., and e, 37.5 ft.

FIGURE 9-22 Critical production rate curves. (After Chaney et al, courtesy OGJ, May 1956).



Critical-production-rate curves for sand thickness of 100 ft., well radius of 3 in., and drainage radius of 1,000 ft. Water coning curves: A, 10 ft. perforated interval; B, 20 ft.; C, 30 ft.; D, 40 ft.; and E, 50 ft. Gas coning curves: a, 10 ft. perforated interval; b, 20 ft.; c, 30 ft.; d, 40 ft., and e, 50 ft.

FIGURE 9-23 Critical production rate curves. (After Chaney et al, courtesy OGJ, May 1956).

In gas-water systems

$$Q_{gc} = 0.5288 \times 10^{-4} \left[\frac{k_g \left(\rho_w - \rho_g \right)}{\mu_g B_g} \right] Q_{curve}$$
 (9-15)

where

$$\begin{split} \rho_g &= \text{gas density, lb/ft}^3 \\ \rho_w &= \text{water density, lb/ft}^3 \\ Q_{gc} &= \text{critical gas flow rate, Mscf/day} \\ \beta_g &= \text{gas FVF, bbl/Mscf} \end{split}$$

 k_g = effective gas permeability, md

In gas-oil systems

$$Q_{oc} = 0.2676 \times 10^{-4} \left[\frac{k_o \left(\rho_o - \rho_g \right)}{\mu_o B_o} \right] Q_{curve}$$
 (9-16)

Example 9-8

In an oil-water system, the following fluid and sand data are available:

$$\begin{array}{ll} h = 50' & h_p = 15' \\ \rho_o = 47.5 \ lb/ft^3 & \rho_w = 63.76 \ lb/ft^3 \\ \mu_o = 0.73 \ cp & B_o = 1.1 \ bbl/STB \\ r_w = 3'' & r_e = 1000' \end{array}$$

Calculate the oil critical rate.

Solution

- Step 1. Distance from the top of the perforations to top of the sand = 0'
- Step 2. Using Figure 9-20, for h = 50, enter the graph with 0' and move vertically to curve C to give:

$$Q_{curve} = 270 \, bbl/day$$

Step 3. Calculate critical oil rate from Equation 9-14.

$$Q_{oc} = 0.5288 \times 10^{-4} \left[\frac{93.5(63.76 - 47.5)}{(1.1)(0.73)} \right] 270 = 27 \text{ STB/day}$$

The above method can be used through the trial-and-error procedure to optimize the location of the perforated interval in two-cone systems. It should be pointed out that Chaney's method was developed for a homogeneous, isotropic reservoir with $\mathbf{k}_v = \mathbf{k}_h$.

Chaperson's Method

Chaperson (1986) proposed a simple relationship to estimate the critical rate of a vertical well in an anisotropic formation ($k_v \neq k_h$). The relationship accounts for the distance between the production well and boundary. The proposed correlation has the following form:

$$Q_{oc} = 0.0783 \times 10^{-4} \frac{k_h (h - h_p)^2}{\mu_o B_o} [\Delta \rho] q_c^*$$
 (9-17)

where

 Q_{oc} = critical oil rate, STB/day

 k_h = horizontal permeability, md

 $\Delta \rho = \rho_{\rm w} - \rho_{\rm o}$, density difference, lb/ft³

h = oil column thickness, ft

 h_p = perforated interval, ft

Joshi (1991) correlated the coefficient q_c^* with the parameter α'' as

$$q_c^* = 0.7311 + (1.943/\alpha'')$$
 (9-18)

$$\alpha'' = (r_e/h)\sqrt{k_v/k_h}$$
 (9-19)

Example 9-9

The following data are available on an oil-water system:

h = 50'	$r_{\rm e} = 1000'$	$\mu_{\rm o} = 0.73 \; {\rm cp}$
$B_o = 1.1 \text{ bbl/STB}$	$\rho_{\rm w}=63.76~\rm lb/ft^3$	$k_h = 100 \text{ md}$
$\rho_{\rm o} = 47.5 \; {\rm lb/ft^3}$	$k_v = 10 \text{ md}$	$h_P = 15'$

Calculate the critical rate.

Solution

Step 1. Calculate α'' from Equation 9-19.

$$\alpha'' = (1000/50)\sqrt{10/100} = 6.324$$

Step 2. Solve for q_c^* by applying Equation 9-18.

$$q_c^* = 0.7311 + (1.943/6.324) = 1.0383$$

Step 3. Solve for the critical oil rate Q_{oc} by using Equation 9-17.

$$\begin{split} Q_{oc} &= 0.0783 \times 10^{-4} \frac{(100)(50-15)^2}{(0.73)(1.1)} [63.76-47.5](1.0383) \\ Q_{oc} &= 20.16 \, STB/day \end{split}$$

Schols' Method

Schols (1972) developed an empirical equation based on results obtained from numerical simulator and laboratory experiments. His critical rate equation has the following form:

$$\begin{split} Q_{oc} &= 0.0783 \times 10^{-4} \left[\frac{(\rho_w - \rho_o) k_o \left(h^2 - h_p^2 \right)}{u_o B_o} \right] \\ &\times \left[0.432 + \frac{3.142}{\ln(r_e/r_w)} \right] (h/r_e)^{0.14} \end{split} \tag{9-20}$$

where

 k_o = effective oil permeability, md

 r_w = wellbore radius, ft

 h_p = perforated interval, ft

 $\rho = \text{density}, \text{lb/ft}^3$

Schols' equation is only valid for isotropic formation, i.e., $k_h = k_v$.

Example 9-10

In an oil-water system, the following fluid and rock data are available:

$$\begin{array}{lll} h = 50' & h_p = 15' & \rho_o = 47.5 \ lb/ft^3 & \rho_w = 63.76 \ lb/ft^3 \\ \mu_o = 0.73 \ cp & B_o = 1.1 \ bbl/STB & r_e = 1000' & r_w = 0.25' \end{array}$$

Calculate the critical oil flow rate.

Solution

Applying Equation 9-20, gives

$$\begin{aligned} Q_{oc} &= 0.0783 \times 10^{-4} \left[\frac{(63.76 - 47.5)(93.5)(50^2 - 15^2)}{(0.73)(1.1)} \right] \\ &\times \left[0.432 + \frac{3.142}{\ln(1000/.25)} \right] (50/1000)^{0.14} \\ Q_{oc} &= 18 \, \text{STB} / day \end{aligned}$$

BREAKTHROUGH TIME IN VERTICAL WELLS

Critical flow rate calculations frequently show low rates that, for economic reasons, cannot be imposed on production wells. Therefore, if a well produces above its critical rate, the cone will break through after a given time period. This time is called time to breakthrough tBT. Two of the most widely used correlations are documented below.

The Sobocinski-Cornelius Method

Sobocinski and Cornelius (1965) developed a correlation for predicting water breakthrough time based on laboratory data and modeling results. The authors correlated the breakthrough time with two dimensionless parameters, the dimensionless cone height and the dimensionless breakthrough time. Those two dimensionless parameters are defined by the following expressions:

Dimensionless cone height Z

$$Z = 0.492 \times 10^{-4} \frac{(\rho_{\rm w} - \rho_{\rm o}) k_{\rm h} h (h - h_{\rm p})}{\mu_{\rm o} B_{\rm o} Q_{\rm o}}$$
(9-21)

where

 $\rho = \text{density}, \text{lb/ft}^3$

 k_h = horizontal permeability, md

 $Q_o = oil production rate, STB/day$

 h_p = perforated interval, ft

h = oil column thickness, ft

Dimensionless breakthrough time (t_D)_{BT}

$$(t_D)_{BT} = \frac{4Z + 1.75Z^2 - 0.75Z^3}{7 - 2Z}$$
 (9-22)

The authors proposed the following expression for predicting time to breakthrough from the calculated value of the dimensionless breakthrough time $(t_D)_{BT}$:

$$t_{BT} = \frac{20,325 \,\mu_o \, h \, \phi(t_D)_{BT}}{(\rho_w - \rho_o) \, k_v \, (1 + M^{\alpha})} \tag{9-23}$$

where

 t_{BT} = time to breakthrough, days

 ϕ = porosity, fraction

 k_v = vertical permeability, md

M =water-oil mobility and is defined by:

$$\mathbf{M} = \left[\frac{\left(\mathbf{k}_{\text{rw}}\right)_{\text{sor}}}{\left(\mathbf{k}_{\text{ro}}\right)_{\text{swc}}} \right] \left(\frac{\mu_{\text{o}}}{\mu_{\text{w}}} \right) \tag{9-24}$$

with

 $(k_{ro})_{swc}$ = oil relative permeability at connate water saturation $(k_{rw})_{sor}$ = water relative permeability at residual oil saturation $\alpha = 0.5$ for M ≤ 1

 $\alpha = 0.6 \text{ for } 1 < M < 10$

Joshi (1991) observed by examining Equation 9-22 that if Z = 3.5 or greater, there will be no water breakthrough. This observation can be imposed on Equation 9-21 with Z = 3.5 to give an expression for calculating the critical oil flow rate, or

$$Q_{oc} = 0.141 \times 10^{-4} \frac{(\rho_{w} - \rho_{o})k_{h}h(h - h_{p})}{\mu_{o}B_{o}}$$
(9-25)

Example 9-11

Calculate the water breakthrough using the Sobocinski-Cornelius method for a vertical well producing at 250 STB/day. The following reservoir data are available:

Solution

Step 1. Solve for the dimensionless cone height Z from Equation 9-21 to give

$$Z = 0.492 \times 10^{-4} \left[\frac{\left(63.76 - 47.5\right) \left(93\right) \left(50\right) \left(50 - 15\right)}{\left(0.73\right) \left(1.1\right) \left(250\right)} \right] = 0.6486$$

Step 2. Calculate the dimensionless breakthrough time by using Equation 9-22.

$$(t_D)_{BT} = \frac{(4)(0.64866) + 1.75(0.6486)^2 - 0.75(0.6486)^3}{7 - 2(0.6486)}$$

= 0.5481

Step 3. Estimate time to breakthrough from Equation 9-23.

$$t_{BT} = \frac{20,325(0.73)(0.13)(50)(0.5481)}{(63.76 - 47.5)(9)(1 + 3.6)} = 123 \text{ days}$$

Example 9-12

Using the data given in Example 9-11, approximate the critical oil flow rate by using Equation 9-25.

Solution

$$Q_{oc} = 0.141 \times 10^{-4} \frac{(63.76 - 47.5)(93)(50)(50 - 15)}{(0.73)(1.1)}$$

= 46.3 STB/day

The Bournazel-Jeanson Method

Based on experimental data, Bournazel and Jeanson (1971) developed a methodology that uses the same dimensionless groups proposed in the Sobocinski-

Cornelius method. The procedure of calculating the time to breakthrough is given below.

- Step 1. Calculate the dimensionless core height Z from Equation 9-21.
- Step 2. Calculate the dimensionless breakthrough time by applying the following expression:

$$(t_D)_{BT} = \frac{Z}{3 - 0.7Z}$$
 (9-26)

Step 3. Solve for the time to breakthrough $t_{\rm BT}$ by substituting the above-calculated dimensionless breakthrough time into Equation 9-23, i.e.,

$$t_{BT} = \frac{20,325 \,\mu_{o} \,h \,\phi(t_{D})_{BT}}{(\rho_{w} - \rho_{o}) k_{v} (1 + M^{\alpha})}$$

As pointed out by Joshi (1991), Equation 9-26 indicates that no breakthrough occurs if $Z \ge 4.286$. Imposing this value on Equation 9-21 gives a relationship for determining $Q_{\rm oc}$.

$$Q_{oc} = 0.1148 \times 10^{-4} \frac{(\rho_w - \rho_o)k_h h(h - h_p)}{\mu_o B_o}$$
 (9-27)

Example 9-13

Resolve Example 9-11 by using the Bournazel-Jeanson method.

- Step 1. Solve for the dimensionless cone height Z = 0.6486
- Step 2. Calculate the dimensionless breakthrough time from Equation 9-26.

$$(t_D)_{BT} = \frac{0.6486}{3 - 0.7(.6486)} = 0.2548$$

Step 3. Calculate the time to breakthrough by applying Equation 9-23 to give

$$t_{BT} = \frac{20,325 (0.73) (0.13) (50) (0.2548)}{(63.76 - 47.5) (9) (1 + 3.6)} = 57.2 days$$

Step 4. From Equation 9-27, the critical oil rate is

$$Q_{oc} = 37.8 STB/day$$

AFTER BREAKTHROUGH PERFORMANCE

Once the water breakthrough occurs, it is important to predict the performance of water production as a function of time. Normally, using numerical radial models solves such a problem. Currently, no simple analytical solution exists to predict the performance of the vertical well after breakthrough. Kuo and Desbrisay (1983) applied the material balance equation to predict the rise in the oil-water contact in a homogeneous reservoir and correlated their numerical results in terms of the following dimensionless parameters:

- Dimensionless water cut (f_w)_D
- Dimensionless breakthrough time t_{DBT}
- Dimensionless limiting water cut (WC)_{limit}

The specific steps of the proposed procedure are given below.

- Step 1. Calculate the time to breakthrough $t_{\rm BT}$ by using the Sobocinski-Cornelius method or the Bournazel-Jeanson correlation.
- Step 2. Assume any time t after breakthrough.
- Step 3. Calculate the dimensionless breakthrough time ration t_{DBT} from:

$$t_{DBT} = t/t_{BT} \tag{9-28}$$

Step 4. Compute the dimensionless limiting water cut from:

$$(WC)_{limit} = \frac{M}{M + (h/h_w)}$$
 (9-29)

With the parameters in Equation 9-29 as defined below:

$$M = \left[\frac{(k_{rw})_{sor}}{(k_{ro})_{swc}} \right] \frac{\mu_o}{\mu_w}$$
 (9-30)

$$h = H_0(1 - R) \tag{9-31}$$

$$h_{w} = H_{w} + H_{o}R$$
 (9-32)

$$R = (N_p/N) \left[\frac{1 - S_{wc}}{1 - S_{or} - S_{wc}} \right]$$
 (9-33)

where

 $(WC)_{limit}$ = current limiting value for water cut

M = mobility ratio

 $(k_{rw})_{sor}$ = relative permeability for the water and residual oil saturation (S_{or})

 $(k_{ro})_{swc} =$ relative permeability for the oil at the connate water saturation (S_{wc})

 μ_o , $\mu_w = oil$ and water viscosities, cp

 H_o = initial oil zone thickness, ft

 H_w = initial water zone thickness, ft

h = current oil zone thickness, ft

 h_w = current water zone thickness, ft

 N_p = cumulative oil production, STB

N = initial oil in place, STB

Step 5. Calculate the dimensionless water cut $(f_w)_D$ based upon the dimensionless breakthrough time ratio as given by the following relationships:

$$(f_w)_D = 0 \text{ for } t_{DBT} < 0.5$$
 (9-34)

$$(f_w)_D = 0.29 + 0.94 \log (t_{DBT}) \text{ for } 0.5 \le t_{DBT} \le 5.7$$
 (9-35)

$$(f_w)_D = 1.0 \text{ for } t_{DBT} > 5.7$$
 (9-36)

Step 6. Calculate the actual water cut f_w from the expression:

$$f_w = (f_w)_D(WC)_{limit}$$
 (9-37)

Step 7. Calculate water and oil flow rate by using the following expressions:

$$Q_w = (f_w)Q_T \tag{9-38}$$

$$Q_0 = Q_T - Q_w \tag{9-39}$$

where

Qw, Qo, QT are the water, oil, and total flow rates, respectively.

It should be pointed out that as oil is recovered, the oil-water contact will rise and the limiting value for water cut will change. It also should be noted the limiting water cut value (WC)_{limit} lags behind one time step when calculating future water cut.

Example 9-14

The rock, fluid, and the related reservoir properties of a bottom-water drive reservoir are given below:

well spacing = 80 acres initial oil column thickness = 80 ft

Calculate the water cut behavior of a vertical well in the reservoir assuming a total production rate of 500, 1000, and 1500 STB/day.

Solution

Step 1. Calculate the dimensionless cone height Z by using Equation 9-21.

$$Z = 0.492 \times 10^{-4} \frac{\left(63 - 47\right) \left(60\right) \left(80\right) \left(80 - 20\right)}{\left(1.6\right) \left(1.2\right) Q_{o}}$$

Q_{o}	500	1000	1500
Z	0.2362	0.1181	0.0787

Step 2. Calculate the dimensionless breakthrough time by applying Equation 9-26.

Q	500	1000	1500
Z	0.2362	0.1181	0.0787
$(t_D)_{BT}$	0.08333	0.04048	0.02672

Step 3. Calculate the time to breakthrough from Equation 9-23.

$$\begin{split} t_{BT} &= \left[\frac{\left(20,325\right)\left(1.6\right)\left(0.14\right)\left(80\right)}{\left(63-47\right)\left(6\right)\left(1+3.1\right)^{.6}} \right] \left(t_{D}\right)_{BT} \\ t_{BT} &= 1276.76 (t_{D})_{BT} \end{split}$$

Q	500	1000	1500
$(t_D)_{BT}$	0.08333	0.04048	0.02672
t_{BT}	106.40	51.58	34.11

Step 4. Calculate initial oil in place N.

$$\begin{split} N = & 7758 A \varphi h (1 - S_{wi}) / B_o \\ N = & 7758 (80) (0.14) (80) (1 - 0.25) / 1.2 = 4,344,480 \ STB \end{split}$$

Step 5. Calculate the parameter R by applying Equation 9-33.

$$R = [N_p/(4,344,480)] \frac{1 - 0.25}{1 - 0.35 - 0.25} = 4.3158 \times 10^{-7} N_p$$

Step 6. Calculate the limiting water cut at breakthrough.

Q_{o}	500	1000	1500
$t_{ m BT}$	106.4	51.58	34.11
$N_{\rm p}$	53,200	51,580	51,165
Ŕ	0.02296	0.022261	0.022082
h	78.16	78.22	78.23
h_{w}	21.84	21.78	21.77
$(WC)_{limit}$	0.464	0.463	0.463

From Equation 9-28, calculate t_{DBT}

$$t_{DBT} = 120/106.4 = 1.1278$$

• Apply Equation 9-36 to find $(f_w)_D$:

$$(f_w)_D = 0.29 + 0.96 \log (1.1278) = 0.3391$$

• Solve for the present water cut from Equation 9-37:

$$f_w = (0.3391)(0.464) = 0.1573$$

Step 8. Calculate water and oil flow rate:

$$Q_w = (0.1573)(500) = 78.65 \text{ STB/day}$$

 $Q_0 = 500 - 78.65 = 421.35 \text{ STB/day}$

Step 9. Calculate cumulative oil produced from breakthrough to 120 days:

$$\Delta N_p = \left\lceil \frac{500 + 421.35}{2} \right\rceil (120 - 106.4) = 6,265.18\,STB$$

Step 10. Calculate cumulative oil produced after 120 days:

$$N_p = 53,200 + 6,265.18 = 59,465.18 \text{ STB}$$

Step 11. Find the recovery factory (RF):

$$RF = 59,465.18/4,344,480 = 0.0137$$

Step 12. Assume an elapsed time of 135 days, repeat the above steps at the same total rate of 500 STB/day:

$$\circ$$
 R = 4.3158 \times 10⁻⁷ (59,465.18) = 0.020715

- $h_{w} = 21.66$
- \circ h = 78.34
- \circ (W_c)limit = 0.4615
- $(f_w)_D = 0.29 + 0.94 \log (135/106.4) = 0.3872$
- \circ f_w = (0.3872) (0.4615) = 0.1787
- $Q_{\rm w} = (500) (0.1787) = 89.34 \text{ STB/day}$
- $Q_0 = 500 89.34 = 410.66 \text{ STB/day}$

$$\Delta N_p = \left\lceil \frac{410.66 + 421.34}{2} \right\rceil (135 - 120) = 6,240.0 \, STB$$

- $\circ \ \ N_p = 59,\!465.18 + 6,\!240.0 = 65,\!705.22$
- \circ RF = 0.0151

Tables 9-1 through 9-3 summarize the calculations for water cut versus time for total flow rates of 500, 100, and 1500 STB/day, respectively.

TABLE 9-1 Results of Example 9-14. Total Production Rate is 500 STB/day

Time days	Oil Rate STB/day	Water Rate STB/ day	Water Cut Fraction	Cum. Oil MSTB	Oil Rec.
120.	406.5	93.5	0.187	59.999	1.38
135.	379.9	120.1	0.240	65.897	1.52
150.	355.8	144.2	0.288	71.415	1.64
165.	333.8	166.2	0.332	76.587	1.76
180.	313.5	186.5	0.373	81.442	1.87
195.	294.5	205.5	0.411	86.002	1.98
210.	276.9	223.1	0.446	90.287	2.08
765.	239.3	260.7	0.521	177.329	4.08
1020.	226.4	273.6	0.547	236.676	5.45
1035.	225.6	274.4	0.549	240.066	5.53
1575.	202.4	297.6	0.595	355.425	8.18
2145.	182.4	317.6	0.635	464.927	10.70
2415.	174.2	325.8	0.652	513.062	11.81
2430.	173.8	326.2	0.652	515.672	11.87
2445.	173.4	326.6	0.653	518.276	11.93
3300.	151.5	348.5	0.697	656.768	15.12
3615.	144.6	355.4	0.711	703.397	16.19
3630.	144.3	355.7	0.711	705.564	16.24
3645.	144.0	356.0	0.712	707.727	16.29

 TABLE 9-2 Results of Example 9-14. Total Production Rate is 1000 STB/day

Time days	Oil Rate STB/day	Water Rate STB/day	Water Cut Fraction	Cum. Oil MSTB	Oil Rec. %
80.	674.7	325.3	0.325	64.14	1.48
95.	594.2	405.8	0.406	73.66	1.70
110.	524.8	475.2	0.475	82.05	1.89
125.	463.2	536.8	0.537	89.46	2.06

TABLE 9-2 Results of Example 9-14. Total Production Rate is 1000 STB/day-cont'd

Time days	Oil Rate STB/day	Water Rate STB/day	Water Cut Fraction	Cum. Oil MSTB	Oil Rec. %
140.	407.8	592.2	0.592	95.99	2.21
335.	494.8	505.2	0.505	145.68	3.35
905.	390.8	609.2	0.609	395.80	9.11
1115.	362.4	637.6	0.638	474.81	10.93
1130.	360.5	639.5	0.639	480.23	11.05
1475.	321.8	678.2	0.678	597.70	13.76
1835.	288.8	711.2	0.711	707.42	16.28
1850.	287.5	712.5	0.712	711.74	16.38
1865.	286.3	713.7	0.714	716.04	16.48
1880.	285.1	714.9	0.715	720.33	16.58
1895.	283.8	716.2	0.716	724.59	16.68
2615.	234.4	765.6	0.766	910.20	20.95
2630.	233.5	766.5	0.766	913.71	21.03
3065.	210.4	789.6	0.790	1010.11	23.25
3080.	209.6	790.4	0.790	1013.26	23.32
3620.	185.8	814.2	0.814	1119.83	25.78
3635.	185.2	814.8	0.815	1122.61	25.84
3650.	184.6	815.4	0.815	1125.39	25.90

TABLE 9-3 Results of Example 9-14. Total Production Rate is 1500 STB/day

Time days	Oil Rate STB/day	Water Rate STB/ day	Water Cut Fraction	Cum. Oil MSTB	Oil Rec. %
80.	742.1	757.9	0.505	67.98	1.56
260.	734.6	765.4	0.510	160.34	3.69
275.	727.1	772.9	0.515	171.31	3.94
290.	719.6	780.4	0.520	182.16	4.19

Continued

TABLE 9-3 Results of Example 9-14. Total Production Rate is 150
STB/day—cont'd

Time days	Oil Rate STB/day	Water Rate STB/ day	Water Cut Fraction	Cum. Oil MSTB	Oil Rec. %
770.	541.8	958.2	0.639	481.00	11.07
785.	537.6	962.4	0.642	489.10	11.26
800.	533.5	966.5	0.644	497.13	11.44
1295.	423.5	1076.5	0.718	732.08	16.85
1310.	420.8	1079.2	0.719	738.42	17.00
1325.	418.1	1081.9	0.721	744.71	17.14
2060.	315.7	1184.3	0.790	1011.42	23.28
2075.	314.0	1186.0	0.791	1016.14	23.39
2090.	312.4	1187.6	0.792	1020.84	23.50
2105.	310.8	1189.2	0.793	1025.51	23.60
2120.	309.2	1190.8	0.794	1030.16	23.71
2135.	307.6	1192.4	0.795	1034.79	23.82
2705.	255.5	1244.5	0.830	1194.54	27.50
3545.	200.1	1299.9	0.867	1384.48	31.87
3650.	194.4	1305.6	0.870	1405.19	32.34

CONING IN HORIZONTAL WELLS

The applications of horizontal well technology in developing hydrocarbon reservoirs have been widely used in recent years. One of the main objectives of using this technology is to improve hydrocarbon recovery from water and/or gas-cap drive reservoirs. The advantages of using a horizontal well over a conventional vertical well are their larger capacity to produce oil at the same drawdown and a longer breakthrough time at a given production rate.

Many correlations to predict coning behavior in horizontal wells are available in the literature. Joshi (1991) provides a detailed treatment of the coning problem in horizontal wells. As in vertical wells, the coning problem in horizontal wells involves the following calculations:

- Determination of the critical flow rate
- Breakthrough time predictions
- Well performance calculations after breakthrough

Horizontal Well Critical Rate Correlations

The following four correlations for estimating critical flow rate in horizontal wells are discussed:

- o Chaperson's Method
- o Efros' Method
- Karcher's Method
- Joshi's Method

Chaperson's Method

Chaperson (1986) provides a simple and practical estimate or the critical rate under steady-state or pseudosteady-state flowing conditions for an isotropic formation. The author proposes the following two relationships for predicting water and gas coning:

Water coning

$$Q_{oc} = 0.0783 - 10^{-4} \left(\frac{Lq_c^*}{v_o} \right) (\rho_w - \rho_o) \frac{k_h [h - (h - D_b)]^2}{\mu_o B_o}$$
(9-40)

Gas coning

$$Q_{oc} = 0.0783 - 10^{-4} \left(\frac{Lq_c^*}{y_e} \right) \left(\rho_o - \rho_g \right) \frac{k_h [h - (h - D_t)]^2}{\mu_o B_o}$$
(9-41)

The above two equations are applicable under the following constraint:

$$1 \le \alpha'' < 70 \text{ and } 2y_e < 4L$$
 (9-42)

where

$$\alpha'' = \left(\frac{y_e}{h}\right) \sqrt{\frac{k_v}{k_h}} \tag{9-43}$$

 D_b = distance between the WOC and the horizontal well

 $D_{t} = \text{distance between the GOC}$ and the horizontal well

 Q_{oc} = critical oil rate, STB/day

 $\rho = density, lb/ft^3$

 k_h = horizontal permeability, md

h = oil column thickness, ft

 y_e = half distance between two lines of horizontal wells (half drainage length perpendicular to the horizontal well)

L = length of the horizontal well

 $q_c^* = dimensionless function$

Joshi (1991) correlated the dimensionless function F with the parameter α'' :

$$q_c^* = 3.9624955 + 0.0616438\alpha'' - 0.000504(\alpha'')^2$$
 (9-44)

Example 9-15

A 1,640-ft.-long horizontal well is drilled in the top elevation of the pay zone in a water-drive reservoir. The following data are available:

Using the Chaperson method, calculate:

- **a.** The oil critical flow rate for the horizontal well.
- **b.** Repeat the calculation assuming a vertical well with $h_p=15^\prime$ and $r_e=1489~{\rm ft.}$

Solution

Critical rate for a horizontal well:

Step 1. Solve for α'' by applying Equation 9-43.

$$\alpha'' = \frac{1320}{50} \sqrt{\frac{15}{60}} = 13.20$$

Step 2. Solve for the dimensionless function q_c by applying Equation 9-44.

$$q_c^* = 4.6821$$

Step 3. Calculate the critical rate from Equation 9-41.

$$\begin{aligned} Q_{oc} &= 0.0783 \times 10^{-4} \bigg(\frac{1640 \times 4.6821}{1320} \bigg) (63.76 - 47.5) \bigg(\frac{60 \times 50^2}{.73 \times 1.1} \bigg) \\ &= 138.4 \text{ STB/day} \end{aligned}$$

Critical rate for a vertical well:

Step 1. Solve for α'' by using Equation 9-19.

$$\alpha'' = 14.89$$

Step 2. Solve for q_c^* by applying Equation 9-18.

$$q_c^* = 0.8616$$

Step 3. Calculate the critical rate for the vertical well from Equation 9-17.

$$Q_{oc} = 0.0783 \times 10^{-4} \frac{60 \times (50 - 15)^{2}}{(0.73)(1.1)} (63.76 - 47.5)(0.8616)$$

= 10 STB/day

The ratio of the two critical oil rates is

Rate ratio =
$$\frac{138.4}{10} \cong 14$$

This rate ratio clearly shows the *critical rate improvement* in the case of the horizontal well over that of the vertical well.

Efros' Method

Efros (1963) proposed a critical flow rate correlation that is based on the assumption that the critical rate is nearly independent of drainage radius. The correlation does not account for the effect of the vertical permeability. Efros developed the following two relationships that are designed to calculate the critical rate in oil-water and gas-oil systems:

Water coning

$$Q_{oc} = 0.0783 \times 10^{-4} \frac{k_h (\rho_w - \rho_o) [h - (h - D_b)]^2 L}{\mu_o B_o \left[y_e + \sqrt{y_e^2 + (h^2/3)} \right]}$$
(9-45)

Gas coning

$$Q_{oc} = 0.0783 \times 10^{-4} \frac{k_h \left(\rho_o - \rho_g\right) [h - (h - D_t)]^2 L}{\mu_o B_o \left[y_e + \sqrt{y_e^2 + (h^2/3)}\right]}$$
(9-46)

where

L = length of the horizontal well, ft

y_e = half distance between two lines of horizontal wells

 $\rho = density, lb/ft^3$

h = net pay thickness

k = permeability, md

Example 9-16

Using the horizontal well data given in Example 9-15, solve for the horizontal well critical flow rate by using Efros' correlation.

Solution

Step 1. Calculate the critical oil flow rate by applying Equation 9-45 to give

$$Q_{oc} = 0.0783 \times 10^{-4} \frac{60(63.76 - 47.5)50^{2}(1640)}{(1.1)(0.73) \left[1320 + \sqrt{1320^{2} + \frac{50^{2}}{3}}\right]}$$

\$\approx\$ 15 STB/day

Karcher's Method

Karcher et al. (1986) proposed a correlation that produces a critical oil flow rate value similar to that of Efros' equation. Again, the correlation does not account for the vertical permeability.

Water coning

$$\begin{aligned} Q_{oc} &= 0.0783 \times 10^{-4} \frac{k_h (\rho_w - \rho_o)(h - B)^2 L}{\mu_o B_o(2y_e)} \\ &\times \left[1 - \left(\frac{h - B}{y_e} \right)^2 (1/24) \right] \end{aligned} \tag{9-47}$$

where

$$B = h - D_h$$

 $D_b = distance$ between WOC and horizontal well, ft

Gas coning

$$\begin{split} Q_{oc} &= 0.0783 \times 10^{-4} \frac{k_h \Big(\rho_o - \rho_g \Big) (h - T)^2 L}{\mu_o \, \beta_o (2 y_e)} \\ &\times \left[1 - \left(\frac{h - T}{y_e} \right)^2 (1/24) \right] \end{split} \tag{9-48}$$

where

$$T = h - D_t$$

 D_t = distance between GOC and horizontal well, ft

Example 9-17

Resolve example by using Karcher's method.

Solution

$$\begin{split} Q_{oc} = & \ 0.0783 \times 10^{-4} \frac{60(63.76 - 47.5)(50)^2 \ 1640}{(1.1)(0.73)(2 \times 1320)} \\ & \times \left[1 - \left(\frac{50}{1320} \right)^2 (1/24) \right] \cong 15 \ \text{STB/day} \end{split}$$

Ioshi's Method

Joshi (1988) suggests the following relationships for determining the critical oil flow rate in horizontal wells by defining the following parameters:

Horizontal well drainage radius r_{eh}

$$r_{eh}=\sqrt{\frac{43,560\,A}{\pi}}$$

where A is the horizontal well drainage area in acres.

o Half the major axis of drainage ellipse a

$$a = (L/2) \left[0.5 + \sqrt{0.25 + (2r_{eh}/L)^4} \right]^{0.5}$$
 (9-49)

Effective wellbore radius r_w'

$$r'_{w} = \frac{r_{eh} \left[\frac{L}{2a} \right]}{\left[1 + \sqrt{1 - \left[L/(2a) \right]^{2}} \left[h/(2r_{w}) \right]^{h/L}}$$
(9-50)

For oil-water systems:

$$Q_{oc} = 0.0246 \times 10^{-3} \frac{(\rho_{w} - \rho_{o})k_{h} \left[h^{2} - (h - D_{b})^{2}\right]}{\mu_{o} B_{o} \ln(r_{ob}/r'_{o})}$$
(9-51)

For oil-gas systems:

$$Q_{oc} = 0.0246 \times 10^{-3} \frac{\left(\rho_{0} - \rho_{g}\right) k_{h} \left[h^{2} - \left(h - D_{t}\right)^{2}\right]}{\mu_{o} B_{o} ln \left(r_{eh} / r_{w}'\right)} \tag{9-52}$$

where

 $\rho = \text{density}, \, \text{lb/ft}^3$

 $k_{h}=\mbox{horizontal density, md}$

 $D_{b}=\mbox{distance}$ between the horizontal well and the WOC, ft

 D_t = distance between the horizontal well and GOC, ft

 $r_{\rm w} =$ wellbore radius, ft

Example 9-18

Resolve Example 9-17 by applying Joshi's approach.

Solution

Step 1. Solve for a by applying Equation 9-49

$$a = (1640/2) \left\lceil 0.5 \sqrt{0.25 + (2 \times 1489/1640)^4} \right\rceil^{0.5} = 1,606 \text{ft}$$

Step 2. Calculate r_w' from Equation 9-50

$$r'_{w} = \frac{1489 \left[\frac{1640}{2(1606)} \right]}{\left[1 + \sqrt{1 - \left[1640/(2 \times 1606) \right]^{2}} \right] \left[50/(2 \times 0.3) \right]^{50/1640}} = 357 \text{ ft}$$

Step 3. Estimate the critical flow rate from Equation 9-51.

$$\begin{split} Q_{oc} = & \ 0.0246 \times 10^{-3} \frac{(63.76 - 47.5)(60) \left[50^2 - (50 - 50)^2 \right]}{(0.73)(1.1) l \ n(1489/357)} \\ = & \ 52 \ STB/day \end{split}$$

HORIZONTAL WELL BREAKTHROUGH TIME

Several authors have proposed mathematical expressions for determining the time to breakthrough in horizontal wells. The following two methodologies are presented in the following sections:

- o The Ozkan-Raghavan Method
- o Papatzacos' Method

The Ozkan-Raghavan Method

Ozkan and Raghavan (1988) proposed a theoretical correlation for calculating time to breakthrough in a bottom-water-drive reservoir. The authors introduced the following dimensionless parameters:

$$L_D = \text{dimensionless well length} = [L/2h]\sqrt{k_v/k_h}$$
 (9-53)

$$z_{WD} = \text{dimensionless vertical distance} = D_b/h$$
 (9-54)

where

L = well length, ft

 D_b = distance between WOC and horizontal well

H = formation thickness, ft

 k_v = vertical permeability, md

 k_h = horizontal permeability, md

Ozkan and Raghavan expressed the water breakthrough time by the following equation:

$$t_{BT} = \left[\frac{f_d h^3 E_s}{5.615 Q_o B_o} \right] (k_h/k_v)$$
 (9-55)

with the parameter f_d as defined by:

$$f_d = \phi (1 - S_{wc} - S_{or})$$
 (9-56)

where

 t_{BT} = time to breakthrough, days

 k_v = vertical permeability, md

 k_h = horizontal permeability, md

 ϕ = porosity, fraction

 S_{wc} = connate water saturation, fraction

 S_{or} = residual oil saturation, fraction

 $Q_o = oil flow rate, STB/day$

 E_s = sweep efficiency, dimensionless

Ozkan and Raghavan graphically correlated the sweep efficiency with the dimensionless well length L_D and dimensionless vertical distance Z_{WD} as shown in Figure 9-24.

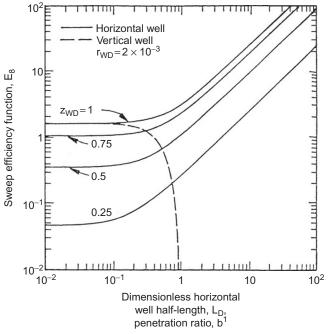


FIGURE 9-24 Sweep efficiency for horizontal and vertical wells. (After Ozkan, E., and Raghavan, R., courtesy SPE, 1988.)

Example 9-19

A 1,640-foot-long horizontal well is drilled in a bottom-water-drive reservoir. The following data are available:

The well is producing at 1000 STB/day. Calculate time to breakthrough.

Solution

Step 1. Solve for L_D by using Equation 9-53.

$$L_D = \left\lceil \frac{1640}{2(50)} \right\rceil \sqrt{15/60} = 8.2$$

Step 2. Calculate the parameter f_d from Equation 9-56.

$$f_d = 0.15(1 - 0.25 - 0.30) = 0.0675$$

Step 3. Estimate the sweep efficiency E_s from Figure 9-24.

$$E_s \cong 21$$

Step 4. Solve for time to breakthrough by applying Equation 9-55.

$$t_{BT} = \left\lceil \frac{0.0675(50)^3 21}{5.615 \times 1000 \times 1.1} \right\rceil (60/15) = 114.7 days$$

Papatzacos' Method

Papatzacos et al. (1989) proposed a methodology that is based on semianalytical solutions for time development of a gas or water cone and simultaneous gas and water cones in an anisotropic, infinite reservoir with a horizontal well placed in the oil column.

Water coning

Step 1. Calculate the dimensionless rate q_D from the following expression:

$$q_D = 20,333.66 \mu_o B_o Q_o / \left[Lh(\rho_w - \rho_o) \sqrt{k_v k_h} \right] \eqno(9-57)$$

where

 $\rho = density, lb/ft^3$

 k_v = vertical permeability, md

 $k_h = horizontal \ permeability, \ md$

h = oil zone thickness, ft

L = length of horizontal well

Step 2. Solve for the dimensionless breakthrough time t_{DBT} by applying the following relationship:

$$t_{DBT} = 1 - (3q_D - 1) \ln \left[\frac{3q_D}{3q_D - 1} \right]$$
 (9-58)

Step 3. Estimate the time to the water breakthrough $t_{\rm BT}$ by using the water and oil densities in the following expression:

$$t_{BT} = \frac{22,758.528h\phi\mu_{o}t_{DBT}}{k_{v}(\rho_{w} - \rho_{o})}$$
(9-59)

where

 t_{BT} = time to water breakthrough as expressed in days ρ_{o} = oil density, lb/ft^{3}

 $\rho_{\rm w}$ = water density, lb/ft³

Gas coning

Step 1. Calculate the dimensionless flow rate q_D.

$$q_{D} = 20,333.66 \mu_{o} B_{o} Q_{o} / \left[Lh \left(\rho_{o} - \rho_{g} \right) \sqrt{k_{v} k_{h}} \right] \tag{9-60}$$

- Step 2. Solve for t_{DBT} by applying Equation 9-58.
- Step 3. Estimate the time to the gas breakthrough tBT by using the gas and oil densities in the following expression:

$$t_{BT} = \frac{22,758.528h\phi\mu_{o}t_{DBT}}{k_{v}\left(\rho_{o} - \rho_{g}\right)} \tag{9-61}$$

where

 t_{BT} = time to gas breakthrough as expressed in days

 $\rho_o = oil density, lb/ft^3$

 $\rho_g = \text{gas density, lb/ft}^3$

Water and gas coning

For the two-cone case, the authors developed two graphical correlations for determining the time to breakthrough and optimum placement of the horizontal well. The proposed method is summarized below:

- Step 1. Calculate the gas coning dimensionless flow rate by applying Equation 9-60.
- Step 2. Calculate the density difference ratio.

$$\Psi = \frac{\rho_{\rm w} - \rho_{\rm o}}{\rho_{\rm o} - \rho_{\rm o}} \tag{9-62}$$

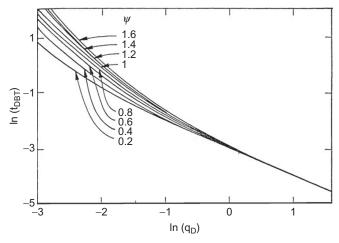


FIGURE 9-25 Dimensionless time for two-cone case. (After Paptzacos, P. et. al., courtesy SPE, 1989.)

Step 3. Solve for the dimensionless breakthrough time by using Figure 9-25 or applying the following polynomial:

$$ln(t_{DBT}) = c_0 + c_1 U + c_2 U^2 + c_3 U^3$$
 (9-63)

where $U = ln \; (q_D)$

The coefficients $c_0 - c_3$ are tabulated in Table 9-4.

TABLE 9-4	TABLE 9-4 Coefficients for Breakthrough Time, t _{DBT} (Equation 4-64)			
ψ	C_0	C_1	C_2	C_3
0.2	-2.9494	-0.94654	-0.0028369	-0.029879
0.4	-2.9473	-0.93007	0.016244	-0.049687
0.6	-2.9484	-0.9805	0.050875	-0.046258
0.8	-2.9447	-1.0332	0.075238	-0.038897
1.0	-2.9351	-1.0678	0.088277	-0.034931
1.2	-2.9218	-1.0718	0.091371	-0.040743
1.4	-2.9162	-1.0716	0.093986	-0.042933
1.6	-2.9017	-1.0731	0.094943	-0.048212
1.8	-2.8917	-1.0856	0.096654	-0.046621
2.0	-2.8826	-1.1103	0.10094	-0.040963
After Papatz	acos, P. et al., SPE Pa	per 19822, 1989		

Step 5. Solve for the optimum placement of the horizontal above the WOC by applying the following expression:

$$D_{h}^{opt} = h \beta_{opt} \tag{9-64}$$

where

 $D_b^{\text{ opt}} = \text{optimum distance above the WOC, ft}$

h = oil thickness, ft

 $\beta_{opt} = optimum \ fractional \ well \ placement$

The fractional well placement β_{opt} is determined from Figure 9-26 or the following relationship:

$$\beta_{\text{ont}} = c_0 + c_1 U + c_2 U^2 + c_3 U^3 \tag{9-65}$$

The coefficients of the above polynomial are given in Table 9-5.

Example 9-20

Resolve Example 9-18 by using Papatzacos' method.

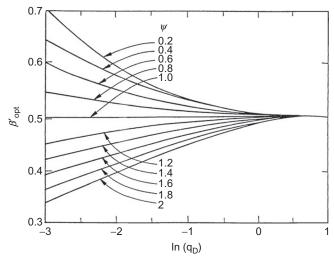


FIGURE 9-26 Optimum well placement for two-cone case. (*After Paptzacos*, *P. et. al.*, *courtesy SPE*, 1989).

Solution

Step 1. Solve for the dimensionless flow rate by using Equation 9-57.

$$q_D \!=\! \frac{20,333.66 \times 0.73 \times 1.1 \times 1000}{\left[1640 \times 50(63.76 - 47.5)\sqrt{60 \times 15}\right]} \!=\! 0.408$$

Step 2. 2. Calculate the dimensionless breakthrough time from Equation 9-58.

$$t_{DBT} = 1 - (3 \times 0.408 - 1) ln \left[\frac{3 \times 0.408}{3 \times 0.408 - 1} \right] = 0.6191$$

Step 3. 3. Estimate the time to breakthrough from Equation 9-59

$$t_{BT} \!=\! \frac{22,758.528 \times 50 \times .15 \times 0.73 \times 0.6191}{[15(63.74 \!-\! 47.5)]} \!=\! 316 days$$

Example 9-21

A 1,640-foot-long horizontal well is drilled in an oil reservoir with developing gas and water cones. The following data are available:

Determine the optimum well placement and calculate the corresponding breakthrough time.

Solution

Step 1. Calculate the dimensionless flow rate from Equation 9-60.

$$q_D = \frac{20,333.66 \times 0.73 \times 1.1 \times 1000}{\left\lceil 1640 \times 50(47.5 - 9.1)\sqrt{60 \times 15} \right\rceil} = 0.1728$$

Step 2. Calculate the density difference ratio from Equation 9-62.

$$\Psi = \frac{63.76 - 47.5}{47.5 - 9.1} = 0.4234$$

Step 3. Read the fraction well placement β opt from Figure 9-26 by using the calculated values of ψ and q_D to give:

$$B_{opt} \cong 0.565$$

Step 4. Calculate the optimum well placement above the WOC from Equation 9-64.

$$D_b^{opt} = (0.565)(50) = 28.25 \text{ ft}$$

Step 5. From Figure 9-25, for $q_D = 0.1728$ and $\psi = 0.4234$, find the dimensionless breakthrough time t_{DBT} :

$$Ln(t_{DBT}) = -.8 \text{ (from Figure 9 - 25)}$$

$$t_{DBT} = 0.449$$

Step 6. Estimate the time to breakthrough by applying Equation 9-61.

$$t_{BT} = 22,758.528 \times 50 \times 0.15 \times 0.73 \times 0.449/[15(47.3-9.1)] \\ = 97.71 \ days$$

PROBLEMS

1. In an oil-water system, the following fluid and rock data are available:

$$\begin{array}{lll} h = 60' & h_p = 25' & \rho_o = 47.5 \; lb/ft^3 & \rho_w = 63.76 \; lb/ft^3 \\ \mu_o = 0.85 \; cp & B_o = 1.2 \; bbl/STB & r_e = 660 & r_w = 0.25' \\ k_o = k = 90.0 \; md & & \end{array}$$

Calculate the critical oil flow rate, by using the following methods:

- Meyer-Garder
- o Chierici-Ciucci
- o Hoyland-Papatzacos-Skjaeveland
- Chaney
- Chaperson
- o Schols

2. Given:

Calculate the water breakthrough time by using the:

- a. Sobocinski-Cornelius method
- **b.** Bournazel-Jeanson correlation
- **3.** The rock, fluid, and the related reservoir properties of a bottom-water drive reservoir are given below:

well spacing = 80 acres initial oil column thickness = 100 ft

$$\begin{array}{lllll} h_p = 40' & \rho_o = 48 \ lb/ft^3 & \rho_w = 63 \ lb/ft^3 & r_e = 660' \\ r_w = 0.25' & M = 3.0 & \varphi = 14\% & S_{or} = 0.25 \\ S_{wc} = 0.25 & B_o = 1.2 \ bbl/STB & \mu_o = 2.6 \ cp & \mu_w = 1.00 \ cp \\ k_h = 80 \ md & k_v = 16 \ md & \end{array}$$

Calculate the water-cut behavior of a vertical well in the reservoir assuming a total production rate of 500, 1000, and 1500 STB/day.

4. A 2,000-ft-long horizontal well is drilled in the top elevation of the pay zone in a water-drive reservoir. The following data are available:

Calculate the critical flow rate by using:

- a. Chaperson's method
- **b.** Efros' correlation
- c. Karcher's equation
- **d.** Joshi's method
- **5.** A 2,000-foot-long horizontal well is producing at 1500 STB/day. The following data are available:

Calculate the time to breakthrough by using the:

- a. Ozkan-Raghavan method
- **b.** Papatzacos' method

REFERENCES

- Bournazel, C., Jeanson, B., 1971. In: Fast water coning evaluation. SPE Paper 3628 Presented at the SPE 46th Annual Fall Meeting, New Orleans, Oct. 3-6.
- Calhoun, J., 1960. Fundamentals of Reservoir Engineering. The University of Oklahoma Press, Norman, OK.
- Chaney, P.E., et al., 1956. How to perforate your well to prevent water and gas coning. Oil Gas J.
- Chaperson, I., 1986. In: Theoretical study of coning toward horizontal and vertical wells in anisotrophic formations: subcritical and critical rates. SPE Paper 15377, SPE 61st Annual Fall Meeting, New Orleans, LA, Oct. 5-8.
- Chierici, G.L., Ciucci, G.M., Pizzi, G., 1964. A systematic study of gas and water coning by potentiometric models. J. Pet. Technol. 923.
- Efros, D.A., 1963. Study of Multiphase Flows in Porous Media. (in Russian). Gastoptexizdat, Leningrad.
- Hoyland, L.A., Papatzacos, P., Skjaeveland, S.M., 1989. Critical rate for water coning: correlation and analytical solution. SPE Reserv. Eng. 4, 495.
- Joshi, S.D., 1988. Augmentation of well productivity using slant and horizontal wells. J. Pet. Technol. 729-739.
- Joshi, S., 1991. Horizontal Well Technology. Pennwell Publishing Company, Tulsa, OK.
- Karcher, B., Giger, F., Combe, J., 1986. In: Some practical formulas to predict horizontal well behavior. SPE Paper 15430, Presented at the SPE 61st Annual Conference, New Orleans, Oct. 5–8.
- Kuo, C.T., Desbrisay, C.L., 1983. In: A simplified method for water coning predictions. SPE Paper 12067, Presented at the Annual SPE Technical Conference, San Francisco, Oct. 5-8.
- Meyer, H.I., Garder, A.O., 1954. Mechanics of two immiscible fluids in porous media. J. Appl. Phys.
- Muskat, M., Wyckoff, R.D., 1953. An approximate theory of water coning in oil production. Trans. AIME 114, 144.
- Ozkan, E., Raghavan, R., 1988. In: Performance of horizontal wells subject to bottom water drive. SPE Paper 18545, Presented at the SPE Eastern Regional Meeting, Charleston, West Virginia,
- Papatzacos, P., Herring, T.U., Martinsen, R., Skjaeveland, S.M., 1989. In: Cone breakthrough time for horizontal wells. SPE Paper 19822, Presented at the 64th SPE Annual Conference and Exhibition, San Antonio, TX, Oct. 8-11.
- Pirson, S.J., 1977. Oil Reservoir Engineering. Robert E. Krieger Publishing Company, Huntington,
- Schols, R.S., 1972. An empirical formula for the critical oil production rate. Erdoel Erdgas A. 88 (1),
- Slider, H.C., 1976. Practical Petroleum Reservoir Engineering Methods. Petroleum Publishing Company, Tulsa, OK.
- Sobocinski, D.P., Cornelius, A.J., 1965. A correlation for predicting water coning time. J. Pet. Technol. 594-600.

Chapter 10

Water Influx

Nearly all hydrocarbon reservoirs are surrounded by water-bearing rocks called *aquifers*. These aquifers may be substantially larger than the oil or gas reservoirs they adjoin as to appear infinite in size, or they may be so small in size as to be negligible in their effect on reservoir performance.

As reservoir fluids are produced and reservoir pressure declines, a pressure differential develops from the surrounding aquifer into the reservoir. Following the basic law of fluid flow in porous media, the aquifer reacts by encroaching across the original hydrocarbon-water contact. In some cases, water encroachment occurs due to hydrodynamic conditions and recharge of the formation by surface waters at an outcrop.

In many cases, the pore volume of the aquifer is not significantly larger than the pore volume of the reservoir itself. Thus, the expansion of the water in the aquifer is negligible relative to the overall energy system, and the reservoir behaves volumetrically. In this case, the effects of water influx can be ignored. In other cases, the aquifer permeability may be sufficiently low such that a very large pressure differential is required before an appreciable amount of water can encroach into the reservoir. In this instance, the effects of water influx can be ignored as well.

This chapter focuses on those those reservoir-aquifer systems in which the size of the aquifer is large enough and the permeability of the rock is high enough that water influx occurs as the reservoir is depleted. This chapter also provides various water influx calculation models and a detailed description of the computational steps involved in applying these models.

CLASSIFICATION OF AQUIFERS

Many gas and oil reservoirs produced by a mechanism termed *water drive*. Often this is called *natural water drive* to distinguish it from *artificial water drive* that involves the injection of water into the formation. Hydrocarbon production from the reservoir and the subsequent pressure drop prompt a response from the aquifer to offset the pressure decline. This response comes in a form of *water influx*, commonly called *water encroachment*, which is attributed to:

- o Expansion of the water in the aquifer
- Compressibility of the aquifer rock
- Artesian flow where the water-bearing formation outcrop is located structurally higher than the pay zone

Reservoir-aquifer systems are commonly classified on the basis of:

- Degree of pressure maintenance
- Outer boundary conditions
- o Flow regimes
- o Flow geometries

Degree of Pressure Maintenance

Based on the degree of the reservoir pressure maintenance provided by the aquifer, the natural water drive is often qualitatively described as:

- Active water drive
- Partial water drive
- Limited water drive

The term *active* water drive refers to the water encroachment mechanism in which the rate of water influx equals the reservoir *total* production rate. Active water-drive reservoirs are typically characterized by a gradual and slow reservoir pressure decline. If, during any long period, the production rate and reservoir pressure remain reasonably constant, the reservoir voidage rate must be equal to the water influx rate.

$$\begin{bmatrix} water influx \\ rate \end{bmatrix} = \begin{bmatrix} oil flow \\ rate \end{bmatrix} + \begin{bmatrix} free gas \\ flowrate \end{bmatrix} + \begin{bmatrix} water production \\ rate \end{bmatrix}$$

or

$$e_w = Q_o B_o + Q_g B_g + Q_w B_w$$
 (10-1)

where

e_w = water influx rate, bbl/day

 $Q_0 = \text{oil flow rate, STB/day}$

 B_0 = oil formation volume factor, bbl/STB

 $Q_g =$ free gas flow rate, scf/day

 $B_g = gas$ formation volume factor, bbl/scf

 Q_w = water flow rate, STB/day

 $B_{\rm w}$ = water formation volume factor, bbl/STB

Equation 10-1 can be equivalently expressed in terms of cumulative production by introducing the following derivative terms:

$$e_{w} = \frac{dW_{e}}{dt} = B_{o} \frac{dN_{p}}{dt} + (GOR - R_{s}) \frac{dN_{p}}{dt} B_{g} + \frac{dW_{p}}{dt} B_{w}$$
 (10-2)

where

 W_e = cumulative water influx, bbl

t = time, days

```
N_p = cumulative oil production, STB
GOR = current gas-oil ratio, scf/STB
R_s = current gas solubility, scf/STB
B_g = gas formation volume factor, bbl/scf
W_p = cumulative water production, STB
dN_p/dt = daily oil flow rate Q_o, STB/day
dW_p/dt = daily water flow rate Q_w, STB/day
dW_{o}/dt = daily water influx rate e_{w}, bbl/day
(GOR - R_s) dN_p/dt = daily free gas flow rate, scf/day
```

Example 10-1

Calculate the water influx rate e_w in a reservoir whose pressure is stabilized at 3000 psi.

```
Given: initial reservoir pressure = 3500 \text{ psi}
                                dN_p/dt = 32,000 \text{ STB/day}
                                     B_0 = 1.4 \text{ bbl/STB}
                                  GOR = 900 \text{ scf/STB}
                                     R_s = 700 \text{ scf/STB}
                                     B_g = 0.00082 \ bbl/scf
                               dW_p/dt = 0
                                     B_{\rm w} = 1.0 \text{ bbl/STB}
```

Solution

Applying Equation 10-1 or 10-2 gives:

$$e_w = (1.4) (32,000) + (900 - 700) (32,000) (0.00082) + 0$$

= 50.048bbl/day

Outer Boundary Conditions

The aquifer can be classified as infinite or finite (bounded). Geologically all formations are finite, but may act as infinite if the changes in the pressure at the oil-water contact are not "felt" at the aquifer boundary. Some aquifers outcrop and are infinite acting because of surface replenishment. In general, the outer boundary governs the behavior of the aquifer and, therefore:

- a. Infinite system indicates that the effect of the pressure changes at the oil/ aquifer boundary can never be felt at the outer boundary. This boundary is for all intents and purposes at a constant pressure equal to initial reservoir pressure.
- **b.** Finite system indicates that the aquifer outer limit is affected by the influx into the oil zone and that the pressure at this outer limit changes with time.

Flow Regimes

There are basically three flow regimes that influence the rate of water influx into the reservoir. As previously described in Chapter 6, those flow regimes are:

- a. Steady-state
- **b.** Semisteady (pseudosteady)-state
- c. Unsteady-state

Flow Geometries

Reservoir-aquifer systems can be classified on the basis of flow geometry as:

- a. Edge-water drive
- **b.** Bottom-water drive
- c. Linear-water drive

In edge-water drive, as shown in Figure 10-1, water moves into the flanks of the reservoir as a result of hydrocarbon production and pressure drop at the reservoir-aquifer boundary. The flow is essentially radial with negligible flow in the vertical direction.

Bottom-water drive occurs in reservoirs with large areal extent and gentle dip where the reservoir-water contact completely underlies the reservoir. The flow is essentially radial and, in contrast to the edge-water drive, the bottom-water drive has significant vertical flow.

In linear-water drive, the influx is from one flank of the reservoir. The flow is strictly linear with a constant cross-sectional area.

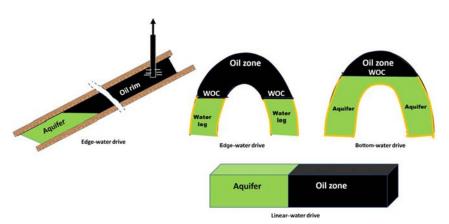


FIGURE 10-1 Flow geometries.

RECOGNITION OF NATURAL WATER INFLUX

Normally very little information is obtained during the explorationdevelopment period of a reservoir concerning the presence or characteristics of an aquifer that could provide a source of water influx during the depletion period. Natural water drive may be assumed by analogy with nearby producing reservoirs, but early reservoir performance trends can provide clues. A comparatively low, and decreasing, rate of reservoir pressure decline with increasing cumulative withdrawals is indicative of fluid influx.

Successive calculations of barrels withdrawn per psi change in reservoir pressure can supplement performance graphs. If the reservoir limits have not been delineated by developed dry holes, however, the influx could be from an undeveloped area of the reservoir not accounted for in averaging reservoir pressure. If the reservoir pressure is below the oil saturation pressure, a low rate of increase in produced gas-oil ratio is also indicative of fluid influx.

Early water production from edge wells is indicative of water encroachment. Such observations must be tempered by the possibility that the early water production is due to formation fractures; thin, high permeability streaks; or to coning in connection with a limited aquifer. The water production may be due to casing leaks.

Calculation of increasing original oil-in-place from successive reservoir pressure surveys by using the material balance assuming no water influx is also indicative of fluid influx.

WATER INFLUX MODELS

It should be appreciated that in reservoir engineering there are more uncertainties attached to this subject than to any other. This is simply because one seldom drills wells into an aquifer to gain the necessary information about the porosity, permeability, thickness, and fluid properties. Instead, these properties frequently have to be inferred from what has been observed in the reservoir. Even more uncertain, however, is the geometry and areal continuity of the aquifer itself.

Several models have been developed for estimating water influx that are based on assumptions that describe the characteristics of the aquifer. Due to the inherent uncertainties in the aquifer characteristics, all of the proposed models require historical reservoir performance data to evaluate constants representing aquifer property parameters since these are rarely known from exploration-development drilling with sufficient accuracy for direct application. The material balance equation can be used to determine historical water influx provided original oil-in-place is known from pore volume estimates. This permits evaluation of the constants in the influx equations so that future water influx rate can be forecasted.

The mathematical water influx models that are commonly used in the petroleum industry include:

- Pot aquifer
- o Schilthuis' steady-state
- o Hurst's modified steady-state
- o The Van Everdingen-Hurst unsteady-state
 - Edge-water drive
 - Bottom-water drive
- o The Carter-Tracy unsteady-state
- o Fetkovich's method
 - Radial aquifer
 - Linear aquifer

The following sections describe these models and their practical applications in water influx calculations.

The Pot Aquifer Model

The simplest model that can be used to estimate the water influx into a gas or oil reservoir is based on the basic definition of compressibility. A drop in the reservoir pressure, due to the production of fluids, causes the aquifer water to expand and flow into the reservoir. The compressibility is defined mathematically as:

$$\Delta V = c V \Delta p \tag{10-3}$$

Applying the above basic compressibility definition to the aquifer gives:

Water influx = (aquifer compressibility) (initial volume of water) (pressure drop)

or

$$W_{e} = (c_{w} + c_{f})W_{i}(p_{i} - p)$$
 (10-4)

where

 W_e = cumulative water influx, bbl

 $c_{\rm w}$ = aquifer water compressibility, psi⁻¹

 c_f = aquifer rock compressibility, psi⁻¹

 W_i = initial volume of water in the aquifer, bbl

p_i = initial reservoir pressure, psi

p = current reservoir pressure (pressure at oil-water contact), psi

Calculating the initial volume of water in the aquifer requires the knowledge of aquifer dimension and properties. These, however, are seldom measured since wells are not deliberately drilled into the aquifer to obtain such information. For instance, if the aquifer shape is radial, then:

$$W_{i} = \left[\frac{\pi \left(r_{a}^{2} - r_{e}^{2} \right) h \, \phi}{5.615} \right] \tag{10-5}$$

where

 $r_{a}=\text{radius}$ of the aquifer, ft

 r_e = radius of the reservoir, ft

h = thickness of the aquifer, ft

 ϕ = porosity of the aquifer

Where the effective radius of the reservoir is expressed in terms of the reservoir pore volume " V_P " as given by:

$$r_e \,=\, \sqrt{\frac{360~V_P}{\pi\,h\,\varphi\,\theta}}$$

Where reservoir pore volume "V_P" is expressed in ft³.

Equation 10-5 suggests that water is encroaching in a radial form from all directions. Quite often, water does not encroach on all sides of the reservoir, or the reservoir is not circular in nature.

To account for these cases, a modification to Equation 10-4 must be made in order to properly describe the flow mechanism. One of the simplest modifications is to include the fractional encroachment angle f in the equation, as illustrated in Figure 10-2, to give:

$$W_e = (c_w + c_f) W_i f(p_i - p)$$
 (10-6)

where the fractional encroachment angle f is defined by:

$$f = \frac{\text{(encoachment angle)}^{\circ}}{360^{\circ}} = \frac{\theta}{360^{\circ}}$$
 (10-7)

The above model is only applicable to a small aquifer, i.e., pot aquifer, whose dimensions are of the same order of magnitude as the reservoir itself.

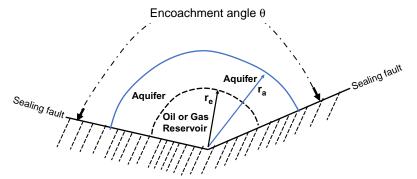


FIGURE 10-2 Radial aquifer geometries.

Dake (1978) points out that because the aquifer is considered relatively small, a pressure drop in the reservoir is instantaneously transmitted throughout the entire reservoir-aguifer system. Dake suggests that for large aguifers, a mathematical model is required which includes time dependence to account for the fact that it takes a finite time for the aquifer to respond to a pressure change in the reservoir.

Example 10-2

Calculate the cumulative water influx that results from a pressure drop of 200 psi at the oil-water contact with an encroachment angle of 80°. The reservoiraquifer system is characterized by the following properties:

	Reservoir	Aquifer
radius, ft	2600	10,000
porosity	0.18	0.12
c _f , psi ^{–1}	4×10^{-6}	3×10^{-6}
porosity c _f , psi ⁻¹ c _w , psi ⁻¹	5×10^{-6}	4×10^{-6}
h, ft	20	25

Solution

Step 1. Calculate the initial volume of water in the aquifer from Equation 10-4.

$$W_i = \left(\frac{\pi \left(10,000^2 - 2600^2\right)(25)(0.12)}{5.615}\right) = 156.5 \text{ MMbbl}$$

Step 2. Determine the cumulative water influx by applying Equation 10-5.

$$W_e = (4+3) \ 10^{-6} \ (156.5 \times 10^6) \left(\frac{80}{360}\right) (200) = 48,689 \text{ bbl}$$

Schilthuis' Steady-State Model

Schilthuis (1936) proposed that for an aquifer that is flowing under the steady-state flow regime, the flow behavior could be described by Darcy's equation. The rate of water influx ew can then be determined by applying Darcy's equation:

$$\frac{dW_{e}}{dt} = e_{w} = \left[\frac{0.00708 \text{ kh}}{\mu_{w} \ln\left(\frac{r_{a}}{r_{e}}\right)}\right] (p_{i} - p)$$
 (10-8)

The above relationship can be more conveniently expressed as:

$$\frac{dW_{e}}{dt} = e_{w} = C(p_{i} - p) \tag{10-9}$$

where

 $e_w = \text{rate of water influx, bbl/day}$ k = permeability of the aquifer, md h = thickness of the aquifer, ft $r_a = \text{radius of the aquifer, ft}$ $r_e = \text{radius of the reservoir}$ t = time, days

The parameter C is called the water influx constant and is expressed in bbl/day/psi. This water influx constant C may be calculated from the reservoir historical production data over a number of selected time intervals, provided that the rate of water influx e_w has been determined independently from a different expression. For instance, the parameter C may be estimated by combining Equation 10-1 with 10-8. Although the influx constant can only be obtained in this manner when the reservoir pressure stabilizes, once it has been found, it may be applied to both stabilized and changing reservoir pressures.

Example 10-3

The data given in Example 10-1 are used in this example:

$p_i = 3500 \text{ psi}$	p = 3000 psi	$Q_o = 32,000 \text{ STB/day}$
$B_{\rm o} = 1.4 \text{ bbl/STB}$	GOR = 900 scf/STB	$R_s = 700 \text{ scf/STB}$
$B_g = 0.00082 \text{ bbl/scf}$	$Q_w = 0$	$B_{\rm w} = 1.0 \text{ bbl/STB}$

Calculate Schilthuis' water influx constant.

Solution

Step 1. Solve for the rate of water influx e_w by using Equation 10-1.

$$\begin{array}{l} e_w = (1.4) \ (32,000) + (900 - 700) \ (32,000) \ (0.00082) + 0 \\ = 50,048 \ bbl/day \end{array}$$

Step 2. Solve for the water influx constant from Equation 10-8.

$$C = \frac{50,048}{(3500 - 3000)} = 100 \text{ bbl/day/psi}$$

If the steady-state approximation adequately describes the aquifer flow regime, the calculated water influx constant C values will be constant over the historical period.

Note that the pressure drops contributing to influx are the cumulative pressure drops from the initial pressure.

In terms of the cumulative water influx W_e , Equation 10-8 is integrated to give the common Schilthuis expression for water influx as:

$$\int_{0}^{We} dW_{e} = \int_{0}^{t} C (p_{i} - p) dt$$

or

$$W_e = C \int_0^t (p_i - p) dt$$
 (10-10)

where

 $W_e = cumulative \ water \ influx, \ bbl$

C = water influx constant, bbl/day/psi

t = time, days

 $p_i = initial \ reservoir \ pressure, \ psi$

p = pressure at the oil-water contact at time t, psi

When the pressure drop $(p_i - p)$ is plotted versus the time t, as shown in Figure 10-3, the area under the curve represents the integral $\int\limits_0^t (p_i - p) = dt$.

This area at time t can be determined numerically by using the trapezoidal rule (or any other numerical integration method), as:

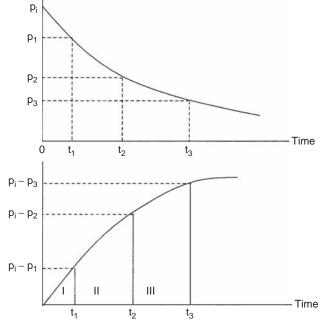


FIGURE 10-3 Calculating the area under the curve.

$$\int_{0}^{t} (p_{i} - p) = dt = area_{I} + area_{II} + area_{III} + etc. = \left(\frac{p_{i} - p_{1}}{2}\right)(t_{1} - 0)$$

$$+ \frac{(p_{i} - p_{1}) + (p_{i} - p_{2})}{2}(t_{2} - t_{1}) + \frac{(p_{i} - p_{2}) + (p_{i} - p_{3})}{2}(t_{3} - t_{2})$$
+ etc.

Equation 10-9 can then be written as:

$$W_e = C \sum_{o}^{t} (\Delta p) \, \Delta t \tag{10-11}$$

Example 10-4 The pressure history of a water-drive oil reservoir is given below:

t, days	p, psi
0	3500 (p _i) 3450
100	3450
200	3410
300	3380
400	3340

The aquifer is under a steady-state flowing condition with an estimated water influx constant of 130 bbl/day/psi. Calculate the cumulative water influx after 100, 200, 300, and 400 days using the steady-state model.

Solution

Step 1. Calculate the total pressure drop at each time t.

t, days	р	p _i – p
0	3500	0
100	3450	50
200	3410	90
300	3380	120
400	3340	160

Step 2. Calculate the cumulative water influx after 100 days:

$$W_e = 130 \left(\frac{50}{2}\right) (100-0) = 325,000 \text{ bbl}$$

Step 3. Determine We after 200 days.

$$W_e = 130 \left[\left(\frac{50}{2} \right) (100 - 0) + \left(\frac{50 + 90}{2} \right) (200 - 100) \right] = 1,235,000 \text{ bbl}$$

Step 4. We after 300 days.

$$\begin{split} W_e &= 130 \left[\left(\frac{50}{2} \right) (100) + \left(\frac{50 + 90}{2} \right) (200 - 100) \right. \\ &\left. + \left(\frac{120 + 90}{2} \right) (300 - 200) \right] = 2,600,000 \text{ bbl} \end{split}$$

Step 5. Calculate W_e after 400 days.

$$W_e = 130 \left[2500 + 7000 + 10,500 + \left(\frac{160 + 120}{2} \right) (400 - 300) \right]$$

= 4,420,000 bbl

Hurst's Modified Steady-State Model

One of the problems associated with the Schilthuis' steady-state model is that as the water is drained from the aquifer, the aquifer drainage radius r_a will increase as the time increases. Hurst (1943) proposed that the "apparent" aquifer radius r_a would increase with time and, therefore the dimensionless radius r_a/r_e may be replaced with a time dependent function, as:

$$r_a/r_e = at ag{10-12}$$

Substituting Equation 10-11 into Equation 10-7 gives:

$$e_{w} = \frac{dW_{e}}{dt} = \frac{0.00708 \text{ kh}(p_{i} - p)}{\mu_{w} \ln(at)}$$
(10-13)

The Hurst modified steady-state equation can be written in a more simplified form as:

$$e_{w} = \frac{dW_{e}}{dt} = \frac{C(p_{i} - p)}{\ln(at)}$$
 (10-14)

and in terms of the cumulative water influx

$$W_{e} = C \int_{0}^{t} \left[\frac{p_{i} - p}{\ln{(at)}} \right] dt$$
 (10-15)

$$W_{e} = C \sum_{o}^{t} \left[\frac{\Delta p}{\ln{(at)}} \right] \Delta t$$
 (10-16)

The Hurst modified steady-state equation contains two unknown constants, i.e., a and C, that must be determined from the reservoir-aquifer pressure and water influx historical data. The procedure of determining the constants a and C is based on expressing Equation 10-13 as a linear relationship.

$$\left(\frac{p_i - p}{e_w}\right) = \frac{1}{C} \ln\left(at\right)$$

or

$$\frac{\mathbf{p}_{i} - \mathbf{p}}{\mathbf{e}_{w}} = \left(\frac{1}{C}\right) \ln\left(\mathbf{a}\right) + \left(\frac{1}{C}\right) \ln\left(\mathbf{t}\right) \tag{10-17}$$

Equation 10-16 indicates that a plot of $(p_i - p)/e_w$ versus ln(t) will be a straight line with a slope of 1/C and intercept of (1/C)ln(a), as shown schematically in Figure 10-4.

The coefficient "a" can be calculated from the expression:

$$a = \exp[intercept \times slope]$$

Example 10-5

The following data, as presented by Craft and Hawkins (1959), documents the reservoir pressure as a function of time for a water-drive reservoir. Using the reservoir historical data, Craft and Hawkins calculated the water influx by applying the material balance equation (see Chapter 11). The rate of water influx was also calculated numerically at each time period.

Time days	Pressure psi	W _e M bbl	e _w bbl/day	p _i – p psi
0	3793	0	0	0
182.5	3774	24.8	389	19
365.0	3709	172.0	1279	84
547.5	3643	480.0	2158	150
730.0	3547	978.0	3187	246
912.5	3485	1616.0	3844	308
1095.0	3416	2388.0	4458	377

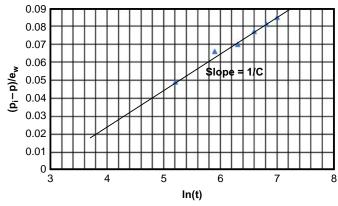


FIGURE 10-4 Graphical determination of the coefficients C and a.

Assuming that the boundary pressure would drop to 3379 psi after 1186.25 days of production, calculate cumulative water influx at that time.

Solution

Step 1. Construct the following table:

t, days	ln(t)	$p_i - p$	e _w , bbl/day	$(p_i - p)/e_w$
0	_	0	0	_
182.5	5.207	19	389	0.049
365.0	5.900	84	1279	0.066
547.5	6.305	150	2158	0.070
730.0	6.593	246	31.87	0.077
912.5	6.816	308	3844	0.081
1095.0	6.999	377	4458	0.085

Step 2. Plot the term $(p_i - p)/e_w$ versus ln(t) and draw the best straight line through the points as shown in Figure 10-5, and determine the slope and intercept of the line to give:

$$slope = 0.020$$

$$intercept = -0.055$$

Step 3. Determine the coefficient C of the Hurst equation from the slope to give:

$$C = 1/0.02 = 50$$

Step 4. Using any point on the straight line, solve for the parameter a by applying Equation 10-13 to give:

$$a = \exp(-0.055 \times 50) = 0.064$$

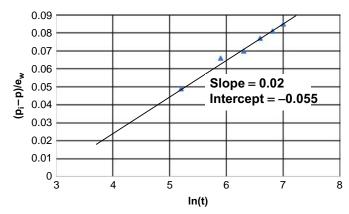


FIGURE 10-5 Determination of the coefficients C and a for Example 10-5.

Step 5. The Hurst equation is represented by:

$$W_e = 50 \int_{0}^{t} \left[\frac{p_i - p}{\ln(0.064 \text{ t})} \right] dt$$

Step 6. Calculate the cumulative water influx after 1186.25 days from:

$$\begin{split} W_e &= 2388 \times 10^3 + \int\limits_{1095}^{1186.25} 50 \left[\frac{p_i - p}{\ln{(0.064~t)}} \right] \, dt \\ W_e &= 2388 \times 10^3 + 50 \left[\frac{3793 - 3379}{\ln{(0.064 \times 1186.25)}} + \frac{3793 - 3416}{\ln{(0.064 \times 1095)}} \right] \\ &\times (1186.25 - 1095) \\ W_e &= 2388 \times 10^3 + 420.508 \times 10^3 = 2809 \; \text{Mbbl} \end{split}$$

The Van Everdingen-Hurst Unsteady-State Model

The mathematical formulations that describe the flow of crude oil system into a wellbore are identical in form to those equations that describe the flow of water from an aquifer into a cylindrical reservoir, as shown schematically in Figure 10-6.

When an oil well is brought on production at a constant flow rate after a shutin period, the pressure behavior is essentially controlled by the transient (unsteady-state) flowing condition. This flowing condition is defined as the time period during which the boundary has no effect on the pressure behavior.

The dimensionless form of the diffusivity equation, as presented in Chapter 6 by Equation 6-90, is basically the general mathematical equation that is designed to model the transient flow behavior in reservoirs or aquifers. In a dimensionless form, the diffusivity equation takes the form:

$$\frac{\partial^2 P_D}{\partial r_D^2} + \frac{1}{r_D} \frac{\partial P_D}{\partial r_D} = \frac{\partial P_D}{\partial t_D}$$

Van Everdingen and Hurst (1949) proposed solutions to the dimensionless diffusivity equation for the following two reservoir-aquifer boundary conditions:

- Constant terminal rate
- Constant terminal pressure

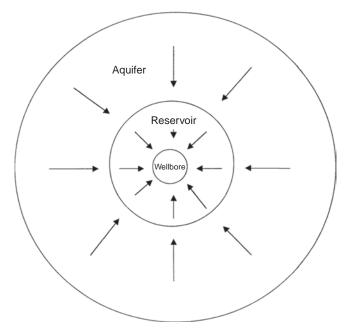


FIGURE 10-6 Water influx into a cylindrical reservoir.

For the constant-terminal-rate boundary condition, the rate of water influx is assumed constant for a given period; and the pressure drop at the reservoiraquifer boundary is calculated.

For the constant-terminal-pressure boundary condition, a boundary pressure drop is assumed constant over some finite time period, and the water influx rate is determined.

In the description of water influx from an aquifer into a reservoir, there is greater interest in calculating the influx rate rather than the pressure. This leads to the determination of the water influx as a function of a given pressure drop at the inner boundary of the reservoir-aquifer system.

Van Everdingen and Hurst solved the diffusivity equation for the aquiferreservoir system by applying the Laplace transformation to the equation. The authors' solution can be used to determine the water influx in the following systems:

- Edge-water-drive system (radial system)
- Bottom-water-drive system
- o Linear-water-drive system

Edge-Water Drive

Figure 10-7 shows an idealized radial flow system that represents an edgewater-drive reservoir. The inner boundary is defined as the interface between

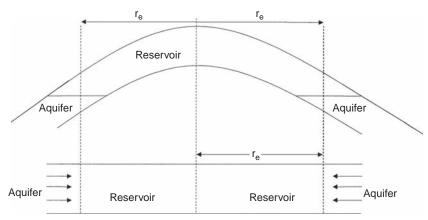


FIGURE 10-7 An idealized Edge-Water drive model

the reservoir and the aquifer. The flow across this inner boundary is considered horizontal and encroachment occurs across a cylindrical plane encircling the reservoir. With the interface as the inner boundary, it is possible to impose a constant terminal pressure at the inner boundary and determine the rate of water influx across the interface.

Van Everdingen and Hurst proposed a solution to the dimensionless diffusivity equation that utilizes the constant terminal pressure condition in addition to the following initial and outer boundary conditions:

Initial conditions:

 $p = p_i$ for all values of radius r

Outer boundary conditions

For an infinite aquifer

$$p = p_i$$
 at $r = \infty$

For a bounded aquifer

$$\frac{\partial \mathbf{p}}{\partial \mathbf{r}} = 0$$
 at $\mathbf{r} = \mathbf{r}_a$

Van Everdingen and Hurst assumed that the aquifer is characterized by:

- Uniform thickness
- Constant permeability
- o Uniform porosity
- o Constant rock compressibility
- Constant water compressibility

The authors expressed their mathematical relationship for calculating the water influx in a form of a dimensionless parameter that is called dimensionless water influx W_{eD}. They also expressed the dimensionless water influx as a function of the dimensionless time t_D and dimensionless radius r_D , thus they made the solution to the diffusivity equation generalized and applicable to any aquifer where the flow of water into the reservoir is essentially radial.

The solutions were derived for cases of bounded aguifers and aguifers of infinite extent. The authors presented their solution in tabulated and graphical forms as reproduced here in Figures 10-8 through 10-11 and Tables 10-1 and 10-2.

The two dimensionless parameters t_D and r_D are given by:

$$t_D = 6.328 \times 10^{-3} \frac{kt}{\phi \mu_w c_t r_e^2}$$
 (10-18)

$$r_{\rm D} = \frac{r_{\rm a}}{r_{\rm e}} \tag{10-19}$$

$$c_t = c_w + c_f$$
 (10-20)

where

t = time, days

k = permeability of the aguifer, md

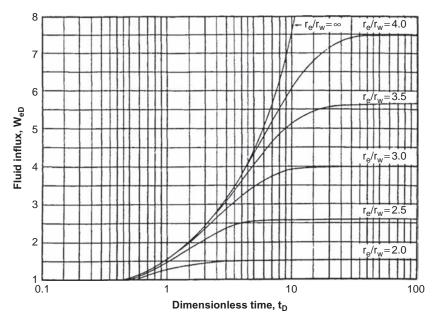


FIGURE 10-8 Dimensionless water influx W_{eD} for several values of r_e/r_R, i.e. r_a/r_e. (Van Everdingen and Hurst W_{eD} . Permission to publish by the SPE).

 ϕ = porosity of the aquifer

 $\mu_{\rm w} = {\rm viscosity}$ of water in the aquifer, cp

 r_a = radius of the aquifer, ft

 r_e = radius of the reservoir, ft

 $c_w = compressibility of the water, psi^{-1}$

 $c_f = compressibility of the aquifer formation, psi⁻¹$

 $c_t = total compressibility coefficient, psi^{-1}$

The water influx is then given by:

$$W_e = B \Delta p W_{eD} \tag{10-21}$$

with

$$B = 1.119 \, \phi \, c_t \, r_e^2 \, h \tag{10-22}$$

where

 W_e = cumulative water influx, bbl

B = water influx constant, bbl/psi

 Δp = pressure drop at the boundary, psi

 W_{eD} = dimensionless water influx

Equation 10-21 assumes that the water is encroaching in a radial form. Quite often, water does not encroach on all sides of the reservoir, or the reservoir

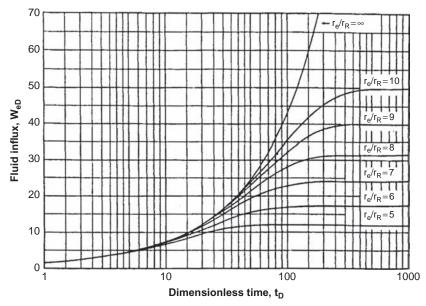


FIGURE 10-9 Dimensionless water influx W_{eD} for several values of r_e/r_R, i.e. r_a/r_e. (Van Everdingen and Hurst WeD. Permission to publish by the SPE).

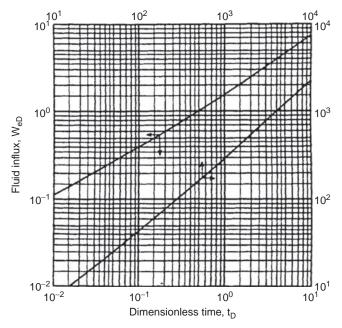


FIGURE 10-10 Dimensionless water influx W_{eD} for infinite aquifer. (Van Everdingen and Hurst W_{eD} . Permission to publish by the SPE).

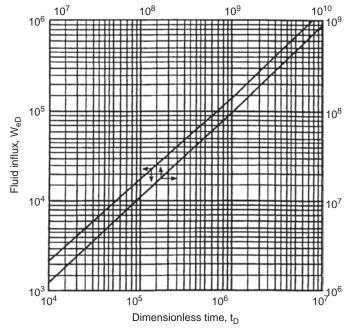


FIGURE 10-11 Dimensionless water influx W_{eD} for infinite aquifer. (Van Everdingen and Hurst W_{eD} . Permission to publish by the SPE).

TABLE 10-1 Dimensionless Water Influx W_{eD} for Infinite Aquifer

Dimen- sionless	Fluid influx	Dimen- sionless	Fluid influx	Dimen- sionless	Fluid influx	Dimen- sionless	Fluid influx	Dimen- sionless	Fluid influx	Dimen- sionless	Fluid influx
time t _D	W_{eD}	time t_D	W_{eD}	time t _D	W_{eD}	time t_D	W_{eD}	time t _D	W_{eD}	time t _D	W_{eD}
0.00	0.000	79	35.697	455	150.249	1190	340.843	3250	816.090	35.000	6780.247
0.01	0.112	80	36.058	460	151.640	1200	343.308	3300	827.088	40.000	7650.096
0.05	0.278	81	36.418	465	153.029	1210	345.770	3350	838.067	50.000	9363.099
0.10	0.404	82	36.777	470	154.416	1220	348.230	3400	849.028	60.000	11,047.299
0.15	0.520	83	37.136	475	155.801	1225	349.460	3450	859.974	70.000	12,708.358
0.20	0.606	84	37.494	480	157.184	1230	350.688	3500	870.903	75.000	13,531.457
0.25	0.689	85	37.851	485	158.565	1240	353.144	3550	881.816	80.000	14,350.121
0.30	0.758	86	38.207	490	159.945	1250	355.597	3600	892.712	90.000	15,975.389
0.40	0.898	87	38.563	495	161.322	1260	358.048	3650	903.594	100.000	17,586.284
0.50	1.020	88	38.919	500	162.698	1270	360.496	3700	914.459	125.000	21,560.732
0.60	1.140	89	39.272	510	165.444	1275	361.720	3750	925.309	1.5(10) ⁵	2.538(10) ⁴
0.70	1.251	90	39.626	520	168.183	1280	362.942	3800	936.144	2.0"	3.308"
0.80	1.359	91	39.979	525	169.549	1290	365.386	3850	946.966	2.5"	4.066"
0.90	1.469	92	40.331	530	170.914	1300	367.828	3900	957.773	3.0"	4.817"
1	1.569	93	40.684	540	173.639	1310	370.267	3950	968.566	4.0"	6.267"
2	2.447	94	41.034	550	176.357	1320	372.704	4000	979.344	5.0"	7.699"
3	3.202	95	41.385	560	179.069	1325	373.922	4050	990.108	6.0"	9.113"
4	3.893	96	41.735	570	181.774	1330	375.139	4100	1000.858	7.0"	1.051(10) ⁵

Dimen-	Fluid	Dimen-	Fluid	Dimen-	Fluid	Dimen-	
sionless	influx	sionless	influx	sionless	influx	sionless	

time t_D

575

650

660

670

675

680

690

700

710

720

 W_{eD}

183.124

203.201

205.854

208.502

209.825

211.145

213.784

216.417

219.046

221.670

 W_{eD}

42.084

53.317

54.976

56.625

58.265

59.895

61.517

63.131

64.737

66.336

time t_D

5

14

15

16

17

18

19

20

21

22

 W_{eD}

4.539

9.461

9.949

10.434

10.913

11.386

11.855

12.319

12.778

13.233

time t_D

97

130

135

140

145

150

155

160

165

170

TABLE 10-1 Dimensionless Water Influx WeD for Infinite Aquifer—cont'd

6	5.153	98	42.433	580	184.473	1350	380.003	4200	1022.318	9.0"	1.326"
7	5.743	99	42.781	590	187.166	1360	382.432	4250	1033.028	1.0(10) ⁶	1.462"
8	6.314	100	43.129	600	189.852	1370	384.859	4300	1043.724	1.5"	2.126"
9	6.869	105	44.858	610	192.533	1375	386.070	4350	1054.409	2.0"	2.781"
10	7.411	110	46.574	620	195.208	1380	387.283	4400	1065.082	2.5"	3.427"
11	7.940	115	48.277	625	196.544	1390	389.705	4450	1075.743	3.0"	4.064"
12	8.457	120	49.968	630	197.878	1400	392.125	4500	1086.390	4.0"	5.313"
13	8.964	125	51.648	640	200.542	1410	394.543	4550	1097.024	5.0"	6.544"

1420

1425

1430

1440

1450

1460

1470

1475

1480

time t_D

1340

Fluid

influx

 W_{eD}

377.572

396.959

398.167

399.373

401.786

404.197

406.606

409.013

410.214

411.418

Dimen-

sionless

time t_D

4150

4600

4650

4700

4750

4800

4850

4900

4950

5000

Fluid

influx

 W_{eD}

1011.595

1107.646

1118.257

1128.854

1139.439

1150.012

1160.574

1171.125

1181.666

1192.198

Dimen-

sionless

time t_D

8.0''

6.0"

7.0"

8.0"

9.0''

1.5"

2.0"

2.5"

3.0"

 $1.0(10)^7$

Fluid

influx

 W_{eD}

1.189"

7.761"

8.965"

1.134"

1.252"

1.828"

2.398"

2.961"

3.517"

 $1.016(10)^6$

23	13.684	175	67.928	725	222.980	1490	413.820	5100	1213.222	4.0"	4.610"
24	14.131	180	69.512	730	224.289	1500	416.220	5200	1234.203	5.0"	5.689"
25	14.573	185	71.090	740	226.904	1525	422.214	5300	1255.141	6.0"	6.758"
26	15.013	190	72.661	750	229.514	1550	428.196	5400	1276.037	7.0"	7.816"
27	15.450	195	74.226	760	232.120	1575	434.168	5500	1296.893	8.0"	8.866"
28	15.883	200	75.785	770	234.721	1600	440.128	5600	1317.709	9.0"	9.911"
29	16.313	205	77.338	775	236.020	1625	446.077	5700	1338.486	1.0(10)8	1.095(10) ⁷
30	16.742	210	78.886	780	237.318	1650	452.016	5800	1359.225	1.5"	1.604"
31	17.167	215	80.428	790	239.912	1675	457.945	5900	1379.927	2.0"	2.108"
32	17.590	220	81.965	800	242.501	1700	463.863	6000	1400.593	2.5"	2.607"
33	18.011	225	83.497	810	245.086	1725	469.771	6100	1421.224	3.0"	3.100"
34	18.429	230	85.023	820	247.668	1750	475.669	6200	1441.820	4.0"	4.071"
35	18.845	235	86.545	825	248.957	1775	481.558	6300	1462.383	5.0"	5.032"
36	19.259	240	88.062	830	250.245	1800	487.437	6400	1482.912	6.0"	5.984"
37	19.671	245	89.575	840	252.819	1825	493.307	6500	1503.408	7.0"	6.928"
38	20.080	250	91.084	850	255.388	1850	499.167	6600	1523.872	8.0"	7.865"
39	20.488	255	92.589	860	257.953	1875	505.019	6700	1544.305	9.0"	8.797"
40	20.894	260	94.090	870	260.515	1900	510.861	6800	1564.706	1.0(10)9	9.725"
41	21.298	265	95.588	875	261.795	1925	516.695	6900	1585.077	1.5"	1.429(10)8
42	21.701	270	97.081	880	263.073	1950	522.520	7000	1605.418	2.0"	1.880"
43	22.101	275	98.571	890	265.629	1975	528.337	7100	1625.729	2.5"	2.328"

Fluid Dimen- Fluid Dimen- Fluid Dimeninflux sionless influx sionless influx sionless

time t_D

900

990

1000

1010

1020

1025

1030

1040

1050

 W_{eD}

268.181

290.995

293.514

296.030

298.543

299.799

301.053

303.560

306.065

TABLE 10-1 Dimensionless Water Influx WeD for Infinite Aquifer—cont'd

 W_{eD}

100.057

116.189

117.638

119.083

120.526

121.966

123.403

124.838

126,720

Dimensionless

time t_D

44

55

56

57

58

59

60

61

62

 W_{eD}

22.500

26.791

27.174

27.555

27.935

28.314

28.691

29.068

29,443

time t_D

280

335

340

345

350

355

360

365

370

45	22.897	285	101.540	910	270.729	2025	539.945	7300	1666.265	4.0"	3.645"
46	23.291	290	103.019	920	273.274	2050	545.737	7400	1686.490	5.0"	4.510"
47	23.684	295	104.495	925	274.545	2075	551.522	7500	1706.688	6.0"	5.368"
48	24.076	300	105.968	930	275.815	2100	557.299	7600	1726.859	7.0"	6.220"
49	24.466	305	107.437	940	278.353	2125	563.068	7700	1747.002	8.0"	7.066"
50	24.855	310	108.904	950	280.888	2150	568.830	7800	1767.120	9.0"	7.909"
51	25.244	315	110.367	960	283.420	2175	574.585	7900	1787.212	1.0(10) ¹⁰	8.747"
52	25.633	320	111.827	970	285.948	2200	580.332	8000	1807.278	1.5"	1.288"(10) ⁹
53	26.020	325	113.284	975	287.211	2225	586.072	8100	1827.319	2.0"	1.697"
54	26.406	330	114.738	980	288.473	2250	591.806	8200	1847.336	2.5"	2.103"

2275

2300

2325

2350

2375

2400

2425

2450

time t_D

2000

Fluid

influx

 W_{eD}

534.145

597.532

603.252

608.965

614.672

620.372

626.066

631.755

637.437

Dimen-

sionless

time t_D

7200

8300

8400

8500

8600

8700

8800

8900

9000

Fluid

influx

 W_{eD}

1646.011

1867.329

1887.298

1907.243

1927.166

1947.065

1966.942

1986,796

2006.628

Dimen-

sionless

time t_D

3.0"

3.0"

4.0"

5.0"

6.0"

7.0"

8.0"

9.0"

 $1.0(10)^{11}$

Fluid

influx

 W_{eD}

2.771"

2.505"

3.299"

4.087"

4.868"

5.643"

6.414"

7.183"

7.948"

66	30.937	390	131.972	1080	313.562	2600	671.379	9400	2085.744	3.0"	2.29"
67	31.308	395	133.391	1090	316.055	2650	682.640	9500	2105.473	4.0"	3.02"
68	31.679	400	134.808	1100	318.545	2700	693.877	9600	2125.184	5.0"	3.75"
69	32.048	405	136.223	1110	321.032	2750	705.090	9700	2144.878	6.0"	4.47"
70	32.417	410	137.635	1120	323.517	2800	716.280	9800	2164.555	7.0"	5.19"
71	32.785	415	139.045	1125	324.760	2850	727.449	9900	2184.216	8.0"	5.89"
72	33.151	420	140.453	1130	326.000	2900	738.598	10,000	2203.861	9.0"	6.58"
73	33.517	425	141.859	1140	328.480	2950	749.725	12,500	2688.967	1.0(10) ¹²	7.28"
74	33.883	430	143.262	1150	330.958	3000	760.833	15,000	3164.780	1.5"	1.08(10) ¹¹

 $1.17(10)^{10}$

1.55"

1.92"

1.42"

76 34.611 440 146.064 1170 77 34.974 445 147.461 1175

450

Van Everdingen and Hurst W_{eD} . Permission to publish by the SPE.

435

63

64

65

75

78

29.818

30.192

30.565

34.247

35.336

375

380

385

143.262 144.664

148.856

127.699

129.126

130.550

1060

1070

1075

1160

1180

308.567

311.066

312.314

333.433

335.906

337.142

338.376

2475

2500

2550

3050

3100

3150

3200

643.113

648.781

660.093

771.922

782.992

794.042

805.075

9100

9200

9300

17,500

20,000

25,000

30,000

2026.438

2046.227

2065.996

3633.368

4095.800

5005.726

5899.508

1.5"

2.0"

2.5"

2.0"

Dimensionless time t_D

 $5.0(10)^{-2}$

6.0"

7.0"

8.0"

9.0"

1.1"

1.2"

1.3"

1.4"

1.5"

1.6"

1.7"

1.8"

1.9"

2.0"

2.1"

2.2"

2.3"

 $1.0(10)^{-1}$

 $r_e/r_R = 1.5$

Fluid influx W_{eD}

0.276

0.304

0.330

0.354

0.375

0.395

0.414

0.431

0.446

0.461

0.474

0.486

0.497

0.507

0.517

0.525

0.533

0.541

0.548

sionless time t_D $5.0(10)^{-2}$

 $1.0(10)^{-1}$

1.25"

1.50"

1.75"

2.00"

2.25"

2.50"

2.75"

3.00"

3.25"

3.50"

3.75"

4.00"

4.25"

4.50"

4.75"

5.00"

7.5"

Dimen-

 $r_e/r_R = 2.0$

*W*_{eD} 0.278

0.345

0.404

0.458

0.507

0.553

0.597

0.638

0.678

0.715

0.751

0.785

0.817

0.848

0.877

0.905

0.932

0.958

0.993

Fluid

fux

TABLE 10-2 Dimensionless Water Influx W_{eD} for Several Values of r_e/r_R, i.e. r_a/r_e

Dimen-

sionless

time t_D

 $1.0(10)^{-1}$

1.5"

2.0"

2.5"

3.0"

3.5"

4.0"

4.5"

5.0"

5.5"

6.0"

6.5"

7.0"

7.5"

8.0"

8.5"

9.0"

9.5"

1.0

 $r_e/r_R = 2.5$

Fluid

influx

 W_{eD}

0.408

0.509

0.599

0.681

0.758

0.829

0.897

0.962

1.024

1.083

1.140

1.195

1.248

1.299

1.348

1.395

1.440

1.484

1.526

 $r_e/r_R = 3.0$

Dimen-

sionless

time to

 $3.0(10)^{-1}$

4.0"

5.0"

6.0''

7.0"

8.0''

9.0"

1.00

1.25

1.50

1.75

2.00

2.25

2.50

2.75

3.00

3.25

3.50

3.75

Fluid

influx

 W_{eD}

0.755

0.895

1.023

1.143

1.256

1.363

1.465

1.563

1.791

1.997

2.184

2.353

2.507

2.646

2.772

2.886

2.990

3.084

3.170

 $r_e/r_R = 3.5$

Fluid

influx

 W_{eD}

1.571

1.761

1.940

2.111

2.273

2.427

2.574

2.715

2.849

2.976

3.098

3.242

3.379

3.507

3.628

3.742

3.850

3.951

4.047

Dimen-

sionless

time t_D

1.00

1.20

1.40

1.60

1.80

2.00

2.20

2.40

2.60

2.80

3.00

3.25

3.50

3.75

4.00

4.25

4.50

4.75

5.00

 $r_{e}/r_{R} = 4.0$

Dimen-

sionless

time t_D

2.00

2.20

2.40

2.60

2.80

3.00

3.25

3.50

3.75

4.00

4.25

4.50

4.75

5.00

5.50

6.00

6.50

7.00

7.50

Fluid

influx

 W_{eD}

2.442

2.598

2.748

2.893

3.034

3.170

3.334

3.493

3.645

3.792

3.932

4.068

4.198

4.323

4.560

4.779

4.982

5.169

5.343

 $r_e/r_R = 4.5$

Fluid

influx W_{eD}

2.835

3.196

3.537

3.859

4.165

4.454

4.727

4.986

5.231

5.464

5.684

5.892

6.089

6.276

6.453

6.621

6.930

7.208

7.457

Dimen-

sionless

time t_D

2.5

3.0

3.5

4.0

4.5

5.0

5.5

6.0

6.5

7.0

7.5

8.0

8.5

9.0

9.5

10

11

12

13

2.4"	0.554	5.50"	1.028	1.1	1.605	4.00	3.247	5.50	4.222	8.00	5.504	14	7.680
2.5"	0.559	6.00"	1.070	1.2	1.679	4.25	3.317	6.00	4.378	8.50	5.653	15	7.880
2.6"	0.565	6.50"	1.108	1.3	1.747	4.50	3.381	6.50	4.516	9.00	5.790	16	8.060
2.8"	0.574	7.00"	1.143	1.4	1.811	4.75	3.439	7.00	4.639	9.50	5.917	18	8.365
3.0"	0.582	7.50"	1.174	1.5	1.870	5.00	3.491	7.50	4.749	10	6.035	20	8.611
3.2"	0.588	8.00"	1.203	1.6	1.924	5.50	3.581	8.00	4.846	11	6.246	22	8.809
3.4"	0.594	9.00"	1.253	1.7	1.975	6.00	3.656	8.50	4.932	12	6.425	24	8.968
3.6"	0.599	1.00"	1.295	1.8	2.022	6.50	3.717	9.00	5.009	13	6.580	26	9.097
3.8"	0.603	1.1	1.330	2.0	2.106	7.00	3.767	9.50	5.078	14	6.712	28	9.200
4.0"	0.606	1.2	1.358	2.2	2.178	7.50	3.809	10.00	5.138	15	6.825	30	9.283
4.5"	0.613	1.3	1.382	2.4	2.241	8.00	3.843	11	5.241	16	6.922	34	9.404
5.0"	0.617	1.4	1.402	2.6	2.294	9.00	3.894	12	5.321	17	7.004	38	9.481
6.0"	0.621	1.6	1.432	2.8	2.340	10.00	3.928	13	5.385	18	7.076	42	9.532
7.0"	0.623	1.7	1.444	3.0	2.380	11.00	3.951	14	5.435	20	7.189	46	9.565
8.0"	0.624	1.8	1.453	3.4	2.444	12.00	3.967	15	5.476	22	7.272	50	9.586
		2.0	1.468	3.8	2.491	14.00	3.985	16	5.506	24	7.332	60	9.612
		2.5	1.487	4.2	2.525	16.00	3.993	17	5.531	26	7.377	70	9.621
		3.0	1.495	4.6	2.551	18.00	3.997	18	5.551	30	7.434	80	9.623
		4.0	1.499	5.0	2.570	20.00	3.999	20	5.579	34	7.464	90	9.624
		5.0	1.500	6.0	2.599	22.00	3.999	25	5.611	38	7.481	100	9.625
				7.0	2.613	24.00	4.000	30	5.621	42	7.490		
				8.0	2.619			35	5.624	46	7.494		
				9.0	2.622			40	5.625	50	7.499		
				10.0	2.624								

 $r_e/r_R = 9.0$ Dimensionless

time t_D

9.00

9.50

10

11

12

13

14

15

16

17

18

19

20

22

24

26

 W_{eD}

6.861

7.127

7.389

7.902

8.397

8.876

9.341

9.791

10.23

10.65

11.06

11.46

11.85

12.58

13.27

13.92

time t_D

9

10

11

12

13

14

15

16

17

18

19

20

22

24

26

28

 W_{eD}

6.861

7.398

7.920

8.431

8.930

9.418

9.895

10.361

10.82

11.26

11.70

12.13

12.95

13.74

14.50

15.23

 $r_e/r_R = 10.0$

Dimen-

sionless

time t_D

15

20

22

24

26

28

30

32

34

36

38

40

42

44

46

48

Fluid

influx

 W_{eD}

9.965

12.32

13.22

14.95

14.95

15.78

16.59

17.38

18.16

18.91

19.65

20.37

21.07

21.76

22.42

23.07

Fluid

influx

 W_{eD}

7.417

9.945

12.26

13.13

13.98

14.79

15.59

16.35

17.10

17.82

18.52

19.19

19.85

20.48

21.09

21.69

time t_D

10

15

20

22

24

26

26

30

32

34

36

38

40

42

44

46

Dimen-	Fluid	Dimen-	Fluid	Dimen-	Fluid	Dimen-	Fluid
sionless	influx	sionless	influx	sionless	influx	sionless	influx

imen-	Fluid	Dimen-	Fluid	Dimen-	Fluid	Dimen-	Fluid	
onless	influx	sionless	influx	sionless	influx	sionless	influx	

$r_e/r_R = 5.0$	$r_{\rm e}/r_{\rm R}=5.0$			$r_{\rm e}/r_{\rm R}=7.0$		$r_{\rm e}/r_{\rm R}=8.0$		
Dimen-	Fluid	Dimen-	Fluid	Dimen-	Fluid	Dimen-	Fluid	

 W_{eD}

5.148

5.440

5.724

6.002

6.273

6.537

6.795

7.047

7.293

7.533

7.767

8.220

8.651

9.063

9.456

9.829

TABLE 10-2 Dimensionless Water Influx W_{eD} for Several Values of r_e/r_R, i.e. r_a/r_e—cont'd

time t_D

6.0

6.5

7.0

7.5

8.0

8.5

9.0

9.5

10.0

10.5

11

12

15

16

time t_D

3.0

3.5

4.0

4.5

5.0

5.5

6.0

6.5

7.0

7.5

8.0

8.5

9.0

9.5

10

11

 W_{eD}

3.195

3.542

3.875

4.193

4.499

4.792

5.074

5.345

5.605

5.854

6.094

6.325

6.547

6.760

6.965

7.350

13	8.035	18	10.53	30	15.11	34	17.22	50	22.82	52	24.33
14	8.339	19	10.85	35	16.39	38	18.41	52	23.36	54	24.94
15	8.620	20	11.16	40	17.49	40	18.97	54	23.89	56	25.53
16	8.879	22	11.74	45	18.43	45	20.26	56	24.39	58	26.11
18	9.338	24	12.26	50	19.24	50	21.42	58	24.88	60	26.67
20	9.731	25	12.50	60	20.51	55	22.46	60	25.36	65	28.02
22	10.07	31	13.74	70	21.45	60	23.40	65	26.48	70	29.29
24	10.35	35	14.40	80	22.13	70	24.98	70	27.52	75	30.49
26	10.59	39	14.93	90	22.63	80	26.26	75	28.48	80	31.61
28	10.80	51	16.05	100	23.00	90	27.28	80	29.36	85	32.67
30	10.98	60	16.56	120	23.47	100	28.11	85	30.18	90	33.66
34	11.26	70	16.91	140	23.71	120	29.31	90	30.93	95	34.60
38	11.46	80	17.14	160	23.85	140	30.08	95	31.63	100	35.48
42	11.61	90	17.27	180	23.92	160	30.58	100	32.27	120	38.51
46	11.71	100	17.36	200	23.96	180	30.91	120	34.39	140	40.89
50	11.79	110	17.41	500	24.00	200	31.12	140	35.92	160	42.75
60	11.91	120	17.45			240	31.34	160	37.04	180	44.21
70	11.96	130	17.46			280	31.43	180	37.85	200	45.36
80	11.98	140	17.48			320	31.47	200	38.44	240	46.95

14.53

30

15.92

48

22.26

50

23.71

12

7.706

17

10.19

28

TABLE 10-2 Dimensionless Water Influx W_{eD} for Several Values of $r_e/r_{R\prime}$ i.e. $r_a/r_e-cont'd$

	r - 50										
$r_e/r_R = 5.0$		$r_e/r_R = 6.0$		$r_{\rm e}/r_{\rm R}=7.0$		$r_{\rm e}/r_{\rm R} = 8.0$		$r_e/r_R = 9.0$		$r_{\rm e}/r_{\rm R}=10.0$)
Dimen- sionless time t _D	Fluid influx W _{eD}										
90	11.99	150	17.49			360	31.49	240	39.17	280	47.94
100	12.00	160	17.49			400	31.50	280	39.56	320	48.54
120	12.00	180	17.50			500	31.50	320	39.77	360	48.91
		200	17.50					360	39.88	400	49.14
		220	17.50					400	39.94	440	49.28
								440	39.97	480	49.36

480

39.98

Van Everdingen and Hurst $W_{\rm eD}.$ Permission to publish by the SPE.

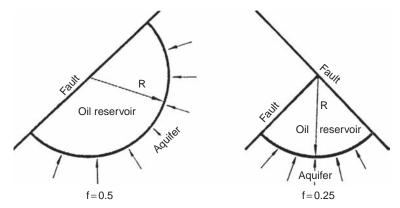


FIGURE 10-12 Gas cap drive reservoir. (After Cole, F., Reservoir Engineering Manual, Gulf Publishing Company, 1969).

is not circular in nature. In these cases, some modifications must be made in Equation 10-21 to properly describe the flow mechanism. One of the simplest modifications is to introduce the encroachment angle to the water influx constant B as:

$$f = \frac{\theta}{360} \tag{10-23}$$

$$B = 1.119 \, \phi \, c_t \, r_e^2 h \, f \tag{10-24}$$

 θ is the angle subtended by the reservoir circumference, i.e., for a full circle $\theta = 360^{\circ}$ and for semicircle reservoir against a fault $\theta = 180^{\circ}$, as shown in Figure 10-12.

Example 10-6¹

Calculate water influx at the end of 1, 2, and 5 years into a circular reservoir with an aquifer of infinite extent. The initial and current reservoir pressures are 2500 and 2490 psi, respectively. The reservoir-aquifer system has the following properties.

	Reservoir	Aquifer	
radius, ft	2000	∞	
h <i>,</i> ft	20	25	
k, md	50	100	
ф, %	15	20	
μ _w , cp	0.5	0.8	
c _w , psi ⁻¹	$1 \times 10^{-6} \\ 2 \times 10^{-6}$	0.7×10^{-6}	
μ _w , cp c _w , psi ^{–1} c _f , psi ^{–1}	2×10^{-6}	0.3×10^{-6}	

^{1.} Data of this example was reported by Cole, F., Reservoir Engineering Manual, Gulf Publishing Company, 1969.

Solution

Step 1. Calculate the total compressibility coefficient c_t.

$$c_t = 0.7(10^{-6}) + 0.3(10^{-3}) = 1 \times 10^{-6} \text{ psi}^{-1}$$

Step 2. Determine the water influx constant from Equation 10-23.

$$B = 1.119 (0.2) (1 \times 10^{-6}) (2000)^{2} (25) (360/360) = 22.4$$

Step 3. Calculate the corresponding dimensionless time after 1, 2, and 5 years.

$$t_D = 6.328 \times 10^{-3} \frac{100 \text{ t}}{(0.8) (0.2) (1 \times 10^{-6}) (2000)^2}$$

$$t_D = 0.9888t$$

t, days	$t_D = 0.9888 t$			
365	361			
730	722			
1825	1805			

Step 4. Using Table 10-1, determine the dimensionless water influx W_{eD}.

t, days	t_{D}	W _{eD}
365	361	123.5
730	722	221.8
1825	1805	484.6

Step 5. Calculate the cumulative water influx by applying Equation 10-20.

t, days	W_{eD}	$W_{\rm e} = (20.4) (2500 - 2490) W_{\rm eD}$
365	123.5	25,200 bbl
730	221.8	45,200 bbl
1825	484.6	98,800 bbl

Example 10-6 shows that, for a given pressure drop, doubling the time interval will not double the water influx. This example also illustrates how to calculate water influx as a result of a single pressure drop. As there will usually be many of these pressure drops occurring throughout the prediction period, it is necessary to analyze the procedure to be used where these multiple pressure drops are present.

Consider Figure 10-13, which illustrates the decline in the boundary pressure as a function of time for a radial reservoir-aquifer system. If the boundary pressure in the reservoir shown in Figure 10-13 is suddenly reduced at time t, from p_i to p_1 , a pressure drop of $(p_i - p_1)$ will be imposed across the aquifer. Water will continue to expand and the new reduced pressure will continue to move outward into the aquifer. Given a sufficient length of time the pressure at the outer edge of the aquifer will finally be reduced to p_1 .

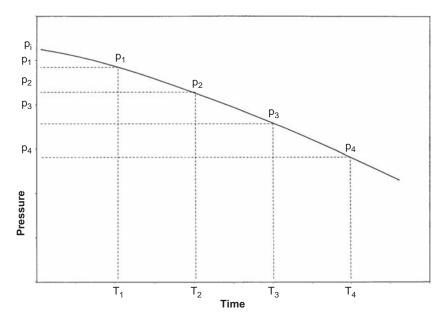


FIGURE 10-13 Boundary pressure versus time.

If some time after the boundary pressure has been reduced to p_1 , a second pressure p_2 is suddenly imposed at the boundary, and a new pressure wave will begin moving outward into the aquifer. This new pressure wave will also cause water expansion and therefore encroachment into the reservoir. This new pressure drop, however, will not be $p_i - p_2$, but will be $p_1 - p_2$. This second pressure wave will be moving behind the first pressure wave. Just ahead of the second pressure wave will be the pressure at the end of the first pressure drop, p_1 .

Since these pressure waves are assumed to occur at different times, they are entirely independent of each other. Thus, water expansion will continue to take place as a result of the first pressure drop, even though additional water influx is also taking place as a result of one or more later pressure drops. This is essentially an application of the **principle of superposition.** In order to determine the total water influx into a reservoir at any given time, it is necessary to determine the water influx as a result of each successive pressure drop that has been imposed on the reservoir and aquifer.

In calculating cumulative water influx into a reservoir at successive intervals, it is necessary to calculate the total water influx from the beginning. This is required because of the different times during which the various pressure drops have been effective.

The van Everdingen-Hurst computational steps for determining the water influx are summarized below in conjunction with Figure 10-14:

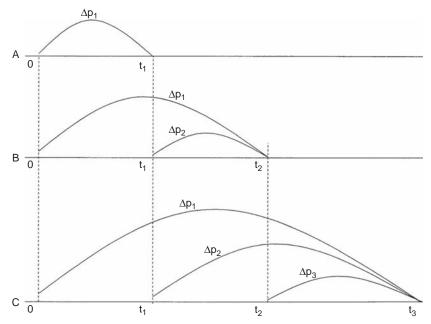


FIGURE 10-14 Illustration of the superposition concept.

Step 1. Assume that the boundary pressure has declined from its initial value of p_i to p₁ after t₁ days. To determine the cumulative water influx in response to this first pressure drop, $\Delta p_1 = p_i - p_1$ can be simply calculated from Equation 10-20, or:

$$W_e = B\Delta p_1(W_{eD})_{t_1}$$

Where We is the cumulative water influx due to the first pressure drop Δp_1 . The dimensionless water influx $(W_{eD})_{t_1}$ is evaluated by calculating the dimensionless time at t₁ days. This simple calculation step is shown in section A of Figure 10-14.

Step 2. Let the boundary pressure decline again to p₂ after t₂ days with a pressure drop of $\Delta p_2 = p_1 - p_2$. The cumulative (total) water influx after t_2 days will result from the first pressure drop Δp_1 and the second pressure drop Δp_2 , or:

 W_e = water influx due to Δp_1 + water influx due to Δp_2

$$W_e = (W_e)_{\Delta p_1} + (W_e)_{\Delta p_2}$$

where

$$\begin{split} \left(W_{e}\right)_{\Delta p_{1}} &= B \ \Delta p_{1} {\left(W_{eD}\right)}_{t_{2}} \\ \left(W_{e}\right)_{\Delta p_{2}} &= B \ \Delta p_{2} {\left(W_{eD}\right)}_{t_{2}-t_{1}} \end{split}$$

The above relationships indicate that the effect of the first pressure drop Δp_1 will continue for the entire time t_2 , while the effect of the second pressure drop will continue only for $(t_2 - t_1)$ days as shown in section B of Figure 10-14.

Step 3. A third pressure drop of $\Delta p_3 = p_2 - p_3$ would cause an additional water influx as illustrated in section C of Figure 10-14. The cumulative (total) cumulative water influx can then be calculated from:

$$W_e = (W_e)_{\Delta p_1} + (W_e)_{\Delta p_2} + (W_e)_{\Delta p_3}$$

where

$$\begin{split} &(W_e)_{\Delta p_1} = B \ \Delta p_1 \ (W_{eD})_{t_3} \\ &(W_e)_{\Delta p_2} = B \ \Delta p_2 \ (W_{eD})_{t_3-t_1} \\ &(W_e)_{\Delta p_3} = B \ \Delta p_3 \ (W_{eD})_{t_3-t_2} \end{split}$$

The van Everdingen-Hurst water influx relationship can then be expressed in a more generalized form as:

$$W_e = B \sum \Delta p W_{eD}$$
 (10-25)

The authors also suggested that instead of using the entire pressure drop for the first period, a better approximation is to consider that one-half of the pressure drop, $\frac{1}{2}(p_i - p_1)$, is effective during the entire first period. For the second period, the effective pressure drop then is one-half of the pressure drop during the first period, $\frac{1}{2}(p_i - p_2)$ which simplifies to:

$$\frac{1}{2}(p_i - p_1) + \frac{1}{2}(p_1 - p_2) = \frac{1}{2}(p_i - p_2)$$

Similarly, the effective pressure drop for use in the calculations for the third period would be one-half of the pressure drop during the second period, $\frac{1}{2}(p_1 - p_2)$, plus one-half of the pressure drop during the third period, $\frac{1}{2}(p_2 - p_3)$, which simplifies to $\frac{1}{2}(p_1 - p_3)$. The time intervals must all be equal in order to preserve the accuracy of these modifications.

Example 10-7

Using the data given in Example 10-6, calculate the cumulative water influx at the end of 6, 12, 18, and 24 months. The predicted boundary pressure at the end of each specified time period is given below:

Time, months	Boundary pressure, psi		
0	2500		
6	2490		
12	2472		
18	2444		
24	2408		

Solution

Water influx at the end of 6 months

Step 1. Determine water influx constant B:

$$B = 22.4 \, bbl/psi$$

Step 2. Calculate the dimensionless time t_D at 182.5 days.

$$t_D = 0.9888t$$

= 0.9888(182.5) = 180.5

Step 3. Calculate the first pressure drop Δp_1 . This pressure is taken as $\frac{1}{2}$ of the actual pressure drop, or:

$$\begin{split} &\Delta p_1 = \frac{p_i - p_1}{2} \\ &\Delta p_1 = \frac{2500 - 2490}{2} = 5 \text{ psi} \end{split}$$

Step 4. Determine the dimension water influx W_{eD} from Table 10-1 at $t_D =$ 180.5 to give:

$$W_{eD} = 69.46$$

Step 5. Calculate the cumulative water influx at the end of 182.5 days due to the first pressure drop of 5 psi by using the van Everdingen-Hurst equation, or:

$$W_e = (20.4) (5) (69.46) = 7080bbl$$

Cumulative water influx after 12 months

Step 1. After an additional six months, the pressure has declined from 2490 psi to 2472 psi. This second pressure Δp_2 is taken as one- half the actual pressure drop during the first period, plus one-half the actual pressure drop during the second period, or:

$$\Delta p_2 = \frac{p_1 - p_2}{2}$$

$$= \frac{2500 - 2472}{2} = 14 \text{ psi}$$

Step 2. The cumulative (total) water influx at the end of 12 months would result from the first pressure drop Δp_1 and the second pressure

The first pressure drop Δp_1 has been effective for one year, but the second pressure drop, Δp_2 , has been effective only 6 months, as shown in Figure 10-15.

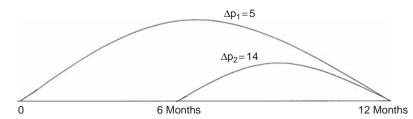


FIGURE 10-15 Duration of the pressure drop in Example 10-7.

Separate calculations must be made for the two pressure drops because of this time difference and the results added in order to determine the total water influx, i.e.:

$$W_e = (W_e)_{\Delta p_1} + (W_e)_{\Delta p_2}$$

Step 3. Calculate the dimensionless time at 365 days as:

$$t_D = 0.9888t$$

= 0.9888 (365) = 361

Step 4. Determine the dimensionless water influx at $t_D = 361$ from Table 10-1 to give:

$$W_{eD} = 123.5$$

Step 5. Calculate the water influx due to the first and second pressure drop, i.e., $(W_e)_{\Delta p_1}$ and $(W_e)_{\Delta p_2}$, or:

$$(W_e)_{\Delta p_1} = (20.4)(5)(123.5) = 12,597bbl$$

 $(W_e)_{\Delta p_2} = (20.4)(14)(69.46) = 19,838$

Step 6. Calculate total (cumulative) water influx after one year.

$$W_e = 12,597 + 19,938 = 32,435bbl$$

Water influx after 18 months

Step 1. Calculate the third pressure drop Δp_3 , which is taken as $\frac{1}{2}$ of the *actual* pressure drop during the second period plus $\frac{1}{2}$ of the *actual* pressure drop during the third period, or:

$$\Delta p_3 = \frac{p_1 - p_3}{2}$$

$$\Delta p_3 = \frac{2490 - 2444}{2} = 23 \text{ psi}$$

Step 2. Calculate the dimensionless time after 6 months.

$$t_D = 0.9888t$$

= 0.9888(547.5) = 541.5

Step 3. Determine the dimensionless water influx at:

$$t_D = 541.5$$
 from Table $10 - 1$
 $W_{eD} = 173.7$

Step 4. The first pressure drop will have been effective the entire 18 months, the second pressure drop will have been effective for 12 months, and the last pressure drop will have been effective only 6 months, as shown in Figure 10-16. Therefore, the cumulative water influx is calculated below:

Time, days	t_D	Δρ	W_{eD}	$B\Delta p~W_{eD}$
547.5	541.5	5	173.7	17,714
365	361	14	123.5	35,272
182.5	180.5	23	69.40	32,291
				$W_{\rm e}=85,277~{ m bbl}$

Water influx after two years

The first pressure drop has now been effective for the entire two years, the second pressure drop has been effective for 18 months, the third pressure drop has been effective for 12 months, and the fourth pressure drop has been effective only 6 months. Summary of the calculations is given below:

Time, days	t_D	Δρ	W_{eD}	$B\Delta p W_{eD}$
730	722	5	221.8	22,624
547.5	541.5	14	173.7	49,609
365	631	23	123.5	57,946
182.5	180.5	32	69.40	45,343
				$W_e = 175,522 \text{ bbl}$

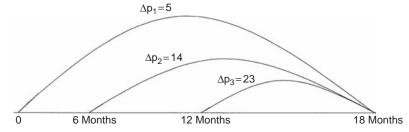


FIGURE 10-16 Pressure drop data for Example 10-7.

Edwardson and coworkers (1962) developed three sets of simple polynomial expressions for calculating the dimensionless water influx W_{eD} for infinite-acting aquifers. The proposed three expressions essentially approximate the W_{eD} values in three different dimensionless time regions.

 \circ For $t_D < 0.01$

$$W_{eD} = 2\left(\frac{t_D}{\pi}\right)^{0.5} \tag{10-26}$$

 \circ For $0.01 < t_D < 200$

$$W_{eD} = \frac{1.2838\sqrt{t_D} + 1.19328~t_D + 0.269872(t_D)^{3/2} + 0.00855294(t_D)^2}{1 + 0.616599\sqrt{t_D} + 0.0413008~t_D} \eqno(10-27)$$

 \circ For $t_D > 200$

$$W_{eD} = \frac{-4.2881 + 2.02566 t_D}{\ln(t_D)}$$
 (10-28)

Bottom-Water Drive

The van Everdingen-Hurst solution to the *radial* diffusivity equation is considered the most rigorous aquifer influx model to date. The proposed solution technique, however, is not adequate to describe the vertical water encroachment in bottom-water-drive system. Coats (1962) presented a mathematical model that takes into account the vertical flow effects from bottom-water aquifers. He correctly noted that in many cases reservoirs are situated on top of an aquifer with a continuous horizontal interface between the reservoir fluid and the aquifer water and with a significant aquifer thickness. He stated that in such situations significant bottom-water drive would occur. Coats modified the diffusivity equation to account for the vertical flow by including an additional term in the equation, to give:

$$\frac{\partial^2 \mathbf{p}}{\partial \mathbf{r}^2} + \frac{1}{\mathbf{r}} \frac{\partial \mathbf{p}}{\partial \mathbf{r}} + \mathbf{F_k} \frac{\partial^2 \mathbf{p}}{\partial z^2} = \frac{\mu \phi \mathbf{c}}{\mathbf{k}} \frac{\partial \mathbf{p}}{\partial t}$$
(10-29)

where F_k is the ratio of vertical to horizontal permeability, or:

$$F_k = k_v/k_h$$
 (10-30)

where

 k_v = vertical permeability k_h = horizontal permeability

Allard and Chen (1988) pointed out that there are an infinite number of solutions to Equation 10-28, representing all possible reservoir-aquifer configurations.

They suggested that it is possible to derive a general solution that is applicable to a variety of systems by the solution to Equation 10-28 in terms of the dimensionless time t_D , dimensionless radius r_D , and a newly introduced dimensionless variable z_D .

$$z_D = \frac{h}{r_e \sqrt{F_k}} \tag{10-31}$$

where

 z_D = dimensionless vertical distance

h = aquifer thickness, ft

Allen and Chen used a numerical model to solve Equation 10-28. The authors developed a solution to the bottom-water influx that is comparable in form with that of van Everdingen and Hurst.

$$W_e = B \Delta p W_{eD} \tag{10-32}$$

They defined the water influx constant B identical to that of Equation 10-21, or

$$B = 1.119 \phi c_t r_e^2 h \tag{10-33}$$

Notice that the water influx constant B does not include the encroachment angle θ .

The actual values of W_{eD} are different from those of the van Everdingen-Hurst model because W_{eD} for the bottom-water drive is also a function of the vertical permeability. Allard and Chen tabulated the values of W_{eD} as a function of r_D , t_D , and z_D . These values are presented in Tables 10-3 through 10-7.

The solution procedure of a bottom-water influx problem is identical to the edge-water influx problem outlined in Example 10-7. Allard and Chen illustrated results of their method in the following example.

Example 10-8

An infinite-acting bottom-water aquifer is characterized by the following properties:

$$\begin{array}{lll} r_a = \infty & & k_h = 50 \text{ md} & F_k = 0.04 \\ \varphi = 0.1 & & \mu_w = 0.395 \text{ cp} & c_t = 8 \times 10^{-6} \text{psi}^{-1} \\ h = 200' & & r_e = 2000' & \theta = 360^\circ \end{array}$$

 TABLE 10-3 Dimensionless Water Influx, W_{eD} , for Infinite Aquifer (Permission to publish by the SPE)

z′ _D							
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0
0.1	0.700	0.677	0.508	0.349	0.251	0.195	0.176
0.2	0.793	0.786	0.696	0.547	0.416	0.328	0.295
0.3	0.936	0.926	0.834	0.692	0.548	0.440	0.396
0.4	1.051	1.041	0.952	0.812	0.662	0.540	0.486
0.5	1.158	1.155	1.059	0.918	0.764	0.631	0.569
0.6	1.270	1.268	1.167	1.021	0.862	0.721	0.651
0.7	1.384	1.380	1.270	1.116	0.953	0.806	0.729
0.8	1.503	1.499	1.373	1.205	1.039	0.886	0.803
0.9	1.621	1.612	1.477	1.286	1.117	0.959	0.872
1	1.743	1.726	1.581	1.347	1.181	1.020	0.932
2	2.402	2.393	2.288	2.034	1.827	1.622	1.509
3	3.031	3.018	2.895	2.650	2.408	2.164	2.026
4	3.629	3.615	3.477	3.223	2.949	2.669	2.510
5	4.217	4.201	4.048	3.766	3.462	3.150	2.971
6	4.784	4.766	4.601	4.288	3.956	3.614	3.416
7	5.323	5.303	5.128	4.792	4.434	4.063	3.847
8	5.829	5.808	5.625	5.283	4.900	4.501	4.268

TABLE 10-3 Dimensionless Water Influx, W _{eD} , for Infinite Aquifer (Permission to publish by the SPE)—cont'd								
z'_D								
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0	
9	6.306	6.283	6.094	5.762	5.355	4.929	4.680	
10	6.837	6.816	6.583	6.214	5.792	5.344	5.080	
11	7.263	7.242	7.040	6.664	6.217	5.745	5.468	
12	7.742	7.718	7.495	7.104	6.638	6.143	5.852	
13	8.196	8.172	7.943	7.539	7.052	6.536	6.231	
14	8.648	8.623	8.385	7.967	7.461	6.923	6.604	
15	9.094	9.068	8.821	8.389	7.864	7.305	6.973	
16	9.534	9.507	9.253	8.806	8.262	7.682	7.338	
17	9.969	9.942	9.679	9.218	8.656	8.056	7.699	
18	10.399	10.371	10.100	9.626	9.046	8.426	8.057	
19	10.823	10.794	10.516	10.029	9.432	8.793	8.411	
20	11.241	11.211	10.929	10.430	9.815	9.156	8.763	
21	11.664	11.633	11.339	10.826	10.194	9.516	9.111	

10	6.837	6.816	6.583	6.214	5.792	5.344	5.080
11	7.263	7.242	7.040	6.664	6.217	5.745	5.468
12	7.742	7.718	7.495	7.104	6.638	6.143	5.852
13	8.196	8.172	7.943	7.539	7.052	6.536	6.231
14	8.648	8.623	8.385	7.967	7.461	6.923	6.604
15	9.094	9.068	8.821	8.389	7.864	7.305	6.973
16	9.534	9.507	9.253	8.806	8.262	7.682	7.338
17	9.969	9.942	9.679	9.218	8.656	8.056	7.699
18	10.399	10.371	10.100	9.626	9.046	8.426	8.057
19	10.823	10.794	10.516	10.029	9.432	8.793	8.411
20	11.241	11.211	10.929	10.430	9.815	9.156	8.763
21	11.664	11.633	11.339	10.826	10.194	9.516	9.111
22	12.075	12.045	11.744	11.219	10.571	9.874	9.457
23	12.486	12.454	12.147	11.609	10.944	10.229	9.801
24	12.893	12.861	12.546	11.996	11.315	10.581	10.142

12.380

11.683

10.931

10.481

12.942

25

13.297

13.264

26	13.698	13.665	13.336	12.761	12.048	11.279	10.817
27	14.097	14.062	13.726	13.140	12.411	11.625	11.152
28	14.493	14.458	14.115	13.517	12.772	11.968	11.485
29	14.886	14.850	14.501	13.891	13.131	12.310	11.816
30	15.277	15.241	14.884	14.263	13.488	12.650	12.145
31	15.666	15.628	15.266	14.634	13.843	12.990	12.473
32	16.053	16.015	15.645	15.002	14.196	13.324	12.799
33	16.437	16.398	16.023	15.368	14.548	13.659	13.123
34	16.819	16.780	16.398	15.732	14.897	13.992	13.446
35	17.200	17.160	16.772	16.095	15.245	14.324	13.767
36	17.579	17.538	17.143	16.456	15.592	14.654	14.088
37	17.956	1 <i>7</i> .915	17.513	16.815	15.937	14.983	14.406
38	18.331	18.289	17.882	17.173	16.280	15.311	14.724
39	18.704	18.662	18.249	17.529	16.622	15.637	15.040
40	19.088	19.045	18.620	17.886	16.964	15.963	15.356
41	19.450	19.407	18.982	18.240	17.305	16.288	15.671
42	19.821	19.777	19.344	18.592	17.644	16.611	15.985
43	20.188	20.144	19.706	18.943	17.981	16.933	16.297
44	20.555	20.510	20.065	19.293	18.317	17.253	16.608
45	20.920	20.874	20.424	19.641	18.651	17.573	16.918
46	21.283	21.237	20.781	19.988	18.985	17.891	17.227

TABLE 10-3	Dimensionless	Water Influx	, W _{eD} , tor I	ntinite Aquiter	(Permission to	publish by the SP	E)—cont'd

	z' _D									
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0			
47	21.645	21.598	21.137	20.333	19.317	18.208	17.535			
48	22.006	21.958	21.491	20.678	19.648	18.524	17.841			
49	22.365	22.317	21.844	21.021	19.978	18.840	18.147			
50	22.722	22.674	22.196	21.363	20.307	19.154	18.452			
51	23.081	23.032	22.547	21.704	20.635	19.467	18.757			
52	23.436	23.387	22.897	22.044	20.962	19.779	19.060			
53	23.791	23.741	23.245	22.383	21.288	20.091	19.362			
54	24.145	24.094	23.593	22.721	21.613	20.401	19.664			
55	24.498	24.446	23.939	23.058	21.937	20.711	19.965			
56	24.849	24.797	24.285	23.393	22.260	21.020	20.265			
57	25.200	25.147	24.629	23.728	22.583	21.328	20.564			
58	25.549	25.496	24.973	24.062	22.904	21.636	20.862			
59	25.898	25.844	25.315	24.395	23.225	21.942	21.160			
60	26.246	26.191	25.657	24.728	23.545	22.248	21.457			
61	26.592	26.537	25.998	25.059	23.864	22.553	21.754			
62	26.938	26.883	26.337	25.390	24.182	22.857	22.049			
63	27.283	27.227	26.676	25.719	24.499	23.161	22.344			
64	27.627	27.570	27.015	26.048	24.816	23.464	22.639			

65	27.970	27.913	27.352	26.376	25.132	23.766	22.932
66	28.312	28.255	27.688	26.704	25.447	24.068	23.225
67	28.653	28.596	28.024	27.030	25.762	24.369	23.518
68	28.994	28.936	28.359	27.356	26.075	24.669	23.810
69	29.334	29.275	28.693	27.681	26.389	24.969	24.101
70	29.673	29.614	29.026	28.006	26.701	25.268	24.391
71	30.011	29.951	29.359	28.329	27.013	25.566	24.681
72	30.349	30.288	29.691	28.652	27.324	25.864	24.971
73	30.686	30.625	30.022	28.974	27.634	26.161	25.260
74	31.022	30.960	30.353	29.296	27.944	26.458	25.548
<i>7</i> 5	31.357	31.295	30.682	29.617	28.254	26.754	25.836
76	31.692	31.629	31.012	29.937	28.562	27.049	26.124
77	32.026	31.963	31.340	30.257	28.870	27.344	26.410
78	32.359	32.296	31.668	30.576	29.178	27.639	26.697
79	32.692	32.628	31.995	30.895	29.485	27.933	26.983
80	33.024	32.959	32.322	31.212	29.791	28.226	27.268
81	33.355	33.290	32.647	31.530	30.097	28.519	27.553
82	33.686	33.621	32.973	31.846	30.402	28.812	27.837
83	34.016	33.950	33.297	32.163	30.707	29.104	28.121
84	34.345	34.279	33.622	32.478	31.011	29.395	28.404
85	34.674	34.608	33.945	32.793	31.315	29.686	28.687

			•		• /					
${\sf z'}_{\sf D}$										
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0			
86	35.003	34.935	34.268	33.107	31.618	29.976	28.970			
87	35.330	35.263	34.590	33.421	31.921	30.266	29.252			
88	35.657	35.589	34.912	33.735	32.223	30.556	29.534			
89	35.984	35.915	35.233	34.048	32.525	30.845	29.815			
90	36.310	36.241	35.554	34.360	32.826	31.134	30.096			
91	36.636	36.566	35.874	34.672	33.127	31.422	30.376			
92	36.960	36.890	36.194	34.983	33.427	31.710	30.656			
93	37.285	37.214	36.513	35.294	33.727	31.997	30.935			
94	37.609	37.538	36.832	35.604	34.026	32.284	31.215			
95	37.932	37.861	37.150	35.914	34.325	32.570	31.493			
96	38.255	38.183	37.467	36.223	34.623	32.857	31.772			

TABLE 10-3 Dimensionless Water Influx, W_{eD}, for Infinite Aquifer (Permission to publish by the SPE)—cont'd

88	35.657	35.589	34.912	33.735	32.223	30.556	29.534
89	35.984	35.915	35.233	34.048	32.525	30.845	29.815
90	36.310	36.241	35.554	34.360	32.826	31.134	30.096
91	36.636	36.566	35.874	34.672	33.127	31.422	30.376
92	36.960	36.890	36.194	34.983	33.427	31.710	30.656
93	37.285	37.214	36.513	35.294	33.727	31.997	30.935
94	37.609	37.538	36.832	35.604	34.026	32.284	31.215
95	37.932	37.861	37.150	35.914	34.325	32.570	31.493
96	38.255	38.183	37.467	36.223	34.623	32.857	31.772
97	38.577	38.505	37.785	36.532	34.921	33.142	32.050
98	38.899	38.826	38.101	36.841	35.219	33.427	32.327
99	39.220	39.147	38.417	37.149	35.516	33.712	32.605
100	39.541	39.467	38.733	37.456	35.813	33.997	32.881
105	41.138	41.062	40.305	38.987	37.290	35.414	34.260
110	42.724	42.645	41.865	40.508	38.758	36.821	35.630

115	44.299	44.218	43.415	42.018	40.216	38.221	36.993
120	45.864	45.781	44.956	43.520	41.666	39.612	38.347
125	47.420	47.334	46.487	45.012	43.107	40.995	39.694
130	48.966	48.879	48.009	46.497	44.541	42.372	41.035
135	50.504	50.414	49.523	47.973	45.967	43.741	42.368
140	52.033	51.942	51.029	49.441	47.386	45.104	43.696
145	53.555	53.462	52.528	50.903	48.798	46.460	45.017
150	55.070	54.974	54.019	52.357	50.204	47.810	46.333
155	56.577	56.479	55.503	53.805	51.603	49.155	47.643
160	58.077	57.977	56.981	55.246	52.996	50.494	48.947
165	59.570	59.469	58.452	56.681	54.384	51.827	50.247
170	61.058	60.954	59.916	58.110	55.766	53.156	51.542
175	62.539	62.433	61.375	59.534	57.143	54.479	52.832
180	64.014	63.906	62.829	60.952	58.514	55.798	54.118
185	65.484	65.374	64.276	62.365	59.881	57.112	55.399
190	66.948	66.836	65.718	63.773	61.243	58.422	56.676
195	68.406	68.293	67.156	65.175	62.600	59.727	57.949
200	69.860	69.744	68.588	66.573	63.952	61.028	59.217
205	71.309	71.191	70.015	67.967	65.301	62.326	60.482
210	72.752	72.633	71.437	69.355	66.645	63.619	61.744
215	74.191	74.070	72.855	70.740	67.985	64.908	63.001

TABLE 10-3 Dimer	nsionless Water Influ	k, W _{eD} , for Infinite	Aquifer (Permission to	publish by the SPE)—cont'd

	z'_D									
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0			
220	75.626	75.503	74.269	72.120	69.321	66.194	64.255			
225	<i>77</i> .056	76.931	75.678	73.496	70.653	67.476	65.506			
230	78.482	78.355	77.083	74.868	71.981	68.755	66.753			
235	79.903	79.774	78.484	76.236	73.306	70.030	67.997			
240	81.321	81.190	79.881	77.601	74.627	71.302	69.238			
245	82.734	82.602	81.275	78.962	75.945	72.570	70.476			
250	84.144	84.010	82.664	80.319	77.259	73.736	71.711			
255	85.550	85.414	84.050	81.672	78.570	75.098	72.943			
260	86.952	86.814	85.432	83.023	79.878	76.358	74.172			
265	88.351	88.211	86.811	84.369	81.182	77.614	75.398			
270	89.746	89.604	88.186	85.713	82.484	78.868	76.621			
275	91.138	90.994	89.558	87.053	83.782	80.119	77.842			
280	92.526	92.381	90.926	88.391	85.078	81.367	79.060			
285	93.911	93.764	92.292	89.725	86.371	82.612	80.276			
290	95.293	95.144	93.654	91.056	87.660	83.855	81.489			
295	96.672	96.521	95.014	92.385	88.948	85.095	82.700			
300	98.048	97.895	96.370	93.710	90.232	86.333	83.908			

305	99.420	99.266	97.724	95.033	91.514	87.568	85.114
310	100.79	100.64	99.07	96.35	92.79	88.80	86.32
315	102.16	102.00	100.42	97.67	94.07	90.03	87.52
320	103.52	103.36	101.77	98.99	95.34	91.26	88.72
325	104.88	104.72	103.11	100.30	96.62	92.49	89.92
330	106.24	106.08	104.45	101.61	97.89	93.71	91.11
335	107.60	107.43	105.79	102.91	99.15	94.93	92.30
340	108.95	108.79	107.12	104.22	100.42	96.15	93.49
345	110.30	110.13	108.45	105.52	101.68	97.37	94.68
350	111.65	111.48	109.78	106.82	102.94	98.58	95.87
355	113.00	112.82	111.11	108.12	104.20	99.80	97.06
360	114.34	114.17	112.43	109.41	105.45	101.01	98.24
365	115.68	115.51	113.76	110.71	106.71	102.22	99.42
370	117.02	116.84	115.08	112.00	107.96	103.42	100.60
375	118.36	118.18	116.40	113.29	109.21	104.63	101.78
380	119.69	119.51	117.71	114.57	110.46	105.83	102.95
385	121.02	120.84	119.02	115.86	111.70	107.04	104.13
390	122.35	122.17	120.34	117.14	112.95	108.24	105.30
395	123.68	123.49	121.65	118.42	114.19	109.43	106.47
400	125.00	124.82	122.94	119.70	115.43	110.63	107.64
405	126.33	126.14	124.26	120.97	116.67	111.82	108.80

TABLE 10-3 Dimensionless Water Influx, W _{eD} , for Infinite Aquifer (Permission to publish by the SPE)—cont'd										
z'_D										
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0			
410	127.65	127.46	125.56	122.25	117.90	113.02	109.97			
415	128.97	128.78	126.86	123.52	119.14	114.21	111.13			
420	130.28	130.09	128.16	124.79	120.37	115.40	112.30			
425	131.60	131.40	129.46	126.06	121.60	116.59	113.46			
430	132.91	132.72	130.75	127.33	122.83	117.77	114.62			
435	134.22	134.03	132.05	128.59	124.06	118.96	115.77			
440	135.53	135.33	133.34	129.86	125.29	120.14	116.93			
445	136.84	136.64	134.63	131.12	126.51	121.32	118.08			
450	138.15	137.94	135.92	132.38	127.73	122.50	119.24			
455	139.45	139.25	137.20	133.64	128.96	123.68	120.39			
460	140.75	140.55	138.49	134.90	130.18	124.86	121.54			
465	142.05	141.85	139.77	136.15	131.39	126.04	122.69			
470	143.35	143.14	141.05	137.40	132.61	127.21	123.84			
475	144.65	144.44	142.33	138.66	133.82	128.38	124.98			
480	145.94	145.73	143.61	139.91	135.04	129.55	126.13			
485	147.24	147.02	144.89	141.15	136.25	130.72	127.27			

142.40

137.46

131.89

128.41

490

148.53

148.31

146.16

495	149.82	149.60	147.43	143.65	138.67	133.06	129.56
500	151.11	150.89	148.71	144.89	139.88	134.23	130.70
510	153.68	153.46	151.24	147.38	142.29	136.56	132.97
520	156.25	156.02	153.78	149.85	144.70	138.88	135.24
530	158.81	158.58	156.30	152.33	147.10	141.20	137.51
540	161.36	161.13	158.82	154.79	149.49	143.51	139.77
550	163.91	163.68	161.34	157.25	151.88	145.82	142.03
560	166.45	166.22	163.85	159.71	154.27	148.12	144.28
570	168.99	168.75	166.35	162.16	156.65	150.42	146.53
580	171.52	171.28	168.85	164.61	159.02	152.72	148.77
590	174.05	173.80	171.34	167.05	161.39	155.01	151.01
600	176.57	176.32	173.83	169.48	163.76	157.29	153.25
610	179.09	178.83	176.32	171.92	166.12	159.58	155.48
620	181.60	181.34	178.80	174.34	168.48	161.85	157.71
630	184.10	183.85	181.27	176.76	170.83	164.13	159.93
640	186.60	186.35	183.74	179.18	173.18	166.40	162.15
650	189.10	188.84	186.20	181.60	175.52	168.66	164.37
660	191.59	191.33	188.66	184.00	177.86	170.92	166.58
670	194.08	193.81	191.12	186.41	180.20	173.18	168.79
680	196.57	196.29	193.57	188.81	182.53	175.44	170.99
690	199.04	198.77	196.02	191.21	184.86	177.69	173.20

TABLE 10-3 Dimensionless Water Influx, W _{eD} , for Infinite Aquifer (Permission to publish by the SPE)—cont'd										
z′ _D										
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0			
700	201.52	201.24	198.46	193.60	187.19	179.94	175.39			
710	203.99	203.71	200.90	195.99	189.51	182.18	1 <i>77</i> .59			
720	206.46	206.17	203.34	198.37	191.83	184.42	179.78			
730	208.92	208.63	205.77	200.75	194.14	186.66	181.97			
740	211.38	211.09	208.19	203.13	196.45	188.89	184.15			
750	213.83	213.54	210.62	205.50	198.76	191.12	186.34			
760	216.28	215.99	213.04	207.87	201.06	193.35	188.52			
770	218.73	218.43	215.45	210.24	203.36	195.57	190.69			
780	221.17	220.87	217.86	212.60	205.66	197.80	192.87			
790	223.61	223.31	220.27	214.96	207.95	200.01	195.04			
800	226.05	225.74	222.68	217.32	210.24	202.23	197.20			
810	228.48	228.17	225.08	219.67	212.53	204.44	199.37			
820	230.91	230.60	227.48	222.02	214.81	206.65	201.53			
830	233.33	233.02	229.87	224.36	217.09	208.86	203.69			
840	235.76	235.44	232.26	226.71	219.37	211.06	205.85			
850	238.18	237.86	234.65	229.05	221.64	213.26	208.00			

231.38

223.92

215.46

210.15

240.59

860

240.27

237.04

870	243.00	242.68	239.42	233.72	226.19	217.65	212.30
880	245.41	245.08	241.80	236.05	228.45	219.85	214.44
890	247.82	247.49	244.17	238.37	230.72	222.04	216.59
900	250.22	249.89	246.55	240.70	232.98	224.22	218.73
910	252.62	252.28	248.92	243.02	235.23	226.41	220.87
920	255.01	254.68	251.28	245.34	237.49	228.59	223.00
930	257.41	257.07	253.65	247.66	239.74	230.77	225.14
940	259.80	259.46	256.01	249.97	241.99	232.95	227.27
950	262.19	261.84	258.36	252.28	244.24	235.12	229.39
960	264.57	264.22	260.72	254.59	246.48	237.29	231.52
970	266.95	266.60	263.07	256.89	248.72	239.46	233.65
980	269.33	268.98	265.42	259.19	250.96	241.63	235.77
990	271.71	271.35	267.77	261.49	253.20	243.80	237.89
1,000	274.08	273.72	270.11	263.79	255.44	245.96	240.00
1,010	276.35	275.99	272.35	265.99	257.58	248.04	242.04
1,020	278.72	278.35	274.69	268.29	259.81	250.19	244.15
1,030	281.08	280.72	277.03	270.57	262.04	252.35	246.26
1,040	283.44	283.08	279.36	272.86	264.26	254.50	248.37
1,050	285.81	285.43	281.69	275.15	266.49	256.66	250.48
1,060	288.16	287.79	284.02	277.43	268.71	258.81	252.58
1,070	290.52	290.14	286.35	279.71	270.92	260.95	254.69

TABLE 10-3 Dimensionless Water Influx, W _{eD} , for Infinite Aquifer (Permission to publish by the SPE)—cont'd										
z'_D										
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0			
1,080	292.87	292.49	288.67	281.99	273.14	263.10	256.79			
1,090	295.22	294.84	290.99	284.26	275.35	265.24	258.89			
1,100	297.57	297.18	293.31	286.54	277.57	267.38	260.98			
1,110	299.91	299.53	295.63	288.81	279.78	269.52	263.08			
1,120	302.26	301.87	297.94	291.07	281.98	271.66	265.17			
1,130	304.60	304.20	300.25	293.34	284.19	273.80	267.26			
1,140	306.93	306.54	302.56	295.61	286.39	275.93	269.35			
1,150	309.27	308.87	304.87	297.87	288.59	278.06	271.44			
1,160	311.60	311.20	307.18	300.13	290.79	280.19	273.52			
1,170	313.94	313.53	309.48	302.38	292.99	282.32	275.61			
1,180	316.26	315.86	311.78	304.64	295.19	284.44	277.69			
1,190	318.59	318.18	314.08	306.89	297.38	286.57	279.77			
1,200	320.92	320.51	316.38	309.15	299.57	288.69	281.85			
1,210	323.24	322.83	318.67	311.39	301.76	290.81	283.92			
1,220	325.56	325.14	320.96	313.64	303.95	292.93	286.00			

315.89

318.13

306.13

308.32

295.05

297.16

288.07

290.14

1,230

1,240

327.88

330.19

327.46

329.77

323.25

325.54

1,250	332.51	332.08	327.83	320.37	310.50	299.27	292.21
1,260	334.82	334.39	330.11	322.61	312.68	301.38	294.28
1,270	337.13	336.70	332.39	324.85	314.85	303.49	296.35
1,280	339.44	339.01	334.67	327.08	317.03	305.60	298.41
1,290	341.74	341.31	336.95	329.32	319.21	307.71	300.47
1,300	344.05	343.61	339.23	331.55	321.38	309.81	302.54
1,310	346.35	345.91	341.50	333.78	323.55	311.92	304.60
1,320	348.65	348.21	343.77	336.01	325.72	314.02	306.65
1,330	350.95	350.50	346.04	338.23	327.89	316.12	308.71
1,340	353.24	352.80	348.31	340.46	330.05	318.22	310.77
1,350	355.54	355.09	350.58	342.68	332.21	320.31	312.82
1,360	357.83	357.38	352.84	344.90	334.38	322.41	314.87
1,370	360.12	359.67	355.11	347.12	336.54	324.50	316.92
1,380	362.41	361.95	357.37	349.34	338.70	326.59	318.97
1,390	364.69	364.24	359.63	351.56	340.85	328.68	321.02
1,400	366.98	366.52	361.88	353.77	343.01	330.77	323.06
1,410	369.26	368.80	364.14	355.98	345.16	332.86	325.11
1,420	371.54	371.08	366.40	358.19	347.32	334.94	327.15
1,430	373.82	373.35	368.65	360.40	349.47	337.03	329.19
1,440	376.10	375.63	370.90	362.61	351.62	339.11	331.23
1,450	378.38	377.90	373.15	364.81	353.76	341.19	333.27

TABLE 10-3 Dimensionless Water Influx, W _{eD} , for Infinite Aquifer (Permission to publish by the SPE)—cont'd										
			z'	D						
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0			
1,460	380.65	380.17	375.39	367.02	355.91	343.27	335.31			
1,470	382.92	382.44	377.64	369.22	358.06	345.35	337.35			
1,480	385.19	384.71	379.88	371.42	360.20	347.43	339.38			
1,490	387.46	386.98	382.13	373.62	362.34	349.50	341.42			
1,500	389.73	389.25	384.37	375.82	364.48	351.58	343.45			
1,525	395.39	394.90	389.96	381.31	369.82	356.76	348.52			
1,550	401.04	400.55	395.55	386.78	375.16	361.93	353.59			
1,575	406.68	406.18	401.12	392.25	380.49	367.09	358.65			
1,600	412.32	411.81	406.69	397.71	385.80	372.24	363.70			
1,625	417.94	417.42	412.24	403.16	391.11	377.39	368.74			
1,650	423.55	423.03	417.79	408.60	396.41	382.53	373.77			
1,675	429.15	428.63	423.33	414.04	401.70	387.66	378.80			
1,700	434.75	434.22	428.85	419.46	406.99	392.78	383.82			
1,725	440.33	439.79	434.37	424.87	412.26	397.89	388.83			
1,750	445.91	445.37	439.89	430.28	417.53	403.00	393.84			

435.68

441.07

422.79

428.04

408.10

413.20

398.84

403.83

1,775

1,880

451.48

457.04

450.93

456.48

445.39

450.88

1,825	462.59	462.03	456.37	446.46	433.29	418.28	408.82
1,850	468.13	467.56	461.85	451.83	438.53	423.36	413.80
1,875	473.67	473.09	467.32	457.20	443.76	428.43	418.77
1,900	479.19	478.61	472.78	462.56	448.98	433.50	423.73
1,925	484.71	484.13	478.24	467.92	454.20	438.56	428.69
1,950	490.22	489.63	483.69	473.26	459.41	443.61	433.64
1,975	495.73	495.13	489.13	478.60	464.61	448.66	438.59
2,000	501.22	500.62	494.56	483.93	469.81	453.70	443.53
2,025	506.71	506.11	499.99	489.26	475.00	458.73	448.47
2,050	512.20	511.58	505.41	494.58	480.18	463.76	453.40
2,075	517.67	517.05	510.82	499.89	485.36	468.78	458.32
2,100	523.14	522.52	516.22	505.19	490.53	473.80	463.24
2,125	528.60	527.97	521.62	510.49	495.69	478.81	468.15
2,150	534.05	533.42	527.02	515.78	500.85	483.81	473.06
2,175	539.50	538.86	532.40	521.07	506.01	488.81	477.96
2,200	544.94	544.30	537.78	526.35	511.15	493.81	482.85
2,225	550.38	549.73	543.15	531.62	516.29	498.79	487.74
2,250	555.81	555.15	548.52	536.89	521.43	503.78	492.63
2,275	561.23	560.56	553.88	542.15	526.56	508.75	497.51
2,300	566.64	565.97	559.23	547.41	531.68	513.72	502.38
2,325	572.05	571.38	564.58	552.66	536.80	518.69	507.25

TABLE 10-3	Dimensionless	Water Influx	, W _{eD} , for In	ifinite Aquifer ((Permission to	publish by the	SPE)—cont'd

z'_D										
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0			
2,350	577.46	576.78	569.92	557.90	541.91	523.65	512.12			
2,375	582.85	582.17	575.26	563.14	547.02	528.61	516.98			
2,400	588.24	587.55	580.59	568.37	552.12	533.56	521.83			
2,425	593.63	592.93	585.91	573.60	557.22	538.50	526.68			
2,450	599.01	598.31	591.23	578.82	562.31	543.45	531.53			
2,475	604.38	603.68	596.55	584.04	567.39	548.38	536.37			
2,500	609.75	609.04	601.85	589.25	572.47	553.31	541.20			
2,550	620.47	619.75	612.45	599.65	582.62	563.16	550.86			
2,600	631.17	630.43	623.03	610.04	592.75	572.99	560.50			
2,650	641.84	641.10	633.59	620.40	602.86	582.80	570.13			
2,700	652.50	651.74	644.12	630.75	612.95	592.60	579.73			
2,750	663.13	662.37	654.64	641.07	623.02	602.37	589.32			
2,800	673.75	672.97	665.14	651.38	633.07	612.13	598.90			
2,850	684.34	683.56	675.61	661.67	643.11	621.88	608.45			
2,900	694.92	694.12	686.07	671.94	653.12	631.60	617.99			
2,950	705.48	704.67	696.51	682.19	663.13	641.32	627.52			
3,000	716.02	715.20	706.94	692.43	673.11	651.01	637.03			

3,050	726.54	725.71	717.34	702.65	683.08	660.69	646.53
3,100	737.04	736.20	727.73	712.85	693.03	670.36	656.01
3,150	747.53	746.68	738.10	723.04	702.97	680.01	665.48
3,200	758.00	757.14	748.45	733.21	712.89	689.64	674.93
3,250	768.45	767.58	758.79	743.36	722.80	699.27	684.37
3,300	778.89	778.01	769.11	753.50	732.69	708.87	693.80
3,350	789.31	788.42	779.42	763.62	742.57	718.47	703.21
3,400	799.71	798.81	789.71	773.73	752.43	728.05	712.62
3,450	810.10	809.19	799.99	783.82	762.28	737.62	722.00
3,500	820.48	819.55	810.25	793.90	772.12	747.17	731.38
3,550	830.83	829.90	820.49	803.97	781.94	756.72	740.74
3,600	841.18	840.24	830.73	814.02	791.75	766.24	750.09
3,650	851.51	850.56	840.94	824.06	801.55	775.76	759.43
3,700	861.83	860.86	851.15	834.08	811.33	785.27	768.76
3,750	872.13	871.15	861.34	844.09	821.10	794.76	778.08
3,800	882.41	881.43	871.51	854.09	830.86	804.24	787.38
3,850	892.69	891.70	881.68	864.08	840.61	813.71	796.68
3,900	902.95	901.95	891.83	874.05	850.34	823.17	805.96
3,950	913.20	912.19	901.96	884.01	860.06	832.62	815.23
4,000	923.43	922.41	912.09	893.96	869.77	842.06	824.49
4,050	933.65	932.62	922.20	903.89	879.47	851.48	833.74

TABLE 10-3 Dimensionless Water Influx, W _{eD} , for Infinite Aquifer (Permission to publish by the SPE)—cont'd										
z'_D										
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0			
4,100	943.86	942.82	932.30	913.82	889.16	860.90	842.99			
4,150	954.06	953.01	942.39	923.73	898.84	870.30	852.22			
4,200	964.25	963.19	952.47	933.63	908.50	879.69	861.44			
4,250	974.42	973.35	962.53	943.52	918.16	889.08	870.65			
4,300	984.58	983.50	972.58	953.40	927.80	898.45	879.85			
4,350	994.73	993.64	982.62	963.27	937.43	907.81	889.04			
4,400	1,004.9	1,003.8	992.7	973.1	947.1	917.2	898.2			
4,450	1,015.0	1,013.9	1,002.7	983.0	956.7	926.5	907.4			
4,500	1,025.1	1,024.0	1,012.7	992.8	966.3	935.9	916.6			
4,550	1,035.2	1,034.1	1,022.7	1,002.6	975.9	945.2	925.7			
4,600	1,045.3	1,044.2	1,032.7	1,012.4	985.5	954.5	934.9			
4,650	1,055.4	1,054.2	1,042.6	1,022.2	995.0	963.8	944.0			
4,700	1,065.5	1,064.3	1,052.6	1,032.0	1,004.6	973.1	953.1			
4,750	1,075.5	1,074.4	1,062.6	1,041.8	1,014.1	982.4	962.2			
4,800	1,085.6	1,084.4	1,072.5	1,051.6	1,023.7	991.7	971.4			

1,061.4

1,071.1

1,033.2

1,042.8

1,000.9

1,010.2

980.5

989.5

4,850

4,900

1,095.6

1,105.6

1,094.4

1,104.5

1,082.4

1,092.4

4,950	1,115.7	1,114.5	1,102.3	1,080.9	1,052.3	1,019.4	998.6
5,000	1,125.7	1,124.5	1,112.2	1,090.6	1,061.8	1,028.7	1,007.7
5,100	1,145.7	1,144.4	1,132.0	1,110.0	1,080.8	1,047.2	1,025.8
5,200	1,165.6	1,164.4	1,151. <i>7</i>	1,129.4	1,099.7	1,065.6	1,043.9
5,300	1,185.5	1,184.3	1,171.4	1,148.8	1,118.6	1,084.0	1,062.0
5,400	1,205.4	1,204.1	1,191.1	1,168.2	1,137.5	1,102.4	1,080.0
5,500	1,225.3	1,224.0	1,210.7	1,187.5	1,156.4	1,120.7	1,098.0
5,600	1,245.1	1,243.7	1,230.3	1,206.7	1,175.2	1,139.0	1,116.0
5,700	1,264.9	1,263.5	1,249.9	1,226.0	1,194.0	1,157.3	1,134.0
5,800	1,284.6	1,283.2	1,269.4	1,245.2	1,212.8	1,175.5	1,151.9
5,900	1,304.3	1,302.9	1,288.9	1,264.4	1,231.5	1,193.8	1,169.8
6,000	1,324.0	1,322.6	1,308.4	1,283.5	1,250.2	1,211.9	1,187.7
6,100	1,343.6	1,342.2	1,327.9	1,302.6	1,268.9	1,230.1	1,205.5
6,200	1,363.2	1,361.8	1,347.3	1,321.7	1,287.5	1,248.3	1,223.3
6,300	1,382.8	1,381.4	1,366.7	1,340.8	1,306.2	1,266.4	1,241.1
6,400	1,402.4	1,400.9	1,386.0	1,359.8	1,324.7	1,284.5	1,258.9
6,500	1,421.9	1,420.4	1,405.3	1,378.8	1,343.3	1,302.5	1,276.6
6,600	1,441.4	1,439.9	1,424.6	1,397.8	1,361.9	1,320.6	1,294.3
6,700	1,460.9	1,459.4	1,443.9	1,416.7	1,380.4	1,338.6	1,312.0
6,800	1,480.3	1,478.8	1,463.1	1,435.6	1,398.9	1,356.6	1,329.7
6,900	1,499.7	1,498.2	1,482.4	1,454.5	1,417.3	1,374.5	1,347.4

TABLE 10-3 Dimensionless Water Influx, W _{eD} , for Infinite Aquifer (Permission to publish by the SPE)—cont'd	

z'_D									
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0		
7,000	1,519.1	1,517.5	1,501.5	1,473.4	1,435.8	1,392.5	1,365.0		
7,100	1,538.5	1,536.9	1,520.7	1,492.3	1,454.2	1,410.4	1,382.6		
7,200	1,557.8	1,556.2	1,539.8	1,511.1	1,472.6	1,428.3	1,400.2		
7,300	1,577.1	1,575.5	1,559.0	1,529.9	1,491.0	1,446.2	1,417.8		
7,400	1,596.4	1,594.8	1,578.1	1,548.6	1,509.3	1,464.1	1,435.3		
7,500	1,615.7	1,614.0	1,597.1	1,567.4	1,527.6	1,481.9	1,452.8		
7,600	1,634.9	1,633.2	1,616.2	1,586.1	1,545.9	1,499.7	1,470.3		
7,700	1,654.1	1,652.4	1,635.2	1,604.8	1,564.2	1,517.5	1,487.8		
7,800	1,673.3	1,671.6	1,654.2	1,623.5	1,582.5	1,535.3	1,505.3		
7,900	1,692.5	1,690.7	1,673.1	1,642.2	1,600.7	1,553.0	1,522.7		
8,000	1,711.6	1,709.9	1,692.1	1,660.8	1,619.0	1,570.8	1,540.1		
8,100	1,730.8	1,729.0	1,711.0	1,679.4	1,637.2	1,588.5	1,557.6		
8,200	1,749.9	1,748.1	1,729.9	1,698.0	1,655.3	1,606.2	1,574.9		
8,300	1,768.9	1,767.1	1,748.8	1,716.6	1,673.5	1,623.9	1,592.3		
8,400	1,788.0	1,786.2	1,767.7	1,735.2	1,691.6	1,641.5	1,609.7		
8,500	1,807.0	1,805.2	1,786.5	1,753.7	1,709.8	1,659.2	1,627.0		
8,600	1,826.0	1,824.2	1,805.4	1,772.2	1,727.9	1,676.8	1,644.3		

1,790.7

1,746.0

1,694.4

1,661.6

1,824.2

8,700

1,845.0

1,843.2

8,800	1,864.0	1,862.1	1,842.9	1,809.2	1,764.0	1,712.0	1,678.9
8,900	1,883.0	1,881.1	1,861.7	1,827.7	1,782.1	1,729.6	1,696.2
9,000	1,901.9	1,900.0	1,880.5	1,846.1	1,800.1	1,747.1	1,713.4
9,100	1,920.8	1,918.9	1,899.2	1,864.5	1,818.1	1,764.7	1,730.7
9,200	1,939.7	1,937.4	1,917.9	1,882.9	1,836.1	1,782.2	1,747.9
9,300	1,958.6	1,956.6	1,936.6	1,901.3	1,854.1	1,799.7	1,765.1
9,400	1,977.4	1,975.4	1,955.2	1,919.7	1,872.0	1,817.2	1,782.3
9,500	1,996.3	1,994.3	1,973.9	1,938.0	1,890.0	1,834.7	1,799.4
9,600	2,015.1	2,013.1	1,992.5	1,956.4	1,907.9	1,852.1	1,816.6
9,700	2,033.9	2,031.9	2,011.1	1,974.7	1,925.8	1,869.6	1,833.7
9,800	2,052.7	2,050.6	2,029.7	1,993.0	1,943.7	1,887.0	1,850.9
9,900	2,071.5	2,069.4	2,048.3	2,011.3	1,961.6	1,904.4	1,868.0
1.00×10^4	2.090×10^{3}	2.088×10^{3}	2.067×10^{3}	2.029×10^{3}	1.979×10^{3}	1.922×10^3	1.885×10^{3}
1.25×10^4	2.553×10^{3}	2.551×10^{3}	2.526×10^{3}	2.481×10^{3}	2.421×10^{3}	2.352×10^{3}	2.308×10^{3}
1.50×10^4	3.009×10^{3}	3.006×10^{3}	2.977×10^{3}	2.925×10^{3}	2.855×10^{3}	2.775×10^3	2.724×10^{3}
1.75×10^4	3.457×10^{3}	3.454×10^{3}	3.421×10^{3}	3.362×10^{3}	3.284×10^{3}	3.193×10^{3}	3.135×10^{3}
2.00×10^4	3.900×10^{3}	3.897×10^{3}	3.860×10^{3}	3.794×10^{3}	3.707×10^3	3.605×10^3	3.541×10^{3}
2.50×10^4	4.773×10^3	4.768×10^3	4.724×10^3	4.646×10^3	4.541×10^3	4.419×10^3	4.341×10^3
3.00×10^4	5.630×10^{3}	5.625×10^{3}	5.574×10^{3}	5.483×10^{3}	5.361×10^{3}	5.219×10^{3}	5.129×10^3
3.50×10^4	6.476×10^3	6.470×10^3	6.412×10^3	6.309×10^3	6.170×10^3	6.009×10^3	5.906×10^3
4.00×10^4	7.312×10^3	7.305×10^3	7.240×10^{3}	7.125×10^3	6.970×10^{3}	6.790×10^{3}	6.675×10^3

IABLE 10-3	Dimensionless	Water Influx,	W _{eD} , tor	Infinite Aquite	r (<i>Permission to</i>	publish by	y the SPE)—cont'd	

			z'	D			
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0
4.50×10^{4}	8.139×10^{3}	8.132×10^{3}	8.060×10^{3}	7.933×10^{3}	7.762×10^{3}	7.564×10^{3}	7.437×10^3
5.00×10^4	8.959×10^{3}	8.951×10^{3}	8.872×10^{3}	8.734×10^{3}	8.548×10^{3}	8.331×10^{3}	8.193×10^{3}
6.00×10^4	1.057×10^4	1.057×10^4	1.047×10^4	1.031×10^4	1.010×10^4	9.846×10^{3}	9.684×10^{3}
7.00×10^4	1.217×10^4	1.217×10^4	1.206×10^4	1.188×10^4	1.163×10^4	1.134×10^4	1.116×10^4
8.00×10^{4}	1.375×10^4	1.375×10^4	1.363×10^4	1.342×10^4	1.315×10^4	1.283×10^4	1.262×10^4
9.00×10^{4}	1.532×10^4	1.531×10^4	1.518×10^4	1.496×10^4	1.465×10^4	1.430×10^4	1.407×10^4
1.00×10^{5}	1.687×10^4	1.686×10^{4}	1.672×10^4	1.647×10^4	1.614×10^4	1.576×10^4	1.551×10^4
1.25×10^{5}	2.071×10^4	2.069×10^4	2.052×10^4	2.023×10^4	1.982×10^4	1.936×10^4	1.906×10^4
1.50×10^{5}	2.448×10^4	2.446×10^4	2.427×10^4	2.392×10^4	2.345×10^4	2.291×10^4	2.256×10^4
2.00×10^{5}	3.190×10^4	3.188×10^{4}	3.163×10^4	3.119×10^{4}	3.059×10^4	2.989×10^{4}	2.945×10^4
2.50×10^{5}	3.918×10^4	3.916×10^4	3.885×10^4	3.832×10^4	3.760×10^4	3.676×10^4	3.622×10^4
3.00×10^{5}	4.636×10^4	4.633×10^4	4.598×10^{4}	4.536×10^4	4.452×10^4	4.353×10^4	4.290×10^4
4.00×10^{5}	6.048×10^4	6.044×10^4	5.999×10^4	5.920×10^4	5.812×10^4	5.687×10^4	5.606×10^4
5.00×10^{5}	7.436×10^4	7.431×10^4	7.376×10^4	7.280×10^4	7.150×10^4	6.998×10^{4}	6.900×10^4
6.00×10^{5}	8.805×10^4	8.798×10^4	8.735×10^4	8.623×10^4	8.471×10^4	8.293×10^4	8.178×10^4
7.00×10^{5}	1.016×10^{5}	1.015×10^5	1.008×10^{5}	9.951×10^4	9.777×10^4	9.573×10^4	9.442×10^4
8.00×10^{5}	1.150×10^5	1.149×10^{5}	1.141×10^5	1.127×10^5	1.107×10^5	1.084×10^{5}	1.070×10^5

9.00×10^{5}	1.283×10^{5}	1.282×10^{5}	1.273×10^{5}	1.257×10^{5}	1.235×10^5	1.210×10^{5}	1.194×10^{5}
1.00×10^{6}	1.415×10^5	1.412×10^5	1.404×10^{5}	1.387×10^{5}	1.363×10^5	1.335×10^5	1.317×10^5
1.50×10^{6}	2.059×10^{5}	2.060×10^{5}	2.041×10^{5}	2.016×10^{5}	1.982×10^{5}	1.943×10^{5}	1.918×10^{5}
2.00×10^{6}	2.695×10^5	2.695×10^5	2.676×10^{5}	2.644×10^{5}	2.601×10^5	2.551×10^5	2.518×10^{5}
2.50×10^{6}	3.320×10^{5}	3.319×10^{5}	3.296×10^{5}	3.254×10^{5}	3.202×10^5	3.141×10^5	3.101×10^5
3.00×10^{6}	3.937×10^5	3.936×10^{5}	3.909×10^{5}	3.864×10^{5}	3.803×10^5	3.731×10^5	3.684×10^5
4.00×10^{6}	5.154×10^5	5.152×10^5	5.118×10^{5}	5.060×10^{5}	4.981×10^{5}	4.888×10^{5}	4.828×10^{5}
5.00×10^{6}	6.352×10^5	6.349×10^{5}	6.308×10^{5}	6.238×10^{5}	6.142×10^5	6.029×10^{5}	5.956×10^{5}
6.00×10^{6}	7.536×10^5	7.533×10^5	7.485×10^5	7.402×10^5	7.290×10^5	7.157×10^5	7.072×10^5
7.00×10^6	8.709×10^5	8.705×10^5	8.650×10^{5}	8.556×10^{5}	8.427×10^5	8.275×10^5	8.177×10^5
8.00×10^{6}	9.972×10^5	9.867×10^{5}	9.806×10^{5}	9.699×10^{5}	9.555×10^{5}	9.384×10^{5}	9.273×10^5
9.00×10^{6}	1.103×10^6	1.102×10^6	1.095×10^6	1.084×10^6	1.067×10^6	1.049×10^6	1.036×10^6
1.00×10^{7}	1.217×10^6	1.217×10^6	1.209×10^{6}	1.196×10^{6}	1.179×10^6	1.158×10^{6}	1.144×10^6
1.50×10^{7}	1.782×10^6	1.781×10^6	1.771×10^6	1.752×10^6	1.727×10^6	1.697×10^{6}	1.678×10^6
2.00×10^{7}	2.337×10^{6}	2.336×10^{6}	2.322×10^{6}	2.298×10^{6}	2.266×10^{6}	2.227×10^{6}	2.202×10^6
2.50×10^{7}	2.884×10^{6}	2.882×10^{6}	2.866×10^{6}	2.837×10^{6}	2.797×10^{6}	2.750×10^{6}	2.720×10^6
3.00×10^7	3.425×10^6	3.423×10^6	3.404×10^{6}	3.369×10^{6}	3.323×10^6	3.268×10^{6}	3.232×10^6
4.00×10^{7}	4.493×10^6	4.491×10^6	4.466×10^6	4.422×10^6	4.361×10^6	4.290×10^6	4.244×10^6
5.00×10^{7}	5.547×10^6	5.544×10^{6}	5.514×10^{6}	5.460×10^6	5.386×10^{6}	5.299×10^{6}	5.243×10^6
6.00×10^{7}	6.590×10^6	6.587×10^6	6.551×10^{6}	6.488×10^{6}	6.401×10^6	6.299×10^{6}	6.232×10^6
7.00×10^{7}	7.624×10^6	7.620×10^6	7.579×10^6	7.507×10^6	7.407×10^6	7.290×10^6	7.213×10^6

IABLE 10-3	Dimensionless	Water Influx,	W _{eD} , tor	Infinite Aquite	r (<i>Permission to</i>	publish by	y the SPE)—cont'd	

z' _D										
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0			
8.00×10^{7}	8.651×10^{6}	8.647×10^{6}	8.600×10^{6}	8.519×10^{6}	8.407×10^{6}	8.274×10^{6}	8.188×10^{6}			
9.00×10^{7}	9.671×10^6	9.666×10^{6}	9.615×10^{6}	9.524×10^{6}	9.400×10^{6}	9.252×10^{6}	9.156×10^{6}			
1.00×10^{8}	1.069×10^{7}	1.067×10^{7}	1.062×10^{7}	1.052×10^{7}	1.039×10^{7}	1.023×10^7	1.012×10^{7}			
1.50×10^{8}	1.567×10^{7}	1.567×10^{7}	1.555×10^{7}	1.541×10^{7}	1.522×10^{7}	1.499×10^{7}	1.483×10^{7}			
2.00×10^{8}	2.059×10^{7}	2.059×10^{7}	2.048×10^{7}	2.029×10^{7}	2.004×10^{7}	1.974×10^{7}	1.954×10^{7}			
2.50×10^{8}	2.546×10^{7}	2.545×10^{7}	2.531×10^{7}	2.507×10^{7}	2.476×10^{7}	2.439×10^{7}	2.415×10^{7}			
3.00×10^{8}	3.027×10^7	3.026×10^{7}	3.010×10^{7}	2.984×10^{7}	2.947×10^{7}	2.904×10^{7}	2.875×10^{7}			
4.00×10^{8}	3.979×10^{7}	3.978×10^{7}	3.958×10^{7}	3.923×10^{7}	3.875×10^{7}	3.819×10^{7}	3.782×10^{7}			
5.00×10^{8}	4.920×10^{7}	4.918×10^{7}	4.894×10^{7}	4.851×10^{7}	4.793×10^{7}	4.724×10^{7}	4.679×10^{7}			
6.00×10^{8}	5.852×10^{7}	5.850×10^{7}	5.821×10^{7}	5.771×10^7	5.702×10^7	5.621×10^{7}	5.568×10^{7}			
7.00×10^{8}	6.777×10^7	6.774×10^7	6.741×10^7	6.684×10^{7}	6.605×10^7	6.511×10^7	6.450×10^7			
8.00×10^{8}	7.700×10^7	7.693×10^7	7.655×10^7	7.590×10^{7}	7.501×10^7	7.396×10^{7}	7.327×10^7			
9.00×10^{8}	8.609×10^{7}	8.606×10^{7}	8.564×10^{7}	8.492×10^{7}	8.393×10^{7}	8.275×10^7	8.199×10^{7}			
1.00×10^{9}	9.518×10^{7}	9.515×10^{7}	9.469×10^{7}	9.390×10^{7}	9.281×10^{7}	9.151×10^{7}	9.066×10^{7}			
1.50×10^{9}	1.401×10^{8}	1.400×10^{8}	1.394×10^{8}	1.382×10^{8}	1.367×10^{8}	1.348×10^{8}	1.336×10^{8}			
2.00×10^{9}	1.843×10^{8}	1.843×10^{8}	1.834×10^{8}	1.819×10^{8}	1.799×10^{8}	1.774×10^{8}	1.758×10^{8}			
2.50×10^{9}	2.281×10^{8}	2.280×10^{8}	2.269×10^{8}	2.251×10^{8}	2.226×10^{8}	2.196×10^{8}	2.177×10^{8}			
3.00×10^{9}	2.714×10^{8}	2.713×10^{8}	2.701×10^{8}	2.680×10^{8}	2.650×10^{8}	2.615×10^{8}	2.592×10^{8}			

4.00×10^9	3.573×10^{8}	3.572×10^{8}	3.556×10^{8}	3.528×10^{8}	3.489×10^{8}	3.443×10^{8}	3.413×10^{8}
5.00×10^9	4.422×10^{8}	4.421×10^{8}	4.401×10^{8}	4.367×10^{8}	4.320×10^{8}	4.263×10^{8}	4.227×10^{8}
6.00×10^9	5.265×10^{8}	5.262×10^{8}	5.240×10^{8}	5.199×10^{8}	5.143×10^{8}	5.077×10^{8}	5.033×10^{8}
7.00×10^9	6.101×10^{8}	6.098×10^{8}	6.072×10^{8}	6.025×10^{8}	5.961×10^{8}	5.885×10^{8}	5.835×10^{8}
8.00×10^{9}	6.932×10^{8}	6.930×10^{8}	6.900×10^{8}	6.847×10^{8}	6.775×10^8	6.688×10^{8}	6.632×10^{8}
9.00×10^{9}	7.760×10^{8}	7.756×10^{8}	7.723×10^{8}	7.664×10^{8}	7.584×10^{8}	7.487×10^{8}	7.424×10^{8}
1.00×10^{10}	8.583×10^{8}	8.574×10^{8}	8.543×10^{8}	8.478×10^{8}	8.389×10^{8}	8.283×10^{8}	8.214×10^{8}
1.50×10^{10}	1.263×10^9	1.264×10^{9}	1.257×10^9	1.247×10^{9}	1.235×10^{9}	1.219×10^{9}	1.209×10^9
2.00×10^{10}	1.666×10^{9}	1.666×10^{9}	1.659×10^9	1.646×10^{9}	1.630×10^9	1.610×10^9	1.596×10^9
2.50×10^{10}	2.065×10^{9}	2.063×10^{9}	2.055×10^{9}	2.038×10^{9}	2.018×10^{9}	1.993×10^{9}	1.977×10^9
3.00×10^{10}	2.458×10^{9}	2.458×10^{9}	2.447×10^9	2.430×10^{9}	2.405×10^9	2.376×10^{9}	2.357×10^9
4.00×10^{10}	3.240×10^{9}	3.239×10^{9}	3.226×10^{9}	3.203×10^9	3.171×10^9	3.133×10^{9}	3.108×10^9
5.00×10^{10}	4.014×10^9	4.013×10^9	3.997×10^{9}	3.968×10^{9}	3.929×10^9	3.883×10^{9}	3.852×10^9
6.00×10^{10}	4.782×10^9	4.781×10^9	4.762×10^9	4.728×10^9	4.682×10^9	4.627×10^9	4.591×10^9
7.00×10^{10}	5.546×10^{9}	5.544×10^9	5.522×10^9	5.483×10^9	5.430×10^9	5.366×10^{9}	5.325×10^9
8.00×10^{10}	6.305×10^9	6.303×10^9	6.278×10^{9}	6.234×10^9	6.174×10^9	6.102×10^9	6.055×10^9
9.00×10^{10}	7.060×10^9	7.058×10^9	7.030×10^9	6.982×10^9	6.914×10^9	6.834×10^{9}	6.782×10^9
1.00×10^{11}	7.813×10^9	7.810×10^9	7.780×10^9	7.726×10^9	7.652×10^9	7.564×10^9	7.506×10^9
1.50×10^{11}	1.154×10^{10}	1.153×10^{10}	1.149×10^{10}	1.141×10^{10}	1.130×10^{10}	1.118×10^{10}	1.109×10^{10}
2.00×10^{11}	1.522×10^{10}	1.521×10^{10}	1.515×10^{10}	1.505×10^{10}	1.491×10^{10}	1.474×10^{10}	1.463×10^{10}
2.50×10^{11}	1.886×10^{10}	1.885×10^{10}	1.878×10^{10}	1.866×10^{10}	1.849×10^{10}	1.828×10^{10}	1.814×10^{10}

TABLE 10-3 Dimensionless Water Influx, W_{eD}, for Infinite Aquifer (Permission to publish by the SPE)—cont'd

	z'_D									
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0			
3.00×10^{11}	2.248×10^{10}	2.247×10^{10}	2.239×10^{10}	2.224×10^{10}	2.204×10^{10}	2.179×10^{10}	2.163×10^{10}			
4.00×10^{11}	2.965×10^{10}	2.964×10^{10}	2.953×10^{10}	2.934×10^{10}	2.907×10^{10}	2.876×10^{10}	2.855×10^{10}			
5.00×10^{11}	3.677×10^{10}	3.675×10^{10}	3.662×10^{10}	3.638×10^{10}	3.605×10^{10}	3.566×10^{10}	3.540×10^{10}			
6.00×10^{11}	4.383×10^{10}	4.381×10^{10}	4.365×10^{10}	4.337×10^{10}	4.298×10^{10}	4.252×10^{10}	4.221×10^{10}			
7.00×10^{11}	5.085×10^{10}	5.082×10^{10}	5.064×10^{10}	5.032×10^{10}	4.987×10^{10}	4.933×10^{10}	4.898×10^{10}			
8.00×10^{11}	5.783×10^{10}	5.781×10^{10}	5.760×10^{10}	5.723×10^{10}	5.673×10^{10}	5.612×10^{10}	5.572×10^{10}			
9.00×10^{11}	6.478×10^{10}	6.476×10^{10}	6.453×10^{10}	6.412×10^{10}	6.355×10^{10}	6.288×10^{10}	6.243×10^{10}			
1.00×10^{12}	7.171×10^{10}	7.168×10^{10}	7.143×10^{10}	7.098×10^{10}	7.035×10^{10}	6.961×10^{10}	6.912×10^{10}			
1.50×10^{12}	1.060×10^{11}	1.060×10^{11}	1.056×10^{11}	1.050×10^{11}	1.041×10^{11}	1.030×10^{11}	1.022×10^{11}			
2.00×10^{12}	1.400×10^{11}	1.399×10^{11}	1.394×10^{11}	1.386×10^{11}	1.374×10^{11}	1.359×10^{11}	1.350×10^{11}			

TABLE 10-4 Dimensionless Water Influx, W_{eD} , for $r'_D = 4$ (Permission to publish by the SPE)

z′ _D										
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0			
2	2.398	2.389	2.284	2.031	1.824	1.620	1.507			
3	3.006	2.993	2.874	2.629	2.390	2.149	2.012			
4	3.552	3.528	3.404	3.158	2.893	2.620	2.466			
5	4.053	4.017	3.893	3.627	3.341	3.045	2.876			
6	4.490	4.452	4.332	4.047	3.744	3.430	3.249			
7	4.867	4.829	4.715	4.420	4.107	3.778	3.587			
8	5.191	5.157	5.043	4.757	4.437	4.096	3.898			
9	5.464	5.434	5.322	5.060	4.735	4.385	4.184			
10	5.767	5.739	5.598	5.319	5.000	4.647	4.443			
11	5.964	5.935	5.829	5.561	5.240	4.884	4.681			
12	6.188	6.158	6.044	5.780	5.463	5.107	4.903			
13	6.380	6.350	6.240	5.983	5.670	5.316	5.113			
14	6.559	6.529	6.421	6.171	5.863	5.511	5.309			
15	6.725	6.694	6.589	6.345	6.044	5.695	5.495			
16	6.876	6.844	6.743	6.506	6.213	5.867	5.671			
17	7.014	6.983	6.885	6.656	6.371	6.030	5.838			
18	7.140	7.113	7.019	6.792	6.523	6.187	5.999			
19	7.261	7.240	7.140	6.913	6.663	6.334	6.153			
20	7.376	7.344	7.261	7.028	6.785	6.479	6.302			
22	7.518	7.507	7.451	7.227	6.982	6.691	6.524			
24	7.618	7.607	7.518	7.361	7.149	6.870	6.714			
26	7.697	7.685	7.607	7.473	7.283	7.026	6.881			
28	7.752	7.752	7.674	7.563	7.395	7.160	7.026			
30	7.808	7.797	7.741	7.641	7.484	7.283	7.160			
34	7.864	7.864	7.819	7.741	7.618	7.451	7.350			
38	7.909	7.909	7.875	7.808	7.719	7.585	7.496			
42	7.931	7.931	7.909	7.864	7.797	7.685	7.618			
46	7.942	7.942	7.920	7.898	7.842	7.752	7.697			
50	7.954	7.954	7.942	7.920	7.875	7.808	7.764			

TABLE 10-4 Dimensionless Water Influx, W_{eD} , for $r'_{D} = 4$ (*Permission to publish by the SPE*)—cont'd

	z' _D								
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0		
60	7.968	7.968	7.965	7.954	7.931	7.898	7.864		
70	7.976	7.976	7.976	7.968	7.965	7.942	7.920		
80	7.982	7.982	7.987	7.976	7.976	7.965	7.954		
90	7.987	7.987	7.987	7.984	7.983	7.976	7.965		
100	7.987	7.987	7.987	7.987	7.987	7.983	7.976		
120	7.987	7.987	7.987	7.987	7.987	7.987	7.987		

TABLE 10-5 Dimensionless Water Influx, W_{eD} , for $r'_{D} = 6$ (*Permission to publish by the SPE*)

				$\mathbf{z'}_{\mathbf{D}}$			
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0
6	4.780	4.762	4.597	4.285	3.953	3.611	3.414
7	5.309	5.289	5.114	4.779	4.422	4.053	3.837
8	5.799	5.778	5.595	5.256	4.875	4.478	4.247
9	6.252	6.229	6.041	5.712	5.310	4.888	4.642
10	6.750	6.729	6.498	6.135	5.719	5.278	5.019
11	7.137	7.116	6.916	6.548	6.110	5.648	5.378
12	7.569	7.545	7.325	6.945	6.491	6.009	5.728
13	7.967	7.916	7.719	7.329	6.858	6.359	6.067
14	8.357	8.334	8.099	7.699	7.214	6.697	6.395
15	8.734	8.709	8.467	8.057	7.557	7.024	6.713
16	9.093	9.067	8.819	8.398	7.884	7.336	7.017
17	9.442	9.416	9.160	8.730	8.204	7.641	7.315
18	9.775	9.749	9.485	9.047	8.510	7.934	7.601
19	10.09	10.06	9.794	9.443	8.802	8.214	7.874
20	10.40	10.37	10.10	9.646	9.087	8.487	8.142
22	10.99	10.96	10.67	10.21	9.631	9.009	8.653
24	11.53	11.50	11.20	10.73	10.13	9.493	9.130

TABLE 10-5 Dimensionless Water Influx, W_{eD} , for $r'_D = 6$ (*Permission to publish by the SPE*)—cont'd

${\sf z'}_{\sf D}$									
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0		
26	12.06	12.03	11.72	11.23	10.62	9.964	9.594		
28	12.52	12.49	12.17	11.68	11.06	10.39	10.01		
30	12.95	12.92	12.59	12.09	11.46	10.78	10.40		
35	13.96	13.93	13.57	13.06	12.41	11.70	11.32		
40	14.69	14.66	14.33	13.84	13.23	12.53	12.15		
45	15.27	15.24	14.94	14.48	13.90	13.23	12.87		
50	15.74	15.71	15.44	15.01	14.47	13.84	13.49		
60	16.40	16.38	16.15	15.81	15.34	14.78	14.47		
70	16.87	16.85	16.67	16.38	15.99	15.50	15.24		
80	17.20	17.18	17.04	16.80	16.48	16.06	15.83		
90	17.43	17.42	17.30	17.10	16.85	16.50	16.29		
100	17.58	17.58	17.49	17.34	17.12	16.83	16.66		
110	17.71	17.69	17.63	17.50	17.34	17.09	16.93		
120	17.78	17.78	17.73	17.63	17.49	17.29	17.17		
130	17.84	17.84	17.79	17.73	17.62	17.45	17.34		
140	17.88	17.88	17.85	17.79	17.71	17.57	17.48		
150	17.92	17.91	17.88	17.84	17.77	17.66	17.58		
175	17.95	17.95	17.94	17.92	17.87	17.81	17.76		
200	17.97	17.97	17.96	17.95	17.93	17.88	17.86		
225	17.97	17.97	17.97	17.96	17.95	17.93	17.91		
250	17.98	17.98	17.98	17.97	17.96	17.95	17.95		
300	17.98	17.98	17.98	17.98	17.98	17.97	17.97		
350	17.98	17.98	17.98	17.98	17.98	17.98	17.98		
400	17.98	17.98	17.98	17.98	17.98	17.98	17.98		
450	17.98	17.98	17.98	17.98	17.98	17.98	17.98		
500	17.98	17.98	17.98	17.98	17.98	17.98	17.98		

TABLE 10-6 Dimensionless Water Influx, W_{eD} , for $r'_{D} = 8$ (*Permission to publish by the SPE*)

	${\sf z'}_{\sf D}$									
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0			
9	6.301	6.278	6.088	5.756	5.350	4.924	4.675			
10	6.828	6.807	6.574	6.205	5.783	5.336	5.072			
11	7.250	7.229	7.026	6.650	6.204	5.732	5.456			
12	7.725	7.700	7.477	7.086	6.621	6.126	5.836			
13	8.173	8.149	7.919	7.515	7.029	6.514	6.210			
14	8.619	8.594	8.355	7.937	7.432	6.895	6.578			
15	9.058	9.032	8.783	8.351	7.828	7.270	6.940			
16	9.485	9.458	9.202	8.755	8.213	7.634	7.293			
17	9.907	9.879	9.613	9.153	8.594	7.997	7.642			
18	10.32	10.29	10.01	9.537	8.961	8.343	7.979			
19	10.72	10.69	10.41	9.920	9.328	8.691	8.315			
20	11.12	11.08	10.80	10.30	9.687	9.031	8.645			
22	11.89	11.86	11.55	11.02	10.38	9.686	9.280			
24	12.63	12.60	12.27	11.72	11.05	10.32	9.896			
26	13.36	13.32	12.97	12.40	11.70	10.94	10.49			
28	14.06	14.02	13.65	13.06	12.33	11.53	11.07			
30	14.73	14.69	14.30	13.68	12.93	12.10	11.62			
34	16.01	15.97	15.54	14.88	14.07	13.18	12.67			
38	17.21	17.17	16.70	15.99	15.13	14.18	13.65			
40	17.80	17.75	17.26	16.52	15.64	14.66	14.12			
45	19.15	19.10	18.56	17.76	16.83	15.77	15.21			
50	20.42	20.36	19.76	18.91	17.93	16.80	16.24			
55	21.46	21.39	20.80	19.96	18.97	17.83	17.24			
60	22.40	22.34	21.75	20.91	19.93	18.78	18.19			
70	23.97	23.92	23.36	22.55	21.58	20.44	19.86			
80	25.29	25.23	24.71	23.94	23.01	21.91	21.32			
90	26.39	26.33	25.85	25.12	24.24	23.18	22.61			
100	27.30	27.25	26.81	26.13	25.29	24.29	23.74			
120	28.61	28.57	28.19	27.63	26.90	26.01	25.51			

TABLE 10-6 Dimensionless Water Influx, W_{eD} , for $r'_D = 8$ (*Permission to* publish by the SPE)-cont'd

	z'_D									
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0			
140	29.55	29.51	29.21	28.74	28.12	27.33	26.90			
160	30.23	30.21	29.96	29.57	29.04	28.37	27.99			
180	30.73	30.71	30.51	30.18	29.75	29.18	28.84			
200	31.07	31.04	30.90	30.63	30.26	29.79	29.51			
240	31.50	31.49	31.39	31.22	30.98	30.65	30.45			
280	31.72	31.71	31.66	31.56	31.39	31.17	31.03			
320	31.85	31.84	31.80	31.74	31.64	31.49	31.39			
360	31.90	31.90	31.88	31.85	31.78	31.68	31.61			
400	31.94	31.94	31.93	31.90	31.86	31.79	31.75			
450	31.96	31.96	31.95	31.94	31.91	31.88	31.85			
500	31.97	31.97	31.96	31.96	31.95	31.93	31.90			
550	31.97	31.97	31.97	31.96	31.96	31.95	31.94			
600	31.97	31.97	31.97	31.97	31.97	31.96	31.95			
700	31.97	31.97	31.97	31.97	31.97	31.97	31.97			
800	31.97	31.97	31.97	31.97	31.97	31.97	31.97			

TABLE 10-7 Dimensionless Water Influx, W_{eD} , for $r_D = 10$ (Permission to publish by the SPE)

	$\mathbf{z'}_{D}$										
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0				
22	12.07	12.04	11.74	11.21	10.56	9.865	9.449				
24	12.86	12.83	12.52	11.97	11.29	10.55	10.12				
26	13.65	13.62	13.29	12.72	12.01	11.24	10.78				
28	14.42	14.39	14.04	13.44	12.70	11.90	11.42				
30	15.17	15.13	14.77	14.15	13.38	12.55	12.05				
32	15.91	15.87	15.49	14.85	14.05	13.18	12.67				
34	16.63	16.59	16.20	15.54	14.71	13.81	13.28				
36	17.33	17.29	16.89	16.21	15.35	14.42	13.87				

TABLE 10-7 Dimensionless Water Influx, W_{eD} , for $r_D = 10$ (*Permission to publish by the SPE*)—cont'd

	$\mathbf{z'}_{D}$									
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0			
38	18.03	17.99	17.57	16.86	15.98	15.02	14.45			
40	18.72	18.68	18.24	1 <i>7</i> .51	16.60	15.61	15.02			
42	19.38	19.33	18.89	18.14	17.21	16.19	15.58			
44	20.03	19.99	19.53	18.76	17.80	16.75	16.14			
46	20.67	20.62	20.15	19.36	18.38	17.30	16.67			
48	21.30	21.25	20.76	19.95	18.95	17.84	17.20			
50	21.92	21.87	21.36	20.53	19.51	18.38	17.72			
52	22.52	22.47	21.95	21.10	20.05	18.89	18.22			
54	23.11	23.06	22.53	21.66	20.59	19.40	18.72			
56	23.70	23.64	23.09	22.20	21.11	19.89	19.21			
58	24.26	24.21	23.65	22.74	21.63	20.39	19.68			
60	24.82	24.77	24.19	23.26	22.13	20.87	20.15			
65	26.18	26.12	25.50	24.53	23.34	22.02	21.28			
70	27.47	27.41	26.75	25.73	24.50	23.12	22.36			
75	28.71	28.55	27.94	26.88	25.60	24.17	23.39			
80	29.89	29.82	29.08	27.97	26.65	25.16	24.36			
85	31.02	30.95	30.17	29.01	27.65	26.10	25.31			
90	32.10	32.03	31.20	30.00	28.60	27.03	26.25			
95	33.04	32.96	32.14	30.95	29.54	27.93	27.10			
100	33.94	33.85	33.03	31.85	30.44	28.82	27.98			
110	35.55	35.46	34.65	33.49	32.08	30.47	29.62			
120	36.97	36.90	36.11	34.98	33.58	31.98	31.14			
130	38.28	38.19	37.44	36.33	34.96	33.38	32.55			
140	39.44	39.37	38.64	37.56	36.23	34.67	33.85			
150	40.49	40.42	39.71	38.67	37.38	35.86	35.04			
170	42.21	42.15	41.51	40.54	39.33	37.89	37.11			
190	43.62	43.55	42.98	42.10	40.97	39.62	38.90			
210	44.77	44.72	44.19	43.40	42.36	41.11	40.42			

TABLE 10-7 Dimensionless Water Influx, W_{eD} , for $r_D = 10$ (*Permission to* publish by the SPE)-cont'd

			2	z′ _D			
t_D	0.05	0.1	0.3	0.5	0.7	0.9	1.0
230	45.71	45.67	45.20	44.48	43.54	42.38	41.74
250	46.48	46.44	46.01	45.38	44.53	43.47	42.87
270	47.11	47.06	46.70	46.13	45.36	44.40	43.84
290	47.61	47.58	47.25	46.75	46.07	45.19	44.68
310	48.03	48.00	47.72	47.26	46.66	45.87	45.41
330	48.38	48.35	48.10	47.71	47.16	46.45	46.03
350	48.66	48.64	48.42	48.08	47.59	46.95	46.57
400	49.15	49.14	48.99	48.74	48.38	47.89	47.60
450	49.46	49.45	49.35	49.17	48.91	48.55	48.31
500	49.65	49.64	49.58	49.45	49.26	48.98	48.82
600	49.84	49.84	49.81	49.74	49.65	49.50	49.41
700	49.91	49.91	49.90	49.87	49.82	49.74	49.69
800	49.94	49.94	49.93	49.92	49.90	49.85	49.83
900	49.96	49.96	49.94	49.94	49.93	49.91	49.90
1,000	49.96	49.96	49.96	49.96	49.94	49.93	49.93
1,200	49.96	49.96	49.96	49.96	49.96	49.96	49.96

The boundary pressure history is given below:

Time, days	p, psi
0	3000
30	2956
60	2917
90	2877
120	2844
150	2811
180	2791
210	2773
240	2755

Calculate the cumulative water influx as a function of time by using the bottom-water-drive solution and compare with the edge-water-drive approach.

Solution

Step 1. For an infinite-acting aquifer:

$$r_D = \infty$$

Step 2. Calculate z_D from Equation 10-30.

$$z_D = \frac{200}{2000\sqrt{0.04}} = 0.5$$

Step 3. Calculate the water influx constant B.

$$B = 1.119 (0.1) (200) (8 \times 10^{-6}) (2000)^2 = 716 \text{ bbl/psi}$$

Step 4. Calculate the dimensionless time t_D.

$$t_D = 6.328 \times 10^{-3} \left[\frac{50}{(0.1) (0.395) (8 \times 10^{-6}) (2000)^2} \right] t$$

$$t_D = 0.2503 t$$

Step 5. Calculate the water influx.

t		Δр	Bottom-Water Model		Edge-Wat	ter Model
Days	t_D	psi	W_{eD}	W _e , Mbbl	W_{eD}	W _e , Mbbl
0	0	0	_	_	_	_
30	7.5	22	5.038	79	6.029	95
60	15.0	41.5	8.389	282	9.949	336
90	22.5	39.5	11.414	572	13.459	678
120	30.0	36.5	14.994	933	16.472	1,103
150	37.5	33.0	16.994	1,353	19.876	1,594
180	45.0	26.5	19.641	1,810	22.897	2,126
210	52.5	19.0	22.214	2,284	25.827	2,676
240	60.0	18.0	24.728	2,782	28.691	3,250

The Carter-Tracy Water Influx Model

Van Everdingen-Hurst methodology provides the exact solution to the radial diffusivity equation and therefore is considered the correct technique for calculating water influx. However, because superposition of solutions is required, their method involves tedious calculations. To reduce the complexity of water influx calculations, Carter and Tracy (1960) proposed a calculation technique that does not require superposition and allows direct calculation of water influx.

The primary difference between the Carter-Tracy technique and the van Everdingen-Hurst technique is that the Carter-Tracy technique assumes constant water influx rates over each finite time interval. Using the Carter-Tracy technique, the cumulative water influx at any time, t_n, can be calculated directly from the previous value obtained at t_{n-1} , or:

$$\begin{split} &(W_{e})_{n} = (W_{e})_{n-1} + \left[(t_{D})_{n} - (t_{D})_{n-1} \right] \\ &\left[\frac{B\Delta p_{n} - (W_{e})_{n-1} (p'_{D})_{n}}{(p_{D})_{n} - (t_{D})_{n-1} (p'_{D})_{n}} \right] \end{split} \tag{10-34}$$

where

B =the van Everdingen-Hurst water influx constant as defined by Equation 10-23

 t_D = the dimensionless time as defined by Equation 10-17

n = refers to the *current* time step

n - 1 = refers to the previous time step

 $\Delta p_n = \text{total pressure drop, } p_i - p_n, \text{ psi}$

 $p_D = dimensionless pressure$

 p'_{D} = dimensionless pressure derivative

Values of the dimensionless pressure p_D as a function of t_D and r_D are tabulated in Chapter 6, Table 6-2. In addition to the curve-fit equations given in Chapter 6 (Equations 6-91 through 6-96), Edwardson and coauthors (1962) developed the following approximation of p_D for an infinite-acting aquifer.

$$p_{D} = \frac{370.529\sqrt{t_{D}} + 137.582 t_{D} + 5.69549(t_{D})^{1.5}}{328.834 + 265.488\sqrt{t_{D}} + 45.2157 t_{D} + (t_{D})^{1.5}}$$
(10-35)

The dimensionless pressure derivative can then be approximated by

$$p'_{D} = \frac{E}{F}$$
 (10-36)

where
$$E = 716.441 + 46.7984 (t_D)^{0.5} + 270.038 t_D + 71.0098 (t_D)^{1.5}$$

$$F = 1296.86 (t_D)^{0.5} + 1204.73t_D + 618.618 (t_d)^{1.5} + 538.072 (t_D)^2 + 142.41 (t_D)^{2.5}$$

The following approximation could also be used between $t_D > 100$:

$$p_D = 0.5 \left[Ln(t_D) + 0.80907 \right]$$

with the derivative as given by:

$$P'_{D} = 1/(2t_{D})$$

It should be noted that the Carter-Tracy method is not an exact solution to the diffusivity equation and should be considered an approximation.

Example 10-9

Rework Example 10-7 by using the Carter-Tracy method.

Solution

Example 10-7 shows the following preliminary results:

- Water influx constant B = 20.4 bbl/psi
- \circ t_D = 0.9888 t

Step 1. For each time step n, calculate the *total* pressure drop $\Delta p_n = p_i - p_n$ and the corresponding t_D

N	t, days	p _n	Δp_n	t _D
0	0	2500	0	0
1	182.5	2490	10	180.5
2	365.0	2472	28	361.0
3	547.5	2444	56	541.5
4	730.0	2408	92	722.0

Step 2. Since values of t_D are greater than 100, use Equation 6-92 to calculate p_D and its derivative p'_D , i.e.,

$$p_D = 0.5 [Ln (t_D) + 0.80907]$$

 $p'_D = 1/(2 t_D)$

N	t	t_D	p_D	$\mathbf{p'}_{\mathbf{D}}$
0	0	0	_	_
1	182.5	180.5	3.002	2.770×10^{-3}
2	365	361.0	3.349	1.385×10^{-3}
3	547.5	541.5	3.552	0.923×10^{-3}
4	730.0	722.0	3.696	0.693×10^{-3}

Step 3. Calculate cumulative water influx by applying Equation 10-33.

• We after 182.5 days:

$$\begin{split} W_e = 0 + [180.5 - 0] \; \left[\frac{(20.4) \; (10) - (0) \; \left(2.77 \times 10^{-3}\right)}{3.002 - (0) \; \left(2.77 \times 10^{-3}\right)} \right] \\ W_e = 12,266 \; bbl \end{split}$$

o We after 365 days:

$$\begin{split} W_e &= 12,266 + [361 - 180.5] \\ &\left[\frac{(20.4) \ (28) - (12,266) \ \left(1.385 \times 10^{-3}\right)}{3.349 - (180.5) \ \left(1.385 \times 10^{-3}\right)} \right] \\ &= 42,546 \ bbl \end{split}$$

o Wa after 547.5 days:

$$\begin{split} W_e &= 42,546 + [541.5 - 361] \\ &\left[\frac{(20.4) \ (56) - (42,546) \ \left(0.923 \times 10^{-3}\right)}{3.552 - (361) \ \left(0.923 \times 10^{-3}\right)} \right] \\ W_e &= 104,406 \end{split}$$

o We after 720 days:

$$\begin{split} W_e &= 104,406 + [722 - 541.5] \\ &\left[\frac{(20.4) \ (92) - (104,406) \ \left(0.693 \times 10^{-3}\right)}{3.696 - (541.5) \ \left(0.693 \times 10^{-3}\right)} \right] \\ W_e &= 202,477 \ bbl \end{split}$$

The following table compares results of the Carter-Tracy water influx calculations with those of the van Everdingen-Hurst method.

Time, month	Carter-Tracy W _e , bbl	Van Everdingen-Hurst W _e , bbl
0	0	0
6	12,266	7,080
12	42,546	32,435
18	104,400	85,277
24	202,477	175,522

The above comparison indicates that the Carter-Tracy method considerably overestimates the water influx. This is due, however, to the fact that a large time-step of 6 months was used in the Carter-Tracy method to determine the water influx. Accuracy of the Carter-Tracy method can be increased substantially by restricting the time step used in performing the water influx calculations to less than 30 days, i.e. $\Delta t = 30$ days. Recalculating the water influx on monthly basis produces an excellent match with the van Everdingen-Hurst method as shown below.

							Carter-	van Everdingen-
							Tracy	Hurst
time	time		Δр					
months	days	p psi	psi	t_D	p_{D}	$\mathbf{p'}_{\mathbf{D}}$	$W_{\rm e}$ bbl	W_e bbl
0	0	2500.0	0.00	0	0.00	0	0.0	0
1	30	2498.9	1.06	30.0892	2.11	0.01661	308.8	
2	61	2497.7	2.31	60.1784	2.45	0.00831	918.3	
3	91	2496.2	3.81	90.2676	2.66	0.00554	1860.3	
4	122	2494.4	5.56	120.357	2.80	0.00415	3171.7	
5	152	2492.4	7.55	150.446	2.91	0.00332	4891.2	
6	183	2490.2	9.79	180.535	3.00	0.00277	7057.3	7088.9
7	213	2487.7	12.27	210.624	3.08	0.00237	9709.0	
8	243	2485.0	15.00	240.713	3.15	0.00208	12884.7	
9	274	2482.0	17.98	270.802	3.21	0.00185	16622.8	
10	304	2478.8	21.20	300.891	3.26	0.00166	20961.5	
11	335	2475.3	24.67	330.981	3.31	0.00151	25938.5	
12	365	2471.6	28.38	361.070	3.35	0.00139	31591.5	32438.0
13	396	2467.7	32.34	391.159	3.39	0.00128	37957.8	
14	426	2463.5	36.55	421.248	3.43	0.00119	45074.5	
15	456	2459.0	41.00	451.337	3.46	0.00111	52978.6	
16	487	2454.3	45.70	481.426	3.49	0.00104	61706.7	
1 <i>7</i>	51 <i>7</i>	2449.4	50.64	511.516	3.52	0.00098	71295.3	
18	547	2444.3	55.74	541.071	3.55	0.00092	81578.8	85552.0
19	578	2438.8	61.16	571.130	3.58	0.00088	92968.2	
20	608	2433.2	66.84	601.190	3.60	0.00083	105323.	
21	638	2427.2	72.75	631.249	3.63	0.00079	118681.	
22	669	2421.1	78.92	661.309	3.65	0.00076	133076.	
23	699	2414.7	85.32	691.369	3.67	0.00072	148544.	
24	730	2408.0	91.98	721.428	3.70	0.00069	165119.	175414.0

Fetkovich's Method

Fetkovich (1971) developed a method of describing the approximate water influx behavior of a finite aguifer for radial and linear geometries. In many cases, the results of this model closely match those determined using the van Everdingen-Hurst approach. The Fetkovich theory is much simpler, and, like the Carter-Tracy technique, this method does not require the use of superposition. Hence, the application is much easier, and this method is also often utilized in numerical simulation models.

Fetkovich's model is based on the premise that the productivity index concept will adequately describe water influx from a finite aquifer into a hydrocarbon reservoir. That is, the water influx rate is directly proportional to the pressure drop between the average aquifer pressure and the pressure at the reservoir/aquifer boundary. The method neglects the effects of any transient period. Thus, in cases where pressures are changing rapidly at the aquifer/reservoir interface, predicted results may differ somewhat from the more rigorous van Everdingen-Hurst or Carter-Tracy approaches. In many cases, however, pressure changes at the waterfront are gradual and this method offers an excellent approximation to the two methods discussed above.

This approach begins with two simple equations. The first is the productivity index (PI) equation for the aquifer, which is analogous to the PI equation used to describe an oil or gas well:

$$e_{\rm w} = \frac{dW_{\rm e}}{dt} = J(\overline{p}_{\rm a} - p_{\rm r}) \tag{10-37}$$

where

ew = water influx rate from aquifer, bbl/day

J = productivity index for the aquifer, bbl/day/psi

 \overline{p}_a = average aquifer pressure, psi

 p_r = inner aquifer boundary pressure, psi

The second equation is an aquifer material balance equation for a constant compressibility, which states that the amount of pressure depletion in the aquifer is directly proportional to the amount of water influx from the aquifer, or:

$$W_e = c_t W_i (p_i - \overline{p}_a) f \qquad (10-38)$$

where

 W_i = initial volume of water in the aquifer, bbl

 $c_t = total aquifer compressibility, <math>c_w + c_f$, psi^{-1}

 $p_i = initial pressure of the aquifer, psi$

 $f = \theta/360$

Equation 10-37 suggests that the maximum possible water influx occurs if $p_a = 0$, or:

$$(W_e)_{max} = c_t W_i P_i f$$
 (10-39)

Combining Equation 10-38 with 10-37 gives:

$$\overline{p}_{a} = p_{i} \left(1 - \frac{W_{e}}{c_{t} W_{i} p_{i}} \right) = p_{i} \left[1 - \frac{W_{e}}{(W_{e})_{max}} \right]$$
 (10-40)

Equation 10-37 Provides a simple expression to determine the average aquifer Pressure \overline{p}_a after removing W_e bbl of water from the aquifer to the reservoir, i.e., cumulative water influx.

Differentiating Equation 10-39 with resPect to time gives:

$$\frac{dW_e}{dt} = -\frac{(W_e)_{max}}{p_i} \frac{d\overline{p}_a}{dt}$$
 (10-41)

Fetkovich combined Equation 10-40 with 10-36 and integrated to give the following form:

$$W_{e} = \frac{(W_{e})_{max}}{p_{i}} (p_{i} - p_{r}) \exp \left[\frac{-J p_{i} t}{(W_{e})_{max}} \right]$$
(10-42)

where

W_e = cumulative water influx, bbl

 p_r = reservoir pressure, i.e. pressure at the oil or gas-water contact t = time, days

Equation 10-41 has no practical applications since it was derived for a constant inner boundary pressure. To use this solution in the case in which the boundary pressure is varying continuously as a function of time, the superposition technique must be applied. Rather than using superposition, Fetkovich suggested that, if the reservoir-aquifer boundary pressure history is divided into a finite number of time intervals, the incremental water influx during the nth interval is:

$$\left(\Delta W_{e}\right)_{n} = \frac{\left(W_{e}\right)_{max}}{p_{i}} \left[\left(\overline{p}_{a}\right)_{n-1} - \left(\overline{p}_{r}\right)_{n} \right] \left[1 - \exp\left(-\frac{J p_{j} \Delta t_{n}}{\left(W_{e}\right)_{max}}\right) \right]$$
(10-43)

where $(\overline{p}_a)_{n-1}$ is the average aquifer pressure at the end of the previous time step. This average pressure is calculated from Equation 10-39 as:

$$(\overline{p}_{a})_{n-1} = p_{i} \left(1 - \frac{(W_{e})_{n-1}}{(W_{e})_{max}} \right)$$
 (10-44)

The average reservoir boundary pressure $(\overline{p}_r)_n$ is estimated from:

$$(\overline{p}_r)_n = \frac{(P_r)_n + (p_r)_{n-1}}{2}$$
 (10-45)

The productivity index J used in the calculation is a function of the geometry of the aquifer. Fetkovich calculated the productivity index from Darcy's equation for bounded aquifers. Lee and Wattenbarger (1996) pointed out that Fetkovich's method can be extended to infinite-acting aquifers by requiring that the ratio of water influx rate to pressure drop to be approximately constant throughout the productive life of the reservoir. The productivity index J of the aquifer is given by the following expressions.

Type of Outer Aquifer Boundary	J for Radial flow, bbl/day/psi	J for Linear Flow, bbl/day/psi	Equation #
Finite, no flow	$J = \frac{0.00708 \text{ kh f}}{\text{m[lne}_{D} - 0.75]}$	$J = \frac{0.003381 \text{ kwh}}{\text{mL}}$	(10-45)
Finite, constant pressure	$J = \frac{0.00708 \text{ kh f}}{\text{m[ln(r_D)]}}$	$J = \frac{0.001127 \text{ k wh}}{\text{mL}}$	(10-46)
			(10-47)
Infinite	$J = \frac{0.00708 \text{ kh f}}{\text{m ln}(a/r_e)}$	$J = \frac{0.001 \text{ k wh}}{\sqrt[m]{0.0633 \text{kt}/(f \text{ m c}_t)}}$	
	$a = \sqrt{0.0142 \text{kt}/(\text{fm}c_t)}$	v	

where

w = width of the linear aquifer

L = length of the linear aquifer

 $r_D = dimensionless radius, r_a/r_e$

k = permeability of the aquifer, md

t = time, days

 θ = encroachment angle

h =thickness of the aquifer

 $f = \theta/360$

The following steps describe the methodology of using the Fetkovich's model in predicting the cumulative water influx.

Step 1. Calculate initial volume of water in the aquifer from:

$$W_i = \frac{\pi}{5.615} (r_a^2 - r_e^2) h \phi$$

Step 2. Calculate the maximum possible water influx (W_e)_{max} by applying Equation 10-38, or:

$$(W_e)_{max} = c_t W_i p_i f$$

- Step 3. Calculate the productivity index J based on the boundary conditions and aquifer geometry.
- Step 4. Calculate the incremental water influx $(\Delta W_e)_n$ from the aquifer during the nth time interval by using Equation 10-42. For example, during the first time interval Δt_1 :

$$\left. \left(\Delta W_e \right)_1 = \frac{\left(W_e \right)_{max}}{p_i} \left[p_i - \left(\overline{p}_r \right)_1 \right] \ \left[1 - exp \left(\frac{-Jp_i \ \Delta t_1}{\left(W_e \right)_{max}} \right) \right]$$

with

$$\left(\overline{p}_{r}\right)_{1} = \frac{p_{i} + \left(p_{r}\right)_{1}}{2}$$

For the second time interval Δt_2

$$\left. \left(\Delta W_e \right)_2 \! = \! \frac{\left(W_e \right)_{max}}{p_i} \left[\left(\overline{p}_a \right)_1 \! - \! \left(\overline{p}_r \right)_2 \right] \, \left[1 - exp \left(\! \frac{-Jp_i \Delta t_2}{\left(W_e \right)_{max}} \right) \right]$$

where $(\overline{p}_a)_1$ is the average aquifer pressure at the end of the first period and removing $(\Delta W_e)_1$ barrels of water from the aquifer to the reservoir. From Equation 10-43,

$$(\overline{p}_a)_1 = p_i \left(1 - \frac{(\Delta W_e)_1}{(W_e)_{max}} \right)$$

Step 5. Calculate the cumulative (Total) water influx at the end of any time period from:

$$W_e = \sum_{t=1}^{n} (\Delta W_e)_i$$

Example 10-10²

Using Fetkovich's method, calculate the water influx as a function of time for the following reservoir-aquifer and boundary pressure data:

$p_i = 2740 \text{ psi}$	h = 100'	$c_{t} = 7 \times 10^{-6} \text{ psi}$
$\mu_{\rm w} = 0.55 \ {\rm cp}$	k = 200 md	$\theta = 140^{\circ}$
reservoir area $= 40,363$	3 acres	aquifer area $= 1,000,000$ acres.

Time, days	p _v psi
0	2740
365	2500
730	2290
1095	2109
1460	1949

Figure 10-17 shows the wedge reservoir-aquifer system with an encroachment angle of 140° .

Solution

Step 1. Calculate the reservoir radius r_e:

$$r_e = \left(\frac{140}{360}\right) \sqrt{\frac{(2374)\ (43,560)}{\pi}} = 9200\ ft$$

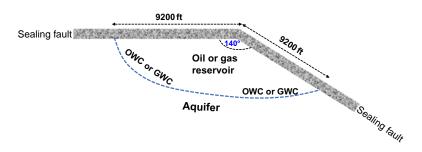


FIGURE 10-17 Aquifer-reservoir geometry for Example 10-10.

^{2.} Data of this example is given by L. P. Dake, *Fundamentals of Reservoir Engineering*, Elsevier Publishing Company, 1978.

Step 2. Calculate the equivalent aquifer radius r_a:

$$r_a = \left(\frac{140}{360}\right) \sqrt{\frac{(1,000,000)\ (43,560)}{\pi}} \!=\! 46,000\ \mathrm{ft}$$

Step 3. Calculate the dimensionless radius r_D.

$$r_D = r_a/r_e$$

= 46,000/9200 = 5

Step 4. Calculate initial water in place W_i.

$$\begin{split} W_i = & \pi \big(r_a^2 - r_e^2 \big) h \ \varphi / 5.615 \\ = & \frac{\pi \big(46,000^2 - 9200^2 \big) (100) (0.25)}{5.615} = 28.41 \ MMM \ bbl \end{split}$$

Step 5. Calculate (W_e)_{max} from Equation 10-38.

$$\left(W_{e}\right)_{max} = c_{t} W_{i} p_{i} f$$

$$(W_e)_{max} = 7 \times 10^{-6} (28.41 \times 10^9) (2740) \left(\frac{140}{360}\right) = 211.9 \text{ MM bbl}$$

Step 6. Calculate the productivity index J of the radial aquifer from Equation 10-45.

$$J = \frac{0.00708 (200) (100) \left(\frac{140}{360}\right)}{0.55 \text{ Ln}(5)} = 116.5 \text{ bbl/day/psi}$$

Therefore, $Jp_i/(W_e)_{max} = (116.5 \times 2740)/(211.9 \times 10^6) = 1.506 \times 10^{-3}$

Since the time step Δt is fixed at 365 days, then

$$1 - e^{-Jp_i\Delta t/(W_e)_{max}} = 1 - e^{-1.506 \times 10^{-3} \times 365} = 0.4229$$

Equation 10-42 can be reduced to:

$$(\Delta W_e)_n = \frac{211.9 \times 10^6}{2740} \left[(\overline{p}_a)_{n-1} - (\overline{p}_r)_n \right]^{(0.4229)}$$

$$\left(\Delta W_{e}\right)_{n} = 32705 \left[\left(\overline{p}_{a}\right)_{n-1} - \left(\overline{p}_{r}\right)_{n} \right]$$

Step 7. Calculate cumulative water influx as shown in the following table:

n	t days	p _r	$\left(\overline{p}_r\right)_n$	$\left(\overline{p}_a\right)_{n-1}$	$\left(\overline{p}_a\right)_{n-1}-\left(\overline{p}_r\right)_n$	$\left(\Delta W_{e}\right)_{n}$ MM bbl	$\begin{array}{c} (W_e) \\ MM \ bbl \end{array}$
0	0	2740	2740	2740	0	0	0
1	365	2500	2620	2740	120	3.925	3.925
2	730	2290	2395	2689	294	9.615	13.540
3	1095	2109	2199	2565	366	11.970	25.510
4	1460	1949	2029	2409	381	12.461	37.971

PROBLEMS

1. Calculate the cumulative water influx that results from a pressure drop of 200 psi at the oil-water contact with an encroachment angle of 50°. The reservoir-aquifer system is characterized by the following properties:

	Reservoir	Aquifer
radius, ft	6000	20,000
porosity	0.18	0.15
c _f , psi ⁻¹	4×10^{-6}	3×10^{-6}
porosity c _f , psi ⁻¹ c _w , psi ⁻¹	5 × 10 ⁻⁶	4×10^{-6}
h, ft	25	20

2. An active water drive oil reservoir is producing under the steady-state flowing conditions. The following data are available:

Calculate Schilthuis' water influx constant.

3. The pressure history of a water-drive oil reservoir is given below:

t, days	p, psi	
0	4000	
120	3950	
220	3910	
320	3880	
420	3840	

The aquifer is under a steady-state flowing condition with an estimated water influx constant of 80 bbl/day/psi. Using the steadystate model, calculate and plot the cumulative water influx as a function of time.

4. A water-drive reservoir has the following boundary-pressure history:

Time, months	Boundary, pressure, psi
0	2610
6	2600
12	2580
18	2552
24	2515

	Reservoir	Aquifer
radius, ft	2000	∞
h, ft	25	30
k, md	60	80
ф, %	1 <i>7</i>	18
	0.55	0.85
c _w , psi ⁻¹	0.7×10^{-6}	0.8×10^{-6}
μ _w , cp c _w , psi ^{–1} c _f , psi ^{–1}	0.2×10^{-6}	0.3×10^{-6}

The aquifer-reservoir system is characterized by the following data:

If the encroachment angle is 360°, calculate the water influx as a function of time by using:

- a. The van Everdingen-Hurst Method
- **b.** The Carter-Tracy Method
- 5. The following table summarizes the original data available on the West Texas water-drive reservoir:

	Oil Zone	Aquifer
Geometry	Circle	Semi-circle
Area, acres	640	Infinite
Initial reservoir pressure, psia	4000	4000
Initial oil saturation	0.80	0
Porosity, %	22	_
B _{oi} , bbl/STB	1.36	_
B _{wi} , bbl/STB	1.00	1.05
c _o , psi ⁻¹	6×10^{-6}	_
c _o , psi ^{–1} c _w , psi ^{–1}	3×10^{-6}	7×10^{-6}

The aquifer geological data estimates the water influx constant at 551 bbl/psi. After 1120 days of production, the reservoir average pressure has dropped to 3800 psi and the field has produced 860,000 STB of oil. The field condition after 1120 days of production is given below:

p = 3800 psi

 $N_p = 860,000 \text{ STB}$ $B_o = 1.34 \text{ bbl/STB}$

 $B_w = 1.05 \text{ bbl/STB}$

 $W_e = 991,000 \text{ bbl}$

 $t_D = 32.99$ (dimensionless time after 1120 days)

 $W_p = 0 \text{ bbl}$

It is expected that the average reservoir pressure will drop to 3400 psi after 1,520 days (i.e., from the start of production). Calculate the cumulative water influx after 1,520 days.

6.	A wedge reservoir-aquifer system with an encroachment angle of 60° has
	the following boundary pressure history:

Time, days	Boundary pressure, psi	
0	2850	
365	2610	
730	2400	
1095	2220	
1460	2060	

Given:

$$\begin{array}{lll} h = 120' & c_f = 5 \times 10^{\text{-6}} \; \text{psi}^{\text{-1}} & c_w = 4 \times 10^{\text{-6}} \; \text{psi}^{\text{-1}} \\ \mu_w = 0.7 \; \text{cp} & k = 60 \; \text{md} & Q = 12\% \end{array}$$

reservoir area = 40,000 acres aquifer area = 980,000 acres T = 140°F

Calculate the cumulative influx as a function of time by using Fetkovich's Method.

REFERENCES

Allard, D.R., Chen, S.M., 1988. Calculation of water influx for bottom water drive reservoirs. SPE Reserv. Eng. 369–379.

Carter, R.D., Tracy, G.W., 1960. An improved method for calculations water influx. Trans. AIME. Chatas, A., 1953. A practical treatment of nonsteady-state flow problems in reservoir systems. Pet. Eng. 25 (5), B-42. 6, B-38; 8, B-44.

Coats, K., 1962. A mathematical model for water movement about bottom-water-drive reservoirs. SPE J. 2, 44–52. Trans, AIME 225.

Craft, B., Hawkins, M., 1959. Applied Reservoir Engineering. Prentice Hall.

Craft, B., Hawkins, M., Terry, R., 1991. Applied Petroleum Reservoir Engineering, second ed. Prentice Hall.

Dake, L.P., 1978. Fundamentals of Reservoir Engineering. Elsevier, Amsterdam.

Dake, L., 1994. The Practice of Reservoir Engineering. Elsevier, Amsterdam.

Edwardson, M., et al., 1962. Calculation of formation temperature disturbances caused by mud circulation. J. Pet. Technol. 14, 416–425. Trans. AIME 225.

Fetkovich, M.J., 1971. A simplified approach to water influx calculations-finite aquifer systems. J. Pet. Technol. 23, 814–828.

Hurst, W., 1943. Water influx into a reservoir and its application to the equation of volumetric balance. Trans. AIME 151, 57.

Lee, J., Wattenbarger, R., 1996. Gas Reservoir Engineering. SPE Textbook Series, vol. 5. SPE, Dallas, TX.

Schilthuis, R., 1936. Active oil and reservoir energy. Trans. AIME 118, 37.

Van Everdingen, A., Hurst, W., 1949. The application of the laplace transformation to flow problems in reservoirs. Trans. AIME 186, 305.

Chapter 11

Oil Recovery Mechanisms and The Material Balance Equation

Each reservoir is composed of a unique combination of geometric form, geological rock properties, fluid characteristics, and primary drive mechanism. Although no two reservoirs are identical in all aspects, they can be grouped according to the primary recovery mechanism by which they produce. It has been observed that each drive mechanism has certain typical performance characteristics in terms of:

- Ultimate recovery factor
- Pressure decline rate
- o Gas-oil ratio
- Water production

The recovery of oil by any of the natural drive mechanisms is called **primary recovery.** The term refers to the production of hydrocarbons from a reservoir without the use of any process (such as fluid injection) to supplement the natural energy of the reservoir.

The two main objectives of this chapter are to:

- 1. Introduce and give a detailed discussion of the various primary recovery mechanisms and their effects on the overall performance of oil reservoirs.
- 2. Provide the basic principles of the material balance equation and other governing relationships that can be used to predict the volumetric performance of oil reservoirs.

PRIMARY RECOVERY MECHANISMS

For a proper understanding of reservoir behavior and predicting future performance, it is necessary to have knowledge of the driving mechanisms that control the behavior of fluids within reservoirs. The overall performance of oil reservoirs is largely determined by the nature of the energy, i.e., driving mechanism, available for moving the oil to the wellbore. There are basically six driving mechanisms that provide the natural energy necessary for oil recovery:

- Rock and liquid expansion drive
- o Depletion drive

- Gas cap drive
- Water drive
- o Gravity drainage drive
- o Combination drive

These driving mechanisms are discussed as follows.

Rock and Liquid Expansion

When an oil reservoir initially exists at a pressure higher than its bubble-point pressure, the reservoir is called an **undersaturated oil reservoir.** At pressures above the bubble-point pressure, crude oil, connate water, and rock are the only materials present. As the reservoir pressure declines, the rock and fluids expand due to their individual compressibilities. The reservoir rock compressibility is the result of two factors:

- Expansion of the individual rock grains
- Formation compaction

Both of the above two factors are the results of a decrease of fluid pressure within the pore spaces, and both tend to reduce the pore volume through the reduction of the porosity.

As the expansion of the fluids and reduction in the pore volume occur with decreasing reservoir pressure, the crude oil and water will be forced out of the pore space to the wellbore. Because liquids and rocks are only slightly compressible, the reservoir will experience a rapid pressure decline. The oil reservoir under this driving mechanism is characterized by a constant gas-oil ratio that is equal to the gas solubility at the bubble point pressure.

In the case of a volumetric reservoir with a heavy oil that is characterized by both; a low gas solubility and a low bubblepoint pressure, the reservoir driving mechanism for this type of reservoirs is considered the least efficient driving force and usually results in the recovery of only a small percentage of the total oil in place ranging between 3-5%. Figure 11-1 shows a conceptual illustration of the impact of the low gas solubility on the reservoir recovery performance.

The Depletion Drive Mechanism

This driving form may also be referred to by the following various terms:

- Solution gas drive
- o Dissolved gas drive
- Internal gas drive

In this type of reservoir, the principal source of energy is a result of gas liberation from the crude oil and the subsequent expansion of the solution gas as the reservoir pressure is reduced. As pressure falls below the bubble-point pressure, gas bubbles are liberated within the microscopic pore spaces. These bubbles

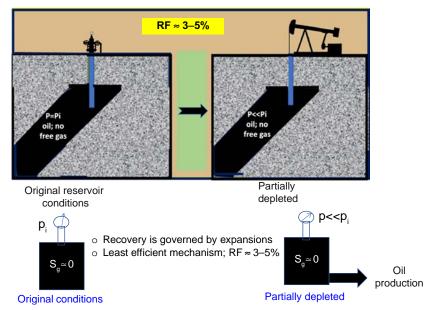
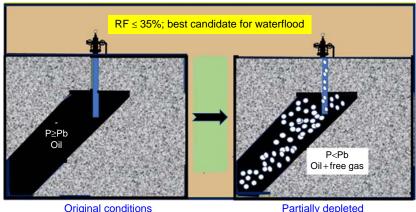


FIGURE 11-1 Oil reservoir under rock and fluid expansions driving mechanism.

expand and force the crude oil out of the pore space as shown conceptually in Figure 11-1A.

Cole (1969) suggests that a depletion-drive reservoir can be identified by the following characteristics:

Reservoir pressure: The reservoir pressure declines rapidly and continuously. This reservoir pressure behavior is attributed to the fact that no extraneous fluids or gas caps are available to provide a replacement of the gas and oil withdrawals.



Recovery mechanism: Fluids & rock expansions

Partially depleted Recovery mechanism: Free gas expansion

FIGURE 11-1A Solution gas-drive reservoir.

- Water production: The absence of a water drive means there will be little
 or no water production with the oil during the entire producing life of the
 reservoir.
- Gas-oil ratio: A depletion-drive reservoir is characterized by a rapidly increasing gas-oil ratio from all wells, regardless of their structural position. After the reservoir pressure has been reduced below the bubble-point pressure, gas evolves from solution throughout the reservoir. Once the gas saturation exceeds the critical gas saturation, free gas begins to flow toward the wellbore and gas-oil ratio increases. The gas will also begin a vertical movement due to the gravitational forces, which may result in the formation of a secondary gas cap. Vertical permeability is an important factor in the formation of a secondary gas cap.
- Ultimate Oil Recovery: Oil production by depletion drive is usually the least efficient recovery method. This is a direct result of the formation of gas saturation throughout the reservoir. Ultimate oil recovery from depletion-drive reservoirs may vary from between 20% and 35% based on the crude oil gas-solubility. The low recovery from this type of reservoirs suggests that large quantities of oil remain in the reservoir and, therefore, depletion-drive reservoirs are considered the best candidates for secondary recovery applications.

The above characteristic trends occurring during the production life of depletion-drive reservoirs are shown in Figure 11-2 and summarized below:

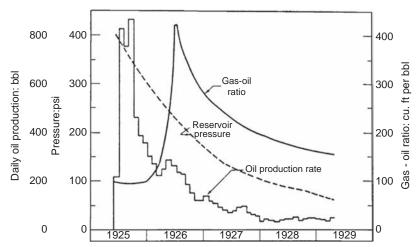


FIGURE 11-2 Production data of a solution-gas-drive reservoir. (*After Clark*, N. J., Elements of Petroleum Reservoirs, *SPE*, 1969).

Characteristics	Trend	
Reservoir pressure	Declines rapidly and continuously	
Gas-oil ratio	Increases to maximum and then declines	
Water production	None	
Well behavior	Requires pumping at early stage	
Oil recovery	5 to 30%	

Gas Cap Drive

Gas-cap-drive reservoirs can be identified by the presence of a gas cap with little or no water drive as shown in Figure 11-3.

Due to the ability of the gas cap to expand, these reservoirs are characterized by a slow decline in the reservoir pressure. The natural energy available to produce the crude oil comes from the following two sources:

- Expansion of the gas-cap gas
- Expansion of the solution gas as it is liberated

Cole (1969) and Clark (1969) presented a comprehensive review of the characteristic trends associated with gas-cap-drive reservoirs. These characteristic trends are summarized below:

Reservoir pressure: The reservoir pressure falls slowly and continuously.
 Pressure tends to be maintained at a higher level than in a depletion drive reservoir. The degree of pressure maintenance depends upon the volume of gas in the gas cap compared to the oil volume.

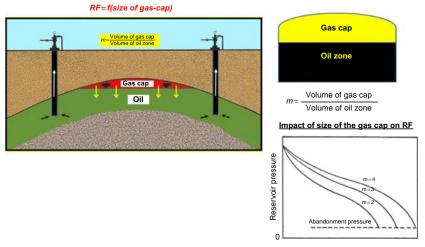


FIGURE 11-3 Gas-cap drive reservoir. (After Clark, N. J., Elements of Petroleum Reservoirs, SPE, 1969).

- Water production: Absent or negligible water production.
- o **Gas-oil ratio:** The gas-oil ratio rises continuously in up-structure wells. As the expanding gas cap reaches the producing intervals of upstructure wells, the gas-oil ratio from the affected wells will increase to high values.
- Ultimate oil recovery: Oil recovery by gas-cap expansion is actually a frontal drive displacing mechanism that, therefore, yields a considerably larger recovery efficiency than that of depletion-drive reservoirs. This larger recovery efficiency is also attributed to the fact that no gas saturation is being formed throughout the reservoir at the same time. Figure 11-4 shows the relative positions of the gas-oil contact at different times in the producing life of the reservoir. The expected oil recovery ranges from 20% to 40%.
- Well behavior: Because of effects of gas-cap expansion on maintaining reservoir pressure and the effect of decreased liquid column weight as it is produced out of the well, gas-cap-drive reservoirs tend to flow longer than depletion-drive reservoirs.

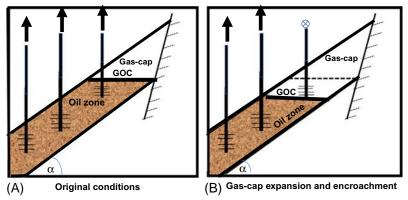
The ultimate oil recovery from a gas-cap-drive reservoir will vary depending largely on the following six important parameters:

Size of the Original Gas Cap

As shown graphically in Figure 11-5, the ultimate oil recovery increases with increasing the size of the gas cap.

Vertical Permeability

Good vertical permeability will permit the oil to move downward with less bypassing of gas.



RF is impacted by:

- 1) Degree of conservation of the gas cap (shutting-wells)
- 2) Managing oil production rate $(q_0 \le q_{oc})$
- 3) Dip angle "a"

FIGURE 11-4 Gas-cap expansion and encroachment.

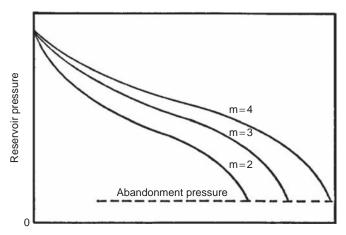


FIGURE 11-5 Effect of gas cap size on ultimate oil recovery. (*After Cole, F.*, Reservoir Engineering Manual, *Gulf Publishing Company*, 1969).

Oil Viscosity

As the oil viscosity increases, the amount of gas bypassing will also increase, which leads to a lower oil recovery.

Degree of Conservation of the Gas

In order to conserve gas, and thereby increase ultimate oil recovery, it is necessary to shut in the wells that produce excessive gas.

Oil Production Rate

As the reservoir pressure declines with production, solution gas evolves from the crude oil and the gas saturation increases continuously. If the gas saturation exceeds the critical gas saturation, the evolved gas begins to flow in the oil zone. As a result of creating a mobile gas phase in the oil zone, the following two events will occur:

- The effective permeability to oil will be decreased as a result of the increased gas saturation.
- The effective permeability to gas will be increased, thereby increasing the flow of gas.

The formation of the free gas saturation in the oil zone cannot be prevented without resorting to pressure maintenance operations. Therefore, in order to achieve maximum benefit from a gas-cap drive-producing mechanism, gas saturation in the oil zone must be kept to an absolute minimum. This can be accomplished by taking advantage of gravitational segregation of the fluids. In fact, an efficiently operated gas-cap-drive reservoir must also have an efficient gravity segregation drive. As the gas saturation is formed in the oil zone it must be

allowed to migrate upstructure to the gas cap. Thus, a gas-cap-drive reservoir is in reality a combination-driving reservoir, although it is not usually considered as such.

Lower producing rates will permit the maximum amount of free gas in the oil zone to migrate to the gas cap. Therefore, gas-cap-drive reservoirs are rate sensitive, as lower producing rates will usually result in increased recovery.

Dip Angle

The size of the gas cap, a measure of reservoir energy available to produce the oil, will in large part determine the recovery percent to be expected. Such recovery normally will be 20 to 40 percent of the original oil in place; if some other features are present to assist, however, such as a steep angle of dip that allows good oil drainage to the bottom of the structure, considerably higher recoveries (up to 60 percent or greater) may be obtained. Conversely, extremely thin oil columns (where early breakthrough of the advancing gas cap occurs in producing wells) may limit oil recovery to lower figures regardless of the size of the gas cap. Figure 11-6 a typical production and pressure data for a gas-cap-drive reservoir.

The Water-Drive Mechanism

Many reservoirs are bounded on a portion or all of their peripheries by water bearing rocks called aquifers. The aquifers may be so large compared to the reservoir they adjoin as to appear infinite for all practical purposes, and they may range down to those so small as to be negligible in their effects on the reservoir performance.

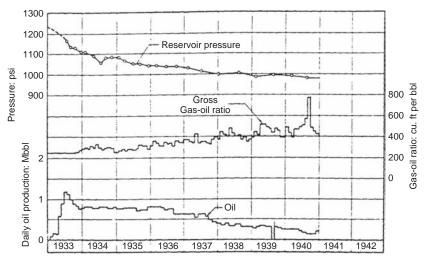


FIGURE 11-6 Production data for a gas-cap-drive reservoir. (After Clark, N. J. Elements of Petroleum Reservoirs, SPE, 1969. Courtesy of API).

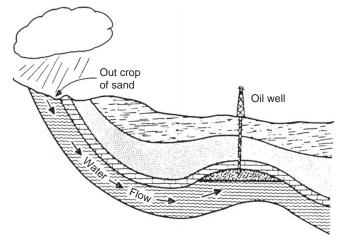


FIGURE 11-7 Reservoir having artesian water drive. (After Clark, N. J., Elements of Petroleum Reservoirs, SPE, 1969).

The aquifer itself may be entirely bounded by impermeable rock so that the reservoir and aquifer together form a closed (volumetric) unit. On the other hand, the reservoir may be outcropped at one or more places where it may be replenished by surface water as shown schematically in Figure 11-7.

It is common to speak of edge water or bottom water in discussing water influx into a reservoir. Bottom water occurs directly beneath the oil and edge water occurs off the flanks of the structure at the edge of the oil as illustrated in Figure 11-8. Regardless of the source of water, the water drive is the result of water moving into the pore spaces originally occupied by oil, replacing the oil and displacing it to the producing wells.

Cole (1969) presented the following discussion on the characteristics that can be used for identification of the water-driving mechanism:

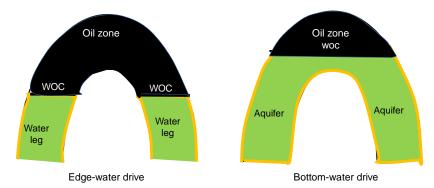


FIGURE 11-8 Edge and bottom-water drive.

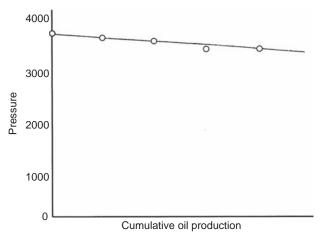


FIGURE 11-9 Pressure-production history for a water-drive reservoir.

Reservoir Pressure

The reservoir pressure decline is usually very gradual. Figure 11-9 shows the pressure-production history of a typical water-drive reservoir. It is not uncommon for many thousands of barrels of oil to be produced for each pound per square inch drop in reservoir pressure. The reason for the small decline in reservoir pressure is that oil and gas withdrawals from the reservoir are replaced almost volume for volume by water encroaching into the oil zone.

Several large oil reservoirs in the Gulf Coast areas of the United States have such active water drives that the reservoir pressure has declined only about 1 psi per million barrels of oil produced. Although pressure history is normally plotted versus cumulative oil production, it should be understood that total reservoir fluid withdrawals are the really important criteria in the maintenance of reservoir pressure. In a water-drive reservoir, only a certain number of barrels of water can move into the reservoir as a result of a unit pressure drop within the reservoir.

Since the principal income production is from oil, if the withdrawals of water and gas can be minimized, then the withdrawal of oil from the reservoir can be maximized with minimum pressure decline. Therefore, it is extremely important to reduce water and gas production to an absolute minimum. This can usually be accomplished by shutting in wells producing large quantities of these fluids and, where possible, transferring their allowables to other wells producing with lower water-oil or gas-oil ratios.

Water Production

Early excess water production occurs in structurally low wells. This is characteristic of a water-drive reservoir, and, provided the water is encroaching in a uniform manner, nothing can or should be done to restrict this encroachment, as the water will probably provide the most efficient displacing mechanism possible.

If the reservoir has one or more lenses of very high permeability, then the water may be moving through this more permeable zone. In this case, it may be economically feasible to perform remedial operations to shut off this permeable zone producing water. It should be realized that in most cases the oil that is being recovered from a structurally low well will be recovered from wells located higher on the structure and any expenses involved in remedial work to reduce the water-oil ratio of structurally low wells may be needless expenditures.

Gas-Oil Ratio

There is normally little change in the producing gas-oil ratio during the life of the reservoir. This is especially true if the reservoir does not have an initial free gas cap. Pressure will be maintained as a result of water encroachment and therefore there will be relatively little gas released from this solution.

Ultimate Oil Recovery

Ultimate recovery from water-drive reservoirs is usually much larger than recovery under any other producing mechanism. Recovery is dependent upon the efficiency of the flushing action of the water as it displaces the oil. In general, as the reservoir heterogeneity increases, the recovery will decrease, due to the uneven advance of the displacing water.

The rate of water advance is normally faster in the zones of high permeability. This results in earlier high water-oil ratios and consequent earlier economic limits. Where the reservoir is more or less homogeneous, the advancing waterfront will be more uniform, and when the economic limit, due primarily to high water-oil ratio, has been reached, a greater portion of the reservoir will have been contacted by the advancing water.

Ultimate oil recovery is also affected by the degree of activity of the water drive. In a very active water drive where the degree of pressure maintenance is good, the role of solution gas in the recovery process is reduced to almost zero, with maximum advantage being taken of the water as a displacing force. This should result in maximum oil recovery from the reservoir. The ultimate oil recovery normally ranges from 35% to 75% of the original oil in place.

The characteristic trends of a water drive reservoir is shown graphically in Figure 11-10 and is summarized below:

Characteristics	Trends	
Reservoir pressure	Remains high	
Surface gas-oil ratio	Remains low	
Water production	Starts early and increases to appreciable amounts	
Well behavior	Flow until water production gets excessive	
Expected oil recovery	35 to 75 percent	

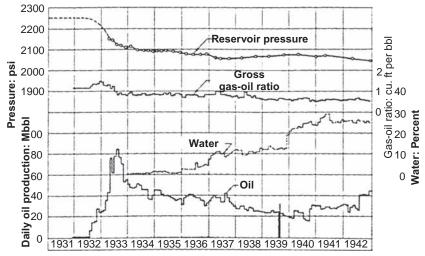


FIGURE 11-10 Production data for a water-drive reservoir. (After Clark, N. J., Elements of Petroleum Reservoirs, SPE, 1969. Courtesy of API).

The Gravity-Drainage-Drive Mechanism

The mechanism of gravity drainage occurs in petroleum reservoirs as a result of differences in densities of the reservoir fluids. The effects of gravitational forces can be simply illustrated by placing a quantity of crude oil and a quantity of water in a jar and agitating the contents. After agitation, the jar is placed at rest, and the more denser fluid (normally water) will settle to the bottom of the jar, while the less dense fluid (normally oil) will rest on top of the denser fluid. The fluids have separated as a result of the gravitational forces acting on them.

The fluids in petroleum reservoirs have all been subjected to the forces of gravity, as evidenced by the relative positions of the fluids, i.e., gas on top, oil underlying the gas, and water underlying oil. The relative positions of the reservoir fluids are shown in Figure 11-11. Due to the long periods of time involved in the petroleum accumulation-and-migration process, it is generally assumed that the reservoir fluids are in equilibrium. If the reservoir fluids are in equilibrium, then the gas-oil and oil-water contacts should be essentially horizontal. Although it is difficult to determine precisely the reservoir fluid contacts, best available data indicate that, in most reservoirs, the fluid contacts actually are essentially horizontal.

Gravity segregation of fluids is probably present to some degree in all petroleum reservoirs, but it may contribute substantially to oil production in some reservoirs depending on the degree of the reservoir dip angle.

Cole (1969) stated that reservoir operating largely under a gravity drainage producing mechanism are characterized by:

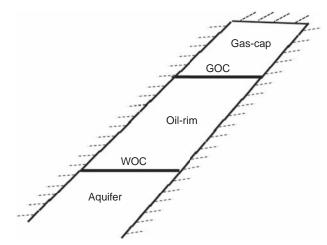


FIGURE 11-11 Initial fluids distribution in a combination-drive oil reservoir.

Reservoir Pressure

Variable rates of pressure decline, depending principally upon the amount of gas conservation. Strictly speaking, where the gas is conserved and reservoir pressure is maintained, the reservoir would be operating under combined gas-cap drive and gravity-drainage mechanisms. Therefore, for the reservoir to be operating solely as a result of gravity drainage, the reservoir would show a rapid pressure decline. This would require the upstructure migration of the evolved gas where it later would be produced from structurally high wells, resulting in rapid loss of pressure.

Gas-Oil Ratio

Low gas-oil ratio from structurally low wells. This is caused by migration of the evolved gas upstructure due to gravitational segregation of the fluids. On the other hand, the structurally high wells will experience an increasing gas-oil ratio as a result of the upstructure migration of the gas released from the crude oil.

Secondary Gas Cap

Formation of a secondary gas cap in reservoirs that initially were undersaturated. Obviously the gravity-drainage mechanism does not become operative until reservoir pressure has declined below the saturation pressure, since above the saturation pressure there will be no free gas in the reservoir.

Water Production

Little or no water production. Water production is indicative of a water drive.

Ultimate Oil Recovery

Ultimate recovery from gravity-drainage reservoirs will vary widely, due primarily to the extent of depletion by gravity drainage alone. Where gravity drainage is good, or where producing rates are restricted to take maximum advantage of the gravitational forces, recovery will be high. There are reported cases where recovery from gravity-drainage reservoirs has exceeded 80% of the initial oil in place. In other reservoirs where depletion drive also plays an important role in the oil recovery process, the ultimate recovery will be less.

In operating a gravity-drainage reservoir, it is essential that the oil saturation in the vicinity of the wellbore must be maintained as high as possible. There are two basic reasons for this requirement:

- A high oil saturation means a higher oil flow rate
- A high oil saturation means a lower gas flow rate

If the evolved gas migrates upstructure instead of toward the wellbore, then a high oil saturation in the vicinity of the wellbore can be maintained.

It should be pointed out that the oil production rate must be managed not exceed a certain critical rate to allow for the gas migration up the structure and form a secondary gas cap. This critical rate is given by:

$$q_{o} = \frac{7.83 \times 10^{-6} k \, k_{ro} A \left(\rho_{o} - \rho_{g}\right) sin\left(\alpha\right)}{\mu_{o}}$$

Where:

 $q_o = oil production rate, bbl/day$

 $\rho_{\rm o} = {\rm oil\ density,\ lb/ft^3}$

 ρ_g = gas density, lb/ft³

A = cross sectional area open to flow, ft²

k = absolute permeability, md

 $\alpha = \text{dip angle, radians; i.e. } \sin(\pi \alpha / 180)$

The calculated critical rate using the above expression could produce low oil rate that might not be acceptable. For illustration purpose of using the above critical oil rate equation, consider an oil reservoir that is producing under gravity drainage driving mechanism with the following fluid and reservoir characteristics:

- Oil density = 49 lb/ft^2
- \circ Gas density = 8 lb/ft²
- \circ Oil viscosity = 2.3 cp
- \circ Cross-sectional area = 24,000 ft²
- \circ k = 120 md
- \circ $k_{ro} = 0.85$
- \circ Dip angle = 60 degrees

Applying the critical oil rate equation to estimate the rate required to ensure gasoil counter flow, gives:

$$\begin{aligned} q_o = & \frac{7.83 \times 10^{-6} (120) (0.85) (24,000) (49-8) \sin (3.14 \times 60/180)}{2.3} \\ = & 296 \, bbl/day \end{aligned}$$

In order to take maximum advantage of the gravity-drainage-producing mechanism, wells should be located as structurally low as possible. This will result in maximum conservation of the reservoir gas. A typical gravity-drainage reservoir is shown in Figure 11-12.

Factors that affect ultimate recovery from gravity-drainage reservoirs are:

- o Permeability in the direction of dip
- o Dip of the reservoir
- o Reservoir producing rates
- Oil viscosity
- o Relative permeability characteristics

Cole (1969) presented the following complete treatment of the above listed factors.

Permeability in the Direction of Dip

Good permeability in the direction of migration of the oil is a prerequisite for efficient gravity drainage. For example, a reservoir with little structural relief that also contained many more or less continuous shale "breaks" could probably not be operated under gravity drainage because the oil could not flow to the base of the structure.

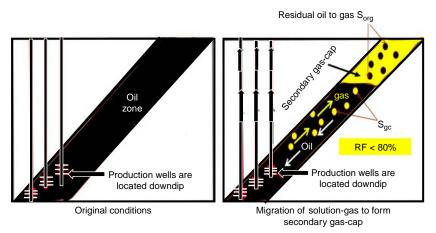


FIGURE 11-12 Gravity-drainage reservoir.

Dip of the Reservoir

In most reservoirs, the permeability in the direction of dip is considerably larger than the permeability transverse to the direction of dip. Therefore, as the dip of the reservoir increases, the oil and gas can flow along the direction of dip (which is also the direction of greatest permeability) and still achieve their desired structural position.

Reservoir-Producing Rates

Since the gravity-drainage rate is limited, the reservoir-producing rates should be limited to the gravity-drainage rate, and then maximum recovery will result. If the reservoir-producing rate exceeds the gravity-drainage rate, the depletiondrive-producing mechanism will become more significant with a consequent reduction in ultimate oil recovery.

Oil Viscosity

Oil viscosity is important because the gravity-drainage rate is dependent upon the viscosity of the oil. In the fluid flow equations, the flow rate increases as the viscosity decreases. Therefore, the gravity-drainage rate will increase as the reservoir oil viscosity decreases.

Relative Permeability Characteristics

For an efficient gravity-drive mechanism to be operative, the gas must flow upstructure while the oil flows downstructure. Although this situation involves counterflow of the oil and gas, both fluids are flowing and, therefore, relative permeability characteristics of the formation are very important.

The Combination-Drive Mechanism

The driving mechanism most commonly encountered is one in which both water and free gas are available in some degree to displace the oil toward the producing wells. The most common type of drive encountered, therefore, is a combination-drive mechanism as illustrated in Figure 11-13.

Two combinations of driving forces resulting from the present of a gas-cap and an aquifer. The ultimate recovery factor from this combination drive mechanism is a strong function of:

- o Size of the gas cap
- o Strength of the aquifer
- Wells' locations in reference to GOC and WOC
- o Managing and controlling production rate to avoid or delay gas and water
- o For tilted reservoirs, gravity segregation can play an important role in providing additional recovery by allowing liberated gas to migrate to the gas cap

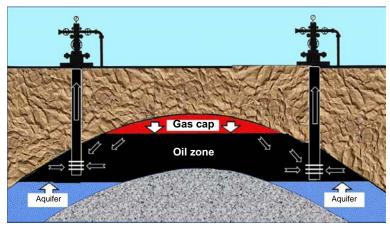


FIGURE 11-13 Combination-drive mechanisms

Combination-drive reservoirs can be recognized by the occurrence of a combination of some of the following factors:

- a. Relatively rapid pressure decline. Water encroachment and/or external gascap expansion are insufficient to maintain reservoir pressures.
- **b.** Water encroaching slowly into the lower part of the reservoir. Structurally low producing wells will exhibit slowly increasing water producing rates due to water coning. To delay or minimize water coning; production wells located near the WOC should be reduced to or below well critical flow rate.
- c. If a small gas cap is present the structurally high wells will exhibit continually increasing gas-oil ratios, due to the occurrence of gas-coning. To delay or minimize gas coning; production wells should periodically shut-in and productions wells should be controlled at or below critical flow rate.
- **d.** Ultimate recovery from combination-drive reservoirs is usually greater than recovery from depletion-drive reservoirs but less than recovery from waterdrive or gas-cap-drive reservoirs. Actual recovery will depend upon the degree to which the up-dip wells located near the GOC and down-dip wells located near the WOC are managed by controlling their production rates not to exceed the calculated critical rates.

THE MATERIAL BALANCE EQUATION

The material balance equation (MBE) has long been recognized as one of the basic tools of reservoir engineers for interpreting and predicting reservoir performance. The MBE, when properly applied, can be used to:

- Estimate initial hydrocarbon volumes in place
- Predict future reservoir performance

Predict ultimate hydrocarbon recovery under various types of primary driving mechanisms

The equation is structured to simply keep inventory of all materials entering, leaving, and accumulating in the reservoir. The concept of the material balance equation was presented by Schilthuis in 1941. In its simplest form, the equation can be written on volumetric basis as:

Initial volume = volume remaining + volume removed

Since oil, gas, and water are present in petroleum reservoirs, the material balance equation can be expressed for the total fluids or for any one of the fluids present.

Before deriving the material balance, it is convenient to denote certain terms by symbols for brevity. The symbols used conform where possible to the standard nomenclature adopted by the Society of Petroleum Engineers.

```
Initial reservoir pressure, psi
p_i
         Volumetric average reservoir pressure
р
         Change in reservoir pressure = p_i - p_i, psi
Δр
         Bubble point pressure, psi
p_b
         Initial (original) oil in place, STB
Ν
         Cumulative oil produced, STB
N_p
G_p
         Cumulative gas produced, scf
W_{p}
         Cumulative water produced, bbl
R_p
         Cumulative gas-oil ratio, scf/STB
GOR
         Instantaneous gas-oil ratio, scf/STB
         Initial gas solubility, scf/STB
R_{si}
         Gas solubility, scf/STB
Rs
B_{oi}
         Initial oil formation volume factor, bbl/STB
         Oil formation volume factor, bbl/STB
Bo
         Initial gas formation volume factor, bbl/scf
         Gas formation volume factor, bbl/scf
         Cumulative water injected, STB
W_{inj}
         Cumulative gas injected, scf
G_{inj}
W_{\rm e}
         Cumulative water influx, bbl
         Ratio of initial gas-cap-gas reservoir volume to initial reservoir oil volume, bbl/bbl
m
G
         Initial gas-cap gas, scf
P.V
         Pore volume, bbl
         Water compressibility, psi<sup>-1</sup>
C_{w}
         Formation (rock) compressibility, psi<sup>-1</sup>
C_f
```

Several of the material balance calculations require the total pore volume (P. V) as expressed in terms of the initial oil volume N and the volume of the gas cap. The expression for the total pore volume can be derived by conveniently introducing the parameter m into the relationship as follows:

Defining the ratio m as:

$$m \!=\! \! \frac{\text{Initial volume of gas cap}}{\text{Volume of oil initially in place}} \!=\! \frac{G\,B_{gi}}{N\,B_{oi}}$$

769

Solving for the volume of the gas cap gives: Initial volume of the gas cap = $G B_{gi} = m N B_{oi}$ The total volume of the hydrocarbon system is then given by: Initial oil volume + initial gas cap volume = $(P.V) (1 - S_{wi})$

$$N B_{oi} + m N B_{oi} = (P.V)(1 - S_{wi})$$

or

$$P.V = \frac{N B_{oi}(1+m)}{1 - S_{wi}}$$
 (11-1)

Where:

 S_{wi} = initial water saturation

N = initial oil in place, STB

P.V = total pore volume, bbl

m = ratio of initial gas-cap-gas reservoir volume to initial reservoir oil volume, bbl/bbl

Treating the reservoir pore as an idealized container as illustrated in Figure 11-14, volumetric balance expressions can be derived to account for all volumetric changes which occur during the natural productive life of the reservoir.

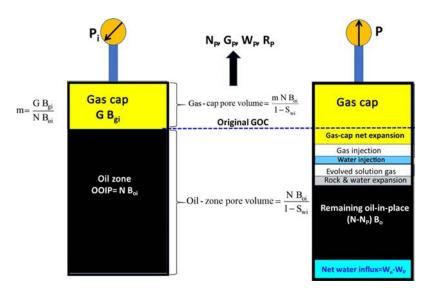


FIGURE 11-14 The concept of the tank model.

The MBE can be written in a generalized form as follows:

Pore volume occupied by the oil initially in place at p_i

+

Pore volume occupied by the gas in the gas cap at p_i

=

Pore volume occupied by the remaining oil at p

+

Pore volume occupied by the gas in the gas cap at p

+

Pore volume occupied by the evolved solution gas at p

(11-2)

Pore volume occupied by the net water influx at p

+

Change in pore volume due to connate water expansion and pore volume reduction due to rock expansion

Pore volume occupied by the injected gas at p

+

Pore volume occupied by the injected water at p

The above nine terms composing the MBE can be separately determined from the hydrocarbon PVT and rock properties, as follows:

Pore Volume Occupied by the Oil Initially in Place

Volume occupied by initial oil in place =
$$NB_{oi}$$
 (11-3)

Where:

N = oil initially in place, STB

 $B_{oi} = oil$ formation volume factor at initial reservoir pressure p_i , bbl/STB

Pore Volume Occupied by the Gas in the Gas Cap

Volume of gas cap =
$$m N B_{oi}$$
 (11-4)

where m is a dimensionless parameter and defined as the ratio of gas-cap volume to the oil zone volume.

Pore Volume Occupied by the Remaining Oil

Volume of the remaining oil =
$$(N - N_p) B_o$$
 (11-5)

Where:

 N_p = cumulative oil production, STB

 $B_{o}=\mbox{oil}$ formation volume factor at reservoir pressure p, bbl/STB

Pore Volume Occupied by the Gas Cap at Reservoir Pressure p

As the reservoir pressure drops to a new level p, the gas in the gas cap expands and occupies a larger volume. Assuming no gas is produced from the gas cap during the pressure decline, the new volume of the gas cap can be determined as:

Volume of the gas cap at p =
$$\left[\frac{m \ N \ B_{oi}}{B_{gi}}\right] B_g$$
 (11-6)

Where:

 $B_{gi}=$ gas formation volume factor at initial reservoir pressure, bbl/scf $B_g=$ current gas formation volume factor, bbl/scf

Pore Volume Occupied by the Evolved Solution Gas

This volumetric term can be determined by applying the following material balance on the solution gas:

$$\begin{bmatrix} \text{volume of the evolved} \\ \text{solution gas} \end{bmatrix} = \begin{bmatrix} \text{volume of gas initially} \\ \text{in solution} \end{bmatrix}$$
$$- \begin{bmatrix} \text{volume of gas} \\ \text{produced} \end{bmatrix}$$
$$- \begin{bmatrix} \text{volume of gas} \\ \text{remaining in solution} \end{bmatrix}$$

or

$$\begin{bmatrix} \text{volume of the evolved} \\ \text{solution gas} \end{bmatrix} = [NR_{si} - N_p R_p - (N - N_p)R_s]B_g$$
 (11-7)

Where:

 N_p = cumulative oil produced, STB

 R_p = net cumulative produced gas-oil ratio, scf/STB

 R_s = current gas solubility factor, scf/STB

 $\boldsymbol{B}_g = \text{current gas formation volume factor, bbl/scf}$

 $R_{si} = gas$ solubility at initial reservoir pressure, scf/STB

Pore Volume Occupied by the Net Water Influx

$$net water influx = W_e - W_p B_w$$
 (11-8)

Where:

 $W_e = cumulative water influx, bbl$

 W_p = cumulative water produced, STB

 $B_{\rm w}$ = water formation volume factor, bbl/STB

Change in Pore Volume Due to Initial Water and Rock Expansion

The component describing the reduction in the hydrocarbon pore volume due to the expansion of initial (connate) water and the reservoir rock cannot be neglected for an undersaturated oil reservoir. The water compressibility c_w and rock compressibility c_f are generally of the same order of magnitude as the compressibility of the oil. The effect of these two components, however, can be generally neglected for gas-cap-drive reservoir or when the reservoir pressure drops below the bubble-point pressure.

The compressibility coefficient c, which describes the changes in the volume (expansion) of the fluid or material with changing pressure, is given by:

$$c = \frac{-1}{V} \frac{\partial V}{\partial p}$$

or

$$\Delta V = Vc \Delta p$$

where ΔV represents the net changes or expansion of the material as a result of changes in the pressure. Therefore, the reduction in the pore volume due to the expansion of the connate water in the oil zone and the gas cap is given by:

Connate water expansion = [(pore volume) S_{wi}] $c_w \Delta p$

Substituting for the pore volume (P.V) with Equation 11-1 gives:

Expansion of connate water =
$$\frac{N B_{oi}(1+m)}{1-S_{wi}}S_{wi} c_w \Delta p$$
 (11-9)

Where:

 Δp = change in reservoir pressure, $(p_i - p)$

 $c_w = water compressibility coefficient, psi^{-1}$

m = ratio of the volume of the gas-cap gas to the reservoir oil volume, bbl/bbl

Similarly, the reduction in the pore volume due to the expansion of the reservoir rock is given by:

Change in pore volume =
$$\frac{\text{N B}_{oi}(1+\text{m})}{1-\text{S}_{wi}} c_f \Delta p$$
 (11-10)

Combining the expansions of the connate water and formation as represented by Equations 11-9 and 11-10 gives:

Total changes in the pore volume

$$= N \ B_{oi}(1+m) \left(\frac{S_{wi}c_w + c_f}{1 - S_{wi}} \right) \ \Delta p \eqno(11-11)$$

Pore Volume Occupied by the Injection Gas and Water

Assuming that G_{inj} volumes of gas and W_{inj} volumes of water have been injected for pressure maintenance, the total pore volume occupied by the two injected fluids is given by:

$$Total volume = G_{inj} B_{ginj} + W_{inj} B_{w}$$
 (11-12)

Where:

 G_{inj} = cumulative gas injected, scf

B_{ginj} = injected gas formation volume factor, bbl/scf

W_{ini} = cumulative water injected, STB

 $B_{\rm w}$ = water formation volume factor, bbl/STB

Combining Equations 11-3 through 11-12 with Equation 11-2 and rearranging gives:

$$N = \frac{N_{p}B_{o} + \left(G_{p} - N_{p}R_{s}\right)B_{g} - \left(W_{e} - W_{p}\,B_{w}\right) - G_{inj}B_{ginj} - W_{inj}B_{w}}{\left(B_{o} - B_{oi}\right) + \left(R_{si} - R_{s}\right)B_{g} + mB_{oi}\left[\frac{B_{g}}{B_{gi}} - 1\right] + B_{oi}(1 + m)\left[\frac{S_{wi}c_{w} + c_{f}}{1 - S_{wi}}\right]\Delta p}$$
(11-13)

Where:

N = initial oil in place, STB

 G_p = cumulative gas produced, scf

Np = cumulative oil produced, STB

 $R_{si} = gas$ solubility at initial pressure, scf/STB

m = ratio of gas-cap gas volume to oil volume, bbl/bbl

 $B_{gi} = gas$ formation volume factor at p_i , bbl/scf

 $B_{ginj} = gas$ formation volume factor of the injected gas, bbl/scf

The cumulative gas produced G_p can be expressed in terms of the cumulative gas-oil ratio R_p and cumulative oil produced N_p by:

$$G_p = R_p N_p$$
 (11-14)

Combining Equation 11-14 with Equation 11-13 gives:

$$N = \frac{N_{p} \left[B_{o} + \left(R_{p} - R_{s} \right) B_{g} \right] - \left(W_{e} - W_{p} \, B_{w} \right) - G_{inj} B_{ginj} - W_{inj} B_{wi}}{\left(B_{o} - B_{oi} \right) + \left(R_{si} - R_{s} \right) B_{g} + m \, B_{oi} \left[\frac{B_{g}}{B_{gi}} - 1 \right] + B_{oi} (1 + m) \left[\frac{S_{wi} c_{w} + c_{f}}{1 - S_{wi}} \right] \Delta p}$$

$$(11 - 15)$$

The above relationship is referred to as the **material balance equation** (MBE). A more convenient form of the MBE can be determined by introducing the concept of the total (two-phase) formation volume factor B_t into the equation. This oil PVT property is defined as:

$$B_{t} = B_{o} + (R_{si} - R_{s})B_{g}$$
 (11-16)

Introducing B_t into Equation 11-15 and assuming, for sake of simplicity, no water or gas injection gives:

$$N = \frac{N_{p} \left[B_{t} + \left(R_{p} - R_{si} \right) B_{g} \right] - \left(W_{e} - W_{p} B_{w} \right)}{\left(B_{t} - B_{ti} \right) + m \, B_{ti} \left[\frac{B_{g}}{B_{gi}} - 1 \right] + B_{ti} (1 + m) \left[\frac{S_{wi} c_{w} + c_{f}}{1 - S_{wi}} \right] \Delta p} \tag{11-17}$$

Where:

 S_{wi} = initial water saturation

 R_p = cumulative produced gas-oil ratio, scf/STB

 Δp = change in the volumetric average reservoir pressure, psi

In a combination drive reservoir where all the driving mechanisms are simultaneously present, it is of practical interest to determine the relative magnitude of each of the driving mechanisms and its contribution to the production.

Rearranging Equation 11-17 gives:

$$\begin{split} &\frac{N(B_{t}-B_{ti})}{A} + \frac{NmB_{ti}\left(B_{g}-B_{gi}\right)/B_{gi}}{A} + \frac{W_{e}-W_{p}B_{w}}{A} \\ &+ \frac{NB_{oi}(1+m)\left[\frac{c_{w}S_{wi}+c_{f}}{1-S_{wi}}\right](p_{i}-p)}{\Delta} = 1 \end{split} \tag{11-18}$$

with the parameter A as defined by:

$$A = N_{p} [B_{t} + (R_{p} - R_{si})B_{g}]$$
 (11-19)

Equation 11-18 can be abbreviated and expressed as:

$$DDI + SDI + WDI + EDI = 1.0$$
 (11-20)

Where:

DDI = depletion-drive index

SDI = segregation (gas-cap)-drive index

WDI = water-drive index

EDI = expansion (rock and liquid)-drive index

The four terms of the left-hand side of Equation 11-20 represent the major primary driving mechanisms by which oil may be recovered from oil reservoirs. As presented earlier in this chapter, these driving forces are:

a. Depletion Drive. Depletion drive is the oil recovery mechanism wherein the production of the oil from its reservoir rock is achieved by the expansion of the original oil volume with all its original dissolved gas. This driving mechanism is represented mathematically by the first term of Equation 11-18 or:

$$DDI = N(B_t - B_{ti})/A \tag{11-21}$$

where DDI is termed the **depletion-drive index**.

b. Segregation Drive. Segregation drive (gas-cap drive) is the mechanism wherein the displacement of oil from the formation is accomplished by the expansion of the original free gas cap. This driving force is described by the second term of Equation 11-18, or:

$$SDI = \left[Nm \ B_{ti} \left(B_g - B_{gi} \right) / B_{gi} \right] / A \tag{11-22}$$

where SDI is termed the segregation-drive index.

c. Water Drive. Water drive is the mechanism wherein the displacement of the oil is accomplished by the net encroachment of water into the oil zone. This mechanism is represented by the third term of Equation 11-18 or:

$$WDI = (W_e - W_p B_w)/A$$
 (11-23)

where WDI is termed the water-drive index.

d. Expansion Drive. For undersaturated oil reservoirs with no water influx, the principle source of energy is a result of the rock and fluid expansion. Where all the other three driving mechanisms are contributing to the production of oil and gas from the reservoir, the contribution of the rock and fluid expansion to the oil recovery is too small and essentially negligible and can be ignored.

Cole (1969) pointed out that since the sum of the driving indexes is equal to one, it follows that if the magnitude of one of the index terms is reduced, then one or both of the remaining terms must be correspondingly increased. An effective water drive will usually result in maximum recovery from the reservoir. Therefore, if possible, the reservoir should be operated to yield a maximum water-drive index and minimum values for the depletion-drive index and the gas-cap-drive index. Maximum advantage should be taken of the most efficient drive available, and where the water drive is too weak to provide an effective displacing force, it may be possible to utilize the displacing energy of the gas cap. In any event, the depletion-drive index should be maintained as low as possible at all times, as this is normally the most inefficient driving force available.

Equation 11-20 can be solved at any time to determine the magnitude of the various driving indexes. The forces displacing the oil and gas from the reservoir are subject to change from time to time and for this reason Equation 11-20 should be solved periodically to determine whether there has been any change in the driving indexes. Changes in fluid withdrawal rates are primarily responsible for changes in the driving indexes. For example, reducing the oil-producing rate could result in an increased water-drive index and a correspondingly reduced depletion-drive index in a reservoir containing a weak water drive. Also, by shutting in wells producing large quantities of water, the water-drive index could be increased, as the net water influx (gross water influx minus water production) is the important factor.

When the reservoir has a very weak water drive but a fairly large gas cap, the most efficient reservoir producing mechanism may be the gas cap, in which case a large gas-cap-drive index is desirable. Theoretically, recovery by gas-cap drive is independent of producing rate, as the gas is readily expansible. Low vertical permeability could limit the rate of expansion of the gas cap, in which case the gas-cap-drive index would be rate sensitive. Also, gas coning into producing wells will reduce the effectiveness of the gas-cap expansion due to the production of free gas. Gas coning is usually a rate sensitive phenomenon, the higher the producing rates, the greater the amount of coning.

An important factor in determining the effectiveness of a gas-cap drive is the degree of conservation of the gas-cap gas. As a practical matter, it will often be impossible, because of royalty owners or lease agreements, to completely eliminate gas-cap gas production. Where free gas is being produced, the gas-capdrive index can often be markedly increased by shutting in high gas-oil ratio wells and, if possible, transferring their allowables to other low gas-oil ratio wells.

Figure 11-15 shows a set of plots that represents various driving indexes for a combination-drive reservoir. At point A, some of the structurally low wells are reworked to reduce water production. This resulted in an effective increase in the water-drive index. At point B, workover operations are complete; water-, gas-, and oil-producing rates are relatively stable; and the driving indexes show no change. At point C, some of the wells which have been producing relatively large, but constant, volumes of water are shut in, which results in an increase in the water-drive index. At the same time, some of the upstructure, high gas-oil ratio wells have been shut in and their allowables transferred to wells lower on the structure producing with normal gas-oil ratios. At point D, gas is being returned to the reservoir, and the gas-cap-drive index is exhibiting a decided increase.

The water-drive index is relatively constant, although it is decreasing somewhat, and the depletion-drive index is showing a marked decline.

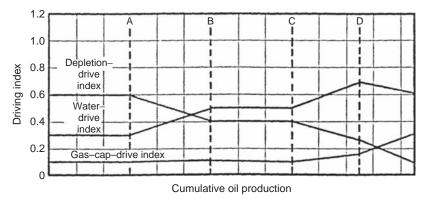


FIGURE 11-15 Driving indexes in a combination-drive reservoir. (After Clark, N. J., Elements of Petroleum Reservoirs, SPE, 1969).

This is indicative of a more efficient reservoir operation, and, if the depletiondrive index can be reduced to zero, relatively good recovery can be expected from the reservoir. Of course, to achieve a zero-depletion-drive index would require the complete maintenance of reservoir pressure, which is often difficult to accomplish. It can be noted from Figure 11-15 that the sum of the various indexes of drive is always equal to one.

Example 11-1

A combination-drive reservoir contains 10 MMSTB of oil initially in place. The ratio of the original gas-cap volume to the original oil volume, i.e., m, is estimated as 0.25. The initial reservoir pressure is 3000 psia at 150°F. The reservoir produced 1 MMSTB of oil, 1100 MMscf of 0.8 specific gravity gas, and 50,000 STB of water by the time the reservoir pressure dropped to 2800 psi. The following PVT is available:

	3000 psi	2800 psi
B _o , bbl/STB	1.58	1.48
R _s , scf/STB	1040	850
B _g , bbl/scf	0.00080	0.00092
B _t , bbl/STB	1.58	1.655
B _w , bbl/STB	1.000	1.000

The following data are also available:

$$S_{wi} = 0.20 \qquad c_w = 1.5 \times 10^{-6} \; psi^{-1} \qquad c_f = 1 \times 10^{-6} \; psi^{-1}$$

Calculate:

- a. Cumulative water influx
- **b.** Net water influx
- c. Primary driving indexes at 2800 psi

Solution

Because the reservoir contains a gas cap, the rock and fluid expansion can be neglected, i.e., set c_f and $c_w = 0$. For illustration purposes, however, the rock and fluid expansion term will be included in the calculations.

Part A. Cumulative water influx

Step 1. Calculate cumulative gas-oil ratio R_p:

$$R_p = \frac{1100 \times 10^6}{1 \times 10^6} = 1100 \text{ scf/STB}$$

Step 2. Arrange Equation 11-17 to solve for W_e:

$$\begin{split} W_e = & N_p \big[B_t + \big(R_p - R_{si} \big) B_g \big] - N \bigg[\big(B_g - B_{ti} \big) + m B_{ti} \bigg(\frac{B_g}{B_{gi}} - 1 \bigg) \\ + & B_{ti} (1 + m) \bigg(\frac{S_{wi} c_w + c_f}{1 - S_{wi}} \bigg) \Delta p \bigg] + W_p B_{wp} \\ W_e = & 10^6 \big[1.655 + (1100 - 1040)0.00092 \big] \\ & - & 10^7 \bigg[\big(1.655 - 1.58 \big) + 0.25 \big(1.58 \big) \bigg(\frac{0.00092}{0.00080} - 1 \bigg) \\ & + 1.58 \big(1 + 0.25 \big) \bigg(\frac{0.2 \big(1.5 \times 10^{-6} \big)}{1 - 0.2} \bigg) \big(3000 - 2800 \big) \bigg] + 50,000 \\ = & 411,281 \, bbl \end{split}$$

Neglecting the rock and fluid expansion term, the cumulative water influx is 417,700 bbl.

Part B. Net water influx

Net water influx =
$$W_e - W_p B_w = 411,281 - 50,000 = 361,281 \text{ bbl}$$

Part C. Primary recovery indexes

Step 1. Calculate the parameter A by using Equation 11-19:

$$A = 10^6 [1.655 + (1100 - 1040) 0.00092] = 1,710,000$$

Step 2. Calculate DDI, SDI, and WDI by applying Equations 11-21 through 11-23, respectively:

$$DDI = \frac{10 \times 10^6 (1.655 - 1.58)}{1.710,000} = 0.4385$$

$$SDI = \frac{10 \times 10^6 (0.25)(1.58)(0.00092 - 0.0008)/0.0008}{1,710,000} = 0.3465$$

$$WDI = \frac{411,281 - 50,000}{1,710,000} = 0.2112$$

$$EDI = 1 - 0.4385 - 0.3465 - 0.2112 = 0.0038$$

where EDI is termed the expansion-drive index.

These calculations show that the 43.85% of the recovery was obtained by depletion drive, 34.65% by gas-cap drive, 21.12% by water drive, and only 0.38% by connate water and rock expansion. The results suggest that the expansion-drive index (EDI) term can be neglected in the presence of a gas cap or when the reservoir pressure drops below the bubblepoint pressure. In high pore volume compressibility reservoirs, such as chalks and unconsolidated sands, however, the energy contribution of the rock and water expansion cannot be ignored even at high gas saturations.

Example 11-2

The Big Butte field is a combination-drive reservoir. The current reservoir pressure is estimated at 2500 psi. The reservoir production data and PVT information are given below:

	Initial reservoir condition	Current reservoir condition
p, psi	3000	2500
B _o , bbl/STB	1.35	1.33
R _s , scf/STB	600	500
N _p , MMSTB	0	5
G _p , MMMscf		5.5
Bw, bbl/STB	1.00	1.00
W _e , MMbbl	0	3
W _p , MMbbl	0	0.2
	0.0011	0.0015
B _g , bbl/scf c _f , c _w	0	0

The following additional information is available:

Volume of bulk oil zone = 100,000 ac-ft

Volume of bulk gas zone = 20,000 ac-ft

Calculate the initial oil in place.

Solution

Step 1. Assuming the same porosity and connate water for the oil and gas zones, calculate m:

$$m = \frac{20,000}{100,000} = 0.2$$

Step 2. Calculate the cumulative gas-oil ratio R_p:

$$R_{p} = \frac{5.5 \times 10^{9}}{5 \times 10^{6}} = 1100 \,\text{scf/STB}$$

Step 3. Solve for the initial oil-in-place by applying Equation 11-15:

$$N = \frac{5 \times 10^{6} [1.33 + (1100 - 500)0.0015] - \left(3 \times 10^{6} - 0.2 \times 10^{6}\right)}{(1.35 - 1.33) + (600 - 500)0.0015 + (0.2)(1.35) \left[\frac{0.0015}{0.0011} - 1\right]}$$

=31.14 MMSTB

Basic Assumptions in the MBE

The material balance equation calculation is based on changes in reservoir conditions over discrete periods of time during the production history. The calculation is most vulnerable to many of its underlying assumptions early in the depletion sequence when fluid movements are limited and pressure changes are small. Uneven depletion and partial reservoir development compound the accuracy problem.

The basic assumptions in the material balance equation (MBE) are as follows:

- o Constant temperature. Pressure-volume changes in the reservoir are assumed to occur without any temperature changes. If any temperature changes occur, they are usually sufficiently small to be ignored without significant error.
- o **Pressure equilibrium.** All parts of the reservoir have the same pressure, and fluid properties are therefore constant throughout. Minor variations in the vicinity of the well bores may usually be ignored. Substantial pressure variation across the reservoir may cause excessive calculation error.

It is assumed that the PVT samples or data sets represent the actual fluid compositions and that reliable and representative laboratory procedures have been used. Notably, the vast majority of material balances assume that differential depletion data represent reservoir flow and that separator flash data may be used to correct for the wellbore transition to surface conditions. Such "black oil" PVT treatments relate volume changes to temperature and pressure only. They lose validity in cases of volatile oil or gas condensate reservoirs where compositions are also important. Special laboratory procedures may be used to improve PVT data for volatile fluid situations.

Constant reservoir volume. Reservoir volume is assumed to be constant except for those conditions of rock and water expansion or water influx that are specifically considered in the equation. The formation is considered to be sufficiently competent that no significant volume change will occur through movement or reworking of the formation due to overburden pressure as the internal reservoir pressure is reduced. The constant volume assumption is also related to an area of interest to which the equation is applied. If the focus is on some part of a reservoir system, except for specific exterior flow terms it is assumed that the particular portion is encased in no-flow boundaries.

Reliable production data. All production data should be recorded with respect to the same time period. If possible, gas-cap- and solution-gas production records should be maintained separately.

Gas and oil gravity measurements should be recorded in conjunction with the fluid volume data. Some reservoirs require a more detailed analysis and that the material balance be solved for volumetric segments. The produced fluid gravities will aid in the selection of the volumetric segments and also in the averaging of fluid properties. There are essentially three types of production data that must be recorded in order to use the MBE in performing reliable reservoir calculations. These are:

- Oil-production data, even for non-interest properties, which can usually be obtained from various sources and are usually fairly reliable.
- o Gas-production data, which are becoming more available and reliable as the market value of this commodity increases; unfortunately, these data will often be more questionable where gas is flared.
- The water-production term, which need represent only the net withdrawals of water; therefore, where subsurface disposal of produced brine is to the same source formation, most of the error due to poor data will be eliminated.

A source of error is often introduced in the MBE calculations when determining the average reservoir pressure and the associated problem of correctly weighting or averaging the individual well pressures. An example of such a problem is when the producing formations are composed of two or more zones of different permeabilities. In this case, the pressures are generally higher in the zone of low permeability, and because the measured pressures are nearer to those in highpermeability zones, the measured static pressures tend to be lower and the reservoir behaves as if it contained less oil. Schilthuis (1941) explained this phenomenon by referring to the oil in the more permeable zones as active oil and by observing that the calculated active oil usually increases with time because the oil and gas in lowpermeability zones slowly expand to offset the pressure decline. This is also true for fields that are not fully developed; because the average pressure can be that of only the developed portion, whereas the pressure is higher in the undeveloped portions.

Craft et al. (1991) pointed out that the effect of pressure errors on the calculated values of initial oil and water influx depends on the size of the errors in relation to the reservoir pressure decline. Notice that the pressure enters the MBE mainly when determining the PVT differences in terms of the following:

- $\circ (B_0 B_{0i})$ $\circ \quad (B_g - B_{gi})$
- $\circ (R_{ci} R_{c})$

Because water influx and gas cap expansion tend to offset pressure decline, the pressure errors are more serious than for the undersaturated reservoirs. In the case of very active water drives or gas caps that are large compared with the oil zone, the MBE usually produces considerable errors when determining the initial oil in place because of the very small pressure decline.

Dake (1994) points out that there are two "necessary" conditions that must be satisfied for a meaningful application of the MBE to a reservoir; these are as follows:

- 1. There should be adequate data collection in terms of production pressure, and PVT, both in frequency and quality for proper use of the MBE
- 2. It must be possible to define an average reservoir pressure trend as a function of time or production for the field

Establishing an average pressure-decline trend can be possible even if there are large pressure differences across the field under normal conditions. Averaging individual well pressure declines can possibly be used to determine a uniform trend in the entire reservoir. The concept of average well pressure and its use in determining the reservoir volumetric average pressure was introduced in Chapter 6, as illustrated by Figure 6-24. This illustration shows that if $(\overline{P})_i$ and V_i represent the pressure and volume drained by the jth well, the volumetric average pressure of the entire reservoir can be estimated from:

$$\overline{p}_{r} = \frac{\sum_{j} (\overline{p}V)_{j}}{\sum_{V_{i}}}$$

in which

 V_i = pore volume of the jth well drainage volume

 $\left(\overline{P}\right)_{j}$ = Volumetric average pressure within the jth drainage volume

In practice, the V_i values are difficult to determine and, therefore, it is common to use individual wells' flow rates, q_i, in determining the average reservoir pressure from individual wells' average drainage pressure. From the definition of the isothermal compressibility coefficient:

$$c = \frac{1}{V} \frac{\partial V}{\partial P}$$

Differentiating this equation with time gives:

$$\frac{\partial p}{\partial t} = \frac{1}{c V} \frac{\partial V}{\partial t}$$

or:

$$\frac{\partial \mathbf{p}}{\partial \mathbf{t}} = \frac{1}{\mathbf{c} \, \mathbf{V}}(\mathbf{q})$$

The last expression suggests that for a reasonably constant c at the time of measurement,

$$V\!\propto\!\frac{q}{\partial p/\partial t}$$

Since the flow rates are measured on a routing basis throughout the lifetime of the field, the average reservoir pressure can be alternatively expressed in terms of the individual wells' average drainage-pressure-decline rates and fluid-flow rates by:

$$\overline{p}_r\!=\!\frac{\displaystyle\sum_{j}\left[\left(\overline{p}q\right)_{j}/\left(\partial\overline{p}/\partial t\right)_{j}\right]}{\displaystyle\sum_{i}\left[q_{j}/(\partial\overline{p}/\partial t)_{j}\right]}$$

However, since the MBE is usually applied at regular intervals of 3–6 months (i.e., $\Delta t = 3$ –6 months), throughout the life of the field, the average field pressure can be expressed in terms of the incremental net change in underground fluid withdrawal, $\Delta(F)$, as follows:

$$\overline{p}_r \!=\! \frac{\displaystyle \sum_{j} \! \frac{\overline{p}_j \Delta(F)_j}{\Delta \overline{p}_j}}{\displaystyle \sum_{j} \! \frac{\Delta(F)_j}{\Delta \overline{p}_i}}$$

where the total underground fluid withdrawal at times t and $t + \Delta t$ are given by:

$$\begin{split} F_t &= \int\limits_0^t \left[Q_o B_o + Q_w B_w + \left(Q_g - Q_o R_s - Q_w R_{sw}\right) B_g\right] dt \\ F_{t+\Delta t} &= \int\limits_0^{t+\Delta t} \left[Q_o B_o + Q_w B_w + \left(Q_g - Q_o R_s - Q_w R_{sw}\right) B_g\right] dt \end{split}$$

with:

$$\Delta(F) = F_{t+\Delta t} - F_t$$

Where:

 $R_s = Gas solubility, scf/STB$

 $R_{sw} = Gas$ solubility in the water, scf/STB

 $B_{\sigma} = Gas$ formation volume factor, bbl/scf

 $Q_0 = Oil flow rate, STB/day$

 $q_0 = Oil flow rate, bbl/day$

 $Q_w = Water flow rate, STB/day$

q_w = Water flow rate, bbl/day

 $Q_g = Gas flow rate, scf/day$

For a volumetric reservoir with total fluid production and initial reservoir pressure as the only available data, the average pressure can be *roughly approximated* by using the following expression:

$$\overline{p}_r = p_i - \left[\frac{5.371 \times 10^{-6} F_t}{c_t (Ah\varphi)} \right]$$

with the total fluid production, F_t, as defined above by:

$$F_{t} = \int_{0}^{t} \left[Q_{o}B_{o} + Q_{w}B_{w} + \left(Q_{g} - Q_{o}R_{s} - Q_{w}R_{sw} \right) B_{g} \right] dt$$

Where:

A = well or reservoir drainage area, acres

h = thickness, ft

 $c_t = total compressibility coefficient, psi^{-1}$

 ϕ = porosity, fraction

 p_i = initial reservoir pressure, psi

The last expression can be employed in an incremental manner, from time t to $t + \Delta t$, by:

$$\left(\overline{p}_{r}\right)_{t+\Delta t} = \left(\overline{p}_{r}\right)_{t} - \left[\frac{5.371 \times 10^{-6} \Delta F}{c_{t}(Ah\varphi)}\right]$$

with:

$$\Delta(F) = F_{t+\Delta t} - F_t$$

The MBE as an Equation of a Straight Line

An insight into the general MBE, i.e., Equation 11-15, may be gained by considering the physical significance of the following groups of terms of which it is comprised:

o $N_p [B_o + (R_p - R_s) B_g]$ Represents the reservoir volume of cumulative oil and gas produced.

 $\circ \quad [W_e - W_p \; B_w] \qquad \qquad \text{Refers to the net water influx that is retained in the reservoir.}$

 $\circ \quad [G_{inj} \; B_{ginj} + W_{inj} \; B_w] \quad \text{ This pressure maintenance term represents cumulative fluid injection in the reservoir.}$

 $\hbox{$\circ$ [m B_{oi} ($B_g/B_{gi}-1)]$} \quad \hbox{R epresents the net expansion of the gas cap that occurs with the production of N_p stocktank barrels of oil (as expressed in bbl/STB of original oil in place).}$

There are essentially three unknowns in Equation 11-15:

a. The original oil in place N

b. The cumulative water influx W_e

c. The original size of the gas cap as compared to the oil zone size m

In developing a methodology for determining the above three unknowns, Havlena and Odeh (1963) expressed Equation 11-15 in the following form:

$$\begin{split} N_p \big[B_o + \big(R_p - R_s \big) B_g \big] + W_p B_w = & N \big[(B_o - B_{oi}) + (R_{si} - R_s) B_g \big] \\ &+ m \ N \, B_{oi} \left(\frac{B_g}{B_{gi}} - 1 \right) + N (1 + m) B_{oi} \left[\frac{c_w S_{wi} + c_f}{1 + S_{wi}} \right] \Delta p \\ &+ W_e + W_{inj} B_w + G_{inj} B_{ginj} \end{split} \tag{11-24} \label{eq:energy}$$

Havlena and Odeh further expressed Equation 11-24 in a more condensed form as:

$$F = N[E_o + mE_g + E_{f,w}] + (W_e + W_{inj}B_w + G_{inj}B_{ginj})$$

Assuming, for the purpose of simplicity, that no pressure maintenance by gas or water injection is being considered, the above relationship can be further simplified and written as:

$$F = N[E_0 + m E_g + E_{f,w}] + W_e$$
 (11-25)

In which the terms F, E_o , E_g , and $E_{f,w}$ are defined by the following relationships:

o F represents the underground withdrawal and given by:

$$F = N_p [B_o + (R_p - R_s)B_g] + W_p B_w$$
 (11-26)

In terms of the two-phase formation volume factor B_t , the underground withdrawal F can be written as:

$$F = N_p [B_t + (R_p - R_{si})B_g] + W_p B_w$$
 (11-27)

 E_o describes the expansion of oil and its originally dissolved gas and is expressed in terms of the oil formation volume factor as:

$$E_o = (B_o - B_{oi}) + (R_{si} - R_s)B_g$$
 (11-28)

Or equivalently, in terms of B_t:

$$E_o = B_t - B_{ti}$$
 (11-29)

 E_g is the term describing the expansion of the gas-cap gas and is defined by the following expression:

$$E_g = B_{oi} [(B_g/B_{gi}) - 1]$$
 (11-30)

In terms of the two-phase formation volume factor $B_{t},$ essentially $B_{ti} = B_{oi} \ \text{or};$

$$E_g \!=\! B_{ti} \big[\big(B_g / B_{gi} \big) - 1 \big]$$

 \circ $E_{f,w}$ represents the expansion of the initial water and the reduction in the pore volume and is given by:

$$E_{f,w} = (1+m)B_{oi} \left[\frac{c_w S_{wi} + c_f}{1 - S_{wi}} \right] \Delta p$$
 (11-31)

Havlena and Odeh examined several cases of varying reservoir types with Equation 11-25 and pointed out that the relationship can be rearranged into the form of a straight line. For example, in the case of a reservoir which has no initial gas cap (i.e., m=0) or water influx (i.e., $W_e=0$), and negligible

formation and water compressibilities (i.e., c_f and $c_w = 0$); Equation 11-25 reduces to:

$$F = NE_0$$

The above expression suggests that a plot of the parameter F as a function of the oil expansion parameter E₀ would yield a straight line with a slope N and intercept equal to zero.

The Straight-Line Solution Method to the MBE

The straight-line solution method requires the plotting of a variable group versus another variable group, with the variable group selection depending on the mechanism of production under which the reservoir is producing. The most important aspect of this method of solution is that it attaches significance the sequence of the plotted points, the direction in which they plot, and to the shape of the resulting plot.

The significance of the straight-line approach is that the sequence of plotting is important and if the plotted data deviates from this straight line, there is some reason for it. This significant observation will provide the engineer with valuable information that can be used in determining the following unknowns:

- Initial oil in place
- Size of the gas cap
- Water influx We
- Driving mechanism

The applications of the straight-line form of the MBE in solving reservoir engineering problems are presented next to illustrate the usefulness of this particular form. Six cases of applications are presented:

- 1. Case 1: Determination of N in volumetric undersaturated reservoirs
- 2. Case 2: Determination of N in volumetric saturated reservoirs
- 3. Case 3: Determination of N and m in gas cap drive reservoirs
- 4. Case 4: Determination of N and We" in water drive reservoirs
- 5. Case 5: Determination of N, m, and W_e in combination drive reservoirs
- **6.** Case 6: Determination of average reservoir pressure, \overline{p}

The remainder of this chapter is devoted to illustrations of the use of the straight-line solution method in determining N, m, and W_e for different reservoir mechanisms.

Case 1. Volumetric Undersaturated-Oil Reservoirs

Assuming no water or gas injection, the linear form of the MBE as expressed by Equation 11-25 can be written as:

$$F = N[E_o + m E_g + E_{f,w}] + W_e$$
 (11-32)

Several terms in the above relationship may disappear when imposing the conditions associated with the assumed reservoir driving mechanism. For a volumetric and undersaturated reservoir, the conditions associated with driving mechanism are:

- \circ W_e = 0, since the reservoir is volumetric
- \circ m = 0, since the reservoir is undersaturated
- $R_s = R_{si} = R_p$, since all produced gas is dissolved in the oil

Applying the above conditions on Equation 11-32 gives:

$$F = N(E_o + E_{f,w})$$
 (11-33)

or

$$N = \frac{F}{E_0 + E_{f,w}}$$
 (11-34)

Where:

N = initial oil in place, STB

$$F = N_p B_o + W_p B_w$$
 (11-35)

$$E_{o} = B_{o} - B_{oi}$$
 (11-36)

$$E_{f,w} = B_{oi} \left[\frac{c_w S_w + c_f}{1 - S_{wi}} \right] \Delta p$$
 (11-37)

$$\Delta p = p_i - \overline{p}_r$$

 p_i = initial reservoir pressure

 \overline{p}_r = volumetric average resevoir pressure

Equation (11-33) can be written in a more compacted and convenient form by introducing the effective compressibility coefficient " c_{eff} " as defined by:

$$c_{\text{eff}} = \frac{c_{\text{o}}S_{\text{o}} + c_{\text{w}}S_{\text{w}} + c_{\text{f}}}{1 - S_{\text{wi}}}$$

It should be noted that oil compressibility coefficient c_o and any pressure "p" above the bubblepoint pressure can be expressed by:

$$c_o = \left[\frac{B_o - B_{oi}}{B_{oi}}\right] \frac{1}{\Delta p}$$

For undersaturated oil reservoir, Equation (11-33) can then be represented by the expression:

$$F = N B_{oi} \Delta p c_{eff}$$

Where:

 $B_{oi} = Oil$ formation volume factor at initial reservoir pressure p_i .

$$\Delta p = p_i - \overline{p}_r$$

When a new field is discovered, one of the first tasks of the reservoir engineer is to determine if the reservoir can be classified as a volumetric reservoir, i.e., $W_e = 0$. The classical approach of addressing this problem is to assemble all the necessary data (i.e., production, pressure, and PVT) that are required to evaluate the right-hand side of Equation 11-36. The term $F/(E_0 + E_{f,w})$ for each pressure and time observation is plotted versus cumulative production N_p or time, as shown in Figure 11-16. Dake (1994) suggests that such a plot can assume two various shapes, which are:

- All the calculated points of $F/(E_o + E_{f,w})$ lie on a horizontal straight line (see Line A in Figure 11-16). Line A in the plot implies that the reservoir can be classified as a volumetric reservoir. This defines a purely depletion-drive reservoir whose energy derives solely from the expansion of the rock, connate water, and the oil. Furthermore, the ordinate value of the plateau determines the initial oil in place N.
- Alternately, the calculated values of the term $F/(E_0 + E_{f,w})$ rise, as illustrated by the curves B and C, indicating that the reservoir has been energized by water influx, abnormal pore compaction, or a combination of these two. Curve C in Figure 11-16 might be for a strong water-drive field in which the aquifer is displacing an infinite acting behavior, whereas B represents an aquifer whose outer boundary has been felt and the aquifer is depleting in unison with the reservoir itself. The downward trend in points on curve B as time progresses denotes the diminishing degree of energizing by the

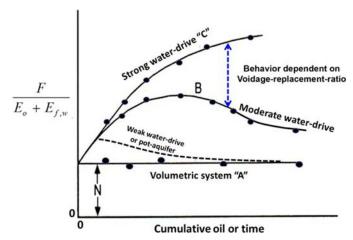


FIGURE 11-16 Impact of aquifer strength on OOIP calculation.

aquifer. Dake (1994) points out that in water-drive reservoirs, the shape of the curve, i.e., $F/(E_o + E_{f,w})$ vs. time, is highly rate dependent. For instance, if the reservoir is producing at a higher rate than the water-influx rate, the calculated values of $F/(E_o + E_{f,w})$ will dip downward revealing a lack of energizing by the aquifer, whereas, if the rate is decreased, the reverse happens and the points are elevated.

Similarly, Equation 11-33 could be used to verify the characteristic of the reservoir-driving mechanism and to determine the initial oil in place. A plot of the underground withdrawal F versus the expansion term $(E_o + E_{f,w})$ should result in a straight line going through the origin with N being the slope. It should be noted that the origin is a "must" point; thus, one has a fixed point to guide the straight-line plot (as shown in Figure 11-17).

This interpretation technique is useful in that, if the linear relationship is expected for the reservoir and yet the actual plot turns out to be non-linear, then this deviation can itself be diagnostic in determining the actual drive mechanisms in the reservoir.

A linear plot of the underground withdrawal F versus $(E_o + E_{f,w})$ indicates that the field is producing under volumetric performance, i.e., no water influx, and strictly by pressure depletion and fluid expansion. On the other hand, a nonlinear plot indicates that the reservoir should be characterized as a water-drive reservoir.

Example 11-3

The Virginia Hills Beaverhill Lake field is a volumetric undersaturated reservoir. Volumetric calculations indicate the reservoir contains 270.6 MMSTB of oil initially in place. The initial reservoir pressure is 3685 psi. The following additional data are available:

$$\begin{array}{lll} S_{wi} = 24\% & c_w = 3.62 \times 10^{-6} \ psi^{-1} & c_f = 4.95 \times 10^{-6} \ psi^{-1} \\ B_w = 1.0 \ bbl/STB & p_b = 1500 \ psi & \end{array}$$

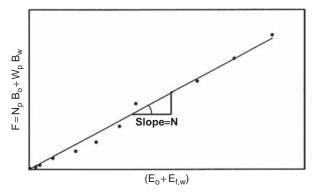


FIGURE 11-17 Underground withdrawal "F" vs. $(E_o + E_{f,w})$.

Volumetric Average Pressure	No. of producing wells	B _o bbl/STB	N _p MSTB	W _p MSTB
3685	1	1.3102	0	0
3680	2	1.3104	20.481	0
3676	2	1.3104	34.750	0
3667	3	1.3105	78.557	0
3664	4	1.3105	101.846	0
3640	19	1.3109	215.681	0
3605	25	1.3116	364.613	0
3567	36	1.3122	542.985	0.159
3515	48	1.3128	841.591	0.805
3448	59	1.3130	1273.530	2.579
3360	59	1.3150	1691.887	5.008
3275	61	1.3160	2127.077	6.500
3188	61	1.3170	2575.330	8.000

The field production and PVT data are summarized below:

Calculate the initial oil in place by using the MBE and compare with the volumetric estimate of N.

Solution

Step 1. Calculate the initial water and rock expansion term $E_{\rm f,w}$ from Equation 11-37:

$$E_{\rm f,w} = 1.3102 \bigg[\frac{3.62 \times 10^{-6} (0.24) + 4.95 \times 10^{-6}}{1 - 0.24} \bigg] \Delta p$$

$$E_{\rm f,w} = 10.0 \times 10^{-6} (3685 - \overline{p}_r)$$

Step 2. Construct the following table:

	F, Mbbl	E _o , bbl/STB			
p _r , psi	Equation 10-35	Equation 10-36	Δp	$E_{f,\mathbf{w}}$	$E_{o} + E_{f,w}$
3685	_	_	0	0	_
3680	26.84	0.0002	5	50×10^{-6}	0.00025
3676	45.54	0.0002	9	90×10^{-6}	0.00029
3667	102.95	0.0003	18	180×10^{-6}	0.00048
3664	133.47	0.0003	21	210×10^{-6}	0.00051
3640	282.74	0.0007	45	450×10^{-6}	0.00115
3605	478.23	0.0014	80	800×10^{-6}	0.00220
3567	712.66	0.0020	118	1180×10^{-6}	0.00318
3515	1,105.65	0.0026	170	1700×10^{-6}	0.00430
3448	1,674.72	0.0028	237	2370×10^{-6}	0.00517
3360	2,229.84	0.0048	325	3250×10^{-6}	0.00805
3275	2,805.73	0.0058	410	4100×10^{-6}	0.00990
3188	3,399.71	0.0068	497	4970×10^{-6}	0.01170

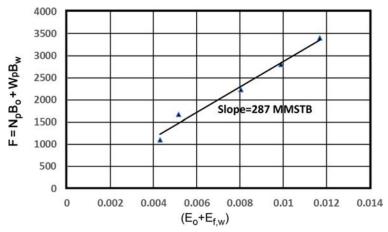


FIGURE 11-18 Underground withdrawal "F" vs. $(E_o + E_{f,w})$ for Example 11-3.

- Step 3. Plot the underground withdrawal term F against the expansion term $(E_o + E_{f,w})$ on a Cartesian scale, as shown in Figure 11-18).
- Step 4. Draw the best straight line through the points and determine the slope of the line and the volume of the active initial oil in place as:

$$N = 287 \text{ MMSTB}$$

It should be noted that the value of the initial oil in place as determined from the MBE is referred to as the effective or active initial oil in place. This value is usually smaller than that of the volumetric estimate due to oil being trapped in undrained fault compartments or low-permeability regions of the reservoir.

Case 2. Volumetric Saturated-Oil Reservoirs

An oil reservoir that originally exists at its bubble-point pressure is referred to as a saturated oil reservoir. The main driving mechanism in this type of reservoir results from the liberation and expansion of the solution gas as the pressure drops below the bubble-point pressure. The only unknown in a volumetric saturated-oil reservoir is the initial oil in place N. Assuming that the water and rock expansion term $E_{\rm f,w}$ is negligible in comparison with the expansion of solution gas, Equation 11-32 can be simplified as:

$$F = N E_0$$
 (11-38)

where the underground withdrawal F and the oil expansion E_o were defined previously by Equations 11-26 and 11-28 or Equations 11-27 and 11-29 to give:

$$F = N_p [B_t + (R_p - R_{si})B_g] + W_p B_w$$

 $E_0 = B_t - B_{ti}$

Equation 11-38 indicates that a plot of the underground withdrawal F, evaluated by using the actual reservoir production data, as a function of the fluid expansion term E_o, should result in a straight line going through the origin with a slope of N.

The above interpretation technique is useful in that, if a simple linear relationship such as Equation 11-38 is expected for a reservoir and yet the actual plot turns out to be nonlinear, then this deviation can itself be diagnostic in determining the actual drive mechanisms in the reservoir. For instance, Equation 11-38 may turn out to be nonlinear because there is an unsuspected water influx into the reservoir helping to maintain the pressure.

It should be pointed out that, as the reservoir pressure continues to decline below the bubble point and with the increasing volume of the liberated gas, it reaches the time where the saturation of the liberated gas exceeds the critical gas saturation. As a result, the gas will start to be produced in disproportionate quantities to the oil. At this stage of depletion, there is little that can be done to avert this situation during the primary production phase. As indicated earlier, the primary recovery from these types of reservoirs seldom exceeds 30%. However, under very favorable conditions, the oil and gas might separate, with the gas moving structurally updip in the reservoir; this might lead to preserve the natural energy of the reservoir with a consequent improvement in overall oil recovery. Water injection is traditionally used by the oil industry to maintain the pressure above the bubble point pressure or alternatively to pressurize the reservoir to the bubble point pressure. In such types of reservoirs, as the reservoir pressure drops below the bubble point pressure, some volume of the liberated gas will remain in the reservoir as a free gas. This volume, expressed in scf, is given by Equation 11-7 as:

[Volume of the free gas in scf] =
$$N R_{si} - (N - N_p)R_s - N_p R_p$$

However, the total volume of the liberated gas at any depletion pressure is given by

$$\left[\begin{array}{c} Total \ volume \ of \ the \\ liberated \ gas, in \ scf \end{array} \right] = N \ R_{si} - \big(N - N_p\big) R_s$$

Therefore, the fraction of the total solution gas that has been retained in the reservoir as a free gas, α_g , at any depletion stage is then given by:

$$\alpha_{g} = \frac{NR_{si} - (N - N_{p})R_{s} - N_{p}R_{p}}{NR_{si} - (N - N_{p})R_{s}} = 1 - \left[\frac{N_{p}R_{p}}{NR_{si} - (N - N_{p})R_{s}}\right]$$

Alternatively, it can be expressed as a fraction of the total initial gas in solution, by

$$\alpha_{g} = \frac{NR_{si} - (N - N_{p})R_{s} - N_{p}R_{p}}{NR_{si}} = 1 - \left[\frac{(N - N_{p})R_{s} + N_{p}R_{p}}{NR_{si}}\right]$$

The calculation of the changes in the fluid saturations with declining reservoir pressure is an integral part of using the MBE. The remaining volume of each phase can be determined by calculating the saturation of each phase as:

Oil saturation: $S_o = \frac{\text{oil volume}}{\text{pore volume}}$

Water saturation: $S_w = \frac{water volume}{pore volume}$

Gas saturation: $S_g = \frac{gas \text{ volume}}{pore \text{ volume}}$

and:

$$S_o + S_w + S_g = 1.0$$

If we consider a volumetric saturated-oil reservoir that contains N stocktank barrels of oil at the initial reservoir pressure p_i (i.e., p_b), the initial oil saturation at the bubble point pressure is given by:

$$S_{oi} = 1 - S_{wi}$$

From the definition of oil saturation:

$$\frac{oil\ volume}{pore\ volume} \!=\! \frac{N\ B_{oi}}{pore\ volume} \!=\! 1 - S_{wi}$$

or

pore volume =
$$\frac{N B_{oi}}{1 - S_{wi}}$$

If the reservoir has produced N_p stock-tank barrels of oil, the remaining oil volume is given by:

Remaining oil volume = $(N - N_p) B_o$

This indicates that for a volumetric-type oil reservoir; the oil saturation at any depletion state below the bubble point pressure can be represented by:

$$S_o = \frac{\text{oil volume}}{\text{pore volume}} = \frac{(N - N_p)B_o}{\left(\frac{N B_{oi}}{1 - S_{wi}}\right)}$$

Rearranging gives:

$$S_{o} = (1 - S_{wi}) \left(1 - \frac{N_{p}}{N}\right) \frac{B_{o}}{B_{oi}}$$

As the solution gas evolves from the oil with declining reservoir pressure, the gas saturation (assuming constant water saturation, S_{wi}) is simply given as

$$S_g = 1 - S_{wi} - S_o \label{eq:sg}$$

or

$$S_g = 1 - S_{wi} - \left[(1 - S_{wi}) \left(1 - \frac{N_p}{N} \right) \frac{B_o}{B_{oi}} \right]$$

Simplifying gives

$$S_{g} = (1 - S_{wi}) \left[1 - \left(1 - \frac{N_{p}}{N} \right) \frac{B_{o}}{B_{oi}} \right]$$

The average remaining fluids saturation can perhaps better distributed by the reservoir into several tanks as shown schematically in Figure (11-18A). Based on the oil-in-place in each segment of the reservoir and observed cumulative production; average oil saturation S_o and average gas saturation S_g can then be calculated.

Another important function of the MBE is history-matching the productionpressure data of individual wells. Once the reservoir pressure declines below the bubble point pressure, it is essential to perform the following tasks:

- Generating the pseudo-relative permeability ratio, k_{rg}/k_{ro} for the entire reservoir or for individual wells' drainage areas
- Assessing the solution gas driving efficiency
- \circ Examining the field gas-oil ratio (GOR) as compared to the laboratory solution gas solubility, R_s to define the bubble point pressure and critical gas saturation

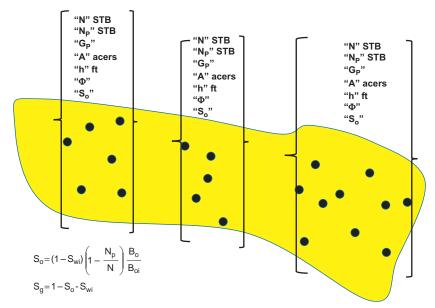


FIGURE 11-18A Averaging reservoir fluid saturation distributions.

The instantaneous GOR, as discussed earlier, is given by:

$$GOR = \frac{Q_g}{Q_o} = R_s + \left(\frac{k_{rg}}{k_{ro}}\right) \left(\frac{\mu_o B_o}{\mu_g B_g}\right)$$

This can be arranged to solve for the relative permeability ratio, k_{rg}/k_{ro} to give:

$$\left(\!\frac{k_{rg}}{k_{ro}}\!\right) \!=\! (GOR - R_s) \!\left(\!\frac{\mu_g B_g}{\mu_o B_o}\!\right)$$

One of the most practical applications of the MBE is its ability to generate the field relative permeability ratio as a function of gas saturation, which can be used to adjust the laboratory core relative permeability data. The main advantage of the field- or well-generated relative permeability ratio is that it incorporates some of the complexities of reservoir heterogeneity and degree of the segregation of the oil and the evolved gas.

As an example, consider an oil well in a volumetric oil reservoir with a drainage radius "r_e" of 700 ft. The reservoir originally existed at its bubblepoint pressure of 3600 psi. The field was developed without pressure support by water injection. The following additional data is available.

Initial water saturation $S_{wi}=25\%$ Average net thickness "h" = 100 ft Average porosity $\varphi=0.2$ Gas viscosity $\mu_g\approx [7.0(10^{-6})\times p]$; cp

Using the following field production and PVT data; calculate and plot the relative permeability ratio $k_{\rm rg}/k_{\rm ro}$ as a function of gas saturation on a semi-log scale.

Р	Q_{o}	Q_{g}	Bo	R_s	B_{g}		N _p
psia	STB/day	MMscf/day	bbl/STB	Scf/STB	BBL/scf	μ_o/μ_g	MMSTB
3600			1.48	1160		4.48	0
3480	779.92	1.49618	1.42	1058.4	0.0006376	4.816	0.0634532
3248	560.06	1.63759	1.336	914.4	0.000672	5.792	0.1656649
3072	391.33	1.50281	1.2888	829.6	0.0007048	6.536	0.2370831
2880	289.13	1.28058	1.2528	766.4	0.0007328	7.48	0.2898497
2784	304.96	1.67928	1.2184	705.6	0.0007672	7.96	0.3455046
2608	233.01	1.56996	1.1792	632.8	0.000812	8.88	0.3880289
2480	175.00	1.38978	1.152	587.2	0.000852	9.52	0.4199666
2352	158.50	1.29939	1.1272	545.6	0.0008968	10.24	0.4488938
2240	153.51	1.24187	1.1056	509.6	0.000936	10.8	0.476899

The solution to the above example is best summarized in the following steps:

Step 1. Calculate the production well drainage oil-volume; i.e. "N", in the drainage area:

$$\begin{split} N = & \pi \, (r_e)^2 \, h \, \varphi \, (1 - S_{wi}) / (5.615 \, B_{oi}) \\ N = & \pi \, (700)^2 \, 200 \, (0.2) \, (1 - 0.25) / [5.615 \, (1.48)] = 2.7786 \, MMSTB \end{split}$$

Step 2. Employ the following relationships to construct the following table and document results of the calculations graphically in terms of k_{rg}/k_{ro} as a function of gas saturation as shown in Figure (11-18B):

$$\begin{split} GOR = & \frac{Q_g}{Q_o} \\ S_o = & \left(1 - S_{wi}\right) \left(1 - \frac{N_P}{N}\right) \frac{B_o}{B_{oi}} \\ S_g = & \left(1 - S_{wi} - S_o\right) \\ \frac{k_{rg}}{k_{ro}} = & \left(GOR - R_s\right) \frac{\mu_g B_g}{\mu_o B_o} \end{split}$$

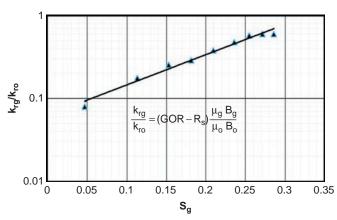


FIGURE 11-18B Relative permeability ratio as a function of gas saturation.

p psia	Q _o STB/day	Q _g MMscf/day	B _o bbl/STB	R _s Scf/STB	${f B_g}$ BBL/scf	μ_o/μ_g	$N_{\rm p}$ MMSTB	GOR scf/STB	S_o	$S_{ m g}$	K_{rg}/k_{ro}
3600 3480 3248 3072 2880 2784 2608 2480 2352 2240	779.92 560.06 391.33 289.13 304.96 233.01 175.00 158.50 153.51	1.49618 1.63759 1.50281 1.28058 1.67928 1.56996 1.38978 1.29939	1.48 1.42 1.336 1.2888 1.2528 1.2184 1.1792 1.152 1.1272 1.1056	1160 1058.4 914.4 829.6 766.4 705.6 632.8 587.2 545.6 509.6	0.000638 0.000672 0.000705 0.000733 0.000767 0.000812 0.000852 0.000897	4.48 4.816 5.792 6.536 7.48 7.96 8.88 9.52 10.24 10.8	0 0.063453 0.165665 0.237083 0.28985 0.345505 0.388029 0.419967 0.448894 0.476899	1918.371 2923.953 3840.293 4429.131 5506.593 6737.831 7941.789 8198.066 8089.732	0.75 0.7032 0.6366 0.5974 0.5686 0.5406 0.5141 0.4955 0.4789	0 0.0468 0.1134 0.1526 0.1814 0.2094 0.2359 0.2545 0.2711 0.2859	0.0802 0.1745 0.2519 0.2864 0.3798 0.4734 0.5714 0.5946 0.5942

It should be noted that the laboratory relative permeability data apply to an unsegregated reservoir, one that has no change in fluid saturation with height. The laboratory relative permeability is most suitable for applications with the zerodimensional tank model. For a reservoir with complete gravity segregation, it is possible to generate a pseudo-relative permeability ratio, k_{rg}/k_{ro} . A complete segregation means that the upper part of the reservoir contains gas and immobile oil, that is, residual oil, S_{or}, while the lower part contains oil and immobile gas that exists at critical saturation, $S_{\rm gc}$. Vertical communication implies that as the gas evolves in the lower region, any gas with saturation above $S_{\rm gc}$ moves upward rapidly and leaves that region, while in the upper region any oil above S_{or} drains downward and moves into the lower region. On the basis of these assumptions, Poston (1987) proposed the following two relationships:

$$\frac{k_{rg}}{k_{ro}} = \frac{(S_g - S_{gc})(k_{rg})_{or}}{(S_o - S_{or})(k_{ro})_{gc}}$$

$$k_{ro} = \left[\frac{S_o - S_{or}(k_{rg})_{or}}{1 - S_w - S_{gc} - S_{or}}\right](k_{ro})_{gc}$$

Where:

 $(k_{\text{ro}})_{\text{gc}} = \text{relative}$ permeability to oil at critical gas saturation $(k_{go})_{or}$ = relative permeability to gas at residual oil saturation

If the reservoir is initially undersaturated (i.e., $p_i > p_b$), the reservoir pressure will continue to decline with production, and it eventually reaches the bubble point pressure. It is recommended the material calculations be performed in two stages; first from p_i to p_b , and second from p_b to different depletion pressures p. As the pressure declines from p_i to p_b, the following changes will occur as a result:

- 1. Based on the water compressibility, c_w ; the connate water will expand, resulting in an increase in the connate water saturation (provided that there is no water production)
- 2. Based on the formation compressibility, cf, a reduction (compaction) in the entire reservoir pore volume

Therefore, there are several volumetric calculations that must be performed to reflect the reservoir condition at the bubble point pressure. These calculations are based on defining the following parameters:

- Initial oil in place at p_i, known as N_i, with initial oil and water saturations of S_{oi} and S_{wi}
- Cumulative oil produced at the bubble point pressure, N_{Pb}
- Oil remaining at the bubble point pressure, that is, *initial* oil at the bubble point:

$$N_b = N_i - N_{Pb}$$

 $(P.V)_b$ = remaining oil volume + connate water volume + connate water expansion – reduction in P.V due to compaction

$$\left(P.V\right)_b = \left(N_i - N_{Pb}\right)B_{ob} + \left[\frac{N_iB_{oi}}{1 - S_{wi}^{\setminus}}\right]S_{wi}^{\setminus} + \left[\frac{N_iB_{oi}}{1 - S_{wi}}\right](p_i - p_b)\left(-c_f + c_wS_{wi}^{\setminus}\right)$$

Simplifying gives:

$$\left(P.V\right)_b = \left(N_i - N_{Pb}\right)B_{ob} + \left\lceil\frac{N_iB_{oi}}{1 - S_{vii}^{\setminus}}\right\rceil \left[S_{wi}^{\setminus} + (p_i - p_b)\left(-c_f + c_wS_{wi}^{\setminus}\right)\right]$$

Initial oil and water saturations at the bubble point pressure, Soi and Swi:

$$S_{oi} \!=\! \frac{(N_i - N_{Pb})B_{ob}}{(P.V)_b} \!=\! \frac{(N_i - N_{Pb})B_{ob}}{(N_i - N_{Pb})B_{ob} + \left\lceil \frac{N_iB_{oi}}{1 - S_{wi}^{\setminus}} \right\rceil \left\lceil S_{wi}^{\setminus} + (p_i - p_b)\left(-c_f + c_wS_{wi}^{\setminus} \right) \right\rceil}$$

$$S_{wi} = \frac{\left[\frac{N_i B_{oi}}{1 - S_{wi}^{\setminus}}\right] \left[S_{wi}^{\setminus} + (p_i - p_b) \left(-c_f + c_w S_{wi}^{\setminus}\right)\right]}{(N_i - N_{Pb}) B_{ob} + \left[\frac{N_i B_{oi}}{1 - S_{wi}^{\setminus}}\right] \left[S_{wi}^{\setminus} + (p_i - p_b) \left(-c_f + c_w S_{wi}^{\setminus}\right)\right]} = 1 - S_{oi}$$

Oil saturation, S_o, at any pressure below p_b is given by:

$$S_{o} \!=\! \frac{\left(N_{i} \!-\! N_{P}\right)\!B_{o}}{\left(P.V\right)_{b}} \!=\! \frac{\left(N_{i} \!-\! N_{P}\right)\!B_{o}}{\left(N_{i} \!-\! N_{Pb}\right)\!B_{ob} \!+\! \left[\frac{N_{i}B_{oi}}{1 \!-\! S_{wi}^{\setminus}}\right]\!\left[S_{wi}^{\setminus} \!+\! (p_{i} \!-\! p_{b})\!\left(\!-\! c_{f} \!+\! c_{w}S_{wi}^{\setminus}\right)\right]}$$

Gas saturation, $S_{\rm g}$ at any pressure below $p_{\rm b}$, assuming no water production, is given by:

$$S_g = 1 - S_o - S_{wi}$$

Where:

 N_i = initial oil in place at p_i , i.e., $p_i > p_b$, STB

 $N_{b}=\mbox{initial oil in place}$ at the bubble point pressure, STB

 N_{Pb} = cumulative oil production at the bubble point pressure, STB

 S_{oi}^{\setminus} = oil saturation at p_i , $p_i > p_b$

 $S_{oi} = initial oil saturation at p_b$

 S_{wi}^{\setminus} = water saturation at p_i , $p_i > p_b$

 $S_{wi} = initial \ water \ saturation \ at \ p_b$

It is very convenient also to qualitatively represent the fluid production graphically by employing the concept of the **bubble map**. The bubble map essentially illustrates the growing size of the drainage area of a production well. The drainage area of each well is represented by a circle with an oil bubble radius, r_{ob} , as follows:

$$r_{ob} = \sqrt{\frac{5.615 N_p}{\pi \, \varphi \, h \left(\frac{1 - S_{wi}}{B_{oi}} - \frac{S_o}{B_o} \right)}} \label{eq:rob}$$

This expression is based on the assumption that the saturation is evenly distributed throughout a homogeneous drainage area, where

 $r_{ob} = oil$ bubble radius, ft

 $N_P = \text{well current cumulative oil production, bbl}$

 S_0 = current oil saturation

Similarly, the growing bubble of the reservoir free gas can be described graphically after calculation of the gas bubble radius, $r_{\rm gb}$, of:

$$r_{gb} = \sqrt{\frac{5.615 \big[N \; R_{si} - \big(N - N_p \big) R_s - N_p \; R_p \big] B_g}{\pi \, \varphi \; h (1 - S_o - S_{wi})}}$$

 $r_{gb} = gas$ bubble radius, ft

 N_P = well current cumulative oil production, bbl

B_g = current gas formation volume factor, bbl/scf

 $S_o = current \ oil \ saturation$

Case 3. Gas-Cap-Drive Reservoirs

For a reservoir in which the expansion of the gas-cap gas is the predominant driving mechanism and assuming that the natural water influx is negligible $(W_e = 0)$, the effect of water and pore compressibilities can be considered negligible. Under these conditions, the Havlena-Odeh material balance can be expressed as:

$$F = N[E_o + m E_g]$$
 (11-39)

Where:

 E_g is defined by Equation 11-30 as:

$$E_g \!=\! B_{oi} \big[\big(B_g / B_{gi} \big) - 1 \big]$$

The way in which Equation 11-39 can be used depends on the number of unknowns in the equation. There are three possible unknowns in Equation 11-39:

- o N is unknown, m is known
- m is unknown, N is known
- o N and m are unknown

The practical use of Equation 11-39 in determining the three possible unknowns is presented below:

a. Unknown N, known m:

Equation 11-39 indicates that a plot of F versus $(E_o + m\ E_g)$ on a Cartesian scale would produce a straight line through the origin with a slope of N, as shown in Figure 11-19. In making the plot, the underground withdrawal F can be calculated at various times as a function of the production terms N_p and R_p .

Conclusion: N = Slope

b. Unknown m, known N:

Equation 11-39 can be rearranged as an equation of straight line, to give:

$$\left(\frac{F}{N} - E_o\right) = m E_g \tag{11-40}$$

The above relationship shows that a plot of the term $(F/N-E_{\rm o})$ versus $E_{\rm g}$ would produce a straight line with a slope of m. One advantage of this particular arrangement is that the straight line must pass through the origin which, therefore, acts as a control point. Figure 11-20 shows an illustration of such a plot.

Conclusion: m = Slope

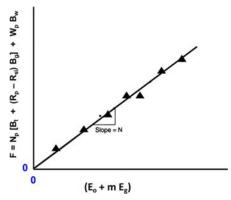


FIGURE 11-19 Underground withdrawal "F" vs. $(E_o + m E_g)$.

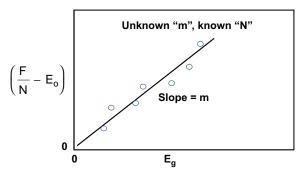


FIGURE 11-20 Solving for "m" from the plot of $(F/N - E_o)$ vs. E_g .

c. N and m are Unknown

If there is uncertainty in both the values of N and m, Equation 11-39 can be re-expressed as:

$$\frac{F}{E_o} = N + m N \left(\frac{E_g}{E_o} \right) \tag{11-41}$$

A plot of F/E_o versus E_g/E_o should then be linear with intercept N and slope mN. This plot is illustrated in Figure 11-21.

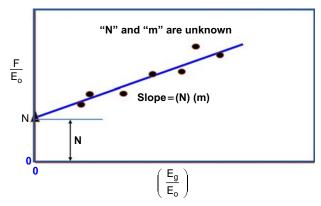


FIGURE 11-21 Solving for "m and N" from the plot of (F/E $_{o}$) vs. (E $_{g}$ /E $_{o}$).

Example 11-4¹ The production history and the PVT data of a gas-cap-drive reservoir are given below:

Date	p psi	N _p MSTB	G _p Mscf	B _t bbl/STB	B _g bbl/scf
5/1/89	4415	_	_	1.6291	0.00077
1/1/91	3875	492.5	751.3	1.6839	0.00079
1/1/92	3315	1015.7	2409.6	1.7835	0.00087
1/1/93	2845	1322.5	3901.6	1.9110	0.00099

The initial gas solubility $R_{\rm si}$ is 975 scf/STB. Estimate the initial oil and gas in place.

Solution

Step 1. Calculate the cumulative produced gas-oil ratio R_p

p	G _p Mscf	N _p MSTB	$R_{p} = G_{p}/N_{p}$ scf/STB
4415	_	_	_
3875	751.3	492.5	1525
3315	2409.6	1015.7	2372
2845	3901.6	1322.5	2950

Step 2. Calculate F, E_o, and E_g:

р	F	E _o	Eg
3875	2.04×10^6 8.77×10^6	0.0548	0.0529
3315 2845	8.77×10^{6} 17.05×10^{6}	0.1540 0.2820	0.2220 0.4720

Step 3. Calculate F/E_o and E_g/E_o

р	F/E _o	E _g /E _o
3875 3315	3.72×10^7 5.69×10^7	0.96 1.44
2845	6.00×10^{7}	1.67

Step 4. Plot (F/E $_o$) versus (E $_g$ /E $_o$) as shown in Figure 11-22 to give:

- \circ Intercept = N = 9 MMSTB
- $\circ \text{ Slope} = \text{N m} = 3.1 \times 107$

Step 5. Calculate m:

$$m = 3.1 \times 10^7 / (9 \times 10^6) = 3.44$$

^{1.} After Economides, M., and Hill, D., Petroleum Production Systems, Prentice Hall, 1993.

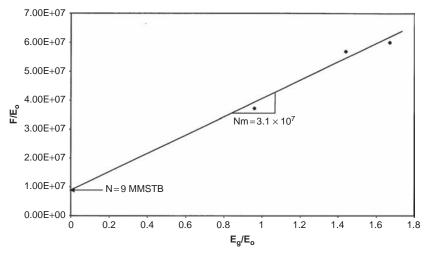


FIGURE 11-22 Calculation of m and N for Example 11-4.

Step 6. Calculate initial gas in place G:

$$m = \frac{G B_{gi}}{N B_{oi}}$$

$$G = \frac{(3.44)(9 \times 10^{6})(1.6291)}{0.00077} = 66 \text{ MMMscf}$$

Case 4. Water-Drive Reservoirs

In a water-drive reservoir, identifying the type of the aquifer and characterizing its properties are perhaps the most challenging tasks involved in conducting a reservoir engineering study. Yet, without an accurate description of the aquifer, future reservoir performance and management cannot be properly evaluated.

The full MBE can be expressed again as:

$$F = N \big(E_o + m \, E_g + E_{f,w} \big) + W_e$$

Dake (1978) points out that the term $E_{f,w}$ can frequently be neglected in water-drive reservoirs. This is not only for the usual reason that the water and pore compressibilities are small, but also because a water influx helps to maintain the reservoir pressure and, therefore, the Δp appearing in the $E_{f,w}$ term is reduced, or

$$F = N(E_o + m E_g) + W_e$$
 (11-42)

If, in addition, the reservoir has initial gas cap, then Equation 11-42 can be further reduced to:

$$F = NE_0 + W_e$$
 (11-43)

Dake (1978) points out that in attempting to use the above two equations to match the production and pressure history of a reservoir, the greatest uncertainty is always the determination of the water influx W_e . In fact, in order to calculate the influx the engineer is confronted with what is inherently the greatest uncertainty in the whole subject of reservoir engineering. The reason is that the calculation of W_e requires a mathematical model which itself relies on the knowledge of aquifer properties. These, however, are seldom measured since wells are not deliberately drilled into the aquifer to obtain such information.

For a water-drive reservoir with no gas cap, Equation 11-43 can be rearranged and expressed as:

$$\frac{F}{E_0} = N + \frac{W_e}{E_0}$$
 (11-44)

Several water influx models have been described in Chapter 10, including the:

- Pot-aquifer model
- Schilthuis steady-state method
- Van Everdingen-Hurst model

The use of these models in connection with Equation 11-44 to simultaneously determine N and W_e is described below.

The Pot-Aquifer Model in the MBE

Assume that the water influx could be properly described using the simple pot-aquifer model given by Equation 10-5 as:

$$W_e = (c_w + c_f)W_i f(p_i - p)$$

$$f = \frac{(encroachment angle)^{\circ}}{360^{\circ}} = \frac{\theta}{360^{\circ}}$$

$$W_i = \left[\frac{\pi(r_a^2 - r_e^2)h \phi}{5.615}\right]$$
(11-45)

Where:

 $r_a = radius$ of the aquifer, ft

 r_e = radius of the reservoir, ft

h = thickness of the aguifer, ft

 ϕ = porosity of the aquifer

 $\theta = \text{encroachment angle}$

 $c_{\rm w} = {\rm aquifer~water~compressibility,~psi}^{-1}$

 c_f = aquifer rock compressibility, psi⁻¹

W_i = initial volume of water in the aquifer, bbl

Since the aquifer properties c_w , c_f , h, r_a , and θ are seldom available, it is convenient to combine these properties and treat as one unknown K. Equation 11-45 can be rewritten as:

$$W_e = K \Delta p \tag{11-46}$$

Combining Equation 11-46 with Equation 11-44 gives:

$$\frac{F}{E_o} = N + K \left(\frac{\Delta p}{E_o} \right) \tag{11-47}$$

Equation 11-47 indicates that a plot of the term (F/E_0) as a function of $(\Delta p/E_0)$ would yield a straight line with an intercept of N and slope of K, as illustrated in Figure 11-23.

The Steady-State Model in the MBE

The steady-state aquifer model as proposed by Schilthuis (1941) is given by:

$$W_e = C \int_{0}^{t} (p_i - p) dt$$
 (11-48)

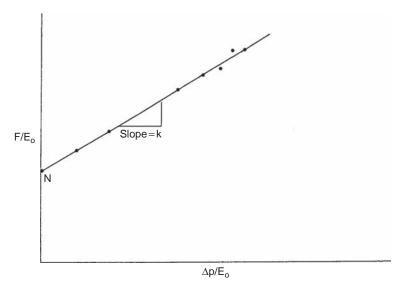


FIGURE 11-23 F/E_o vs. $\Delta p/E_o$.

Where:

W_e = cumulative water influx, bbl

C = water influx constant, bbl/day/psi

t = time, days

 p_i = initial reservoir pressure, psi

p = pressure at the oil-water contact at time t, psi

Combining Equation 11-48 with Equation 11-44 gives:

$$\frac{F}{E_o} = N + C \left(\frac{\int\limits_{o}^{t} (p_i - p) dt}{E_o} \right)$$
 (11-49)

Plotting (F/E_o) versus $\int\limits_{0}^{t}(p_{i}-p)dt/E_{o}$ results in a straight line with an intercept that represents the initial oil in place N and a slope that describes the water influx C as shown in Figure 11-24.

The Unsteady-State Model in the MBE

The van Everdingen-Hurst unsteady-state model is given by:

$$W_e = B \sum \Delta p \ W_{eD} \tag{11-50}$$

with

$$B = 1.119 \varphi c_t r_e^2 h f$$

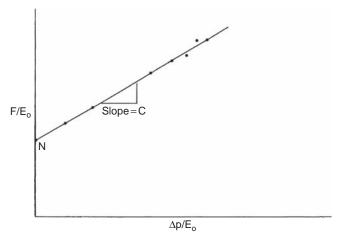


FIGURE 11-24 Graphical determination of N and C.

Van Everdingen and Hurst presented the dimensionless water influx W_{eD} as a function of the dimensionless time t_D and dimensionless radius r_D that are given by:

$$t_{D} = 6.328 \times 10^{-3} \frac{kt}{\phi \mu_{w} c_{t} r_{e}^{2}}$$

$$r_{D} = \frac{r_{a}}{r_{e}}$$

$$c_{t} = c_{w} + c_{f}$$

Where:

t = time, days

k = permeability of the aquifer, md

 ϕ = porosity of the aquifer

 $\mu_{\rm w} = {\rm viscosity}$ of water in the aquifer, cp

 $r_a = radius$ of the aquifer, ft

 r_e = radius of the reservoir, ft

 $c_w = compressibility of the water, psi^{-1}$

Combining Equation 11-50 with Equation 11-44 gives:

$$\frac{F}{E_o} = N + B \left(\frac{\sum \Delta p \ W_{eD}}{E_o} \right) \tag{11-51}$$

The proper methodology of solving the above linear relationship is summarized in the following steps.

- Step 1. From the field past production and pressure history, calculate the underground withdrawal F and oil expansion E_0 .
- Step 2. Assume an aquifer configuration, i.e., linear or radial.
- Step 3. Assume the aquifer radius r_a and calculate the dimensionless radius r_D .
- Step 4. Plot (F/E_o) versus $(\sum \Delta p \ W_{eD})/E_o$ on a Cartesian scale. If the assumed aquifer parameters are correct, the plot will be a straight line with N being the intercept and the water influx constant B being the slope. It should be noted that four other different plots might result. These are:
 - Complete random scatter of the individual points, which indicates that the calculation and/or the basic data are in error.
 - A systematically upward curved line, which suggests that the assumed aquifer radius (or dimensionless radius) is too small.
 - A systematically downward curved line, indicating that the selected aquifer radius (or dimensionless radius) is too large.
 - An s-shaped curve indicates that a better fit could be obtained if a linear water influx is assumed.

Figure 11-25 shows a schematic illustration of Havlena-Odeh (1963) methodology in determining the aquifer fitting parameters.

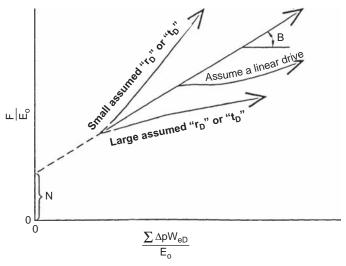


FIGURE 11-25 Havlena and Odeh straight-line plot. (Source: Havlena and Odeh, 1963).

Example 11-5 The material balance parameters, the underground withdrawal F, and oil expansion E_o of a saturated-oil reservoir (i.e., m=o) are given below:

р	F	E _o
3500	_	_
3488	2.04×10^{6}	0.0548
3162	8.77×10^{6}	0.1540
2782	17.05×10^6	0.2820

Assuming that the rock and water compressibilities are negligible, calculate the initial oil in place.

Solution

Step 1. The most important step in applying the MBE is to verify that no water influx exists. Assuming that the reservoir is volumetric, calculate the initial oil in place N by using every individual production data point in Equation 11-38, or:

$$N = F/E_o$$

F	E _o	$N = F/E_o$
2.04×10^{6}	0.0548	37 MMSTB
8.77×10^{6}	0.1540	57 MMSTB
17.05×10^6	0.2820	60 MMSTB

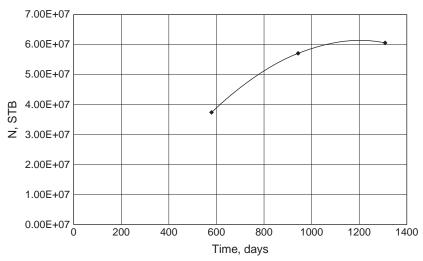


FIGURE 11-26 Indication of water influx.

- Step 2. The above calculations show the calculated values of the initial oil in place are increasing (as shown graphically in Figure 11-26), which indicates a water encroachment, and, therefore, the reservoir should be classified and treated as a water-drive reservoir.
- Step 3. For simplicity, select the pot-aquifer model to represent the water encroachment calculations in the MBE as given by Equation 11-47, or:

$$\frac{F}{E_o} = N + K \left(\frac{\Delta p}{E_o} \right)$$

Step 4. Calculate the terms (F/E_o) and $(\Delta p/E_o)$ of Equation 11-47.

р	Δр	F	E _o	F/E _o	$\Delta p/E_o$
3500	0	_	_	_	_
3488	12	2.04×10^{6}	0.0548	37.23×10^6	219.0
3162	338	8.77×10^{6}	0.1540	56.95×10^6	2194.8
2782	718	17.05×10^6	0.2820	60.46×10^6	2546

Step 5. Plot (F/E_o) versus (Δ p/E_o), as shown in Figure 11-27, and determine the intercept and the slope.

Intercept = N = 35 MMSTB

Slope
$$= K = 9983$$

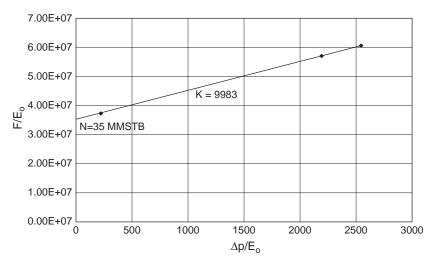


FIGURE 11-27 F/E_o versus $\Delta p/E_o$.

Case 5. Combination-Drive Reservoirs

This relatively complicated case involves the determination of the following three unknowns:

- Initial oil in place, N
- o Size of the gas cap, m
- o Water influx, We

The general MBE that includes these three unknowns is given by Equation 11-32:

$$F = N(E_o + mE_g) + W_e$$

Where the variables constituting the above expressions are defined by

$$\begin{split} F &= N_p \big[B_o + \big(R_p - R_s \big) B_g \big] + W_p B_w \\ &= N_p \big[B_t + \big(R_p - R_s \big) B_g \big] + W_p B_w \\ E_o &= (B_o + B_{oi}) + (R_{si} - R_s) B_g \\ &= B_t + B_{ti} \\ E_g &= B_{oi} \big[\big(B_g / B_{gi} \big) - 1 \big] \end{split}$$

Havlena and Odeh differentiated Equation 11-32 with respect to pressure and rearranged the resulting equation to eliminate m, to give:

$$\frac{FE_g^{\backslash}-F^{\backslash}E_g}{E_oE_g^{\backslash}-E_o^{\backslash}E_g} = N + \frac{W_eE_g^{\backslash}-W_e^{\backslash}E_g}{E_oE_g^{\backslash}-E_o^{\backslash}E_g}$$

in which the primes denote derivatives with respect to pressure, that is,

$$\begin{split} E_g^{\backslash} = & \frac{\partial E_g}{\partial p} = \left(\frac{B_{oi}}{B_{gi}}\right) \frac{\partial B_g}{\partial p} \approx \left(\frac{B_{oi}}{B_{gi}}\right) \frac{\Delta B_g}{\Delta p} \\ E_o^{\backslash} = & \frac{\partial E_o}{\partial p} = \frac{\partial B_t}{\partial p} \approx \frac{\Delta B_t}{\Delta p} \\ F^{\backslash} = & \frac{\partial F}{\partial p} \approx \frac{\Delta F}{\Delta p} \\ W_e^{\backslash} = & \frac{\partial W_e}{\partial p} \end{split}$$

A plot of the left-hand side of the equation versus the second term on the right for a selected aquifer model should, if the choice is correct, provide a straight line with unit slope whose intercept on the ordinate gives the initial oil in place, N. Having correctly determined N and W_e, Equation 11-32 can be solved directly for m, to give:

$$m = \frac{F - N E_o - W_e}{N E_g}$$

Notice that all the given derivatives can be evaluated numerically using one of the finite difference techniques: forward, backward, or central difference formula.

Case 6. Average Reservoir Pressure

To gain an understanding of the behavior of a reservoir with free gas, for example, solution gas drive or gas cap drive, it is essential that every effort be made to determine reservoir pressures with accuracy. In the absence of reliable pressure data, the MBE can be used to estimate average reservoir pressure if accurate values of m and N are available from volumetric calculations. The general MBE is given by Equation 11-39 as:

$$F = N[E_o + m E_g]$$

Solving Equation 11-39 for the average pressure using the production history of the field involves the following graphical procedure:

- Step 1. Select the time at which the average reservoir pressure is to be determined and obtain the corresponding production data, N_p , G_p , and R_p .
- Step 2. Assume several average reservoir pressure values and determine the left-hand side, F, of Equation 11-39 at each assumed pressure:

$$F = N_p \left[B_o + \left(R_p - R_s \right) B_g \right] + W_p B_w$$

Step 3. Using the same assumed average reservoir pressure values as in Step 2, calculate the right-hand side of Equation 11-39:

$$RHS = N[E_o + m E_g]$$

Where:

$$\begin{split} E_o &= (B_o - B_{oi}) + (R_{si} - R_s)B_g \\ E_g &= B_{oi} \left\lceil \left(B_g/B_{gi}\right) - 1 \right\rceil \end{split}$$

- Step 4. Plot the left-hand and right-hand sides of the MBE as calculated in Steps 2 and 3, on Cartesian paper, as a function of assumed average pressure. The point of intersection gives the average reservoir pressure that corresponds to the selected time of Step 1.
- Step 5. Repeat Steps 1 through 4 to estimate reservoir pressure at each selected depletion time.

Tracy's Form of the Material Balance Equation

Neglecting the formation and water compressibilities, the general material balance equation as expressed by Equation 11-13 can be reduced to the following:

$$N = \frac{N_{p}B_{o} + (G_{p} - N_{p} R_{s})B_{g} - (W_{e} - W_{p}B_{w})}{(B_{o} - B_{oi}) + (R_{si} - R_{s})B_{g} + m B_{oi} \left[\frac{B_{g}}{B_{gi}} - 1\right]}$$
(11-52)

Tracy (1955) suggested that the above relationship can be rearranged into a more usable form as:

$$N = N_{p}\Phi_{o} + G_{p}\Phi_{g} + (W_{p}B_{w} - W_{e})\Phi_{w}$$
 (11-53)

where Φ_o , Φ_g , and Φ_w are considered PVT related properties that are functions of pressure and defined by:

$$\Phi_o = \frac{B_o - R_s B_g}{Den} \tag{11-54}$$

$$\Phi_{g} = \frac{B_{g}}{Den}$$
 (11-55)

$$\phi_{\rm w} = \frac{1}{\rm Den} \tag{11-56}$$

with

Den =
$$(B_o - B_{oi}) + (R_{si} - R_s)B_g + m B_{oi} \left[\frac{B_g}{B_{gi}} - 1\right]$$
 (11-57)

Where:

$$\begin{split} &\Phi_o = oil \ PVT \ function \\ &\Phi_g = gas \ PVT \ function \\ &\Phi_w = water \ PVT \ function \end{split}$$

Figure 11-28 gives a graphical presentation of the behavior of Tracy's PVT functions with changing pressure.

Notice that Φ_o is negative at low pressures and all Φ functions are approaching infinity at bubble-point pressure. Tracy's form is valid only for initial pressures equal to bubble-point pressure and cannot be used at pressures above bubble point. Furthermore, the shape of the Φ function curves illustrate that small errors in pressure and/or production can cause large errors in calculated oil in place at pressures near the bubble point.

Steffensen (1992), however, pointed out the Tracy's equation uses the oil formation volume factor at the bubble-point pressure B_{ob} for the initial B_{oi} , which causes all the PVT functions to become infinity at the bubble-point pressure. Steffensen suggested that Tracy's equation could be extended for applications above the bubble-point pressure, i.e., for undersaturated-oil reservoirs, by simply using the value of B_o at the initial reservoir pressure. He concluded that

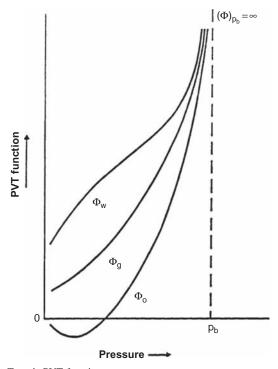


FIGURE 11-28 Tracy's PVT functions.

Tracy's methodology could predict reservoir performance for the entire pressure range from any initial pressure down to abandonment.

The following example is given by Tracy (1955) to illustrate his proposed approach.

Example 11-6 The production history of a saturated-oil reservoir is as follows:

Pressure, psia	Cumulative Oil, MSTB	Cumulative Gas, MMscf
1690	0	0
1600	398	38.6
1500	1570	155.8
1100	4470	803

The calculated values of the PVT functions are given below:

Pressure, psia	$\Phi_{ m o}$	$\Phi_{ m g}$
1600	36.60	0.4000
1500	14.30	0.1790
1100	2.10	0.0508

Calculate the oil in place N.

Solution

The calculations can be conveniently performed in following table:

p, psia	N _p , MSTB	G _p , MMscf	$(N_p \; \Phi_o)$	$(G_p \Phi_g)$	N, STB
1600	398	38.6	14.52×10^{6}	15.42×10^6	29.74×10^{6}
1500	155.8	155.8	22.45×10^{6}	27.85×10^6	50.30×10^6
1100	803.0	803.0	9.39×10^{6}	40.79×10^6	50.18×10^6

The above results show that the original oil in place in this reservoir is approximately 50 MMSTB of oil. The calculation at 1600 psia is a good example of the sensitivity of such a calculation near the bubble-point pressure. Since the last two values of the original oil in place agree so well, the first calculation is probably wrong.

PROBLEMS

1. Given the following data on an oil reservoir:

	Oil	Aquifer	
Geometry	circle	semi-circle	
Encroachment angle	_	180°	
Radius, ft	4000	80,000	
Flow regime	semisteady-state	unsteady-state	
Porosity	<u> </u>	0.20	
Thickness, ft	_	30	

	Oil	Aquifer
Permeability, md	200	50
Viscosity, cp	1.2	0.36
Original pressure	3800	3800
Current pressure	3600	_
Original volume factor	1.300	1.04
Current volume factor	1.303	1.04
Bubble-point pressure	3000	_

The field has been on production for 1120 days and has produced 800,000 STB of oil and 60,000 STB of water. Water and formation compressibilities are estimated to 3×10^{-6} and 3.5×10^{-6} psi⁻¹, respectively. Calculate the original oil in place.

2. The following rock- and fluid-properties data are available on the Nameless Fields:

$$\begin{array}{ll} \text{Reservoir area} = 1000 \text{ acres} & \text{porosity} = 10\% & \text{thickness} = 20' \\ T = 140^{\circ}F & s_{wi} = 20\% \\ p_i = 4000 \text{ psi} & p_b = 4000 \text{ psi} \end{array}$$

The gas compressibility factor and relative permeability ratio are given by the following expressions:

$$z = 0.8 - 0.00002(p - 4000)$$

$$\frac{k_{rg}}{k_{ro}} = 0.00127e^{17.269Sg}$$

The production history of the field is given below:

	4000 psi	3500 psi	3000 psi
μ _o , cp	1.3	1.25	1.2
μ _g , cp	_	0.0125	0.0120
B _o , bbl/STB	1.4	1.35	1.30
R _s , scf/STB	_	_	450
GOR, scf/STB	600	_	1573

Subsurface information indicates that there is no aquifer and has been no water production.

Calculate:

- a. Remaining oil in place at 3000 psi
- **b.** Cumulative gas produced at 3000 psi
- **3.** The following PVT and production history data are available on an oil reservoir in West Texas:

Original oil in place = 10 MMSTB Initial water saturation = 22% Initial reservoir pressure = 2496 psia Bubble-point pressure = 2496 psi

Pressure psi	B _o bbl/STB	R _s scf/STB	B _g bbl/scf	μ _o cp	μ _g cp	GOR scf/STB
2496	1.325	650	0.000796	0.906	0.016	650
1498	1.250	486	0.001335	1.373	0.015	1360
1302	1.233	450	0.001616	1.437	0.014	2080

The cumulative gas-oil ratio at 1302 psi is recorded at 953 scf/STB. Calculate:

- a. Oil saturation at 1302 psia
- **b.** Volume of the free gas in the reservoir at 1302 psia
- c. Relative permeability ratio (k_g/k_o) at 1302 psia
- **4.** The Nameless Field is an undersaturated-oil reservoir. The crude oil system and rock type indicate that the reservoir is highly compressible. The available reservoir and production data are given below:

$$\begin{array}{ll} S_{wi} = 0.25 & \qquad & \varphi = 20\% & \qquad & Area = 1,000 \ acres \\ h = 70' & \qquad & T = 150 ^{\circ} F \end{array}$$

Bubble-point pressure = 3500 psia

	Original condition	Current conditions
Pressure, psi	5000	4500
B _o , bbl/STB	1.905	1.920
R _s , scf/STB	700	700
N _P , MSTB	0	610.9

Calculate the cumulative oil production at 3900 psi. The PVT data show that the oil formation volume factor is equal to 1.938 bbl/STB at 3900 psia.

5. The following data² are available on a gas-cap-drive reservoir:

Pressure (psi)	N _p (MMSTB)	R _p (scf/STB)	B _o (RB/STB)	R _s (scf/STB)	B _g (RB/scf)
3,330			1.2511	510	0.00087
3,150	3.295	1,050	1.2353	477	0.00092
3,000	5.903	1,060	1.2222	450	0.00096
2,850	8.852	1,160	1.2122	425	0.00101
2,700	11.503	1,235	1.2022	401	0.00107
2,550	14.513	1,265	1.1922	375	0.00113
2,400	17.730	1,300	1.1822	352	0.00120

Calculate the initial oil and free gas volumes.

^{2.} Dake, L. P., Fundamentals of Reservoir Engineering, Elsevier Publishing Co., Amsterdam, 1978.

6. The Wildcat Reservoir was discovered in 1980. This reservoir had an initial reservoir pressure of 3,000 psia, and laboratory data indicated a bubble-point pressure of 2,500 psi. The following additional data are available:

Area = 700 acres
Thickness = 35 ft
Porosity = 20%
Temperature = $150^{\circ}F$ API gravity = 50° Specific gravity of gas = 0.72Initial water saturation = 25%

Average isothermal oil compressibility above the bubble point = $18 \times 10^{-6} \, \mathrm{psi}^{-1}$

Calculate the volume of oil initially in place at 3,000 psi as expressed in STB.

Reference

Clark, N., 1969. Elements of Petroleum Reservoirs. SPE, Dallas, TX.

Cole, F., 1969. Reservoir Engineering Manual. Gulf Publishing Co., Houston, TX.

Craft, B.C., Hawkins, M., 1991a. (Revised by Terry, R. E.), Applied Petroleum Reservoir Engineering, second ed. Prentice Hall, Englewood Cliffs, NJ.

Dake, L.P., 1978. Fundamentals of Reservoir Engineering. Elsevier, Amsterdam.

Dake, L., 1994. The Practice of Reservoir Engineering. Elsevier, Amsterdam.

Economides, M., Hill, D., 1993. Petroleum Production System. Prentice Hall.

Havlena, D., Odeh, A.S., 1963. The material balance as an equation of a straight line. J. Pet. Technol. 896–900.

Havlena, D., Odeh, A.S., 1964. The material balance as an equation of a straight line, part II—field cases. J. Pet. Technol. 815–822.

Schilthuis, R., 1941. Active oil and reservoir energy. Trans. AIME 118, 33.

Steffensen, R., 1992. Solution-gas-drive reservoirs. In: Petroleum Engineering Handbook. SPE, Dallas (Chapter 37).

Tracy, G., 1955. Simplified form of the MBE. Trans. AIME 204, 243-246.

Van Everdingen, A., Hurst, W., 1949. The application of the Laplace transformation to flow problems in reservoirs. *Trans.* AIME, 186.

Predicting Oil Reservoir Performance

Most reservoir engineering calculations involve the use of the material balance equation. Some of the most useful applications of the MBE require the concurrent use of fluid flow equations, e.g., Darcy's equation. Combining the two concepts would enable the engineer to predict the reservoir future production performance as a function of time. Without the fluid flow concepts, the MBE simply provides performance as a function of the average reservoir pressure. Prediction of the reservoir future performance is ordinarily performed in the following two phases: **Phase 1.** Predicting cumulative hydrocarbon production as a function of declining reservoir pressure. This stage is accomplished without regard to:

- o Actual number of wells
- Location of wells
- o Production rate of individual wells
- Time required to deplete the reservoir

Phase 2. The second stage of prediction is the time-production phase. In these calculations, the reservoir performance data, as calculated from Phase One, are correlated with time. It is necessary in this phase to account for the number of wells and the productivity of each well.

PHASE 1. RESERVOIR PERFORMANCE PREDICTION METHODS

The material balance equation in its various mathematical forms as presented in Chapter 11 is designed to provide with estimates of the initial oil in place N, size of the gas cap m, and water influx W_e . To use the MBE to predict the reservoir future performance, it requires two additional relations:

- Equation of producing (instantaneous) gas-oil ratio
- Equation for relating saturations to cumulative oil production

These auxiliary mathematical expressions are presented as follows:

Instantaneous Gas-Oil Ratio

The produced gas-oil ratio (GOR) at any particular time is the ratio of the standard cubic feet of *total* gas being produced at any time to the stock-tank

barrels of oil being produced at that same instant. Hence, the name instantaneous gas-oil ratio. Equation 6-54 in Chapter 6 describes the GOR mathematically by the following expression:

$$GOR = R_s + \left(\frac{k_{rg}}{k_{ro}}\right) \left(\frac{\mu_o B_o}{\mu_g B_g}\right)$$
 (12-1)

Where:

GOR = instantaneous gas-oil ratio, scf/STB

 $R_s = gas solubility, scf/STB$

 k_{rg} = relative permeability to gas

 k_{ro} = relative permeability to oil

 $B_o = oil$ formation volume factor, bbl/STB

 B_{σ} = gas formation volume factor, bbl/scf

 $\mu_{o} = oil \ viscosity, cp$

 $\mu_g = gas \ viscosity, cp$

The instantaneous GOR equation is of fundamental importance in reservoir analysis. The importance of Equation 12-1 can appropriately be discussed in conjunction with Figures 12-1 and 12-2.

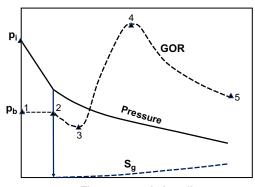
These illustrations show the history of the gas-oil ratio of a hypothetical depletion-drive reservoir that is typically characterized by the following points:

Point 1. When the reservoir pressure p is above the bubble-point pressure p_b , there is no free gas in the formation, i.e., $k_{rg} = 0$, and therefore:

$$GOR = R_{si} = R_{sb} \tag{12-2}$$

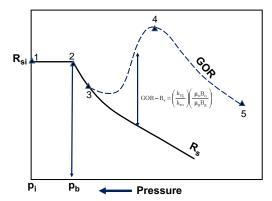
The gas-oil ratio remains constant at R_{si} until the pressure reaches the bubble-point pressure at Point 2.

Point 2. As the reservoir pressure declines below p_b, the gas begins to evolve from solution and its saturation increases. This free gas, however,



Time or cumulative oil

FIGURE 12-1 Characteristics of solution-gas-drive reservoirs.



 $\textbf{FIGURE 12-2} \quad \text{Schematic illustration of the interrelationship between GOR and } R_s \text{ in solution-gas} \\ \text{drive reservoirs.}$

cannot flow until the gas saturation S_g reaches the critical gas saturation S_{gc} at Point 3. From Point 2 to Point 3, the instantaneous GOR is described by a decreasing gas solubility as:

$$GOR = R_s (12-3)$$

Point 3. At Point 3, the free gas begins to flow with the oil and the values of GOR are progressively increasing with the declining reservoir pressure to Point 4. During this pressure decline period, the GOR is described by Equation 12-1, or:

$$GOR = R_s + \left(\frac{k_{rg}}{k_{ro}}\right) \left(\frac{\mu_o \ B_o}{\mu_g \ B_g}\right)$$

- **Point 4.** At Point 4, the maximum GOR is reached due to the fact that the supply of gas has reached a maximum and marks the beginning of the *blow-down* period to Point 5.
- **Point 5.** This point indicates that all the producible free gas has been produced and the GOR is essentially equal to the gas solubility and continues to Point 6.

There are three types of gas-oil ratios, all expressed in scf/STB, which must be clearly distinguished from each other. These are:

- Instantaneous GOR (defined by Equation 12-1)
- Solution GOR
- Cumulative GOR

The solution gas-oil ratio is a PVT property of the crude oil system. It is commonly referred to as *gas solubility* and denoted by R_s. It measures the tendency of the gas to dissolve in or evolve from the oil with changing pressures. It should be pointed out that as long as the evolved gas remains immobile, i.e., gas

saturation S_g is less than the critical gas saturation, the instantaneous GOR is equal to the gas solubility, i.e.:

$$GOR = R_s$$

The cumulative gas-oil ratio R_p , as defined previously in the material balance equation, should be clearly distinguished from the producing (instantaneous) gas-oil ratio (GOR). The cumulative gas-oil ratio is defined as:

$$R_p \!=\! \frac{cumulative~(TOTAL)~gas~produced}{cumulative~oil~produced}$$

or

$$R_p = \frac{G_p}{N_p} \tag{12-4}$$

Where:

 R_p = cumulative gas-oil ratio, scf/STB

 G_p = cumulative gas produced, scf

 N_p = cumulative oil produced, STB

The cumulative gas produced G_p is related to the instantaneous GOR and cumulative oil production by the expression:

$$G_{p} = \int_{0}^{N_{p}} (GOR) dN_{p}$$
 (12-5)

Equation 12-5 simply indicates that the cumulative gas production at any time is essentially the area under the curve of the GOR versus N_p relationship, as shown in Figure 12-3.

The incremental cumulative gas produced ΔG_p between N_{p1} , and N_{p2} is then given by:

$$\Delta G_p = \int_{N_{pl}}^{N_{p2}} (GOR) dN_p \qquad (12-6)$$

The above integral can be approximated by using the trapezoidal rule, to give:

$$\Delta G_p = \left\lceil \frac{(GOR)_1 + (GOR)_2}{2} \right\rceil \left(N_{p2} - N_{p1}\right)$$

or

$$\Delta G_p = (GOR)_{avg} \Delta N_p$$

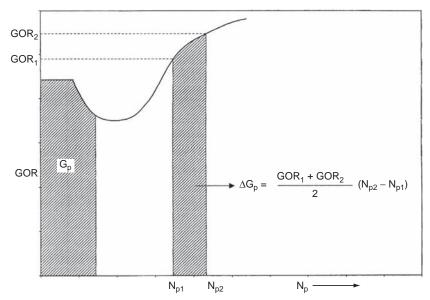


FIGURE 12-3 Relationship between GOR and G_p.

Equation 12-5 can then be approximated as:

$$G_{p} = \sum_{o} (GOR)_{avg} \Delta N_{p}$$
 (12-7)

Example 12-1 The following production data are available on a depletion-drive reservoir:

p psi	GOR scf/STB	N _p MMSTB
2925 (p _i)	1340	0
2600	1340	1.380
2400	1340	2.260
2100 (p _i)	1340	3.445
1800	1936	7.240
1500	3584	12.029
1200	6230	15.321

Calculate cumulative gas produced G_p and cumulative gas-oil ratio at each pressure.

Solution

Step	1.	Construct	the	following	table:
------	----	-----------	-----	-----------	--------

p psi	GOR scf/STB	(GOR) _{avg} scf/STB	N _p MSTB	ΔN _p MMSTB	Δ G _p MMscf	G _p MMscf	R _p scf/STB
2925	1340	1340	0	0	0	0	_
2600	1340	1340	1.380	1.380	1849	1849	1340
2400	1340	1340	2.260	0.880	1179	3028	1340
2100	1340	1340	3.445	1.185	1588	4616	1340
1800	1936	1638	7.240	3.795	6216	10,832	1496
1500	3584	2760	12.029	4.789	13,618	24,450	2033
1200	6230	4907	15.321	3.292	16,154	40,604	2650

The Reservoir Saturation Equations

The saturation of a fluid (gas, oil, or water) in the reservoir is defined as the volume of the fluid divided by the pore volume, or:

$$S_o = \frac{\text{oil volume}}{\text{pore volume}}$$
 (12-8)

$$S_{w} = \frac{\text{water volume}}{\text{pore volume}}$$
 (12-9)

$$S_g = \frac{\text{gas volume}}{\text{pore volume}}$$
 (12-10)

$$S_o + S_w + S_g + 1.0$$
 (12-11)

Consider a volumetric oil reservoir with no gas cap that contains N stocktank barrels of oil at the initial reservoir pressure p_i. Assuming no water influx gives:

$$S_{oi} = 1 - S_{wi}$$

where the subscript i indicates initial reservoir condition. From the definition of oil saturation:

$$1 - S_{wi} = \frac{N B_{oi}}{pore \ volume}$$

or

$$pore volume = \frac{N B_{oi}}{1 - S_{wi}}$$
 (12-12)

If the reservoir has produced N_p stock-tank barrels of oil, the remaining oil volume is given by:

remaining oil volume =
$$(N - N_p)B_o$$
 (12-13)

Substituting Equation 12-13 and 12-12 into Equation 12-8 gives:

$$S_{o} = \frac{(N - N_{p})B_{o}}{\left(\frac{NB_{oi}}{1 - S_{wi}}\right)}$$
(12-14)

or

$$S_{o} = (1 - S_{wi}) \left(1 - \frac{N_{p}}{N} \right) \frac{B_{o}}{B_{oi}}$$
 (12-15)

$$S_g = 1 - S_o - S_{wi} \tag{12-16}$$

Example 12-2

A volumetric solution-gas-drive reservoir has an initial water saturation of 20%. The initial oil formation volume factor is reported at 1.5 bbl/STB. When 10% of the initial oil was produced, the value of $B_{\rm o}$ decreased to 1.38. Calculate the oil saturation and gas saturation.

Solution

From Equation 12-5

$$S_o = (1 - 0.2)(1 - 0.1) \left(\frac{1.38}{1.50}\right) = 0.662$$

$$S_g = 1 - 0.662 - 0.20 = 0.138$$

It should be pointed out that the values of the relative permeability ratio k_{rg}/k_{ro} as a function of oil saturation can be generated by using the actual field production as expressed in terms of N_p , GOR, and PVT data. The proposed methodology involves the following steps:

Step 1. Given the actual field cumulative oil production N_p and the PVT data as a function of pressure, calculate the oil and gas saturations from Equations 12-15 and 12-16, i.e.:

$$\begin{split} S_o = & (1 - S_{wi}) \bigg(1 - \frac{N_p}{N} \bigg) \frac{B_o}{B_{oi}} \\ S_g = & 1 - S_o - S_{wi} \end{split} \label{eq:solution}$$

Step 2. Using the actual field instantaneous GORs, solve Equation 12-1 for the relative permeability ratio as:

$$\frac{k_{rg}}{k_{ro}} = (GOR - R_s) \left(\frac{\mu_g B_g}{\mu_o B_o}\right)$$
 (12-17)

Step 3. Plot (k_{rg}/k_{ro}) versus S_o on a semilog paper.

Equation 12-15 suggests that all the remaining oil saturation be distributed uniformly throughout the reservoir. If water influx, gas-cap expansion, or gas-cap shrinking has occurred, the oil saturation equation, i.e., Equation 12-15, must be adjusted to account for oil trapped in the invaded regions.

Oil saturation adjustment for water influx

The proposed oil saturation adjustment methodology is illustrated in Figure 12-4 and described by the following steps:

Step 1. Calculate the pore volume in the water-invaded region, as:

$$W_e - W_p B_w = (P.V)_{water} (1 - S_{wi} - S_{orw})$$

Solving for the pore volume of water-invaded zone (P.V)_{water} gives:

$$(P.V)_{\text{water}} = \frac{W_{\text{e}} - W_{\text{p}} B_{\text{w}}}{1 - S_{\text{wi}} - S_{\text{orw}}}$$
(12-18)

Where:

 $(P.V)_{water}$ = pore volume in water-invaded zone, bbl S_{orw} = residual oil saturated in the imbibition water-oil system.

Step 2. Calculate oil volume in the water-invaded zone, or:

volume of oil =
$$(P.V)$$
 water S_{orw} (12-19)

Step 3. Adjust Equation 12-14 to account for the trapped oil by using Equations 12-18 and 12-19:

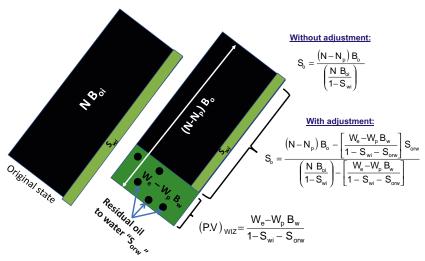


FIGURE 12-4 Oil saturation adjustment for water influx.

$$S_{o} = \frac{(N - N_{p})B_{o} - \left[\frac{W_{e} - W_{p}B_{w}}{1 - S_{wi} - S_{orw}}\right]S_{orw}}{\left(\frac{NB_{oi}}{1 - S_{wi}}\right) - \left[\frac{W_{e} - W_{p}B_{w}}{1 - S_{wi} - S_{orw}}\right]}$$
(12-20)

Oil saturation adjustment for gas-cap expansion

The oil saturation adjustment procedure is illustrated in Figure 12-5 and summarized below:

Step 1. Assuming no gas is produced from the gas cap, calculate the net expansion of the gas cap, from:

Expansion of the gas cap =
$$m NB_{oi} \left(\frac{B_g}{B_{gi}} - 1 \right)$$
 (12-21)

Step 2. Calculate the pore volume of the gas-invaded zone, (P.V)gas, by solving the following simple material balance:

$$m N B_{oi} \left(\frac{B_g}{B_{gi}} - 1 \right) = (P.V)_{gas} (1 - S_{wi} - S_{org})$$

or

$$(P.V)_{gas} = \frac{mNB_{oi} \left(\frac{B_g}{B_{gi}} - 1\right)}{1 - S_{wi} - S_{org}}$$
(12-22)

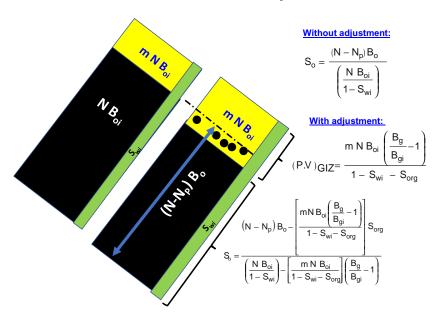


FIGURE 12-5 Oil saturation adjustment for gas-cap expansion.

Where:

 $(P.V)_{gas}$ = pore volume of the gas-invaded zone

 S_{org} = residual oil saturation in gas-oil system

Step 3. Calculate the volume of oil in the gas-invaded zone.

oil volume =
$$(P.V)_{gas}S_{org}$$
 (12-23)

Step 4. Adjust Equation 12-14 to account for the trapped oil in the gas expansion zone by using Equations 12-22 and 12-23, to give:

$$S_{o} = \frac{\left(N - N_{p}\right)B_{o} - \left[\frac{mNB_{oi}\left(\frac{B_{g}}{B_{gi}} - 1\right)}{1 - S_{wi} - S_{org}}\right]S_{org}}{\left(\frac{NB_{oi}}{1 - S_{wi}}\right) - \left[\frac{mNB_{oi}}{1 - S_{wi} - S_{org}}\right]\left(\frac{B_{g}}{B_{gi}} - 1\right)}$$
(12-24)

Oil saturation adjustment for combination drive

For a combination-drive reservoir, i.e., water influx and gas cap, the oil-saturation equation as given by Equation 12-14 can be adjusted to account for both driving mechanisms, as:

$$S_{o} = \frac{\left(N - N_{p}\right)B_{o} - \left[\frac{mNB_{oi}\left(\frac{B_{g}}{B_{gi}} - 1\right)S_{org}}{1 - S_{wi} - S_{org}} + \frac{\left(W_{e} - W_{p}\right)S_{orw}}{1 - S_{wi} - S_{orw}}\right]}{\frac{NB_{oi}}{1 - S_{wi}} - \left[\frac{mNB_{oi}\left(\frac{B_{g}}{B_{gi}} - 1\right)}{1 - S_{wi} - S_{org}} + \frac{W_{e} - W_{p}B_{w}}{1 - S_{wi} - S_{orw}}\right]}$$
(12-25)

Oil saturation adjustment for shrinking gas cap

Cole (1969) points out that the control of the gas cap size is very often a reliable guide to the efficiency of reservoir operations. A shrinking gas cap will cause the loss of substantial amount of oil, which might otherwise be recovered. Normally, there is little or no oil saturation in the gas cap, and if the oil migrates into the original gas zone, there will necessarily be some residual oil saturation remaining in this portion of the gas cap at abandonment. The magnitude of this loss may be quite large, depending upon the:

- o Area of the gas-oil contact
- o Rate of gas-cap shrinkage
- Relative permeability characteristics
- Vertical permeability

A shrinking gas cap can be controlled by either shutting in wells that are producing large quantities of gas-cap gas or by returning some of the produced gas back the gas cap portion of the reservoir. In many cases, the shrinkage cannot be completely eliminated by shutting in wells, as there is a practical limit to the number of wells that can be shut in. The amount of oil lost by the shrinking gas cap can be very well the engineer's most important economic justification for the installation of gas return facilities.

The difference between the original volume of the gas cap and the volume occupied by the gas cap at any subsequent time is a measure of the volume of oil that has migrated into the gas cap. If the size of the original gas cap is m N $B_{\rm oi}$, then the expansion of the original free gas resulting from reducing the pressure from p_i to p is:

Expansion of the original gas cap =
$$m N B_{oi} [(B_g/B_{gi}) - 1]$$

Where:

m N
$$B_{oi} = \text{original gas-cap volume, bbl}$$
 $B_g = \text{gas FVF, bbl/scf}$

If the gas cap is shrinking, then the volume of the produced gas must be larger than the gas-cap expansion. All of the oil that moves into the gas cap will not be lost, as this oil will also be subject to the various driving mechanisms. Assuming no original oil saturation in the gas zone, the oil that will be lost is essentially the residual oil saturation remaining at abandonment. If the cumulative gas production from -the gas cap is G_{pc} scf, the volume of the gas-cap shrinkage as expressed in barrels is equal to:

$$Gas-cap\, shrinkage = G_{pc}\, B_g - mNB_{oi} \left[\left(B_g/B_{gi} \right) - 1 \right]$$

From the volumetric equation:

$$G_{pc}B_g - mNB_{oi}\left[\left(B_g/B_{gi}\right) - 1\right] = 7758Ah\varphi\left(1 - S_{wi} - S_{gr}\right)$$

Where:

A = average cross-sectional area of the gas-oil contact, acres

h = average change in depth of the gas-oil contact, feet

 S_{gr} = residual gas saturation in the shrinking zone

The volume of oil lost as a result of oil migration to the gas cap can also be calculated from the volumetric equation as follows:

Oil lost =
$$7758 \, Ah\phi S_{org}/B_{oa}$$

Where:

 $S_{\text{org}} = \text{residual}$ oil saturation in the gas-cap shrinking zone

 $B_{oa} = oil FVF$ at abandonment

Combining the above relationships and eliminating the term 7,758 A h ϕ , give the following expression for estimating the volume of oil in barrels lost in the gas cap:

$$Oil~lost = \frac{\left[G_{pc}~B_g - mNB_{oi} \left(\frac{B_g}{B_{gi}} - 1\right)\right] S_{org}}{\left(1 - S_{wi} - S_{gr}\right) B_{oa}}$$

Where:

 $G_{pc}=$ cumulative gas production for the gas cap, scf $B_g = gas FVF, bbl/scf$

All the methodologies that have been developed to predict the future reservoir performance are essentially based on employing and combining the above relationships that include the:

- MBE
- Saturation equations
- Instantaneous GOR
- Equation relating the cumulative gas-oil ratio to the instantaneous GOR

Using the above information, it is possible to predict the field primary recovery performance with declining reservoir pressure. There are three methodologies that are widely used in the petroleum industry to perform a reservoir study. These are:

- Tracy's method
- Muskat's method
- Tarner's method

These methods yield essentially the same results when small intervals of pressure or time are used. The methods can be used to predict the performance of a reservoir under any driving mechanism, including:

- Solution-gas drive
- Gas-cap drive
- Water drive
- Combination drive

The practical use of all the techniques is illustrated in predicting the primary recovery performance of a volumetric solution-gas-drive reservoir. Using the appropriate saturation equation, e.g., Equation 12-20 for a water-drive reservoir, any of the available reservoir prediction techniques could be applied to other reservoirs operating under different driving mechanisms.

The following two cases of the solution-gas-drive reservoir are considered:

- Undersaturated-oil reservoirs
- Saturated-oil reservoirs

831

Undersaturated-Oil Reservoirs

When the reservoir pressure is above the bubble-point pressure of the crude oil system, the reservoir is considered an undersaturated. The general material balance is expressed in Chapter 11 by Equation 11-15.

$$N \!=\! \frac{N_{p} \! \left[B_{o} + \! \left(R_{p} - R_{s} \right) \! B_{g} \right] - \! \left(W_{e} - W_{p} \, B_{w} \right) - G_{inj} \, B_{ginj} - W_{inj} B_{wi}}{ \left(B_{o} - B_{oi} \right) + \left(R_{si} - R_{s} \right) \! B_{g} + m B_{oi} \! \left[\frac{B_{g}}{B_{gi}} - 1 \right] + B_{oi} \! \left(1 + m \right) \! \left[\frac{S_{wi} c_{w} + c_{f}}{1 - S_{wi}} \right] \! \Delta p }$$

For a volumetric undersaturated reservoir with no fluid injection, the following conditions are observed:

$$m = 0$$

$$W_e = 0$$

$$R_s = R_{si} = R_p$$

Imposing the above conditions on the MBE reduces the equation to the following simplified form:

$$N = \frac{N_{p} B_{o}}{(B_{o} - B_{oi}) + B_{oi} \left[\frac{S_{wi} c_{w} + c_{f}}{1 - S_{wi}} \right] \Delta p}$$
(12-26)

with

$$\Delta p = p_i - p$$

Where:

 $p_i = initial reservoir pressure$

p = current reservoir pressure

Hawkins (1955) introduced the oil compressibility c_o into the MBE to further simplify the equation. The oil compressed is defined in Chapter 2 by:

$$c_o = \frac{1}{B_{oi}} \frac{B_o - B_{oi}}{\Delta p}$$

rearranging, gives:

$$B_o - B_{oi} = c_o B_{oi} \Delta p$$

Combining the above expression with Equation 12-26 gives:

$$N = \frac{N_{p} B_{o}}{c_{o} B_{oi} \Delta p + B_{oi} \left[\frac{S_{wi} c_{w} + c_{f}}{1 - S_{wf}} \right] \Delta p}$$
(12-27)

The denominator of the above equation can be written as:

$$B_{oi} \left[c_o + \frac{S_{wi} c_w}{1 - S_{wi}} + \frac{c_f}{1 - S_{wi}} \right] \Delta p \tag{12-28}$$

Since there are only two fluids in the reservoir, i.e., oil and water, then:

$$S_{oi} + S_{wi} = 1$$

Equation 12-28 can then be expressed as:

$$B_{oi} \left[\frac{S_{oi} c_o + S_{wi} c_w + c_f}{1 - S_{wi}} \right] \Delta p$$

The term between the two brackets is called the effective compressibility and defined by Hawkins (1955) as:

$$c_{o} = \frac{S_{oi} c_{o} + S_{wi} c_{w} + c_{f}}{1 - S_{wi}}$$
(12-29)

Combining Equations 12-27, 12-28, and 12-29, the MBE above the bubble-point pressure becomes:

$$N = \frac{N_p B_o}{B_{oi} c_e \Delta p} = \frac{N_p B_o}{B_{oi} c_e (P_i - P)}$$
(12-30)

Equation 12-30 can be expressed as an equation of a straight line by:

$$P = P_i - \left[\frac{1}{NB_{oi} c_e} \right] N_p B_o$$
 (12-31)

Figure 12-6 indicates that the reservoir pressure will decrease linearly with cumulative reservoir voidage $N_p \ B_o$.

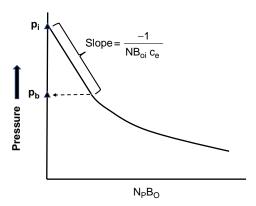


FIGURE 12-6 Pressure-cumulative production relationship.

Rearranging Equation 12-31 and solving for the cumulative oil production N_p gives:

$$N_{p} = Nc_{e} \left(\frac{B_{o}}{B_{oi}}\right) \Delta p \tag{12-32}$$

The calculation of future reservoir production, therefore, does not require a trial-and-error procedure, but can be obtained directly from the above expression.

Example 12-3

The following data are available on a volumetric undersaturated-oil reservoir:

$$\begin{array}{lll} p_i = 4000\,psi & p_b = 3000\,psi & N = 85\,MMSTB \\ c_f = 5\times 10^{-6}\,psi^{-1} & c_o = 15\times 10^{-6}\,psi^{-1} & c_w = 3\times 10^{-6}\,psi^{-1} \\ S_{wi} = 30\% & B_{oi} = 1.40\,bbl/STB \end{array}$$

Estimate cumulative oil production when the reservoir pressure drops to 3500 psi. The oil formation volume factor at 3500 psi is 1.414 bbl/STB.

Solution

Step 1. Determine the effective compressibility from Equation 12-29.

$$\begin{split} c_e = & \frac{(0.7) \left(15 \times 10^{-6}\right) + (0.3) \left(3 \times 10^{-6}\right) + 5 \times 10^{-6}}{1 - 0.3} \\ = & 23.43 \times 10^{-6} \text{ psi}^{-1} \end{split}$$

Step 2. Estimate N_p from Equation 12-32.

$$N_p = (85 \times 10^{-6}) (23.43 \times 10^{-6}) \left(\frac{1.411}{1.400}\right) (4000 - 3500)$$

= 985.18 MSTB

Saturated-Oil Reservoirs

If the reservoir originally exists at its bubble-point pressure, the reservoir is referred to as a saturated-oil reservoir. This is considered as the second type of the solution-gas-drive-reservoir. As the reservoir pressure declines below the bubble-point, the gas begins to evolve from solution. The general MBE may be simplified by assuming that the expansion of the gas is much greater than the expansion of rock and initial water and, therefore, can be neglected. For a volumetric and saturated-oil reservoir with no fluid injection, the MBE can be expressed by:

$$N = \frac{N_p B_o + (G_p - N_p R_s) B_g}{(B_o - B_{oi}) + (R_{si} - R_s) B_g}$$
(12-33)

The above material balance equation contains two unknowns, which are:

- Cumulative oil production N_p
- o Cumulative gas production G_p

The following reservoir and PVT data must be available in order to predict the primary recovery performance of a depletion-drive reservoir in terms of N_p and G_p :

a. Initial oil-in-place N

Generally, the volumetric estimate of in-place oil is used in calculating the performance. Where there is sufficient solution-gas-drive history, however, this estimate may be checked by calculating a material-balance estimate.

b. Hydrocarbon PVT data

Since differential gas liberation is assumed to best represent the conditions in the reservoir, differential laboratory PVT data should be used in reservoir material balance. The flash PVT data are then used to convert from reservoir conditions to stock-tank conditions.

If laboratory data are not available, reasonable estimates may sometimes be obtained from published correlations. If differential data are not available, the flash data may be used instead; however, this may result in large errors for high-solubility crude oils.

c. Initial fluid saturations

Initial fluid saturations obtained from a laboratory analysis of core data are preferred; however, if these are not available, estimates in some cases may be obtained from a well-log analysis or may be obtained from other reservoirs in the same or similar formations.

d. Relative permeability data

Generally, laboratory-determined $k_{\rm g}/k_{\rm o}$ and $k_{\rm ro}$ data are averaged to obtain a single representative set for the reservoir. If laboratory data are not available, estimates in some cases may be obtained from other reservoirs in the same or similar formations.

Where there is sufficient solution-gas-drive history for the reservoir, calculate (k_{rg}/k_{ro}) values versus saturation from Equations 12-15 and 12-17, i.e.:

$$\begin{split} S_o &= (1-S_{wi})\big(1-N_p/N\big)(B_o/B_{oi}) \\ k_{rg}/k_{ro} &= (GOR-R_s)\Big(\mu_g\,B_g/\mu_o\,B_o\Big) \end{split}$$

The above results should be compared with the averaged laboratory relative permeability data. This may indicate a needed adjustment in the early data and possibly an adjustment in the overall data.

All the techniques that are used to predict the future performance of a reservoir are based on combining the appropriate MBE with the instantaneous

835

GOR using the proper saturation equation. The calculations are repeated at a series of assumed reservoir pressure drops. These calculations are usually based on one stock-tank barrel of oil in place at the bubble-point pressure, i.e., N=1. This avoids carrying large numbers in the calculation procedure and permits calculations to be made on the basis of the fractional recovery of initial oil in place.

There are several widely used techniques that were specifically developed to predict the performance of solution-gas-drive reservoirs, including:

- Tracy's method
- o Muskat's method
- o Tarner's method

These methodologies are presented below.

Tracy's Method

Tracy (1955) suggests that the general material balance equation can be rearranged and expressed in terms of three functions of PVT variables. Tracy's arrangement is given in Chapter 11 by Equation 11-53 and is repeated here for convenience:

$$N = N_{p} \Phi_{o} + G_{p} \Phi_{g} + (W_{p} B_{w} - W_{e}) \Phi_{w}$$
 (12-34)

where Φ_o , Φ_g , and Φ_w are considered PVT-related properties that are functions of pressure and defined by:

$$\Phi_{o} = \frac{B_{o} - R_{s}B_{g}}{Den}$$

$$\Phi_{g} = \frac{B_{g}}{Den}$$

$$\Phi_{w} = \frac{1}{Den}$$

with

Den =
$$(B_o - B_{oi}) + (R_{si} - R_s)B_g + mB_{oi}\left[\frac{B_g}{B_{gi}} - 1\right]$$
 (12-35)

For a solution-gas-drive reservoir, Equations 12-34 and 12-35 are reduced to the following expressions, respectively:

$$N = N_p \Phi_o + G_p \Phi_g \qquad (12-36)$$

and

Den =
$$(B_o - B_{oi}) + (R_{si} - R_s)B_g$$
 (12-37)

Tracy's calculations are performed in series of pressure drops that proceed from known reservoir condition at the previous reservoir pressure p* to the new

assumed lower pressure p. The calculated results at the new reservoir pressure become "known" at the next assumed lower pressure.

In progressing from the conditions at any pressure p^* to the lower reservoir pressure p, consider that the incremental oil and gas production are ΔN_p and $\Delta G_p,$ or:

$$N_{p} = N_{p}^{*} + \Delta N_{p} \tag{12-38}$$

$$G_p = G_p^* + \Delta G_p \tag{12-39}$$

Where:

 $N_p^{\ *},G_p^{\ *}=$ "known" cumulative oil and gas production at previous pressure level p^*

 $N_p,\,G_p=$ "unknown" cumulative oil and gas at new pressure level p

Replacing N_p and G_p in Equation 12-36 with those of Equations 12-38 and 12-39 gives:

$$N = \left(N_p^* + \Delta N_p\right) \Phi_o + \left(G_p^* + \Delta G_p\right) \Phi_g \tag{12-40} \label{eq:12-40}$$

Define the average instantaneous GOR between the two pressure p* and p by:

$$(GOR)_{avg} = \frac{GOR* + GOR}{2}$$
 (12-41)

The incremental cumulative gas production ΔG_p can be approximated by Equation 12-7 as:

$$\Delta G_p = (GOR)_{avg} = \Delta N_p \qquad (12-42)$$

Replacing ΔG_p in Equation 12-40 with that of 12-41 gives:

$$N = \left[N_p^* + \Delta N_p\right]\Phi_o + \left[G_p^* + \Delta N_p (GOR)_{avg}\right]\Phi_g \eqno(12\text{-}43)$$

If Equation 12-43 is expressed for N=1, the cumulative oil production N_p and cumulative gas production G_p become fractions of initial oil in place. Rearranging Equation 12-43 gives:

$$\Delta N_{p} = \frac{1 - \left(N_{p}^{*} \Phi_{o} + G_{p}^{*} \Phi_{g}\right)}{\Phi_{o} + (GOR)_{avg} \Phi_{g}}$$
(12-44)

Equation 12-44 shows that there are essentially two unknowns, the incremental cumulative oil production ΔN_P and the average gas oil ratio (GOR)_{avg}.

Tracy suggested the following alternative technique for solving Equation 12-44.

- Step 1. Select an average reservoir pressure p.
- Step 2. Calculate the values of the PVT functions Φ o and Φ g.
- Step 3. Estimate the GOR at p.

- Step 4. Calculate the average instantaneous GOR (GOR) avg = $(GOR^* + GOR)/2$.
- Step 5. Calculate the incremental cumulative oil production ΔNp from Equation 12-44 as:

$$\Delta N_p = \frac{1 - \left(N_p^* \Phi_o + G_p^* \Phi_g\right)}{\Phi_o + \left(GOR\right)_{avg} \Phi_g}$$

Step 6. Calculate cumulative oil production N_p:

$$N_p = N_p^* + \Delta N_p$$

Step 7. Calculate the oil and gas saturations at selected average reservoir pressure by using Equations 12-15 and 12-16, as:

$$\begin{split} S_o &= (1 - S_{wi}) \big(1 - N_p \big) (B_o/B_{oi}) \\ S_g &= 1 - S_o - S_{wi} \end{split}$$

- Step 8. Obtain relative permeability ratio k_{rg}/k_{ro} at S_g.
- Step 9. Calculate the instantaneous GOR from Equation 12-1.

$$GOR = R_s + \left(k_{rg}/k_{ro}\right) \left(\mu_o \, B_o/\mu_g \, B_g\right)$$

- Step 10. Compare the estimated GOR in Step 3 with the calculated GOR in Step 9. If the values are within acceptable tolerance, proceed to next step. If not within the tolerance, set the estimated GOR equal to the calculated GOR and repeat the calculations from Step 3.
- Step 11. Calculate the cumulative gas production.

$$G_p = G_p^* + \Delta N_p (GOR)_{avg}$$

Step 12. Since results of the calculations are based on 1 STB of oil initially in place, a final check on the accuracy of the prediction should be made on the MBE, or:

$$N_p\Phi_o$$
 + $G_p\Phi_g$ = 1 \pm tolerance

Step 13. Repeat from Step 1.

As the calculation progresses, a plot of GOR versus pressure can be maintained and extrapolated as an aid in estimating GOR at each new pressure.

Example 12-4¹

The following PVT data characterize a solution-gas-drive reservoir.

^{1.} The example data and solution are given by Economides, M., Hill, A., and Economides, C., *Petroleum Production System*, Prentice Hall Petroleum Engineering series, 1994.

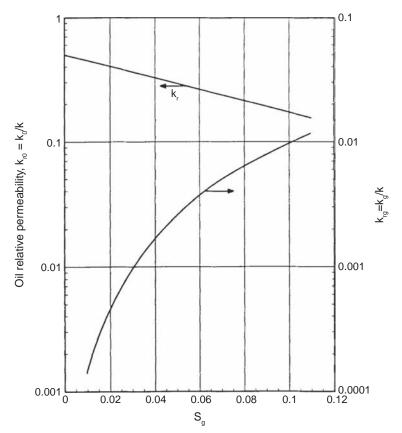


FIGURE 12-7 Relative permeability data for Example 12-3. (After Economides, M., et al., Petroleum Production Systems, Prentice Hall Petroleum Engineers Series, 1994).

The relative permeability data are shown in Figure 12-7.

p psi	B _o bbl/STB	B _g bbl/scf	R _s scf/STB
4350	1.43	6.9×10^{-4}	840
4150	1.420	7.1×10^{-4}	820
3950	1.395	7.4×10^{-4}	770
3750	1.380	7.8×10^{-4}	730
3550	1.360	8.1×10^{-4}	680
3350	1.345	8.5×10^{-4}	640

The following additional data are available:

$$p_i = p_b = 4350 \text{ psi } S_{wi} = 30\% N = 15 \text{ MMSTB}$$

Predict the cumulative oil and gas production to 3350 psi.

839

Solution

A sample of the Tracy's calculation procedure is performed at 4150 psi.

Step 1. Calculate Tracy's PVT functions at 4150

o Calculate the term Den from Equation 12-37

$$Den = (B_o - B_{oi}) + (R_{si} - R_s) B_g$$

$$Den = (1.42 - 1.43) + (840 - 820) (7.1 \times 10^{-4}) = 0.0042$$

 \circ Calculate Φ_o and Φ_g

$$\begin{split} &\Phi_o = \left(B_o - R_s B_g\right) / Den \\ &\Phi_o = \left[1.42 - (820) \left(7.1 \times 10^{-4}\right)\right] / 0.0042 = 199 \\ &\Phi_o = B_g / Den \\ &= 7.1 \times 10^{-4} / 0.0042 = 0.17 \end{split}$$

Similarly, these PVT variables are calculated for all other pressures to give:

р	$\Phi_{ m o}$	$\Phi_{ m g}$
4350	_	_
4150	199	0.17
3950	49	0.044
3750	22.6	0.022
3550	13.6	0.014
3350	9.42	0.010

Step 2. Assume a value for the GOR at 4150 psi as 850 scf/STB.

Step 3. Calculate the average GOR.

$$(GOR)_{avg} = \frac{840 + 850}{2} = 845 \text{ scf/STB}$$

Step 4. Calculate the incremental cumulative oil production $\Delta N_{\rm p}$.

$$\Delta N_p = \frac{1 - 0}{199 + (845)(0.17)} = 0.00292 \text{ STB}$$

Step 5. Calculate the cumulative oil production N_p .

$$N_p = N_p^* + \triangle N_p$$

$$N_p = 0 + 0.00292 = 0.00292$$

Step 6. Calculate oil and gas saturations.

$$\begin{split} S_o &= \left(1 - N_p\right) (B_o/B_{oi}) (1 - S_{wi}) \\ S_o &= (1 - 0.00292) (1.42/1.43) (1 - 0.3) = 0.693 \\ S_g &= 1 - S_{wi} - S_o \\ S_\sigma &= 1 - 0.3 - 0.693 = 0.007 \end{split}$$

Step 7. Determine the relative permeability ratio k_{rg}/k_{ro} from Figure 12-7, to give:

$$k_{rg}/k_{ro} = 8 \times 10^{-5}$$

Step 8. Using $\mu_o = 1.7$ cp and $\mu_g = 0.023$ cp, calculate the instantaneous GOR.

GOR = 820 +
$$(1.7 \times 10^{-4}) \frac{(1.7)(1.42)}{(0.023)(7.1 \times 10^{-4})} = 845 \text{ scf/STB}$$

which agrees with the assumed value.

Step 9. Calculate cumulative gas production.

$$G_p = 0 + (0.00292)(850) = 2.48$$

Complete results of the method are shown below:

					G _p	$N_p = 15 \times 10^6 \text{N}$	$G_p = 1.5 \times 10^6 \mathrm{N}$
p	$\Delta N_{\rm p}$	N_p	$(GOR)_{avg}$	$\pmb{\Delta} G_p$	scf/STB	STB	scf
4350	_	_	_	_	_	_	_
4150	0.00292	0.00292	845	2.48	2.48	0.0438×10^6	37.2×10^{6}
3950	0.00841	0.0110	880	7.23	9.71	0.165×10^{6}	145.65×10^6
3750	0.0120	0.0230	1000	12	21.71	0.180×10^{6}	325.65×10^6
3550	0.0126	0.0356	1280	16.1	37.81	0.534×10^{6}	567.15×10^6
3350	0.011	0.0460	1650	18.2	56.01	0.699×10^6	840×10^{6}

Muskat's Method

Muskat (1945) expressed the material balance equation for a depletion-drive reservoir in the following differential form:

$$\frac{dS_{o}}{dp} = \frac{\frac{S_{o}B_{g}}{B_{o}}\frac{dR_{s}}{dp} + \frac{S_{o}}{B_{o}}\frac{k_{rg}}{k_{ro}}\frac{\mu_{o}}{\mu_{g}}\frac{dB_{o}}{dp} + (1 - S_{o} - S_{wc})B_{g}\frac{d\left(1/B_{g}\right)}{dp}}{1 + \frac{\mu_{o}}{\mu_{o}}k_{ro}}$$
(12-45)

with

$$\Delta S_o = S_o^* - S_o$$
$$\Delta p = p^* - p$$

Where:

 $S_{o}^{\ \ *},$ $p^{*}=$ oil saturation and average reservoir pressure at the beginning of the pressure step

 S_{o} , p=oil saturation and average reservoir pressure at the end of the time step

 $R_s = gas solubility, scf/STB$

 B_g = gas formation volume factor, bbl/scf

Craft, Hawkins, and Terry (1991) suggested the calculations can be greatly facilitated by computing and preparing in advance in graphical form the following pressure dependent groups:

$$X(p) = \frac{B_g}{B_o} \frac{dR_s}{dp}$$
 (12-46)

$$Y(p) = \frac{1}{B_o} \frac{\mu_o}{\mu_p} \frac{dB_o}{dp}$$
 (12-47)

$$Z(p) = B_g \frac{d(1/B_g)}{dp}$$
 (12-48)

Introducing the above pressure dependent terms into Equation 12-45, gives:

$$\left(\frac{\Delta S_{o}}{\Delta p}\right) = \frac{S_{o} X(p) + S_{o} \frac{k_{rg}}{k_{ro}} Y(p) + (1 - S_{o} - S_{wc}) Z(p)}{1 + \frac{\mu_{o} k_{rg}}{\mu_{g} k_{ro}}}$$
(12-49)

Craft, Hawkins, and Terry (1991) proposed the following procedure for solving Muskat's equation for a given pressure drop Δp , i.e., $(p^* - p)$:

- Step 1. Prepare a plot of krg/kro versus gas saturation.
- Step 2. Plot Rs, Bo and (1/Bg) versus pressure and determine the slope of each plot at selected pressures, i.e., dBo/dp, dRs/dp, and d(1/Bg)/dp.
- Step 3. Calculate the pressure dependent terms X(p), Y(p), and Z(p) that correspond to the selected pressures in Step 2.
- Step 4. Plot the pressure dependent terms as a function of pressure, as illustrated in Figure 12-8.
- Step 5. Graphically determine the values of X(p), Y(p), and Z(p) that correspond to the pressure p.
- Step 6. Solve Equation 12-49 for $(\Delta So/\Delta p)$ by using the oil saturation S_o^* at the beginning of the pressure drop interval p^* .
- Step 7. Determine the oil saturation S_o at the average reservoir pressure p, from:

$$S_o = S_o^* - (p^* - p) \left(\frac{\Delta S_o}{\Delta p}\right)$$
 (12-50)

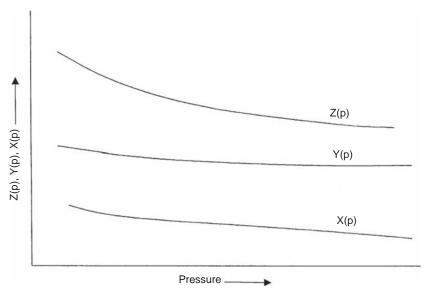


FIGURE 12-8 Pressure dependant terms vs. p.

- Step 8. Using the S_o from Step 7 and the pressure p, recalculate $(\Delta S_o/\Delta p)$ from Equation 12-49.
- Step 9. Calculate the average value for $(\Delta S_o/\Delta p)$ from the two values obtained in Steps 6 and 8, or:

$$\left(\frac{\Delta S_{o}}{\Delta p}\right)_{avg} = \frac{1}{2} \left[\left(\frac{\Delta S_{o}}{\Delta p}\right)_{step6} + \left(\frac{\Delta S_{o}}{\Delta p}\right)_{step8} \right]$$

Step 10. Using $(\Delta S_o/\Delta p)_{avg}$, solve for the oil saturation S_o from:

$$S_{o} = S_{o}^{*} - (p^{*} - p) \left(\frac{\Delta S_{o}}{\Delta p}\right)_{avg}$$
 (12-51)

This value of S_o becomes S_o^* , for the next pressure drop interval.

Step 11. Calculate gas saturation S_g by:

$$S_g = 1 - S_{\rm wi} - S_o$$

Step 12. Using the saturation equation, i.e., Equation 12-15, solve for the cumulative oil production.

$$N_{p} = N \left[1 - \left(\frac{B_{oi}}{B_{o}} \right) \left(\frac{S_{o}}{1 - S_{wi}} \right) \right]$$
 (12-52)

- Step 13. Calculate the cumulative gas production by using Equations 12-40 and 12-41.
- Step 14. Repeat Steps 5 through 13 for all pressure drops of interest.

Example 12-5²

A volumetric depletion-drive reservoir exists at its bubble-point pressure of 2500 psi. Detailed fluid property data are listed by Craft and his coauthors and given here at only two pressures.

Fluid property	$p_b = 2500 \text{ psi}$	p = 2300 psi
B _o , bbl/STB	1.498	1.463
R _s , scf/STB	721	669
B _g , bbl/scf	0.001048	0.001155
μ _o , cp	0.488	0.539
μ _g , cp	0.0170	0.0166
X (p)	0.00018	0.00021
Y (p)	0.00328	0.00380
Z (p)	0.00045	0.00050

The following additional information is available:

$$N = 56 \text{ MMSTB}$$
 $S_{wi} = 20\%$ $S_{oi} = 80\%$

$S_{ m g}$	$k_{\rm rg}/k_{\rm ro}$
0.10	0.010
0.20	0.065
0.30	0.200
0.50	2.000
0.55	3.000
0.57	5.000

Calculate the cumulative oil production for a pressure drop of 200 psi, i.e., at 2300 psi.

Solution

Step 1. Using the oil saturation at the beginning of the pressure interval, i.e., $S_o^* = 0.8$, calculate (k_{ro}/k_{ro}) to give:

$$k_{rg}/k_{ro}\,{=}\,0.0\,(\text{No}\,\text{free}\,\text{gas}\,\text{initially}\,\text{in}\,\text{place}.)$$

Step 2. Evaluate $(\Delta S_o/\Delta p)$ by applying Equation 12-49.

$$\left(\frac{\Delta S_o}{\Delta p}\right) = \frac{(0.8)(0.00018) + 0 + 0}{1 + 0} = 0.000146$$

^{2.} Craft, B. C., Hawkins, M., Terry, R., Applied Petroleum Reservoir Engineering, 2nd ed. Prentice Hall, 1991.

Step 3. Estimate the oil saturation at p = 2300 psi from Equation 12-51.

$$S_0 = 0.8 - 200(0.000146) = 0.7709$$

Step 4. Recalculate $(\Delta S_o/\Delta p)$ by using $S_o = 0.7709$ and the pressure dependent terms at 2300 psi.

$$\begin{split} \left(\frac{\Delta S_o}{\Delta p}\right) = &\frac{0.7709(0.00021) + 0.7709(0.00001)0.0038 + (1 - 0.2 - 0.7709)0.0005}{1 + \left(\frac{0.539}{0.0166}\right)(0.00001)} \\ \left(\frac{\Delta S_o}{\Delta p}\right) = &0.000173 \end{split}$$

Step 5. Calculate the average $(\Delta S_o/\Delta p)$.

$$\left(\frac{\Delta S_o}{\Delta p}\right)_{avg} = \frac{0.000146 + 0.000173}{2} = 0.000159$$

Step 6. Calculate $S_0 = 0.8 - (2500 - 2300) (0.000159) = 0.7682$.

Step 7. Calculate gas saturation.

$$S_g = 1 - 0.2 - 0.7682 + 0.0318$$

Step 8. Calculate cumulative oil production at 2300 psi by using Equation 12-52.

$$N_p = 56 \times 10^6 \left[1 - \left(\frac{1.498}{1.463} \right) \left(\frac{0.7682}{1 - 0.2} \right) \right] = 939,500 \text{ STB}$$

Step 9. Calculate k_{rg}/k_{ro} at 2300 psi, to give $k_{rg}/k_{ro} = 0.00001$.

Step 10. Calculate the instantaneous GOR at 2300 psi.

$$GOR = 669 + 0.00001 \frac{(0.539)(1.463)}{(0.0166)(0.00115)} = 669 \text{ scf/STB}$$

Step 11. Calculate cumulative gas production.

$$G_p = \left(\frac{669 + 669}{2}\right)939,500 = 629 \text{ MMScf}$$

It should be stressed that this method is based on the assumption of uniform oil saturation in the whole reservoir and that the solution will therefore break down when there is appreciable gas segregation in the formation. It is therefore applicable only when permeabilities are relatively low.

Tarner's Method

Tarner (1944) suggests an iterative technique for predicting cumulative oil production N_p and cumulative gas production G_p as a function of reservoir pressure. The method is based on solving the material-balance equation and the

instantaneous gas-oil ratio equation simultaneously for a given reservoir pressure drop from p_1 to p_2 . It is accordingly assumed that the cumulative oil and gas production has increased from N_{p1} and G_{p1} to N_{p2} and G_{p2} . To simplify the description of the proposed iterative procedure, the stepwise calculation is illustrated for a volumetric saturated-oil reservoir. It should be pointed out that Tarner's method could be extended to predict the volumetric behavior of reservoirs under different driving mechanisms.

- Step 1. Select a future reservoir pressure p_2 below the initial (current) reservoir pressure p_1 and obtain the necessary PVT data. Assume that the cumulative oil production has increased from N_{p1} to N_{p2} . It should be pointed out that N_{p1} and G_{p1} are set equal to zero at the initial reservoir pressure, i.e., bubble-point pressure.
- Step 2. Estimate or guess the cumulative oil production N_{p2} at p_2 .
- Step 3. Calculate the cumulative gas production G_{p2} by rearranging the MBE, i.e., Equation 12-33, to give:

$$G_{p2} = N \left[(R_{si} - R_s) - \frac{B_{oi} - B_o}{B_g} \right] - N_{p2} \left[\frac{B_o}{B_g} - R_s \right] \tag{12-53} \label{eq:2.15}$$

Equivalently, the above relationship can be expressed in terms of the two-phase (total) formation volume factor B_t as:

$$G_{p2} = \frac{N(B_t - B_{ti}) - N_{p2}(B_t - R_{si}B_g)}{B_g}$$
(12-54)

Where:

 $B_g = gas$ formation volume factor at p_2 , bbl/scf

 $B_o = oil$ formation volume factor at p_2 , bbl/STB

 B_t = two-phase formation volume factor at p_2 , bbl/STB

N = initial oil in place, STB

Step 4. Calculate the oil and gas saturations at the assumed cumulative oil production $N_{\rm p2}$ and the selected reservoir pressure p_2 by applying Equations 12-15 and 12-16 respectively, or:

$$\begin{split} S_o &= (1-S_{wi}) \left[1-\frac{N_{p2}}{N}\right] \left(\frac{B_o}{B_{oi}}\right) \\ S_g &= 1-S_o - S_{wi} \end{split}$$

Where:

 B_o = initial oil formation volume factor at p_i ; bbl/STB

 $B_o = oil formation volume factor at p_2, bbl/STB$

 $S_g = \text{gas saturation at } p_2$

 $B_0 = oil saturation at p_2$

Step 5. Using the available relative permeability data, determine the relative permeability ratio k_{rg}/k_{ro} that corresponds to the gas saturation at p₂ and compute the instantaneous $(GOR)_2$ at p_2 from Equation 12-1, as:

$$(GOR)_2 = R_s + \left(\frac{k_{rg}}{k_{ro}}\right) \left(\frac{\mu_o B_o}{\mu_g B_g}\right)$$
 (12-55)

It should be noted that all the PVT data in the expression must be evaluated at the assumed reservoir pressure p_2 .

Step 6. Calculate again the cumulative gas production G_{p2} at p_2 by applying Equation 12-7, or:

$$G_{p2} = \left(G_{p1}\right) + \left\lceil \frac{(GOR)_1 + (GOR)_2}{2} \right\rceil \left[N_{p2} - N_{p1}\right] \tag{12-56}$$

in which $(GOR)_1$ represents the instantaneous GOR at p_1 . If p_1 represents the initial reservoir pressure, then set $(GOR)_1 = R_{si}$.

- Step 7. The total gas produced G_{p2} during the first prediction period as calculated by the material balance equation is compared to the total gas produced as calculated by the GOR equation. These two equations provide with two independent methods required for determining the total gas produced. Therefore, if the cumulative gas production G_{p2} as calculated from Step 3 agrees with the value of Step 6, the assumed value of N_{p2} is correct and a new pressure may be selected and Steps 1 through 6 are repeated. Otherwise, assume another value of N_{p2} and repeat Steps 2 through 6.
- Step 8. In order to simplify this iterative process, three values of N_p can be assumed, which yield three different solutions of cumulative gas production for each of the equations (i.e., MBE and GOR equation). When the computed values of G_{p2} are plotted versus the assumed values of N_{p2}, the resulting two curves (one representing results of Step 3 and the one representing Step 5) will intersect. This intersection indicates the cumulative oil and gas production that will satisfy both equations.

It should be pointed out that it may be more convenient to assume values of N_P as a fraction of the initial oil in place N. For instance, N_p could be assumed as 0.01 N, rather than as 10,000 STB. In this method, a true value of N is not required. Results of the calculations would be, therefore, in terms of STB of oil produced per STB of oil initially in place and scf of gas produced per STB of oil initially in place.

To illustrate the application of Tarner's method, Cole (1969) presented the following example:

Example 12-6

A saturated-oil reservoir has a bubble-point pressure of 2100 psi at 175°F. The initial reservoir pressure is 2925 psi. The following data summarizes the rock and fluid properties of the field:

Original oil in place = 10 MMSTB
$$\begin{aligned} \text{Connate} - \text{water saturation} &= 15\% \\ \text{Porosity} &= 12\% \\ c_w &= 3.6 \times 10^{-6} \text{psi}^{-1} \\ c_f &= 4.9 \times 10^{-6} \text{psi}^{-1} \end{aligned}$$

Basic PVT Data

p, psi	B _o , bbl/STB	B _t , bbl/STB	R _s , scf/STB	B _g , bbl/scf	μ_o/μ_g
2925	1.429	1.429	1340	_	_
2100	1.480	1.480	1340	0.001283	34.1
1800	1.468	1.559	1280	0.001518	38.3
1500	1.440	1.792	1150	0.001853	42.4

Relative Permeability Ratio

S _o ,%	$k_{\rm rg}/k_{\rm ro}$
81	0.018
76	0.063
60	0.85
50 40	3.35
40	10.2

Predict cumulative oil and gas production at 2100, 1800, and 1500 psi.

Solution

The required calculations will be performed under the following two different driving mechanisms:

- o During the reservoir pressure declines from the initial reservoir pressure of 2925 to the bubble-point pressure of 2100 psi, the reservoir is considered undersaturated and, therefore, the MBE can be used directly to cumulative production without restoring to the iterative technique.
- o For reservoir pressures below the bubble-point pressure, the reservoir is treated as a saturated-oil reservoir and Tarner's method may be applied.

Phase 1: Oil recovery prediction above the bubble-point pressure

Step 1. Arrange the MBE (Equation 11-32) and solve for the cumulative oil as:

$$N_{p} = \frac{N[E_{o} + E_{f,w}]}{B_{o}}$$
 (12-57)

Where:

$$\begin{split} E_{f,w} = B_{oi} \left[\frac{c_w S_w + c_f}{1 - S_{wi}} \right] (p_i - p) \\ E_o = B_o - B_{oi} \end{split}$$

Step 2. Calculate the two expansion factors E_o and $E_{f, w}$ for the pressure declines from 2925 to 2100 psi:

$$E_o = 1.480 - 1.429 = 0.051$$

$$E_{f, w} = 1.429 \left[\frac{\left(3.6 \times 10^{-6}\right) (0.15) + \left(4.9 \times 10^{-6}\right)}{1 - 0.15} \right] = 9.1456 \times 10^{-6}$$

Step 3. Calculate cumulative oil and gas production when the reservoir pressure declines from 2925 to 2100 psi by applying Equation 12-57, to give:

$$N_p = \frac{10 \times 10^6 \left[0.051 + 9.1456 \times 10^{-6} \right]}{1.48} = 344,656STB$$

At or above the bubble-point pressure, the producing gas-oil ratio is equal to the gas solubility at the bubble point and, therefore, the cumulative gas production is given by:

$$G_p = N_p R_{si}$$

 $G_p = (344,656)(1340) = 462 \text{ MMscf}$

Step 4. Determine remaining oil in place at 2100 psi.

Remaining oil in place = 10,000,000 - 344,656 = 9,655,344 STB

This remaining oil in place is considered as the initial oil in place during the reservoir performance below the saturation pressure, i.e.:

$$\begin{split} N = &9,655,344\,\text{STB} \\ N_p = &0.0\,\text{STB} \\ G_p = &0.0\,\text{scf} \\ R_{si} = &1340\,\text{scf}/\text{STB} \\ B_{oi} = &1.489\,\text{bbl}/\text{STB} \\ B_{ti} = &1.489\,\text{bbl}/\text{STB} \\ B_{gi} = &0.001283\,\text{bbl}/\text{scf} \end{split}$$

Phase 2: Oil recovery prediction above the bubble-point pressure First prediction period at 1800 psi:

Step 1. Assume $N_p=0.01\ N$ and apply Equation 12-54 to solve for G_p .

$$G_p\!=\!\frac{N(1.559-1.480)-(0.01N)(1.559-1340\times0.001518)}{0.001518}\!=\!55.17N$$

Step 2. Calculate the oil saturation, to give:

$$S_o = (1 - S_{wi}) \left(1 - \frac{N_p}{N}\right) \frac{B_o}{B_{oi}} = (1 - 0.15) \left(1 - \frac{0.01N}{N}\right) \frac{1.468}{1.480} = 0.835$$

Step 3. Determine the relative permeability ratio k_{rg}/k_{ro} from the available data to give:

$$k_{rg}/k_{ro} = 0.0100$$

Step 4. Calculate the instantaneous GOR at 1800 psi by applying Equation 12-55 to give:

$$GOR = 1280 + 0.0100(38.3) \left(\frac{1.468}{0.001518} \right) = 1650 \text{ scf/STB}$$

Step 5. Solve again for the cumulative gas production by using the average GOR and applying Equation 12-56 to yield:

$$G_p = 0 + \frac{1340 + 1650}{2}(0.01N - 0) = 14.95N$$

Step 6. Since the cumulative gas production as calculated by the two independent methods (Step 1 and Step 5) do not agree, the calculations must be repeated by assuming a different value for N_p and plotting results of the calculation. The final results as summarized below show the cumulative gas and oil production as the pressure declines from the bubblepoint pressure. It should be pointed out that the cumulative production above the bubble-point pressure must be included when reporting the total cumulative oil and gas production.

Pressure	N _p	Actual N _p , STB	G_p	Actual G _p , MMscf
1800	0.0393 N	379,455	64.34 N	621.225
1500	0.0889 N	858,360	136.6 N	1318.92

Phase 2. Relating reservoir performance to time

All reservoir performance techniques show the relationship of cumulative oil production and the instantaneous GOR as a function of average reservoir pressure. These techniques, however, do not relate the cumulative oil production N_p and cumulative gas production G_p with time. Figure 12-9 shows a schematic illustration of the predicted cumulative oil production with reservoir pressure.

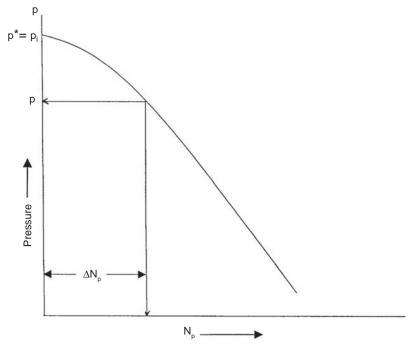


FIGURE 12-9 Cumulative production as a function of average reservoir pressure.

The time required for production can be calculated by applying the concept of the inflow performance relation (IPR) in conjunction with the MBE predictions. Vogel (1969) expressed the well's inflow performance relationship by Equation 7-9, or:

$$Q_{o} = (Q_{o})_{max} \left[1 - 0.2 \left(\frac{p_{wf}}{\overline{p}_{r}} \right) - 0.8 \left(\frac{p_{wf}}{\overline{p}_{r}} \right)^{2} \right]$$

The following methodology can be employed to correlate the predicted cumulative field production with time t.

- Step 1. Plot the predicted cumulative oil production N_p as a function of average reservoir pressure p as shown in Figure 12-9.
- Step 2. Construct the IPR curve for each well in field at the initial average reservoir pressure p*. Calculate the oil flow rate for the entire field by taking the summation of the flow rates. Plot the flow rates as shown schematically in Figure 12-10 for two hypothetical wells and establish the IPR for the field.

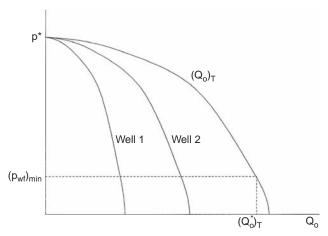


FIGURE 12-10 Overall field IPR at current pressure.

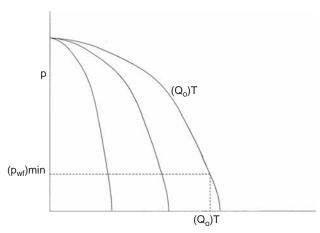


FIGURE 12-11 Future field IPR.

- Step 3. Using the minimum bottom-hole flowing pressure $(p_{wf})_{min}$, determine the total field flow rate $(Q_o)_T^*$.
- Step 4. Select a future average reservoir pressure p and determine the future IPR for each well in field. Construct the field IPR curve as shown in Figure 12-11.
- Step 5. Using the minimum p_{wf} , determine the field total oil flow rate $(\overline{Q}_0)_T$.
- Step 6. Calculate the average field production rate $(Q_o)_T$.

$$\left(\overline{Q}_{o}\right)_{T} = \frac{\left(Q_{o}\right)_{T} + \left(Q_{o}\right)_{T}^{*}}{2}$$

Step 7. Calculate the time Δt required for the incremental oil production ΔNp during the first pressure drop interval, i.e., from p^* to p, by:

$$\Delta t = \frac{\Delta N_p}{\left(\overline{Q}_o\right)_T}$$

Step 8. Repeat the above steps and calculate the total time t to reach an average reservoir pressure p by:

$$t = \sum_{\Delta t}$$

PROBLEMS

1. Determine the fractional oil recovery, during depletion down to bubble-point pressure, for the reservoir whose PVT parameters are listed in Table 3-7 and for which:

$$c_w = 3.5 \times 10^{-6} \text{ psi}^{-1}$$
 $c_f = 3.5 \times 10^{-6} \text{ psi}^{-1}$ $S_{wc} = 0.20$

2. The Big Butte field is a depletion drive reservoir that contains 25 MMSTB of oil initially in place. Tables 3-4 through 3-7 show the experimental PVT data of the crude oil system. The initial reservoir pressure is recorded as 1936 psi at 247° F. The relative permeability ratio k_{rg}/k_{ro} is given by:

$$k_{ro}/k_{ro} = 0.007e^{11.513Sg}$$

Given

$$S_{or}\,{=}\,35\% \hspace{0.5cm} S_{gc}\,{=}\,3\% \hspace{0.5cm} S_{wi}\,{=}\,25\%$$

Using a pressure drop increment of 200 psi, predict the reservoir future performance in terms of:

- Cumulative oil production N_p
- \circ Cumulative gas production G_p
- o Oil saturation So
- Gas saturation S_g
- Instantaneous GOR
- Cumulative producing gas-oil ratio R_p

Plot results of the calculations to an abandonment pressure of 500 psi. Use the following three methods:

- 1. Tracy's method
- 2. Muskat's method
- 3. Tarner's method

REFERENCES

- Cole, F., 1969c. Reservoir Engineering Manual. Gulf Publishing Company, Houston.
- Craft, B.C., Hawkins, M., 1991b. (Revised by Terry, R. E.), Applied Petroleum Reservoir Engineering, second ed. Prentice Hall, Englewood Cliffs, NJ.
- Dake, L.P., 1978e. Fundamentals of Reservoir Engineering. Elsevier, Amsterdam.
- Economides, M., Hill, A., Economides, C., 1994. Petroleum Production Systems. Prentice Hall, Englewood Cliffs, NJ.
- Havlena, D., Odeh, A.S., 1963b. The material balance as an equation of a straight line. J. Pet. Technol. 896-900.
- Havlena, D., Odeh, A.S., 1964b. The material balance as an equation of a straight line. Part II—field cases, J. Pet. Technol, 815-822.
- Hawkins, M., 1955. Material Balances in Expansion Type Reservoirs Above Bubble-Point. SPE Transactions Reprint Series No. 3, pp. 36-40.
- Muskat, M., 1945. The production histories of oil producing gas-drive reservoirs. J. Appl. Phys.
- Tarner, J., 1944. How different size gas caps and pressure maintenance programs affect amount of recoverable oil. Oil Weekly. 144.
- Tracy, G., 1955b. Simplified form of the MBE. Trans. AIME 204, 243-246.
- Vogel, J.V., 1993. In Inflow performance relationships for three-phase flow. SPE Paper 25458 Presented at the SPE Production Operations Symposium, Oklahoma City, March 21–23.

Chapter 13

Gas Reservoirs

Reservoirs containing only free gas are termed gas reservoirs. Such a reservoir contains a mixture of hydrocarbons, which exists wholly in the gaseous state. The mixture may be a *dry*, *wet*, or *condensate* gas, depending on the composition of the gas, along with the pressure and temperature at which the accumulation exists.

Gas reservoirs may have water influx from a contiguous water-bearing portion of the formation or may be volumetric (i.e., have no water influx).

Most gas engineering calculations involve the use of gas formation volume factor $B_{\rm g}$ and gas expansion factor $E_{\rm g}$. Both factors are defined in Chapter 2 by Equations 2-52 through 2-56. Those equations are summarized below for convenience:

 \circ Gas formation volume factor B_g is defined is defined as the actual volume occupied by n moles of gas at a specified pressure and temperature, divided by the volume occupied by the same amount of gas at standard conditions. Applying the real gas equation-of-state to both conditions gives:

$$B_{g} = \frac{p_{sc}}{T_{sc}} \frac{zT}{p} = 0.02827 \frac{zT}{p}$$
 (13-1)

o The gas expansion factor is simply the reciprocal of Bg, or:

$$E_{g} = \frac{T_{sc}}{p_{sc}} \frac{p}{zT} = 35.37 \frac{p}{zT}$$
 (13-2)

where:

 $B_g = gas$ formation volume factor, ft^3/scf $E_g = gas$ expansion factor, scf/ft^3

This chapter presents two approaches for estimating initial gas in place G, gas reserves, and the gas recovery for volumetric and water-drive mechanisms:

- Volumetric method
- Material balance approach

THE VOLUMETRIC METHOD

Data used to estimate the gas-bearing reservoir PV include, but are not limited to, well logs, core analyses, bottom-hole pressure (BHP) and fluid sample information, along with well tests. This data typically is used to develop various subsurface maps. Of these maps, structural and stratigraphic cross-sectional maps help to establish the reservoir's areal extent and to identify reservoir discontinuities, such as pinch-outs, faults, or gas-water contacts. Subsurface contour maps, usually drawn relative to a known or marker formation, are constructed with lines connecting points of equal elevation and therefore portray the geologic structure. Subsurface isopachous maps are constructed with lines of equal net gas-bearing formation thickness. With these maps, the reservoir PV can then be estimated by planimetering the areas between the isopachous lines and using an approximate volume calculation technique, such as the pyramidal or trapezoidal method.

The volumetric equation is useful in reserve work for estimating gas in place at any stage of depletion. During the development period before reservoir limits have been accurately defined, it is convenient to calculate gas in place per acre-foot of bulk reservoir rock. Multiplication of this unit figure by the best available estimate of bulk reservoir volume then gives gas in place for the lease, tract, or reservoir under consideration. Later in the life of the reservoir, when the reservoir volume is defined and performance data are available, volumetric calculations provide valuable checks on gas in place estimates obtained from material balance methods.

The equation for calculating gas in place is:

$$G = \frac{43,560 \text{ Ah} \phi (1 - S_{wi})}{B_{g_i}}$$
 (13-3)

where:

G = gas in place, scf

A = area of reservoir, acres

h = average reservoir thickness, ft

 $\phi = porosity$

 S_{wi} = water saturation, and

 $B_{gi} = gas$ formation volume factor, ft³/scf

This equation can be applied at both initial and abandonment conditions in order to calculate the recoverable gas.

Gas produced = Initial gas - Remaining gas

or

$$G_p = 43,560 \,\text{Ah} \phi (1 - S_{wi}) \left(\frac{1}{B_{gi}} - \frac{1}{B_{ga}} \right)$$
 (13-4)

where Bga is evaluated at abandonment pressure. Application of the volumetric method assumes that the pore volume occupied by gas is constant. If water influx is occurring, A, h, and S_w will change.

Example 13-1

A gas reservoir has the following characteristics:

$$\begin{array}{lll} A = 3000 \ acres & h = 30 \ ft & \varphi = 0.15 & S_{wi} = 20\% \\ T = 150 \ ^{\circ}F & p_i = 2600 \ psi & \end{array}$$

р	z
2600 1000	0.82 0.88
400	0.92

Calculate cumulative gas production and recovery factor at 1000 and 400 psi.

Solution

Step 1. Calculate the reservoir pore volume P.V

$$P.V = 43,560 \text{ Ah}$$

 $P.V = 43,560 (3000) (30) (0.15) = 588.06 \text{ MMft}^3$

Step 2. Calculate B_g at every given pressure by using Equation 13-1.

р	Z	B _g , ft ³ /scf
2600	0.82	0.0054
1000	0.88	0.0152
400	0.92	0.0397

Step 3. Calculate initial gas in place at 2600 psi

$$G = 588.06(10^6)(1-0.2)/0.0054 = 87.12 \text{ MMMscf}$$

- Step 4. Since the reservoir is assumed volumetric, calculate the remaining gas at 1000 and 400 psi.
 - o Remaining gas at 1000 psi

$$G_{1000 \text{ psi}} = 588.06 (10^6) (1 - 0.2) / 0.0152 = 30.95 \text{ MMMscf}$$

o Remaining gas at 400 psi

$$G_{400 \text{ psi}} = 588.06 (10^6) (1 - 0.2) / 0.0397 = 11.95 \text{ MMMscf}$$

o At 1000 psi:

$$G_p = (87.12 - 30.95) \times 10^9 = 56.17 \text{ MMM scf}$$

$$RF = \frac{56.17 \times 10^9}{87.12 \times 10^9} = 64.5\%$$

o At 400 psi:

$$G_p = (87.12 - 11.95) \times 10^9 = 75.17 \text{ MMMscf}$$

 $RF = \frac{75.17 \times 10^9}{87.12 \times 10^9} = 86.3\%$

The recovery factors for volumetric gas reservoirs will range from 80 to 90%. If a strong water drive is present, trapping of residual gas at higher pressures can reduce the recovery factor substantially, to the range of 50 to 80%.

THE MATERIAL BALANCE METHOD

If enough production-pressure history is available for a gas reservoir, the initial gas in place G, the initial reservoir pressure p_i , and the gas reserves can be calculated without knowing A, h, ϕ , or S_w . This is accomplished by forming a mass or mole balance on the gas as:

$$n_p = n_i - n_f$$
 (13-5)

where:

 $n_p = moles of gas produced$

 n_i = moles of gas initially in the reservoir

 n_f = moles of gas remaining in the reservoir

Representing the gas reservoir by an idealized gas container, as shown schematically in Figure 13-1, the gas moles in Equation 13-5 can be replaced by their equivalents using the real gas law to give:

$$\frac{p_{sc}G_{p}}{RT_{sc}} = \frac{p_{i}V}{z_{i}RT} - \frac{p[V - (W_{e} - W_{p})]}{zRT}$$
(13-6)

where:

 $p_i = initial reservoir pressure$

 G_p = cumulative gas production, scf

p = current reservoir pressure

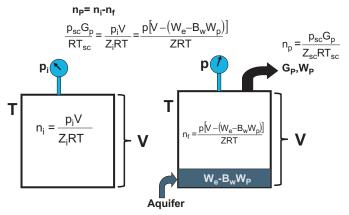


FIGURE 13-1 An idealized water-drive gas reservoir.

 $V = original gas volume, ft^3$

 $z_i = gas$ deviation factor at p_i

z = gas deviation factor at p

 $T = temperature, {}^{\circ}R$

 $W_e = \text{cumulative water influx, ft}^3$ $W_p = \text{cumulative water production, ft}^3$

Equation 13-6 is essentially the general material balance equation (MBE). Equation 13-6 can be expressed in numerous forms depending on the type of the application and the driving mechanism. In general, dry gas reservoirs can be classified into two categories:

- Volumetric gas reservoirs
- Water-drive gas reservoirs

The remainder of this chapter is intended to provide the basic background in natural gas engineering. There are several excellent textbooks that comprehensively address this subject, including the following:

- Ikoku, C., Natural Gas Reservoir Engineering, 1984
- Lee, J. and Wattenbarger, R., Gas Reservoir Engineering, SPE, 1996

Volumetric Gas Reservoirs

For a volumetric reservoir and assuming no water production, Equation 13-6 is reduced to:

$$\frac{p_{sc}G_p}{T_{sc}} = \left(\frac{p_i}{z_i T}\right) V - \left(\frac{p}{z T}\right) V \tag{13-7}$$

Equation 13-7 is commonly expressed in the following two forms:

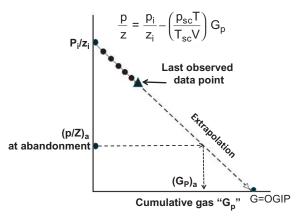


FIGURE 13-2 Gas material balance equation "Tank Model."

Form 1. In terms of p/z

Rearranging Equation 13-7 and solving for p/z gives:

$$\frac{\mathbf{p}}{\mathbf{z}} = \frac{\mathbf{p_i}}{\mathbf{z_i}} - \left(\frac{\mathbf{p_{sc}}\mathbf{T}}{\mathbf{T_{sc}}\mathbf{V}}\right) \mathbf{G_p} \tag{13-8}$$

Equation 13-8 is an equation of a straight line when (p/z) is plotted versus the cumulative gas production G_p, as shown in Figure 13-2. This straight-line relationship is perhaps one of the most widely used relationships in gas-reserves determination. The straight-line relationship provides the engineer with the reservoir characteristics:

Slope of the straight line is equal to:

$$slope = \frac{p_{sc}T}{T_{sc}V}$$
 (13-9)

The original gas volume V can be calculated from the slope and used to determine the areal extend of the reservoir from:

$$V = 43,560 \text{ Ah} \phi (1 - S_{wi})$$
 (13-10)

where A is the reservoir area in acres.

- Intercept at $G_p = 0$ gives p_i/z_i
- Intercept at p/z = 0 gives the gas initially in place G in scf
- Cumulative gas production or gas recovery at any pressure

Example 13-2¹

A volumetric gas reservoir has the following production history.

^{1.} After Ikoku, C., Natural Gas Reservoir Engineering, John Wiley & Sons, 1984.

Time, t years	Reservoir pressure, p psia	z	Cumulative production, G _p MMMscf
0.0	1798	0.869	0.00
0.5	1680	0.870	0.96
1.0	1540	0.880	2.12
1.5	1428	0.890	3.21
2.0	1335	0.900	3.92

The following data is also available:

 $\phi = 13\%$

 $S_{wi} = 0.52$

A = 1060 acres

h = 54 ft.

 $T = 164^{\circ}F$

Calculate the gas initially in place volumetrically and from the MBE.

Solution

Step 1. Calculate Bgi from Equation 13-1

$$B_{gi} = 0.02827 \frac{(0.869)(164 + 460)}{1798} = 0.00853 \text{ ft}^3/\text{scf}$$

Step 2. Calculate the gas initially in place volumetrically by applying Equation 13-3.

$$G = 43,560 (1060) (54) (0.13) (1 - 0.52) / 0.00853 = 18.2 \text{ MMMscf}$$

Step 3. Plot p/z versus G_p as shown in Figure 13-3 and determine G.

$$G = 14.2 \, MMMscf$$

This checks the volumetric calculations.

The initial reservoir gas volume V can be expressed in terms of the volume of gas at standard conditions by:

$$V = B_g G = \left(\frac{p_{sc}}{T_{sc}} \frac{z_i T}{p_i}\right) G$$

Combining the above relationship with that of Equation 13-8 gives:

$$\frac{\mathbf{p}}{\mathbf{z}} = \frac{\mathbf{p_i}}{\mathbf{z_i}} - \left[\left(\frac{\mathbf{p_i}}{\mathbf{z_i}} \right) \frac{1}{\mathbf{G}} \right] \mathbf{G_p} \tag{13-11}$$

This relationship can be expressed in a more simplified form as:

$$\frac{p}{Z} = \frac{p_i}{Z_i} - [m]G_p$$

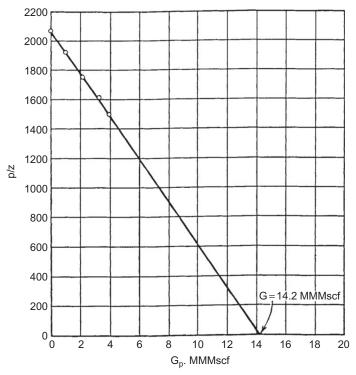


FIGURE 13-3 Relationship of p/z vs. Gp for Example 13-2.

where the coefficient m is essentially constant and represents the resulting straight line when P/Z is plotted against G_P. The slope, m is defined by:

$$m = \left(\frac{p_i}{Z_i}\right) \frac{1}{G}$$

Equivalently, m is defined by Equation 13-9 as:

$$m = \frac{Tp_{sc}}{T_{sc}V}$$

where:

G = Original gas in place, scf

 $V = Original gas in place, ft^3$

Again, Equation 13-11 shows that for a volumetric reservoir, the relationship between (p/z) and G_p is essentially linear. This popular equation indicates that by extrapolation of the straight line to abscissa, i.e., at p/z = 0, will give the value of the gas initially in place as $G = G_p$.

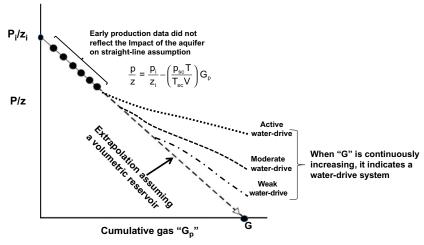


FIGURE 13-4 Impact of water drive on the P/z straight-line plot.

The graphical representation of Equation 13-11 can be used to detect the presence of water influx, as shown graphically in Figure 13-4. When the plot of (p/z) versus G_p deviates from the linear relationship, it indicates the presence of water encroachment.

Many other graphical methods have been proposed for solving the gas MBE that are useful in detecting the presence of water influx. One such graphical technique is called the **energy plot**, which is based on arranging Equation 13-11 and taking the logarithm of both sides to give:

$$\log\left[1 - \frac{z_i p}{p_i z}\right] = \log G_p - \log G \tag{13-12}$$

Figure 13-5 shows a schematic illustration of the plot.

From Equation 13-12, it is obvious that a plot of $[1-(z_i\,p)/(p_i\,z)]$ versus G_p on log-log coordinates will yield a straight line with a slope of one (45° angle). An extrapolation to one on the vertical axis (p=0) yields a value for initial gas in place, G. The graphs obtained from this type of analysis have been referred to as *energy plots*. They have been found to be useful in detecting water influx early in the life of a reservoir. If W_e is not zero, the slope of the plot will be less than one, and will also decrease with time, since W_e increases with time. An increasing slope can only occur as a result of either gas leaking from the reservoir or bad data, since the increasing slope would imply that the gas-occupied pore volume was increasing with time.

It should be pointed out that the average field, $(p/Z)_{Field}$, can be estimated from the individual wells' p/Z versus G_P performance by applying the following relationship:

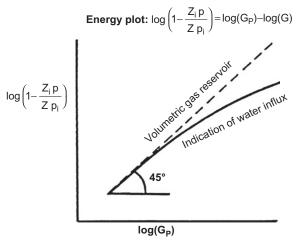


FIGURE 13-5 The Energy-plot.

$$\left(\frac{p}{Z}\right)_{Field} = \frac{p_i}{Z_i} - \frac{\displaystyle\sum_{j=1}^{n} \left(G_P\right)_j}{\displaystyle\sum_{j=1}^{n} \left[\frac{G_P}{\frac{p_i}{Z_i} - \frac{p}{Z}}\right]_j}$$

The summation Σ is taking over the total number n of the field gas wells, that is, j=1,2,... n. The total field performance in terms of $(p/Z)_{Field}$ versus $(G_P)_{Field}$ can then be constructed from the estimated values of the field p/Z and actual total field production, that is, $(p/Z)_{Field}$ versus ΣG_P . The above equation is applicable as long as all wells are producing with defined static boundaries, that is, under pseudo-steady-state conditions. However, when using the MBE for reserve analysis for an entire reservoir that is characterized by a distinct lack of pressure equilibrium throughout, the following average reservoir pressure decline, $(p/Z)_{Field}$, can be used:

$$\left(\frac{p}{Z}\right)_{Field} = \frac{\displaystyle\sum_{j=1}^{n} \left(\frac{p\Delta G_{P}}{\Delta p}\right)_{j}}{\displaystyle\sum_{j=1}^{n} \left(\frac{\Delta G_{P}}{\Delta p/Z}\right)_{j}}$$

where Δp and ΔG_P are the incremental pressure difference and cumulative production, respectively.

The gas recovery factor (RF) at any depletion pressure is defined as the cumulative gas produced " G_P " at this pressure divided by the gas initially in place "G" i.e.:

$$RF = \frac{G_P}{G}$$

Introducing the gas RF to Equation 8-60 gives

$$\frac{p}{Z} = \frac{p_i}{Z_i} \left[1 - \frac{G_P}{G} \right]$$

or

$$\frac{p}{Z} = \frac{p_i}{Z_i} [1 - RF]$$

Solving for the recovery factor at any depletion pressure gives:

$$RF = 1 - \left[\frac{Z_i}{Z} \frac{p}{p_i} \right]$$

Form 2. In terms of Bg

From the definition of the gas formation volume factor, it can be expressed as:

$$B_{gi}\!=\!\!\frac{V}{G}$$

Combining the above expression with Equation 13-1 gives:

$$\frac{p_{sc}}{T_{sc}} \frac{z_i T}{p_i} = \frac{V}{G}$$
 (13-13)

where:

V = volume of gas originally in place, ft³

G = volume of gas originally in place, scf

p_i = original reservoir pressure

 $z_i = gas$ compressibility factor at p_i

Equation 13-13 can be combined with Equation 13-7, to give:

$$G = \frac{G_p B_g}{B_g - B_{gi}}$$
 (13-14)

Equation 13-14 suggests that to calculate the initial gas volume, the only information required is production data, pressure data, gas specific gravity for obtaining z-factors, and reservoir temperature. Early in the producing life of a reservoir, however, the denominator of the right-hand side of the material balance equation is very small, while the numerator is relatively large. A small

change in the denominator will result in a large discrepancy in the calculated value of initial gas in place. Therefore, the material balance equation should not be relied on early in the producing life of the reservoir.

Material balances on volumetric gas reservoirs are simple. Initial gas in place may be computed from Equation 13-14 by substituting cumulative gas produced and appropriate gas formation volume factors at corresponding reservoir pressures during the history period. If successive calculations at various times during the history give consistent values for initial gas in place, the reservoir is operating under volumetric control and computed G is reliable, as shown in Figure 13-6. Once G has been determined and the absence of water influx established in this fashion, the same equation can be used to make future predictions of cumulative gas production function of reservoir pressure.

Ikoku (1984) points out that successive application of Equation 13-14 will normally result in increasing values of the gas initially in place G with time if water influx is occurring. If there is gas leakage to another zone due to bad cement jobs or casing leaks, however, the computed value of G may decrease with time.

Example 13-3

After producing 360 MMscf of gas from a volumetric gas reservoir, the pressure has declined from 3200 psi to 3000 psi, given:

$$B_{gi} = 0.005278 \text{ ft}^3/\text{scfB}_g = 0.005390 \text{ ft}^3/\text{scf}$$

- a. Calculate the gas initially in place.
- **b.** Recalculate the gas initially in place assuming that the pressure measurements were incorrect and the true average pressure is 2900 psi. The gas formation volume factor at this pressure is 0.00558 ft³/scf.

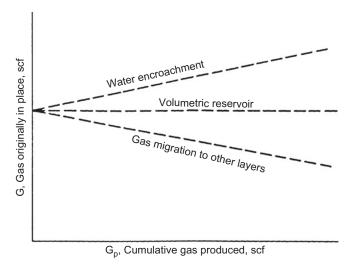


FIGURE 13-6 Graphical determination of the gas initially in place G.

Solution

a. Using Equation 13-14, calculate the gas-in-place "G":

$$G = \frac{G_p B_g}{B_g - B_{gi}} G = \frac{360 \times 10^6 (0.00539)}{0.00539 - 0.005278} = 17.325 \text{ MMMscf}$$

b. Recalculate G by using the correct value of B_g.

$$G = \frac{360 \times 10^{6} (0.00668)}{0.00558 - 0.005278} = 6.652 \text{ MMMscf}$$

Thus, an error of 100 psia, which is only 3.5% of the total reservoir pressure, resulted in an increase in calculated gas in place of approximately 160%, a 2½-fold increase. Note that a similar error in reservoir pressure later in the producing life of the reservoir will not result in an error as large as that calculated early in the producing life of the reservoir.

Water-Drive Gas Reservoirs

If the gas reservoir has a water drive, then there will be two unknowns in the material balance equation, even though production data, pressure, temperature, and gas gravity are known. These two unknowns are initial gas in place and cumulative water influx. In order to use the material balance equation to calculate initial gas in place, some independent method of estimating $W_{\rm e}$, the cumulative water influx, must be developed as discussed in Chapter 11.

Equation 13-14 can be modified to include the cumulative water influx and water production to give:

$$G = \frac{G_{p}B_{g} - (W_{e} - W_{p}B_{W})}{B_{g} - B_{gi}}$$
(13-15)

The above equation can be arranged and expressed as:

$$G + \frac{W_e}{B_g - B_{gi}} = \frac{G_p B_g - W_p B_W}{B_g - B_{gi}}$$
(13-16)

Equation 13-16 reveals that for a volumetric reservoir, i.e., $W_e=0$, the right-hand side of the equation will be constant regardless of the amount of gas G_p that has been produced. For a water-drive reservoir, the values of the left-hand side of Equation 13-16 will continue to increase because of the $W_e/(B_g-B_{\rm gi})$ term. A plot of several of these values at successive time intervals is illustrated in Figure 13-7. Extrapolation of the line formed by these points back to the point where $G_p=0$ shows the true value of G, because when $G_p=0$, then $W_e/(B_g-B_{\rm gi})$ is also zero.

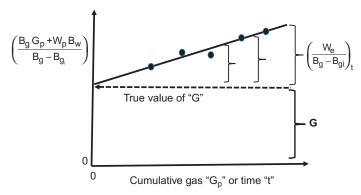


FIGURE 13-7 Impact of water influx on estimating Original-Gas-In-Place.

This graphical technique can be used to estimate the value of We, because at any time the difference between the horizontal line (i.e., true value of G) and the sloping line $[G + (W_e)/(B_g - B_{gi})]$ will give the value of We/(Bg - Bgi).

Because gas often is bypassed and trapped by encroaching water, recovery factors for gas reservoirs with water drive can be significantly lower than for volumetric reservoirs produced by simple gas expansion. In addition, the presence of reservoir heterogeneities, such as low-permeability stringers or layering, may reduce gas recovery further. As noted previously, ultimate recoveries of 80% to 90% are common in volumetric gas reservoirs, while typical recovery factors in water-drive gas reservoirs can range from 50% to 70%. As illustrated schematically in Figure (13-7A), the amount of gas that is trapped in a region that has been flooded by water encroachment can be estimated by defining the following characteristic reservoir parameters and taking the steps outlined below (Figure 13-7A):

(P.V) = reservoir pore volume, ft^3 = pore volume of the water-invaded zone, ft³ S_{grw} = residual gas saturation to water displacement = initial water saturation = gas initially in place, scf G_P = cumulative gas production at depletion pressure p, scf B_{gi} = initial gas formation volume factor, ft³/scf = gas formation volume factor at depletion pressure p, ft³/scf Z = gas deviation factor at depletion pressure p

Step 1. Express the reservoir pore volume, (P.V), in terms of the initial gas in place, G, as follows:

$$G\,B_{gi}\,{=}\,(P.V)(1\,{-}\,S_{wi})$$

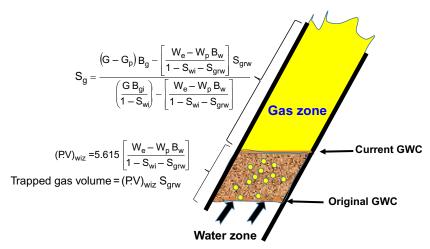


FIGURE 13-7A Accounting for the trapped-gas by the water influx.

Solving for the reservoir pore volume gives:

$$(P.V) = \frac{GB_{gi}}{1 - S_{wi}}$$

Step 2. Calculate the pore volume in the water-invaded zone:

$$W_e-W_pB_w=\left(P.V\right)_{wiz}\!\left(1-S_{wi}-S_{grw}\right)$$

Solving for the pore volume of the water-invaded zone, $(P.V)_{wiz}$, gives:

$$(P.V)_{wiz} = \frac{W_e - W_p B_w}{1 - S_{wi} - S_{grw}}$$

Step 3. Calculate trapped gas volume in the water-invaded zone, or:

$$\begin{split} \left(V\right)_{trapped-gas} &= \left(P.V\right)_{wiz} S_{grw} \\ \left(V\right)_{trapped-gas} &= \left[\frac{W_e - W_p B_w}{1 - S_{wi} - S_{grw}}\right] S_{grw} \end{split}$$

Step 4. Calculate the number n of moles of gas trapped in the water-invaded zone by using the equation of state, or:

$$P(V)_{trapped-gas} = Z n R T$$

Solving for n gives:

$$n = \frac{p \left[\frac{W_e - W_p B_w}{1 - S_{wi} - S_{grw}} \right] S_{grw}}{7 R T}$$

The above expression indicates that the higher the pressure, the greater the quantity of trapped gas. Dake (1994) points out that if the pressure is reduced by rapid gas withdrawal, the volume of gas trapped in each individual pore space, that is, S_{grw}, will remain unaltered, but its quantity, n, will be reduced.

Step 5. The gas saturation at any pressure can be adjusted to account for the trapped gas, as follows:

$$S_g = \frac{remaining \ gas \ volume - trapped \ gas \ volume}{reservoir \ pore \ volume - pore \ volume \ of \ water \ invaded \ zone}$$

$$S_{g} \!=\! \frac{\left(G \!-\! G_{p}\right) \! B_{g} - \left[\frac{W_{e} \!-\! W_{p} B_{w}}{1 \!-\! S_{wi} \!-\! S_{grw}}\right] \! S_{grw}}{\left(\frac{G B_{gi}}{1 \!-\! S_{wi}}\right) - \left[\frac{W_{e} \!-\! W_{p} B_{w}}{1 \!-\! S_{wi} \!-\! S_{grw}}\right]}$$

As illustrated in Figure (13-7A), the pore volume of the water invaded zone "(P.V)_{wiz}", in ft³, is given by:

$$(P.V)_{wiz} = 5.615 \left[\frac{W_e - W_p B_w}{1 - S_{wi} - S_{grw}} \right]$$

To modify the gas material balance equation to account for the trapped gas a in the water Influx zone; the MBE is expressed in terms of gas moles to give in the following generalized form:

$$n_P = n_i - n_{rfg} - n_{trapped}$$

Where:

 $n_p = number$ of moles of gas produced

 n_i = initial number of moles

 n_{rfg} = number of moles of remaining as free gas

 n_{tapped} = number of moles of the trapped gas in the water influx zone

Real gas equation of state and the gas-expansion factor "Eg" as defined by Equation (13-2)

$$n = \frac{VP}{ZRT}$$

$$E_g = \frac{T_{es}}{P_{es}} \frac{P}{ZT}$$

Replacing moles of gas in the generalized molal material balance gives:

$$G_{P} = \left[\frac{T_{sc}}{P_{sc}} \frac{P_{i}}{Z_{i} T} \right] V - \left[\frac{T_{sc}}{P_{sc}} \frac{P}{Z T} \right] \left[(P.V) S_{gi} - (P.V)_{wiz} \left(S_{gi} - S_{grw} \right) \right]$$

Introducing the gas expansion factor in the above equation and rearranging, gives:

$$G_{P} = E_{gi} \ V - E_{g} \left[\frac{G}{E_{gi}} - \left(P.V \right)_{wiz} \left(S_{gi} - S_{grw} \right) \right]$$

$$G_{P} = G\left(1 - \frac{E_{g}}{E_{gi}}\right) + E_{g}(P.V)_{wiz}\left(S_{gi} - S_{grw}\right)$$

The above expression in the linearized form:

$$\frac{G_{P}}{1 - \frac{E_{g}}{E_{gi}}} = G + \left(S_{gi} - S_{grw}\right) \left[\frac{E_{g}(P.V)_{wiz}}{1 - \frac{E_{g}}{E_{gi}}}\right]$$

The above generalized form of the material balance equation suggests that plotting $[G_p/(1-E_g/E_{gi})]$ versus $[E_g~(P.V)_{wiz}/(1-E_g/E_{gi})]$ would produce a straight-line with an intercept that corresponds to the gas-initially in-place "G." The main advantage of the modified form is that it reflects the gas loss in the water invaded zone.

Or a more convenient form is to express the modified MBE in terms of p/z, to give:

$$\frac{G_{P}}{1 - \frac{p}{p_{i}} \frac{z_{i}}{z}} = G + \left(S_{gi} - S_{grw}\right) \left[\frac{E_{g} (P.V)_{wiz}}{1 - \frac{p}{p_{i}} \frac{z_{i}}{z}}\right]$$

THE GAS MATERIAL BALANCE EQUATION AS A STRAIGHT LINE

Havlena and Odeh (1963) expressed the material balance in terms of gas production, fluid expansion, and water influx as:

$$\frac{\text{Underground}}{\text{withdrawal}} = \frac{\text{Gas}}{\text{expansion}} + \frac{\text{Water expansion}}{\text{pore compaction}} + \frac{\text{Water}}{\text{influx}}$$

or

$$G_{p}B_{g} + W_{p}B_{w} = G(B_{g} - B_{gi}) + GB_{gi}\frac{(c_{w}S_{wi} + c_{f})}{1 - S_{wi}}\Delta p$$

+ $W_{e}B_{w}$ (13-17)

Using the nomenclature of Havlena and Odeh, as described in Chapter 11, gives:

$$F = G(E_g + E_{f,w}) + W_e B_w$$
 (13-18)

with the terms F, E_g , and $E_{f,w}$ as defined by:

Underground fluid withdrawal F:

$$F = G_p B_g + W_p B_w (13-19)$$

Gas expansion E_g :

$$E_g = B_g - B_{gi}$$
 (13-20)

Water and rock expansion $E_{f,w}$:

$$E_{f,w} = B_{gi} \frac{(c_w S_{wi} + c_f)}{1 - S_{wi}}$$
 (13-21)

Assuming that the rock and water expansion term E_{f,w} is negligible in comparison with the gas expansion E_g , Equation 13-18 is reduced to:

$$F = G E_g + W_e B_w$$
 (13-22)

Finally, dividing both sides of the equation by E_g gives:

$$\frac{F}{E_{g}} = G + \frac{W_{e}B_{w}}{E_{g}}$$
 (13-23)

Using the production, pressure, and PVT data, the left-hand side of this expression should be plotted as a function of the cumulative gas production, G_p. This is simply for display purposes to inspect its variation during depletion. Plotting F/E_g versus production time or pressure decline, Δp , can be equally illustrative.

Dake (1994) presented an excellent discussion of the strengths and weaknesses of the MBE as a straight line. He points out that the plot will have one of the three shapes depicted in Figure 13-8. If the reservoir is of the volumetric depletion type, W_e = 0, then the values of F/E_g evaluated, say, at six

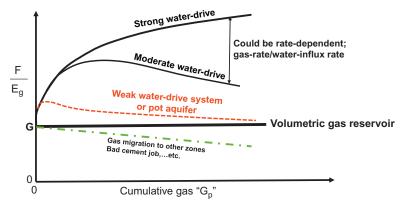


FIGURE 13-8 Impact of aquifer strength on OOIP calculation.

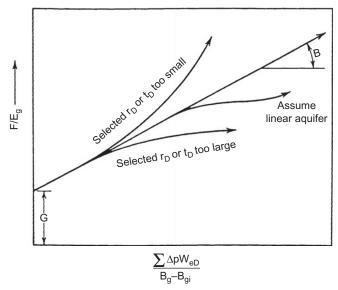


FIGURE 13-9 Havlena-Odeh MBE plot for a gas reservoir.

monthly intervals, should plot as a straight line parallel to the abscissa—whose ordinate value is the GIIP. (See Fig. 13-9.)

Alternatively, if the reservoir is affected by natural water influx, then the plot of F/E_g will usually produce a concave downward shaped arc whose exact form is dependent upon the aquifer size and strength and the gas off-take rate. Backward extrapolation of the F/E_g trend to the ordinate should nevertheless provide an estimate of the GIIP ($W_e \sim 0$); however, the plot can be highly nonlinear in this region yielding a rather uncertain result. The main advantage in the F/E_g versus G_p plot is that it is much more sensitive than other methods in establishing whether the reservoir is being influenced by natural water influx or not.

The graphical presentation of Equation 13-23 is illustrated by Figure 13-10. A graph of F/E_g vs. $\Sigma\Delta p$ W_{eD}/E_g yields a straight line, provided the unsteady-state influx summation, $\Sigma\Delta p$ W_{eD} , is accurately assumed. The resulting straight line intersects the y-axis at the initial gas in place G and has a slope equal to the water influx constant B.

Nonlinear plots will result if the aquifer is improperly characterized. A systematic upward or downward curvature suggests that the summation term is too small or too large, respectively, while an S-shaped curve indicates that a linear (instead of a radial) aquifer should be assumed. The points should plot sequentially from left to right. A reversal of this plotting sequence indicates that an unaccounted aquifer boundary has been reached and that a smaller aquifer should be assumed in computing the water influx term.

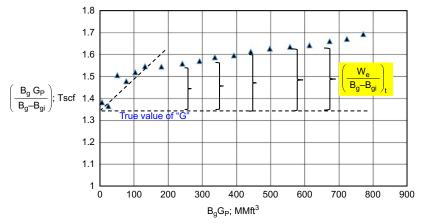


FIGURE 13-10 The plot shows an indication of a water influx.

A linear infinite system rather than a radial system might better represent some reservoirs, such as reservoirs formed as fault blocks in salt domes. The van Everdingen-Hurst dimensionless water influx W_{eD} is replaced by the square root of time as:

$$W_e = C\Sigma \Delta p_n \sqrt{t - t_n}$$
 (13-24)

where:

C = water influx constant ft³/psi

t = time (any convenient units, i.e., days, year)

The water influx constant C must be determined by using the past production and pressure of the field in conjunction with Havlena-Odeh methodology. For the linear system, the underground withdrawal F is plotted versus $[\Sigma \Delta p_n Zt - t_n]$ $(B - B_{gi})$] on a Cartesian coordinate graph. The plot should result in a straight line with G being the intercept and the water influx constant C being the slope of the straight line.

To illustrate the use of the linear aquifer model in the gas MBE as expressed as an equation of straight line, i.e., Equation 13-23, Havlena and Odeh proposed the following problem.

Example 13-4

The volumetric estimate of the gas initially in place for a dry-gas reservoir ranges from 1.3 to 1.65×10^{12} scf. Production, pressures, and pertinent gas expansion term, i.e., $E_g = B_g - B_{gi}$, are presented in Table 13-1. Calculate the original gas in place G.

Time (months)	Average Reservoir Pressure (psi)	$E_{g} = (B_{g} - B_{gi}) \times 10^{-6}$ (ft ³ /scf)	$F = (G_p B_g) \times 10^6$ (ft ³)	$\frac{\Sigma\Delta p_nzt-t_n}{B_g-B_{gi}} \\ \left(10^6\right)$	$F/E_g = \frac{G_p B_g}{B_g - B_{gi}}$ (10^{12})
0	2,883	0.0	_	_	_
2	2,881	4.0	5.5340	0.3536	1.3835
4	2,874	18.0	24.5967	0.4647	1.3665
6	2,866	34.0	51.1776	0.6487	1.5052
8	2,857	52.0	76.9246	0.7860	1.4793
10	2,849	68.0	103.3184	0.9306	1.5194
12	2,841	85.0	131.5371	1.0358	1.5475
14	2,826	116.5	180.0178	1.0315	1.5452
16	2,808	154.5	240.7764	1.0594	1.5584
18	2,794	185.5	291.3014	1.1485	1.5703
20	2,782	212.0	336.6281	1.2426	1.5879
22	2,767	246.0	392.8592	1.2905	1.5970
24	2,755	273.5	441.3134	1.3702	1.6136
26	2,741	305.5	497.2907	1.4219	1.6278
28	2,726	340.0	556.1110	1.4672	1.6356
30	2,712	373.5	613.6513	1.5174	1.6430
32	2,699	405.0	672.5969	1.5714	1.6607
34	2,688	432.5	723.0868	1.6332	1.6719
36	2,667	455.5	771.4902	1.7016	1.6937

TABLE 13-1 Havlena-Odeh Dry-Gas Reservoir Data for Example 13-4

Solution

- Step 1. Assume volumetric gas reservoir.
- Step 2. Plot (p/z) versus G_p or $G_p \; B_g \! / \! (B_g B_{gi})$ versus $G_p.$
- Step 3. A plot of $G_p B_g/(B_g B_{gi})$ vs. $G_p B_g$ showed an upward curvature, as shown in Figure 13-10, indicating water influx.
- Step 4. Assuming a linear water influx, plot $G_p \ B_g/(B_g \ \ B_{gi})$ versus $\left[\sum\!\Delta p_n\sqrt{t-t_n}\right]/\!\left(B_g-B_{gi}\right)$ as shown in Figure 13-11.

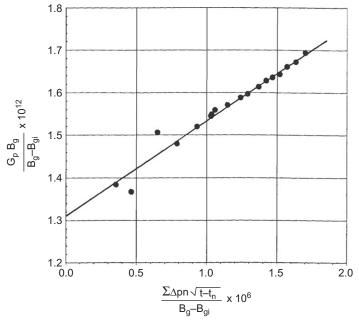


FIGURE 13-11 Havlena-Odeh MBE plot for Example 13-4.

Step 5. As evident from Figure 13-11, the necessary straight-line relationship is regarded as satisfactory evidence of the presence of linear aquifer.

Step 6. From Figure 13-11, determine the original gas in place G and the linear water influx constant C as:

$$G = 1.325 \times 10^{12} \, scfC = 212.7 \times 10^3 ft^3/psi$$

ABNORMALLY PRESSURED GAS RESERVOIRS

Hammerlindl (1971) pointed out that in abnormally high-pressure volumetric gas reservoirs, two distinct slopes are evident when the plot of p/z versus G_p is used to predict reserves because of the formation and fluid compressibility effects as shown in Figure 13-12. The final slope of the p/z plot is steeper than the initial slope; consequently, reserve estimates based on the early life portion of the curve are erroneously high. The initial slope is due to gas expansion and significant pressure maintenance brought about by formation compaction, crystal expansion, and water expansion. At approximately normal pressure gradient, the formation compaction is essentially complete and the reservoir assumes the characteristics of a normal gas expansion reservoir. This accounts for the second slope. Most early decisions are made based on the early life extrapolation of the

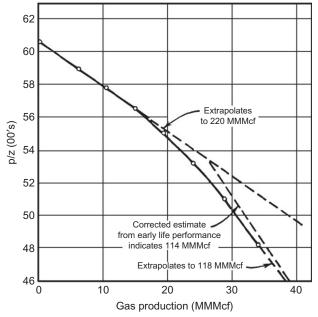


FIGURE 13-12 P/z versus cumulative production. North Ossum Field, Lafayette Parish, Louisiana NS2B Reservoir. (*After Hammerlindl*).

p/z plot; therefore, the effects of hydrocarbon pore volume change on reserve estimates, productivity, and abandonment pressure must be understood.

All gas reservoir performance is related to effective compressibility, not gas compressibility. When the pressure is abnormal and high, effective compressibility may equal two or more times that of gas compressibility. If effective compressibility is equal to twice the gas compressibility, then the first cubic foot of gas produced is due to 50% gas expansion and 50% formation compressibility and water expansion. As the pressure is lowered in the reservoir, the contribution due to gas expansion becomes greater because gas compressibility is approaching effective compressibility. Using formation compressibility, gas production, and shut-in bottom-hole pressures, two methods are presented for correcting the reserve estimates from the early life data (assuming no water influx).

Roach (1981) proposed a graphical technique for analyzing abnormally pressured gas reservoirs. The MBE as expressed by Equation 13-17 may be written in the following form for a volumetric gas reservoir:

$$(p/z)c_t = (p_i/z_i) - \left[1 - \frac{G_p}{G}\right]$$
 (13-25)

where

$$c_{t} = 1 - \frac{(c_{f} + c_{w}S_{wi})(p_{i} - p)}{1 - S_{wi}}$$
(13-26)

Defining the rock expansion term E_R as:

$$E_{R} = \frac{c_{f} + c_{w} S_{wi}}{1 - S_{wi}}$$
 (13-27)

Equation 13-26 can be expressed as:

$$ct = 1 - E_R(p_i - p)$$
 (13-28)

Equation 13-25 indicates that plotting $(p/z)c_t$ versus cumulative gas production on Cartesian coordinates results in a straight line with an x-intercept at the original gas in place and a y-intercept at the original p/z. Since c_t is unknown and must be found by choosing the compressibility values resulting in the best straight-line fit, this method is a trial-and-error procedure.

Roach used the data published by Duggan (1972) for the Mobil-David Anderson gas field to illustrate the application of Equations 13-25 and 13-28 to determine graphically the gas initially in place. Duggan reported that the reservoir had an initial pressure of 9507 psig at 11,300 ft. Volumetric estimates of original gas in place indicated that the reservoir contains 69.5 MMMscf. The historical p/z versus G_p plot produced an initial gas in place of 87 MMMscf, as shown in Figure 13-13.

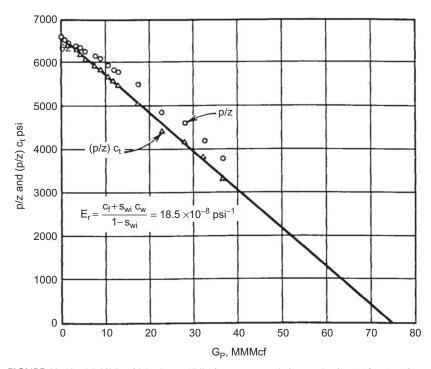


FIGURE 13-13 Mobil-David Anderson "L" p/z versus cumulative production. (*After Roach*).

Using the trial-and-error approach, Roach showed that a value of the rock expansion term E_R of 18.5×10^{-6} would result in a straight line with a gas initially in place of 75 MMMscf, as shown in Figure 13-13.

To avoid the trial-and-error procedure, Roach proposed that Equations 13-25 and 13-28 can be combined and expressed in a linear form by:

$$\alpha = \left(\frac{1}{G}\right)\beta - E_R \tag{13-29}$$

with

$$\alpha = \frac{[(p_i/z_i)/(p/z)] - 1}{(p_i - p)}$$
 (13-30)

$$\beta = \frac{(p_i/z_i)(p/z)}{(p_i - p)}$$
 (13-31)

where:

G = initial gas in place, scf

 $E_R = \text{rock expansion term, psi}^{-1}$

 S_{wi} = initial water saturation

Roach (1981) shows that a plot of α versus β will yield a straight line with slope 1/G and y-intercept = $-E_R$. To illustrate his proposed methodology, he applied Equation 13-29 to the Mobil-David gas field as shown in Figure 13-14. The slope of the straight line gives G=75.2 MMMscf and the intercept gives $E_R=18.5\times 10^{-6}$.

Begland and Whitehead (1989) proposed a method to predict the percent recovery of volumetric, high-pressured gas reservoirs from the initial pressure to the abandonment pressure with only initial reservoir data. The proposed technique allows the pore volume and water compressibilities to be pressure-dependent. The authors derived the following form of the MBE for a volumetric gas reservoir:

$$r = \frac{G_p}{G} = \frac{B_g - B_{gi}}{B_g} + \frac{\frac{B_{gi}S_{wi}}{1 - S_{wi}} \left[\frac{B_{tw}}{B_{twi}} - 1 + \frac{c_f(p_i - p)}{S_{wi}} \right]}{B_g}$$
(13-32)

where:

r = recovery factor

 $B_g = gas$ formation volume factor, bbl/scf

 $c_f = formation compressibility, psi^{-1}$

 $B_{tw} = \text{two-phase water formation volume factor, bbl/STB}$

 $B_{twi} = initial$ two-phase water formation volume factor, bbl/STB

The water two-phase FVF is determined from:

$$B_{tw} = B_w + B_g (R_{swi} - R_{sw})$$
 (13-33)

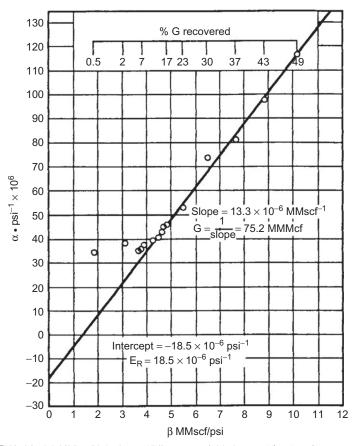


FIGURE 13-14 Mobil-David Anderson "L" gas material-balance. (After Roach).

where:

 $R_{sw} = gas$ solubility in the water phase, scf/STB $B_w = \text{water FVF, bbl/STB}$

The following three assumptions are inherent in Equation 13-32:

- A volumetric, single-phase gas reservoir
- No water production
- The formation compressibility c_f remains constant over the pressure drop $(p_i - p)$.

The authors point out that the changes in water compressibility c_w are implicit in the change of B_{tw} with pressure as determined by Equation 13-33.

Begland and Whitehead suggest that because cf is pressure dependent, Equation 13-32 is not correct as reservoir pressure declines from the initial pressure to some value several hundred psi lower. The pressure dependence of c_f can be accounted for in Equation 13-32 is solved in an incremental manner.

Effect of Gas Production Rate on Ultimate Recovery

Volumetric gas reservoirs are essentially depleted by expansion and, therefore, the ultimate gas recovery is independent of the field production rate. The gas saturation in this type of reservoir is never reduced; only the number of pounds of gas occupying the pore spaces is reduced. Therefore, it is important to reduce the abandonment pressure to the lowest possible level. In closed-gas reservoirs, it is not uncommon to recover as much as 90% of the initial gas in place.

Cole (1969) points out that for water-drive gas reservoirs, recovery may be rate dependent. There are two possible influences that producing rate may have on ultimate recovery. First, in an active water-drive reservoir, the abandonment pressure may be quite high, sometimes only a few psi below initial pressure. In such a case, the number of pounds of gas remaining in the pore spaces at abandonment will be relatively great.

The encroaching water, however, reduces the initial gas saturation. Therefore, the high abandonment pressure is somewhat offset by the reduction in initial gas saturation. If the reservoir can be produced at a rate greater than the rate of water influx rate, without water coning, then a high producing rate could result in maximum recovery by taking advantage of a combination of reduced abandonment pressure and reduction in initial gas saturation. Second, the water coning problems may be very severe in gas reservoirs, in which case it will be necessary to restrict withdrawal rates to reduce the magnitude of this problem.

Cole suggests that the recovery from water-drive gas reservoirs is substantially less than recovery from closed-gas reservoirs. As a rule of thumb, recovery from a water-drive reservoir will be approximately 50 to 80% of the initial gas in place. The structural location of producing wells and the degree of water coning are important considerations in determining ultimate recovery.

A set of circumstances could exist—such as the location of wells very high on the structure with very little coning tendencies—where water-drive recovery would be greater than depletion-drive recovery. Abandonment pressure is a major factor in determining recovery efficiency, and permeability is usually the most important factor in determining the magnitude of the abandonment pressure. Reservoirs with low permeability will have higher abandonment pressures than reservoirs with high permeability. A certain minimum flow rate must be sustained, and a higher permeability will permit this minimum flow rate at a lower pressure.

Tight Gas Reservoirs

Gas reservoirs with permeabilities of less than 0.1 md are considered "tight gas" reservoirs. They present unique problems to reservoir engineers when applying the MBE to predict the gas in place and recovery performance.

The use of the conventional material balance in terms of the p/Z plot is a powerful tool for evaluating the performance of gas reservoirs. For a volumetric gas reservoir, the MBE is expressed in different forms that will produce a linear relationship between p/Z versus the cumulative gas production, G_p. Two such forms are given by Equation 13-11:

$$\frac{p}{Z} = \frac{p_i}{Z_i} - \left[\left(\frac{p_i}{Z_i} \right) \frac{1}{G} \right] G_p$$

Simplified:

$$\frac{p}{Z} = \frac{p_i}{Z_i} \left[1 - \frac{G_P}{G} \right]$$

The MBE as expressed by either of these equations is very simple to apply because it is not dependent on flow rates, reservoir configuration, rock properties, or well details. However, there are fundamental assumptions that must be satisfied when applying the equation, including the following:

- There is uniform saturation throughout the reservoir at any time
- There is little or no pressure variation within the reservoir
- The reservoir can be represented by a single weighted-average pressure at any time
- The reservoir is represented by a tank, i.e., constant drainage area, of homogeneous properties

Payne (1996) pointed out that the assumption of uniform pressure distributions is required to ensure that pressure measurements taken at different well locations represent true average reservoir pressures. This assumption implies that the average reservoir pressure to be used in the MBE can be described with one pressure value. In high-permeability reservoirs, small pressure gradients exist away from the wellbore, and the average reservoir pressure estimates can be readily made with short-term shut-in buildups or static pressure surveys.

Unfortunately, the concept of the straight-line p/Z plot as described by the conventional MBE fails to produce this linear behavior when applied to tight gas reservoirs that have not established a constant drainage area. Payne (1996) suggests that the essence of the errors associated with the use of p/Z plots in tight gas reservoirs is that substantial pressure gradients exist within the formation, resulting in a violation of the basic tank assumption. These gradients manifest themselves in terms of scattered, generally curved, and rate-dependent p/Z plot behavior. This nonlinear behavior of p/Z plots, as shown in Figure 13-15, may significantly underestimate gas-initially-in-place (GIIP) when interpreting by the conventional straight-line method. Figure 13-15a reveals that the reservoir pressure declines very rapidly, as the area surrounding the well cannot be recharged as fast as it is depleted by the well. This early, rapid pressure decline is seen often in tight-gas reservoirs and is an indication that the use of p/Z plot analysis may be inappropriate. It is quite apparent that the use of early points

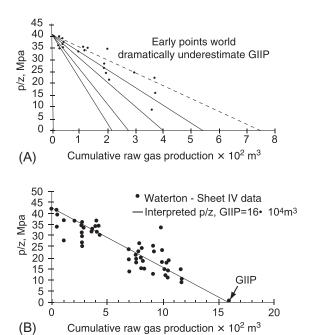


FIGURE 13-15 (a) Real-life example of pIZ plot from Sheet IVc in the Waterton Gas Field (b) Real-life example of pIZ plot from Sheet IV in the Waterton Gas Field.

would dramatically underestimate GIIP, as shown in Figure 13-15a for the Waterton gas field, which has an apparent GIIP of 7.5 Bm³. However, late time production and pressure data show a nearly double GIIP of 16.5 Bm³, as shown in Figure 13-15b.

The main problem with tight gas reservoirs is the difficulty of accurately estimating the average reservoir pressure required for p/Z plots as a function of G_p or time. If the pressures obtained during shut-in do not reflect the average reservoir pressure, the resulting analysis will be inaccurate. In tight gas reservoirs, excessive shut-in times of months or years may be required to obtain accurate estimates of average reservoir pressure. The minimum shut-in time required to obtain a reservoir pressure that represents the average reservoir pressure must be at least equal to the time it takes to reach the pseudo-steady state, t_{pss} . This time, for a well in the center of a circular or square drainage area, is given by:

$$t_{pss} = \frac{380 \, \varphi \mu_{gi} c_{ti} A}{k}$$

with

$$c_{ti} = S_{wi}c_{wi} + S_gc_{gi} + c_f$$

where:

 $\begin{array}{l} t_{pss} = \text{stabilization (pseudo-steady-state) time, hours} \\ c_{ti} = \text{total compressibility coefficient at initial pressure, psi}^{-1} \\ c_{wi} = \text{water compressibility coefficient at initial pressure, psi}^{-1} \\ c_{f} = \text{formation compressibility coefficient, psi}^{-1} \\ c_{gi} = \text{gas compressibility coefficient at initial pressure, psi}^{-1} \\ \varphi = \text{porosity, fraction} \\ A = \text{drainage area, ft}^{2} \end{array}$

Since most tight gas reservoirs are hydraulically fractured, Earlougher (1977) proposed the following expression for estimating the minimum shut-in time to reach the semi-steady state:

$$t_{p_{ss}} = \frac{474 \varphi \mu_g \, c_{ti} x_f^2}{k}$$

where:

 $x_f = \text{fracture half-length, ft}$ k = permeability, md

Example 13-5

Estimate the time required for a shut-in gas well to reach its 40-acre drainage area. The well is located in the center of a square-drainage boundary with the following properties:

$$\begin{split} & \varphi = 14\% \\ & \mu_{gi} = 0.016 \; cp \\ & c_{ti} = 0.0008 \; psi^{-1} \\ & A = 40 \; acres \\ & K = 0.1 \; md \end{split}$$

Solution

Calculate the stabilization time by applying Earlougher's equation to give:

$$t_{pss} = \frac{380(0.14)(0.016)(0.0008)(40)(43,560)}{0.1} = 11,865 \text{ hours or } 494 \text{ days}$$

This example indicates that an excessive shut-in time of approximately 16 months is required to obtain a reliable average reservoir pressure.

Unlike curvature in the p/Z plot, which can be caused by

- o An aquifer
- o An oil leg
- o Formation compressibility, or
- Liquid condensation

scatter in the p/Z plot is diagnostic of substantial reservoir pressure gradients. Hence, if substantial scatter is seen in a p/Z plot, the tank assumption is being violated and the plot should not be used to determine the GIIP. One obvious solution to the material balance problem in tight gas reservoirs is the use of a numerical simulator. Two other relatively new approaches to solving the material balance problem that can be used if reservoir simulation software is not available are:

- The compartmental reservoir approach
- The combined decline-curve and type-curve approach

These two methodologies are discussed next.

Compartmental Reservoir Approach

A compartmental reservoir is defined as a reservoir that consists of two or more distinct regions that are allowed to communicate. Each compartment or "tank" is described by its own material balance, which is coupled to the material balance of the neighboring compartments through influx or efflux gas across the common boundaries. Payne (1996) and Hagoort and Hoogstra (1999) proposed two different robust and rigorous schemes for the numerical solution of the material balance equations of compartmental gas reservoirs. The main difference between the two approaches is that Payne solves for the pressure in each compartment explicitly and Hagoort and Hoogstra do so implicitly. However, both schemes employ the following basic approach:

- Divide the reservoir into a number of compartments with each compartment containing one or more production wells that are proximate and that measure consistent reservoir pressures. The initial division should be made with as few tanks as possible, and each compartment should have different dimensions in terms of length L, width W, and height h.
- o Each compartment must be characterized by a historical production and pressure decline data as a function of time.
- o If the initial division is not capable of matching the observed pressure decline, additional compartments can be added either by subdividing the previously defined tanks or by adding tanks that do not contain drainage points, that is, production wells.

The practical application of the compartmental reservoir approach is illustrated by the following two methods:

- Payne's method
- Hagoort-Hoogstra method

Payne's Method

Rather than using the conventional single-tank MBE in describing the performance of tight gas reservoirs, Payne (1996) suggests a different approach that is based on subdividing the reservoir into a number of tanks, that is, compartments, which are allowed to communicate. Such compartments can either be depleted directly by wells or indirectly through other tanks. Flow rate between tanks is set proportionally to either the difference in the squares of tank pressure or the difference in pseudo-pressures, m(p). To illustrate the concept, consider a reservoir that consists of two compartments, 1 and 2, as shown schematically in Figure 13-16.

Initially, that is, before the start of production, the two compartments are in equilibrium, with the same initial reservoir pressure. Gas production can be produced from either one or both compartments. With gas production, the pressures in the reservoir compartments will decline at different rates depending on the production rate from each compartment and the crossflow rate between the two compartments. Adopting the convention that influx is positive if gas flows from compartment 1 into compartment 2, the linear gas flow rate between the two compartments in terms of gas pseudo-pressure is given by Equation 6-23 from Chapter 6:

$$Q_{12} = \left(\frac{0.111924kA}{TL}\right)[m(p_1) - m(p_2)]$$

where:

 Q_{12} = flow rate between the two compartments, scf/day

 $m(p_1) = gas pseudo-pressure in compartment (tank) 1, psi²/cp$

 $m(p_2) = gas pseudo-pressure in compartment (tank) 2, psi²/cp$

k = permeability, md

L = distance between the center of the two compartments, ft

 $A = cross-sectional area, width x height, ft^2$

T = temperature, °R

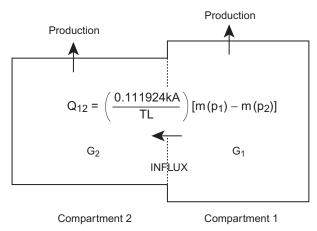


FIGURE 13-16 Schematic representation of compartmented reservoir consisting of two reservoir compartments separated by a permeable boundary.

This equation can be expressed in a more compacted form by including a "communication factor," C_{12} , between the two compartments:

$$Q_{12} = C_{12}[m(p_1) - m(p_2)]$$
 (13-34)

The C_{12} between the two compartments is computed by calculating the individual communication factor for each compartment and employing an averaging technique. The communication factor for each of the compartments is as follows:

For compartment 1:
$$C_1 = \frac{0.111924k_1 A_1}{TL_1}$$

For compartment 2:
$$C_2 = \frac{0.111924k_2 A_2}{TL_2}$$

And the communication factor between the two compartments, C_{12} , is given by the following harmonic average technique:

$$C_2 = \frac{2C_1C_2}{(C_1 + C_2)}$$

where:

C₁₂ = communication factor between two compartments, scf/day/psi²/cp

 $C_1 = \text{communication factor for compartment 1, scf/day/psi}^2/\text{cp}$

 $C_2 = \text{communication factor for compartment 2, scf/day/psi}^2/\text{cp}$

 $L_1 = length of compartment 1, ft$

 $L_2 = length of compartment 2, ft$

 $A_1 = cross$ -sectional area of compartment 1, ft^2

 $A_2 = cross-sectional$ area of compartment 2, ft²

The cumulative gas in flux, G_{p12} , from compartment 1 to compartment 2 is given by the integration of flow rate over time t as:

$$G_{p12} = \int_{0}^{t} Q_{12} dt = \sum_{0}^{t} (\Delta Q_{12}) \Delta t$$
 (13-35)

Payne proposes that **individual** compartment pressures are determined by assuming a straight-line relationship of p/Z versus G_{pt} , with the total gas production, G_{pt} , from an individual compartment as defined by the following expression:

$$G_{pt} = G_p + G_{p12}$$

where G_p is cumulative gas produced from wells in the compartment and G_{p12} is the cumulative gas efflux/influx between the connected compartments. Solving

Equation 8-59 for the pressure in each compartment and assuming a positive flow from compartment 1 to compartment 2; gives:

$$p_{1} = \left(\frac{p_{i}}{Z_{i}}\right) Z_{1} \left[1 - \frac{G_{p1} + G_{p12}}{G_{1}}\right]$$
 (13-36)

$$p_2 = \left(\frac{p_i}{Z_i}\right) Z_2 \left[1 - \frac{G_{p2} - G_{p12}}{G_2}\right]$$
 (13-37)

with:

$$G_1 = 43,560A_1h_1\phi_1(1 - S_{wi})/B_{gi}$$
 (13-38)

$$G_2 = 43,560A_2h_2\phi_2(1 - S_{wi})/B_{gi}$$
 (13-39)

where:

 G_1 = initial gas in place in compartment 1, scf

 G_2 = initial gas in place in compartment 2, scf

 $G_{p1} = \mbox{actual}$ cumulative gas production from compartment 1, scf

 $G_{p2} = actual$ cumulative gas production from compartment 2, scf

 A_1 = areal extent of compartment 1, acres

 A_2 = areal extent of compartment 2, acres

 h_1 = average thickness of compartment 1, ft

 h_2 = average thickness of compartment 2, ft

 B_{gi} = initial gas formation volume factor, ft³/scf

 ϕ_1 = average porosity in compartment 1

 ϕ_2 = average porosity in compartment 2

The subscripts 1 and 2 denote the two compartments 1 and 2, while the subscript i refers to an initial condition. The required input data for Payne's method are as follows:

- Amount of gas contained in each tank, that is, tank dimensions, porosity, and saturation
- Inter-compartment communication factors, C₁₂
- Initial pressure in each compartment
- Production data profiles from the individual tanks

Payne's technique is performed fully explicit in time. At each time step, the pressures in various tanks are calculated, yielding a pressure profile that can be matched to the actual pressure decline. The specific steps of this iterative method are summarized below:

Step 1. Prepare the available gas properties data in tabulated and graphical forms including:

-Z versus p

-μ_g versus p

 $-2p/(\mu_g Z)$ versus p

-m(p) versus p

- Step 2. Divide the reservoir into compartments and determine the dimensions of each compartments in terms of:
 - -Length, L
 - -Height, h
 - -Width, W
 - -Cross-sectional area, A
- Step 3. For each compartment, determine the initial gas in place, G. Assuming two compartments, for example, then calculate G_1 and G_2 from Equations 13-38 and 13-39.

$$\begin{split} G_1 = & \, 43,560 \, A_1 \, h_1 \, \varphi_1 \, (1 - S_{wi}) / B_{gi} \\ G_2 = & \, 43,560 \, A_2 \, h_2 \, \varphi_2 \, (1 - S_{wi}) / B_{gi} \end{split}$$

- Step 4. For each compartment, make a plot of p/Z vs. G_P that can be constructed by simply drawing a straight line between p_i/Z_i with initial gas in place in both compartments, G_1 and G_2 .
- Step 5. Calculate the communication factors for each compartment and between compartments. For two compartments:

$$\begin{split} C_1 = & \frac{0.111924 k_1 \, A_1}{T L_1} \\ C_2 = & \frac{0.111924 k_2 \, A_2}{T L_2} \\ C_{12} = & \frac{2 C_1 \, C_2}{(C_1 + C_2)} \end{split}$$

- Step 6. Select a small time step, Δt , and determine the corresponding *actual* cumulative gas production, G_p , from each compartment. Assign $G_p = 0$ if the compartment does not include a well.
- Step 7. Assume (guess) the pressure distributions throughout the selected compartmental system and determine the gas deviation factor, Z at each pressure. For a two-compartment system, let the initial values be denoted by p_1^k and p_2^k .
- Step 8. Using the assumed values of pressure, p_1^k and p_2^k , determine the corresponding m(p_j) and m(p₂) from the data of Step 1.
- Step 9. Calculate the gas influx rate, Q_{12} , and cumulative gas influx G_{p12} by applying Equations 13-34 and 13-35, respectively.

$$Q_{12} \,{=}\, C_{12}[m(p_1) \,{-}\, m(p_2)]$$

$$G_{p12} = \int_{0}^{t} Q_{12} dt = \sum_{0}^{t} (\Delta Q_{12}) \Delta t$$

Step 10. Substitute the values of G_{p12}, Z-factor, and actual values of G_{P1} and G_{P2} , in Equations 13-36 and 13-37 to calculate the pressure in each compartment, denoted by p_i^{k+1} and p_2^{k+1} .

$$p_1^{k+1} = \left(\frac{p_i}{Z_i}\right) Z_1 \left(1 - \frac{G_{p1} + G_{p12}}{G_1}\right)$$

$$p_2^{k+1} = \left(\frac{p_i}{Z_i}\right) Z_2 \left(1 - \frac{G_{p2} - G_{p12}}{G_2}\right)$$

- Step 11. Compare the assumed and calculated values, $|p_1^k p_i^{k+1}|$ and $|p_2|^k - p_2^{k+1}|$. If a satisfactory match is achieved within a tolerance of 5-10 psi for all the pressure values, then Steps 3 through 7 are repeated at a new time level with a corresponding historical gas production data. If the match is not satisfactory; repeat the iterative cycle of Steps 4 through 7 and set $p_1^k = p_i^{k+1}$ and $p_2^k = p_2^{k+1}$.
- Step 12. Repeat Steps 6 through 11 to produce a pressure-decline profile for each compartment that can be compared with the actual pressure profile for each compartment or that from Step 4.

Performing a material-balance history match consists of varying the number of compartments required, the dimension of the compartments, and the communication factors until an acceptable match of the pressure decline is obtained. The improved accuracy in estimating the original gas in place, resulting from determining the optimum number and size of compartments, stems from the ability of the proposed method to incorporate reservoir pressure gradients, which are completely neglected in the single-tank conventional p/Z plot method.

Hagoort-Hoogstra Method

Based on Payne's method, Hagoort and Hoogstra (1999) developed a numerical method to solve the MBE of compartmental gas reservoirs that employs an implicit, iterative procedure, and that recognizes the pressure dependency of the gas properties. The iterative technique relies on adjusting the size of the compartments and the transmissibility values to match the historical pressure data for each compartment as a function of time. Referring to Figure 13-16, the authors assume a thin permeable layer with a transmissibility of r₁₂ separating the two compartments. Hagoort and Hoogstra expressed the instantaneous gas influx through the thin permeable layer by Darcy's equation, as given by (in Darcy's units):

$$Q_{12} = \frac{\Gamma_{12} \left(p_1^2 - p_2^2 \right)}{2 p_1 \left(\mu_g B_g \right)_{avg}}$$

where:

 Γ_{12} = the transmissibility between compartments

The gas influx between compartments can be obtained by modifying Equation 6-23 in Chapter 6 to give:

$$Q_{12} = \frac{0.111924\Gamma_{12}(p_1^2 - p_2^2)}{TL}$$
 (13-40)

with

$$\Gamma_{12} = \frac{\Gamma_1 \Gamma_2 (L_1 - L_2)}{L_1 \Gamma_2 + L_2 \Gamma_1}$$
 (13-41)

$$\Gamma_{1} = \begin{bmatrix} \frac{kA}{Z\mu_{g}} \end{bmatrix}_{1} \tag{13-42}$$

$$\Gamma_2 = \left[\frac{kA}{Z\mu_g} \right]_2 \tag{13-43}$$

where:

 $Q_{12} = influx gas rate, scf/day$

L = distance between the centers of compartment 1 and 2, ft

 $A = cross-sectional area, ft^2$

 $\mu_g = gas \ viscosity, cp$

Z = gas deviation factor

k = permeability, md

p = pressure, psia

 $T = temperature,\,{}^{\circ}R$

 $L_1 = length \ of \ compartment \ 1, \ ft$

 $L_2 = length of compartment 2, ft$

The subscripts 1 and 2 refer to compartments 1 and 2, respectively.

The material balance for the two reservoir compartments can be modified to include the gas influx from compartment 1 to compartment 2:

$$\frac{p_1}{Z_1} = \frac{p_1}{Z_1} \left(1 - \frac{G_{p1} + G_{p12}}{G_1} \right) \tag{13-44}$$

$$\frac{p_2}{Z_2} = \frac{p_1}{Z_1} \left(1 - \frac{G_{p2} + G_{p12}}{G_2} \right) \tag{13-45}$$

where:

 p_1 = initial reservoir pressure, psi

 $Z_1 = \text{initial gas deviation factor}$

 G_p = actual (historical) cumulative gas production, scf

 G_1 , G_2 = initial gas in place in compartments 1 and 2, scf

 $G_{p12}=$ cumulative gas influx from compartment 1 to 2, scf as given in Equation 13-35.

Again, subscripts 1 and 2 represent compartments 1 and 2, respectively.

To solve the material balance equations as represented by the relationships in Equations 13-45 and 13-46 for the two unknowns p_1 and p_2 , the two expressions can be arranged to equate to zero, as follows:

$$F_1(p_1, p_2) = p_1 - \left(\frac{p_i}{Z_i}\right) Z_1 \left(1 - \frac{G_{p1} + G_{p12}}{G_1}\right) = 0 \tag{13-46}$$

$$F_2(p_1,p_2) = p_2 - \left(\frac{p_i}{Z_i}\right) Z_2 \left(1 - \frac{G_{p2} + G_{p12}}{G_2}\right) = 0 \tag{13-47} \label{eq:3.1}$$

The general methodology of applying the method is very similar to that of Payne's and involves the following specific steps:

- Step 1. Prepare the available data on gas properties in tabulated and graphical forms that include Z versus p and μ_g versus p
- Step 2. Divide the reservoir into compartments and determine the dimensions of each compartment in terms of
 - o Length, L
 - Height, h
 - Width, W
 - Cross-sectional area, A
- Step 3. For each compartment, determine the initial gas in place, G. For clarity, assume two gas compartments and calculate G1 and G2 from Equations 13-38 and 13-39.

$$\begin{split} G_1 = & \, 43,560 A_1 h_1 \varphi_1(1-S_{wi})/B_{gi} \\ G_2 = & \, 43,560 A_2 h_2 \varphi_2(1-S_{wi})/B_{gi} \end{split}$$

- Step 4. For each compartment, make a plot of p/Z versus G_P that can be constructed by simply drawing a straight line between p_i/Z_i with initial gas in place in both compartments, G_1 and G_2 .
- Step 5. Calculate the transmissibility by applying Equation 13-41.
- Step 6. Select a time step, Δt , and determine the corresponding actual cumulative gas production G_{p1} and G_{p2} .
- Step 7. Calculate the gas influx rate, Q_{12} , and cumulative gas influx, G_{p12} , by applying Equations 13-40 and 13-35, respectively.

$$Q_{12} = \frac{0.111924 \; \Gamma_{12} \left(p_1^2 - p_2^2\right)}{TL}$$

$$G_{p12} = \int_{0}^{t} Q_{12} dt = \sum_{0}^{t} (\Delta Q_{12}) \Delta t$$

Step 8. Start the iterative solution by assuming initial estimates of the pressure for compartments 1 and 2 (i.e., p_1^k and p_2^k). Using Newton and Raphson's iterative scheme, calculate new improved values of the pressure p_1^{k+1} and p_2^{k+1} by solving the following linear equations as expressed in a matrix form:

$$\begin{bmatrix} p_1^{k+1} \\ p_2^{k+1} \end{bmatrix} = \begin{bmatrix} p_1^k \\ p_2^k \end{bmatrix} - \begin{bmatrix} \frac{\partial F_1(p_1^k, p_2^k)}{\partial p_1} & \frac{\partial F_1(p_1^k, p_2^k)}{\partial p_2} \\ \frac{\partial F_2(p_1^k, p_2^k)}{\partial p_1} & \frac{\partial F_2(p_1^k, p_2^k)}{\partial p_2} \end{bmatrix}^{-1} \begin{bmatrix} -F_1(p_1^k, p_2^k) \\ -F_2(p_1^k, p_2^k) \end{bmatrix}$$

where the superscript "-1" denotes the inverse of the matrix. The partial derivatives in this system of equations can be expressed in analytical form by differentiating Equations 8-140 and 8-141 with respect to p₁ and p₂. During an iterative cycle, the derivatives are evaluated at the updated new pressures, i.e. p_1^{k+1} and p_2^{k+1} . The iteration is stopped when $|p_1^{k+1} - p_i^{k}|$ and $|p_2^{k+1} - p_2^{k}|$ are less than a certain pressure tolerance, that is, 5–10 psi.

Step 9. Generate the pressure profile as a function of time for each compartment by repeating Steps 2 and 3.

$$\frac{p_1}{Z_1} = \frac{p_1}{Z_1} \left(1 - \frac{G_{p1} + G_{p12}}{G_1} \right)$$

where:

 p_1 = initial reservoir pressure, psi

 Z_1 = initial gas deviation factor

 G_p = actual (historical) cumulative gas production, scf G_1 , G_2 = initial gas in place in compartment 1 and 2, scf

 G_{p12} = cumulative gas influx from compartment 1 to 2 in scf, as given in Equation 13-35

Step 10. Repeat steps 6 through 11 to produce a pressure decline profile for each compartment that can be compared with the actual pressure profile for each compartment or that from step 4.

Compare the calculated pressure profiles with those of the observed pressures. If a match has not been achieved, adjust the size and number of compartments (i.e., initial gas in place) and repeat Steps 2 through 10.

Shallow Gas Reservoirs

Tight shallow gas reservoirs present a number of unique challenges in determining reserves accurately. Traditional methods such as decline analysis and material balance are inaccurate owing to the formation's low permeability and the usually poor-quality pressure data. The low permeabilities cause long transient periods that are not separated early from production decline with conventional decline analysis, resulting in lower confidence in selecting the appropriate decline characteristics, which affects recovery factors and remaining reserves significantly. In an excellent paper by West and Cochrane (1995), the authors used the Medicine Hat field in Western Canada as an example of these types of reservoirs and developed a methodology called the Extended Material Balance (EMB) technique, to evaluate gas reserves and potential infill drilling.

The Medicine Hat field is a tight, shallow gas reservoir producing from multiple highly interbedded, silty sand formations with poor permeabilities of < 0.1 md. This poor permeability is the main characteristic of these reservoirs that affects conventional decline analysis. Owing to these low permeabilities, and in part to commingled multilayer production effects, wells experience long transient periods before they begin experiencing the pseudo-steady-state flow that represents the decline portion of their lives. One of the principal assumptions often neglected when conducting decline analysis is that pseudo-steady state must have been achieved. The initial transient production trend of a well or group of wells is not indicative of the long-term decline of the well. Distinguishing the transient production of a well from its pseudo-steady-state production is often difficult, and this can lead to errors in determining the decline characteristic (exponential, hyperbolic, or harmonic) of a well. Figure 13-17 shows the production history from a tight, shallow gas well and illustrates the difficulty in selecting the correct decline. Another characteristic of tight, shallow gas reservoirs that affects conventional decline analysis is that constant reservoir conditions, an assumption required for conventional decline analysis,

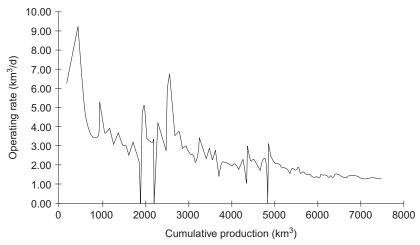


FIGURE 13-17 Production history for a typical Medicine Hat property (*Permission to copy SPE, copyright SPE 1995*).

do not exist because of increasing drawdown, changing operating strategies, erratic development, and deregulation.

Material balance is affected by tight, shallow gas reservoirs because the pressure data are limited, of poor quality, and not representative of a majority of the wells. Because the risk of drilling dry holes is low and drillstem tests (DSTs) are not cost-effective in the development of shallow gas, DST data are very limited. Reservoir pressures are recorded only for government-designated "control" wells, which account for only 5% of all wells. Shallow gas produces from multiple formations, and production from these formations is typically commingled, exhibiting some degree of pressure equalization. Unfortunately, the control wells are segregated by tubing/packers, and consequently, the control-well pressure data are not representative of most commingled wells. In addition, pressure monitoring has been very inconsistent. Varied measurement points (downhole or wellhead), inconsistent shut-in times, and different analysis types (e.g., buildup and static gradient) make quantitative pressure-tracking difficult. As Figure 13-18 shows, both of these problems result in a scatter of data, which makes material balance extremely difficult.

Wells in the Medicine Hat shallow gas area are generally cased, perforated, and fractured in one, two, or all three formations, as ownerships vary not only areally but between formations. The Milk River and Medicine Hat formations are usually produced commingled. Historically, the Second White Specks formation has been segregated from the other two; recently, however, commingled production from all three formations has been approved. Spacing for shallow gas is usually two to four wells per section. As a result of the poor reservoir quality and low pressure, well productivity is very low. Initial rates rarely exceed 700 Mscf/day. Current average production per well is approximately 50 Mscf/day for a three-formation completion. There are approximately

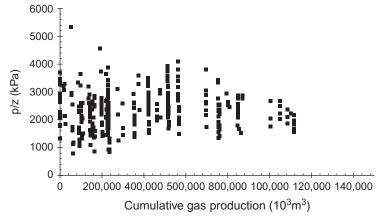


FIGURE 13-18 Scatter pressure data for a typical Medicine Hat property (*Permission to copy SPE, copyright SPE 1995*).

24,000 wells producing from the Milk River formation in Southern Alberta and Saskatchewan with total estimated gas reserves of 5.3 Tscf. West and Cochrane's EMB technique was developed to determine gas reserves in 2300 wells in the Medicine Hat field.

The EMB technique is essentially an iterative process for obtaining a suitable p/Z versus G_p line for a reservoir where pressure data is inadequate. It combines the principles of volumetric gas depletion with the gas-deliverability (back-pressure) equation. The deliverability equation for radial flow of gas describes the relationship between the pressure differential in the wellbore and the gas flow rate from the well:

$$Q_g = C[P_r^2 - P_{wf}^2]^n$$

Owing to the very low production rates from the wells in Medicine Hat shallow gas, a laminar flow regime exists, which can be described with an exponent n = 1. The terms making up the coefficient C in the back-pressure equation are either fixed reservoir parameters (kh, r_e, r_w, and T) that do not vary with time or terms that fluctuate with pressure, temperature, and gas composition, for example, μ_g and Z. The performance coefficient "C" is given by:

$$C \!=\! \frac{kh}{1422T\mu_{\!\scriptscriptstyle g}Z[\ ln(r_e/r_w) - 0.5]}$$

Because the original reservoir pressure in these shallow formations is low, the differences between initial and abandonment pressures are not significant and the variation in the pressure-dependent terms over time can be assumed negligible. C may be considered constant for a given Medicine Hat shallow gas reservoir over its life. With these simplifications for shallow gas, the deliverability equation becomes:

$$Q_{g} = C \left[p_{r}^{2} - p_{wf}^{2} \right]$$

The sum of the instantaneous production rates with time will yield the relationship between G_p and reservoir pressure, similar to the material balance equation. By use of this common relationship, with the unknowns being reservoir pressure, p, and the performance coefficient, C, the EMB method involves iterating to find the correct p/Z versus G_p relationship to give a constant C with time. The proposed iterative method is applied as outlined in the following steps:

Step 1. To avoid calculating individual reserves for each of the 2300 wells, West and Cochrane grouped wells by formation and by date on production. The authors verified this simplification on a test group by ensuring that the reserves from the group of wells yielded the same results as the sum of the individual well reserves. These groupings were used for each of the 10 properties, and the results of the groupings combined to give a property production forecast. Also, to estimate the reservoir decline characteristics more accurately, the rates were normalized to reflect changes in the bottom-hole flowing pressure (BHFP).

- Step 2. Using the gas specific gravity and reservoir temperature, calculate the gas deviation factor, Z, as a function of pressure and plot p/Z versus p on a Cartesian scale.
- Step 3. An initial estimate for the p/Z variation with G_p is made by guessing an initial pressure, p_i , and a linear slope, m, of Equation 13-11:

$$\frac{p}{Z} = \frac{p_i}{Z_i} - [m]G_p$$

With the slope m defined by:

$$m = \left(\frac{p_i}{Z_i}\right) \frac{1}{G}$$

- Step 4. Starting at the initial production date for the property, the p/Z versus time relationship is established by simply substituting the actual cumulative production, G_p , into the MBE with estimated slope m and p_i because actual cumulative production G_p versus time is known. The reservoir pressure, p, can then be constructed as a function of time from the plot of p/Z as a function of p, that is, Step 2.
- Step 5. Knowing the actual production rates, Q_g , and bottom-hole flowing pressures, $p_{\rm wf}$, for each monthly time interval and having estimated reservoir pressures, p, from Step 3, C is calculated for each time interval with:

$$C = \frac{Q_g}{p^2 - p_{wf}^2}$$

- Step 6. C is plotted against time. If C is not constant (i.e., the plot is not a horizontal line), a new p/Z versus G_p is guessed and the process is repeated from Step 3 through Step 5.
- Step 7. Once a constant C solution is obtained, the representative p/Z relationship has been defined for reserves determination.

Use of the EMB method in the Medicine Hat shallow gas makes the fundamental assumptions (1) that the gas pool depletes volumetrically (i.e., there is no water influx) and (2) that all wells behave like an average well with the same deliverability constant, turbulence constant, and BHFP, which is a reasonable assumption given the number of wells in the area, the homogeneity of the rocks, and the observed well production trends.

In the EMB evaluation, West and Cochrane point out that wells for each property were grouped according to their producing interval so that the actual production from the wells could be related to a particular reservoir pressure trend. When calculating the coefficient C, as outlined above, a total C based on grouped production was calculated and then divided by the number of wells producing in a given time interval to give an average C value. The average C value was used to calculate an average permeability/thickness, kh, for

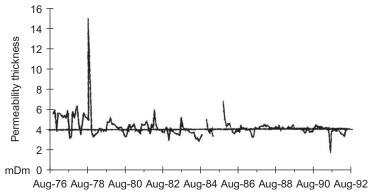


FIGURE 13-19 Example for a successful EMB solution-flat kh profile (Permission to copy SPE, copyright SPE 1995).

comparison with actual kh data obtained through buildup analysis for the reservoir, as follows:

$$kh = 1422T\,\mu_{\sigma}Z[\ ln\,(r_e/r_w) - 0.5]C$$

For that reason, kh versus time, instead of C versus time, was plotted in the method. Figure 13-19 shows a flat kh versus time profile indicating a valid p/Z versus Gp relationship.

PROBLEMS

1. The following information is available on a volumetric gas reservoir:

Initial reservoir temperature, $T_i = 155^{\circ}F$ = 3500 psia Initial reservoir pressure, p_i = 0.65 (air = 1)Specific gravity of gas, γ_g Thickness of reservoir, h =20 ftPorosity of the reservoir, φ = 10%= 25%Initial water saturation, Swi

After producing 300 MMscf, the reservoir pressure declined to 2500 psia. Estimate the areal extent of this reservoir.

2. The following pressures and cumulative production data² are available for a natural gas reservoir:

^{2.} Ikoku, C., Natural Gas Reservoir Engineering, John Wiley and Sons, 1984.

Reservoir pressure, psia	Gas deviation factor, z	Cumulative production, MMMscf
2080	0.759	0
1885	0.767	6.873
1620	0.787	14.002
1205	0.828	23.687
888	0.866	31.009
645	0.900	36.207

- **a.** Estimate the initial gas in place.
- **b.** Estimate the recoverable reserves at an abandonment pressure of 500 psia. Assume $z_a = 1.00$.
- c. What is the recovery factor at the abandonment pressure of 500 psia?
- 3. A gas field with an active water drive showed a pressure decline from 3000 to 2000 psia over a 10-month period. From the following production data, match the past history and calculate the original hydrocarbon gas in the reservoir. Assume z=0.8 in the range of reservoir pressures and $T=140^{\circ}F$.

		Data	ì		
t, months	0	2.5	5.0	7.5	10.0
p, psia	3000	2750	2500	2250	2000
G _p , MMscf	0	97.6	218.9	355.4	500.0

- **4.** A volumetric gas reservoir produced 600 MMscf of 0.62 specific gravity gas when the reservoir pressure declined from 3600 to 2600 psi. The reservoir temperature is reported at 140°F. Calculate:
 - **a.** Gas initially in place
 - **b.** Remaining reserves to an abandonment pressure of 500 psi
 - c. Ultimate gas recovery at abandonment
- **5.** The following information on a water-drive gas reservoir is given:

$$\begin{aligned} \text{Bulk volume} &= 100,\!000 \text{ acre-ft} \\ \text{Gas Gravity} &= 0.6 \\ \text{Porosity} &= 15\% \\ \text{S}_{wi} &= 25\% \\ \text{T} &= 140^{\circ}\text{F} \\ \text{p}_{i} &= 3500 \text{ psi} \end{aligned}$$

Reservoir pressure has declined to 3000 psi while producing 30 MMMscf of gas and no water production. Calculate cumulative water influx.

6. The pertinent data for the Mobil-David field is given below.

$$\begin{array}{lll} G = 70 \ MMMscf & p_i = 9507 \, psi & \varphi = 24\% & S_{wi} = 35\% \\ c_w = 401 \times 10^{-6} \, psi^{-1} & c_f = 3.4 \times 10^{-6} \, psi^{-1} & \gamma_g = 0.94 & T = 266 \, ^{\circ}F \end{array}$$

For this volumetric abnormally-pressured reservoir, calculate and plot cumulative gas production as a function of pressure.

7. The Big Butte field is a volumetric dry-gas reservoir with a recorded initial pressure of 3,500 psi at 140°F. The specific gravity of the produced gas is measured at 0.65. The following reservoir data are available from logs and

core analysis:Reservoir area = 1500 acres Thickness = 25 ft Porosity = 15% Initial water saturation = 20%

Calculate:

- a. Initial gas in place as expressed in scf
- **b.** Gas viscosity at 3,500 psi and 140°F

REFERENCES

Begland, T., Whitehead, W., 1989a. Depletion performance of volumetric high-pressured gas reservoirs. SPE Reserv. Eng. 4, 279–282.

Cole, F.W., 1969d. Reservoir Engineering Manual. Gulf Publishing Co., Houston.

Dake, L., 1994d. The Practice of Reservoir Engineering. Elsevier Publishing Company, Amsterdam.

Duggan, J.O., 1972. The Anderson 'L'—an abnormally pressured gas reservoir in South Texas. J. Pet. Technol. 24 (2), 132–138.

Hagoort, J., Hoogstra, R., 1999. Numerical solution of the material balance equations of compartmented gas reservoirs. SPE Reserv. Eval. Eng. 2 (4), 385–392.

Hagoort, J., Sinke, J., Dros, B., Nieuwland, F., 2000. Material balance analysis of faulted and stratified tight gas reservoirs. SPE 65179, SPE European Petroleum Conference, Paris, France, October.

Hammerlindl, D.J., 1971. Predicing gas reserves in abnormally pressure reservoirs. SPE Paper 3479 Presented at the 46th Annual Fall Meeting of SPE, New Orleans, October.

Havlena, D., Odeh, A.S., 1963c. The material balance as an equation of a straight line. Trans. AIME 228 (Part 1), I-896. Part 2: 231, I-815 (1964).

Ikoku, C., 1984a. Natural Gas Reservoir Engineering. John Wiley & Sons, Inc., New York.

Payne, D.A., 1996. Material balance calculations in tight gas reservoirs: the pitfalls of p/Z plots and a more accurate technique. SPE Reserv. Eng. 11 (4), 260–267.

Roach, R.H., 1981. Analyzing geopressured reservoirs—a material balance technique. SPE Paper 9968, Society of Petroleum Engineers of AIME, Dallas, December.

Van Everdingen, A.F., Hurst, W., 1949c. Application of Laplace transform to flow problems in reservoirs. Trans. AIME 186, 305–324B.

West, S., 1994. Reserve determination using type curve matching and extended material balance methods in the medicine hat shallow gas field. SPE 28609, The 69th Annual Technical Conference, New Orleans, LA, September 25–28.

Chapter 14

Principles of Waterflooding

The terms primary oil recovery, secondary oil recovery, and tertiary (enhanced) oil recovery are traditionally used to describe hydrocarbons recovered according to the method of production or the time at which they are obtained.

Primary oil recovery describes the production of hydrocarbons under the natural driving mechanisms present in the reservoir without supplementary help from injected fluids such as gas or water. In most cases, the natural driving mechanism is a relatively inefficient process and results in a low overall oil recovery. The lack of sufficient natural drive in most reservoirs has led to the practice of supplementing the natural reservoir energy by introducing some form of artificial drive, the most basic method being the injection of gas or water.

Secondary oil recovery refers to the additional recovery that results from the conventional methods of water injection and immiscible gas injection. Usually, the selected secondary recovery process follows the primary recovery but it can also be conducted concurrently with the primary recovery. Waterflooding is perhaps the most common method of secondary recovery. However, before undertaking a secondary recovery project, it should be clearly proven that the natural recovery processes are insufficient; otherwise there is a risk that the substantial capital investment required for a secondary recovery project may be wasted.

Tertiary (enhanced) oil recovery is that additional recovery over and above what could be recovered by primary and secondary recovery methods. Various methods of enhanced oil recovery (EOR) are essentially designed to recover oil, commonly described as residual oil, left in the reservoir after both primary and secondary recovery methods have been exploited to their respective economic limits. Figure 14-1 illustrates the concept of the three oil recovery categories.

FACTORS TO CONSIDER IN WATERFLOODING

Thomas, Mahoney, and Winter (1989) pointed out that in determining the suitability of a candidate reservoir for waterflooding, the following reservoir characteristics must be considered:

- Reservoir geometry
- Fluid properties

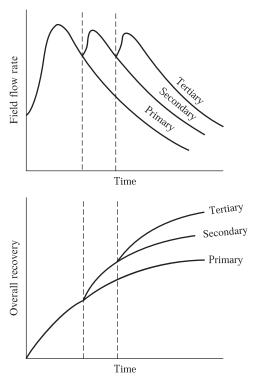


FIGURE 14-1 Oil recovery categories.

- Reservoir depth
- Lithology and rock properties
- Fluid saturations
- Reservoir uniformity and pay continuity
- Primary reservoir driving mechanisms

Each of these topics is discussed in detail in the following subsections.

Reservoir Geometry

The areal geometry of the reservoir will influence the location of wells and, if offshore, will influence the location and number of platforms required. The reservoir's geometry will essentially dictate the methods by which a reservoir can be produced through water-injection practices.

An analysis of reservoir geometry and past reservoir performance is often important when defining the presence and strength of a natural water drive and, thus, when defining the need to supplement the natural injection. If a water-drive reservoir is classified as an active water drive, injection may be unnecessary.

Fluid Properties

The physical properties of the reservoir fluids have pronounced effects on the suitability of a given reservoir for further development by waterflooding. The viscosity of the crude oil " μ_0 " is considered the most important fluid property that affects the degree of success of a waterflooding project. The oil viscosity has a significant impact of the mobility of the oil " λ_0 " which, in turn, impact the mobility ratio "M". As discussed later in this chapter, the oil mobility is defined by the ratio:

$$\lambda_{\rm o} = k_{\rm o}/\mu_{\rm o}$$

While the mobility ratio is defined as the ratio of the displacing fluid mobility, e.g. " λ_w ", to that of the displaced fluid, e.g. " λ_o ", i.e.

$$M = \lambda_w/\lambda_o = (k_w/k_o) (\mu_o/\mu_w)$$

The water displacing efficiency can be enhanced substantially by reducing the mobility ratio "M" by either increasing μ_w or decreasing μ_o .

Reservoir Depth

Reservoir depth has an important influence on both the technical and economic aspects of a secondary or tertiary recovery project. Maximum injection pressure will increase with depth. The costs of lifting oil from very deep wells will limit the maximum economic water-oil ratios that can be tolerated, thereby reducing the ultimate recovery factor and increasing the total project operating costs. On the other hand, a shallow reservoir imposes a restraint on the injection pressure that can be used, because this must be less than fracture pressure. In waterflood operations, there is a critical pressure (approximately 1 psi/ft of depth) that, if exceeded, permits the injecting water to expand openings along fractures or to create fractures. This results in the channeling of the injected water or the bypassing of large portions of the reservoir matrix. Consequently, an operational pressure gradient of 0.75 psi/ft of depth normally is allowed to provide a sufficient margin of safety to prevent pressure parting.

Lithology and Rock Properties

Thomas et al. (1989) pointed out that lithology has a profound influence on the efficiency of water injection in a particular reservoir. Reservoir lithology and rock properties that affect flood ability and success include:

- Porosity
- o Permeability
- o Clav content
- Net thickness

In some complex reservoir systems, only a small portion of the total porosity, such as fracture porosity, will have sufficient permeability to be effective in water-injection operations. In these cases, a water-injection program will have only a minor impact on the matrix porosity. Although evidence suggests that the clay minerals present in some sands may clog the pores by swelling and deflocculating when waterflooding is used, no exact data are available as to the extent to which this may occur.

Tight (low-permeability) reservoirs or reservoirs with thin net thickness possess water-injection problems in terms of the desired water-injection rate or pressure. Note that the water-injection rate and pressure are roughly related by the following expression:

$$p_{\rm inj} \propto \frac{i_{\rm w}}{hk}$$

where:

 p_{inj} = water-injection pressure

 i_w = water-injection rate

h = net thickness

k = absolute permeability

The above relationship suggests that to deliver a desired daily injection rate of i_w in a tight or thin reservoir, the required injection pressure might exceed the formation fracture pressure.

It should be pointed out the reservoir heterogeneity can greatly impact and reduce the oil recovery by waterflooding. For example, the presence of sealing faults and permeability discontinuities can reduce the effectiveness of water injectors in providing sufficient pressure support to the reservoir. High permeability streaks are another type of reservoir heterogeneity that impact the performance of the waterflood. These high permeability streaks can change the waterflood flow pattern and might result in an early water breakthrough.

Fluid Saturations

In determining the suitability of a reservoir for a waterflooding process, a high oil saturation that provides a sufficient supply of recoverable oil is the primary criterion for successful flooding operations. Note that higher oil saturation at the beginning of flood operations increases the oil mobility " λ_0 " which contributes to obtaining a higher recovery efficiency.

Reservoir Uniformity and Pay Continuity

Substantial reservoir uniformity is one of the major physical criterions for successful waterflooding. Some of the following issues regarding reservoir characteristic must be considered and evaluated to study their impacts on the success of a secondary recovery process: must be evaluated:

o if the formation contains a layer of limited thickness with a very high permeability (i.e., **thief zone**), rapid channeling and bypassing will develop

- unless this zone can be located and shut off, the producing water—oil ratios will become too high for the flooding operation to be considered profitable.
- The lower depletion pressure that may exist in the highly permeable zones will also increase the water-channeling tendency due to the high-permeability variations. Moreover, these thief zones will contain less residual oil than the other layers, and their flooding will lead to relatively lower oil recoveries than other layers.
- Areal continuity of the pay zone is also a prerequisite for a successful waterflooding project. Isolated lenses may be effectively depleted by a single well completion, but a flood mechanism requires that both the injector and producer be present in the same lens.
- Breaks in pay continuity and reservoir anisotropy caused by depositional conditions, fractures, or faulting need to be identified and described before determining the proper well spanning and the suitable flood pattern orientation.

Primary Reservoir Driving Mechanisms

As described in Chapter 11, six driving mechanisms basically provide the natural energy necessary for oil recovery:

- Rock and liquid expansion
- Solution gas drive
- o Gas cap drive
- Water drive
- o Gravity drainage drive
- Combination drive

The recovery of oil by any of the above driving mechanisms is called *primary recovery*. The term refers to the production of hydrocarbons from a reservoir without the use of any process (such as water injection) to supplement the natural energy of the reservoir. The primary drive mechanism and anticipated ultimate oil recovery should be considered when reviewing oil fields for possible development by waterflood. The approximate oil recovery range is tabulated below for various driving mechanisms. Note that these estimates are only approximations and, therefore, oil recovery may fall outside these ranges.

Driving Mechanism	Oil Recovery Range, %
Rock and liquid expansion	3–7
Solution Gas-cap drive	20–35
Gas-cap drive	20–45
Water drive	35–75
Gravity drainage	<80
Combination drive	30–60

Volumetric undersaturated oil reservoirs: These types of reservoirs are identified by initial reservoir pressures that are greater than that of the bubblepoint

pressure of existing crude oil systems. The main driving mechanism of a volumetric undersaturated reservoir is attributed to the expansions of the rock connate water, and the crude oil with pressure depletion. In most cases, this mechanism will not recover more than about 5% to 10% of the original oil in place. These reservoirs will offer an opportunity for greatly increasing recoverable reserves if other Improved Oil Recovery "IOR" displacement processes are favorable; e.g. polymer food, thermal recovery injection, ...etc.

Solution gas-drive reservoirs: These types of reservoirs are initially existing at their crude oil bubblepoint pressures. For a solution gas drive reservoir, the main driving mechanism resulting from the expansion of the liberated solution gas as the reservoir pressure declines below the bubblepoint pressure. They are generally exhibit a relatively low crude oil recovery factors in the range of 20-35% and, therefore, a potential exists for a substantial additional recovery for developing the reservoir by water injection. In genera; they are generally considered the best candidates for waterfloods. It should be pointed out that developing the field by water injection can be viewed as an artificial water-drive mechanism. The typical range of the recovery factor of water-drive reservoir is approximately double of that of obtained from solution gas drive. As a general guideline, a waterflood process in a solution gas-drive reservoir will frequently recover an additional amount of oil equal to that of its primary recovery.

Gas-cap reservoirs: The presence of the gas-cap will limit the decrease of the reservoir pressure during production. The magnitude of the decrease in the reservoir pressure depends on the size and the areal extent of the gas-cap. It is possible that the primary driving mechanism resulting from the expansion of the gas-cap is quite efficient to the degree that the field can be effectively managed with production optimization without the need for water injection. In such cases, gas injection in the gas-cap may be considered as a pressure maintenance process to offset and balance high fluid withdrawal rates. Smaller gas-cap drives may be considered as waterflood prospects, but the existence of the gas cap will require greater care to prevent migration of displaced oil into the gas cap. This migration would result in a loss of recoverable oil due to the establishment of residual oil saturation in pore volume of the gas cap, which previously did not exist. If a gas cap is re-pressurized with water injection, it may require a substantial volume of water injection, thereby increasing the project life. However, developing a gas-cap reservoir with waterflood can be considered and may appropriate under one the following conditions:

- o The vertical communication between the gas cap and the oil zone is considered poor due to low vertical permeability
- o The existence of natural permeability barriers, such as sealing faults, can often restrict the migration of fluids to the gas cap.
- Through the use selective well completion of injection wells to restrict the loss of injection fluid to the gas cap

Water-drive reservoirs: Many gas and oil reservoirs are produced by a mechanism termed water drive. Hydrocarbon production from the reservoir and the

subsequent pressure drop prompt a water encroachment from the aquifer to offset the pressure decline. This response comes in a form of water influx, commonly called water encroachment, which is attributed to:

- Expansion of the water in the aquifer
- o Compressibility of the aquifer rock
- o Charge of the aquifer from outcrop water-bearing formation that is located structurally higher than the pay zone

Strong water-drive reservoirs are not usually considered to be good candidates for waterflooding because of the natural water influx. However, in some cases a natural water drive could be supplemented by water injection in order to:

- Support a higher withdrawal rate
- o Achieve more uniform areal sweep and coverage by better distributing the injected water volume to different areas of the field
- o Better balance Voidage and influx volumes.

OPTIMUM TIME TO WATERFLOOD

The most common procedure for determining the optimum time to start waterflooding is to calculate:

- Anticipated oil recovery
- Fluid production rates
- o Anticipated financial investment
- o Availability and quality of the water supply
- o Costs of water treatment and pumping equipment
- o Costs of maintenance and operation of the water installation facilities
- o Costs of drilling new injection wells or converting existing production wells into injectors

These calculations should be performed for several assumed times and the net income for each case determined. The scenario that maximizes the profit and perhaps meets the operator's desirable goal is selected.

Cole (1969) lists the following factors as being important when determining the reservoir pressure (or time) to initiate a secondary recovery project:

- **Reservoir oil viscosity.** Water injection should be initiated when the reservoir pressure reaches its bubble-point pressure since the oil viscosity reaches its minimum value at this pressure. The mobility of the oil will increase with decreasing oil viscosity, which in turns improves the sweeping efficiency.
- o Free gas saturation. The impact of the free must be considered when plaining field development by water of gas injection:
 - > In water injection projects. It is desirable to have an initial gas saturation, possibly as much as 10%. This suggests that there might be benefits of initiating the waterflood process at a pressure that is below the bubble point pressure (discussed in detailed later in this chapter)

- > In gas injection projects. Zero gas saturation in the oil zone is desired. This occurs while reservoir pressure exists at or above bubble-point
- Cost of injection equipment. This is related to reservoir pressure which indicates that at higher pressures, the cost of injection equipment increases. Therefore, a low reservoir pressure at initiation of injection is desirable.
- **Productivity of producing wells.** A high reservoir pressure is desirable to:
 - > Increase the productivity of producing wells
 - > Extend the flowing period of the wells
 - ➤ Decrease lifting costs
 - > Shorten the overall life of the project
- Effect of delaying investment on the time value of money. A delayed investment in injection facilities might be desirable for the standpoint that an opportunity might exist to use the available fund for another investment.
- o **Overall life of the reservoir.** Because operating expenses are an important part of total costs, the fluid injection process should be started as early as possible.

Some of these six factors act in opposition to others. Thus, the actual pressure at which a fluid injection project should be initiated will require optimization of the various factors in order to develop the most favorable overall economics.

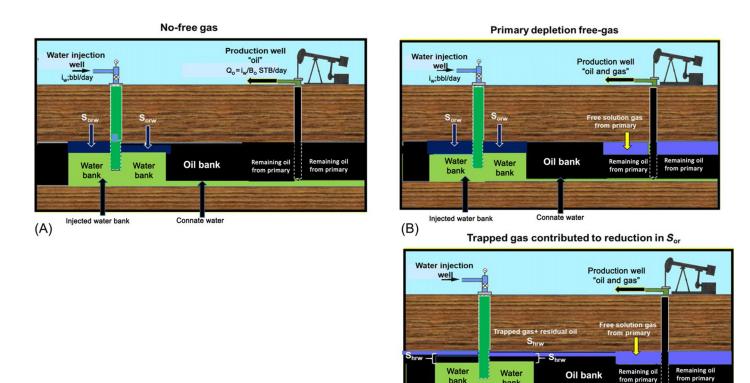
The principal requirement for a successful fluid injection project is that sufficient oil must remain in the reservoir after primary operations have ceased to render economic the secondary recovery operations. This high residual oil saturation after primary recovery is essential not only because there must be a sufficient volume of oil left in the reservoir, but also because of relative permeability considerations. A high oil relative permeability, i.e., high oil saturation, means more oil recovery with less production of the displacing fluid. On the other hand, low oil saturation means a low oil relative permeability with more production of the displacing fluid at a given time.

IMPACT OF TRAPPED GAS ON OIL RECOVERY BY WATERFLOOD

Numerous experimental and field studies have been conducted to study the effect of the presence of initial gas saturation on waterflood recovery. Early research indicated that the waterflooding of a linear system results in the formation of an oil bank, or zone of increased oil saturation, ahead of the injection water. The moving oil bank will displace a portion of the free water ahead of it, trapping the rest as a residual gas. An illustration of the water saturation profile is shown schematically in Figure 14-2. Several authors have shown through experiments that oil recovery by water is improved as a result of the establishment of trapped gas saturation, Sgt, in the reservoir.

Willhite (1986) and Craig (1971) indicate that, in some instances, oil recovery can be increased if the reservoir pressure is carefully controlled so as to

909



(C)

bank

Injected water bank

bank

Connate water

FIGURE 14-2 Three possible scenarios for the impact of gas-saturation on water flood performance.

leave optimum *trapped gas saturation* within the oil bank. The idea is to reduce the value of residual oil saturation to water " S_{orw} " by an amount equal to the trapped gas saturation. For example, if the residual oil saturation is 35% and if a trapped gas saturation can be maintained at 5%, the residual oil saturation would be 30%. In this case, S_{orw} would be reduced by 14.3%. However, selecting and maintaining the optimum reservoir pressure to maintain this critical gas saturation is difficult to achieve in practice.

The theory of this phenomenon of improving overall oil recovery when initial gas exists at the start of the flood is not well established; however, Cole (1969) proposed the following two different theories that perhaps provide insight to this phenomenon.

First Theory

Cole (1969) postulates that since the interfacial tension of a gas—oil system is less than the interfacial tension of a gas—water system, in a three-phase system containing gas, water, and oil, the reservoir fluids will tend to arrange themselves in a minimum energy relationship. In this case, this would dictate that the gas molecules enclose themselves in an oil "blanket." This increases the effective size of any oil globules, which have enclosed some gas. When the oil is displaced by water, the oil globules are reduced to some size dictated by the flow mechanics. If a gas bubble existed on the inside of the oil globule, the amount of residual oil left in the reservoir would be reduced by the size of the gas bubble within the oil globule. As illustrated in Figure 14-3, the external diameters of the residual oil globules are the same in both views. However, in view b, the center of the residual oil globule is not oil, but gas. Therefore, in view b, the actual residual oil saturation is reduced by the size of the gas bubble within the oil globule.

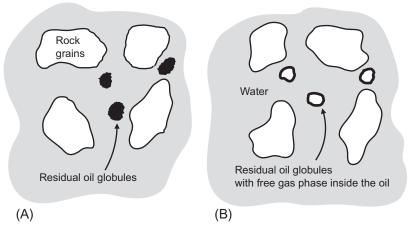


FIGURE 14-3 Effect of free gas saturation on S_{orw} (first theory). (After Cole, F., 1969).

Second Theory

Cole (1969) points out that reports on other laboratory experiments have noted the increased recovery obtained by flooding cores with air after waterflooding. These cores were classified as water-wet at the time the laboratory experiments were conducted. On the basis of these experiments, it was postulated that the residual oil saturation was located in the larger pore spaces, since the water would be preferentially pulled into the smaller pore spaces by capillary action in the water-wet sandstone. At a later time, when air was flooded through the core, it moved preferentially through the larger pore spaces since it was nonwetting. However, in passing through these large pore spaces, the air displaced some of the residual oil left by water displacement.

It should be pointed that the second trapped-gas theory is more compatible with results from several laboratory studies and fluid flow observations. The increased recovery due to the presence of free gas saturation can be attributed to the fact that as the gas saturation formed, it displaced oil from the larger pore spaces, because it is more nonwetting to the reservoir rock than the oil. Then, as water displaced the oil from the reservoir rock, the amount of residual oil left in the larger pore spaces would be reduced because of occupancy of a portion of this space by gas. This phenomenon is illustrated in Figure 14-4. As shown in Figure 14-4A, there is no free gas saturation and the residual oil occupies the larger pore spaces. In Figure 14-4B, free gas saturation is present and this free gas now occupies a portion of the space originally occupied by the oil. The combined residual saturations of oil and gas in view b are approximately equal to the residual oil saturation of view a.

Craig (1971) presented two graphical correlations that are designed to account for the reduction in the residual oil saturation due to the presence of the trapped gas. The first graphical correlation, shown in Figure 14-5, correlates the trapped gas saturation ($S_{\rm gl}$) as a function of the initial gas saturation ($S_{\rm gl}$). The second correlation as presented in Figure 14-6 illustrates the effect of the

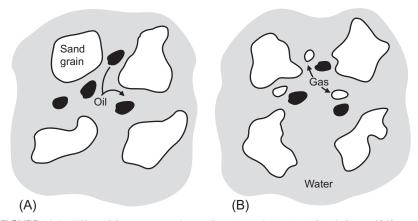


FIGURE 14-4 Effect of free gas saturation on S_{orw} (second theory). (After Cole, F., 1969).

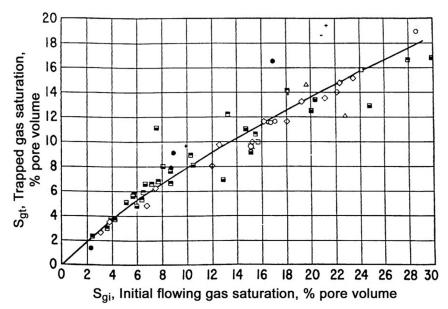


FIGURE 14-5 Relation between S_{gi} and S_{gt} . (Permission to publish by the Society of Petroleum Engineers).

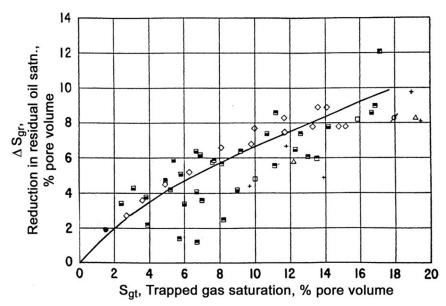


FIGURE 14-6 Effect of S_{gt} on waterflood recovery. (*Permission to publish by the Society of Petroleum Engineers*).

trapped gas saturation on the reduction in residual oil saturation (ΔS_{or}) for preferentially water-wet rock. The two graphic correlations can be expressed mathematically by the following two expressions:

$$S_{gt} = a_1 + a_2 S_{gi} + a_3 S_{gi}^2 + a_4 S_{gi}^3 + \frac{a_5}{S_{gi}}$$
 (14-1)

and

$$\Delta S_{or} = a_1 + a_2 S_{gt} + a_3 S_{gt}^2 + a_5 S_{gt}^3 + \frac{a_5}{S_{or}}$$
 (14-2)

Where:

 $S_{gi} = initial gas saturation$

 S_{gt} = trapped gas saturation

 ΔS_{or} = reduction in residual oil saturation

Values of coefficients a₁ through a₅ for both expressions are tabulated below:

Coefficients	Equation 14-1	Equation 14-2
a ₁	0.030517211	0.026936065
a_2	0.4764700	0.41062853
a_3	0.69469046	0.29560322
a_4	-1.8994762	-1.4478797
a_5	$-4.1603083 \times 10^{-4}$	$-3.0564771 \times 10^{-4}$

Example 14-1

An oil reservoir is being considered for further development by initiating a waterflooding project. The oil-water relative permeability data indicate that the residual oil saturation is 35%. It is projected that the initial gas saturation at the start of the flood is approximately 10%. Calculate the anticipated reduction in residual oil, ΔS_{or} , due to the presence of the initial gas at the start of the flood.

Solution

Step 1. From Figure 14-5 or Equation 14-1, determine the trapped gas saturation, to give:

$$\begin{split} S_{gt} &= a_1 + a_2 S_{gi} + a_3 S_{gi}^2 + a_4 S_{gi}^3 + \frac{a_5}{S_{gi}} \\ S_{gt} &= 8\% \end{split}$$

Step 2. Estimate the reduction in the residual oil saturation from Figure 14-6 or Equation 14-2, to give:

$$\Delta S_{or} = a_1 + a_2 S_{gt} + a_3 S_{gt}^2 + a_5 S_{gt}^3 + \frac{a_5}{S_{gt}}$$

$$\Delta S_{or} = 5.7\%$$

Therefore, new residual oil saturation is $S_{or} = 33\%$

Khelil (1983) suggests that waterflood recovery can possibly be improved if a so-called "optimum gas saturation" is present at the start of the flood. This optimum gas saturation is given by:

$$(S_g)_{\text{opt}} = \frac{0.001867 \,k^{0.634} \,B_o^{0.902}}{\left(\frac{S_o}{\mu_o}\right)^{0.352} \left(\frac{S_{\text{wi}}}{\mu_w}\right)^{0.166} \,\varphi^{1.152}}$$
 (14-3)

Where:

 $(S_g)_{opt}$ = optimum gas saturation, fraction

 S_o , S_{wi} = oil and initial water saturations, fraction

 μ_o , μ_w = oil and water viscosities, cp

k = absolute permeability, md

 $B_o = oil$ formation volume factor, bbl/STB

 ϕ = porosity, fraction

The above correlation is not explicit and must be used in conjunction with the *material balance equation* (MBE). The proposed methodology of determining $(S_g)_{opt}$ is based on calculating the gas saturation as a function of reservoir pressure (or time) by using both the MBE and Equation 14-3. When the gas saturation as calculated by the two equations is identical, this gas saturation is identified as $(S_g)_{opt}$.

Example 14-2

An absolute permeability of 33 md, porosity of 25%, and an initial water saturation of 30% characterize a saturated oil reservoir that exists at its bubble-point pressure of 1925 psi. The water viscosity is treated as a constant with a value of 0.6 cp. Results of the material balance calculations are given below:

Pressure, psi	Bo, bbl/STB	μ _ο , cp	S_{o}	$S_{g} = 1 - S_{o} - S_{wi}$
1925	1.333	0.600	0.700	0.000
1760	1.287	0.625	0.628	0.072
1540	1.250	0.650	0.568	0.132
1342	1.221	0.700	0.527	0.173

Using the above data, calculate the optimum gas saturation.

Solution:

Using the given data and Equation (14-3); perform the necessary the calculations in following tabulated form:

$$\left(S_{g}\right)_{opt} = \frac{0.001867 \,k^{0.634} \,B_{o}^{0.902}}{\left(\frac{S_{o}}{\mu_{o}}\right)^{0.352} \left(\frac{S_{wi}}{\mu_{w}}\right)^{0.166} \,\phi^{1.152}}$$

Pressure psi	Bo bbl/STB	μο ср	MBE S _o	$S_{\mathbf{g}}$	Equation 14-3 (S _g) _{opt}
1925	1.333	0.600	0.700	0.000	_
1760	1.287	0.625	0.628	0.072	0.119
1540	1.250	0.650	0.568	0.132	0.122
1342	1.221	0.700	0.527	0.173	

The calculated value of $(S_g)_{opt}$ at 1540 psi agrees with the value of S_g as calculated from the MBE. Thus, to obtain the proposed additional recovery benefit, the primary depletion should be terminated at a pressure of 1540 psi and water injection initiated.

The Concept of Variable-Bubblepoint Pressure

The injection into a solution gas-drive reservoir usually occurs at injection rates that cause re-pressurization of the reservoir. If pressure is high enough, the trapped gas will dissolve in the oil with no effect on subsequent residual oil saturations. It is of interest to estimate what pressure increases would be required in order to dissolve the trapped gas in the oil system. The pressure is essentially defined as the "new" bubble-point pressure (P_b^{new}). As the pressure increases to the new bubble-point pressure, the trapped gas will dissolve in the oil phase with a subsequent increase in the gas solubility from R_s to R_s^{new} . As illustrated in Figure 14-7, the new gas solubility can be estimated as the sum of the volumes

When pressurizing the reservoir to $(P_b)^{new}$ gas solubility will increase from R_s to $(R_s)^{new}$

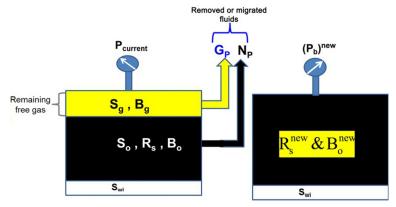


FIGURE 14-7 The concept of variable bubblepoint pressure.

of the dissolved gas and the trapped gas in the reservoir divided by the volume of stock-tank oil in the reservoir, or:

$$R_{S}^{new} = \frac{ \left[\frac{(S_{O})(Pore \ volume)}{B_{o}} \right] R_{S} + \left[\frac{\left(S_{gt}\right)(Pore \ volume)}{B_{g}} \right] }{\frac{(S_{o})(Pore \ volume)}{B_{o}}}$$

Simplifying gives:

$$R_{S}^{\text{new}} = R_{S} + \left(\frac{S_{gt}}{S_{o}}\right) \left(\frac{B_{o}}{B_{g}}\right) \tag{14-4}$$

Where:

 $R_s^{\ new}=$ gas solubility at the "new" bubble-point pressure, scf/STB

 R_s = gas solubility at current pressure p, scf/STB

 B_g = gas formation volume factor, bbl/scf

B_o = oil formation volume factor, bbl/STB

 S_{gt} = trapped gas saturation

The pressure that corresponds to the new gas solubility (R_s^{new}) on the R_s vs. p relationship is then identified as the pressure at which the trapped gas will completely dissolve in the oil phase.

Example 14-3

The Big Butte Field is a solution gas-drive reservoir that is under consideration for a waterflood project. The volumetric calculations of the field indicate that the areal extent of the field is 1612.6 acres. The field is characterized by the following properties:

- \circ Thickness h = 25 ft
- \circ Porosity $\phi = 15\%$
- Initial water saturation $S_{wi} = 20\%$
- \circ Initial pressure $p_i = 2377 \text{ psi}$

Results from the MBE in terms of cumulative oil production N_p as a function of reservoir pressure p are given below:

Pressure, psi	N _p , MMSTB
2377	0
2250	1.10
1950	1.76
1650	2.64
1350	3.3

Pressure, psi	B _o , bbl/STB	R _s , scf/STB	B _g , bbl/scf
2377	1.706	921	_
2250	1.678	872	0.00139
1950	1.555	761	0.00162
1650	1.501	657	0.00194
1350	1.448	561	0.00240
1050	1.395	467	0.00314
750	1.336	375	0.00448
450	1.279	274	0.00754

The PVT properties of the crude oil system are tabulated below:

Assume that the waterflood will start when the reservoir pressure declines to 1650 psi; find the pressure that is required to dissolve:

- The liberated remaining gas
- o Assuming a remaining trapped gas.

Solution

Step 1. Calculate initial oil in place N:

$$\begin{split} N &= 7758\,A\,h\,\varphi(1-S_{wi})/B_{oi} \\ N &= 7758\,(1612.6)\,(25)\,(0.15)\,(1-0.2)/1.706 = 22\,MMSTB \end{split}$$

Step 2. Calculate remaining oil saturation by applying Equation 12-5 at 1650 psi:

$$\begin{split} S_o &= (1 - S_{wi}) \left(1 - \frac{N_p}{N} \right) \left(\frac{B_o}{B_{oi}} \right) \\ S_o &= (1 - 0.2) \left(1 - \frac{2.64}{22} \right) \left(\frac{1.501}{1.706} \right) = 0.619 \end{split}$$

Step 3. Calculate gas saturation at 1650 psi:

$$S_g = 1 - S_o - S_{wi}$$

 $S_g = 1 - 0.619 - 0.2 = 0.181$

Step 4. Calculate the gas solubility when all the liberated gas ($S_g = 0.181$) is redissolved in the oil by applying Equation 14-4:

$$\begin{split} R_S^{new} = R_S + \left(\frac{S_g}{S_o}\right) \left(\frac{B_o}{B_g}\right) \\ R_S^{new} = 657 + \left(\frac{0.181}{0.619}\right) \left(\frac{1.501}{0.00194}\right) = 832 \, \text{scf/STB} \end{split}$$

Step 5. Enter the tabulated PVT data with the new gas solubility of 832 scf/STB and find the corresponding pressure of approximately 2142 psi. This pressure is identified as the pressure that is required to dissolve all the entire remaining liberated gas.

Step 6. Calculate the trapped gas saturation from Figure 14-5 or Equation 14-1, to give:

$$\begin{split} S_{gt} = a_1 + a_2 S_{gi} + a_3 S_{gi}^2 + a_4 S_{gi}^3 + \frac{a_5}{S_{gi}} \\ S_{gt} = 12.6\% \end{split}$$

Step 7. Calculate the gas solubility when all the trapped gas is dissolved in the oil by applying Equation 14-4:

$$\begin{split} R_S^{new} = & R_S + \left(\frac{S_{gt}}{S_o}\right) \left(\frac{B_o}{B_g}\right) \\ R_S^{new} = & 657 + \left(\frac{0.126}{0.619}\right) \left(\frac{1.501}{0.00194}\right) = 814 \, \text{scf/STB} \end{split}$$

Step 8. Enter the tabulated PVT data with the new gas solubility of 814 scf/ STB and find the corresponding pressure of approximately 2088 psi. This pressure is identified as the pressure that is required to dissolve the trapped gas.

WATER FLOODING PATTERNS

One of the first steps in designing a waterflooding project is flood pattern selection. The objective is to select the proper pattern that will provide the injection fluid with the maximum possible contact with the crude oil system. This selection can be achieved by (1) converting existing production wells into injectors or (2) drilling infill injection wells. When making the selection, the following factors must be considered:

- Reservoir heterogeneity and directional permeability
- Direction of formation fractures
- o Availability of the injection fluid (gas or water)
- Desired and anticipated flood life
- Maximum oil recovery
- Well spacing, productivity, and injectivity

In general, the selection of a suitable flooding pattern for the reservoir depends on the number and location of existing wells. In some cases, producing wells can be converted to injection wells while in other cases it may be necessary or desirable to drill new injection wells. Essentially four types of well arrangements are used in fluid injection projects:

- Irregular injection patterns
- Peripheral injection patterns
- Regular injection patterns
- Crestal and basal injection patterns

Irregular Injection Patterns

Willhite (1986) points out that surface or subsurface topology and/or the use of slant-hole drilling techniques may result in production or injection wells that are not uniformly located. In these situations, the region affected by the injection well could be different for every injection well. Some small reservoirs are developed for primary production with a limited number of wells and when the economics are marginal, perhaps only few production wells are converted into injectors in a nonuniform pattern. Faulting and localized variations in porosity or permeability may also lead to irregular patterns.

Peripheral Injection Patterns

In peripheral flooding, the injection wells are located at the external boundary of the reservoir and the oil is displaced toward the interior of the reservoir, as shown in Figure 14-8. Based on Craig (1971), in an excellent review of the peripheral flood, points out the following main characteristics of the flood:

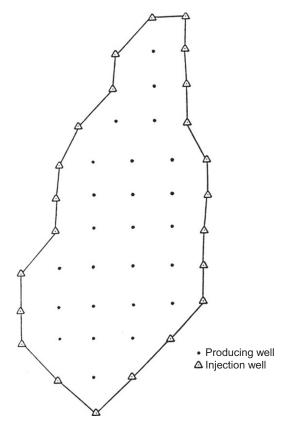


FIGURE 14-8 Typical peripheral waterflood. (After Cole, F, 1969).

- The peripheral flood generally yields a maximum oil recovery with a minimum of produced water.
- The production of significant quantities of water can be delayed until only the last row of producers remains.
- o Because of the unusually small number of injectors compared with the number of producers, it takes a long time for the injected water to fill up the reservoir gas space. The result is a delay in the field response to the flood.
- o For a successful peripheral flood, the formation permeability must be large enough to permit the movement of the injected water at the desired rate over the distance of several well spacings from injection wells to the last line of producers.
- o To keep injection wells as close as possible to the waterflood front without bypassing any movable oil, watered-out producers may be
- o converted into injectors. However, moving the location of injection wells frequently requires laying longer surface water lines and adding costs.
- o Results from peripheral flooding are more difficult to predict. The displacing fluid tends to displace the oil bank past the inside producers, which are thus difficult to produce.
- o Injection rates are generally a problem because the injection wells continue to push the water greater distances.

Regular Injection Patterns

Due to the fact that oil leases are divided into square miles and quarter square miles, fields are developed in a very regular pattern. A wide variety of injectionproduction well arrangements have been used in injection projects. The most common patterns, as shown in Figure 14-9, are the following:

- **Direct line drive.** The lines of injection and production are directly opposed to each other. The pattern is characterized by two parameters: a = distancebetween wells of the same type, and d = distance between lines of injectors and producers.
- o Staggered line drive. The wells are in lines as in the direct line, but the injectors and producers are no longer directly opposed but laterally displaced by a distance of a/2.
- o **Five spot**. This is a special case of the staggered line drive in which the distance between all like wells is constant, i.e., a = 2d. Any four injection wells thus form a square with a production well at the center.
- Seven spot. The injection wells are located at the corner of a hexagon with a production well at its center.
- Nine spot. This pattern is similar to that of the five spot but with an extra injection well drilled at the middle of each side of the square. The pattern essentially contains eight injectors surrounding one producer.

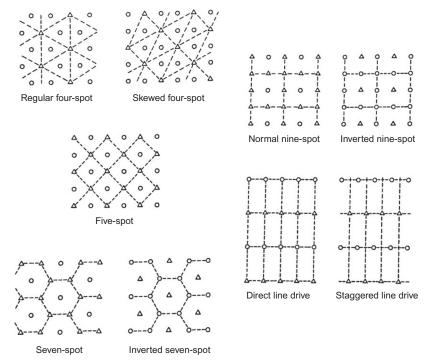


FIGURE 14-9 Flood patterns. (Permission to publish by the Society of Petroleum Engineers).

The patterns termed **inverted** have only one injection well per pattern. This is the difference between **normal** and **inverted** well arrangements. Note that the four-spot and inverted seven-spot patterns are identical.

Crestal and Basal Injection Patterns

In crestal injection, as the name implies, the injection is through wells located at the top of the structure. Gas injection projects typically use a crestal injection pattern. In basal injection, the fluid is injected at the bottom of the structure. Many water-injection projects use basal injection patterns with additional benefits being gained from gravity segregation. A schematic illustration of the two patterns is shown in Figure 14-10.

OVERALL RECOVERY EFFICIENCY

The overall recovery factor (efficiency) RF of any secondary or tertiary oil recovery method is the product of a combination of three individual efficiency factors as given by the following generalized expression:

$$RF = E_D E_A E_V (14-5)$$

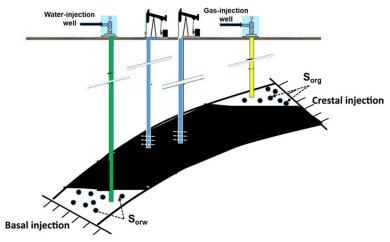


FIGURE 14-10 Well managements for dipping reservoirs.

In terms of cumulative oil production, Equation 14-5 can be written as:

$$N_P = N_S E_D E_A E_V$$
 (14-6)

Where:

RF = overall recovery factor

 N_S = initial oil in place at the start of the flood, STB

 N_P = cumulative oil produced, STB

 E_D = displacement efficiency

 E_A = areal sweep efficiency

 E_V = vertical sweep efficiency

The displacement efficiency $\mathbf{E}_{\mathbf{D}}$ is defined as the fraction of movable oil that has been displaced from the swept zone at any given time or pore volume injected. Because an immiscible gas injection or waterflood will always leave behind some residual oil, E_D will always be less than 1.0.

The areal sweep efficiency E_A is the fractional area of the pattern that is swept by the displacing fluid. The major factors determining areal sweep are:

- Fluid mobilities
- Pattern type
- Areal heterogeneity
- Total volume of fluid injected

The vertical sweep efficiency $\mathbf{E}_{\mathbf{V}}$ is the fraction of the vertical section of the pay zone that is contacted by injected fluids. The vertical sweep efficiency is primarily a function of:

- Vertical heterogeneity
- Degree of gravity segregation
- Fluid mobilities
- Total volume injection

Note that the product of $E_A E_V$ is called the **volumetric sweep efficiency** " E_{vol} " and represents the overall fraction of the flood pattern that is contacted by the injected fluid.

In general, reservoir heterogeneity probably has more influence than any other factor on the performance of a secondary or tertiary injection project.

Unfavorable reservoir heterogeneity can negatively impact the performance of the waterflood. For example, the presence of sealing faults and permeability discontinuities can reduce the effectiveness of water injectors in providing sufficient pressure support to maintain reservoir pressure. High permeability streaks are another type of unfavorable reservoir heterogeneity that can adversely impact the performance of the waterflood. These high permeability streaks can cause a reduction in the projected oil recovery factor for several reasons, including:

- 1) distortion in the waterflood flow pattern
- 2) reduction in the waterflood overall sweep efficiency
- 3) water channeling and an early water breakthrough

The most important two types of heterogeneity affecting sweep efficiencies are the reservoir vertical heterogeneity and areal heterogeneity.

- **Vertical heterogeneity** is considered by far the most significant parameter influencing the vertical sweep and in particular its degree of heterogeneity variation in the vertical direction. A reservoir may exhibit many different layers in the vertical section that have highly different rock properties. This stratification can result from many factors such as change in depositional environment or change in depositional source. When water injected into a stratified system, the injected water will preferentially enter layers with the highest permeabilities and will move at a higher velocity. Consequently, at the time of the injected water breakthrough in higher-permeability zones, a significant portion of the less-permeable zones will remain unflooded. Although a flood will generally continue beyond breakthrough, the economic limit is often reached at an earlier time.
- o Areal heterogeneity includes areal variation in formation properties and geometrical factors such as:
 - Rock characteristics, e.g. h, k, φ, S_{wc}
 - Position and type of faults
 - o boundary conditions due to the presence of an aquifer or gas cap.

Logging and coring appraisal wells will all permit direct observation of vertical heterogeneity. Therefore, if the data are interpreted correctly, it should be possible to quantify the vertical sweep "E_V" quite accurately. In terms of the areal heterogeneity, however, uncertainties exist in defining this heterogeneity since methods used are indirect, e.g.:

- o Locating faults from well testing analysis
- o The use of Kriging approach

Consequently, the areal sweep efficiency is traditionally regarded as the unknown in reservoir-development studies.

It should be noted that all three efficiency factors (i.e., E_D , E_A , and E_V) are variables that increase during the flood and reach maximum values at the economic limit of the injection project. Each of the three efficiency factors is discussed individually and methods of estimating these efficiencies are presented.

I. DISPLACEMENT EFFICIENCY

As defined previously, displacement efficiency is the fraction of movable oil that has been recovered from the swept zone at any given time. Mathematically, the displacement efficiency is expressed as:

$$\begin{split} E_D = & \frac{Volume \ of \ oil \ at \ start \ of \ flood - Remaining \ oil \ volume}{Volume \ of \ oil \ at \ start \ of \ flood} \\ E_D = & \frac{\left(Pore \ volume\right) \left(\frac{S_{oi}}{B_{oi}}\right) - \left(Pore \ volume\right) \left(\frac{\overline{S}_o}{B_o}\right)}{\left(Pore \ volume\right) \left(\frac{S_{oi}}{B_{oi}}\right)} \end{split}$$

or

$$E_{D} = \frac{\frac{S_{oi}}{B_{oi}} - \frac{\overline{S}_{o}}{B_{o}}}{\frac{S_{oi}}{B_{oi}}}$$
(14-7)

Where:

 S_{oi} = initial oil saturation at start of flood

 $B_{oi} = oil FVF$ at start of flood, bbl/STB

 $\overline{S}_{o}=$ average oil saturation in the flood pattern at a particular point during the flood

Assuming a constant oil formation volume factor during the flood life, Equation 14-7 is reduced to:

$$E_{D} = \frac{S_{oi} - \overline{S}_{o}}{S_{oi}} \tag{14-8}$$

where the initial oil saturation S_{oi} is given by:

$$S_{oi} = 1 - S_{wi} - S_{gi}$$

Assuming at trapped gas " S_{gt} " exists in the flooded; the average oil saturation is given by the expressions:

$$\overline{S}_{o} = 1 - \overline{S}_{w} - S_{gt}$$

And the displacement efficiency E_D can be then expressed as:

$$E_{D} = \frac{S_{oi} - \overline{S}_{o}}{S_{oi}} = \frac{\left(1 - S_{wi} - S_{gi}\right) - \left(1 - \overline{S}_{w} - S_{gt}\right)}{1 - S_{wi} - S_{gi}}$$

Simplifying, to give the following generalized for:

$$E_{D} \!=\! \frac{S_{oi} \!-\! \overline{S}_{o}}{S_{oi}} \!=\! \frac{\left(\overline{S}_{w} \!-\! S_{wi}\right) \!-\! \left(S_{gi} \!-\! S_{gt}\right)}{1 \!-\! S_{wi} \!-\! S_{gi}}$$

The above shows the positive impact of the trapped gas saturation on the improvement of waterflood displacement efficiency.

However, if the trapped gas saturation in the swept area, is considered zero, thus:

$$\overline{S}_{o} = 1 - \overline{S}_{w}$$

The displacement efficiency E_D can be expressed more conveniently in terms of water saturation by substituting the above relationships into Equation 14-8, to give:

$$E_{D} = \frac{\overline{S}_{w} - S_{wi} - S_{gi}}{1 - S_{wi} - S_{gi}}$$
(14-9)

Where:

 \overline{S}_w = average water saturation in the swept area

 S_{gi} = initial gas saturation at the start of the flood

 $S_{\mathrm{wi}} = initial$ water saturation at the start of the flood

If no initial gas is present at the start of the flood, Equation 14-9 is reduced to:

$$E_{D} = \frac{\overline{S}_{w} - S_{wi}}{1 - S_{wi}}$$
 (14-10)

The displacement efficiency E_D will continually increase at different stages of the flood, i.e., with increasing \overline{S}_w . Equation 14-8 or 14-10 suggests that E_D reaches its maximum when the average oil saturation in the area of the flood pattern is reduced to the residual oil saturation S_{or} or, equivalently, when $\overline{S}_w = 1 - S_{or}$.

Example 14-4

A saturated oil reservoir is under consideration to be waterflooded immediately after drilling and completion. Core analysis tests indicate that the initial and residual oil saturations are 70 and 35%, respectively. Calculate the displacement efficiency when the oil saturation is reduced to 65, 60, 55, 50, and 35%. Assume that B_o will remain constant throughout the project life.

Solution

Step 1. Calculate initial water saturation:

$$S_{wi} = 1 - 0.7 = 0.3$$

Step 2. Calculate E_D from Equation 14-10:

$$E_{D} = \frac{\overline{S}_{w} - S_{wi}}{1 - S_{wi}}$$

\overline{S}_{0}	$\overline{S}_w = 1 - \overline{S}_o$	$E_{D} = \frac{\overline{S}_{w} - S_{wi}}{1 - S_{wi}}$
0.65	0.35	0.071
0.60	0.40	0.142
0.55	0.45	0.214
0.50	0.50	0.286
$S_{or} = 0.35$	0.65	0.500 (maximum)

Example 14-4 shows that E_D will continually increase with increasing water saturation in the reservoir. The problem, of course, lies with developing an approach for determining the increase in the average water saturation in the swept area as a function of cumulative water injected (or injection time). Buckley and Leverett (1942) developed a well-established theory, called the frontal displacement theory, which provides the basis for establishing such a relationship. This classic theory consists of two equations:

- Fractional flow equation
- Frontal advance equation

The frontal displacement theory and its main two components are discussed next.

Fractional Flow Equation

The development of the fractional flow equation is attributed to Buckley and Leverett (1942). For two immiscible fluids, oil and water, the fractional flow of water, f_w (or any immiscible displacing fluid), is defined as the water flow rate divided by the total flow rate, or:

$$f_{w} = \frac{q_{w}}{q_{t}} = \frac{q_{w}}{q_{w} + q_{o}}$$
 (14-11)

Where:

f_w = fraction of water in the flowing stream, i.e., water cut, bbl/bbl

 $q_t = total flow rate, bbl/day$

 $q_w = water flow rate, bbl/day$

 $q_0 = oil flow rate, bbl/day$

Consider the steady-state flow of two immiscible fluids (oil and water) through a tilted-linear porous media as shown in Figure 14-11. Assuming a homogeneous system, Darcy's equation can be applied for each of the fluids:

$$q_{o} = \frac{-k_{o}A}{\mu_{o}} \left[\frac{\partial P_{o}}{\partial x} + g\rho_{o} \sin(\alpha) \right]$$
 (14-12)

$$q_{w} = \frac{-k_{w}A}{\mu_{w}} \left[\frac{\partial P_{w}}{\partial x} + g\rho_{w} \sin(\alpha) \right]$$
 (14-13)

Where:

subscripts o, w = oil and water k_o , k_w = effective permeability μ_o , $\mu_w = viscosity$

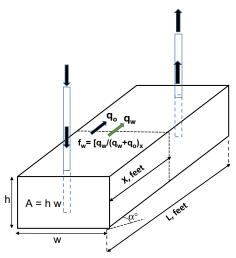


FIGURE 14-11 Linear water flood in a tilted reservoir with a dip-angle of α° .

 $p_o, p_w = pressure$

 ρ_0 , $\rho_w = density$

A = cross-sectional area

x = distance

 $\alpha = dip angle$

 $\sin (\alpha) =$ **positive number** if the injection well is located downdip

 $\sin (\alpha) =$ **negative number** if the injection well is located updip

Rearranging Equations 14-12 and 14-13 gives:

$$\frac{q_{o}\mu_{o}}{Ak_{o}} = -\frac{\partial p_{o}}{\partial x} - g\rho_{o}\sin(\alpha)$$

$$\frac{q_{w}\mu_{w}}{Ak_{w}} = -\frac{\partial p_{w}}{\partial x} - g\rho_{w}\sin(\alpha)$$

Subtracting the above two equations yields:

$$\frac{q_{w}\mu_{w}}{Ak_{w}} - \frac{q_{o}\mu_{ow}}{Ak_{o}} = \left(\frac{\partial p_{o}}{\partial x} - \frac{\partial p_{w}}{\partial x}\right) - g(\rho_{w} - \rho_{o})sin\alpha \tag{14-14}$$

From the definition of the capillary pressure p_c:

$$P_c = p_o - p_w$$

Differentiating the above expression with respect to the distance x gives:

$$\frac{\partial p_{c}}{\partial x} = \frac{\partial p_{o}}{\partial x} - \frac{\partial p_{w}}{\partial x} \tag{14-15}$$

Combining Equation 14-15 with 14-16 gives:

$$\frac{q_{w}\mu_{w}}{Ak_{w}} - \frac{q_{o}\mu_{o}}{Ak_{o}} = \frac{\partial p_{c}}{\partial x} - g\Delta\rho\sin(\alpha)$$
 (14-16)

where $\Delta \rho = \rho_{\rm w} - \rho_{\rm o}$. From the water cut equation, i.e., Equation 14-11:

$$q_w = f_w q_t \text{ and } q_o = (1 - f_w) q_t$$
 (14-17)

Replacing qo and qw in Equation 14-16 with those of Equation 14-17 gives:

$$f_{w} = \frac{1 + \left(\frac{k_{o}A}{\mu_{o}q_{t}}\right) \left[\frac{\partial p_{c}}{\partial x} - g\Delta\rho \sin(\alpha)\right]}{1 + \frac{k_{o}}{k_{w}}\frac{\mu_{w}}{\mu_{o}}}$$

In field units, the above equation can be expressed as:

$$f_{w} = \frac{1 + \left(\frac{0.001127k_{o}A}{\mu_{o}q_{t}}\right) \left[\frac{\partial p_{c}}{\partial x} - 0.433\Delta\rho \sin\left(\alpha\right)\right]}{1 + \frac{k_{o}}{k_{w}}\frac{\mu_{w}}{\mu_{o}}} \tag{14-18}$$

Where:

 $f_w = fraction of water (water cut), bbl/bbl$

 k_o = effective permeability of oil, md

 $k_{\mathrm{w}} = \text{effective permeability of water, md}$

 $\Delta \rho$ = water-oil density differences, g/cm³

 $k_{\rm w} = \text{effective permeability of water, md}$

 $q_t = total flow rate, bbl/day$

 $\mu_0 = \text{oil viscosity, cp}$

 $\mu_{\rm w} =$ water viscosity, cp

 $A = cross-sectional area, ft^2$

Noticing that for two-phase flow:

- The relative permeability ratios $k_{ro}/k_{rw} = k_o/k_w$ and
- the total flow rate q_t is essentially equal to the water injection rate, i.e., $i_w = q_t$,

Equation 14-18 can then be expressed more conveniently in terms of $k_{\rm ro}/k_{\rm rw}$ and $i_{\rm w}$ as:

$$f_{w} = \frac{1 + \left(\frac{0.001127(kk_{ro})A}{\mu_{o}i_{w}}\right) \left[\frac{\partial p_{c}}{\partial x} - 0.433\Delta\rho \sin(\alpha)\right]}{1 + \frac{k_{ro}}{k_{rw}} \frac{\mu_{w}}{\mu_{o}}}$$
(14-19)

Where:

i_w = water injection rate, bbl/day

 $f_w = water cut, bbl/bbl$

 k_{ro} = relative permeability to oil

 k_{rw} = relative permeability to water

k = absolute permeability, md

929

The fractional flow equation as expressed by the above relationship suggests that for a given rock-fluid system, all the terms in the equation are defined by the characteristics of the reservoir, excluding (except):

- water injection rate, i_w
- water viscosity, $\mu_{\rm w}$
- direction of the flow, i.e., updip or downdip injection

Equation 14-19 can be expressed in a more generalized form to describe the fractional flow of any displacement fluid as:

$$f_{D} = \frac{1 + \left(\frac{0.001127(kk_{rD})A}{\mu_{o}i_{D}}\right) \left[\frac{\partial p_{c}}{\partial x} - 0.433\Delta\rho \sin(\alpha)\right]}{1 + \frac{k_{ro}}{k_{rD}}\frac{\mu_{D}}{\mu_{o}}}$$
(14-20)

where the subscript D refers to the displacement fluid and $\Delta \rho$ is defined as:

$$\Delta \rho = \rho_D - \rho_o$$

For example, when the displacing fluid is immiscible gas, then:

$$f_g = \frac{1 + \left(\frac{0.001127\left(kk_{rg}\right)A}{\mu_o i_g}\right) \left[\frac{\partial p_c}{\partial x} - 0.433\left(\rho_g - \rho_o\right) sin\left(\alpha\right)\right]}{1 + \frac{k_{ro}\,\mu_g}{k_{rg}\,\mu_o}} \tag{14-21}$$

The effect of capillary pressure is usually neglected because the capillary pressure gradient is generally small and, thus, Equations 14-19 and 14-21 are reduced to:

$$f_{w} = \frac{1 - \left(\frac{(0.001127(kk_{ro})A)}{\mu_{o}i_{w}}\right)[0.433(\rho_{w} - \rho_{o})\sin(\alpha)]}{1 + \frac{k_{ro}}{k_{rw}}\frac{\mu_{w}}{\mu_{o}}}$$
(14-22)

and

$$f_g = \frac{1 - \left(\frac{0.001127(kk_{ro})A}{\mu_o i_g}\right) \left[0.433\left(\rho_g - \rho_o\right) sin\left(\alpha\right)\right]}{1 + \frac{k_{ro}}{k_{rg}} \frac{\mu_g}{\mu_o}}$$

Where:

i_g = gas injection rate, bbl/day

 $\begin{array}{l} \mu_g = gas \ viscosity, \, cp \\ \rho_g = gas \ density, \, g/cm^3 \end{array}$

From the definition of water cut, i.e., $f_w = q_w/(q_w + q_o)$, it indicates that the limits of the water cut are 0 and 100%. At the irreducible (connate) water saturation " S_{wc} ", the water flow rate q_w is zero and, therefore, the water cut is 0%. At the residual oil saturation point " S_{orw} ", the oil flow rate is zero and the water cut reaches its upper limit of 100%.

The shape of the water cut versus water saturation curve is characteristically has the S-shaped profile, as shown in Figure 14-12. The limits of the f_w curve (0 and 1) are defined by the end points of the relative permeability curves. The implications of the above discussion can be also applied to define the relationship that exists between gas water-cut "fg" and gas saturation, as shown in Figure 14-12.

It should be pointed out that, in general, any influences that cause the fractional flow curve to shift upward and to the left (i.e., increase in fw or fg) will result in a less efficient displacement process. It is essential, therefore, to determine the impact of changing the various component parts of the fractional flow equation on the displacement efficiency. Note that for any two immiscible fluids (e.g., water and oil) the fraction (proportion) of the oil cut "fo" flowing at any point in the reservoir is given by:

$$f_0 + f_w = 1$$

Or:

$$f_0 = 1 - f_w$$

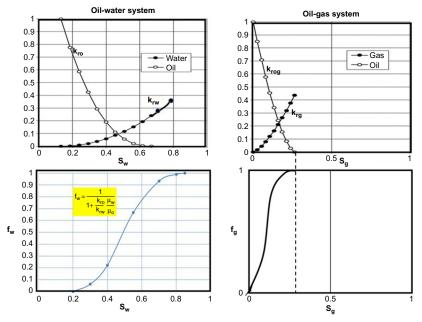


FIGURE 14-12 Fractional flow curves as a function of saturation.

The above expression indicates that during the displacement of oil by water-flood, an **increase in f_w** at any point in the reservoir will cause a proportional decrease in:

- Oil-cut "f_o" and
- Oil mobility.

Therefore, the objective is to select the proper injection scheme that could possibly reduce the water fractional flow. This can be achieved by investigating the effect of the injected water viscosity, formation dip angle, and water-injection rate on the water cut. The overall effect of these parameters on the water fractional flow curve are discussed next that includes the impact of:

- Oil and water viscosities
- o Water injection rate as related to the formation dip angle

Effect of Water and Oil Viscosities

Figure 14-13 shows the general effect of oil viscosity on the fractional flow curve for both water-wet and oil-wet rock systems. This illustration reveals that regardless of the system wettability, a higher oil viscosity results in an upward shift (an increase) in the fractional flow curve. The apparent effect of the water viscosity on the water fractional flow is clearly indicated by examining

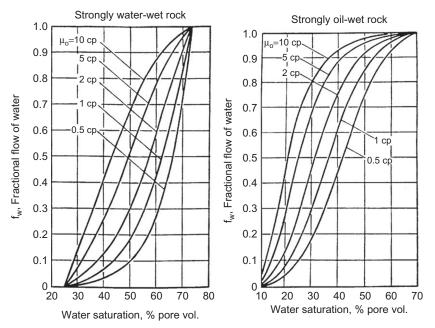


FIGURE 14-13 Effect of oil viscosity on fw.

Equation 14-22. Higher injected water viscosities will result in an increase in the value of the denominator of Equation 14-22 with an overall reduction in f_w (i.e., a downward shift).

Effect of Dip Angle and Injection Rate

To study the effect of the formation dip angle α and the injection rate on the displacement efficiency, consider the water fractional flow equation as represented by Equation 14-22. Assuming a constant injection rate and realizing that $(\rho_w - \rho_o)$ is always positive and in order to isolate the effect of the dip angle and injection rate on f_w, Equation 14-22 is expressed in the following simplified form:

$$f_{w} = \frac{1 - \left[X \frac{\sin{(\alpha)}}{i_{w}} \right]}{1 + Y}$$
 (14-23)

where the variables X and Y are a collection of different terms that are all considered positives and given by:

$$\begin{split} X = & \frac{(0.001127)(0.433)(kk_{ro})A(\rho_w - \rho_o)}{\mu_o} \\ Y = & \frac{k_{ro}}{k_{rw}} \frac{\mu_w}{\mu_o} \end{split}$$

Consider the following two possible cases for the placement of the injection well in a tilted reservoir:

I Case 1: Injection Well is Located Downdip. In this case scenario, the $sin(\alpha)$ in Equation (14-23) is treated as positive number and, therefore, the negative sign in the numerator will always remain negative. Figure 14-14 shows that when the injection well located downdip and injected water displaces oil *updip*, a more efficient performance is obtained. This improvement is due to the fact that the term " $\mathbf{X} \sin(\alpha)/\mathbf{i}_{\mathbf{w}}$ " will always remain positive, which leads to a decrease (downward shift) in the fw curve. Equation 14-23 also reveals that a *lower water-injection rate* i_w is desirable since the nominator $1 - [X \sin(\alpha)/i_w]$ of Equation 14-23 will decrease with a lower injection rate i_w, resulting in an overall downward shift in the f_w curve. Case 2: Injection Well is Located Updip. In this case scenario, the $sin(\alpha)$ in Equation (14-23) is treated as negative and, therefore, the negative sign in the numerator of Equation (14-23) will change to positive. When the oil is displaced downdip (i.e., injection well is located updip), the term $X \sin(\alpha)/i_w$ will always remain negative and, therefore, the numerator of Equation 14-23 will be $1+[X \sin(\alpha)/i_w]$, i.e.:

$$f_{w} = \frac{1 + \left[X \frac{\sin{(\alpha)}}{i_{w}} \right]}{1 + Y}$$

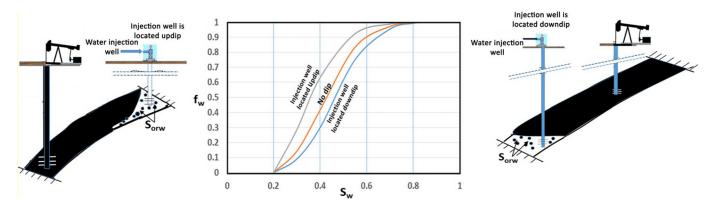


FIGURE 14-14 Impact of injection well location on $f_{\rm w}$.

which causes an increase (upward shift) in the f_w curve. It is beneficial, therefore, when injection wells are located at the top of the structure to inject the water at a higher injection rate to improve the displacement efficiency.

It is interesting to reexamine the fractional flow equation when the injection well is located updip and the injection water displacing the oil *downdip*. Combining the product $X \sin(\alpha)$ as C, Equation 14-23 can be written:

$$f_{w} = \frac{1 + \left(\frac{C}{i_{w}}\right)}{1 + Y}$$

The above expression shows that the possibility exists that the water cut f_w could reach a value greater than unity ($f_w > 1$) if:

$$\frac{C}{i_w} > Y$$

This could only occur when displacing the oil downdip at a low waterinjection rate i_w. The resulting effect of this possibility is called a **counterflow**, where the oil phase is moving in a direction opposite to that of the water (i.e., oil is moving upward and the water downward). When the water injection wells are located at the top of a tilted formation, the injection rate must be high to avoid oil migration to the top of the formation.

Notice that for a horizontal reservoir, i.e., $sin(\alpha) = 0$, the injection rate has no effect on the fractional flow curve. When the dip angle α is zero, Equation 14-22 is reduced to the following simplified form:

$$f_{w} = \frac{1}{1 + \left(\frac{k_{ro} \, \mu_{w}}{k_{rw} \, \mu_{o}}\right)} \tag{14-24}$$

In waterflooding calculations, the reservoir water cut $\mathbf{f}_{\mathbf{w}}$ and the water-oil ratio WOR are both traditionally expressed in two different units: bb/bbl and STB/STB, i.e.:

- Q_o = oil flow rate, STB/day
- \circ q_o = oil flow rate, bbl/day
- Q_w = water flow rate, STB/day
- \circ q_w = water flow rate, bbl/day
- WOR_s = surface water-oil ratio, STB/STB
- WOR_r = reservoir water-oil ratio, bbl/bbl
- \circ f_{ws} = surface water cut, STB/STB
- \circ $f_w = reservoir water cut, bbl/bbl$

The interrelationships that exist between the water-oil ratio "WOR" and water-cut "f_w" are conveniently presented below:

Reservoir f_w and Reservoir WOR_r Relationship:

$$f_{w} = \frac{q_{w}}{q_{w} + q_{o}} = \frac{\left(\frac{q_{w}}{q_{o}}\right)}{\left(\frac{q_{w}}{q_{o}}\right) + 1}$$

Substituting for WOR gives:

$$f_{w} = \frac{WOR_{r}}{WOR_{r} + 1} \tag{14-25}$$

Solving for WOR_r gives:

$$WOR_{r} = \frac{1}{\frac{1}{f_{w}} - 1} = \frac{f_{w}}{1 - f_{w}}$$
 (14-26)

Reservoir $f_{\rm w}$ and Surface WORs Relationship By definition:

$$f_{w} = \frac{q_{w}}{q_{w} + q_{o}} = \frac{Q_{w}B_{w}}{Q_{w}B_{w} + Q_{o}B_{o}} = \frac{\left(\frac{Q_{w}}{Q_{o}}\right)B_{w}}{\left(\frac{Q_{w}}{Q_{o}}\right)B_{w} + B_{o}}$$

Introducing the surface WORs into the above expression gives:

$$f_{w} = \frac{B_{w}WOR_{s}}{B_{w}WOR_{s} + B_{o}}$$
 (14-27)

Solving for WOR_s yields:

$$WOR_{s} = \frac{B_{o}}{B_{w} \left(\frac{1}{f_{w}} - 1\right)} = \frac{B_{o}f_{w}}{B_{w}(1 - f_{w})}$$
(14-28)

Reservoir WOR_r and Surface WOR_s Relationship From the definition of WOR:

$$WOR_{r} = \frac{q_{w}}{q_{o}} = \frac{Q_{w}B_{w}}{Q_{o}B_{o}} = \frac{\left(\frac{Q_{w}}{Q_{o}}\right)B_{w}}{B_{o}}$$

Introducing the surface WORs into the above expression gives:

$$WOR_{r} = (WOR)_{s} \left(\frac{B_{w}}{B_{o}}\right)$$
 (14-29)

or

$$WOR_s = (WOR)_r \left(\frac{B_o}{B_w}\right)$$

Surface f_{ws} - Surface WOR_s Relationship

$$f_{ws} = \frac{Q_w}{Q_w + Q_o} = \frac{\left(\frac{Q_w}{Q_o}\right)}{\left(\frac{Q_w}{Q_o}\right) + 1}$$

or

$$f_{ws} = \frac{WOR_s}{WOR_s + 1} \tag{14-30}$$

Surface f_{ws} and Reservoir f_{w} Relationship

$$f_{ws} = \frac{B_o}{B_w \left(\frac{1}{f_w} - 1\right) + B_o}$$
 (14-31)

Example 14-5

Use the relative permeability as shown in Figure 14-15 to plot the fractional flow curve for a linear reservoir system with the following properties:

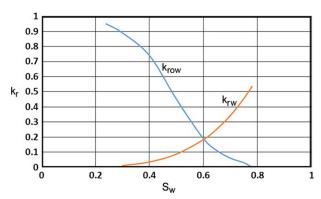


FIGURE 14-15 Relative permeability data for Example 14-5.

Perform the calculations for the following values of oil viscosity: $\mu_0 = 0.5$, 1.0, 5, and 10 cp.

Solution

For a horizontal system, Equation 14-24 can be used to calculate $f_{\rm w}$ as a function of saturation.

				$f_w = \frac{1}{1 + \frac{k_{ro}}{k_{rw}} \frac{\mu_w}{\mu_o}}$						
S_w	k_{ro}	k_{rw}	$k_{\rm ro}/k_{\rm rw}$	$\mu_{\rm o} = 0.5$	$\mu_{\rm o}$ = 1.0	$\mu_o = 5$	$\mu_{\rm o} = 10$			
0.24	0.95	0.00	00	0	0	0	0			
0.30	0.89	0.01	89.0	0.011	0.022	0.101	0.183			
0.40	0.74	0.04	18.5	0.051	0.098	0.351	0.519			
0.50	0.45	0.09	5.0	0.17	0.286	0.667	0.800			
0.60	0.19	0.17	1.12	0.47	0.641	0.899	0.947			
0.65	0.12	0.28	0.43	0.70	0.823	0.459	0.979			
0.70	0.06	0.22	0.27	0.79	0.881	0.974	0.987			
0.75	0.03	0.36	0.08	0.93	0.962	0.992	0.996			
0.78	0.00	0.41	0	1.00	1.000	1.000	1.000			

Results of the above example are documented graphically in Figure 14-16, which shows the apparent effect of oil viscosity on the fractional flow curve.

Example 14-6

The linear system in Example 14-5 is under consideration for a waterflooding project with a water injection rate of 1000 bbl/day. The oil viscosity is considered constant at 1.0 cp. Calculate the fractional flow curve for the reservoir dip angles of 10, 20, and 30°, assuming (a) updip displacement and (b) downdip displacement.

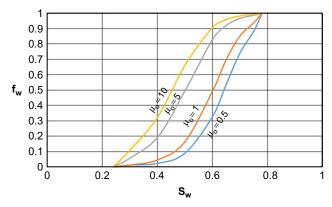


FIGURE 14-16 Impact of oil viscosity on shifting the fractional flow curve.

Solution

Step 1. Calculate the density difference $(\rho_w - \rho_o)$ in g/cm³:

$$(\rho_w - \rho_o) = (64 - 45)/62.4 = 0.304 \text{g/cm}^3$$

Step 2. Simplify Equation 14-22 by using the given fixed data:

$$\begin{split} f_w = & \frac{1 - \left(\frac{(0.001127(kk_{ro})A)}{\mu_o i_w}\right) [0.433(\rho_w - \rho_o) \sin(\alpha)]}{1 + \frac{k_{ro}}{k_{rw}} \frac{\mu_w}{\mu_o}} \\ f_w = & \frac{1 - \frac{0.001127(50k_{ro})(25,000)}{(1)(1000)} [0.433(0.304) \sin(\alpha)]}{1 + \left(\frac{0.5}{1}\right) \left(\frac{k_{ro}}{k_{rw}}\right)} \\ f_w = & \frac{1 - 0.185k_{ro}[\sin(\alpha)]}{1 + 0.5 \left(\frac{k_{ro}}{k_{rw}}\right)} \end{split}$$

Injection well located downdip (updip displacement), $sin(\alpha)$ is positive, therefore:

$$f_w = \frac{1 - 0.185 k_{ro} \sin{(\alpha)}}{1 + 0.5 \left(\frac{k_{ro}}{k_{rw}}\right)}$$

Injection well located updip (downdip displacement), $sin(\alpha)$ is negative, therefore:

$$f_{w} = \frac{1 + 0.185k_{ro} \sin(\alpha)}{1 + 0.5 \left(\frac{k_{ro}}{k_{rw}}\right)}$$

Step 3. Perform the fractional flow calculations in the following tabulated form:

			f _w Updip Displacement			f _w , Dow	f _w , Downdip Displacement			
$S_{\mathbf{w}}$	$\mathbf{k}_{\mathbf{ro}}$	$k_{\rm ro}/k_{\rm rw}$	10°	20°	30°	10°	20°	30°		
0.24	0.95	00	0	0	0	0	0	0		
0.30	0.89	89	0.021	0.021	0.020	0.023	0.023	0.024		
0.40	0.74	18.5	0.095	0.093	0.091	0.100	0.102	0.104		
0.50	0.45	5.0	0.282	0.278	0.274	0.290	0.294	0.298		
0.60	0.19	1.12	0.637	0.633	0.630	0.645	0.649	0.652		
0.65	0.12	0.43	0.820	0.817	0.814	0.826	0.830	0.832		
0.70	0.06	0.27	0.879	0.878	0.876	0.883	0.884	0.886		
0.75	0.03	0.08	0.961	0.960	0.959	0.962	0.963	0.964		
0.78	0.00	0	1.000	1.000	1.000	1.000	1.000	1.000		

The fractional flow equation, as discussed in the previous section, is used to determine the water cut f_w at any point in the reservoir, assuming that the water saturation at the point is known. The question, however, is how to determine the water saturation at this particular point. The answer is to use the **frontal advance equation.** The frontal advance equation is designed to determine the water saturation profile in the reservoir at any give time during water injection.

B. Frontal Advance Equation

Buckley and Leverett (1942) presented what is recognized as the basic equation for describing two-phase, immiscible displacement in a linear system. The equation is derived based on developing a material balance for the displacing fluid as it flows through any given element in the porous media:

Volume entering the element – Volume leaving the element = change in fluid volume

Consider a differential element of porous media, as shown in Figure 14-17, having a differential length dx, an area A, and a porosity ϕ . During a differential time period dt:

the total volume of water entering the element is given by:

Volume of water entering the element = $q_t f_w d_t$

The volume of water leaving the element has a differentially smaller water cut (f_w-df_w) and is given by:

Volume of water leaving the element =
$$q_t(f_w - df_w) dt$$

Subtracting the above two expressions gives the accumulation of the water volume within the element in terms of the differential changes of the saturation df_w:

$$q_t f_w d_t - q_t (f_w - df_w) dt = A\phi(dx)(dS_w)/5.615$$

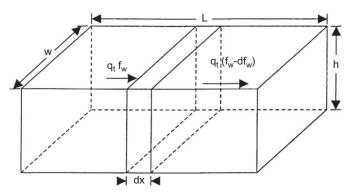


FIGURE 14-17 Water flow through a linear differential element.

Simplifying:

$$q_t df_w dt = A\phi(dx)(dS_w)/5.615$$

Separating the variables gives:

$$\left(\frac{dx}{dt}\right)_{Sw} = (v)_{Sw} = \left(\frac{5.615 \, q_t}{\phi \, A}\right) \left(\frac{df_w}{dS_w}\right)_{Sw} \tag{14-32}$$

Where:

 $(\upsilon)_{Sw} = \text{velocity of any specified value of } S_w, \text{ ft/day}$

 $A = cross-sectional area, ft^2$

 $q_t = total flow rate (oil + water), bbl/day$

 $(df_w/dS_w)_{Sw} =$ slope of the f_w vs. S_w curve at S_w

The above relationship suggests that the velocity of any specific water saturation S_w is directly proportional to the value of the slope of the f_w vs. S_w curve, evaluated at S_w . Note that for two-phase flow with no free gas, the total flow rate \mathbf{q}_t is essentially equal to the injection rate i_w , or:

$$\left(\frac{\mathrm{dx}}{\mathrm{dt}}\right)_{\mathrm{Sw}} = (v)_{\mathrm{Sw}} = \left(\frac{5.615\,\mathrm{i_w}}{\mathrm{\phi}\,\mathrm{A}}\right) \left(\frac{\mathrm{df_w}}{\mathrm{dS_w}}\right)_{\mathrm{Sw}} \tag{14-33}$$

where i_w = water injection rate, bbl/day.

To calculate the total distance any specified water saturation will travel during a total water injection time t days, Equation 14-33 must be integrated:

$$\int_{0}^{x} dx = \left(\frac{5.615i_{w}}{\phi A}\right) \left(\frac{df_{w}}{dS_{w}}\right) \int_{0}^{t} dt$$

or

$$(x)_{Sw} = \left(\frac{5.615 i_w t}{\phi A}\right) \left(\frac{df_w}{dS_w}\right) \tag{14-34}$$

Equation 14-34 can also be expressed in terms of total volume of water injected by recognizing that under a constant water-injection rate, the cumulative water injected " $\mathbf{W_{inj}}$ " is given by:

$$W_{inj} = t \ i_w$$

Combining the above expression with Equation (14-34), gives:

$$(x)_{sw} = \frac{5.615 \,\mathrm{W_{inj}}}{\mathrm{\phi A}} \left(\frac{\mathrm{df_w}}{\mathrm{dS}}\right)_{Sw} \tag{14-35}$$

Where:

i_w = water injection rate, bbl/day

 W_{inj} = cumulative water injected, bbl

t = time, day $(x)_{Sw} = distance$ from the injection for any given saturation S_w , ft

Equation 14-35 also suggests that the position of any value of water saturation $S_{\rm w}$ at given cumulative water injected $W_{\rm inj}$ is proportional to the slope $(df_{\rm w}/dS_{\rm w})$ for this particular $S_{\rm w}$. At any given time t, the water saturation profile can be plotted by:

- simply determining the slope (df_w/dS_w)_{Sw} of the f_w curve at each selected saturation and,
- o calculating the position of S_w from Equation 14-35; i.e.:

$$(x)_{sw} = \frac{5.615 \, W_{inj}}{\phi \, A} \left(\frac{df_w}{dS}\right)_{Sw}$$

Figure 14-18 shows the typical S-shape of the f_w curve and its derivative curve. However, a mathematical difficulty arises when using the derivative curve to construct the water saturation profile at any given time. Suppose we want to calculate the positions of two different saturations (shown in Figure 14-18 as saturations A and B) after W_{inj} barrels of water have been injected in the reservoir. Applying Equation 14-35 gives:

$$(x)_{A} = \frac{5.615W_{inj}}{\phi A} \left(\frac{df_{w}}{dS_{w}}\right)_{A}$$
$$(x)_{B} = \frac{5.615W_{inj}}{\phi A} \left(\frac{df_{w}}{dS_{w}}\right)_{B}$$

Figure 14-18 indicates that both derivatives are identical, i.e., $(df_w/dS_w)_A = (df_w/dS_w)_B$, which implies that multiple water saturations can coexist at the same position—but this is physically impossible. Buckley and Leverett (1942) recognized the physical impossibility of such a condition. They pointed

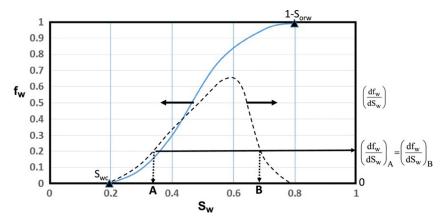


FIGURE 14-18 The fractional flow curve with its saturation-derivative curve.

out that this apparent problem is due to the neglect of the capillary pressure gradient term in the fractional flow equation. This capillary term is given by:

$$Capillary term = \left(\frac{0.001127k_oA}{\mu_o i_w}\right) \left(\frac{dP_c}{dx}\right)$$

Including the above capillary term when constructing the fractional flow curve would produce a graphical relationship that is characterized by the following two segments of lines, as shown in Figure 14-19:

- A straight line segment with a constant slope of (df_w/dS_w)_{Swf} from S_{wc} to S_{wf}
- A concaving curve with decreasing slopes from S_{wf} to $(1 S_{or})$

Terwilliger et. al. (1951) proposed that all water saturations values between S_{wc} and S_{wf} move at the same velocity as a function of time "t" and distance "x". Notice that all saturations in that range have the same value for the slope and, therefore, the same velocity "v" as given by Equation 14-33:

$$\left(\upsilon\right)_{Sw < Swf} = \left(\frac{5.615 i_w}{\varphi A}\right) \left(\frac{df_w}{dS_w}\right)_{Swf}$$

Which indicates that all saturations in this particular range will travel the same distance "x" at any particular time "t", as given by Equation 14-34 or 14-35

$$\left(x\right)_{Sw < Swf} = \left(\frac{5.615 i_w t}{\varphi A}\right) \left(\frac{df_w}{dS_w}\right)_{Swf}$$

Terwilliger and his coauthors pointed out that the water saturation profile will maintain a constant shape over the range of saturations between S_{wc} and Swf with time. They termed the reservoir-flooded zone with this range of

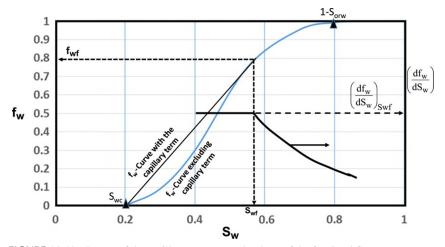


FIGURE 14-19 Impact of the capillary pressure on the shape of the fractional flow.

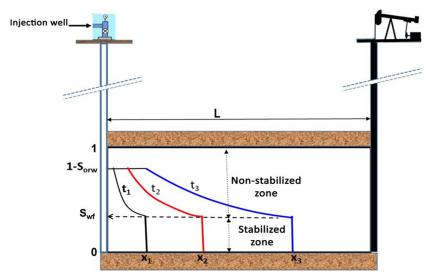


FIGURE 14-20 Water saturation profile as a function of time "t" and distance "x."

saturations as the "stabilized zone". The aithors defined the stabilized zone as that particular saturation interval from S_{wc} to S_{wf} where all points of saturation travel at the same velocity. Figure 14-20 illustrates the concept of the stabilized zone. The authors also identified another saturation zone between S_{wf} and $(1-S_{or})$, where the velocity of any water saturation is variable. They termed this zone the **non-stabilized zone.**

Experimental core flood data show that the actual water saturation profile during water flooding is similar to that of Figure 14-20. There is a distinct front, or **shock front**, at which the water saturation abruptly increases from $S_{\rm wc}$ to $S_{\rm wf}$. Behind the flood front there is a gradual increase in saturations from $S_{\rm wf}$ up to the maximum value of $1-S_{\rm orw}$. Therefore, the saturation $S_{\rm wf}$ represents the water saturation at the leading edge "Front" of the water-bank or, alternatively, the water saturation of the stabilized zone.

Welge (1952) showed that by drawing a straight line from $S_{\rm wc}$ (or from $S_{\rm wi}$ if it is different from $S_{\rm wc}$) tangent to the fractional flow curve, the saturation value at the tangent point is equivalent to that at the front $S_{\rm wf}$. The coordinate of the point of tangency represents also the value of the water cut at the leading edge of the water front $f_{\rm wf}$.

From the above discussion, the water saturation profile at any given time t_1 can be easily developed by applying the following steps:

- Step 1. Ignoring the capillary pressure term, construct the fractional flow curve, i.e., f_w vs. S_w .
- Step 2. Draw a straight-line tangent from S_{wi} to the curve.
- Step 3. Identify the point of tangency and read off the values of S_{wf} and f_{wf}.

- Step 4. Calculate graphically the slope of the tangent as (df_w/dS_w)_{Swf}.
- Step 5. Calculate the distance of the leading edge of the water from the injection well by using Equation 14-34, or:

$$\left(x\right)_{Swf} = \left(\frac{5.615 i_w t_1}{\varphi A}\right) \left(\frac{df_w}{dS_w}\right)_{Swf}$$

- Step 6. Select several values for water saturation S_w greater than S_{wf} and determine $(df_w/dS_w)_{Sw}$ by graphically drawing a straight-line tangent to the f_w curve at each selected water saturation (as shown in Figure 14-21).
- Step 7. Calculate the distance from the injection well to each selected saturation by applying Equation 14-36, or:

$$\left(x\right)_{Sw} = \left(\frac{5.615 i_w t_1}{\varphi A}\right) \left(\frac{df_w}{dS_w}\right)_{Sw}$$

- Step 8. Establish the water saturation profile after t_1 days by plotting results obtained in step 7.
- Step 9. Select a new time t₂ and repeat steps 5 through 7 to generate a family of water saturation profiles as shown schematically in Figure 14-20.

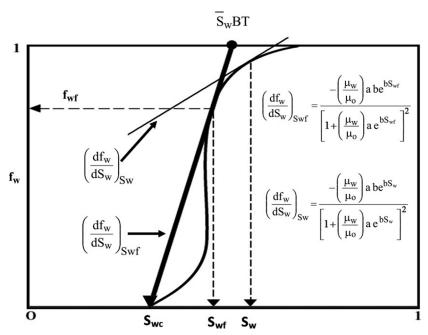


FIGURE 14-21 Fractional flow curve and its key df_w/dS_w points.

Some erratic values of $(df_w/dS_w)_{Sw}$ might result when determining the slope graphically at different saturations. A better way is to determine the derivative mathematically by recognizing that the relative permeability ratio (k_{ro}/k_{rw}) can be expressed by Equation 5-29 of Chapter 5 as:

$$\frac{\mathbf{k}_{\text{ro}}}{\mathbf{k}_{\text{rw}}} = \mathbf{a} \, \mathbf{e}^{\mathbf{b} \mathbf{S}_{\text{w}}} \tag{14-36}$$

Notice that the slope "**b**" in the above expression is described by a negative value. The above expression can be substituted into Equation 14-26 to give:

$$f_{w} = \frac{1}{1 + \left(\frac{\mu_{w}}{\mu_{o}}\right) a e^{bS_{w}}}$$
 (14-37)

The derivative of $(df_w/dS_w)_{Sw}$ may be obtained mathematically by differentiating the above equation with respect to S_w to give:

$$\left(\frac{\mathrm{df}_{\mathrm{w}}}{\mathrm{dS}_{\mathrm{w}}}\right)_{\mathrm{Sw}} = \frac{-\left(\frac{\mu_{\mathrm{w}}}{\mu_{\mathrm{o}}}\right) a b e^{b\mathrm{S}_{\mathrm{w}}}}{\left[1 + \left(\frac{\mu_{\mathrm{w}}}{\mu_{\mathrm{o}}}\right) a e^{b\mathrm{S}_{\mathrm{w}}}\right]^{2}}$$
(14-38)

The data in the following example, as given by Craft and Hawkins (1959), are used to illustrate one of the practical applications of the frontal displacement theory.

Example 14-7
The following data are available for a linear-reservoir system:

S _w	0.25	0.30	0.35	0.40	0.45	0.50	0.55	0.60	0.65	0.70	0.75
k_{ro}/k_{rw}	30.23	17.00	9.56	5.38	3.02	1.70	0.96	0.54	0.30	0.17	0.10

Oil formation volume factor B _o	= 1.25 bbl/STB
Water formation volume factor B _w	= 1.02 bbl/STB
Formation thickness h	= 20 ft
Cross-sectional area A	= 26,400 ft
Porosity ϕ	= 25%
Injection rate i _w	= 900 bbl/day
Distance between producer and injector L	= 600 ft
Oil viscosity μ _o	= 2.0 cp
Water viscosity $\mu_{\rm w}$	= 1.0 cp
Dip angle α	$=0^{\circ}$
Connate water saturation S _{wc}	= 20%
Initial water saturation S _{wi}	= 20%
Residual water saturation S _{or}	= 20%

Calculate and plot the water saturation profile after 60, 120, and 240 days.

Solution

Step 1. Plot the relative permeability ratio k_{ro}/k_{rw} vs. water saturation on a semi-log paper and determine the coefficients a and b of Equation 14-36, as shown in Figure 14-22, to give:

$$a = 537.59$$
 and $b = -11.51$

Therefore:

$$\frac{k_{ro}}{k_{rw}} = 537.59e^{-11.51S_w}$$

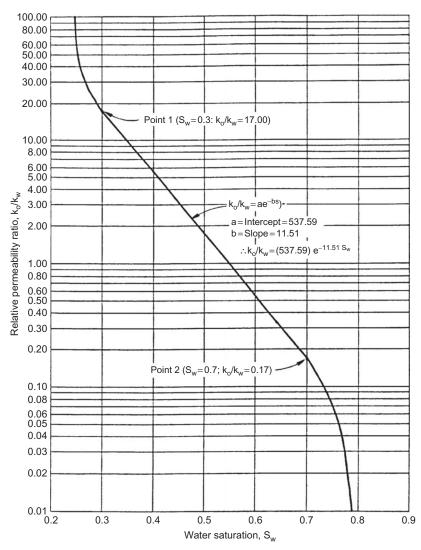


FIGURE 14-22 Relative permeability ratio.

Step 2. Assume several values of water saturation and calculate the fractional flow curve at its derivatives by applying Equations 14-37 and 14-38:

$$\begin{split} f_w = & \frac{1}{1 + \left(\frac{\mu_w}{\mu_o}\right) a e^{bS_w}} \\ & \left(\frac{df_w}{dS_w}\right)_{Sw} = & \frac{-\left(\frac{\mu_w}{\mu_o}\right) a b e^{bS_w}}{\left[1 + \left(\frac{\mu_w}{\mu_o}\right) a e^{bS_w}\right]^2} = & \frac{-\left(\frac{1}{0.5}\right) (537.59) \left(-11.51\right) e^{(-11.51)(S_w)}}{\left[1 + \left(\frac{1}{0.5}\right) (537.59) e^{(-11.51)(S_w)}\right]^2} \end{split}$$

$S_{\mathbf{w}}$	k_{ro}/k_{rw}	f _w Equation 14-37	(df _w /dS _w), Equation 14-38
0.25	30.23	0.062	0.670
0.30	17.00	0.105	1.084
0.35	9.56	0.173	1.647
0.40	5.38	0.271	2.275
0.45	3.02	0.398	2.759
0.50	1.70	0.541	2.859
0.55	0.96	0.677	2.519
0.60	0.54	0.788	1.922
0.65	0.30	0.869	1.313
0.70	0.17	0.922	0.831
0.75	0.10	0.956	0.501

Step 3. Plot f_w and (df_w/S_w) vs. S_w on a Cartesian scale as shown in Figure 14-23. Draw a straight line from S_{wc} and tangent to the f_w curve. Determine the coordinates of point of tangency and the slope of the tangent $(df_w/dS_w)_{Swf}$, to give:

$$(S_{wf}, f_{wf}) = (0.596, 0.48)$$

The derivative " df_w/dS_w)_{Swf}" is calculated numerically by applying Equation (14-38), to give:

$$\left(\frac{df_w}{dS_w} \right)_{Swf} = \frac{-\left(\frac{\mu_w}{\mu_o} \right) a \, b \, e^{bS_{wf}}}{\left[1 + \left(\frac{\mu_w}{\mu_o} \right) a \, e^{bS_{wf}} \right]^2} = \frac{-\left(\frac{1}{0.5} \right) (537.59) \, (-11.51) \, e^{(-11.51)(0.596)}}{\left[1 + \left(\frac{1}{0.5} \right) (537.59) \, e^{(-11.51)(0.596)} \right]^2}$$

The above two values indicate that the leading edge of the water-front (stabilized zone) has a constant saturation " $S_{\rm wf}$ " of 0.596 and water cut " $f_{\rm wf}$ " of 78%.

Step 4. When constructing the water saturation profile, it should be noted that no water saturation with a value less than S_{wf} , i.e., 59.6%, exists behind

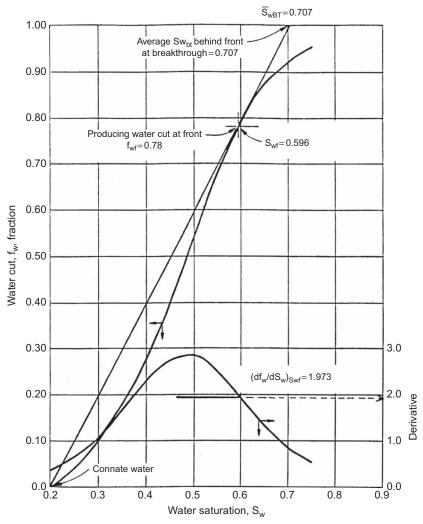


FIGURE 14-23 Water cut curve and its derivative.

the leading edge of the water bank. Assume water saturation values in the range of $S_{\rm wf}$ to $(1-S_{\rm or})$, i.e., 59.6 to 75%, and calculate the water saturation profile as a function of time by using Equation 14-36:

$$\begin{split} \left(x\right)_{S_{w}} &= \left(\frac{5.615 i_{w} t}{\varphi A}\right) \left(\frac{d f_{w}}{d S_{w}}\right)_{S_{w}} \\ \left(x\right)_{S_{w}} &= \left(\frac{(5.615)(900) t}{(0.25)(26,400)}\right) \left(\frac{d f_{w}}{d S_{w}}\right)_{S_{w}} \\ \left(x\right)_{S_{w}} &= (0.77 t) \left(\frac{d f_{w}}{d S_{w}}\right)_{S_{w}} \end{split}$$

Assumed S _w	(df _w /dS _w)	$x = 0.77t(df/dS_w)$ $t = 60 \text{ days}$	$x = 0.77t(df/dS_w)$ $t = 120 days$	$x = 0.77t(df/dS_w)$ $t = 240days$
0.596	1.973	91	182	365
0.60	1.922	88	1 <i>77</i>	353
0.65	1.313	60	121	241
0.70	0.831	38	76	153
0.75	0.501	23	46	92

Step 5. Plot the water saturation profile as a function of distance and time, as shown in Figure 14-24.

The above example shows that after 240 days of water injection, the leading edge of the water front has moved 365 feet from the injection well (235 feet from the producer). The water front (leading edge) will eventually reach the production well and water breakthrough occurs.

The example also indicates that at water breakthrough, the leading edge of the water front would have traveled exactly the entire distance between the two wells, i.e., 600 feet. Therefore, to determine the time to breakthrough, $t_{\rm BT}$, simply set (x)S_{wf} equal to the distance between the injector and producer L in Equation 14-34 and solve for the time:

$$L = \left(\frac{5.615 i_w t_{BT}}{\varphi A}\right) \left(\frac{df_w}{dS_w}\right)_{S_{wf}}$$

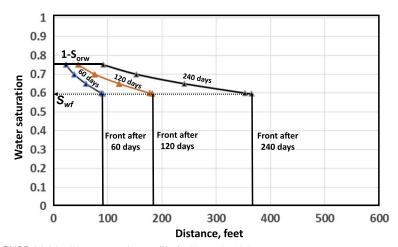


FIGURE 14-24 Water saturation profile for Example 14-7.

Note that the pore volume (V_P) is given by:

$$(V_P) = \frac{\varphi AL}{5.615}$$

Combining the above two expressions and solving for the time to breakthrough $t_{\rm BT}$ gives:

$$t_{BT} = \left[\frac{(V_P)}{i_w}\right] \frac{1}{\left(\frac{df_w}{dS_w}\right)_{S_{mf}}}$$
(14-39)

Where:

 t_{BT} = time to breakthrough, day

 V_P = total flood pattern pore volume, bbl

L = distance between the injector and producer, ft

Assuming a constant water-injection rate, the cumulative water injected at breakthrough is calculated from Equation 14-39 as:

$$W_{iBT} = i_w t_{BT} = \frac{(V_P)}{\left(\frac{df_w}{dS_w}\right)_{S_{orf}}}$$
(14-40)

Where:

W_{iBT} = cumulative water injected at breakthrough, bbl

 (V_P) = total flood pattern pore volume in bbl, as given by:

$$(V_P) = \left(\frac{\varphi AL}{5.615}\right)$$

It is convenient to express the cumulative water injected in terms of pore volumes injected, i.e., dividing $W_{\rm inj}$ by the reservoir total pore volume. Conventionally, $Q_{\rm i}$ refers to the total pore volumes of water injected. From Equation 14-40, $Q_{\rm i}$ at breakthrough is:

$$Q_{iBT} = \frac{W_{iBT}}{(V_P)} = \frac{1}{\left(\frac{df_w}{dS_w}\right)_{S_{out}}}$$
(14-41)

Where:

 $Q_{iBT} = cumulative$ pore volumes of water injected at breakthrough

 $(V_P) = total \ flood \ pattern \ pore \ volume, \ bbl$

Example 14-8

Using the data given in Example 14-7, calculate:

- o Time to breakthrough
- o Cumulative water injected at breakthrough
- o Total pore volumes of water injected at breakthrough

Solution

Step 1. Calculate the reservoir pore volume (V_P) :

$$(V_P) = \frac{(0.25)(26,400)(660)}{5.615} = 775,779 \text{ bbl}$$

Step 2. Calculate the time to breakthrough from Equation 14-39:

$$\begin{split} t_{BT} &= \frac{(V_P)}{i_w} \frac{1}{\left(\frac{df_w}{dS_w}\right)_{S_{wf}}} \\ t_{BT} &= \left(\frac{775,779}{900}\right) \left(\frac{1}{1.973}\right) = 436.88 days \end{split}$$

Step 3. Determine cumulative water injected at breakthrough:

$$W_{iBT} = i_w t_{BT}$$

 $W_{iBT} = (900)(436.88) = 393,198 \text{ bbl}$

Step 4. Calculate total pore volumes of water injected at breakthrough:

$$Q_{iBT} = \frac{1}{\left(\frac{df_w}{dS_w}\right)_{S_{wf}}}$$

$$Q_{iBT} = \frac{1}{1.973} = 0.507 \text{ pore volumes}$$

A further discussion of Equation 14-40 is needed to better understand the significance of the Buckley and Leverett (1942) frontal advance theory. Equation 14-40, which represents cumulative water injected at breakthrough, is given by:

$$W_{iBT} = (V_P) \frac{1}{\left(\frac{df_w}{dS_w}\right)_{S_{wf}}} = (V_P)Q_{iBT}$$

If the tangent to the fractional flow curve is extrapolated to $f_w=1$ with a corresponding water saturation of S_w^* (as shown in Figure 14-25), then the slope of the tangent can be calculated numerically as:

$$\left(\frac{df_w}{dS_w}\right)_{S_{wf}} = \frac{1-0}{S_w^* - S_{wi}}$$

Combining the above two expressions gives:

$$W_{iBT} = (V_P) \big(S_W^* - S_{wi} \big) = (V_P) Q_{iBT}$$

The above equation suggests that the water saturation value denoted as S_w^* must be the average water saturation at breakthrough, or:

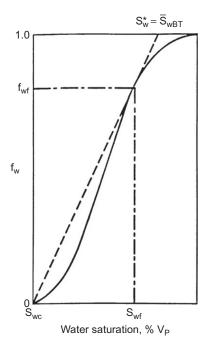


FIGURE 14-25 Average water saturation at breakthrough.

$$W_{iBT} = (V_P)(\overline{S}_{wBT} - S_{wi}) = (V_P)Q_{iBT}$$
 (14-42)

Where:

 $\overline{S}_{wBT} = average$ water saturation in the reservoir at breakthrough

 V_P = flood pattern pore volume, bbl

 W_{iBT} = cumulative water injected at breakthrough, bbl

 S_{wi} = initial water saturation

Two important points **must be** considered when determining \overline{S}_{wBT} :

- 1. When drawing the tangent, the line must be originated from the initial water saturation Swi if it is different from the connate water saturation Swc, as shown in Figure 14-26.
- 2. When considering the areal sweep efficiency E_A and vertical sweep efficiency E_V, Equation 14-42 should be expressed as:

$$W_{iBT} = (V_P)(\overline{S}_{wBT} - S_{wi})E_{ABT}E_{VBT}$$
 (14-43)

or equivalently as:

$$W_{iBT} = (V_P)Q_{iBT}E_{ABT}E_{VBT}$$
 (14-44)

where E_{ABT} and E_{VBT} are the areal and vertical sweep efficiencies at breakthrough (as discussed later in the chapter). Note that the average water

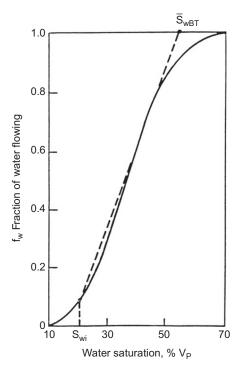


FIGURE 14-26 Tangent from Swi.

saturation in the swept area would remain constant with a value of \overline{S}_{wBT} until breakthrough occurs, as illustrated in Figure 14-27. At the time of breakthrough, the flood front saturation S_{wf} reaches the producing well and the water cut increases suddenly from zero to f_{wf} . At breakthrough, S_{wf} and f_{wf} are designated \overline{S}_{wBT} and f_{wBT} .

After breakthrough, the water saturation and the water cut at the producing well gradually increase with continuous injection of water, as shown in Figure 14-28. Traditionally, the produced well is designated as well 2 and, therefore, the water saturation and water cut at the producing well are denoted as $S_{\rm w2}$ and $f_{\rm w2}$, respectively.

Welge (1952) illustrated that when the water saturation at the producing well reaches any assumed value $S_{\rm w2}$ after breakthrough, the fractional flow curve can be used to determine:

- Producing water cut f_{w2}
- Average water saturation in the reservoir \overline{S}_{w2}
- Cumulative water injected in pore volumes, i.e., Qi

As shown in Figure 14-29, the author pointed out that drawing a tangent to the fractional flow curve at any assumed value of S_{w2} greater than S_{wf} signifies the following five key characteristics and properties:

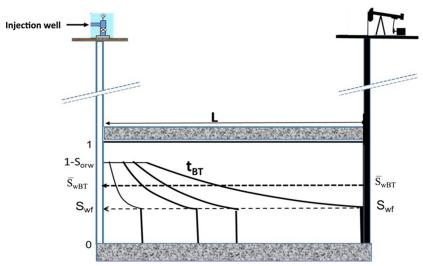


FIGURE 14-27 Water saturation profile.

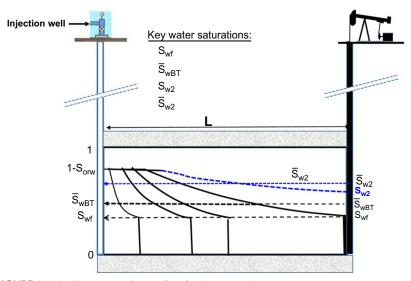


FIGURE 14-28 Water saturation profile after breakthrough.

- 1. The value of the fractional flow at the point of tangency corresponds to the well producing water cut f_{w2} , as expressed in bbl/bbl.
- 2. The saturation at which the tangent intersects $f_w=1$ is the average water saturation \overline{S}_{w2} in the swept area. Mathematically, the average water saturation is determined from:

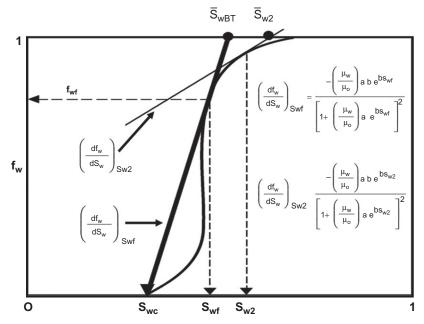


FIGURE 14-29 Estimating average water saturations after breakthrough.

$$\overline{S}_{w2} = S_{w2} + \frac{1 - f_{w2}}{\left(\frac{df_w}{dS_w}\right)_{S_{w2}}}$$
 (14-45)

3. The reciprocal of the slope of the tangent is defined as the cumulative pore volumes of water injected Q_i at the time when the water saturation reaches $S_{\rm w2}$ at the producing well, or:

$$Q_{i} = \frac{1}{\left(\frac{df_{w}}{dS_{w}}\right)S_{w2}}$$
 (14-46)

4. The cumulative water injected when the water saturation at the producing well reaches S_{w2} is given by:

$$W_{inj} = (V_P)Q_iE_AE_v$$
 (14-47)

or equivalently as:

$$W_{inj} = (V_P)(\overline{S}_{w2} - S_{wi})E_AE_V + W_PB_w$$
 (14-48)

where:

 W_{inj} = cumulative water injected, bbl (V_P) = pattern pore volume, bbl

 E_A = areal sweep efficiency

 E_V = vertical sweep efficiency

5. For a constant injection rate i_w , the total time t to inject $W_{\rm inj}$ barrels of water is given by:

$$t = \frac{W_{\text{inj}}}{i_{\text{out}}} \tag{14-49}$$

Example 14-9

Using the data given in Example 14-7 for the linear reservoir system, calculate the following when the water saturation at the producing well reaches 0.70 (i.e., $S_{\rm w2}=0.7$):

- a. reservoir water cut in bbl/bbl
- **b.** surface water cut in STB/STB
- c. reservoir water-oil ratio in bbl/bbl
- d. surface water-oil ratio in STB/STB
- e. average water saturation in the swept area
- f. pore volumes of water injected
- g. cumulative water injected in bbl

Assume that the areal and vertical sweep efficiency are 100%, i.e., $E_A=1.0$ and $E_{\rm v}=1.0$.

Solution

a. Results of Example 14-7 indicate that at a water saturation value of 70%, the corresponding water cut f_w is 0.922, therefore:

$$f_{w2} = 0.922 \, bbl/bbl$$

b. Calculate the surface water cut by applying Equation 14-31:

$$f_{ws} = \frac{B_o}{B_w \left(\frac{1}{f_w} - 1\right) + B_o}$$

$$f_{ws} = \frac{1.25}{1.02 \left(\frac{1}{0.922} - 1\right) + 1.25} = 0.935 \,\text{STB/STB}$$

c. Determine the producing water–oil ratio by using Equation 14-26:

$$WOR_{r} = \frac{f_{w}}{1 - f_{w}}$$

$$WOR_{r} = \frac{0.922}{1 - 0.922} = 11.82 \text{ bbl/bbl}$$

957

WOR_S =
$$\frac{B_o WOR_r}{B_w}$$

WOR_S = $\frac{(1.25)(11.82)}{1.02}$ = 14.49 STB/STB

e. Draw a tangent to the fractional flow curve at the coordinate of the point $(S_w, f_w) = (0.7, 0.922)$ and extrapolate to $f_w = 1.0$ to give a corresponding $\overline{S}_{w2} = 0.794$. Equivalently, the average water saturation can be calculated by determining the slope of the tangent and applying Equation 14-45, to give:

$$\begin{split} \left(\frac{df_w}{dS_w}\right)_{S_{w2}} &= 0.7 = \frac{-\left(\frac{\mu_w}{\mu_o}\right) a \, b \, e^{bS_{w2}}}{\left[1 + \left(\frac{\mu_w}{\mu_o}\right) a \, e^{bS_{w2}}\right]^2} \\ &= \frac{-\left(\frac{1}{0.5}\right) (537.59) \left(-11.51\right) e^{(-11.51)(0.7)}}{\left[1 + \left(\frac{1}{0.5}\right) (537.59) \, e^{(-11.51)(0.7)}\right]^2} = 0.831 \\ &\overline{S}_{w2} = S_{w2} + \frac{1 - f_{w2}}{\left(\frac{df_w}{dS_w}\right)_{S_{w2}}} \end{split}$$

$$\overline{S}_{w2} = 0.70 + \frac{1 - 0.922}{0.831} = 0.794$$

f. From Equation 14-46, the cumulative pore volume of water injected is the reciprocal of the slope of the tangent line:

$$Q_{i} = \frac{1}{\left(\frac{df_{w}}{dS_{w}}\right)S_{w2}}$$

$$Q_i = 1/0.831 = 1.203$$

g. Calculate cumulative water injected by applying Equation 14-47:

$$W_{inj} = (V_P)(Q_i) E_A E_V \label{eq:Winj}$$

$$W_{inj} = (775,779)(1.203)(1)(1) = 933,262 \text{ bbl}$$

Oil Recovery Calculations

The main objective of performing oil recovery calculations is to generate a set of performance curves under a specific water-injection scenario. A set of

performance curves is defined as the graphical presentation of the time-related oil recovery calculations in terms of:

- o Oil production rate, Qo
- \circ Water production rate, Q_w
- Surface water-oil ratio, WOR_s
- Cumulative oil production, N_p
- o Recovery factor, RF
- o Cumulative water production, W_p
- o Cumulative water injected, Winj
- Water-injection pressure, p_{inj} (discussed later in the chapter)
- Water-injection rate, i_w (discussed later in the chapter)

In general, oil recovery calculations are divided into two parts: (1) before breakthrough calculations and (2) after breakthrough calculations. Regardless of the stage of the waterflood, i.e., before or after breakthrough, the cumulative oil production is given previously by Equation 14-6 as:

$$N_p = N_S E_D E_A E_V$$

Where:

 N_p = cumulative oil production, STB

 N_S = initial oil in place at start of the flood, STB

 E_D = displacement efficiency

 E_A = areal sweep efficiency

 E_V = vertical sweep efficiency

As defined by Equation 14-10 when $S_{gi}=0$, the displacement efficiency is given by:

$$E_D = \frac{\overline{S}_w - S_{wi}}{1 - S_{wi}}$$

At breakthrough, the $E_{\rm D}$ can be calculated by determining the average water saturation at breakthrough:

$$E_{DBT} = \frac{\overline{S}_{wBT} - S_{wi}}{1 - S_{wi}}$$
 (14-50)

Where:

 E_{DBT} = displacement efficiency at breakthrough \overline{S}_{wBT} = average water saturation at breakthrough

The cumulative oil production at breakthrough is then given by:

$$\left(N_{p}\right)_{BT} = N_{S}E_{DBT}E_{ABT}E_{VBT} \tag{14-51}$$

Where:

 $(N_p)_{BT}$ = cumulative oil production at breakthrough, STB E_{ABT} , E_{VBT} = areal and vertical sweep efficiencies at breakthrough

Assuming E_A and E_V are 100%, Equation 14-51 is reduced to:

$$\left(N_p \right)_{BT} = N_S E_{DBT}$$
 (14-52)

Before breakthrough occurs, the oil recovery calculations are simple when assuming that **no free gas exists at the start of the flood, i.e.,** $S_{gi} = 0$. The cumulative oil production is simply equal to the volume of water injected with no water production during this phase $(W_p = 0)$ and $Q_w = 0$.

Oil recovery calculations after breakthrough are based on determining $E_{\scriptscriptstyle D}$ at various assumed values of water saturations at the producing well. The specific steps of performing complete oil recovery calculations are composed of three stages:

- Data preparation
- Recovery performance to breakthrough
- o Recovery performance after breakthrough

A detailed discussion of the above three consecutive waterflood stages is presented next

Stage 1: Data Preparation

- Step 1. Express the relative permeability data as relative permeability ratio $k_{\rm ro}/k_{\rm rw}$ and plot their values versus their corresponding water saturations on a semi-log scale.
- Step 2. Assuming that the resulting plot of relative permeability ratio, $k_{\rm ro}/k_{\rm rw}$ vs. $S_{\rm w}$, forms a straight-line relationship, determine values of the coefficients a and b of the straight line (see Example 14-7). Express the straight-line relationship in the form given by Equation 14-36, or:

$$\frac{k_{ro}}{k_{rw}} = ae^{bS_w}$$

- Step 3. Calculate and plot the fractional flow curve f_w , allowing for gravity effects if necessary, but neglecting the capillary pressure gradient.
- Step 4. Select several values of water saturations between $S_{\rm wf}$ and $(1-S_{\rm or})$ and determine the slope $(df_{\rm w}/dS_{\rm w})$ at each saturation. The numerical calculation of each slope as expressed by Equation 14-38 provides consistent values as a function of saturation, or:

$$\left(\frac{df_{w}}{dS_{w}}\right) = \frac{-\left(\frac{\mu_{w}}{\mu_{o}}\right)abe^{bS_{w}}}{\left[1 + \left(\frac{\mu_{w}}{\mu_{o}}\right)ae^{bS_{w}}\right]^{2}}$$

Step 5. Prepare a plot of the calculated values of the slope (df_w/dS_w) versus S_w on a Cartesian scale and draw a smooth curve through the points.

Stage 2: Recovery Performance to Breakthrough $(S_{gi} = 0, E_A, E_V = 100\%)$

- Step 1. Draw a tangent to the fractional flow curve as originated from S_{wi} and determine:
 - \circ Point of tangency with the coordinate (S_{wf}, f_{wf})
 - Average water saturation at breakthrough \overline{S}_{wBT} by extending the tangent line to $f_w = 1.0$

tangent line to $I_w = 1.0$ Slope of the tangent straight-line $\left(\frac{df_w}{dS_w}\right)_{S_{wf}}$

Step 2. Calculate pore volumes of water injected at breakthrough by using Equation 14-41:

$$Q_{iBT} = \frac{1}{\left(\frac{df_w}{dS_w}\right)_{S_{wf}}} = \left(\overline{S}_{wBT} - S_{wi}\right)$$

Step 3. Assuming E_A and E_V are 100%, calculate cumulative water injected at breakthrough by applying Equation 14-42:

$$W_{iBT} = (V_P)(\overline{S}_{wBT} - S_{wi})$$

or equivalently:

$$W_{iBT} = (V_P)Q_{iBT}$$

Step 4. Calculate the displacement efficiency at breakthrough by applying Equation 14-50:

$$E_{DBT} = \frac{\overline{S}_{wBT} - S_{wi}}{1 - S_{wi}}$$

Step 5. Calculate cumulative oil production at breakthrough from Equation 14-52:

$$(N_p)_{RT} = N_s E_{DBT}$$

Step 6. Assuming a constant water-injection rate, calculate time to break-through from Equation 14-40:

$$t_{BT} = \frac{W_{iBT}}{i_w}$$

Step 7. Select several values of injection time less than the breakthrough time, i.e., $t < t_{BT}$, and set:

$$\begin{split} W_{inj} &= i_w \, t \\ Q_o &= i_w / B_o \\ WOR &= 0 \\ W_p &= 0 \\ N_p &= \frac{i_w t}{B_o} = \frac{W_{inj}}{B_o} \end{split}$$

961

$$WOR_{s} = \frac{B_{o}}{B_{w} \left(\frac{1}{f_{wBT}} - 1\right)}$$

where f_{wBT} is the **wellbore water-cut** at breakthrough (notice that $f_{wBT} = f_{wf}$).

It should be pointed out that the surface water-oil ratio WOR $_{\rm s}$ as calculated by applying the above expression is only correct when the areal sweep efficiency $E_{\rm A}$ and vertical sweep efficiency $E_{\rm v}$ are both 100%. The modification approach of calculating WOR $_{\rm s}$ when $E_{\rm A}$ and $E_{\rm V}$ are 100% are discussed later in the chapter.

Stage 3: Recovery Performance After Breakthrough $(S_{gi} = 0, E_A, E_v = 100\%)$

The recommended methodology of calculating recovery performance after breakthrough is based on selecting several values of water saturations around the producing well, i.e., S_{w2} , and determining the corresponding average reservoir water saturation \overline{S}_{w2} for each S_{w2} . The specific steps that are involved are summarized below:

- Step 1. Select six to eight different values of S_{w2} (i.e., S_{w} at the producing well) between S_{wBT} and $(1-S_{or})$ and determine (df_{w}/dS_{w}) values corresponding to these S_{w2} points.
- Step 2. For each selected value of S_{w2} , calculate the corresponding reservoir water cut and average water saturation from Equations 14-37 and 14-45:

$$\begin{split} f_{w2} &= \frac{1}{1 + \left(\frac{\mu_w}{\mu_o}\right) a e^{bS_{w2}}} \\ \overline{S}_{w2} &= S_{w2} + \frac{1 - f_{w2}}{\left(\frac{df_w}{dS_w}\right)_{S_{w2}}} \end{split}$$

Step 3. Calculate the displacement efficiency E_D for each selected value of $S_{\rm w2}$:

$$E_D = \frac{\overline{S}_{w2} - S_{wi}}{1 - S_{wi}}$$

Step 4. Calculate cumulative oil production N_p for each selected value of S_{w2} from Equation 14-6, or:

$$N_p = N_s E_D E_A E_V$$

Assuming E_A and E_v are equal to 100%, then:

$$N_P = N_S E_D$$

Step 5. Determine pore volumes of water injected, Q_i, for each selected value of S_{w2} from Equation 14-46:

$$Q_{i} = \frac{1}{\left(\frac{df_{w}}{dS_{w}}\right)_{S_{w2}}}$$

Step 6. Calculate cumulative water injected for each selected value of S_{w2} by applying Equation 14-47 or 14-48:

$$W_{inj} = (P.V)Q_i$$
 or $W_{inj} = (P.V)(\overline{S}_{w2} - S_{wi})$

Notice that E_A and E_v are set equal to 100%

Step 7. Assuming a constant water-injection rate i_w , calculate the time t to inject W_{inj} barrels of water by applying Equation 14-49:

$$t = \frac{W_{inj}}{i_w}$$

Step 8. Calculate cumulative water production W_P at any time t from the material balance equation, which states that the cumulative water injected at any time will displace an equivalent volume of oil and water, or:

$$W_{inj} = N_p B_o + W_p B_w$$

Solving for W_p gives:

$$W_{p} = \frac{W_{inj} - N_{p}B_{o}}{B_{w}}$$
 (14-53)

or equivalently in a more generalized form:

$$W_{p} = \frac{W_{inj} - (\overline{S}_{w2} - S_{wi})(V_{P})E_{A}E_{V}}{B_{w}}$$
 (14-54)

We should emphasize that all of the above derivations assume that there is **no free gas exists from the start of the flood till abandonment**.

Step 9. Calculate the surface water-oil ratio WOR_s that corresponds to each value of $f_{\rm w2}$ (as determined in step 2) from Equation 14-28:

$$WOR_s = \frac{B_o}{B_w \left(\frac{1}{f_{w2}} - 1\right)}$$

963

$$i_w = Q_o B_o + Q_w B_w$$

Introducing the surface water-oil ratio into the above expression gives:

$$i_w = Q_o B_o + Q_o WOR_s B_w$$

Solving for Q₀ gives:

$$Q_o = \frac{i_w}{B_o + B_w WOR_s}$$
 (14-55)

and

$$Q_{w} = Q_{o} WOR_{s}$$
 (14-56)

Where:

 $Q_0 = \text{oil flow rate, STB/day}$

 Q_w = water flow rate, STB/day

 i_w = water injection rate, bbl/day

Step 11. The preceding calculations as described in steps 1 through 10 can be organized in the following tabulated form:

S _{w2}	F _{w2}	(df_w/dS_w)	\overline{S}_{w2}	E _D	N _ρ	Qi	W _{inj}	t	W _p	WORs	Qo	Qw
S_{wBT}	f_{wBT}	•	S_{wBT}	E _{DBT}	N_{PBT}	Q_{iBT}	W_{iBT}	t_{BT}	0	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•
$(1-S_{or})$	1.0	•	•	•	•	•	•	•	100%	0	•	•

Step 12. Express the results in a graphical form.

Example 14-10

The data of Example 14-7 are reproduced here for convenience:

S _w	0.25	0.30	0.35	0.40	0.45	0.50	0.55	0.60	0.65	0.70	0.75
k_{ro}/k_{ro}	30.23	17.00	9.56	5.38	3.02	1.70	0.96	0.54	0.30	0.17	0.10
f_w	0.062	0.105	0.173	0.271	0.398	0.541	0.677	0.788	0.869	0.922	0.956
df_w/dS_w	0.670	10.84	1.647	2.275	2.759	2.859	2.519	1.922	1.313	0.831	0.501

$$\begin{array}{ll} \mu_0 = 2.0 cp & \mu_w = 1.0 cp \\ B_o = 1.25 \, bbl/STB & B_w = 1.02 \, bbl/STB \\ \varphi = 25\% & h = 20 ft \\ S_{wi} = 20\% & S_{or} = 20\% \\ i_w = 900 \, bbl/day & (V_P) = 775,779 \, bbl \\ N_s = 496,449 \, STB & E_A = 100\% \\ E_V = 100\% & \end{array}$$

Predict the waterflood performance to abandonment at a WOR_s of 45 STB/STB.

Solution

Step 1. Plot f_w vs. S_w as shown in Figure 14-30 and construct the tangent to the curve. Extrapolate the tangent to $f_w=1.0$ and determine:

$$\begin{split} S_{wf} &= S_{wBT} &= 0.596 \\ f_{wf} &= f_{wBT} &= 0.780 \\ \left(df_w/dS_w\right)_{swf} &= 1.973 \\ Q_{iBT} &= 1/1.973 = 0.507 \\ \overline{S}_{wBT} &= 0.707 \end{split}$$

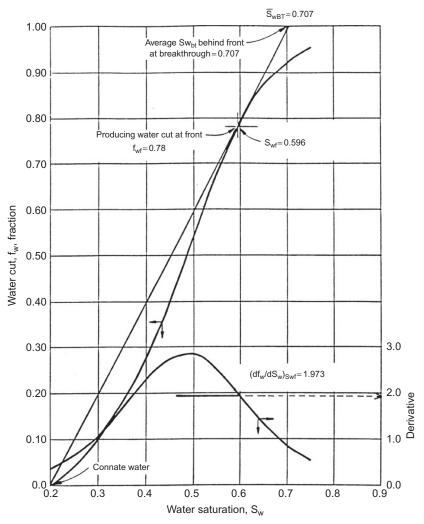


FIGURE 14-30 Fractional flow curve for Example 14-10.

Step 2. Calculate E_{DBT} by using Equation 14-50:

$$E_{DBT} = \frac{\overline{S}_{wBT} - S_{wi}}{1 - S_{wi}}$$

$$E_{DBT} = \frac{0.707 - 0.20}{1 - 0.20} = 0.634$$

Step 3. Calculate $(N_p)_{BT}$ by applying Equation 14-52:

$$\left(N_{p}\right)_{BT} = N_{S} \, E_{DBT}$$

$$\left(N_{p}\right)_{BT} = 496,499 \, (0.634) = 314,780 \ \ STB$$

Step 4. Calculate cumulative water injected at breakthrough from Equation 14-42:

$$W_{iBT} = (V_P) (\overline{S}_{wBT} - S_{wi}) = (V_P) Q_{iBT}$$

 $W_{iRT} = 775,779(0.507) = 393,198$ bbl

Step 5. Calculate the time to breakthrough:

$$t_{BT} = \frac{W_{iBT}}{i_w}$$

$$t_{BT} = \frac{393,198}{900} = 436.88 \text{ days}$$

Step 6. Calculate WOR_s exactly at breakthrough by applying Equation 14-28:

$$WOR_{s} = \frac{B_{o}}{B_{w} \left(\frac{1}{f_{w}} - 1\right)} = \frac{B_{o}f_{w}}{B_{w}(1 - f_{w})}$$

$$WOR_{s} = \frac{1.25}{1.02 \left(\frac{1}{0.78} - 1\right)} = 4.34 \text{ STB/STB}$$

Step 7. Describe the recovery performance to breakthrough in the following tabulated form:

t, days	$W_{\rm inj} = 900 \text{ t}$	$N_p = \frac{W_{inj}}{B_o}$	$Q_o = \frac{i_w}{B_o}$	WOR _s	$Q_w = Q_o WOR_s$	W _p
0	0	0	0	0	0	0
100.0	90,000	72,000	720	0	0	0
200.0	180,000	144,000	720	0	0	0
300.0	270,000	216,000	720	0	0	0
400.0	360,000	288,000	720	0	0	0
436.88	393,198	314,780	720	4.34	3125	0

Step 8. Following the computational procedure as outlined for recovery performance after breakthrough, construct the following table:

S _{w2} (1)	f _{w2} (2)	df _w /dS _w (3)	Q _i (4)	S _{w2} (5)	E _D (6)	N _p (7)	W _{inj} (8)	t, days (9)	W _p (10)	WOR _s (11)	• • •	
0.598	0.784	1.948	0.513	0.709	0.636	315,773	397,975	442	82,202	4.45	155	690
0.600	0.788	1.922	0.520	0.710	0.638	316,766	403,405	448	86,639	4.56	153	698
0.700	0.922	0.831	1.203	0.794	0.743	368,899	933,262	1,037	564,363	14.49	56	814
0.800	0.974	0.293	3.407	0.889	0.861	427,486	2,643,079	2,937	2,215,593	45.91	19	859

Column (1): Assumed values

Column (2):
$$f_{w2} = \frac{1}{1 + \left(\frac{\mu_w}{\mu_o}\right) a e^{bS_{w2}}}$$

$$Column (3): \left(\frac{df_w}{dS_w}\right) = \frac{-\left(\frac{\mu_w}{\mu_o}\right)_{abe^{bS_w}}}{\left[1 + \left(\frac{\mu_w}{\mu_o}\right)_{ae^{bS_w}}\right]^2}$$

Column (4):
$$Q_i = \frac{1}{\left(\frac{df_w}{dS_w}\right)_{S_{w2}}}$$

Column (5):
$$f_{w2} = \frac{1}{1 + \left(\frac{\mu_w}{\mu_o}\right) a e^{bS_{w2}}}$$

Column (6):
$$E_D = \frac{\overline{S}_{w2} - S_{wi}}{1 - S_{wi}}$$

Column (7):
$$N_P = N_S E_D E_A E_V$$

Column (8):
$$W_{inj} = (P.V)Q_i$$
 or $W_{inj} = (P.V)(\overline{S}_{w2} - S_{wi})$

Column (9):
$$t = \frac{W_{inj}}{i_w}$$

$$\begin{aligned} & \text{Column (9): } t \!=\! \! \frac{W_{inj}}{i_w} \\ & \text{Column (10): } W_p \!=\! \frac{W_{inj} \!-\! N_p B_o}{B_w} \end{aligned}$$

Column (11): WOR_s =
$$\frac{B_w}{B_w \left(\frac{1}{f_{w2}} - 1\right)}$$

Column (12):
$$Q_o = \frac{i_w}{B_o + B_w WOR_s}$$

Column (13):
$$Q_w = Q_o WOR_s$$

Step 9. Express graphically results of the calculations as a set of performance curves, as shown in Figure 14-31.

II. AREAL SWEEP EFFICIENCY

The areal sweep efficiency E_A is defined as the fraction of the total flood pattern that is contacted by the displacing fluid. It increases steadily with injection from

967

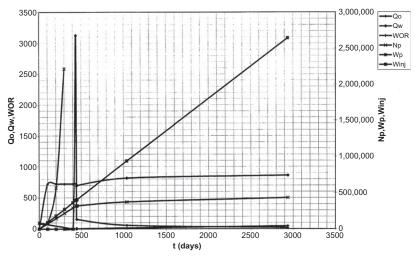


FIGURE 14-31 Performance curves of Example 14-10.

zero at the start of the flood until breakthrough occurs, after which $E_{\rm A}$ continues to increase at a slower rate.

The areal sweep efficiency depends basically on the following three main factors:

- Mobility ratio M
- Flood pattern
- Cumulative water injected W_{ini}
- Pressure distribution between injectors and producers
- Directional permeability

Correlations of sweep efficiency as a function of mobility ratio will be presented in a subsequent section for several well patterns. If directional permeability trends can be identified, injection and production wells can be arranged to take advantage of the trends to enhance areal sweep efficiency. It is also possible to maximize areal sweep through a careful management of pressure distribution and proper injection—production pattern selection.

Mobility Ratio "M"

In general, the mobility of any fluid λ is defined as the ratio of the effective permeability of the fluid to the fluid viscosity, i.e.:

$$\lambda_{o} = \frac{k_{o}}{\mu_{o}} = \frac{k k_{ro}}{\mu_{o}} \tag{14-57}$$

$$\lambda_{\rm w} = \frac{k_{\rm w}}{\mu_{\rm w}} = \frac{k \, k_{\rm rw}}{\mu_{\rm w}} \tag{14-58}$$

$$\lambda_{g} = \frac{k_{g}}{\mu_{g}} = \frac{k k_{rg}}{\mu_{g}} \tag{14-59}$$

Where:

 λ_o , λ_w , λ_g = mobility of oil, water, and gas, respectively k_o , k_w , k_g = effective permeability to oil, water, and gas, respectively k_{ro} , k_{rw} = relative permeability to oil, water, and gas, respectively k = absolute permeability

The fluid mobility as defined mathematically by the above three relationships indicates that λ is a strong function of the fluid saturation. The Mobility Ratio "**M**" is defined as the mobility of the *displacing fluid* to the mobility of the *displaced fluid*, or:

$$M = \frac{\lambda_{displacing}}{\lambda_{displaced}}$$

For waterflooding then:

$$M = \frac{\lambda_w}{\lambda_0}$$

Substituting for λ :

$$M = \frac{\lambda_w}{\lambda_0} = \frac{k k_{rw}}{\mu_{rw}} \frac{\mu_o}{k k_{ro}}$$

Simplifying gives:

$$M = \frac{k_{rw}}{k_{ro}} \frac{\mu_o}{\mu_w}$$
 (14-60)

Muskat (1946) points out that in calculating M by applying Equation 14-60, the following concepts must be employed in determining k_{ro} and k_{rw} :

- Relative permeability of oil k_{ro} . Because the displaced oil is moving ahead of the water front in the noninvaded portion of the pattern, as shown schematically in Figure 14-32, k_{ro} must be evaluated at the initial water saturation S_{wi} .
- Relative permeability of water k_{rw} . The displacing water will form a water bank that is characterized by an average water saturation of \overline{S}_{wBT} in the swept area. This average saturation will remain constant until breakthrough, after which the average water saturation will continue to increase (as denoted by \overline{S}_{w2}).

The mobility ratio, therefore, can be expressed more explicitly under two different stages of the flood:

From the start to breakthrough:

$$M = \frac{(k_{rw})_{@\overline{S}_{wBT}} \mu_0}{(k_{ro})_{@S_{wBT}} \mu_w}$$
(14-61)

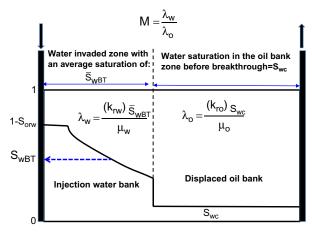


FIGURE 14-32 Mobility of the injected water λ_w and the displaced oil λ_0 at $t \leq t_{BT}$.

Where:

 $(k_{rw})_{@\overline{S}_{wBT}}\!=\!$ relative permeability of water at the average water saturation \overline{S}_{wBT}

 $(k_{ro})_{@S_{wi}} = relative permeability of oil at S_{wi}$

The above relationship indicates that the mobility ratio will remain constant from the start of the flood until breakthrough occurs. *After breakthrough:*

$$M = \frac{(k_{rw})_{@\overline{S}_{w2}}}{(k_{ro})_{@S}} \frac{\mu_0}{\mu_w}$$
 (14-62)

Equation 14-62 indicates that the mobility of the water k_{rw}/μ_w will increase after breakthrough due to the continuous increase in the average water saturation \overline{S}_{w2} and subsequently a corresponding increase in \mathbf{k}_{rw} . This will result in a proportional increase in the mobility ratio \mathbf{M} after breakthrough, as shown in Figure 14-33.

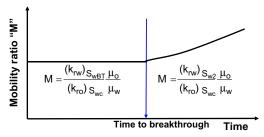


FIGURE 14-33 Mobility ratio versus time relationship.

Flood Patterns

In designing a waterflood project, it is common practice to locate injection and producing wells in a regular geometric pattern so that a symmetrical and interconnected network is formed. As shown previously in Figure 14-9, regular flood patterns include these:

- Direct line drive
- Staggered line drive
- Five spot
- Seven spot
- Nine spot

By far the most used pattern is the five spot and, therefore, most of the discussion in the remainder of the chapter will focus on this pattern.

Craig et al. (1955) performed experimental studies on the influence of fluid mobilities on the areal sweep efficiency resulting from water or gas injection. Craig and his co-investigators used horizontal laboratory models representing a quadrant of five spot patterns. Areal sweep efficiencies were determined from x-ray shadowgraphs taken during various stages of the displacement as illustrated in Figure 14-34. Two mobility ratios, 1.43 and 0.4, were used in the study.

Figure 14-34 shows that at the start of the flood, the water front takes on a cylindrical form around the injection point (well). As a result of the continuous

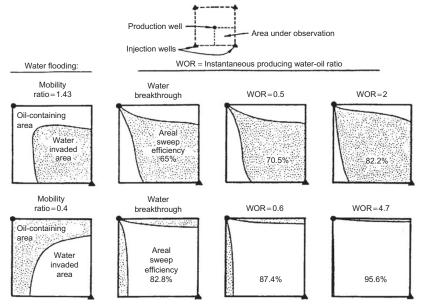


FIGURE 14-34 X-ray shadowgraphs of flood progress. (Permission to publish by the Society of Petroleum Engineers).

injection, pressure distribution and corresponding streamlines are developed between the injection and production wells. However, various streamlines have different lengths with the shortest streamline being the direct line between the injector and producer. The pressure gradient along this line is the highest that causes the injection fluid to flow faster along the shortest streamline than the other lines. The water front gradually begins to deform from the cylindrical form and cusp into the production well as water breakthrough occurs. The effect of the mobility ratio on the areal sweep efficiency is apparent by examining Figure 14-34. This figure shows that at breakthrough, only 65% of the flood pattern area has been contacted (swept) by the injection fluid with a mobility ratio of 1.43 and 82.8% when the mobility ratio is 0.4. This contacted fraction when water breakthrough occurs is defined as the areal sweep efficiency at breakthrough, as denoted by E_{ABT}. In general, lower mobility ratios would increase the areal sweep efficiency and higher mobility ratios would decrease the E_A. Figure 14-34 also shows that with continued injection after breakthrough, the areal sweep efficiency continues to increase until it eventually reaches 100%.

Cumulative Water Injected

Continued injection after breakthrough can result in substantial increases in recovery, especially in the case of an adverse mobility ratio. The work of Craig et al. (1955) has shown that significant quantities of oil may be swept by water after breakthrough. It should be pointed out that the higher the mobility ratio, the more important is the "after-breakthrough" production.

Areal Sweep Prediction Methods

Methods of predicting the areal sweep efficiency are essentially divided into the following three phases of the flood:

- Before breakthrough
- At breakthrough
- After breakthrough

Phase 1: Areal Sweep Efficiency Before Breakthrough

The areal sweep efficiency before breakthrough is simply proportional to the volume of water injected and is given by:

$$E_{A} = \frac{W_{inj}}{(V_{P})(\overline{S}_{wBT} - S_{wi})}$$
 (14-63)

Where:

 W_{inj} = cumulative water injected, bbl (V_P) = flood pattern pore volume, bbl

Phase 2: Areal Sweep Efficiency at Breakthrough

Craig et al. (1955) proposed a graphical relationship that correlates the areal sweep efficiency at breakthrough E_{ABT} with the mobility ratio for the five spot pattern. The correlation, as shown in Figure 14-35, closely simulates flooding operations and is probably the most representative of actual waterfloods. The graphical illustration of areal sweep efficiency as a strong function of mobility ratio shows that a change in the mobility ratio from 0.15 to 10.0 would change the breakthrough areal sweep efficiency from 100 to 50%. Willhite (1986) presented the following mathematical correlation, which closely approximates the graphical relationship presented in Figure 14-35:

$$E_{ABT} = 0.54602036 + \frac{0.03170817}{M} + \frac{0.30222997}{e^{M}} - 0.00509693 M \quad (14-64)$$

Where:

 E_{ABT} = areal sweep efficiency at breakthrough M = mobility ratio

Phase 3: Areal Sweep Efficiency After Breakthrough

In the same way that displacement efficiency E_D increases after breakthrough, the areal sweep efficiency also increases due to the gradual increase in the total swept area with continuous injection. Dyes et al. (1954) correlated the increase in the areal sweep efficiency after breakthrough with the ratio of water volume

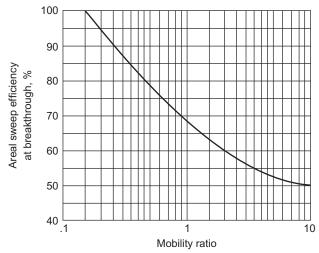


FIGURE 14-35 Areal sweep efficiency at breakthrough. (Permission to publish by the Society of Petroleum Engineers).

injected at any time after breakthrough, W_{inj} , to water volume injected at breakthrough, W_{iBT} , as given by:

$$E_A = E_{ABT} + 0.633 \log \left(\frac{W_{inj}}{W_{iBT}} \right)$$
 (14-65)

or

$$E_A = E_{ABT} + 0.2749 \ln \left(\frac{W_{inj}}{W_{iRT}} \right)$$
 (14-66)

Where:

 E_A = areal sweep efficiency after breakthrough

W_{inj} = cumulative water injected

W_{iBT} = Cumulative water injected at breakthrough

The authors also presented a graphical relationship that relates the areal sweep efficiency with the reservoir water cut f_w and the reciprocal of mobility ratio "1/M" as shown in Figure 14-36. Fassihi (1986) used a nonlinear regression model to reproduce the data of Figure 14-36 by using the following expression:

$$E_{A} = \frac{1}{1+A} \tag{14-67}$$

with

$$A = [a_1 \ln(M + a_2) + a_3]f_w + a_4 \ln(M + a_5) + a_6$$

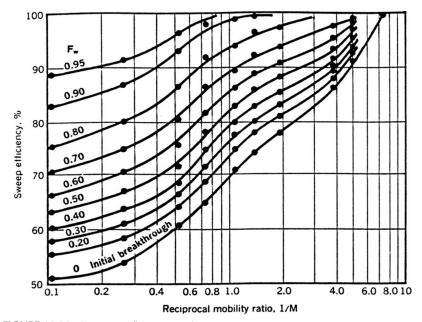


FIGURE 14-36 Forty acres five-spot spacing.

The coefficient of Equation 14-67 for patterns such as the five spot, staggered line drive, and direct line drive are given below:

Coefficients in Areal Sweep Efficiency Correlations									
Coefficient	Five Spot	Direct Line	Staggered Line						
a ₁	-0.2062	-0.3014	-0.2077						
a_2	-0.0712	-0.1568	-0.1059						
a_3	-0.511	-0.9402	-0.3526						
a_4	0.3048	0.3714	0.2608						
a_5	0.123	-0.0865	0.2444						
a ₆	0.4394	0.8805	0.3158						

Craig (1971) proposed that for a given value of E_{ABT} for a five-spot flood pattern, the ratio Q_i/Q_{iBT} that corresponds to W_{inj}/W_{iBT} could be determined mathematically by evaluating the following expression:

$$\frac{Q_i}{Q_{iBT}} = 1 + E_{ABT} \int_{1}^{x} \left(\frac{1}{E_A}\right) dx$$

with

$$x = \frac{W_{inj}}{W_{iRT}}$$

where:Q_i = total pore volumes of water injected any time after break-through, i.e.:

$$Q_i = 1/(df_w/dS_w)_{Sw2}$$

Q_{iBT} = total pore volumes of water injected at water breakthrough, i.e.:

$$Q_{iBT} = 1/(df_w/dS_w)_{Swf}$$

Craig tabulated the values of Q_i/Q_{iBT} as a function of W_{inj}/W_{iBT} and E_{ABT} . The author listed the values for a wide range of W_{inj}/W_{iBT} with E_{ABT} ranging from 50 to 90% as shown in Table 14-1. The value of Q_i/Q_{iBT} is read from the table for any particular value of E_{ABT} and the value of W_{inj}/W_{iBT} using interpolation if necessary. For example, if $E_{ABT} = 70\%$ and $W_{inj}/W_{iBT} = 2.00$, the value of the ratio Q_i/Q_{iBT} is read from Table 14-1 as 1.872, i.e., $Q_i/Q_{iBT} = 1.872$.

Willhite (1986) proposed an analytical expression for determining the value of the ratio (Qi/Qi_{BT}) at any value of (W_{ini}/W_{iBT}) for a given E_{ABT} :

$$\frac{Q_{i}}{Q_{iRT}} = 1 + a_{1} e^{-a_{1}} [Ei(a_{2}) - Ei(a_{1})]$$
 (14-68)

Where:

$$\begin{aligned} a_1 &= 3.65 E_{ABT} \\ a_2 &= a_1 + \ ln \frac{W_{inj}}{W_{iBT}} \end{aligned} \label{eq:alpha}$$

TABLE 14-1 Q_i/Q_{iBT} values for various values of E_{ABT}

	E _{ABT} percent											
W_i/W_{iBT}	50.	51.	52.	53.	54.	55.	56.	<i>57</i> .	58.	59.		
1.0	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000		
1.2	1.190	1.191	1.191	1.191	1.191	1.191	1.191	1.191	1.192	1.192		
1.4	1.365	1.366	1.366	1.367	1.368	1.368	1.369	1.369	1.370	1.370		
1.6	1.529	1.530	1.531	1.532	1.533	1.535	1.536	1.536	1.537	1.538		
1.8	1.684	1.686	1.688	1.689	1.691	1.693	1.694	1.696	1.697	1.699		
2.0	1.832	1.834	1.837	1.839	1.842	1.844	1.846	1.849	1.851	1.853		
2.2	1.974	1.977	1.981	1.984	1.987	1.990	1.993	1.996	1.999	2.001		
2.4	2.111	2.115	2.119	2.124	2.127	2.131	2.135	2.139	2.142	2.146		
2.6	2.244	2.249	2.254	2.259	2.264	2.268	2.273	2.277	2.282	2.286		
2.8	2.373	2.379	2.385	2.391	2.397	2.402	2.407	2.413	2.418	2.422		
3.0	2.500	2.507	2.513	2.520	2.526	2.533	2.539	2.545	2.551	2.556		
3.2	2.623	2.631	2.639	2.646	2.653	2.660	2.667	2.674	2.681	2.687		
3.4	2.744	2.752	2.761	2.770	2.778	2.786	2.793	2.801	2.808	2.816		
3.6	2.862	2.872	2.881	2.891	2.900	2.909	2.917	2.926	2.934	2.942		
3.8	2.978	2.989	3.000	3.010	3.020	3.030	3.039	3.048	3.057	3.066		
4.0	3.093	3.105	3.116	3.127	3.138	3.149	3.159	3.169	3.179	3.189		

Continued

1.193

1.193

TABLE 14-1 $\,Q_i/Q_{iBT}$ values for various values of E_{ABT} —cont'd

1.192

1.192

1.192

1.2

				E	_{ABT} percen	t					
W_i/W_{iBT}	50.	51.	52.	53.	54.	55.	56	5.	<i>57</i> .	58.	59.
4.2	3.205	3.218	3.231	3.243	3.254	3.266	3.2	77	3.288	3.299	3.309
4.4	3.316	3.330	3.343	3.357	3.369	3.382	3.3	94	3.406	3.417	3.428
4.6	3.426	3.441	3.455	3.469	3.483	3.496	3.5	09	3.521	3.534	3.546
4.8	3.534	3.550	3.565	3.580	3.594	3.609	3.6	22	3.636	3.649	
5.0	3.641	3.657	3.674	3.689	3.705	3.720	3.7	35			
5.2	3.746	3.764	3.781	3.798	3.814	3.830					
5.4	3.851	3.869	3.887	3.905	3.922						
5.6	3.954	3.973	3.993	4.011							
5.8	4.056	4.077	4.097								
6.0	4.157	4.179									
6.2	4.257										
Values of W _i /	W _{iBT} at which	E _A = 100 per	cent, include	the followin	g:						
	6.164	5.944	5.732	5.527	5.330	5.139	4.9	56	4.779	4.608	4.443
E _{ABT} percent											
W_i /	W_{iBT}	60.	61.	62.	63.	64.	65.	66.	<i>67</i> .	68.	69.
1.0	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	

1.192

1.192

1.192

1.193

1.193

1.4	1.371	1.371	1.371	1.372	1.372	1.373	1.373	1.373	1.374	1.374
1.6	1.539	1.540	1.541	1.542	1.543	1.543	1.544	1.545	1.546	1.546
1.8	1.700	1.702	1.703	1.704	1.706	1.707	1.708	1.709	1.710	1.711
2.0	1.855	1.857	1.859	1.861	1.862	1.864	1.866	1.868	1.869	1.871
2.2	2.004	2.007	2.009	2.012	2.014	2.016	2.019	2.021	2.023	2.025
2.4	2.149	2.152	2.155	2.158	2.161	2.164	2.167	2.170	2.173	2.175
2.6	2.290	2.294	2.298	2.301	2.305	2.308	2.312	2.315	2.319	2.322
2.8	2.427	2.432	2.436	2.441	2.445	2.449	2.453	2.457	2.461	2.465
3.0	2.562	2.567	2.572	2.577	2.582	2.587	2.592	2.597	2.601	2.606
3.2	2.693	2.700	2.705	2.711	2.717	2.723	2.728	2.733	2.738	2.744
3.4	2.823	2.830	2.836	2.843	2.849	2.855	2.862	2.867	2.873	
3.6	2.950	2.957	2.965	2.972	2.979	2.986	2.993			
3.8	3.075	3.083	3.091	3.099	3.107					
4.0	3.198	3.207	3.216	3.225						
4.2	3.319	3.329								
4.4	3.439									

Continued

TABLE 14-1	TABLE 14-1 Q_i/Q_{iBT} values for various values of E_{ABT} —cont'd												
Values of W _i /	W _{iBT} at which	E _A = 100 per	cent										
		4.235	4.132	3.984	3.842	3.704	3.572 3.4	3.321	3.203	3.088			
E _{ABT} percent													
W_i/W_{iBT}	70.	<i>71</i> .	<i>7</i> 2.	<i>7</i> 3.	74.	<i>75</i> .	<i>7</i> 6.	<i>77</i> .	<i>78</i> .	<i>7</i> 9.			
1.0	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000			
1.2	1.193	1.193	1.193	1.193	1.193	1.193	1.193	1.194	1.194	1.194			
1.4	1.374	1.375	1.375	1.375	1.376	1.376	1.376	1.377	1.377	1.377			
1.6	1.547	1.548	1.548	1.549	1.550	1.550	1.551	1.551	1.552	1.552			
1.8	1.713	1.714	1.715	1.716	1.717	1.718	1.719	1.720	1.720	1.721			
2.0	1.872	1.874	1.875	1.877	1.878	1.880	1.881	1.882	1.884	1.885			
2.2	2.027	2.029	2.031	2.033	2.035	2.037	2.039	2.040	2.042	2.044			
2.4	2.178	2.180	2.183	2.185	2.188	2.190	2.192	2.195	1.197				
2.6	2.325	2.328	2.331	2.334	2.337	2.340							

2.2.2.2. 2.8 2.469 2.473 2.476 2.480 3.0 2.610 2.614 Values of W_i/W_{iBT} at which $E_A = 100$ percent

2.575

84.

1.000

1.194

E_{ABT} percent

2.483

85.

1.000

1.194

2.394

86.

1.000

1.194

2.978

80.

1.000

1.194

 W_i/W_{iBT}

1.0

1.2

2.872

81.

1.000

1.194

2.769

82.

1.000

1.194

2.670

*8*3.

1.000

1.194

2.309

87.

1.000

1.194

2.226

88.

1.000

1.194

2.147

89.

1.000

1.194

1.4	1.377	1.378	1.378	1.378	1.378	1.379	1.379	1.379	1.379	1.379
1.6	1.553	1.553	1.554	1.555	1.555	1.555	1.556	1.556	1.557	1.557
1.8	1.722	1.723	1.724	1.725	1.725	1.726	1.727	1.728		
2.0	1.886	1.887	1.888	1.890						
2.2	2.045									
Values of W _i /	W _{ib} t at which	EA = 100 pe	rcent							
	2.07	1.996	1.925	1.856	1.790	1.726	1.664	1.605	1.547	1.492
				E _A	_{вт} percent					
W_i/W_{iBT}	90.	91.	92.	93.	94.	95.	96.	<i>97</i> .	98.	99.
. 151		J								
1.0	1.000	1.000	1.00	1.000	1.000	1.000	1.000	1.00	1.000	1.000
				1.000 1.195	1.000 1.195	1.000 1.195	1.000 1.195	1.00 1.19	1.000 1.19	
1.0	1.000	1.000	1.00							1.000
1.0	1.000 1.194	1.000 1.195	1.00 1.195	1.195	1.195					1.000
1.0 1.2 1.4	1.000 1.194 1.380 1.558	1.000 1.195 1.380	1.00 1.195 1.38	1.195	1.195					1.000
1.0 1.2 1.4 1.6	1.000 1.194 1.380 1.558	1.000 1.195 1.380	1.00 1.195 1.38	1.195	1.195					1.000

and Ei(x) is the Ei function as approximated by:

$$Ei(x) = 0.57721557 + ln(x) + \sum_{n=1}^{\infty} \frac{x^n}{n(n!)}$$

To include the areal sweep efficiency in waterflooding calculations, the proposed methodology is divided into the following three phases:

- 1. Initial calculations
- 2. Recovery performance calculations to breakthrough
- 3. Recovery performance calculations after breakthrough

The specific steps of each of the above three phases are summarized below.

Phase 1: Initial Calculations (
$$S_{gi} = 0$$
, $E_V = 100\%$)

Step 1. Express the relative permeability data as relative permeability ratios and plot them versus their corresponding water saturations on a semi-log scale. Describe the resulting straight line by the following relationship:

$$\frac{k_{ro}}{k_{rw}} = a e^{bS_w}$$

- Step 2. Calculate and plot f_w versus S_w.
- Step 3. Draw a tangent to the fractional flow curve as originated from S_{wi} and determine:
 - \circ Point of tangency (S_{wf}, f_{wf}), i.e., (S_{wBT}, f_{wBT})
 - Average water saturation at breakthrough \overline{S}_{wBT}
 - Slope of the tangent $\left(\frac{df_w}{S_w}\right)_{S_w}$
- Step 4. Using S_{wi} and \overline{S}_{wBT} , determine the corresponding values of k_{ro} and k_{rw} . Designate these values $k_{ro}@S_{wBT}$ and $k_{rw}@\overline{S}_{wBT}$, respectively.
- Step 5. Calculate the mobility ratio as defined by Equation 14-61:

$$M = \frac{k_{rw}@\overline{S}_{wBT}}{k_{ro}@S_{wi}} \frac{\mu_o}{\mu_w}$$

- Step 6. Select several water saturations $S_{\rm w2}$ between $S_{\rm wf}$ and $(1-S_{\rm or})$ and numerically or graphically determine the slope $\left(\frac{df_w}{dS_w}\right)_{\alpha}$ at each saturation.
- Step 7. Plot S_{w2} versus $\left(\frac{df_w}{dS_w}\right)_{c}$ on a Cartesian scale and curve-fit the resulting curve with a 2nd degree polynomial in the form:

$$S_{w2} = a \left[\left(df_w / dS_w \right)_{S_{w2}} \right]^2 + b \left[\left(df_w / dS_w \right)_{S_{w2}} \right] + c$$

where a, b, and c are coefficients of the polynomial.

Assuming that the vertical sweep efficiency $E_{\rm V}$ and initial gas saturation $S_{\rm gi}$ are 100 and 0%, respectively, the required steps to complete the calculations of this phase are summarized below:

- Step 1. Calculate the areal sweep efficiency at breakthrough E_{ABT} from Figure 14-35 or Equation 14-64.
- Step 2. Calculate pore volumes of water injected at breakthrough by applying Equation 14-41:

$$Q_{iBT} = \frac{1}{\left(\frac{df_w}{dS_w}\right)_{S_{wf}}} = \left(\overline{S}_{wBT} - S_{wi}\right)$$

Step 3. Calculate cumulative water injected at breakthrough W_{iBT} from Equation 14-43 or 14-44:

$$W_{iBT} = (V_P) \big(\overline{S}_{wBT} - S_{wi}\big) E_{ABT} = (V_P) (Q_{iBT}) E_{ABT}$$

Step 4. Assuming a constant water-injection rate i_w , calculate time to breakthrough $t_{\rm BT}$:

$$t_{BT} = \frac{W_{iBT}}{i_w}$$

Step 5. Calculate the displacement efficiency at breakthrough E_{DBT} from Equation 14-50:

$$E_{DBT} = \frac{\overline{S}_{wBT} - S_{wi}}{1 - S_{wi}}$$

Step 6. Compute the cumulative oil production at breakthrough from Equation 14-51:

$$\left(N_{p}\right)_{BT} = N_{S}E_{DBT}E_{ABT}$$

Notice that when $S_{\rm gi}=0$, the cumulative oil produced at breakthrough is equal to cumulative water injected at breakthrough, or:

$$\left(N_{p}\right)_{BT} = \frac{W_{iBT}}{B_{o}}$$

Step 7. Divide the interval between 0 and W_{iBT} into any arbitrary number of increments and set the following production data for each increment:

$$\begin{aligned} Q_o &= i_w/B_o \\ Q_w &= 0 \\ WOR &= 0 \\ N_p &= W_{inj}/B_o \\ W_p &= 0 \\ t &= W_{ini}/i_w \end{aligned}$$

	•	-		-		
W_{inj}	$t = W_{inj}/i_w$	$N_p = W_{inj}/B_o$	$Q_o = i_w/B_o$	WORs	$Q_w = Q_o WOR_s$	Wp
0	0	0	0	0	0	0
•	•	•	•	0	0	0
•	•	•	•	0	0	0
•	•	•	•	0	0	0
W_{iBT}	t _{BT}	$(N_P)_{BT}$	•	WOR_s	•	0

Step 8. Express steps 1 through 7 in the following tabulated form:

Phase 3: Recovery Performance After Breakthrough $(S_{gi} = 0, E_V = 100\%)$

Craig et al. (1955) point out that after water breakthrough, the displacing fluid continues to displace more oil from the already swept zone (behind the front) and from newly swept regions in the pattern. Therefore, the producing water-oil ratio WOR is estimated by separating the displaced area into two distinct zones; as shown schematically in Figure (14-36A):

- 1. Previously swept area of the flood pattern
- 2. Newly swept zone that is defined as the region that was just swept by the displacing fluid

The previously swept area contains all reservoir regions where water saturation is greater than S_{wf} and continues to produce both oil and water. With continuous water injection, the injected water contacts more regions as the area sweep efficiency increases. This newly swept zone is assumed to produce only oil. Craig et al. (1955) developed an approach for determining the producing WOR that is based on estimating the incremental oil produced, $(\Delta N_P)_{newly}$, from the newly swept region for 1 bbl of total production. The authors proposed that the incremental oil produced from the newly swept zone is given by:

$$\left(\Delta N_{p}\right)_{\text{newly}} = E \lambda \tag{14-69}$$

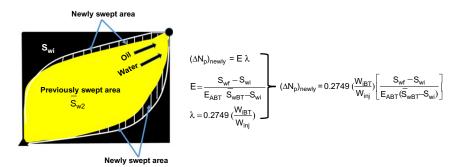


FIGURE 14-36A 40 acres five-spot spacing.

with

$$\begin{split} E = & \frac{S_{wf} - S_{wi}}{E_{ABT} \left(\overline{S}_{wBT} - S_{wi}\right)} \\ \lambda = & 0.2749 \left(\frac{W_{iBT}}{W_{ini}}\right) \end{split}$$

Notice that the parameter E is constant, whereas the parameter λ is decreasing with continuous water injection. Craig et al. (1955) expressed the producing water-oil ratio as:

$$WOR_{s} = \frac{f_{w2} \left(1 - \left(\Delta N_{p}\right)_{newly}\right)}{1 - \left[f_{w2} \left(1 - \left(\Delta N_{p}\right)_{newly}\right)\right]} \left(\frac{B_{o}}{B_{w}}\right)$$
(14-70)

Where:

WOR_s = surface water-oil ratio, STB/STB

 W_{iBT} = cumulative water injected at breakthrough, bbl

W_{ini} = cumulative water injected at any time after breakthrough, bbl

 f_{w2} = water cut at the producing well, bbl/bbl

Note that when the areal sweep efficiency EA reaches 100%, the incremental oil produced from the newly swept areal is zero, i.e., $(\Delta N_p)_{newly} = 0$, which reduces the above expression to Equation 14-28:

$$WOR_{s} = \frac{f_{w2}}{1 - f_{w2}} \left(\frac{B_{o}}{B_{w}}\right) = \frac{B_{o}}{B_{w} \left(\frac{1}{f_{w2}} - 1\right)}$$

The recommended methodology for predicting the recovery performance after breakthrough is summarized in the following steps:

- Step 1. Select several values of $W_{\rm inj} > W_{\rm iBT}$.
- Step 2. Assuming constant injection rate i_w , calculate the time t required to inject W_{inj} barrels of water.
- Step 3. Calculate the ratio W_{inj}/W_{iBT} for each selected W_{inj} .
- Step 4. Calculate the areal sweep efficiency E_A at each selected W_{inj} by applying Equation 14-65 or 14-66:

$$E_{A} = E_{ABT} + 0.633 \log \left(\frac{W_{inj}}{W_{iBT}} \right) = E_{ABT} + 0.2749 \ln \left(\frac{W_{inj}}{W_{iBT}} \right)$$

- Step 5. Calculate the ratio Q_i/Q_{iBT} that corresponds to each W_{inj}/W_{iBT} from Table 14-1. The ratio Q_i/Q_{iBT} is a function of E_{ABT} and W_{inj}/W_{iBT} .
- Step 6. Determine the total pore volumes of water injected by multiplying each ratio of Q_i/Q_{iBT} (obtained in step 5) by Q_{iBT} , or:

$$Q_{i} = \left(\frac{Q_{i}}{Q_{iBT}}\right)Q_{iBT}$$

Step 7. From the definition of Q_i , as expressed by Equation 14-46, determine the slope $(df_w/dS_w)_{S_w}$ for each value of Q_i by:

$$\left(\frac{\mathrm{df_w}}{\mathrm{dS_w}}\right)_{\mathrm{S_{w2}}} = \frac{1}{\mathrm{Q_i}}$$

Step 8. Read the value of water saturation at the producing well "S_{w2}" that corresponds to each.

Value of $(df_w/dS_w)_{S_{w2}}$ from the plot of $(df_w/dS_w)_{S_{w2}}$ vs. S_{w2} or alternatively from:

$$S_{w2} = a \Big[\left(df_w / dS_w \right)_{S_{w2}} \Big]^2 + b \Big[\left(df_w / dS_w \right)_{S_{w2}} \Big] + c$$

Step 9. Calculate the reservoir water cut at the producing well $f_{\rm w2}$ for each $S_{\rm w2}$ from Equation 14-24 or 14-37; i.e.:

$$f_{w2} = \frac{1}{1 + \frac{\mu_w}{\mu_o} \frac{k_{ro}}{k_{rw}}}$$

or

$$f_{w2} = \frac{1}{1 + \left(\frac{\mu_w}{\mu_o}\right) a e^{bS_{w2}}}$$

Step 10. Determine the average water saturation in the swept area \overline{S}_{w2} by applying Equation 14-45:

$$\overline{S}_{w2} = S_{w2} + \frac{1 - f_{w2}}{\left(\frac{df_w}{dS_w}\right)_{S_{w2}}}$$

Step 11. Calculate the displacement efficiency E_D for each \overline{S}_{w2} :

$$E_D = \frac{\overline{S}_{w2} - S_{wi}}{1 - S_{wi}}$$

Step 12. Calculate cumulative oil production from Equation 14-6:

$$N_p = N_S E_D E_A E_V$$

For 100% vertical sweep efficiency:

$$N_p \!=\! N_S E_D E_A$$

Step 13. Calculate cumulative water production from Equation 14-53 or 14-54:

$$\begin{split} W_p = & \frac{W_{inj} - N_p B_o}{B_w} \\ W_p = & \frac{W_{inj} - \left(\overline{S}_{w2} - S_{wi}\right)(V_P) E_A}{B_{w}} \end{split}$$

Step 14. Calculate the surface water-oil ratio WOR_s that corresponds to each value of f_{w2} from Equation 14-70:

$$WOR_{s} = \frac{f_{w2} \left(1 - (\Delta N_{P})_{newly}\right)}{1 - \left[f_{w2} \left(1 - (\Delta N_{P})_{newly}\right)\right]} \left(\frac{B_{o}}{B_{w}}\right)$$

$$Q_o = \frac{i_w}{B_o + B_w WOR_s}$$

$$Q_w = Q_o WOR_s$$

Steps 1 through 15 could be conveniently performed in the following worksheet form:

W_{inj}	$t = \frac{W_{inj}}{i_w}$	$\frac{W_{inj}}{W_{iBT}}$	E _A	$\frac{Q_{i}}{Q_{iBT}}$	Q_{i}	$\left(\frac{df_w}{dS_w}\right)_{S_{w2}}$	S_{w2}	f _{w2}	\overline{S}_{w2}	E _D	N _P	W_{P}	WOR _s	Q_{o}	Q_{w}
W_{iBT}	t _{BT}	1.0	E_{ABT}	1.0	Q_{iBT}	-	S_{wBT}	f_{wBT}		E _{DBT}	-	-	-	-	_
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

Example 14-11¹

An oil reservoir is under consideration for waterflooding. The relative permeability data and the corresponding water cut are given below:

S _w	0.100	0.300	0.400	0.450	0.500	0.550	0.600	0.650	0.700
k_{ro}	1.000	0.373	0.210	0.148	0.100	0.061	0.033	0.012	0.000
k_{rw}	0.000	0.070	0.169	0.226	0.300	0.376	0.476	0.600	0.740
f_{w}	0.000	0.2729	0.6168	0.7533	0.8571	0.9250	0.9665	0.9901	1.0000

Reservoir properties are as follows:

Flood area, acres	= 40
Thickness, ft	= 5
Average permeability, md	= 31.5
Porosity, %	= 20
Initial water saturation, %	= 10
Connate water saturation,	% = 10
Current gas saturation, %	= 0
Water viscosity, cp	= 0.5
Oil viscosity, cp	= 1.0
Reservoir pressure, psi	= 1000
Constant Bo, bbl/STB	= 1.20
Flood pattern	= 5 spot
Wellbore radius, ft	= 1.0

Predict the recovery performance under a constant water injection rate of 269 bbl/day.

^{1.} From *The Reservoir Engineering Aspects of Waterflooding*, Craig, Dallas: Society of Petroleum Engineers, 1971, p. 116.

Solution

Phase 1. Initial Calculations

Step 1. Calculate pore volume "V_P" and oil volume at start of flood:

$$(V_P) = 7758\,A\,h\,\phi$$

$$(V_P) = 7758(40)(5)(0.20) = 310,320\,bbl$$
 Oil Volume at start of flood "N_S" = $(V_P)(1-S_{wi})/B_{oi}$
$$N_s = 310,320(1-0.1)/1.20 = 232,740\,STB$$

Step 2. Plot f_w vs. S_w on a Cartesian scale, as shown in Figure 14-37, and determine:

$$\begin{split} S_{wf} &= S_{wBT} = 0.469 & Q_{iBT} = \frac{1}{2.16} = 0.463 \\ f_{wf} &= f_{wBT} = 0.798 & \overline{S}_{wBT} = 0.563 \\ (df_w/dS_w)_{S_{wf}} &= 2.16 \end{split}$$

Step 3. Determine k_{ro} and k_{rw} at S_{wi} and \overline{S}_{wBT} from the relative permeability data, to give:

$$(k_{ro})_{Sw=0.1} = 1.0$$

 $(k_{ro})_{Sw=0.563} = 0.40$

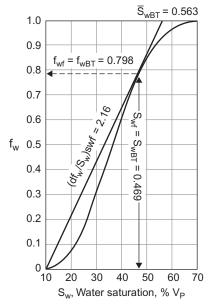


FIGURE 14-37 The f_w curve for Example 14-11. (Permission to publish by the Society of Petroleum Engineers).

987

$$M = \frac{(k_{rw})_{@\overline{S}_{wBT}}}{(k_{ro})_{@S_{wi}}} \frac{\mu_0}{\mu_w}$$

$$M = \frac{0.4}{1.0} \frac{1.0}{0.5} = 0.8$$

Step 5. Calculate the areal sweep efficiency at breakthrough from Equation 14-64 or Figure 14-35, to give:

$$E_{ABT} = 0.54602036 + \frac{0.03170817}{M} + \frac{0.30222997}{e^{M}} - 0.00509693 M$$

$$E_{ART} = 0.71702$$

Step 6. Select several values of S_{w2} between 0.469 and 0.700 and determine the slope, graphically or numerically, at each selected saturation:

$$\left(\frac{\mathrm{df_w}}{\mathrm{dS_w}}\right)_\mathrm{Sw} = \frac{-\left(\frac{\mu_\mathrm{w}}{\mu_\mathrm{o}}\right) \mathrm{a} \, \mathrm{b} \, \mathrm{e}^{\mathrm{bS_w}}}{\left[1 + \left(\frac{\mu_\mathrm{w}}{\mu_\mathrm{o}}\right) \mathrm{a} \, \mathrm{e}^{\mathrm{bS_w}}\right]^2}$$

S _{w2}	f_{w2}	df _w /dS _w
0.469	0.798	2.16
0.495	0.848	1.75
0.520	0.888	1.41
0.546	0.920	1.13
0.572	0.946	0.851
0.597	0.965	0.649
0.622	0.980	0.477
0.649	0.990	0.317
0.674	0.996	0.195
0.700	1.000	0.102

Step 7. Plot df_w/dS_w vs. S_{w2} as shown in Figure 14-38.

Step 8. Use a 2nd degree polynomial to curve fit the resulting plot of Figure 14-38, to give:

$$S_{w2} = (28.406) \left[\left(df_w / dS_w \right)_{S_{w2}} \right]^2 - (41.961) \left[\left(df_w / dS_w \right)_{S_{w2}} \right] + 15.57$$

Phase 2. Calculation of Recovery Performance to Breakthrough

Step 1. Calculate Q_{iBT} using Equation 14-41:

$$\begin{aligned} Q_{iBT} &= \left(\overline{S}_{wBT} - S_{wi} \right) \\ Q_{iBT} &= (0.563 - 0.1) = 0.463 \end{aligned}$$

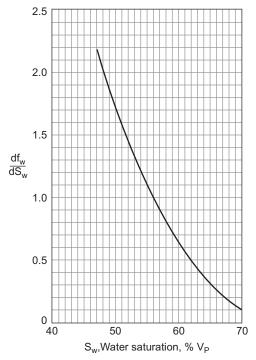


FIGURE 14-38 Derivative curve for Example 14-11. (Permission to publish by the Society of Petroleum Engineers).

Step 2. Calculate cumulative water injected at breakthrough from Equation 14-43 or 14-44:

$$\begin{split} W_{iBT} &= (V_P)Q_{iBT}E_{ABT} \\ W_{iBT} &= (310, 320)(0.463)(0.71702) = 103,020 \, bbl \end{split}$$

Step 3. Calculate time to breakthrough:

$$t_{BT} = W_{iBT}/i_w$$

 $t_{BT} = 103,020/269 = 383 \, days$

Step 4. Calculate the displacement efficiency at breakthrough E_{DAB} from Equation 14-50:

$$\begin{split} E_{DBT} = & \frac{\overline{S}_{wBT} - S_{wi}}{1 - S_{wi}} \\ E_{DBT} = & \frac{0.563 - 0.1}{1 - 0.1} = 0.5144 \end{split}$$

Step 5. Calculate cumulative oil production at breakthrough by using Equation 14-51.

$$(N_p)_{BT} = N_S E_{DBT} E_{ABT}$$

 $(N_p)_{BT} = (232,740)(0.5144)(0.717) = 85,850 STB$

Notice that when $S_{\rm gi}=0$, the cumulative water injected at break-through $W_{\rm iBT}$ will displace an equivalent volume of oil, i.e.:

$$(N_p)_{BT} = \frac{W_{iBT}}{B_0} = \frac{103,020}{1.2} = 85,850 \text{ STB}$$

Step 6. Calculate the surface water cut WOR_s exactly at breakthrough from Equation 14-70:

$$\begin{split} E = & \frac{S_{wf} - S_{wi}}{E_{ABT} \left(\overline{S}_{wBT} - S_{wi}\right)} = \frac{0.469 - 0.1}{0.717(0.563 - 0.1)} = 1.1115 \\ \lambda = & 0.2749 \left(\frac{W_{iBT}}{W_{inj}}\right) = 0.2749 \left(\frac{103,020}{103,020}\right) = 0.2749 \\ & (\Delta N_P)_{newly} = E \, \lambda = (1.1115)(0.2749) = 0.30555 \\ WOR_s = & \frac{f_{wf} \left[1 - (\Delta N_P)_{newly}\right]}{1 - f_{wf} \left[1 - (\Delta N_P)_{newly}\right]} \left(\frac{B_o}{B_w}\right) = \frac{0.798 - [1.030555]}{1 - 0.798[1 - 0.30555]} \left(\frac{1.2}{2}\right) \\ = & 1.49 \, STB / STB \end{split}$$

Step 7. Set up the following table to describe the oil recovery performance to breakthrough (remember, $S_{\rm gi}=0$):

W_{inj}	$t = \frac{W_{inj}}{i_w}$	$N_p = \frac{W_{inj}}{B_o}$	$Q_o = \frac{i_w}{B_o}$	WORs	$Q_w = Q_o$ WOR	W_p
bbl	days	STB	STB	STB/STB	STB/day	STB
0	0	0	0	0	0	0
20,000	74.34	16,667	224	0	0	0
40,000	148.7	33,333	224	0	0	0
60,000	223.0	50,000	224	0	0	0
80,000	297.4	66,667	224	0	0	0
103,020	383.0	85,850	224	1.49	334	0

Phase 3. Oil Recovery Calculations After Breakthrough

The following 16-column table is conveniently organized to perform the required oil recovery calculations for Example 14-11. Detailed description of the computations performed in each of the 16 columns are fully listed next:

(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	(13)	(14)	(15)	(16)
103,020	383	1.0	0.717	1.000	0.463	2.159	0.470	0.800	0.563	0.514	85 <i>,</i> 850	0	1.49	99.6	149.4
123,620	460	1.2	0.767	1.193	0.552	1.810	0.492	0.843	0.579	0.532	100,292	3,270	2.03	83.3	169.1
144,230	536	1.4	0.809	1.375	0.636	1.570	0.507	0.870	0.590	0.544	106,986	15,847	2.55	71.73	182.9
164,830	613	1.6	0.846	1.548	0.717	1.394	0.524	0.893	0.601	0.557	113,820	28,246	3.12	62.3	194.4
185,440	689	1.8	0.879	1.715	0.794	1.259	0.534	0.905	0.610	0.567	119,559	41,969	3.63	55 . 7	202.2
206,040	766	2.0	0.906	1.875	0.869	1.151	0.543	0.920	0.163	0.570	128,417	51,940	4.24	49.4	209.5
257,550	958	2.5	0.969	2.256	1.046	0.956	0.562	0.937	0.628	0.587	136,618	93,608	5.56	39.8	221.3
309,060	1,149	3.0	1.000	2.619	1.214	0.823	0.575	0.944	0.637	0.597	138,946	142,325	22.33	11	255
412,080	1,532	4.0	1.000	3.336	1.545	0.647	0.597	0.963	0.653	0.614	142,902	240,598	31.23	8	259
515,100	1,915	5.0	1.000	4.053	1.877	0.533	0.611	0.973	0.660	0.622	144,764	341,383	43.24	6	262
618,120	2,298	6.0	1.000	4.770	2.208	0.453	0.622	0.980	0.664	0.627	145,928	443,006	58.8	4	264
824,160	3,064	8	1.000	6.204	2.872	0.348	0.637	0.985	0.676	0.640	148,954	645,415	78.8	3	265
1,030,200	3,830	10	1.000	7.638	3.536	0.283	0.650	0.990	0.683	0.648	150,816	849,221	119	2	267
1,545,300	5 <i>,</i> 745	15	1.000	11.223	5.199	0.192	0.677	0.995	0.697	0.663	154,307	1,360,132	239	1	268

Column 1: Select several values of W_{inj}.

Column 2: For a constant injection rate, calculate the time t required to W_{inj} barrels of water.

$$T = W_{inj}/i_w$$

Column 3: Divide the assumed values of $W_{\rm inj}$ listed in column 1 by $W_{\rm iBT}$; i.e.:

$$W_{inj}/W_{iBT}$$

Column 4: Calculate E_A from Equation 14-65 for value of W_{ini}/W_{iBT}

$$E_A = E_{ABT} + 0.633 \log \left(\frac{W_{inj}}{W_{iBT}} \right)$$

Column 5: For each value of W_{inj}/W_{iBT} in column 4, determine the corresponding values of the ratio Q_i/Q_{iBT} from Table 14-1 or applying Equation (14-68); i.e.:

$$\begin{split} \frac{Q_{i}}{Q_{iBT}} &= 1 + a_{1}e^{-a_{1}}[Ei(a_{2}) - Ei(a_{1})] \\ a_{1} &= 3.65E_{ABT} \\ a_{2} &= a_{1} + \ln \frac{W_{inj}}{W_{ipt}} \end{split}$$

Column 6: Obtain Qi by multiplying the values in column 5 by QiBT, i.e.:

$$Q_i = \left[\frac{Q_i}{Q_{iBT}}\right](Q_{iBT})$$

Column 7: The term $(df_w/dS_w)_{S_{w2}}$ is the reciprocal of the values in column 6, i.e., $1/Q_i$:

$$(df_{w}/dS_{w})_{S_{w2}} = 1/Q_{i}$$

Column 8: Determine the value of S_{w2} at each value of (df_w/dS_w) in column 7 from Figure 14-38 or form the 2nd degree polynomial:

$$S_{w2} = (28.406) \left[\left(df_w / dS_w \right)_{S_{w2}} \right]^2 - (41.961) \left[\left(df_w / dS_w \right)_{S_{w2}} \right] + 15.57$$

Column 9: Calculate the value of $f_{\rm w2}$ that corresponds to each value of $S_{\rm w2}$ in column 8 by using Equation 14-24

$$f_{w2} = \frac{1}{1 + \left(\frac{\mu_w}{\mu_o}\right) a e^{bS_{w2}}}$$

Column 10: Calculate the average water saturation in the swept area \overline{S}_{w2} by using the values of $(df_w/dS_w)_{S_{w2}}$, S_{w2} , and f_{w2} listed in columns 6, 7, and 8 by applying Equation (14-45):

$$\overline{S}_{w2} = S_{w2} + \frac{1 - f_{w2}}{\left(\frac{df_w}{dS_w}\right)_s}$$

Column 11: Calculate the displacement efficiency E_D by using Equation 14-10 for each value of \overline{S}_{w2} in column 10

$$E_D = \frac{\overline{S}_w - S_{wi}}{1 - S_{wi}}$$

Column 12: Apply Equation 14-6 to calculate cumulative oil production N_p by using the listed values of E_A and E_D in columns 4 and 8, respectively:

$$N_P = N_S E_D E_A E_V$$

 $N_P = (232,740) E_D E_A (1)$

Column 13: Calculate the cumulative water production W_p from Equation 14-53

$$W_p = \frac{W_{inj} - N_p B_o}{B_w}$$

Column 14: Calculate the surface water-oil ratio WOR_s by applying Equation 14-70

$$\begin{split} WOR_{s} = & \frac{f_{w2} \left(1 - \left(\Delta N_{p}\right)_{newly}\right)}{1 - \left[f_{w2} \left(1 - \left(\Delta N_{p}\right)_{newly}\right)\right]} \left(\frac{B_{o}}{B_{w}}\right) \\ & \left(\Delta N_{p}\right)_{newly} = 0.2749 \left(\frac{W_{iBT}}{W_{inj}}\right) \left[\frac{S_{wf} - S_{wi}}{E_{ABT} \left(\overline{S}_{wBT} - S_{wi}\right)}\right] \end{split}$$

Column 15: Calculate the oil flow rate Q_o by using Equation 14-55

$$Q_o = \frac{i_w}{B_o + B_w WOR_s}$$

Column 16: Determine the water flow rate Qw by multiplying values in column 14 by values listed in column 15

$$Q_w = Q_o WOR_s$$

Results of the above waterflooding calculations are expressed graphically in Figure 14-39.

Note that all the areal sweep efficiency correlations that have been presented thus far are based on idealized cases with severe imposed assumptions on the physical characteristics of the reservoir. These assumptions include:

- Uniform isotropic permeability distribution
- Uniform porosity distribution
- No fractures in reservoir
- Confined patterns
- Uniform saturation distribution
- Off-pattern wells

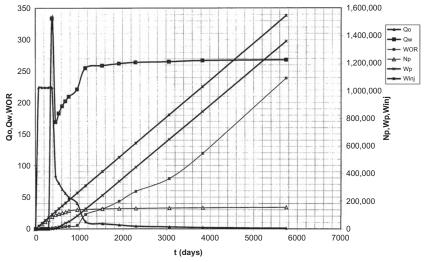


FIGURE 14-39 Performance curves for Example 14-11.

To understand the effect of eliminating any of the above assumptions on the areal sweep efficiency, it has been customary to employ laboratory models to obtain more generalized numerical expressions. However, it is virtually impossible to develop a generalized solution when eliminating all or some of the above assumptions.

Landrum and Crawford (1960) have studied the effects of directional permeability on waterflood areal sweep efficiency. Figures 14-40 and 14-41 illustrate the impact of directional permeability variations on areal sweep efficiency for a line drive and five-spot pattern flood.

Two key elements affect the performance of waterflooding that must be included in recovery calculations:

- (1) Water injection rate, i.e., fluid injectivity, and
- (2) Effect of initial gas saturation on the recovery performance.

These key elements are discussed next.

Fluid Injectivity

Injection rate is a key economic variable that must be considered when evaluating a waterflooding project. The waterflood project's life and, consequently, the economic benefits will be directly affected by the rate at which fluid can be injected and produced. Estimating the injection rate is also important for the proper sizing of injection equipment and pumps. Although injectivity can be best determined from small-scale pilot floods, empirical methods for estimating water injectivity for regular pattern floods have been proposed by

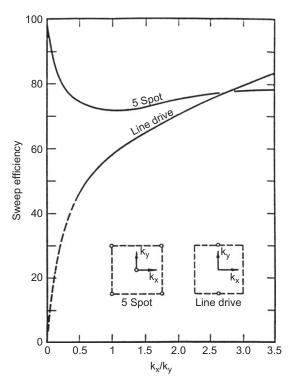


FIGURE 14-40 Effect of directional permeability on E_A. (*Permission to publish by the Society of Petroleum Engineers*).

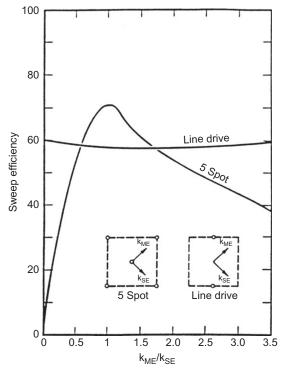


FIGURE 14-41 Effect of directional permeability on E_A. (*Permission to publish by the Society of Petroleum Engineers*).

Muskat (1948) and Deppe (1961). The authors derived their correlations based on the following assumptions:

- Steady-state conditions
- o No initial gas saturation
- o Mobility ratio of unity

Water injectivity is defined as the ratio of the water injection to the pressure difference between the injector and producer, or:

$$I = \frac{i_w}{\Delta P}$$

Where:

I = injectivity, bbl/day/psi

i_w = injection rate, bbl/day

 ΔP = difference between injection pressure and producing well bottom hole flowing pressure.

When the injection fluid has the same mobility as the reservoir oil (mobility ratio M=1), the initial injectivity at the start of the flood is referred to as I_{base} or:

$$I_{base} = \frac{i_{base}}{\Delta P_{base}}$$

Where:

i_{base} = initial (base) water injection rate, bbl/day

 $\Delta P_{base} = initial \ (base)$ pressure difference between injector and producer

For a five-spot pattern that is completely filled with oil, i.e., $S_{gi} = 0$, Muskat (1948) proposed the following injectivity equation:

$$I_{base} = \frac{0.003541 \,h\,k\,k_{ro}\,\Delta P_{base}}{\mu_{o} \left[\ln\frac{d}{r_{w}} - 0.619 \right]}$$
(14-71)

or

$$\left(\frac{i}{\Delta P}\right)_{\text{base}} = \frac{0.003541 \,\text{hkk}_{\text{ro}}}{\mu_{\text{o}} \left[\ln \frac{d}{r_{\text{w}}} - 0.619\right]}$$
(14-72)

Where:

i_{base} = base (initial) water injection rate, bbl/day

h = net thickness, ft

k = absolute permeability, md

 k_{ro} = oil relative permeability as evaluated at S_{wi}

 ΔP_{base} = base (initial) pressure difference, psi

d = distance between injector and producer, ft

 r_w = wellbore radius, ft

Several studies have been conducted to determine the fluid injectivity at mobility ratios other than unity. All of the studies concluded the following:

- At favorable mobility ratios, i.e., M < 1, the fluid injectivity declines as the areal sweep efficiency increases.
- At unfavorable mobility ratios, i.e., M > 1, the fluid injectivity increases with increasing areal sweep efficiency.

Caudle and Witte (1959) used the results of their investigation to develop a mathematical expression that correlates the fluid injectivity with the mobility ratio and areal sweep efficiency for five-spot patterns. The correlation may only be used in a liquid-filled system, i.e., $S_{gi} = 0$. The authors presented their correlation in terms of the **conductance ratio** γ , which is defined as the ratio of the fluid injectivity at any stage of the flood to the initial (base) injectivity, i.e.:

$$\gamma = \frac{\text{Fluid injectivity at any stage of the flood}}{\text{Base (initial) fluid injectivity}}$$

$$\gamma = \frac{\left(\frac{i_w}{\Delta P}\right)}{\left(\frac{i}{\Delta P}\right)}.$$
(14-73)

Caudle and Witte presented the variation in the conductance ratio with EA and M in graphical form as shown in Figure 14-42. Note again that if an initial gas is present, the Caudle-Witte conductance ratio will not be applicable until the gas is completely dissolved or the system becomes liquid filled (fill-up occurs). The two possible scenarios for the practical use of Equation 14-73 follow:

Scenario 1: Constant Injection Pressure and Variable Injection Rate "iw"

At constant injection pressure, i.e., $\Delta P_{base} = \Delta P$, the conductance ratio as expressed by Equation 14-73 can be written as:

$$\gamma = \frac{i_W}{i_{base}}$$

or

$$i_w = \gamma i_{base} \tag{14-74}$$

Where:

 $i_w = Water injection rate, bbl/day$ i_{base} = Base (initial) water injection rate, bbl/day



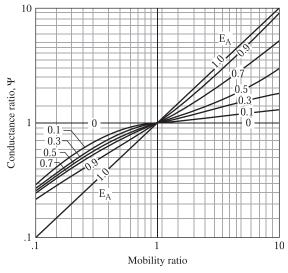


FIGURE 14-42 Conductance ratio curve. (Permission to publish by the Society of Petroleum Engineers).

Scenario 2: Constant Injection Rate and Variable Injection Pressure

When the water injection rate is considered constant, i.e., $i_w = i_{base}$, the conductive ratio is expressed as:

$$\gamma = \frac{\Delta P_{base}}{\Delta P}$$

or

$$\Delta P = \frac{\Delta P_{\text{base}}}{\gamma} \tag{14-75}$$

Where:

 $\Delta P_{base} = initial$ (base) pressure difference, psi $\Delta P = pressure$ difference at any stage of flood, psi

The usefulness of the conductance ratio in determining the pressure and injectivity behavior of the five-spot system can be best described by the following example.

Example 14-12

Estimate the water-injection rate for the waterflood in Example 14-11 at 60,000 and 144,230 bbl of water injected. Assume that the pressure between the injector and producer will remain constant at 3000 psi.

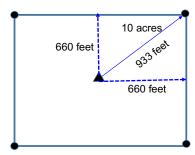


FIGURE 14-43 Forty acres five-spot spacing.

Solution

Step 1. Calculate the distance between the injector and producer as shown in Figure 14-43, to give:

$$d = \sqrt{(660)^2 + (660)^2} = 933 \text{ ft}$$

Step 2. Calculate the initial (base) injection rate from Equation 14-71:

$$I_{base} = \frac{0.003541\,h\,k\,k_{ro}\,\Delta P_{base}}{\mu_o \Bigg[\,\ln\frac{d}{r_w} - 0.619\Bigg]}$$

$$i_w = \frac{0.003541(5)(31.5)(1)(3000)}{(1)\left(\ln\frac{933}{1} - 0.619\right)} = 269.1 \text{ bbl/day}$$

Step 3. Notice that the cumulative water injected of 60,000 bbl is less than the amount of cumulative water injected at breakthrough of 103,020 bbl; therefore, M=0.8 (remains constant until breakthrough) and $E_{\scriptscriptstyle A}$ from Equation 14-63 is:

$$E_{A} = \frac{W_{inj}}{(V_{P}) \left(\overline{S}_{wBT} - S_{wi}\right)}$$

$$E_A = \frac{60,000}{(310,320)(0.563 - 0.10)} = 0.418$$

- Step 4. Calculate the conductance ratios from Figure 14-42, to give $\gamma = 0.92$.
- Step 5. Calculate the water-injection rate when the cumulative water injected reaches 60,000 bbl from Equation 14-74:

$$i_w = \gamma i_{base}$$
 $i_w = (269.1)(0.92) = 247.6 \text{ bbl/day}$

$$\overline{S}_{w2} = 0.59.$$

- Step 7. Determine the water relative permeability $k_{\rm rw}$ at 0.59 water saturation (data of Example 14-11), to give $k_{\rm rw} = 0.45$.
- Step 8. Calculate the mobility ratio after breakthrough when $W_{inj} = 144,230$ from Equation 14-62:

$$M = \frac{(k_{rw})_{@\overline{S}_{w2}}}{(k_{ro})_{@S_{wi}}} \frac{\mu_0}{\mu_w}$$

$$M = \frac{0.45}{1} \frac{1}{0.5} = 0.9$$

Step 9. Calculate the areal sweep efficiency when $W_{\rm inj}=144,\!230$ from Equation 14-65:

$$E_A = E_{ABT} + 0.633 \log \left(\frac{W_{inj}}{W_{iBT}}\right)$$

$$E_A = 0.845.$$

Step 10. Determine the conductance ratio from Figure 14-42: $\gamma = 0.96$.

Step 11. Calculate the water injection rate from Equation 14-74:

$$i_w = \gamma i_{base}$$

$$i_w = (269.1)(0.96) = 258.3 \text{ bbl/day}$$

It should be noted that when the areal sweep efficiency is 100%, i.e., $E_A = 1.0$, the conductance ratio can be expressed more conveniently as:

$$\gamma = M \tag{14-76}$$

where:

 $\gamma = conductance ratio$

M = mobility ratio

For $1 < E_A < 100\%$:

$$\gamma = a_1 + (a_2 + a_3 E_A) M^{(a_4 + a_5 E_A)} + a_6 \left(\frac{M}{E_A}\right)^2 + a_7 M$$

where the coefficients a_1	through a ₇	are given below:
------------------------------	------------------------	------------------

Coefficients	M < 1	M > 1
a ₁	0.060635530	0.4371235
a_2	-2.039996000	0.5804613
a_3	0.025367490	-0.004392097
a ₄	1.636640000	0.01001704
a ₅	-0.624070600	1.28997700
a ₆	-0.0002522163	0.00002379785
a_7	2.958276000	-0.015038340

Effect of Initial Gas Saturation

When a solution-gas-drive reservoir is under consideration for waterflooding, substantial gas saturation usually exists in the reservoir at the start of the flood. It is necessary to inject a volume of water that approaches the volume of the pore space occupied by the free gas before the oil is produced. This volume of water is called the **fill-up volume**. During the waterflood process, a portion of the initial free gas will usually be displaced by the leading edge of the oil bank due to the favorable mobility ratio between the displacing oil and the displaced gas. This will occur if the initial gas saturation exceeds its critical saturation $S_{\sigma c}$. It should be noted that the increase in the oil saturation in the oil bank is exactly equal to the decrease in the initial gas saturation S_{gi} . Also, the increase in oil saturation in the oil bank is the result of water displacing oil from the water zone. The buildup or increase in the oil saturation in the oil zone is sometimes called an "oil resaturation effect." During this resaturation process, oil displaced from the water zone resaturates pore space in the oil bank previously filled with free gas. During the resaturation process, the oil displaced from the water zone is *not produced*. It is simply displaced from the water zone to a different part of the reservoir, that is, the oil bank. The resaturation process is also referred to as the "gas fill-up" process. With continued water injection, the leading edge of the oil bank reaches the producing well, and that marks the end of the fill-up period, referred to as "fill-up time." Because economic considerations dictate that waterflooding should occur at the highest possible injection rates, the associated increase in the reservoir pressure might be sufficient to redissolve all of the trapped gas Sgt back in solution. Willhite (1986) points out that relatively small increases in pressure frequently are required to redissolve the trapped gas (see Figure 14-2). Thus, in waterflooding calculations, it is usually assumed that the trapped (residual) gas saturation is zero. A description of the displacement mechanism occurring under a five-spot pattern will indicate the nature of other secondary recovery operations. The five-spot pattern uses a producing well and four injection wells. The four injectors drive the crude oil inward to the centrally located producer. If only one five-spot pattern exists, the ratio of injection to producing wells is 4:1; however, on a full-field scale it includes a large number of adjacent five spots. In such a case, the number of injection wells compared to producing wells approaches a 1:1 ratio.

At the start of the waterflood process in a solution-gas-drive reservoir, the selected flood pattern is usually characterized by a high initial gas saturation of S_{gi} and remaining liquid saturations of S_{oi} and S_{wi} . When initial gas saturation exists in the reservoir, Craig, Geffen, and Morse (1955) developed a methodology that is based on dividing the flood performance into four stages. The method, known as the CGM method after the authors, was developed from experimental data in horizontal laboratory models representing a quadrant of a five spot. Craig et al. identified the following four stages of the waterflood as:

- 1. Start—interference
- 2. Interference—fill-up
- 3. Fill-up—water breakthrough
- 4. Water breakthrough—end of the project

A detailed description of each stage of the flood is illustrated schematically in Figures 14-44 through 14-46 and described below:

Stage 1: Start-Interference

At the start of the water-injection process in the selected pattern area of a solution-gas-drive reservoir, high gas saturation usually exists in the flood area as shown schematically in Figure 14-44. The current oil production at the start of the flood is represented by point **A** on the conventional flow rate-time curve of Figure 14-45. After the injection is initiated and a certain amount of water injected, an area of high water saturation called the **water bank** is formed around the injection well at the start of the flood. This stage of the injection is characterized by a **radial flow** system for both the displacing water and

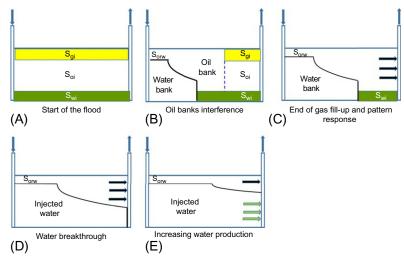


FIGURE 14-44 Stages of water flood.

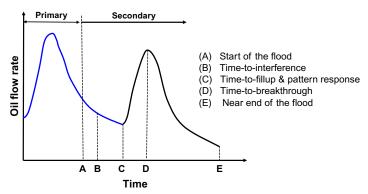


FIGURE 14-45 Time-sequence of primary and secondary development stages.

displaced oil. With continuous water injection, the water bank grows radially and displaces the oil phase that forms a region of high oil saturation that forms an oil bank. This radial flow continues until the oil banks, formed around adjacent injectors, meet. The place where adjacent oil banks meet is termed **Interference**, as shown schematically in Figure 14-46. During this stage of the flood, the condition around the producer is similar to that of the beginning of the flood, i.e., no changes are seen in the well flow rate Q_0 as indicated in Figure 14-45 by point **B**. Craig, Geffen, and Morse (1955) summarized the computational steps during this stage of the flood, where radial flow prevails, in the following manner:

Step 1. Calculate the cumulative water injected to interference W_{ii} from the following expression:

$$W_{ii} = \frac{\pi h \phi S_{gi} r_{ei}^2}{5.615}$$
 (14-78)

Where:

 W_{ii} = cumulative water injected to interference, bbl

 S_{gi} = initial gas saturation

 $\phi = porosity$

 r_{ei} = half the distance between adjacent injectors, ft

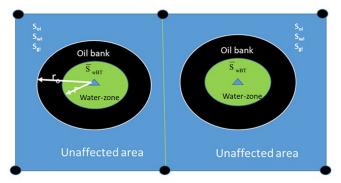
Step 2. Assume several successive values of cumulative water injected W_{ini}, ranging between 0 and Wii, and calculate the water-injection rate at each assumed value of W_{ini} from:

$$i_{w} = \frac{0.00707h \ k \ \Delta P}{\left(\frac{\mu_{w}}{k_{rw}} \ln \frac{r}{r_{w}} + \frac{\mu_{o}}{k_{ro}} \ln \frac{r_{o}}{r}\right)}$$
(14-79)

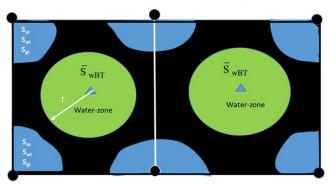
Where:

 i_w = water injection, bbl/day

 $\Delta P =$ pressure difference between injector and producer, psi



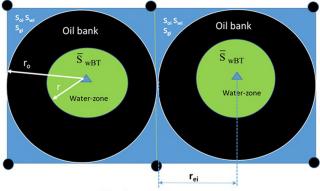
Start of the flood both, the oil and water banks; are characterized by a radial flow



Interference-fill-up period

During the fill-up period; the injected water and displaced oil move to fill-up the gas space. No response to the injection

FIGURE 14-46 Stages of the water flood.



Oil banks interference

k = absolute permeability, md

 k_{ro} = relative permeability of oil at S_{wi}

 k_{rw} = relative permeability of water at \overline{S}_{wBT}

 r_0 = outer radius of the oil bank, ft

r = outer radius of the water bank, ft

 r_w = wellbore radius, ft

The outer radii of the oil and water banks are calculated from:

$$r_{o} = \sqrt{\frac{5.615W_{inj}}{\pi \, h \, \varphi S_{gi}}} \tag{14-80}$$

$$r = r_o \sqrt{\frac{S_{gi}}{\overline{S}_{wBT} - S_{wi}}}$$
 (14-81)

The flood performance from the start to interference, i.e., stage 1, is further discussed in the following example.

Example 14-13

Use the data given in Example 14-11 and determine the performance of the flood from the start to interference. The following additional data are available to reflect the assumption that a free gas exists at the start of the flood:

Initial oil saturation $S_{oi} = 0.75$

Initial gas saturation $S_{gi} = 0.15$

Initial water saturation $S_{wi} = 0.10$

Constant pressure difference $\Delta P = 3,000 \text{ psi}$

Half distance between injectors $r_{ei} = 660 \text{ ft}$

Distance between injector and producer d = 932 ft

Mobility ratio M = 0.8

 $E_{ABT} = 0.717$

 $Q_{iBT} = 0.463$

Pore volume = 310,320 bbl

Solution

Step 1. Calculate stock-tank oil in place at start of flood, NS:

$$N_S = \frac{(V_P)S_{oi}}{B_{oi}} = \frac{(310,320)(1-0.15-0.10)}{1.20} = 193,950 \text{ STB}$$

Step 2. Calculate injected water at interference W_{ii} from Equation 14-78:

$$W_{ii} = \frac{\pi h \varphi S_{gi} r_{ei}^2}{5.615} = \frac{\pi (5)(0.20)(0.15)(660)^2}{5.615} = 36,572 \text{ bbl}$$

Step 3. Simplify the calculations by expressing outer radii of the oil and water banks (Equations 14-80 and 14-81) as follows:

$$\begin{split} r_o &= \sqrt{\frac{5.615W_{inj}}{\pi h \varphi S_{gi}}} = \sqrt{\frac{5.615W_{inj}}{\pi (5)(0.20)(0.15)}} = 3.452\sqrt{W_{inj}} \\ r &= r_o \sqrt{\frac{S_{gi}}{\overline{S}_{wBT} - S_{wi}}} = r_o \sqrt{\frac{0.15}{0.563 - 0.10}} = 0.562r_o \end{split}$$

Step 4. Express the injectivity equation as represented by Equation 14-79 by:

$$\begin{split} i_w = & \frac{0.00707 h k \Delta P}{\left(\frac{\mu_w}{k_{rw}} \, \ln \frac{r}{r_w} + \frac{\mu_o}{k_{ro}} \, \ln \frac{r_o}{r}\right)} = \frac{0.00707(5)(31.5)(3000)}{\frac{0.5}{0.4} \, \ln \left(\frac{r}{l}\right) + \frac{1.0}{1.0} \, \ln \left(\frac{r_o}{r}\right)} \\ i_w = & \frac{3,340}{1.25 \, \ln(r) + \, \ln \left(\frac{r_o}{r}\right)} \end{split}$$

Step 5. Perform the required calculation for "stage one" in the following tabulated form:

W _{inj} (Assumed)	r_{o}	r	i_w	$(i_w)_{avg}$	$\Delta_{\rm t} = \Delta W_{\rm inj}/(i_{\rm w})_{\rm avg}$	$t = \Sigma(\Delta t)$
500	77.2	43.9	631.1		0.79	0.79
5,000	244.1	138	496.2	563.8	7.98	8.77
10,000	345.2	196.5	466.2	481.2	10.39	19.16
15,000	422.8	240.7	450.3	458.3	10.91	30.07
20,000	488.2	277.9	439.6	445.0	11.24	41.31
25,000	545.8	310.7	431.7	435.7	11.48	52.79
30,000	597.9	340.3	425.5	428.6	11.67	64.61
35,000	645.8	367.6	420.3	422.9	11.82	76.43
36,572	660	375.7	418.9	419.6	3.75	80.18

The above calculations indicate that time to interference t_{ii} will occur at 80.18 days after the start of the flood with a water-injection rate at interference i_{wi} of 418.9 bbl/day. Prior to oil bank interference, the injection rate i_w (or injectivity $i_w/\Delta P$) decreases because the radii of the oil and water banks, i.e., r_o and r_o , are continuously increasing. Notice that the **reservoir will not respond to the waterflood during this stage**. This delay in the reservoir response is mainly due to the fact that the injected water and the displaced oil are essentially moved to fill up part of the gas pore space. As described previously in Example 14-11, an immediate reservoir response to the waterflood can **only** occur when no gas exists at the start of the flood, i.e., $S_{gi} = 0$.

Stage 2: Interference-Fill-Up

This stage describes the period from interference until the fill-up of the preexisting gas space. Fill-up is the start of oil production response as illustrated in Figure 14-44 and by point C on Figure 14-45. The flow during this time is not strictly radial and is generally complex to quantify mathematically. Therefore, the flood performance can only be determined at the time of fill-up.

The required performance calculations at the fill-up are summarized in the following steps:

Step 1. Calculate the cumulative water injected at fill-up W_{if} by applying the following expression:

$$W_{if} = (V_P)S_{gi}$$
 (14-82)

Where:

 W_{if} = cumulative water injected at fill-up, bbl

 (V_P) = total flood pattern pore volume, bbl

 S_{gi} = initial gas saturation

The above equation suggests that while fill-up is occurring, the oil production rate is either zero or negligible, compared with the water injection rate. If the oil production rate Q_0 prior to fill-up is significant, the cumulative water injected at the fill-up W_{if} must be increased by the total volume of oil produced from the start of injection to fill-up, i.e.:

$$W_{if} = (V_P)S_{gi} + \frac{N_P}{B_0}$$
 (14-83)

Where:

 N_p = cumulative oil production from start of flood to fill-up, STB B_0 = oil formation volume factor, bbl/bbl

Equation 14-83 indicates that the fill-up time will also increase; in addition, it causes the fill-up time calculation to be iterative.

2. Calculate the areal sweep efficiency at fill-up by Equation 14-63, or:

$$E_A = \frac{W_{inj}}{(V_P) \left(\overline{S}_{wBT} - S_{wi}\right)}$$

at fill-up:

$$E_A = \frac{W_{if}}{(V_P) \left(\overline{S}_{wBT} - S_{wi}\right)}$$

Step 3. Using the mobility ratio and the areal sweep efficiency at fill-up, determine the conductance ratio γ from Figure 14-42 or Equation 14-77. Note that the conductance ratio can only be determined when the flood pattern is completely filled with liquids, which occurs at the fillup stage.

Step 4. For a constant pressure difference, the initial (base) water injection rate i_{base} from Equation 14-71 is:

$$i_{base} = \frac{0.003541 \, h \, k \, k_{ro} \Delta P}{\mu_o \left[\, \ln \frac{d}{r_w} - 0.619 \right]}$$

Step 5. Calculate the water injection at fill-up $i_{\rm wf}$ and thereafter from Equation 14-74:

$$i_{wf} = \gamma \, i_{base}$$

The above expression is only valid when the system is filled with liquid, i.e., from the fill-up point and thereafter.

Step 6. Calculate the incremental time occurring from interference to fill-up from:

$$\Delta t = \frac{W_{if} - W_{ii}}{\frac{i_{wi} + i_{wf}}{2}}$$

The above expression suggests that the **fill-up will occur after interference**.

Example 14-14

Using the data given from Example 14-13, calculate the flood performance at fill-up. Results of Example 14-13 show:

- \circ Time to interference $t_{ii} = 80.1$ days
- $\circ\quad$ Cumulative water injected to interference $W_{ii}=36{,}572\;\text{bbl}$
- \circ Water injection rate at interference $i_{wi} = 418.9 \text{ bbl/day}$

Solution

Step 1. Calculate the cumulative water injected at fill-up from Equation 14-81:

$$W_{if} = (P.V)S_{gi} = 310,320(0.15) = 46,550\,bbl$$

Step 2. Calculate the areal sweep efficiency at fill-up from Equation 14-63:

$$E_A \!=\! \! \frac{W_{inj}}{(V_P) \big(\overline{S}_{wBT} \!-\! S_{wi}\big)} \!=\! \frac{W_{inj}}{310,320 (0.563-0.10)} \!=\! \frac{W_{inj}}{143,678}$$

E_A at fill-up:

$$E_A = \frac{W_{if}}{143,678} = \frac{46,550}{143,678}0.324$$

- Step 3. Given a mobility ratio M of 0.8 (Example 14-11) and E_A of 0.324, calculate the conductance ratio at the fill-up from Figure 14-42: $\gamma=0.96$.
- Step 4. Calculate the initial (base) injection rate from Equation 14-71:

$$I_{base} = \frac{0.003541 \, h \, k \, k_{ro} \, \Delta P_{base}}{\mu_o \left[\begin{array}{c} ln \, \frac{d}{r_w} - 0.619 \end{array} \right]} \label{eq:base}$$

$$i_{base} = \frac{0.003541(5)(31.5)(1)(3,000)}{(1.0)\left(\ln\frac{932}{1} - 0.619\right)} = 269.1 \text{ bbl/day}$$

Step 5. Calculate the water injection rate at fill-up i_{wf} from Equation 14-74:

$$i_{wf} = \gamma i_{base} = (0.96)(269.1) = 258.2 \frac{bbl}{day}$$

Step 6. Calculate the average water injection rate from interference to fill-up:

$$(i_w)_{avg} = \frac{i_{wi} + i_{wf}}{2} = \frac{418.9 + 258.2}{2} = 338.55 \text{ bbl/day}$$

Step 7. Calculate the incremented time occurring from interference to fill-up:

$$\Delta t = \frac{W_{if} - W_{ii}}{(i_w)_{avg}} = \frac{46,550 - 36,572}{338.55} = 29.5 \text{ days}$$

Thus, the time to fill-up "t_f" is:

$$t_f = 80.2 + 29.5 = 109.7 \, days$$

Stage 3: Fill-up — Water Breakthrough

The time to fill-up, as represented by point **C** on Figures 14-44 and 14-15, marks the following four events:

- 1. No free gas remaining in the flood pattern
- 2. Arrival of the oil-bank front to the production well
- 3. Flood pattern response to the waterflooding
- 4. Oil flow rate $Q_{\rm o}$ equal to the water injection rate $i_{\rm w}$

During this stage, the oil production rate is essentially equal to the injection due to the fact that no free gas exists in the swept flood area. With continuous water injection, the leading edge of the water bank eventually reaches the production well, as shown in Figure 14-44, and marks the time to breakthrough. At breakthrough the water production rises rapidly.

The waterflood performance calculations are given by the following steps:

$$W_{iBT} = (V_P) (\overline{S}_{wBT} - S_{wi}) E_{ABT} = (V_P)(Q_{iBT}) E_{ABT}$$

Step 2. Assume several values of cumulative water injected W_{inj} between W_{if} and W_{iBT} and calculate the areal sweep efficiency at each W_{inj} from Equation 14-63:

$$E_A = \frac{W_{inj}}{(V_P) \left(\overline{S}_{wBT} - S_{wi}\right)}$$

- Step 3. Determine the conductance ratio γ for each assumed value of W_{inj} from Figure 14-42.
- Step 4. Calculate the water injection rate at each W_{inj} by applying Equation 14-74:

$$i_w = \gamma i_{base}$$

Step 5. Calculate the oil flow rate Q_o during this stage from:

$$Q_{o} = \frac{i_{w}}{B_{o}} \tag{14-84}$$

Step 6. Calculate cumulating oil production N_P from the following expression:

$$N_{P} = \frac{W_{inj} - W_{if}}{B_{o}}$$
 (14-85)

Example 14-15

Using the data given in Example 14-14, calculate the flood performance from the fill-up to breakthrough. Results of Example 14-14 show:

- \circ Cumulative water injected to fill-up $W_{if} = 46,550 \text{ bbl}$
- $\circ~$ Water injection rate at fill-up $i_{\rm wf}=358.2~\text{bbl/day}$
- \circ Time to fill-up "t_f" = 109.7 days
- $\circ \quad \overline{S}_{wBT} \,{=}\, 0.563$ and $S_{wi} \,{=}\, 0.1$
- \circ (V_P) = 310,320 bbl
- \circ $E_{ABT} = 0.717$

$$M \!=\! \! \frac{(k_{rw})_{@\overline{S}_{wBT}}}{(k_{ro})_{@S_{wi}}} \! \frac{\mu_0}{\mu_w} \! = \! \frac{0.4}{1.0} \frac{1.0}{0.5} \! = \! 0.8$$

Solution

Step 1. Calculate cumulative water injected at breakthrough from Equation 14-43:

$$W_{iBT} = (V_P) \left(\overline{S}_{wBT} - S_{wi} \right) E_{ABT}$$

$$W_{iBT} = 310,320 (0.563 - 0.1) (0.717) = 103,020 \, bbl$$

W _{inj} (Assume)	E _A (1)	γ (2)	i _w (3)	(i _w) _{avg}	$\Delta t = \frac{\Delta W_{inj}}{(i_w)_{avg}}$		$Q_o = i_w/B_o$	$N_p = (W_{inj} - W_{if})/B_o$
46,550	0.324	0.96	258.6			109.7	215.5	0
50,000	0.348	0.95	255.6	257.1	13.27	123.0	213.0	2,844
60,000	0.418	0.94	253.0	254.3	39.32	162.3	210.8	11 <i>,</i> 1 <i>77</i>
70,000	0.487	0.94	253.0	253.0	39.53	201.8	210.8	19,511
80,000	0.557	0.93	251.7	251.7	39.73	241.6	208.6	27,844
90,000	0.626	0.92	247.6	249.0	40.16	281.7	206.3	36,177
100,000	0.696	0.92	247.6	247.6	40.39	322.1	206.3	44,511
103,020	0.717	0.91	244.9	246.3	12.26	334.4	204.1	47,027

Step 2. Perform the required computations in the following tabulated form:

The above calculations indicate that the time to breakthrough will occur after 334.4 days from the start of flood with cumulative oil produced of 47,027 STB.

$$\begin{split} & \text{Column (1): } E_A = \frac{W_{inj}}{(P.V)\left(\overline{S}_{wBT} - S_{wi}\right)} \\ & \text{Column (2): } \gamma = a_1 + \left(a_2 + a_3 E_A\right) M^{(a_4 + a_5 E_A)} + a_6 \left(\frac{M}{E_A}\right)^2 + a_7 M \\ & \text{Column (3): } i_w = \gamma \ i_{base} \end{split}$$

Stage 4: Water Breakthrough-End of the Project

After breakthrough, the water-oil ratio increases rapidly with a noticeable decline in the oil flow rate as shown in Figure 14-45 by point **D**. The swept area will continue to increase as additional water is injected. The incrementally swept area will contribute additional oil production, while the previously swept area will continue to produce both oil and water.

As represented by Equation 14-70, the WOR is calculated on the basis of the amounts of oil and water flowing from the swept region and the oil displaced from the newly swept portion of the pattern. It is assumed the oil from the newly swept area is displaced by the water saturation just behind the stabilized zone, i.e., $S_{\rm wf}$.

The calculations during the fourth stage of the waterflooding process are given below using the following steps:

- Step 1. Assume several values for the ratio $W_{\rm inj}/W_{\rm iBT}$ that correspond to the values given in Table 14-1, i.e., 1, 1.2, 1.4, etc.
- Step 2. Calculate the cumulative water injected for each assumed ratio of (W_{ini}/W_{iBT}) from:

$$W_{inj} = \left(\frac{W_{inj}}{W_{iBT}}\right) W_{iBT}$$

$$E_A = E_{ABT} + 0.633 log \left(\frac{W_{inj}}{W_{iBT}}\right)$$

- Step 4. Calculate the ratio (Q_i/Q_{iBT}) that corresponds to each value of (W_{inj}/W_{iBT}) from Table 14-1 or Equation 14-69.
- Step 5. Determine the total pore volumes of water injected by multiplying each ratio of Q_i/Q_{iBT} by Q_{iBT}, or:

$$Q_i = \left(\frac{Q_i}{Q_{iBT}}\right) Q_{iBT}$$

Step 6. From the definition of Q_i , as expressed by Equation 14-46, determine the slope $(df_w/dS_w)_{S_{w^2}}$ for each value of Q_i by:

$$\left(\frac{\mathrm{df_w}}{\mathrm{dS_w}}\right)_{\mathrm{Sw}^2} = \frac{1}{\mathrm{Q_i}}$$

- Step 7. Read the value of S_{w2} , i.e., water saturation at the producing well, that corresponds to each slope from the plot of $(df_w/dS_w)S_{w2}$ vs. S_{w2} (see Example 14-11).
- Step 8. Calculate the reservoir water cut at the producing well $f_{\rm w2}$ for each $S_{\rm w2}$ from Equation 14-24 or 14-37:

$$f_{w2} = \frac{1}{1 + \frac{\mu_w}{\mu_o} \frac{k_{ro}}{k_{rw}}}$$

or

$$f_{w2} = \frac{1}{1 + \left(\frac{\mu_w}{\mu_o}\right) a e^{bS_{w2}}}$$

Step 9. Determine the average water saturation in the swept area \overline{S}_{w2} by applying Equation 14-45:

$$\overline{S}_{w2} = S_{w2} + \frac{1 - f_{w2}}{\left(\frac{df_w}{dS_w}\right)_{S_{w2}}}$$

Step 10. Calculate the surface water-oil ratio WOR_s that corresponds to each value of f_{w2} by applying Equation 14-70:

$$WOR_{s}\!=\!\frac{f_{w2}\!\left[1-\left(\Delta N_{P}\right)_{newly}\right]}{1-f_{w2}\!\left[1-\left(\Delta N_{P}\right)_{newly}\right]}\!\left(\!\frac{B_{o}}{B_{w}}\!\right)$$

Step 11. Craig, Geffen, and Morse (1955) point out when calculating cumulative oil production during this stage that one must account for the oil lost to the unswept area of the flood pattern. To account for the lost oil, the authors proposed the following expression:

$$N_{P} = N_{S}E_{D}E_{A} - \frac{(V_{P})(1 - E_{A})S_{gi}}{B_{o}}$$
(14-86)

where $E_{\scriptscriptstyle D}$ is the displacement efficiency and is given by Equation 14-9 as:

$$E_{D} = \frac{\overline{S}_{w} - S_{wi} - S_{gi}}{1 - S_{wi} - S_{gi}}$$

Step 12. Calculate cumulative water from the expression:

Water produced = Water injected - Oil produced - Fill - up volume

Or:

$$W_{P} = \frac{w_{inj} - N_{P}B_{o} - (V_{P})S_{gi}}{B_{vv}}$$

Step 13. Calculate $k_{rw} \overline{S}_{w2}$ at and determine the mobility ratio M **after breakthrough** from Equation 14-62:

$$M = \frac{k_{rw} @ \overline{S}_{w2}}{k_{ro} @ \overline{S}_{wi}} \left(\frac{\mu_o}{\mu_w}\right)$$

- Step 14. Calculate the conductance ratio γ from Figure 14-42.
- Step 15. Determine the water injection rate from Equation 14-74

$$i_{\rm w} = \gamma i_{\rm base}$$
.

Step 16. Calculate the oil and water production rates from Equations 14-55 and 14-56, respectively:

$$Q_o = \frac{i_w}{B_o + B_w WOR_s}$$

$$Q_o = Q_o WOR_s$$

Example 14-16

Complete the waterflooding performance calculation for Example 14-11 by predicting the performance of a producing WOR of 50 STB/STB, given:

$$\begin{split} W_{iBT} &= 103,020 \, bbl \\ (P.V) &= 310,320 \, bbl \\ \left(N_p\right)_{BT} &= 47,027 \, bbl \\ t_{BT} &= 334.4 \, days \\ E_{ABT} &= 0.717 \\ S_{wf} &= 0.469 \\ \overline{S}_{wBT} &= 0.563 \\ S_{wi} &= 0.10 \end{split}$$

Solution The required calculations are conveniently performed in the following worksheet:

(1) W _{inj} /W _{iBT} (assume)	(2) $W_{inj} =$ $(1) \times W_{iBT}$	(3) E _A Eq. 14-65	(4) Q _i /Q _{iBT} 14-1	(5) $Q_{i} = (4)$ $\times Q_{iBT}$	$d_{fw}/dS_{w} = 1/Q_{i}$	(7) S _{w2} Fig. 14-38	(8) f _{w2} Fig. 14-37	(9) \overline{S}_{W2} Eq. 14-45
1.0	103,020	0.717	1.000	0.463	2.159	0.470	0.800	0.563
1.2	123,620	0.767	1.193	0.552	1.810	0.492	0.843	0.579
1.4	144,230	0.809	1.375	0.636	1.570	0.507	0.870	0.590
1.6	164,830	0.8462	1.548	0.717	1.394	0.524	0.893	0.601
1.8	185,440	0.879	1.715	0.794	1.259	0.534	0.905	0.610
2.0	206,040	0.906	1.875	0.869	1.151	0.543	0.920	0.613
2.5	257,550	0.969	2.256	1.046	0.956	0.562	0.937	0.628
3.0	309,060	1.000	2.619	1.214	0.823	0.575	0.949	0.637
4.0	412,080	1.000	3.336	1.545	0.647	0.597	0.963	0.653
5.0	515,100	1.000	4.053	1.877	0.533	0.611	0.973	0.660
6.0	618,120	1.000	4.770	2.208	0.453	0.622	0.980	0.664
(10) (ΔN _p)newly	(11) WORs	(12) E _D	(13) Np	(14) Wp	(15)	(16) M	(17) γ	(18) i _w
Eq. 14-69	Eq. 14.70	Eq. 14-9	Eq. 14-86	Eq. 14-87	$k_{rw} @ \overline{S}_{w2}$	Eq. 14-62	Fig. 14-42	2 Eq. 14-74
0.3056	1.5*	0.4173	47,027	0	0.400	0.800	0.91	244.9
0.2545	2.03	0.4387	56,223	9,604	0.430	0.860	0.94	252.9
0.2182	2.55	0.4533	63,716	21,223	0.450	0.900	0.96	258.3
0.1910	3.12	0.4680	70,816	33,303	0.480	0.960	0.98	263.7
0.1697	3.63	0.480	77,138	46,326	0.500	1.000	1.0	269.1
0.1528	4.24	0.484	81,400	61,812	0.510	1.020	1.02	274.5
0.1223	5.56	0.504	93,518	98,780	0.542	1.084	1.08	287.9
0.000	22.3 [†]	0.516	100,078	142,418	0.560	1.120	1.12	301.4
0.0000	31.2	0.5373	104,209	240,481	0.600	1.200	1.20	322.9
0.0000	43.2	0.5467	106,032	341,314	0.625	1.250	1.25	336.4
0.0000	58.8	0.5520	107,060	443,100	0.635	1.270	1.27	341.8
(19)	(20) ΔW _{inj}	A+ -	(21) = (20)÷(19)	t =	22) Σ(Δt) lays	(23) Q _o Eq. 14-55	0	(24) = (11)×(23)
(i _w) _{avg}	ΔVVinj	Δι-	- (20)7(13)		iays	Lq. 14-33	Q _w	= (11)X(23)
240.0	20.600		02.7		34.4	90.7		136.1
248.9	20,600		82.7		17.1	78.6		159.6
255.6	20,610		80.6		97.7	69.6		177.5
261.0	20,600		79.0		76.5	61.5		191.9
266.4	20,610		77.3		63.8	56.5		205.1
271.8	20,600		75.9		29.7	51.5		218.4
282.2	51,510		183.0		12.7	43.1		239.6
295.6	103,020		349.0		261.7	12.8		285.4
312.7	103,020		330.0		591.5	9.9		308.9
330.6	103,020		312.0		003.5	7.6		328.3
339.1	103,020		305.0	22	208.3	5.7		335.2

^{*}Equation *14-70*. [†]Equation *14-20*.

Column 1: Select several values of W_{ini}/W_{iBT}

Column 2: $W_{inj} = (103,020) (W_{inj}/W_{iBT})$

Column 3: Calculate E_A from Equation 14-65 for value of W_{inj}/W_{iBT}

$$E_A = E_{ABT} + 0.633 \log \left(\frac{W_{inj}}{W_{iBT}} \right)$$

Column 4: For each value of W_{inj}/W_{iBT} in column 4, determine the corresponding values of the ratio Q_i/Q_{iBT} from Table 14-1 or applying Equation (14-68); i.e.:

$$\begin{split} \frac{Q_{i}}{Q_{iBT}} &= 1 + a_{1}e^{-a_{1}}[Ei(a_{2}) - Ei(a_{1})] \\ a_{1} &= 3.65E_{ABT} \\ a_{2} &= a_{1} + \ln \frac{W_{inj}}{W_{iBT}} \end{split}$$

Column 5: Obtain Q_i by multiplying the values in column 5 by Q_{iBT}, i.e.:

$$Q_i = \left[\frac{Q_i}{Q_{iBT}}\right](Q_{iBT})$$

Column 6: The term $(df_w/dS_w)_{S_{w2}}$ is the reciprocal of the values in column 5, i.e., $1/Q_i$:

$$\left(df_{w}/dS_{w}\right)_{S_{w2}} = 1/Q_{i}$$

Column 7: Determine the value of S_{w2} at each value of (df_w/dS_w) in column 6 from Figure 14-38 or form the 2nd degree polynomial:

$$S_{w2} = (28.406) \left\lceil \left(df_w/dS_w \right)_{S_{w2}} \right\rceil^2 - (41.961) \left\lceil \left(df_w/dS_w \right)_{S_{w2}} \right\rceil + 15.57$$

Column 8: Calculate the value of f_{w2} that corresponds to each value of S_{w2} in column 7 by using Equation 14-24

$$f_{w2} = \frac{1}{1 + \left(\frac{\mu_w}{\mu_o}\right) a e^{bS_{w2}}}$$

Column 9: Calculate the average water saturation in the swept area \overline{S}_{w2} by using the values of $(df_w/dS_w)_{S_{w2}}$, S_{w2} , and f_{w2} listed in columns 6, 7, and 8 by applying Equation (14-45):

$$\overline{S}_{w2} = S_{w2} + \frac{1 - f_{w2}}{\left(\frac{df_w}{dS_w}\right)_{S_{w2}}}$$

Column 10: Calculate $(\Delta N_P)_{newly}$ by applying Equation 14-69

$$\left(\Delta N_{p}\right)_{newly} = 0.2749 \left(\frac{W_{iBT}}{W_{inj}}\right) \left[\frac{S_{wf} - S_{wi}}{E_{ABT} \left(\overline{S}_{wBT} - S_{wi}\right)}\right]$$

Column 11: Calculate the surface water-oil ratio WOR_s by applying Equation 14-70

$$WOR_{s} = \frac{f_{w2} \left(1 - \left(\Delta N_{p}\right)_{newly}\right)}{1 - \left[f_{w2} \left(1 - \left(\Delta N_{p}\right)_{newly}\right)\right]} \left(\frac{B_{o}}{B_{w}}\right)$$

Column 12: Calculate the displacement efficiency E_D by using Equation 14-10 for each value of \overline{S}_{w2} in column 9

$$E_{D} = \frac{\overline{S}_{w} - S_{wi}}{1 - S_{wi}}$$

Column 13: Apply Equation 14-6 to calculate cumulative oil production N_p by using the listed values of E_A and E_D in columns 4 and 8, respectively:

$$N_P = N_S E_D E_A E_V$$

$$N_P = (232,740) E_D E_A (1)$$

Column 14: Calculate the cumulative water production W_p from Equation 14-53

$$W_p = \frac{W_{inj} - N_p B_o}{B_w}$$

Column 15: Using the relative permeability data given in Example 14-11, calculate $k_{rw@\overline{S}_{w2}}$ for each value of \overline{S}_{w2} .

Column 16: Calculate the Mobility Ratio "M" using the values in column 15 and applying Equation 14-62:

$$M = \frac{(k_{rw})_{@\overline{S}_{w2}}}{(k_{ro})_{@S_{wi}}} \frac{\mu_0}{\mu_w}$$

Column 17: Calculate the conductance ratio γ using the calculated values of E_A and "M" by applying Equation (14-77) or from Figure (14-42) in column:

$$\gamma = a_1 + (a_2 + a_3 E_A) M^{(a_4 + a_5 E_A)} + a_6 \left(\frac{M}{E_A}\right)^2 + a_7 M$$

Column 18: Calculate the injection rate iw by applying Equation 14-74

$$i_{\rm w} = \gamma i_{\rm base}$$

where $i_{base} = 269.1$ bbl/day as calculated in Example 14-14

$$i_w = \gamma (269.1)$$

Column 19: Calculate the arithmetic average injection rate, e.g., when W_{ini}/W_{iBT}=1.2:

$$(i_w)_{avg} = (244.9 + 252.9)/2 = 248.9 \,bbl/day$$

Column 20: Calculate the incremental cumulative water injected; e.g.:

$$\Delta W_{inj} = 103,020 - 123,620 = 20,600 \text{ bbl}$$

Column 21: Calculate the incremental time Δt to inject ΔW_{inj} bbl, e.g.:

$$\Delta t = \Delta W_{inj}/(i_w)_{avg} = 20600/248.9 = 82.7 \, days$$

Column 22: Calculate cumulative time, $t = \sum \Delta t$

Column 23: Calculate oil rate by applying Equation 14-55:

$$Q_o = \frac{i_w}{B_o + B_w WOR_s}$$

Column 24: Determine the water flow rate Q_w by multiplying values in column 11 by values listed in column 23

$$Q_w = Q_o WOR_s$$

To illustrate the use of Equation 14-70 in calculating the WOR_s values of column 11, the value of the surface water–oil ratio when W_{inj}/W_{iBT} reaches 2 bbl/bbl is calculated below:

Step 1. Calculate the coefficient E, which remains constant for all the values of W_{ini}/W_{iBT} :

$$E\!=\!\frac{S_{wf}\!-\!S_{wi}}{E_{ABT}\!\left(\overline{S}_{wBT}\!-\!S_{wi}\right)}\!=\!\frac{0.469\!-\!0.1}{0.717(0.563\!-\!0.1)}\!=\!1.1115$$

Step 2. Calculate the parameter λ :

$$\lambda = 0.2749 \left(\frac{W_{iBT}}{W_{ini}} \right) = 0.2749 \left(\frac{1}{2} \right) = 0.13745$$

Step 3. Calculate the incremental oil produced from the newly swept area when $(W_{inj}/W_{iBT}) = 2$ from Equation 14-69:

$$\left(\Delta N_{p}\right)_{newly} = E \ \lambda = (1.1115)(0.13745) = 0.1528 \, bbl/bbl$$

Step 4. Calculate WORs from Equation 14-70:

$$WOR_s = \frac{0.920(1 - 0.1528)}{1 - 0.920(1 - 0.1528)} \left(\frac{1.20}{1.00}\right) = 4.24 \, STB/STB$$

Figure 14-47 documents results of Examples 14-15 and 14-16 graphically.

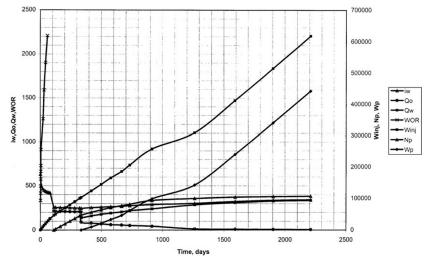


FIGURE 14-47 Performance curves for Example 14-16.

Impact of Water Fingering and Tonguing

In thick, dipping formations containing heavy viscous oil, water tends to advance as a "tongue" at the bottom of the pay zone. Similarly, displacement of oil with a gas will result in the gas attempting to overrun the oil due to gravity differences unless stopped by a shale barrier within the formation or by a low overall effective vertical permeability. In linear laboratory experiments, it was observed that the fluid interface remains horizontal and independent of fluid velocity when the viscosities of the two phases are equal. If the oil and water have different viscosities, the original horizontal interface will become tilted.

In a dipping reservoir, Dake (1978) developed a gravity segregation model that allows the calculation of the critical water injection rate $\mathbf{i_{crit}}$ that is required to propagate a stable displacement. The condition for stable displacement is that the angle between the fluid interface and the direction of flow should remain constant throughout the displacement as shown in Figure 14-48. Dake introduced the two parameters, the Dimensionless Gravity Number "G" and the End-point Mobility Ratio M*, that can be used to define the stability of displacement. These two parameters are defined by the following two relationships:

1. Dimensionless gravity number. The dimensionless gravity number G is given by:

$$G = \frac{7.853 \times 10^{-6} k \, k_{rw} A(\rho_w - \rho_o) \sin(\theta)}{i_w \mu_w}$$
 (14-87)

Where:

k = absolute permeability, md

 k_{rw} = relative permeability to water as evaluated at S_{orw}

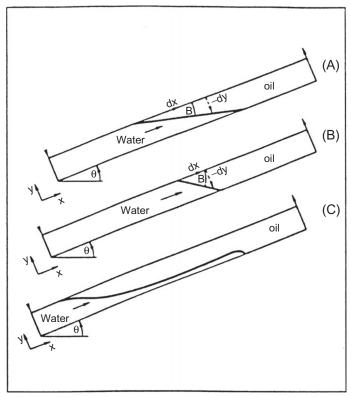


FIGURE 14-48 Stable and unstable displacement in gravity segregated displacement: (a) stable: $G > m-1, \ M > 1$, and $\beta < \theta$; (b) stable: $G > M-1, \ M < 1, \ \beta > \theta$; and (c) unstable: G < M-1. (Courtesy of Elsevier).

 $A = cross\text{-sectional area} \\ \rho_w = water \ density, \ lb/ft^3 \\ \theta = dip \ angle$

2. End-point mobility ratio. The end-point mobility ratio M^* is defined by:

$$M^* = \frac{(k_{rw})_{@S_{orw}}}{(k_{rw})_{@S_{wi}}} \frac{\mu_o}{\mu_w}$$
 (14-88)

Dake used the above two parameters to define the following stability criteria:

- If $M^* > 1$. The displacement is stable if $G > (M^* 1)$, in which case the fluid interface angle $\beta < \theta$. The displacement is unstable if $G < (M^* 1)$.
- o If $M^* = 1$. This is a very favorable condition, because there is no tendency for the water to bypass the oil. The displacement is considered unconditionally stable and is characterized by the fact that the interface rises horizontally in the reservoir, i.e., $\beta = \theta$.

• If $M^* < 1$. When the end-point mobility ratio M^* is less than unity, the displacement is characterized as unconditionally stable displacement with $\beta > \theta$ (Figure 14-48b).

The author also defined the critical flow rate, i_{crit} by the following expression:

$$i_{crit} = \frac{7.853 \times 10^{-6} k \, k_{rw} A(\rho_w - \rho_o) \sin{(\theta)}}{\mu_w (M^* - 1)} \tag{14-89} \label{eq:icrit}$$

Where:

 i_{crit} = critical water injection rate, bbl/day

 $k_{\rm rw} =$ relative permeability to water @ $S_{\rm or}$

 $\mu_{\rm w}$ = water viscosity, cp

k = absolute permeability, md

 θ = dip angle in radians, i.e., ($\pi \theta/180$)

Dake (1978) pointed out that in horizontal or relatively low dip reservoirs with favorable mobility ratios, the fluid interface angle β can be estimated from the following expression:

$$Tan\left(\beta\right) = \frac{127,608 \ i_w \left(\frac{\mu_w}{K_{rw}} - \frac{\mu_o}{K_{ro}}\right)}{A \ k(\rho_o - \rho_w)}$$

Practical units, as previously defined, are used in the above equation.

Example 14-17

A tilted linear reservoir is under consideration for waterflooding. The rock and fluid properties are given below:

 $\begin{array}{llll} \text{Cross-sectional area A} &=& 31,250 \text{ ft}^2 \\ \text{Absolute permeability k} &=& 70 \text{ md} \\ \text{Dip angle }\theta &=& 20^\circ \\ \text{Water density }\rho_w &=& 63 \text{ lb/ft}^3 \\ \text{Oil density }\rho_o &=& 35 \text{ lb/ft}^3 \\ \text{Water viscosity }\mu_w &=& 0.5 \text{ cp} \\ \text{Oil viscosity }\mu_o &=& 3.0 \text{ cp} \\ k_{rw} @ S_{or} &=& 0.35 \\ k_{ro} @ S_{wi} &=& 1.00 \\ \text{Water-injection rate} &=& 800 \text{ bbl/day} \\ \end{array}$

Calculate the critical water injection rate for water displacing oil updip.

Solution

Step 1. Calculate the end-point mobility ratio from Equation 14-88:

$$M^* = \frac{0.353.0}{1.000.5} = 2.1$$

Step 2. Calculate the critical injection rate by using Equation 14-89:

$$\begin{split} i_{crit} = & \frac{7.853 \times 10^{-6} k \, k_{rw} \, A \, (\rho_w - \rho_o) \sin (\theta)}{\mu_w (M^* - 1)} \\ i_{crit} = & \frac{7.853 \times 10^{-6} (70) (0.35) (31,250) (63 - 35) \, \sin \left[(3.14 \times 20) / 180 \right]}{0.5 (2.1 - 1)} \\ = & 279 \, bbl/day \end{split}$$

The above example indicates that the water injection rate must be 106 bbl/day to ensure a stable displacement, which, when compared with the proposed injection rate of 800 bbl/day, is perhaps not economically feasible to maintain.

Dake (1978) and Willhite (1986) presented a comprehensive and excellent treatment of water displacement under segregated flow conditions.

III. VERTICAL SWEEP EFFICIENCY

The vertical sweep efficiency, $E_{\rm V}$, is defined as the fraction of the vertical section of the pay zone that is the injection fluid. This particular sweep efficiency depends primarily on:

- (1) the mobility ratio and
- (2) total volume injected.

As a consequence of the nonuniform vertical layers permeability, any injected fluid will tend to move through the reservoir with an irregular front. In the more permeable portions of the reservoir or high permeability layers, the injected water will travel more rapidly than in the less permeable zone.

Perhaps the area of the greatest uncertainty in designing a waterflood is the quantitative knowledge of the permeability variation within the reservoir; areally and vertically. The degree of permeability variation is considered by far the most significant parameter influencing the vertical sweep efficiency. To calculate the vertical sweep efficiency, the following three issues must be addressed:

- 1. How to properly describe and define the vertical permeability variations in mathematical terms
- 2. How to determine the minimum number of layers that are sufficient to model the injected water displacement performance and the recovery of the crude oil
- 3. How to assign the proper average rock properties for each layer after layering upscaling (called the **zonation problem**)

A brief discussion of the above three problems is given below.

Reservoir Vertical Heterogeneity

As pointed out in Chapter 4, one of the first problems encountered by the reservoir engineer is that of organizing and utilizing the large amount of data available from core and well logging analyses. Although porosity and connate water saturation may vary aerially and vertically within a reservoir, the most important rock property variation to influence waterflood performance is permeability. Permeabilities pose particular problems because they usually vary by more than an order of magnitude between different strata.

Dykstra and Parsons (1950) introduced the concept of the permeability variation V, which is designed to describe the **degree of heterogeneity** within the reservoir. The value of this uniformity coefficient ranges between zero for a completely homogeneous system and one for a completely heterogeneous system. Example 4-18 of Chapter 4 illustrates the required computational steps for determining the coefficient V that is given by Equation 4-70, as:

$$V = \frac{k_{50} - k_{84.1}}{k_{50}}$$

To further illustrate the use of the Dykstra and Parsons permeability variation, Craig (1971) proposed a hypothetical reservoir that consists of 10 wells (wells A through J) with detailed permeability data given for each well, as shown in Table 14-2. Each well is characterized by 10 values of permeability with each value representing 1 ft of pay.

Arranging all of these permeability values, i.e., the entire 100 permeability values, from maximum to minimum, Craig (1971) obtained the permeability

TABLE 14-2 Ten-Layer Hypothetical Reservoir											
		CORE ANALYSIS FOR HYPOTHETICAL RESERVOIR Cores from 10 Wells, A Through J; Each Permeability Value (md) Represents 1 ft of Pay									
Depth (ft)	Α	В	С	D	E	F	G	Н	I	J	
6791	2.9	7.4	30.4	3.8	8.6	14.5	39.9	2.3	12.0	29.0	
6792	11.3	1.7	17.6	24.6	5.5	5.3	4.8	3.0	0.6	99.0	
6793	2.1	21.2	4.4	2.4	5.0	1.0	3.9	8.4	8.9	7.6	
6794	167.0	1.2	2.6	22.0	11.7	6.7	74.0	25.5	1.5	5.9	
6795	3.6	920.0	37.0	10.4	16.5	11.0	120.0	4.1	3.5	33.5	
6796	19.5	26.6	7.8	32.0	10.7	10.0	19.0	12.4	3.3	6.5	
6797	6.9	3.2	13.1	41.8	9.4	12.9	55.2	2.0	5.2	2.7	
6798	50.4	35.2	0.8	18.4	20.1	27.8	22.7	47.4	4.3	66.0	
6799	16.0	71.5	1.8	14.0	84.0	15.0	6.0	6.3	44.5	5.7	
6800	23.5	13.5	1.5	17.0	9.8	8.1	15.4	4.6	9.1	60.0	

Permission to publish by the Society of Petroleum Engineers

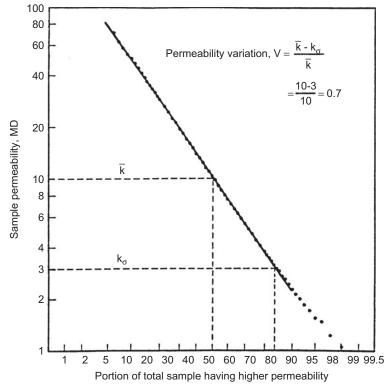


FIGURE 14-49 Determination of permeability variation for the hypothetical reservoir. (*Permission to publish by the Society of Petroleum Engineers.*)

distribution as shown in the log-probability scale of Figure 14-49. The resulting permeability distribution indicates that this hypothetical reservoir is characterized by a permeability variation of 70%, or:

$$V = \frac{k_{50} - k_{84.1}}{k_{50}} = \frac{10 - 3}{10} = 0.7$$

Minimum Number of Layers

Based on a computer study, Craig (1971) outlined some guidelines for selecting the minimum number of layers needed to predict the performance of a reservoir under waterflooding operation. The author simulated the performance of a waterflood five-spot pattern that is composed of 100 layers with permeability variations ranging from 0.4 to 0.8. The minimum number of layers required

to match results of the 100-layer model was determined as a function of mobility ratio M and permeability variation V. Tables 14-3 through 14-5 summarize results of these simulations and provide a guide to selection of the number of layers for five-spot patterns.

TABLE 14-3 Minimum Number of Layers for WOR > 2.5										
		Permeability Variation								
Mobility Ratio	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8		
0.05	1	1	2	4	10	20	20	20		
0.1	1	1	2	4	10	20	100	100		
0.2	1	1	2	4	10	20	100	100		
0.5	1	2	2	4	10	20	100	100		
1.0	1	3	3	4	10	20	100	100		
2.0	2	4	4	10	20	50	100	100		
5.0	2	5	10	20	50	100	100	100		

Permission to publish by the Society of Petroleum Engineers

TABLE 14-4 Minimum Number of Layers for WOR > 5								
		Permeability Variation						
Mobility Ratio	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8
0.05	1	1	2	4	5	10	10	20
0.1	1	1	2	4	10	10	10	100
0.2	1	1	2	4	10	10	20	100
0.5	1	2	2	4	10	10	20	100
1.0	1	2	3	4	10	10	20	100
2.0	2	3	4	5	10	10	50	100
5.0	2	4	5	10	20	100	100	100
Permission to pub	olish by the	e Society o	f Petroleur	n Engineeı	'S			

IABLE 14-5 Minimum Number of Layers for WOR > 10									
		Permeability Variation							
Mobility Ratio	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	
0.05	1	1	1	2	4	5	10	20	
0.1	1	1	1	2	5	5	10	20	
0.2	1	1	2	3	5	5	10	20	
0.5	1	1	2	3	5	5	10	20	
1.0	1	1	2	3	5	10	10	50	
2.0	1	2	3	4	10	10	20	100	
5.0	1	3	4	5	10	100	100	100	

APLE 14 E Minimum Number of Lavors for WOR

Permission to publish by the Society of Petroleum Engineers

Example 14-18

A reservoir is under consideration for waterflooding. The heterogeneity of the reservoir is described by a permeability variation V of 40%. The mobility ratio is determined as 2.0. Determine the minimum number of layers required to perform waterflooding calculations.

Solution

Table 14-4 shows that the minimum number of layers required to match the performance of the 100-layer computer model with a producing WOR above 10 STB/STB is 4 layers.

The Zonation Problem

In waterflooding calculations, it is frequently desirable to divide the reservoir into a number of layers that have equal thickness but different permeabilities and porosities. Traditionally, two methods are used in the industry to assign the proper average permeability for each layer:

- (1) the positional method or
- (2) the permeability ordering method.

Positional Method

The positional method describes layers according to their relative location within the vertical rock column. This method assumes that the injected fluid remains in the same elevation (layer) as it moves from the injector to the producer. Miller and Lents (1966) successfully demonstrated this concept in predicting the performance of the Bodcaw Reservoir Cycling Project. The authors proposed that the average permeability in a selected layer (elevation) should be calculated by applying the geometric-average permeability as given by Equation 4-54 or 4-55:

$$k_{avg} = exp \left[\frac{\displaystyle\sum_{i=1}^{n} h_i \, \ln\left(k_i\right)}{\displaystyle\sum_{i=1}^{n} h_i} \right]$$

If all the thicknesses are equal, then:

$$k_{avg} = (k_1 k_2 k_3 k_n)^{1/n}$$

Example 14-19

Using the core analysis data given in Table 14-2 for the 10-well system, assign the proper average permeability for each layer if the reservoir is divided into:

- **a.** 10 equal-thickness layers, each with a 1-ft thickness
- **b.** 5 equal-thickness layers, each with a 2-ft thickness

Solution

a. Using the positional method approach and applying Equation 4-55, calculate the permeability for each 1-ft layer:

Layer 1 =
$$[(2.9)(7.4)(30.4)(3.8)(8.6)(14.5)(39.9)(2.3)(12.0)(29.0)]^{1/10}$$

= 10 md

A similar approach for calculating the permeability for the remaining layers yields:

Layer #	Permeability, md
1	10.0
2	6.8
3	4.7
4	10.4
5	20.5
6	12.1
7	8.6
8	18.4
9	14.3
10	10.9

b. Five equal-thickness layers:

Step 1. Calculate the arithmetic-average permeability for each layer per location:

Depth	A	В	С	D	E	F	G	Н	I	J
6791–92	7.10	4.55	24.00	14.20	7.05	9.90	22.35	2.65	6.30	64.00
93-94	84.55	11.20	3.50	12.20	8.35	3.85	38.95	16.95	5.20	6.75
95–96	11.55	473.30	22.40	21.20	13.60	10.50	69.50	8.25	3.40	20.00
97–98	28.65	19.20	6.95	30.10	14.75	20.35	38.95	24.70	4.75	34.35
99–00	19.75	42.50	1.65	15.50	46.90	13.05	10.70	5.45	26.80	32.85

Step 2. Use the geometric-average method to calculate the permeability in each layer:

$$\begin{aligned} \text{Layer 1} &= \left[(7.1)(4.5)(24.0)(14.2)(7.05)(9.9)(22.35)(2.65)(6.3)(64.0) \right]^{1/10} \\ &= 10.63 \end{aligned}$$

Remaining layers are treated in the same fashion to give:

Layer #	Permeability, md
1	10.63
2	11.16
3	20.70
4	18.77
5	15.26

Permeability Ordering Method

The permeability ordering method is essentially based on the Dykstra and Parsons (1950) permeability sequencing technique. The core analysis permeabilities are arranged in a decreasing permeability order and a plot like that shown in Figure 14-49 is made. The probability scale is divided into equal-percent increments with each increment representing a layer. The permeability for each layer is assigned to the permeability value that **corresponds to the midpoint of each interval**.

Example 14-20

For the 10-layer system of Example 14-19, determine the permeability for each layer by using the permeability ordering approach.

Solution

From Figure 14-49, determine the permeability for each of the 10 layers by reading the permeability at the following midpoints: 5, 15, 25, 35, 45, 55, 65, 75, 85, and 95%:

Layer #1	Permeability Ordering	Positional Approach
1	84.0	10.0
2	37.0	6.8
3	23.5	4.7
4	16.5	10.4
5	12.0	20.5
6	8.9	12.1
7	6.5	8.6
8	4.6	18.4
9	3.0	14.3
10	1.5	10.9

Porosity assignments for the selected reservoir layers may also be treated in a similar manner to that of the permeability ordering approach. All porosity measurements are arranged in decreasing order and a plot of the porosity versus percentage of thickness with greater porosity is made on a Cartesian-probability scale (rather than a log-probability scale). The porosity of each layer can then be obtained for each interval of thickness selected.

The permeability ordering technique is perhaps the most widely used approach in the petroleum industry when determining the vertical sweep efficiency.

Calculation of Vertical Sweep Efficiency

Basically, two methods are traditionally used in calculating the vertical sweep efficiency EV: (1) Stiles' method and (2) the Dykstra-Parsons method.

These two methods assume that the reservoir is composed of an idealized layered system, as shown schematically in Figure 14-50. The layered system is selected based on the permeability ordering approach with layers arranged in order of descending permeability. The common assumptions of both methods are:

- No cross-flow between layers
- Immiscible displacement
- o Linear flow
- o The distance water has traveled through each layer is proportional to the permeability of the layer
- Piston-like displacement

The basic idea used in Stiles' method and the Dykstra-Parsons method is to determine the frontal position in each layer at the time water breakthrough occurs in successive layers. If the flow capacity of each layer is defined by the product of permeability and thickness, i.e., kh, then the water and oil flow rates from all layers can be calculated to yield the producing water-oil ratio.

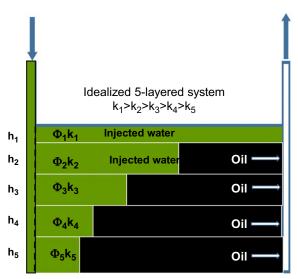


FIGURE 14-50 Idealized pattern layered system.

I. Stiles' Method

Stiles (1949) proposed an approach that takes into account the effect of permeability variations in predicting the performance of waterfloods. Stiles assumes that in a layered system, the water breakthrough occurs in a sequence that starts in the layer with the highest permeability. Assuming that the reservoir is divided into n layers that are arranged in a descending permeability order with breakthrough occurring in a layer i, all layers from 1 to i have already been swept by water. The remaining layers obviously have not reached breakthrough.

The method assumes that there is piston-like displacement of oil, so that after water breakthrough in a layer, *only* water is produced from this layer. Based on Stiles' proposed concept, Stiles suggested that the vertical sweep efficiency can be calculated from the following expression:

$$E_{V} = \frac{k_{i} \sum_{j=1}^{i} h_{j} + \sum_{j=i+1}^{n} (kh)_{j}}{k_{i} h_{t}}$$
(14-90)

where

i = breakthrough layer, i.e., i = 1,2,3, ... n

n = total number of layers

 E_V = vertical sweep efficiency

 $h_t = total thickness, ft$

 h_i = layer thickness, ft

If the values of the porosity vary between layers, Equation 14-90 can be written:

$$E_{V} = \frac{\left(\frac{k}{\phi}\right) \sum_{i,j=1}^{i} (\phi h)_{j} + \sum_{j=i+1}^{n} (kh)_{j}}{\left(\frac{k}{\phi}\right) \sum_{i,j=1}^{n} (\phi h)_{j}}$$
(14-91)

Stiles also developed the following expression for determining the surface water—oil ratio as breakthrough occurs subsequently on layer-by-layer:

WOR_s = A
$$\frac{\sum_{j=1}^{i} (kh)_{j}}{\sum_{j=i+1}^{n} (kh)_{j}}$$
 (14-92)

with

$$A = \frac{k_{rw}}{k_{ro}} \frac{\mu_o B_o}{\mu_w B_w}$$
 (14-93)

where

 $WOR_s = surface \ water-oil \ ratio, \ STB/STB$

 k_{rw} = relative permeability to water at S_{or}

 k_{ro} = relative permeability to oil at S_{wi}

Both the vertical sweep efficiency and surface WOR equations are used simultaneously to describe the sequential breakthrough as it occurs in layer 1 through layer n. It is usually convenient to represent the results of these calculations graphically in terms of $log(WOR_s)$ as a function of E_V .

Example 14-21

The Dykstra and Parsons (1950) permeability ordering approach is used to describe a reservoir by the following five-layer system:

Layer	k, md	h, ft
1	120	15
2	90	15
3	70	10
4	55	10
5	30	10

The reservoir is under consideration for further development by water injection. The following additional information is available:

$$k_{rw}@S_{or} = 0.3$$

$$\begin{array}{l} k_{ro} @S_{wi} = 0.9 \\ \mu_o = 2.0 \ cp \\ \mu_w = 0.5 \ cp \\ B_o = 1.20 \ bbl/STB \\ B_w = 1.01 \ bbl/STB \\ h_t = 60 \ ft \end{array}$$

Calculate the vertical sweep efficiency and surface water-oil ratio using Stiles' method:

Solution

Step 1. Calculate parameter A using Equation 14-93:

$$A = \frac{0.3(2.0)(1.20)}{0.9(0.5)(1.01)} = 1.584$$

Step 2. Calculate E_V and WOR_s when breakthrough occurs in the first layer, i.e., i=1, by applying Equations 14-90 and 14-92:

$$\begin{split} E_{V} &= \frac{k_{i} \sum_{j=1}^{i} h_{j} \sum_{j=2}^{5} (kh)_{j}}{k_{i} h_{t}} \\ E_{V} &= \frac{k_{1} h_{1} + [k_{2} h_{2} + k_{3} h_{3} + k_{4} h_{4} + k_{5} h_{5}]}{k_{i} h_{t}} \\ E_{V} &= \frac{(120)(15) + [(90)(15) + (70)(10) + (55)(10) + (30)(10)]}{(120)(60)} = 0.653 \end{split}$$

$$\begin{split} WOR_s &= (1.584) \frac{\displaystyle \sum_{j=1}^{l} (kh)_j}{\displaystyle \sum_{j=2}^{l} (kh)_j} \\ WOR_s &= (1.584) \frac{(kh)_1}{(kh)_2 + (kh)_3 + (kh)_4 + (kh)_5} \\ WOR_s &= (1.584) \frac{(120)(15)}{(90)(15) + (70)(10) + (55)(10) + (30)(10)} \\ &= 0.983 \ STB/STB \end{split}$$

Step 3. Calculate E_V and WOR_s when water breakthrough occurs in the second layer, i.e. i=2:

$$\begin{split} E_V &= \frac{k_2 \sum_{j=1}^2 h_j + \sum_{j=3}^5 (kh)_j}{k_2 h_t} \\ E_V &= \frac{k_2 (h_1 + h_2) + \left[(kh)_3 + (kh)_4 + (kh)_5 \right]}{k_2 h_t} \\ E_V &= \frac{90 (15 + 15) + \left[(70) (10) + (55) (10) + (30) (10) \right]}{(90) (60)} = 0.787 \\ WOR_s &= (1.584) \frac{\sum_{j=1}^2 (kh)_j}{\sum_{j=3}^5 (kh)_j} \\ WOR_s &= (1.584) \frac{(kh)_1 + (kh)_2}{(kh)_3 + (kh)_4 + (kh)_5} \\ WOR_s &= (1.584) \frac{(120) (15) + (90) (15)}{(70) (10) + (55) (10) + (30) (10)} = 3.22 \, STB / STB \end{split}$$

Step 4. The required calculations can be performed more conveniently in the following worksheet:

(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)
Layer	k _i	h _i	Σh_i	$k_{i}\Sigma h_{i}$	$k_i h_i$	$\Sigma k_i h_i$	$h_t k_i$	$E_{v} = \frac{(5) + [sum + (7)]}{(8)}$	$WOR_s = 1.584 \left[\frac{(7)}{sum - (7)} \right]$
1	120	15	15	1,800	1,800	1,800	7,200	0.653	0.983
2	90	15	30	2,700	1,350	3,150	5,400	0.787	3.22
3	70	10	40	2,800	700	3,850	4,200	0.869	7.17
4	55	10	50	2,750	550	4,400	3,300	0.924	23.23
5	30	10	60	1,800	300	Sum = 4,700	1,800	1.000	_

Figure 14-51 shows the resulting relationship between the vertical sweep efficiency and producing WOR. The curve can be extended to WOR = 0 to give the vertical sweep efficiency at breakthrough $E_{\rm V}$.

II. The Dykstra-Parsons Method

Dykstra and Parsons (1950) correlated the vertical sweep efficiency with the following parameters:

- Permeability variation V
- o Mobility ratio M
- Water-oil ratio WOR_r as expressed in bbl/bbl

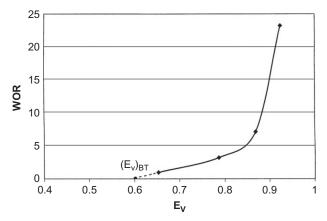


FIGURE 14-51 WOR vs. E_v.

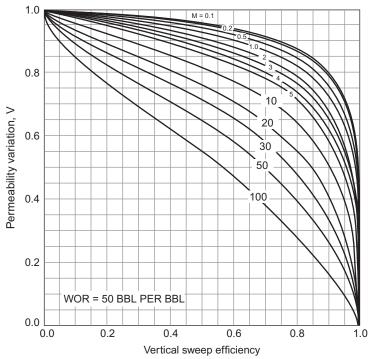


FIGURE 14-52 Vertical sweep efficiency curves for WOR = 50. (Permission to publish by the Society of Petroleum Engineers).

The authors presented their correlation in a graphical form for water—oil ratios of 0.1, 0.2, 0.5, 1, 2, 5, 10, 25, 50, and 100 bbl/bbl. Figure 14-52 shows Dykstra and Parsons' graphical correlation for a WOR of 50 bbl/bbl. Using a regression analysis model, de Souza and Brigham (1981) grouped the vertical sweep

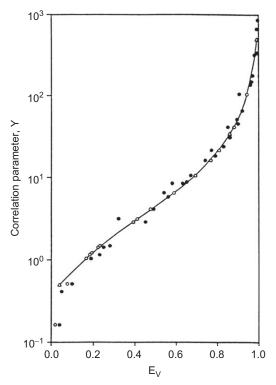


FIGURE 14-53 E_V versus the correlating parameter Y. (Permission to publish by the Society of Petroleum Engineers).

efficiency curves for $0 \le M \le 10$ and $0.3 \le V \le 0.8$ into one curve as shown in Figure 14-53. The authors used a combination of WOR, V, and M to define the correlation parameter Y of Figure 14-53:

$$Y = \frac{(WOR + 0.4)(18.948 - 2.499V)}{(M - 0.8094V + 1.137)10^{X}}$$
(14-94)

with

$$x = 1.6453V^2 + 0.935V - 0.6891$$
 (14-95)

The specific steps involved in determining the vertical sweep efficiency as a function of water—oil ratios are summarized below:

- 1. Calculate the mobility ratio M and permeability variation V.
- **2.** Select several values for the WOR, e.g., 1, 2, 5, 10, and calculate the correlating parameter Y at each selected WOR.
- 3. Enter Figure 14-53 with each value of Y and determine the corresponding values of the vertical sweep efficiency $E_{\rm V}$.
- **4.** Plot WOR versus E_V .

To further simplify the calculations for determining E_V , Fassihi (1986) curvefitted the graph of Figure 14-53 and proposed the following non-linear function, which can be solved iteratively for the vertical sweep efficiency E_V :

$$a_1 E_V^{a_2} (1 - E_V)^{a_3} - Y = 0 (14-96)$$

Where:

 $a_1 = 3.334088568$ $a_2 = 0.7737348199$ $a_3 = 1.225859406$

The Newton–Raphson method is perhaps the appropriate technique for solving Equation 14-96. To avoid the iterative process, the following expression could be used to estimate the vertical sweep efficiency using the correlating parameter Y:

$$E_V = a_1 + a_2 \, \ln \left(Y \right) + a_3 \big[\, \ln \left(Y \right) \big]^2 + a_4 \big[\, \ln \left(Y \right) \big]^3 + a_5 / \, \ln \left(Y \right) + a_6 Y$$

With the coefficients a_1 through a_6 as given by:

$$\begin{array}{ll} a_1 = 0.19862608 & a_2 = 0.18147754 \\ a_3 = 0.01609715 & a_6 = 2.7688363 \times 10^{-4} \\ a_5 = -4.2968246 \times 10^{-4} & a_4 = -4.6226385 \times 10^{-3} \end{array}$$

Example 14-22

A layered reservoir is characterized by a permeability variation V of 0.8. Calculate the vertical sweep efficiency $E_{\rm V}$ when the producing water–oil ratio reaches 50 bbl/bbl assuming a mobility ratio of 10.0.

Solution

Step 1. Calculate the parameter x by applying Equation 14-95:

$$x = 1.6453(0.8)^2 + 0.9735(0.8) - 0.6891 = 1.1427$$

Step 2. Calculate the correlation parameter Y from Equation 14-96:

$$Y = \frac{(50 + 0.4)[18.948 - 2.499(0.8)]}{[10 - 0.8094(0.8) + 1.137]10^{1.1427}} = 5.863$$

Step 3. From Figure 14-53, determine E_V to give:

$$E_V = 0.56$$

METHODS OF PREDICTING RECOVERY PERFORMANCE FOR LAYERED RESERVOIRS

To account for the reservoir vertical heterogeneity when predicting reservoir performance, the reservoir is represented by a series of layers with no vertical communication, i.e., no cross-flow between layers. Each layer is characterized

by a thickness h, permeability k, and porosity ϕ . The heterogeneity of the entire reservoir is usually described by the permeability variation parameter V. The following three of the methods that are designed to predict the performance of layered reservoirs are discussed below; including:

- Simplified Dykstra-Parsons Method
- o Modified Dykstra-Parsons Method
- Craig-Geffen-Morse Method

Simplified Dykstra-Parsons Method

Dykstra and Parsons (1950) proposed a correlation for predicting waterflood oil recovery that uses the mobility ratio, permeability variation, and producing water—oil ratio as correlating parameters. Johnson (1956) developed a simplified graphical approach for the Dykstra and Parsons method that is based on predicting the **overall oil recovery "R"** at water—oil ratios of 1, 5, 25, and 100 bbl/bbl. Figure 14-54 shows the proposed graphical charts for the four selected WOR_s. The correlating parameters shown in Figure 14-54, are:

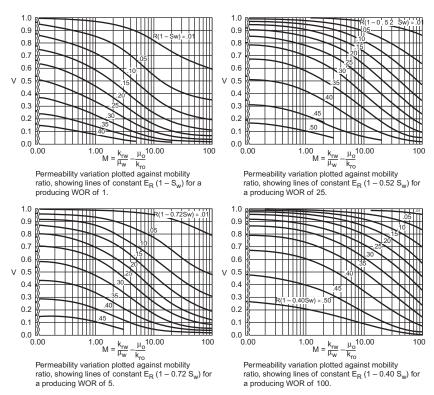


FIGURE 14-54 Simplified Dykstra and Parsons curves. (*Permission to publish by the Society of Petroleum Engineers*).

- R = overall oil recovery factor at a specified WOR
- S_{wi} = initial water saturation
- \circ M = mobility ratio
- \circ V = permeability variation

The practical application of the simplified Dykstra and Parsons method is outlined below:

- Step 1. Calculate the permeability variation V and mobility ratio M.
- Step 2. Using the permeability ratio and mobility ratio, calculate the overall oil recovery factor R from the four charts at WOR of 1, 5, 25, 100 bbl/bbl. For example, to determine the oil recovery factor when the WOR reaches 5 bbl/bbl for a flood pattern that is characterized by a V and M of 0.5 and 2, respectively:
 - Enter the appropriate graph with these values, i.e., 0.5 and 2.
 - The point of intersection shows that: $R (1-0.72 S_{wi}) = 0.25$
 - If the initial water saturation S_{wi} is 0.21, solve for the recovery factor to give: $\mathbf{R} = \mathbf{0.29}$.
- Step 3. Calculate the cumulative oil production N_P at each of the four water—oil ratios, i.e., 1, 5, 25, and 100 bbl/bbl and their corresponding overall recovery factor "R" by applying the expression:

$$N_P = N_S R$$

- Step 4. If the water–oil ratio is plotted against the oil recovery on semi-log paper and a Cartesian scale, the oil recovery at breakthrough can be found by extrapolating the line to a very low value of WOR, as shown schematically in Figure 14-55.
- Step 5. For a constant injection rate, adding the fill-up volume W_{if} to the cumulative oil produced at breakthrough and dividing by the injection rate can estimate the time to breakthrough.

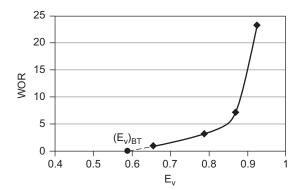


FIGURE 14-55 WOR versus E_V relationship.

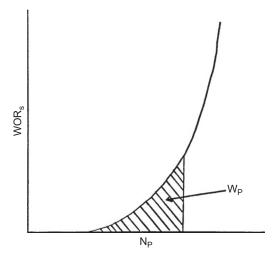


FIGURE 14-56 Cumulative water production from WOR vs. N_P curve.

- Step 6. The cumulative water produced at any given value of WOR is obtained by finding the area under the curve of WOR versus N_P, as shown schematically in Figure 14-56.
- Step 7. The cumulative water injected at any given value of WOR is calculated by adding cumulative oil produced to the produced water and fillup volume, or:

$$W_{inj} = N_P B_o + W_P B_w + W_{if}$$

Example 14-23

A reservoir is characterized by the following parameters:

- Initial oil-in-place, $N_S = 12 \text{ MMSTB}$
- \circ Permeability variation, V = 0.8
- \circ Mobility ratio, M = 2.0
- $\circ \quad \text{Initial water saturation, } S_{\mathrm{wi}} = 0.25$

Predict the cumulative oil production as a function of the producing water-oil ratio.

Solution

Using Johnson's graphical approach, perform the required calculations in the following worksheet:

WOR	Figure 14-54	R	$N_p = N_s R$
1	$R(1 - S_{wi}) = 0.049$	0.065	0.78 MMSTB
5	$R (1 - 0.72 S_{wi}) = 0.100$	0.122	1.464 MMSTB
25	$R (1 - 0.32 S_{wi}) = 0.200$	0.217	2.604 MMSTB
100	$R (1 - 0.40 S_{wi}) = 0.377$	0.419	5.028 MMSTB

Modified Dykstra-Parsons Method

Felsenthal, Cobb, and Heuer (1962) extend the work of Dykstra and Parsons to account for the presence of initial gas saturation at the start of flood. Assuming a constant water injection rate i_w, the method is summarized in the following steps:

- Step 1. Perform the following preliminary calculations to determine:
 - Pore volume (V_P) and oil in place at start of flood N_S
 - Water cut f_w as a function of S_w
 - Slope (df_w/dS_w) as a function of S_w
 - Average water saturation at breakthrough \overline{S}_{wBT}
 - Mobility ratio M from Equation 14-61
 - Displacement sweep efficiency at breakthrough E_{DRT} from Equation 14-9
 - Areal sweep efficiency at breakthrough E_{ABT} from Equation 14-64
 - Permeability variation V from Equation 14-70
 - Fill-up volume W_{if} from Equation 14-82
- Step 2. Using Equations 14-94 and 14-96, calculate the vertical sweep efficiency at assumed water-oil ratios of 1, 2, 5, 10, 15, 20, 25, 50, and 100 bbl/bbl.
- Step 3. Plot WOR versus E_V on a Cartesian scale, as shown schematically in Figure 14-55, and determine the vertical sweep efficiency at breakthrough E_{VBT} by extrapolating the WOR versus E_V curve to WOR = 0.
- Step 4. Calculate cumulative water injected at breakthrough by using Equation 14-43:

$$W_{iBT} = (V_P) \left(\overline{S}_{wBT} - S_{wi} \right) E_{ABT} E_{VBT}$$

Where:

 W_{iBT} = cumulative water injected at breakthrough, bbl

 V_P = pattern pore volume

 $E_{\text{\tiny VBT}} = \text{vertical sweep efficiency at breakthrough}$

 E_{ABT} = areal sweep efficiency at breakthrough

Step 5. Calculate cumulative oil produced at breakthrough from the following expression:

$$\left(N_{P}\right)_{BT} = \frac{W_{iBT} - W_{if}E_{VBT}}{B_{o}} \tag{14-97}$$

Step 6. Calculate the time to breakthrough t_{BT} from:

$$t_{BT} = \frac{W_{iBT}}{i_w}$$

Step 7. Assume several values for water–oil ratios WOR_r, e.g., 1, 2, 5, 10, 15, 20, 25, 50, and 100 bbl/bbl.

Step 9. Convert the assumed values of WOR_r to water cut f_{w2} and surface WOR from Equations 14-25 and 14-29, respectively:

$$\begin{aligned} f_{w2} = & \frac{WOR_r}{WOR_r + 1} \\ WOR_s = & WOR_r \left(\frac{B_o}{B_w}\right) \end{aligned}$$

Where:

 $f_{\rm w2} = {\rm water} \; {\rm cut} \; {\rm at} \; {\rm the} \; {\rm sand} \; {\rm face} \; {\rm of} \; {\rm producer}, \; {\rm bbl/bbl}$

WOR_s = surface water-oil ratio, STB/STB

 $WOR_r = reservoir water-oil ratio, bbl/bbl$

- Step 10. Determine the water saturation S_{w2} for each value of f_{w2} from the water cut curve.
- Step 11. Using Equation 14-67 or Figure 14-36, determine the areal sweep efficiency E_A for each value of f_{w2} .
- Step 12. Using Equation 14-67 or Figure 14-36, determine the areal sweep efficiency E_A for each value of f_{w2} .
- Step 13. Determine the average water saturation \overline{S}_{w2} for each value of f_{w2} from Equation 14-45.
- Step 14. Calculate the displacement efficiency E_D for each \overline{S}_{w2} in step 13 by applying Equation 14-9.
- Step 15. Calculate cumulative oil production for each WOR from:

$$N_{P} = N_{S}E_{D}E_{A}E_{V} - \frac{(V_{P})S_{gi}(1 - E_{A}E_{V})}{B_{o}}$$
(14-98)

- Step 16. Plot the cumulative oil production N_p versus WOR_s on Cartesian coordinate paper, as shown schematically in Figure 14-56, and calculate the area under the curve at several values of WOR_s. The area under the curve represents the cumulative water production W_p at any specified WOR_s, i.e., $(W_p)_{WOR}$.
- Step 17. Calculate the cumulative water injected W_{inj} at each selected WOR from:

$$W_{inj} = (N_P)_{WOR} B_o + (W_P)_{WOR} B_w + (V_P) S_{gi} (E_v)_{WOR}$$
(14-99)

Where:

 $W_{inj} = cumulative water injected, bbl$

 S_{gi} = initial gas saturation

 $(N_{\mbox{\tiny P}})_{\mbox{\tiny WOR}} = \mbox{cumulative oil production}$ when the water–oil ratio reaches WOR, STB

 $(E_V)_{WOR} = \text{vertical sweep efficiency when the water-oil ratio reaches WOR}$

Step 18. Calculate the time to inject W_{ini}:

$$t = \frac{W_{inj}}{i_w}$$

Step 19. Calculate the oil and water flow rates from Equations 14-55 and 14-56, respectively:

$$Q_o = \frac{i_w}{B_o + B_w WOR_S}$$

$$Q_w = Q_o WOR_S$$

Craig-Geffen-Morse Method

With the obvious difficulty of incorporating the vertical sweep efficiency in oil recovery calculations, Craig et al. (1955) proposed performing the calculations for only one selected layer in the multilayered system. The selected layer, identified as the **base layer**, is considered to have a 100% vertical sweep efficiency. The performance of each of the remaining layers can be obtained by "sliding the timescale" as summarized in the following steps:

- Step 1. Divide the reservoir into the appropriate number of layers.
- Step 2. Calculate the performance of a single layer, i.e., the base layer, for example, layer n.
- Step 3. Plot cumulative liquid volumes (N_P, W_P, W_{inj}) and liquid rates (Q_o, Q_w, i_w) as a function of time t for the base layer, i.e., layer n.
- Step 4. For each layer (including the base layer n) obtain:
 - \circ (k/ϕ)
 - ∘ (**¢** h)
 - o (k h)
- Step 5. To obtain the performance of layer i, select a succession of times t and obtain plotted values N_p^* , W_p^* , W_{inj}^* , Q_o^* , Q_w^* , and i_w^* by reading the graph of step 3 at time t*:

$$t_{i}^{*} = t \frac{\left(\frac{k}{\phi}\right)_{i}}{\left(\frac{k}{\phi}\right)_{n}}$$
 (14-100)

Then calculate the performance of layer i at any time t from:

$$N_{P} = N_{p}^{*} \frac{(\phi h)_{i}}{(\phi h)_{n}}$$
 (14-101)

$$W_{P} = W_{p}^{*} \frac{(\phi h)_{i}}{(\phi h)_{n}}$$
 (14-102)

$$W_{inj} = W_{inj}^* \frac{\left(\varphi h\right)_i}{\left(\varphi h\right)_n}$$
 (14-103)

$$Q_{o} = Q_{o}^{*} \frac{(k/\phi)_{i}}{(k/\phi)_{n}}$$
 (14-104)

$$Q_{w}=Q_{w}^{*}\frac{\left(k/\varphi\right)_{i}}{\left(k/\varphi\right)_{n}}\tag{14-105}$$

$$i_{w} = i_{w}^{*} \frac{(k/\phi)_{i}}{(k/\phi)_{n}}$$
 (14-106)

Where:

n = base layer

i = layer i

 N_p^* , W_p^* , W_{inj}^* = volumes at t^*

 $Q_o^*, Q_w^*, i_w^* = oil rate$, wate rate and injection rate at t^*

Step 6. The composite performance of the flood pattern at time t is obtained by summation of individual layer values.

Example 14-24

Results of Example 14-16 are shown graphically in Figure 14-47. Assume that the reservoir has an *additional* four layers that are characterized by the following properties:

k, md	h, ft	ф
31.5	5	0.20
20.5	5	0.18
16.0	4	0.15
13.0	3	0.14
10.9	2	0.10
	31.5 20.5 16.0 13.0	31.5 5 20.5 5 16.0 4 13.0 3

Calculate N_P , W_P , W_{inj} , Q_o , Q_w , and i_w for the remaining four layers at t=730 days.

Solution

Step 1. Calculate k/ϕ , ϕ h, and kh for each layer.

Layer	k/ф	φh	k h
1	157.5	1.00	157.5
2	113.9	0.90	102.5
3	106.7	0.60	64.0
4	92.8	0.42	39.3
5	109.0	0.20	21.8

Step 2. At t = 730, calculate t^* :

Layer	$\frac{(k/\varphi)_i}{(k/\varphi)_n}$	$t^* = 730 \left[\frac{(k/\phi)_i}{(k/\phi)_n} \right]$
1	1.000	730
2	0.723	528
3	0.677	495
4	0.589	430
5	0.692	505

Step 3. Read the values of N_p^* , W_p^* , W_{inj}^* , Q_o^* , Q_w^* , and i_w^* at each t^* from Figure 14-47:

Layer	t*	N_p^*	W_p^*	W_{inj}^*	$\boldsymbol{Q}_{\mathrm{o}}^{*}$	$\boldsymbol{Q}_{\mathbf{w}}^{*}$	i_w^*
1	730	81,400	61,812	206,040	51.5	218.4	274.5
2	528	68,479	19,954	153,870	65	191	261
3	495	63,710	21,200	144,200	68	175	258
4	430	57,000	9,620	124,000	75	179	254
5	505	74,763	41,433	1 <i>77,</i> 696	58	200	267

Step 4. Calculate N_P , W_P , W_{inj} , Q_o , Q_w , and i_w for each layer after 730 days by applying Equations 14-101 through 14-106:

Layer	$(\phi h)_i/(\phi h)_1$	N _P	W_P	W_{inj}
1	1.00	81,400	61,812	206,040
2	0.90	61,631	11,972	138,483
3	0.60	38,226	12,720	86,520
4	0.42	23,940	4,040	52,080
5	0.20	14,953	8,287	35,539
Total		220,150	98,831	466,582

Layer	$(\phi h)_i/(\phi h)_1$	Q_{o}	$Q_{\rm w}$	i_w
1	1.000	51.5	218.4	274.5
2	0.651	42.3	124.3	169.9
3	0.406	27.6	71.1	104.7
4	0.250	18.8	44.8	63.5
5	0.138	8.0	27.6	36.8
Total		148.2	486.2	649.4

Producing WOR =
$$\frac{486.2}{148.2}$$
 = 3.28 STB/STB.

Step 5. Steps 2 and 3 are repeated for a succession of times t and the composite reservoir performance curves are generated to describe the entire reservoir performance.

In addition to the previously discussed methods of predicting water flood performance, there are empirical prediction methods that provide estimates of ultimate water flood recovery factors. Based on 73 sandstone reservoirs, Guthrie and Greenberger (1963) developed an empirical expression that correlates the recovery factor with

- o Permeability, k, md
- \circ Porosity, ϕ , as a fraction
- o Oil viscosity, μ_0 , cp
- Connate water saturation, S_{wc}, as a fraction
- o Reservoir thickness, h, ft

The empirical equation for predicting the water flood ultimate recovery factor (RF) takes the form:

$$RF = 0.2719 \log k + 0.25569 S_{wc} - 0.1355 \log \mu_0 - 1.538 \varphi$$

$$- 0.0008488 h + 0.11403$$

Arps (1967) statistically correlated the recovery factor as a function of the initial pressure p_i and pressure at depletion p_a by the following relationship:

$$RF = 54.898 \left[\frac{\varphi(1-S_{wi})}{B_{oi}} \right]^{0.0422} \left[\frac{\mu_{wi} \, k}{\mu_{oi}} \right]^{0.077} (S_w)^{-0.1903} \left(\frac{P_1}{P_a} \right)^{-0.2159}$$

If the relative permeability data are available, the ultimate waterflood recovery can be estimated by applying the following steps:

- Step 1. Using the relative permeability data, plot k_{rw}/k_{ro} versus S_w on a semilog paper and draw a straight line or a smooth curve through the data points.
- Step 2. Estimate the economic water cut or WOR, (WOR)_{econ}
- Step 3. Solve for the water-oil relative permeability ratio from the following relationship:

$$\left(\frac{k_{rw}}{k_{ro}}\right) = \frac{\mu_w B_w}{\mu_w B_o} (WOR)_{econ}$$

- Step 4. Enter the relative permeability ratio curve (constructed in Step 1) with the cumulative value of k_{rw}/k_{ro} and determine the corresponding value of water saturation, S_w .
- Step 5. Assuming that no free gas exists at the economic WOR and there is no significant change in either oil viscosity or the oil formation volume factor, calculate the remaining oil saturation S_{or} from

$$S_{or} = 1 - S_{w}$$

Step 6. Estimate the maximum possible recovery, N_P

$$N_{p} = \frac{(P.V)(S_{oi} - S_{or})}{B_{o}}$$

Where:

 S_{oi} = initial oil saturated at start of flood (V_P) = pore volume, bbl

This value of N_P represents the maximum possible recovery because it assumes that at floodout the entire reservoir has been contacted and swept by the injected water.

WATERFLOOD DIAGNOSTIC PLOTS & SURVEILLANCE METHODS

An essential key to a successful waterflooding project is a well-planned and well-executed program of surveillance and monitoring. Production curves are very valuable tools for monitoring and detecting changes in well and reservoir performance. Production performance can provide clues as to the nature of reservoir behavior. To be meaningful, production curves require accurate and regular production well tests since fluids produced from the field are annually allocated to individual wells based on these tests.

Thakur (1991) and Thakur and Satter (1998) presented an excellent and a comprehensive review on the practice of waterflood surveillance techniques. The authors pointed out that It is important to consider the following items in the design and implementation of a comprehensive waterflood surveillance program:

- Accurate record-keeping of each of injector and producer data performance in terms of:
 - Injection and production rates
 - Bottomhole flowing pressure and injection pressure
 - o Oil cut, WOR, GOR, etc.
- Monthly comparison of the well actual production data with those of the predicted well production in terms:
 - Cumulative production of oil and water
 - Oil and water rates
 - Injection rate
 - The production well GOR and WOR
 - Time to breakthrough
- Estimate of volumetric sweep efficiency "E_{vol}" and oil recovery at various stages of depletion
- o Pore volume injected
- Voidage Replacement Ratio "VRR"
- o Performance and operating conditions of facilities
- Accurate and detailed reservoir description
- Water quality
- o Identifying existing or potential flow assurance problems

The main objective of designing a surveillance program is to achieve and obtain a maximum oil recovery with:

- the lowest well producing WOR
- minimum amount of injected water and
- lowest operation cost.

The above four listed objectives can be achieved by maximizing the water recovery controlling factors that are described by three main waterflood efficiency factors; i.e. E_A , E_V , and E_D . There are useful plotting and diagnostic techniques that are designed to supplement waterflood prediction methods and assist in quantifying the flood performance. Some of these plotting and diagnostic techniques include:

- **Bubble Maps** 0
- Gas-Oil Ratio Plot
- o Water-Oil Ratio Plot
- Hall Plot
- o The X-Plot
- Production Curves Plot
- o The ABC Plot
- Heterogeneity Index Map
- o Pattern Balancing
- Tracers Survey
- Volumetric Sweep Efficiency
- Confinement Factor

The above listed diagnostic techniques are briefly discussed below

Bubble *Maps*

The "bubble map" is essentially a surveillance and visualizing tool that designed to monitor the injected waterfront movement and roughly estimate the reservoir area that has been contacted by the injected water as a function of time. The babble maps are conventionally created for each injector for the objective displaying the location of various waterflood fronts. The outer radii of the oil and water banks are given by Equations 14-80 and 14-81 as:

$$r_o = \sqrt{\frac{5.615\,E_{inj}\,W_{inj}}{\pi\,h\,\varphi\,S_{gi}}} \label{eq:robosome}$$

$$r = \sqrt{\frac{5.615\,E_{inj}\,W_{inj}}{\pi\,h\,\varphi\left[\overline{S}_{wBT} - S_{wi}\right]}}$$

Where:

 r_0 = outer radius of oil bank r = outer radius of water bank E_{inj} = water injection efficiency As defined and introduced by Craig et al. (1955) and Cobb and Marek (1997); the Layer Injection Efficiency E_{inj} is included to account for the LOST WATER to natural and induced fractures, injection above fracture pressures, loss to other in-active zones; leaky faults...etc. The authors point out the E_{inj} ranges in values between 50 to 75%

In the case of multi-layered system; e.g. "n" layers, the outer radii of the oil-bank and water-bank are given by the following two expressions:

The outer radius of the oil bank in layer i:

$$\left(r_{o}\right)_{i} = \sqrt{\frac{5.615\left(k_{i}\,h_{i}\right)E_{inj}\,W_{inj}}{\pi\phi h_{i}\,S_{gi}\,\sum_{i=1}^{layer=n}\left(k_{i}\,h_{i}\right)}}$$

The outer radius of the water bank in layer i:

$$\left(r_{W}\right)_{i} = \sqrt{\frac{5.615\left(k_{i}h_{i}\right)E_{inj}W_{inj}}{\pi\phi h_{i}\left(\overline{S}_{wBT} - S_{wi}\right)\sum_{i=1}^{layer=n}\left(k_{i}h_{i}\right)}}$$

The calculated outer radius of each water bank "r" for each injector are represented on a map as circles of various sizes centered on each of the injection-well locations as; illustrated conceptually in **Figure** (14-57A). The size of each circle with radius "r" is proportion to the total water volume injected "W_{inj}".

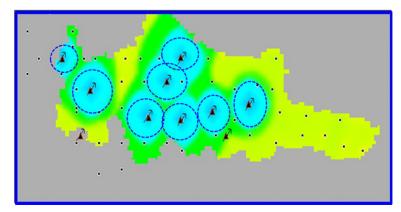


FIGURE 14-57A Water front bubble-map.

The bubble maps provide the engineer with valuable information regarding the progress of the flood, such as:

- o the ability to visually identify areas in the reservoir that are over- or underflooded. This identification will allow to reduce the water injection in the over-flooded regions and divert portions of the injected water to the that of the under developed region
- o identify areas that are good candidates for further development by infill drilling opportunities by jointly examining the water injection map and oil production map
- o the dynamic movement of the flood
- possible interference between water banks

Other forms of maps that can be effectively used to monitor the progress of the waterflood and provide with indication of its effectiveness; including:

- o Gas-Oil Ratio Map
- Water-Oil Ratio Map
- Cumulative oil Map
- Static and Dynamic Pressure Maps

The Gas-Oil Ratio Plot:

Plotting the well gas-oil ratio as a function of time or water pore-volume injected might reveal significant evidences on how successful is the on-going waterflood process. Baker (1997) provided with a comprehensive treatment and an insight of the GOR behavior in fields that are undergoing waterflood process. Plotting GOR as function time or pore volume injected can give an early indication for channeling and oil bypassing Baker suggests that an indicator of the injected water bypassing the oil is an early drop in gas-oil ratio; i.e., earlier than expected water fill-up time. This early fill-up time might indicate:

- o reservoir with high permeability or thief zones, or layered reservoirs with limited cross flow may show a very early drop in GOR
- if water breakthrough occurs before 20% water pore volume injected; it indicates channeling or hydrocarbon bypassing due to reservoir heterogeneity
- o a premature drop in GOR which indicates that an earlier water fill-up has occurred
- o often naturally fractured reservoirs exhibit a substantial drop in the observed GOR for the reason in that the injected water will fill-up the reservoir fissure systems and bypassing that existing oil in the matrix that is considered the desired target of the waterflood

The Water-Oil Ratio Plot:

The semi-log linear plot of water-oil ratio "WOR" or water-cut "fw" versus cumulative oil production "N_P" is a commonly used tool for evaluating and

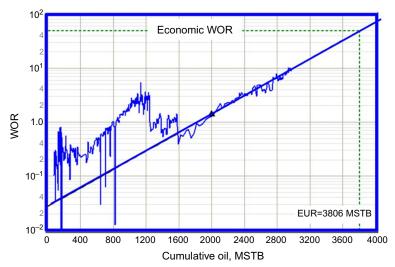


FIGURE 14-57B WOR as function of cumulative oil.

predicting of waterflood performance. The Linear plot, as shown in **Figure (14-57B)**, allows for the extrapolation of the observed straight-line to any water-oil ratio. This linear extrapolation trend is assumed to continue in the future and can be used for determining the corresponding oil recovery at any WOR. This linear behavior **could possibly occur when the WOR exceeds 2-5 bbl/bbl; however, it is expected to occur in mature fields** undergoing waterflood process.

Lo et.al. (1990) presented the mathematical background to support the possible linear-trend resulting from plotting log(WOR) as a function cumulative oil production. Based on one-dimensional Buckley-Leverett theory after water breakthrough, the authors studied the impact of various reservoir parameters on the slope resulting from the plot of log(WOR) versus cumulative oil production "N_p". Using the concept of the relative permeability ratio "k_{rw}/k_{ro}" as expressed by Equation (5-29) and results from the study performed on one-dimensional and multi-dimensional models, the authors presented the following expression:

$$log\left(WOR\right) = \left\lceil log\left(\frac{a\,\mu_o}{\mu_w}\right) + b\,S_{wc} - 0.4343 \right\rceil + \left\lceil \frac{b\left(1 - S_{wc}\right)}{N_s} \right\rceil\,N_P$$

Where:

 $N_s = Oil$ in place at start of the flood

 N_P = cumulative oil produced

The coefficients "a" and "b" are the correlating parameters of relative permeability ratio " k_{rw}/k_{ro} " as expressed Equation (5-29), i.e.:

$$\frac{k_{ro}}{k_{rw}} = a e^{bS_w}$$

The log(WOR) equation presented by Lo and co-authors indicates that a plot of log(WOR) as function of " N_P " would produce straight-line relationship that is described by a slope and intercept of:

$$slope: \qquad \left[\frac{b\left(1-S_{wc}\right)}{N_s}\right]$$

$$intercept: \qquad \left[\log\left(\frac{a\,\mu_o}{\mu_w}\right) + b\,S_{wc} - 0.4343\right]$$

As pointed out by Cobb (1997), production wells in mature fields undergoing waterflood might only exhibit this linearity profile if they are producing water-oil ratios in the excess of 2-5 bbl/bbl. In general, the logarithmic plot of WOR versus cumulative oil approach is not applicable before breakthrough or at low WOR. It should be pointed out that the logarithmic plot of WOR versus cumulative oil can be employed conveniently to compare the performance of different wells or different patterns as illustrated in **Figure (14-57C)**. Using early production data to develop the WOR plot typically exhibits a very erratic behavior when plotted as a function of time or cumulative oil production.

It should be pointed out that linearizing the WOR data might remove some of the diagnostic aspects that assist in analyzing the changes in production well water-oil profile. For example, changing in the operating conditions such as infill drilling or recompletions often appear as changing slope in the water-oil ratio trend.

Based on Black-Oil simulation results, Chan (1995) suggested that the WOR plot can be used to identified source of the produced water and to specifically determine whether it is due to water channeling (heterogeneity) or to water coning. Chan speculated that a log-log plot of WOR versus production time "t" contains linear segments with the slopes of which are different in the cases of channeling or coning and, therefore, they can be used for diagnostic purposes.

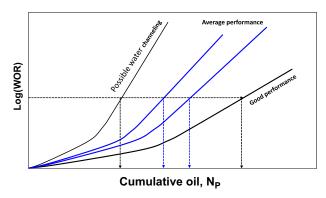


FIGURE 14-57C Comparison of waterflood performances.

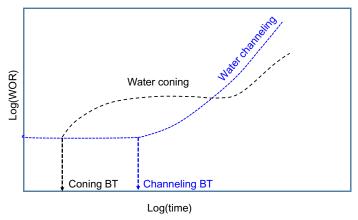


FIGURE 14-57D Comparison of water coning and water channeling.

The log-log plot can show different characteristic signatures for the following two water production sources:

- water coning
- multi-layer channelings through high permeability zones, i.e. thief zones.

Chan's log-log plot is schematically illustrated in Figure (14-57D). The trend of WOR profile for both coning and channeling is divided into the following three segments:

- 1. The first segment represents the start of the production to water breakthrough, where the WOR remains constant.
- 2. The water breakthrough signifies the start of second segment. Chan suggests that the WOR behavior becomes significantly different for water coning and channeling water profiles;
 - a. For coning, the deviation from the constant WOR is often short and corresponds to the time when the bottom water reaches to the bottom of the perforations. According to Chan, the rate of WOR increase after water breakthrough is relatively slow and gradually approaches a relatively constant WOR value. This period of constant WOR is termed the "transition period.
 - **b.** For channeling, the water breakthrough time for most of the multi-layer formation, usually occurs later than for water coning. Depending on the number of layers and associated formation characteristics in terms of the ratio of "k/h", the WOR increases relatively quickly for the channeling case. However, the WOR could experience a transition period that is described by a constant WOR which corresponds to oil production from other layers.. This second deviation point corresponds to water breakthrough for the layer with the second highest ratio of "k/h".

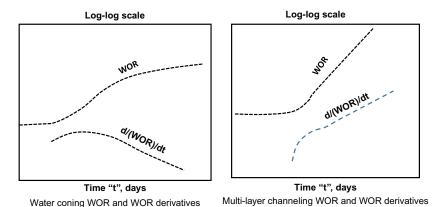


FIGURE 14-57E WOR derivative approach for water coning and channeling.

3. The third After the transition period(s), Chan describes the WOR increase to be quite rapid for both mechanisms, which indicates the beginning of the third period. The channeling WOR resumes its initial rate of increase, since all layers have been depleted. The rapid WOR increase for the coning case is explained by the well producing mainly bottom water, causing the cone to become a high-conductivity water channel where the water moves laterally towards the well.

Chan pointed out that derivatives of the WOR versus time, i.e. d(WOR)/dt, can be also used to distinguish between coning and channeling and for identifying the source of the excessive water production problem. In the case of channeling, the d(WOR)/dt curve should show a constant positive slope, as opposed to coning derivative curve which shows a negative slope as illustrated in **Figure (14-57E)**. A negative slope turning positive can be attributed to the occurrence of water channeling at a later time.

However, it should be pointed out that the WOR derivative function is typically very erratic, and cannot be used for routine analysis due to poor overall behavior. In many cases, the time derivative "d(WOR)/dt" will produce a scattered trend similar to that of the original WOR. In addition, smoothing the WOR data might remove the diagnostic signature of the plot itself.

The Hall Plot

Hall (1963) presented a methodology for analyzing injection well data that is based on a plot of integral of cumulative pressure versus cumulative water injection (i.e. $\int_0^t \left(p_{inj} - \overline{p}\right) dt$ versus the cumulative water injected "W $_{inj}$ ") with the main objective of to quantitively analyze the performance of waterflood

injection wells. The Hall plot relies on using the following historical well injection data to develop the plot:

- \circ Average monthly bottom-hole injection pressures P_{inj} , however, wellhead injection pressures can be used if they are correctly converted to bottom-hole pressures by accounting for the hydraulic head and friction losses in the tubing
- Average reservoir pressure in the injection zone, \overline{p}
- o Monthly water injection volumes
- o Injection days for the month

The methodology assumes that the steady-state water injection rate can be applied as expressed by Darcy's equation:

$$i_{w} = \frac{0.00708 \left(k \ (k_{rw})_{\overline{S}_{w}}\right) \ h \left(p_{inj} - \overline{p}\right)}{\mu_{w} \left[\ ln \left(\frac{r_{e}}{r_{w}}\right) - 0.75 + s \right]}$$

Using the effective water permeability "k_w" into Darcy's equation, to give:

$$i_{w} = \frac{0.00708 \, k_{w} \, h \left(p_{inj} - \overline{p}\right)}{\mu_{w} \left[\, \ln \left(\frac{r_{e}}{r_{w}}\right) - 0.75 + s \right]}$$

Where:

 $(k_{rw})_{Sw}$ = water relative permeability at average water saturation

k = absolute permeability to water, md

k_w = effective water permeability, md

h = pay zone thickness, ft

 μ_w = water viscosity, cp

 $r_{\rm w} =$ wellbore radius, ft

s = skin factor

The r_{e in} Darcy's expression represents radius of the injection zone as given by:

$$r_{e} = \sqrt{\frac{5.615 \text{ W}_{inj}}{\pi h \varphi \left[\overline{S}_{wBT} - S_{wi}\right]}}$$

The main assumption of the Hall method is that during a short injection interval, the term $(k_w \ h \ / \mu_w)$ and the radius of injection zone r_e do not significantly change over a specified time interval of observation. Darcy's relationship can then be expressed as:

$$i_w = A(p_{inj} - \overline{p})$$

where

$$A = \frac{0.00708 \, k_w \, h}{\mu_w \left[\ln \left(\frac{r_e}{r_w} \right) - 0.75 + s \right]}$$

or

$$\left(\mathbf{p}_{\text{inj}} - \overline{\mathbf{p}}\right) = \frac{\mathbf{i}_{\text{w}}}{\mathbf{A}}$$

Integrating both sides of this equation with respect to time, gives:

$$\int_{0}^{t} (p_{inj} - \overline{p}) dt = \frac{1}{A} \int_{0}^{t} i_{w} dt$$

The integral on the right-hand side is essentially the cumulative water injected $W_{\rm inj}$ at any time t, or

$$\int_{0}^{t} \left(p_{inj} - \overline{p} \right) dt = \left(\frac{1}{A} \right) W_{inj}$$
 (14-107)

Where W_{ini} is the cumulative volume water injected at time t, bbl

If the parameters k_w,h,r_e,r_w,μ , and s are treated as constants during the injection interval "dt", then the value of "A" is also constant. This assumption suggests that a plot of the integral term $\int_0^t \left(p_{inj}-\overline{p}\right) dt$ versus the cumulative water injected "W $_{inj}$ " on a Cartesian scale would produce a straight-line with a slope of "1/A". This plot is traditionally referred to as the **Hall Integral "HI" Plot**. Equation (14-107) indicates that the slope straight-line is expressed by:

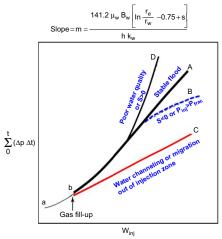
$$Slope = \text{``}1/A\text{''} = \frac{141.2 \, \mu_w \Bigg[\, \, ln \left(\frac{r_e}{r_w}\right) - 0.75 + s \Bigg]}{k_w \, \, h}$$

The above expression indicates that the slope "1/A" is a strong function of and will be impacted by any changes in u_w , s, and $1/k_w$; i.e.:

Slope =
$$1/A = f(u_w, s, 1/k_w)$$

The impact of the radius of injection zone "r_e" is relatively low since it is included and evaluated in the slope-equation by the natural logarithm.

It is obvious by examining the above mathematical that any changes in any of the parameters that constitute the slope "1/A will alter the linearity of the Hall Integral "HI" slope. As illustrated in Figure (14-57), changes in the linearity of slope, if occurred, will provide with a wealth of information regarding the characteristic of an injection well. Referring to Figure (14-57);



- Early in the life of an injection well, the waterzone radius will increase with time, causing the slope to curve concavely upward, as shown by segment ab in Hall Plot.
- 2) After fill-up, line bA indicates <u>stable or normal</u> <u>injection</u> with a slope of "m"
- An increasing slope that is concave upward generally indicates <u>a positive skin or poor water</u> <u>quality or formation plugging</u> (line D).
- Similar slopes may occur if a well treatment is designed to improve effective volumetric sweep. In this case, however, the slope will first increase and then stav constant.
- Line B indicates a decreasing slope, indicating negative skin or injection above parting pressure causing fracturing near wellbore.
- A very low slope value, as shown by line bC, is an indication of possible <u>channeling or out-of-zone injection</u>.

FIGURE 14-57 Typical Hall Plot for various conditions. (*Permission to publish by the SPE*).

at early in the life of an injection well, the water-zone injection radius will increase with time based on the expression:

$$r_{e} = \sqrt{\frac{5.615 \ W_{inj}}{\pi \, h \, \varphi \, \left[\overline{S}_{wBT} - S_{wi}\right]}}$$

This increase in " r_e " will cause the slope to curve concavely upward, as shown by curve segment "ab" in Figure 14-57. This will continue until reaching the fill-up time

- The line "bA" indicates stable or normal injection after the fill-up
- An increasing slope that is concave upward; as represented by line "D", generally indicates:
 - o a positive skin factor "s"
 - wellbore damage or formation plugging
 - o poor water quality that is impacting effective water permeability "k_w.
- A decreasing slope, representing by line "**B**", indicating a well treatment resulting from:
 - o negative skin or well stimulation
 - o increasing water viscosity, e.g. polymer
 - o injection above parting pressure.
- A very low slope value, as shown by line "**bC**", is an indication of possible channeling or out-of-zone injection.

It should be noticed that the changes in the Hall Plot usually occurs gradually and its diagnostic objective could be masked. As a result, Izgec and Kabir (2009) proposed an extension of the Hall integral "HI" plot that involves plotting its derivative "DHI" on the same axis to enhance the diagnostic information

obtained from the traditional Hall plot. The derivative of the Hall integral "DHI" can be calculated numerically by the expression:

$$DHI = \frac{d(HI)}{d\left(ln\left(W_{inj}\right)\right)} \approx \frac{(HI)_{t+1} - (HI)_{t}}{\left[ln\left(W_{inj}\right)_{t+1} - ln\left(W_{inj}\right)_{t}\right]}$$

Plotting the observed well injection data in terms of Hall Integral and its derivative "DHI" on the same a cartesian scale would reveal the following the following characteristics:

- Both plots will trace the same path when neither fracturing nor plugging occurs
- o The DHI falls below HI plot when fracturing occurs and wellbore stimulation resulting in a negative skin value
- o The DHI will fall above HI due to the occurrence of wellbore plugging or wellbore stimulation resulting in a positive skin

It should be pointed out that other monitoring and methods of analyzing the observed GOR and WOR should be employed to support the analysis of Hall Integral Plot and its derivative.

Example 14-25

Using the following data on an injection well, prepare and discuss a Hall Integral "HI" and "DHI" Plots.

Month	p _{nj} , psi	p ,psi	Δt, days	i _w bbl/month
1	2600	1509	11	11,000
2	2635	1511	28	28,000
3	2652	1513	30	30,000
4	2658	1516	16	16,000
5	2667	1518	31	31,000
6	2683	1521	28	28,000

Solution

Step 1. Approximate the integral of Equation 14-107 as follows:

$$\int_{0}^{t} (p_{inj} - \overline{p}) dt \cong \sum_{0}^{t} (\Delta p \Delta t)$$

Where:

$$\begin{array}{l} \Delta p = \left(p_{inj} - \overline{p}\right) \\ \Delta t = number \ of \ injection \ days \ for \ the \ month \end{array}$$

Time "t" Month	$\Delta p = p_{inj} - p \setminus$	Δt, day	(Δ P) (Δt) psi–day	$HI = \Sigma [\Delta P \Delta t]$	i _w bbl/ month	W _{inj} bbl
1	1091	11	12×10^{3}	12×10^{3}	11,000	11,000
2	1124	28	31.47×10^{3}	44.47×10^{3}	28,000	39,000
3	1139	30	34.17×10^{3}	78.64×10^{3}	30,000	64,000
4	1142	16	18.27×10^{3}	96.91×10^{3}	16,000	85,000
5	1149	31	35.62×10^{3}	132.53×10^3	31,000	116,000
6	1162	28	32.53×10^{3}	165.06×10^3	28,000	144,000

Step 2. Prepare the following table.

- Step 3. Plot $\Sigma\Delta$ p Δ t versus $W_{\rm inj}$ on a Cartesian scale as shown in Figure 14-58. The plot suggests of a possible decrease in slope after injecting $\approx 65,000$ bbl of water indicating wellbore fracturing wellbore or negative skin.
- Step 4. Calculate the natural logarithm of cumulative water injected " $ln(W_{inj})$ " and numerically estimate the derivative of the Hall Integral Function, "DHI" at each observed W_{inj} from:

$$DHI = \frac{d(HI)}{d\left(\ln\left(W_{inj}\right)} \approx \frac{\left(HI\right)_{t+1} - \left(HI\right)_{t}}{\left[\ln\left(W_{inj}\right)_{t+1} - \ln\left(W_{inj}\right)_{t}\right]}$$

Tabulate the calculated of values of $ln(W_{inj})$ and DHI in the above table, i.e.:

Time, Month	. ,	,	(Δ P) (Δt) psi–day	$HI = \Sigma$ $[\Delta P \Delta t]$ psi-day	i _w bbl / month	W _{inj} bbl	In(W _{inj}) bbl	DHI
1	1091	11	12×10^3	1.20E+04	11,000	11,000	9.305651	1289.539
2	1124	28	31.47×10^{3}	4.45E + 04	28,000	39,000	10.57132	25654.47
3	1139	30	34.17×10^3	7.86E + 04	30,000	64,000	11.06664	68985.51
4	1142	16	18.27×10^3	9.69E + 04	16,000	85,000	11.35041	64383.54
5	1149	31	35.62×10^3	1.33E + 05	31,000	116,000	11.66135	114556.3
6	1162	28	32.53×10^3	1.65E + 05	28,000	144,000	11.87757	150446.5

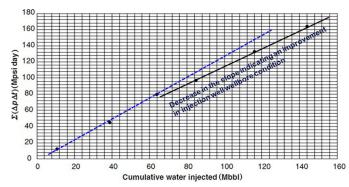


FIGURE 14-58 Hall Plot for Example 14-25.

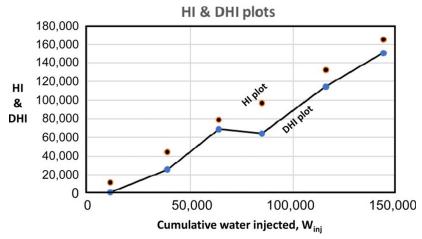


FIGURE 14-58A Hall integral plot and its derivative for Example (14-25A).

Step 5. As Shown in Figure (14-58A), plot HI and DHI on a cartesian scale. Notice that DHI falls below the DHI and clearly indicates an improvement in wellbore of injection well confirming the same observation of the HI plot.

The X-Plot

Because the traditional method of extrapolating the observed water-cut " $\mathbf{f_w}$ " as a function of cumulative oil production " N_P " to the economic limit of $\mathbf{f_w}$ is often complicated and perhaps producing erroneous estimate of the Estimated Ultimate Recovery "EUR". Ershaghi and Omorigie (1978) suggested an alternative method of analyzing waterflood performance. Their method is a graphical technique that is referred to as the **X-plot**. The authors defined the variable X mathematically in terms of water-cut " $\mathbf{f_w}$ " by the following expression:

$$X = \frac{1}{f_w} - \ln \left(\frac{1}{f_w} - 1 \right)$$

With:

$$f_{w} = \frac{Q_{w}}{Q_{w} + Q_{o}} = \frac{WOR}{WOR + 1}$$

Ershaghi and Omorigie observed that plotting the recovery factor "RF" or, alternatively, the cumulative oil production " N_P " versus variable X will yield a straight-line that can be extrapolated at the economic water-cut limit to project the ultimate waterflood oil recovery. The straight-line equation is represented by:

$$X = m^{\setminus} NP + C$$

Where:

m' = slope of X versus NP, 1/STB

C = intercept of the straight-line with the x-axis

In the absence of layering effects, a linear plot is obtained when the observed for water cut values exceed 50% or equivalently when WOR >1-2 bbl/bbl. The formation of a straight-line indicates that the performance of the waterflood is being controlled by the shape and characteristics of relative permeability ratio " k_{rw}/k_{ro} ". From the resulting slope of the X–N_P plot, Ershaghi et al. (1984) developed a procedure to estimate cumulative water injected in a pattern water flood or the entire field. The authors indicated that when the water cut reaches a value of f_w , the corresponding cumulative water injected " W_{inj} " and cumulative oil produced "N_P" can be estimated from the following expressions:

$$\begin{split} W_{inj} = & \frac{B_{oi}}{m \backslash f_w (1 - f_w)} \\ N_P = & \frac{\frac{1}{f_w} - \ln \left(\frac{1}{f_w} - 1\right) - C}{m \backslash m} \end{split}$$

Where:

 $m' = \text{slope of } X \text{ versus } N_P, 1/STB$

 B_{oi} = formation volume factor at start of flood, bbl/STB

 W_{inj} = cumulative water injected, bbl

 $f_w = water cut$

It should be pointed out that the X-plot was developed from analyzing production data taken from mature fields and, therefore, it is recommended that X-plot should be used when WOR is > 5 bbl/bbl or water-cut exceeds 80%.

Example 14-25A

Consider the following tabulated values were obtained from A 5-spot water flood pattern and include:

- o total injection time
- o observed water cut "fw" and
- cumulative oil production "N_P"

The water injection rate is kept at 600 bbl/day.

Time,	Water cut	Cumulative oil, N _P
Year	f _w	(STB)
3	0.8881	204,228
3.5	0.9066	212,776
4	0.92	220,109
4.5	0.9295	226,530
5	0.9369	232,747
5.5	0.9429	237,406

Other reservoir data, includes:

- 5-spot waterflood pattern
- \circ Area = 40 acres
- Injection rate = 600 bbl/day
- \circ Q_o = 150 bbl/day/well
- \circ Thickness = 28 ft
- $S_{wi} = 0.191$
- o $B_{oi} = 1.258$
- Porosity = 25 %

Assuming the economic WOR is 47.6 bbl/bbl, project the flood performance until reach the economic WOR using the X-plot approach

Solution:

Step 1. Calculate and tabulate the X-function by applying the following expression:

$$X = \frac{1}{f_w} - \ln \left(\frac{1}{f_w} - 1 \right)$$

Time, Year	Water cut f _w	$X = 1/f_{w} - \ln(1/f_{w} - 1)$	Cumulative oil, N _P (STB)
3.0	0.8881	3.1975	204,228
3.5	0.9066	3.3758	212,776
4.0	0.9200	3.5293	220,109
4.5	0.9295	3.6549	226,530
5.0	0.9369	3.7652	232,747
5.5	0.9429	3.8647	237,406

Step 2. Plot of the variable X versus N_P, as shown graphically in Figure 14-59 and draw the best straight-line that fits the data; to give:

$$X = 1.93416E - 5 N_P - 0.73345$$

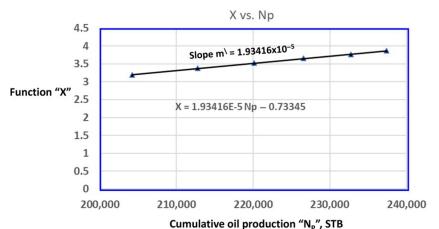


FIGURE 14-59 X-plot of a simulated waterflood.

With a slope value of:

$$m^{\setminus} = 1.93416E - 5$$

Step 3. Using the economic WOR of 47.5 bbl/bbl, calculate the corresponding water cut from:

$$f_w = \frac{WOR}{WOR + 1} = \frac{47.5}{47.5 + 1} = 0.9794 \text{ bbl/bbl}$$

Step 4. Assume various values of water-cut ranging from 0.9478 to 0.9794 and calculate the following properties at each assumed water-cut value:

oThe X – function:
$$X = \frac{1}{f_w} - \ln \left(\frac{1}{f_w} - 1 \right)$$

 \circ Cumulative oil production "N_P" = (X + 0.73345)/1.93416E - 5

$$\text{ °Cumulative water injected: } \quad W_{inj} = \frac{B_{oi}}{m \setminus f_w(1-f_w)} = \frac{1.258}{1.93416 \times 10^{-5} f_w(1-f_w)}$$

Time, Year	Water cut f_w	$X = 1/f_{w} - \ln(1/f_{w} - 1)$	Cumulative oil, N_P (STB)	W _{inj} MMbbl
3.0	0.8881	3.1975	204,228	0.673
3.5	0.9066	3.3758	212,776	0.7902
4.0	0.9200	3.5293	220,109	0.909
4.5	0.9295	3.6549	226,530	1.021
5.0	0.9369	3.7652	232,747	1.132
5.5	0.9429	3.8647	237,406	1.243
6.0	0.9478	3.9541	242,106	1.352
6.5	0.9520	4.0378	246,422	1.464
7.0	0.9556	4.1158	250,409	1.577
7.5	0.9586	4.1854	254,113	1.686
8.0	0.9614	4.2553	257,570	1.803
8.5	0.9637	4.3166	260,810	1.913
9.0	0.9657	4.3720	263,864	2.020
10.0	0.9691	4.4775	269,506	2.235
12.0	0.9742	4.6577	279,288	2.662
15	0.9794	4.8877	291,259	3.316

At the economic water-cut limit of 0.9794, EUR=291,259 STB and $W_{\rm inj}$ = 3.316 MMB

An improved graphical technique for the recovery factor plot was suggested by Robertson (1986). In this approach, a special coordinate system (as shown in **Figure 14-60**) was devised to directly plot the water-cut f_w versus cumulative oil production. In such a plot, no conversion to the X parameter is required.

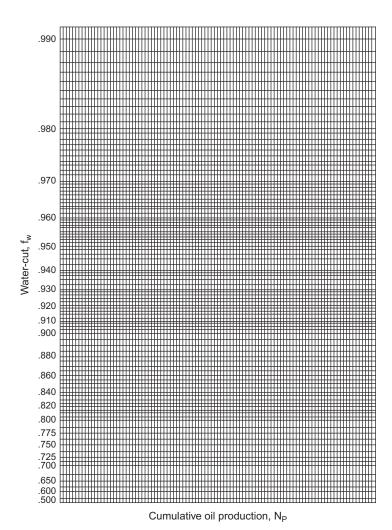


FIGURE 14-60 Special graph for plotting water cut fw versus Cumulative Oil Production. (*Permission to Publish by the SPE*).

It should be pointed out that the straight-line extrapolation method of the X-plot is essentially based on the following two simplistic assumptions:

- a) the mobility ratio is equal to unity
- **b)** a plot of $\log (k_{rw}/k_{ro})$ versus oil or water saturation is linear.

The above two conditions are rarely satisfied or met and, therefore, cautions must be exercised when extrapolating the straight-line to determine the EUR (results of the extrapolation could be misleading and incorrect).

Voidage Replacement Ration and Production Curves Plot

The Voidage Replacement Ratio "VRR" is defined as the ratio of reservoir barrels of injected fluid to reservoir barrels of produced fluid. Mathematically (for water and gas injection), the VRR is given by:

$$VRR = \frac{Actual~inj.~rate}{Actual~total~production~rate} = \frac{i_w}{B_oQ_o + B_wQ_w + B_g(GOR - R_s)Q_o}$$

where:

 $B_g = Gas$ formation volume factor, bbl/scf

 $GOR = Gas-oil\ ratio,\ scf/STB$

 $Q_o = Oil rate, STB/month$

 $Q_g = Gas rate, scf/month$

 $Q_w = Water rate, STB/month$

i_w = Water injection rate, bbl/month

 $R_s = Gas solubility, scf/STB$

Plotting the VRR versus time is used to indicate if the reservoir pressure has been maintained by water injection. For example, when monthly VRR is greater than 1 and reservoir pressure is not increasing; it indicates:

- **A.** out-of-zone injection loss from injection zone
- **B.** Oil migration from the pattern
- C. Severe thieving is suspected (no response to i_w)

When monthly VRR is less than 1 and reservoir pressure is not decreasing, indicates:

- **A.** influx of fluids is suspected (e.g. aquifer influx)
- **B.** Influx of fluids (oil and water) from the surrounding patterns

Voidage replacement calculations are often conducted on the entire reservoir, however, reservoir heterogeneity must be considered when interpreting VRR. Since reservoirs are more heterogeneous than homogenous, even though the voidage replacement may be unity for the reservoir, some areas may be greater than unity, and others much less than unity. Therefore, the voidage replacement calculations should be performed on a pattern basis.

Plotting cumulative total fluid production "N_P+W_P" and cumulative oil production versus cumulative water injection "Wini" can be a useful diagnostic tool for understanding the performance of the flood. In an excellent technical paper by Thakur (1991); the author recommended various forms of production curves (as shown in Figure 14-61) that can be used as diagnostic plots to monitor the waterflood progress and performance. As shown in Figure (14-61), a plot "N_P+W_P" and "N_P" versus "W_{ini}" would reveal several characteristics of an ongoing waterflood process, for example:

If the plot of the "N_P+W_P" versus "W_{ini}" would produce a straight-line with a slope of 45°, it indicates a stable water displacement with Voidage Replacement Ratio "VRR" of one indicating injection rate equals total production rates

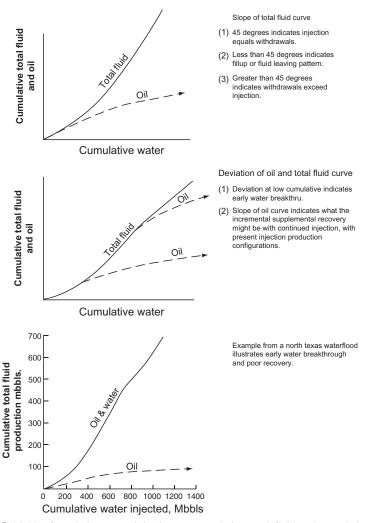


FIGURE 14-61 Cumulative water injection vs. cumulative total fluid and cumulative oil. (*Permission to Publish by the SPE*).

- \sim If the slope $< 45^{\circ}$, it indicates that fluids leaving the pattern or indicates fill-up
- \sim If the slope $> 45^{\circ}$, it indicates liquid production exceeds injection

Another recommended diagnostic plot is based on comparing various patterns actual cumulative oil production data with that of a calculated from one of the analytical expressions, e.g. Dykstra-Parson, Craig-Gaffen-Morse, etc. Such a plot is shown schematically in Figure 14-61A. These waterflood analytical expressions usually are performed on a homogenous and an ideal reservoir system. Results from performing waterflood performance estimate on such an ideal

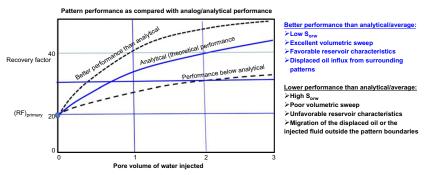


FIGURE 14-61A Production and comparison plots.

system are considered and treated as optimum waterflood performance. This simple plot shown in Figure (14-61A) can provide with the engineer with a valuable approach to monitor and compare performance of various waterflood patterns.

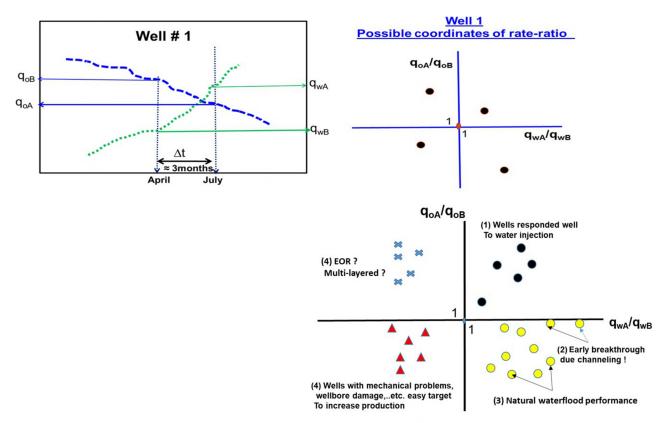
The ABC Plot

Terrado et al. (2006) proposed an approach for analyzing the performance of production wells in a field undergoing water injection project. The authors labeled the method as the After-Before-Compare "ABC" plot. This method is a simple monitoring tool that is based on using the observed the oil rate " q_0 " and water rate " q_w " as recorded at two different dates for all production wells, for example:

- the month of April designated as the "Before" with observed rates of " $(q_o)_B$ " and " $(q_w)_B$ "
- o the month of July designated as the "After" with observed rates of " $(q_o)_A$ " and " $(q_w)_A$ "

The same selected two dates are used for all the wells in the field and the corresponding recorded rates are expressed as ratios of $(q_o)_A/(q_o)_B$ and $(q_w)_A/(q_w)_B$ for each well. As the approach is illustrated in **Figure 14-61B**, the plot is developed based on the following three steps:

- a. select any two dates "t_A and t_B" on the production history, e.g., the After date "t_A and the Before date "t_B"; separated by 3–4 months;
- **b.** record oil and water production rates $q_{oA},\ q_{oB},\ q_{wA},$ and q_{wB} for each well; and
- c. plot the ratio (q_{wA}/q_{wB}) on the x-axis and (q_{oA}/q_{oB}) on the y-axis and repeat for all wells in the field.



Rate-ratio for all wells

Such simple plot can reveal the following findings:

- In a stable injection, data points should fall near the coordinate (1, 1).
- Wells with production rate ratios that fall in the upper right quadrant can indicate a positive response to the waterflood.
- Wells with production rate ratios that fall in the lower right quadrant show increasing water production with decreasing oil rates. While those wells follow the expected and natural performance of production wells; however, a sudden increases in water rates could indicate channeling.
- Wells with production rate ratios placed in the lower left quadrant show decreasing in both, oil rate and water rate, indicating that those wells should be examined to determine if the decrease in the fluids rate is due to mechanical well problems, wellbore damage, Asphaltene deposition, or other reservoir issues. These wells are considered easy targets to increase production.
- Wells with production rate ratios placed in the upper left quadrant show increasing oil rates and decreasing water rates might indicate EOR projects with positive flood response.

Heterogeneity Index Map

The Heterogeneity Index (HI) Map is a valuable parameter that can be utilized in various ways to:

- assess waterflood progress;
- identify wells that are over or under performing;
- select infill well locations;
- identify candidate wells for corrective measures;
- select wells performing differently from the average; etc.

The Heterogeneity Index (HI) is a dimensionless property that compares a specific property (e.g., porosity with the average porosity value). In a reservoir undergoing a waterflood process, the following selecting forms of the heterogeneity index can provide with a diagnostic and surveillance process to evaluate the success of a waterflood pattern:

Time-to-Breakthrough HI

$$HI_{tBT} = \frac{(t_{BT})_{well}}{(t_{BT})_{average}} - 1$$

Water-Oil Ratio HI

$$HI_{WOR} = \frac{(WOR)_{well}}{(WOR)_{average}} - 1$$

o Water-Oil Ratio HI

$$HI_{WOR} = \frac{(WOR)_{well}}{(WOR)_{average}} - 1$$

o Gas-Oil Ratio HI

$$HI_{GOR} = \frac{(GOR)_{well}}{(GOR)_{average}} - 1$$

Oil Rate HI

$$HI_{Qo} = \frac{(Q_o)_{well}}{(Q_o)_{average}} - 1$$

Well HI

$$\begin{aligned} \text{HI}_{\text{well}} &= \frac{\left(\text{kh}\right)_{\text{well}}}{\left(\text{kh}\right)_{\text{average}}} - 1\\ \text{or:} \\ \text{HI}_{\text{well}} &= \frac{\left(\phi \text{h}\right)_{\text{well}}}{\left(\phi \text{h}\right)_{\text{average}}} - 1 \end{aligned}$$

As illustrated above, heterogeneity index ranges in values between <0 and >0; i.e.:

- \circ HI <0; i.e., negative,
- \circ HI >0, i.e., positive, or
- \circ HI = 0.

The significant of the HI value in terms of being "negative, positive, or zero" depends on the property that is being evaluated. For example, if the well "time-to-breakthrough heterogeneity index" is negative, i.e., $HI_{tBT} < 0$, as compared with surrounding wells, it indicates that well is perhaps performing very well due to the delay in water breakthrough. A crosshair plot can then be used as a fast screening method by plotting by combining the (X, Y) well coordinates with the values of a selected HI; as shown schematically in **Figure 14-61C** for HI_{tBT} .

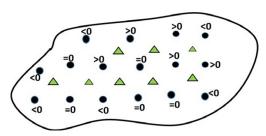


FIGURE 14-61C Time-to-breakthrough heterogeneity index.

Pattern Balancing

Balancing injection and production rates can significantly enhance the profitability of a waterflood project by:

- Minimizing or migrating across pattern boundaries
- Improving the capture of the mobilized oil
- Reducing the volume of recycled water
- Increasing sweep efficiency
- Providing more opportunity to increase oil recovery

In balanced patterns, important events such as fill-up or water breakthrough for the various patterns should occur at the same time.

Several authors have suggested that the injection rate in each pattern should be in proportion to the displaceable hydrocarbon pore volume, V_D . V_D is defined as:

$$V_D = V_p (1 - S_{wc} - S_{or})$$

Where:

 $V_D = displaceable hydrocarbon pore volume, bblu$

 V_P = pore volume, bbl

 S_{wc} = connate water saturation, fraction

 S_{or} = residual oil saturation, fraction

The fraction of total field injection into an individual pattern is then given by:

$$(i_w)_{pattern} \bigg[\frac{(V_D)_{pattern}}{(V_D)_{field}} \bigg] (i_w)_{field}$$

where

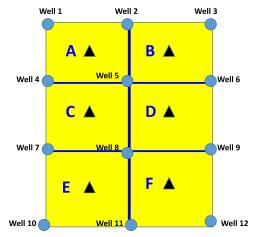
 $(i_w)_{pattern}$ = injection rate in the pattern, bbl/day $(i_w)_{field} = total target field injection rate, bbl/day$ (VD)field = total field pore volume, bbl

It should be pointed out that the production and injection rates must be simultaneously, a task that can be difficult to achieve in practice. However, pattern balancing calculations must be performed and should be supplemented by conducting numerical simulation studies to account for the deviation from ideal state. Patterns with substantially different average absolute permeability should be considered for additional allocation volume for water injection by redistributing the field injection rate based on the following expression:

$$(i_w) pattern = \left[\frac{(V_D)_{pattern} (1/k)_{pattern}}{\sum_{pattern} \left[(V_D)_{pattern} (1/k)_{pattern} \right]} \right] (i_w)_{field}$$

where (k)_{pattern} is the pattern average absolute permeability.

The concept of pattern balancing can be further clarified by considering the following from the following example.



Pattern	V _D , MMbbl
Α	4
В	3
С	5
D	6
E	2.6
F	3.6

FIGURE 14-61D Five-spot pattern for Example 14-25A.

Example 14-25B

An oil reservoir is being developed by six 5-spot patterns (A-F) as shown in Figure 14-61D. The displaceable hydrocarbon pore volumes "V_D" for each of the six patterns are shown below:

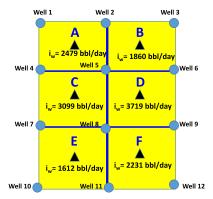
Pattern	V _D , MMbbl
A	4
В	3
С	5
D	6
E	2.6
F	3.6

Estimate the necessary injection and production rates to maintain a balanced 5-spot pattern. Assuming that the total field water injection rate is 15,000 bbl/day

Solution

Step 1. Calculate total field displaceable volume and allocation of injection rate for each pattern, to give

Pattern	V _D , MMbbl	$V_D/\sum V_D$	i _w /pattern
A	4	0.1653	2479
В	3	0.1240	1860
C	5	0.2066	3099
D	6	0.2479	3719
Е	2.6	0.1074	1612
F	3.6	0.1488	2231
	24.2		15000



Pattern	V _D , MMbbl	$V_D/\sum V_D$	i _w /pattern	i _w /4 bbl/day
Α	4	0.1653	2479	620
В	3	0.124	1860	465
С	5	0.2066	3099	775
D	6	0.2479	3719	930
Е	2.6	0.1074	1612	403
F	3.6	0.1488	2231	558
	24.2		15000	

FIGURE 14-61E Well injection rate allocations for Example 14-25A.

Step 2. As illustrated in **Figure 14-61E**, divide each well injection rate by the number of surrounding production wells; e.g., 4, to give each producer the amount of injection water that will receive; that is:

Pattern	V _D , MMbbl	$V_D/\sum V_D$	i _w /pattern	i _w /4 bbl/day
Α	4	0.1653	2479	620
В	3	0.124	1860	465
С	5	0.2066	3099	775
D	6	0.2479	3719	930
Е	2.6	0.1074	1612	403
F	3.6	0.1488	2231	558
	24.2		15000	

Step 3. Determine the maximum allowable production flow rate by constructing the following table:

	Well	Well	Well	Well	Well	Well	Well	Well	Well	Well	Well	Well
Pattern	1	2	3	4	5	6	7	8	9	10	11	12
Α	620	620	0	620	620	0	0	0	0	0	0	0
В	0	465	465	0	465	465	0	0	0	0	0	0
C	O	0	0	775	<i>77</i> 5	0	<i>77</i> 5	775	0	0	0	0
D	0	0	0	0	930	930	0	930	930	0	0	0
Е	0	0	0	0	0	0	404	403	0	403	403	0
F	0	0	0	0	0	0	0	558	558	0	558	558
Well	620	1085	465	1395	2790	1395	1179	2666	1488	403	961	558
Rate												

Tracers Survey:

Tracers survey is used extensively in the oil industry to provide with qualitative and quantitative information on the heterogeneity of the reservoir and how it impacts the movement of the injected fluid. One of the main uses of tracers

is monitor the injected fluid movement and interpret areal sweep efficiency in waterflood patterns. Field tracer substances could be chemical or radioactive. It has been proposed that detecting tracer's successive breakthrough times in a production well can be used to calculate permeability and perhaps identify hot-streak zones; the following expressions have been proposed and widely used:

$$k \!=\! \frac{79 \! \left(d^2-4 r_w^2\right) \! \varphi \mu (1-S_{orw}) \, ln \! \left(\! \frac{d}{2 r_w}\!\right)}{\Delta P \; t_{BT}} \label{eq:k_energy}$$

where

d = distance between injector and producer, ft

 r_w = wellbore radius, ft

 S_{orw} = residual oil to water, fraction

 ΔP = pressure difference between injection and producer, psi

 $\mu = viscosity, cp$

 φ = porosity, fraction

k = permeability, md

 t_{BT} = tracers time to breakthrough, days

A full core average permeability $k_{avg} = 150 \text{ md}$

As an example, assume:

d=933 ft;
$$r_w = 0.4$$
 ft; $S_{orw} = 0.35$
 $\Delta P = 5100$ psi; $\mu = .45$ cp; $\phi = 0.15$

Estimate the formation (or layers!) permeability if the breakthrough time was observed after 4, 15, and 20 days.

Using the formation and well data in the above equation, gives:

$$\begin{split} k = & \frac{79 \left(d^2 - 4 r_w^2\right) \varphi \mu (1 - S_{orw}) \ ln \left(\frac{d}{2 r_w}\right)}{\Delta P \, t_{BT}} \\ k = & \frac{79 \left(933^2 - 4 \left(0.4^2\right)\right) (.15) (0.45) (1 - 0.35) \ ln \left(\frac{933}{2(0.4)}\right)}{5100 \, t_{BT}} = \frac{4177.7}{t_{BT}} \end{split}$$

For the successive breakthrough time which might indicate stratifications, the corresponding permeabilities describing this layering are given below:

t _{bt} days	k = 4177.7/t _{BT} md
4	1044
15	279
20	208

Volumetric Sweep Efficiency

The volumetric sweep efficiency, designated as E_{VOL}, is the percentage of the total reservoir contacted by the injected fluid. This efficiency is commonly called "fluid conformance" and is the resulting product of E_A and E_V at any time during the waterflood process:

$$E_{VOL} = E_A E_V$$

The E_{vol} provides an indication of the fraction of the reservoir that has been swept or not swept by the injected water. The volumetric sweep efficiency quantitatively reflects the potential for additional oil recovery that exists in the unswept portion of the reservoir. Cobb and Marek (1997) presented an expression for calculating the volumetric sweep efficiency; however, the author has independently proposed a similar approach as expressed below. This important waterflood surveillance parameter can be roughly estimated after the gas fill-up with the assumption of negligible changes in B_o from the following expression.

$$E_{vol} = \left[\frac{B_o}{(V_P)(1 - S_{wi} - S_{orw})} \right] N_p + \frac{S_{gi}}{1 - S_{wi} - S_{orw}}$$

where:

 E_{vol} = volumetric sweep efficiency

 S_{wi} = water saturation at the start of the water flood

 (V_P) = pore volume, bbls

 S_{or} = residual oil solution

 $S_{\mathrm{gi}} = \text{gas}$ saturation at the start of the flood

 N_P = cumulative oil produced at any time during the fluid

Therefore, after the fill-up, the equation indicates that a plot of the E_{vol} as a function of the historical oil products N_P would produce a straight line of the following form:

$$E_{VOL} = a N_P + b$$

Where the slope "a" and intercept "b" are given by:

$$a = \frac{B_o}{(V_P)(1 - S_{orw} - S_{wi})}$$
$$b = \frac{S_{gi}}{1 - S_{orw} - S_{wi}}$$

Example 14-26

A multi-layered reservoir is under waterflood. The following data are available at the start of the flood.

$$S_{wi} = 20\%$$

 $\phi = 15\%$

$$\begin{split} S_{orw} &= 30\% \\ S_{gi} &= 15\% \\ B_o &= 1.2 \text{ bbl/STB} \\ h &= 29 \text{ ft} \\ A &= 6000 \text{ acres} \end{split}$$

The available historical production data are listed below.

Time, Years	Np, MMSTB
2	11
5	14.3
8	16.5
11	18.6
16	21.9

Assuming that the projected ultimate water flood recovery factor is 25% when reaching the economic WOR limit, determine whether an opportunity exists to increase recovery beyond the projected estimate through an infill drilling or an injection well realignment program.

Solution

Step 1. Calculate the pore volume (V_P), initial oil in place at start of the waterflood N, and the projected ultimate oil production from:

$$\begin{split} V_P &= 7758 \text{Ah} \varphi \\ V_P &= 7758 (6000) (29) (0.15) = 202.484 \text{ MMBBL} \\ N &= \frac{(V_P) \left(1 - S_{wi} - S_{gi}\right)}{B_o} = \frac{202.484 (1 - 0.2 - 0.15)}{1.2} = 109.68 \text{ MMSTB} \\ N_P &= (RF)(N) = (0.25) \ (109.68) = 27.42 \text{ MMSTB} \end{split}$$

Step 2. Calculate the coefficients "a" and "b" of the volumetric sweep efficiency equation from:

$$\begin{split} a = & \frac{B_o}{(V_P)(1 - S_{orw} - S_{wi})} \\ a = & \frac{1.20}{(202.486 \times 10^{-6})(1 - 0.3 - 0.2)} = 0.01185 \times 10^{-6} \\ b = & \frac{S_{gi}}{1 - S_{orw} - S_{wi}} \\ b = & \frac{0.15}{1 - 0.3 - 0.2} = 0.3 \end{split}$$

Step 3. Calculate the volumetric sweep efficiency as a function of cumulative oil after gas fill-up from:

$$\begin{split} E_{VOL} &= a \ N_P + b \\ E_{VOL} &= 0.01185 \times 10^{-6} N_P + 0.3 \end{split}$$

N _p , MMSTB	E _{VOL} ,%		
11.0	43.0		
14.3	46.9		
16.5	49.5		
18.6	52.1		
21.9	56.0		
27.42	62.5		

- Step 4. The current volumetric sweep efficiency after producing 21.9 MMSTB is 56% of the projected ultimate value of 62.5%. This suggests that approximately 37.5% of the reservoir will not have been swept by the injected water when reaching the economic limit.
- Step 5. Assuming that by infill drilling and pattern realignment, the volumetric sweep efficiency can be increased to 80%, the expected recovery would be:

$$N_p = \frac{E_{VOL} - b}{a}$$

$$N_p = \frac{0.80 - 03}{0.01185 \times 10^{-6}} = 42.19 \text{ MMSTB}$$

Indicating an increase of 14.77 MMSTB over the ultimate projected recovery.

It should be pointed out that the use of the $E_{\rm VOL}$ equation provides only a rough estimate of the volumetric efficiency with the following limitations:

- Use after gas fill-up
- Accuracy of S_{gi}, S_{or}, and S_{wi}
- o Accuracy of the pore volume

Confinement Factor

Based on the basic principles of waterflood and the volumetric material balances, the confinement of the injected water and the displaced fluid to the flood pattern can be roughly estimated by calculating the confinement factor "CF" as defined by:

$$CF = \frac{{{V_p}\left[{\left({1 - {E_{vol}}} \right)\left({1 - {S_{wi}} - {S_{gi}}} \right)} \right] + \left[{{E_{vol}}\,{V_P} - \left({{W_{inj}} - {B_w}\,{W_P}} \right)} \right] + {N_p}\,{B_o}}}{{V_p}{\left({1 - {S_{wi}} - {S_{gi}}} \right)}}$$

Where:

$$E_{vol} = \left[\frac{B_o \left(\frac{N_p}{V_p} \right) + S_{gi}}{(1 - S_{wi} - S_{orw})} \right]$$

$$W_{if} = S_{gi} V_P$$

Where:

RF = recovery factor

CF = confinement factor

 V_P = flood area pore volume, bbl

 S_{wi} = water saturation at start of flood

 N_P = cumulative oil produced, STB

 B_0 = oil formation volume factor, bbl/STB

W_{if} = Gas fill-up volume; bbl

 W_{ini} = cumulative water injected, bbl

 W_P = cumulative water produced, bbl

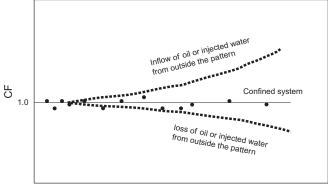
It should be pointed out that the above expression is only valid after free gas fillup. The CF provides an indication of the loss of the injection water or displaced fluid outside the flood area or indicates the inflow of oil or water from outside the flood area, or numerically,

CF = 1.0, indicates confined flood

CF < 1.0, indicates migration or loss outside the flood area

CF > 1.0, indicates inflow from outside the flood area

The concept of the CF can be illustrated graphically, as shown in Figure 14-62.



Cumulative water injected

FIGURE 14-62 Conformance Factor vs. Cum Water Inj.

The following example is used to illustrate the application of the confinement factor in monitoring and evaluate the injected water in displacing the oil. The CF technique, as shown below, is applied to a sector of a field containing one injection well and two producers. Using production and injection data for this sector; Dake (1978) preformed a comprehensive study on the field and indicated that all of the existing numerous sands zones in the sector were differentially depleted indicating a degree of connectivity between them. The sector data as well as the production and injection history are listed below:

- Pore volume " V_P " = 103.04 MMbbl
- $B_o = 1.318 \text{ bbl/STB}$
- $S_{wi} = 0.19$
- $S_{gi} = 0.0225$
- $S_{orw} = 0.28$

Time "t" (Month)	W _{inj} (MMbbl)	W _p (MMSTB)	N _p (MMSTB)
2	4.5835	0.0045	2.264
3	6.2115	0.0485	3.848
4	7.1873	0.0973	4.775
5	7.9035	0.1625	5.426
6	8.35	0.212	5.823
7	8.5229	0.2279	5.98
8	8.9446	0.3456	6.284
9	9.4712	0.5652	6.591
10	9.9866	0.7796	6.892
11	10.4623	1.0003	7.147
12	10.9406	1.2366	7.389
13	11.4671	1.5151	7.637
14	11.9775	1.8035	7.859
15	12.5358	2.1418	8.079
16	13.0146	2.4516	8.248
1 <i>7</i>	13.4724	2.7574	8.4
18	13.9223	3.0683	8.539
19	14.2897	3.3317	8.643
20	14.7365	3.6695	8.752
21	15.1849	4.0179	8.852
22	15.6347	4.3647	8.955
23	16.0305	4.6845	9.031
24	16.4398	5.0148	9.11
25	16.8735	5.3275	9.231

Applying the confinement factor equation requires calculating the volumetric sweep efficiency as a function of cumulative water injected " $W_{\rm inj}$ " and

cumulative oil produced "N_P". The calculations involve applying the following two equations and expressing the results in a tabulated form, as shown below:

$$\begin{split} E_{vol} = \left[\frac{B_o\left(\frac{N_p}{V_p}\right) + S_{gi}}{(1 - S_{wi} - S_{orw})} \right] \\ CF = \frac{V_p \left[(1 - E_{vol}) \left(1 - S_{wi} - S_{gi}\right) \right] + \left[E_{vol} \, V_P - \left(W_{inj} - B_w \, W_P\right) \right] + N_p \, B_o}{V_p \left(1 - S_{wi} - S_{gi}\right)} \end{split}$$

Time "t" (month)	W _{inj} (MMbbl)	W _p (MMSTB)	N _p (MMSTB)	E _{vol}	CF
2	4.5835	0.0045	2.264	0.0971	1.0066
3	6.2115	0.0485	3.848	0.1354	1.0231
4	7.1873	0.0973	4.775	0.1578	1.0328
5	7.9035	0.1625	5.426	0.1735	1.0396
6	8.35	0.212	5.823	0.1831	1.0438
7	8.5229	0.2279	5.98	0.1869	1.0454
8	8.9446	0.3456	6.284	0.1942	1.0486
9	9.4712	0.5652	6.591	0.2016	1.0518
10	9.9866	0.7796	6.892	0.2089	1.0549
11	10.4623	1.0003	7.147	0.2151	1.0576
12	10.9406	1.2366	7.389	0.2209	1.0601
13	11.4671	1.5151	7.637	0.2269	1.0627
14	11.9775	1.8035	7.859	0.2323	1.0650
15	12.5358	2.1418	8.079	0.2376	1.0673
16	13.0146	2.4516	8.248	0.2417	1.0691
17	13.4724	2.7574	8.4	0.2453	1.0707
18	13.9223	3.0683	8.539	0.2487	1.0721
19	14.2897	3.3317	8.643	0.2512	1.0732
20	14.7365	3.6695	8.752	0.2538	1.0744
21	15.1849	4.0179	8.852	0.2563	1.0754
22	15.6347	4.3647	8.955	0.2587	1.0765
23	16.0305	4.6845	9.031	0.2606	1.0773
24	16.4398	5.0148	9.11	0.2625	1.0781
25	16.8735	5.3275	9.231	0.2654	1.0794

The above calculations of the confinement factor "CF" suggest that some the oil inflow from outside the sector had occurred during the displacement process.

Waterflood Decline Curve Analysis

It should be pointed out that there are many other waterflood evaluation methodologies ranging from semi-analytical and empirical tools, traditional and modern DCA methods, and numerous diagnostic-based plots that all should be simultaneously used to evaluate the performance of a waterflood project to ensure a reliable prediction of the EUR. Several of these evaluation tools are presented next.

Traditional Decline Curve Analysis

As discussed later in Chapters 16 and 18, the decline curve analysis is an analytical approach that uses a set of mathematical expressions for analyzing the decline in the well production rate profile and forecasting its future production performances. Arps (1945) suggested that the fluid production rate decline profile can be described by an empirical relationship of production rate versus time as given by:

$$q_t = \frac{q_i}{\left(1 + bD_i t\right)^{1/b}}$$

where

 $q_t = \text{fluid flow rate at time t, MMscf/day}$

q_i = initial fluid flow rate, MMscf/day

t = time, days

D_i =initial decline rate, day⁻¹

b = Arps' decline-curve exponent

The "curvature or the shape" of the rate-versus-time decline curve profile is impacted by the value of exponent "b." Based on the value of the exponent "b," Arps identified the following three members of the hyperbolic family of relationships:

Case	b	Rate-Time Relationship	Cumulative-Time Relationship
Exponential	b = 0	$q_t = q_i \ exp \ (-D_i t)$	$G_{p(t)} = \frac{(q_i - q_t)}{D_t}$
Hyperbolic	0 < b < 1	$q_t = \frac{q_i}{(1 + bD_i t)^{1/b}}$	$G_{p(t)} = \left[\frac{\left(q_{i}\right)}{D_{i}(1-b)}\right] \left[1 - \left(\frac{q_{t}}{q_{i}}\right)^{1-b}\right]$
Harmonic	b = 1	$q_t = \frac{q_i}{(1 + D_i t)}$	$G_{p(t)} = \left(\frac{q_i}{D_i}\right) \ \text{In} \ \left(\frac{q_i}{q_t}\right)$

The natural fluid decline rate of a production well is essentially related to and impacted by the decline in the reservoir average pressure as well as the degree of gas liberation in oil reservoirs. Under waterflood projects, on the other hand, reservoir pressure is generally tend to be kept at a certain level to maintain a voidage replacement ratio of 1 and, therefore, the decline in the oil rate is governed by the reduction in the oil saturation and, consequently, the reduction in its relative permeability. This indicates that the oil production rate in a reservoir under waterflood process does not directly depend on time or pressure, but it depends on:

- water injection volume and rate;
- volumetric sweep efficiency;
- relative permeability ratio; and
- maximum allowable total production rate.

As shown in Figure 14-63, field cases as well as analytical and numerous simulation studies suggest that in a field under waterflood project, the well oil rate profile follows an exponential incline from the fill-up time to water

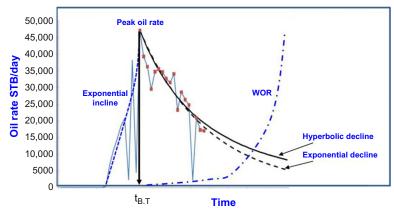


FIGURE 14-63 Water flood decline curve.

breakthrough and thereafter follows a hyperbolic or exponential decline. However, due to major differences between the primary depletion process and the fundamental of waterflood process, the extended use of the Arps decline curve analysis expressions for waterflood may cause significant ambiguity in forecasting oil production performance and reserves.

To apply or develop a decline curve analysis procedure to a secondary recovery process, the framework and the required criteria as specified by Buckley-Leverett equation for two-phase immiscible flow must be met. It should be pointed out that all waterflood DCA methods incorporate some application restrictions, including:

- o only applied after water breakthrough;
- when WOR >5 or $f_w > 60\%$;
- o injection and fluid production rates remain stable;
- o voidage replacement ratio "VRR" is close to or equal to 1; and
- \circ the cumulative water injected should be >25% of the hydrocarbon pore volume.

The following section reviews recent developments waterflood DCA and presents simple tools for forecasting waterflood performance.

Yang's Decline Analysis Model

The semi-log linear relationship between the relative permeability ratio k_{ro}/k_{rw} and water saturation can be expressed as:

$$\frac{k_{ro}}{k_{rw}} = ae^{bS_w}$$

On the basis of the Buckley-Leverett equation and the assumption of the validity of the above relationship of k_{ro}/k_{rw} as a function S_w , Yang (2008)

proposed the following analytical expression that can be used to forecast water-flood performance:

$$f_{o}f_{w} = \left(\frac{E_{vol}}{b}\right) \left(\frac{V_{P}}{N_{L}}\right) \tag{14-108}$$

where

 $f_w = water-cut,$

 $f_o = oil-cut$,

 $E_{vol} = volumetric sweep efficiency,$

 V_P = total pattern pore volume, bbl,

 N_L = cumulative liquid produced; i.e. $N_L = N_P + W_P$, bbl, and

b = relative permeability parameter "b".

The explicit determination of the parameters in Equation 14-108 is generally unnecessary unless the purpose is to calculate the volumetric sweep efficiency. Referring to Figure 14-68, Yang pointed out that when the volumetric sweep efficiency is stabilized and becomes constant, the future product $(f_o\ f_w)_{future}$ of Equation 14-108 at any assumed future cumulative liquid production $(N_L)_{future}$ value can be extrapolated from a selected reference point with the coordinate of $(f_o\ f_w\ \&\ N_L)_{reference}$, by applying the following expression:

$$(f_o f_w)_{future} = C[(f_o f_w)_{reference}] \left[\frac{(N_L)_{reference}}{(N_L)_{future}} \right]$$
 (14-109)

The coefficient "C" is a regression parameter that was not included in Yang's model and should be set equal to 1, i.e., C=1. However, Ahmed (2018) pointed out that if the selected reference point $(f_o f_w \& N_L)_{reference}$ is located within the observed historical data, the regression parameter C that can be adjusted to match observed values of $(f_o f_w)$.

It should be pointed Equation 14-109 can be only applied after water breakthrough; preferably when WOR > 5 bbl/bbl.

The specific steps of using Equation 14-109 and predict future well performance are summarized below:

1) Using the available historical production data after water breakthrough, plot on a regular scale (f_o f_w) vs. N_L. Notice that after breakthrough, the total cumulative liquid production "N_L" and liquid production rate "q_L" are defined by the following equalities:

$$W_{inj} = W_{if} + (W_P + N_P) = W_{if} + N_L$$

 $N_L = W_{inj} - W_{if}$ (14-110)

$$q_{L} = i_{w} = q_{o} + q_{w} \tag{14-111}$$

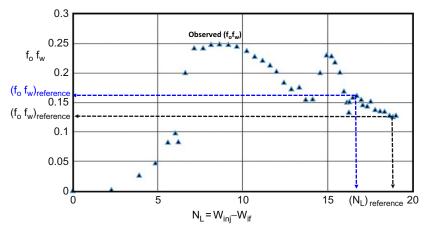


FIGURE 14-64 Two possible locations for the reference point.

- 2) As illustrated in Figure 14-64, select a reference point $(f_o f_w \& N_L)_{reference}$ on the decline curve trend; e.g., the last point on the observed data plot; however, Ahmed (2018) suggests selecting a different reference point on the decline curve before the last recorded data point and adjust the regression coefficient "C" to match the observed $(f_o f_w)$ as a function of N_L .
- 3) Based on the water injection optimization planning, pattern balancing, and operational policy, assume a set of several values of future cumulative water injection W_{inj} and water injection rate i_w and determine the corresponding cumulative liquid production and rate by applying the equality:

$$\begin{split} \left(N_{L}\right)_{future} &= \left(W_{inj}\right)_{assumed} - W_{if} \\ \left(q_{L}\right)_{future} &= \left(i_{w}\right)_{assumed} \end{split}$$

4) Based on the reference point $(f_o f_w \& N_L)_{reference}$ and the assumed set of $(N_L)_{future}$ values in Step 3, calculate the corresponding future $(f_o f_w)_{future}$ by applying Equation 14-109, that is:

$$\left(f_{o}f_{w}\right)_{\text{future}} = C \left[\left(f_{o}f_{w}\right)_{\text{reference}}\right] \left[\frac{\left(N_{L}\right)_{\text{reference}}}{\left(N_{L}\right)_{\text{future}}}\right]$$

Notice that the parameter C=1 if the last observed values of $f_{\rm o}$ $f_{\rm w}$ & N_L are selected as the reference point.

5) Using future $(f_0 f_w)_{future}$ values of Step 4, forecast well performance by the applying the following relationships:

$$(f_o)_{future} = \frac{1}{2} \left[1 - \sqrt{1 - 4 \, C(f_o f_w)_{future}} \right]$$
 (14-112)

$$(f_{\rm w})_{\rm future} = 1 - (f_{\rm o})_{\rm future}$$
 (14-113)

$$(q_o)_{future} = (f_o)_{future} (i_w)_{future}$$
 (14-114)

$$(q_w)_{\text{future}} = (f_w)_{\text{future}} (i_w)_{\text{future}}$$
 (14-115)

Example 14-27

The observed data as well as injection policy on a pattern under waterflood are listed below:

Fill-up volume " W_{if} " = 2.315 MMSTB

Initial oil in place at start of the flood = 65 MMSTB

 $S_{wi} = 0.19$

 $S_{orw} = 0.28$

 $S_{gi} = 0.0225$

Pore volume = 103.04 MMbbl

	W_{inj}	Q _o	Q _w MMSTB/		f _o = 1	N _p	W_p	$N_{L} = N_{p} + W_{p}$	
Date	MMSTB	mon	mon	$f_{\mathbf{w}}$	- f _w	•	-	MMSTB	$f_{\rm o} \; f_{\rm w}$
Jul-06	2.315	0	0	0	1	0	0	0	0
Aug-06	4.5835	2.264	0.0045	0.002	0.998	2.264	0.0045	2.2685	0.0020
Sep-06	6.2115	1.584	0.0440	0.027	0.973	3.848	0.0485	3.8965	0.0263
Oct-06	7.1873	0.927	0.0488	0.05	0.95	4.775	0.0973	4.8723	0.0475
Nov-06	7.9035	0.651	0.0652	0.091	0.909	5.426	0.1625	5.5885	0.0827
Dec-06	8.3500	0.397	0.0496	0.111	0.889	5.823	0.2120	6.0350	0.0987
Jan-07	8.5229	0.157	0.0159	0.092	0.908	5.98	0.2279	6.2079	0.0835
Feb-07	8.9446	0.304	0.1176	0.279	0.721	6.284	0.3456	6.6296	0.2012
Mar-07	9.4712	0.307	0.2196	0.417	0.583	6.591	0.5652	7.1562	0.2431
Apr-07	9.9866	0.301	0.2144	0.416	0.584	6.892	0.7796	7.6716	0.2429
May-07	10.4623	0.255	0.2207	0.464	0.536	7.147	1.0003	8.1473	0.2487
Jun-07	10.9406	0.242	0.2363	0.494	0.506	7.389	1.2366	8.6256	0.2500
Jul-07	11.4671	0.248	0.2785	0.529	0.471	7.637	1.5151	9.1521	0.2492
Aug-07	11.9775	0.222	0.2883	0.565	0.435	7.859	1.8035	9.6625	0.2458
Sep-07	12.5358	0.22	0.3384	0.606	0.394	8.079	2.1418	10.2208	0.2388
Oct-07	13.0146	0.169	0.3098	0.647	0.353	8.248	2.4516	10.6996	0.2284
Nov-07	13.4724	0.152	0.3058	0.668	0.332	8.4	2.7574	11.1574	0.2218
Dec-07	13.9223	0.139	0.3108	0.691	0.309	8.539	3.0683	11.6073	0.2135
Jan-08	14.2897	0.104	0.2635	0.717	0.283	8.643	3.3317	11.9747	0.2029
Feb-08	14.7365	0.109	0.3377	0.756	0.244	8.752	3.6695	12.4215	0.1845
Mar-08	15.1849	0.1	0.3484	0.777	0.223	8.852	4.0179	12.8699	0.1733
Apr-08	15.6347	0.103	0.3468	0.771	0.229	8.955	4.3647	13.3197	0.1766
May-08	16.0305	0.076	0.3198	0.808	0.192	9.031	4.6845	13.7155	0.1551
Jun-08	16.4398	0.079	0.3303	0.807	0.193	9.11	5.0148	14.1248	0.1558
Jul-08	16.8735	0.121	0.3127	0.721	0.279	9.231	5.3275	14.5585	0.2012
Aug-08	17.2447	0.134	0.2372	0.639	0.361	9.365	5.5647	14.9297	0.2307
Sep-08	17.5324	0.103	0.1847	0.642	0.358	9.468	5.7494	15.2174	0.2298

Continued

		Qo	Q_{w}					$N_L = N_p$	
	W_{inj}	MMSTB/	MMSTB/		$f_o = 1$	N_p	W_p	$+ W_p$	
Date	MMSTB	mon	mon	$f_{\mathbf{w}}$	$-f_{\mathbf{w}}$	MMSTB	MMSTB	MMSTB	$f_{o} f_{w}$
Oct-08	17.7368	0.066	0.1383	0.677	0.323	9.534	5.8878	15.4218	0.2187
Nov-08	18.0296	0.082	0.2109	0.72	0.28	9.616	6.0986	15.7146	0.2016
Dec-08	18.2739	0.053	0.1912	0.783	0.217	9.669	6.2899	15.9589	0.1699
Jan-09	18.4360	0.03	0.1322	0.815	0.185	9.699	6.4220	16.1210	0.1508
Feb-09	18.5681	0.021	0.1111	0.841	0.159	9.72	6.5331	16.2531	0.1337
Mar-09	18.6004	0.006	0.0263	0.814	0.186	9.726	6.5594	16.2854	0.1514
Apr-09	18.8024	0.04	0.1620	0.802	0.198	9.766	6.7214	16.4874	0.1588
May-09	19.0377	0.048	0.1873	0.796	0.204	9.814	6.9087	16.7227	0.1624
Jun-09	19.2773	0.046	0.1936	0.808	0.192	9.86	7.1023	16.9623	0.1551
Jul-09	19.3784	0.018	0.0831	0.822	0.178	9.878	7.1854	17.0634	0.1463
Aug-09	19.6355	0.045	0.2121	0.825	0.175	9.923	7.3975	17.3205	0.1444
Sep-09	19.8280	0.036	0.1565	0.813	0.187	9.959	7.5540	17.5130	0.1520
Oct-09	20.1068	0.046	0.2328	0.835	0.165	10.005	7.7868	17.7918	0.1378
Nov-09	20.3908	0.046	0.2380	0.838	0.162	10.051	8.0248	18.0758	0.1358
Dec-09	20.6516	0.042	0.2189	0.839	0.161	10.093	8.2436	18.3366	0.1351
Jan-10	20.9364	0.043	0.2418	0.849	0.151	10.136	8.4854	18.6214	0.1282
Feb-10	21.1459	0.031	0.1785	0.852	0.148	10.167	8.6639	18.8309	0.1261
Mar-10	21.3247	0.027	0.1518	0.849	0.151	10.194	8.8157	19.0097	0.1282

After 44 months, the water injection rate is maintained at a constant injection rate of 0.2513 MMbbl/mon. Using Yang's method and as well as the proposed modification of including the regression parameter C, predict the production performance to January 2013.

Solution

- 1. As shown in Figure 14-68, plot $(f_o f_w)$ vs. N_L on a regular scale and select the following reference point: $(f_o f_w \& N_L)_{reference} = (0.1624, 16.7227)$.
- 2. Using the reference point $(f_o f_w \& N_L)_{reference} = (0.1624,16.7227)$, perform the required calculations in the following tabulated form and assuming using a regression parameter C = 1:

Date	W _{inj} MMSTB	N _L MMSTB	(f _o f _w) _{future}	$(f_o)_{future}$	$(f_w)_{future}$		q _w MMSTB/ day	г	W _p MMSTB
1	2	3	4	5	6	7	8	9	10
9-May	19.0377	16.723	0.1624	0.204	0.796	0.048	0.1873	9.814	6.9087
9-Jun	19.2773	16.962	0.1601	0.2	8.0	0.046	0.1936	9.86	7.1023
9-Jul	19.3784	17.063	0.1591	0.199	0.801	0.018	0.0831	9.878	7.1854
9-Aug	19.6355	17.321	0.1568	0.195	0.805	0.045	0.2121	9.923	7.3975
9-Sep	19.828	17.513	0.1551	0.192	0.808	0.036	0.1565	9.959	7.554
9-Oct	20.1068	17.792	0.1526	0.188	0.812	0.046	0.2328	10.005	7.7868

Continued

						q_{o}	$\mathbf{q}_{\mathbf{w}}$		
	W_{inj}	N_L	$(f_o$				MMSTB/	N_p	W_p
Date	MMSTB	MMSTB	$f_w)_{future}$	$(f_o)_{future}$	$(f_w)_{future}$	day	day	MMSTB	MMSTB
9-Nov	20.3908	18.076	0.1502	0.184	0.816	0.046	0.238	10.051	8.0248
9-Dec	20.6516	18.337	0.1481	0.181	0.819	0.042	0.2189	10.093	8.2436
10-Jan	20.9364	18.621	0.1458	0.177	0.823	0.043	0.2418	10.136	8.4854
10-Feb	21.1459	18.831	0.1442	0.175	0.825	0.031	0.1785	10.167	8.6639
10-Mar	21.3247	19.01	0.1428	0.173	0.827	0.027	0.1518	10.194	8.8157
10-Apr	21.576	19.261	0.141	0.17	0.83	0.043	0.2086	10.237	9.0243
10-May	21.8273	19.512	0.1392	0.167	0.833	0.042	0.2093	10.279	9.2336
10-Jun	22.0786	19.764	0.1374	0.164	0.836	0.041	0.21	10.32	9.4436
10-Jul	22.3299	20.015	0.1357	0.162	0.838	0.041	0.2106	10.361	9.6542
10-Aug	22.5812	20.266	0.134	0.159	0.841	0.04	0.2112	10.401	9.8654
10-Sep	22.8325	20.517	0.1324	0.157	0.843	0.039	0.2118	10.44	10.0772
10-Oct	23.0838	20.769	0.1307	0.155	0.845	0.039	0.2124	10.479	10.2896
	23.3351		0.1292	0.152	0.848	0.038	0.213	10.517	10.5026
10-Dec	23.5864	21.271	0.1277	0.15	0.85	0.038	0.2135	10.555	10.7161
11-Jan	23.8377	21.523	0.1262	0.148	0.852	0.037	0.2141	10.592	10.9302
11-Feb	24.089	21.774	0.1247	0.146	0.854	0.037	0.2146	10.629	11.1448
	24.3403		0.1233		0.856	0.036	0.2151	10.665	11.3599
	24.5916		0.1219	0.142	0.858	0.036	0.2156	10.701	11.5755
11-May	24.8429	22.528	0.1205	0.14	0.86	0.035	0.2161	10.736	11.7916
11-Jun	25.0942		0.1192		0.862	0.035	0.2165	10.771	12.0081
11-Jul	25.3455	23.03	0.1179	0.137	0.863	0.034	0.217	10.805	12.2251
	25.5968		0.1166	0.135	0.865	0.034	0.2174	10.839	12.4425
	25.8481		0.1154	0.133	0.867	0.033	0.2178	10.872	12.6603
11-Oct	26.0994	23.784	0.1142	0.131	0.869	0.033	0.2183	10.905	12.8786
	26.3507		0.113	0.13	0.87	0.033	0.2187	10.938	13.0973
	26.602		0.1118		0.872	0.032	0.2191	10.97	13.3164
-	26.8533		0.1107	0.127	0.873	0.032	0.2195	11.002	13.5359
	27.1046		0.1095		0.875	0.031	0.2198	11.033	13.7557
	27.3559		0.1084		0.876	0.031	0.2202	11.064	13.9759
•	27.6072		0.1074		0.878	0.031	0.2206	11.095	14.1965
,	27.8585		0.1063		0.879	0.03	0.2209	11.125	14.4174
12-Jun	28.1098		0.1053		0.88	0.03	0.2213	11.155	14.6387
12-Jul	28.3611		0.1043		0.882	0.03	0.2216	11.185	14.8603
	28.6124		0.1033		0.883	0.029	0.2219	11.214	15.0822
-	28.8637		0.1023		0.884	0.029	0.2222	11.243	15.3044
	29.115	26.8	0.1013		0.886	0.029	0.2225	11.272	15.5269
	29.3663		0.1004		0.887	0.028	0.2229	11.3	15.7498
	29.6176		0.0995		0.888	0.028	0.2232	11.328	15.973
	29.8689		0.0986		0.889	0.028	0.2234	11.356	16.1964

Detailed calculations as documented in Columns 2–10 from April 2010 to January 2013 are shown below:

Column 2: $W_{inj} = 21.3247 + 0.2513 \times Total$ elapsed time from March 2010

Column 3: $(N_L)_{future} = W_{inj} - W_{if} = W_{inj} - 2.315$ Column 4: $(f_0 f_w)_{future} = (f_0 f_w)_{reference} (N_L)_{reference} / (N_L)_{future} = 0.1624 \times 16.7227 / (N_L)_{future}$ Column 5: $(f_0)_{future} = \frac{1}{2} \left[1 - \left[1 - 4C \left(f_0 f_w\right)_{future}\right]\right]^{0.5}$; where C = 1

Column 6: $(f_w)_{future} = 1 - (f_o)_{future}$

Column 7: $(q_o)_{future} = (i_w)_{future} (f_o)_{future} = 0.2513 (f_o)_{future}$ Column 8: $(q_w)_{future} = (i_w)_{future} (f_w)_{future} = 0.2513 (f_w)_{future}$

Column 9: $(\dot{N}_P)_{future} = (N_P)_{reference} \sum q_o$

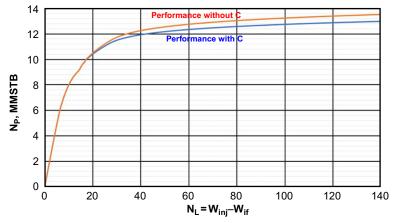


FIGURE 14-65 Waterflood performance of Example (14-27).

Figure 14-65 documents the impact of the correction factor C on the cumulative oil. The optimum value of C = 0.912134 was obtained by regression routine to match the observed oil cut " f_o ."

The Volumetric Sweep Efficiency Approach

As presented earlier in this chapter, the volumetric sweep efficiency " $E_{\rm VOL}$ " is the percentage of the total reservoir contacted by the injected fluid. and is the resulting product of $E_{\rm A}$ and $E_{\rm V}$ at any time during the waterflood process:

$$E_{VOL} = E_A E_V$$

The E_{vol} provides an indication of the fraction of the reservoir that has been swept by the injected water. This efficiency quantitatively reflects the potential for additional oil recovery that exists in the unswept portion of the reservoir and is considered one of the main ingredients of waterflood surveillance techniques. As indicated earlier, E_{vol} can be roughly estimated after the **gas fill-up** by the following expression:

$$E_{vol} = \left[\frac{B_o}{(V_P)(1-S_{wi}-S_{orw})}\right]N_P + \frac{S_{gi}}{(1-S_{wi}-S_{orw})}$$

Where:

 $E_{vol} = volumetric sweep efficiency$

 $S_{\mathrm{wi}} = \mathrm{water} \; \mathrm{saturation} \; \mathrm{at} \; \mathrm{the} \; \mathrm{start} \; \mathrm{of} \; \mathrm{the} \; \mathrm{waterflood}$

 V_P = pore volume, bbls

 S_{orw} = residual oil solution to water

 $S_{\mathrm{gi}} = \mathrm{gas}$ saturation at the start of the flood

N_P = cumulative oil produced at any time during the fluid

Based on the concept of the volumetric sweep efficiency, Ahmed (2018) suggested a simplified and practical approach to forecast future waterflood production performance after water breakthrough. The proposed methodology, as summarized in the following steps, based on using the observed production data collected after the fill-up period; i.e. after "Wif" bbl of cumulative water injected has been injected:

Step 1. Using the observed cumulative oil "N_P" data, calculate the volumetric sweep efficiency "E_{vol}":

$$E_{vol} = \left[\frac{B_o}{(V_P)(1 - S_{wi} - S_{orw})}\right] N_P + \frac{S_{gi}}{(1 - S_{wi} - S_{orw})}$$

Step 2. Plot $[(W_{ini}-W_{if})/E_{vol}]$ versus cumulative liquid produced " N_L " on a Cartesian scale and draw the best straight-line as expressed by:

$$\left[\left(W_{inj}-W_{if}\right)/E_{vol}\right]=a+b\,N_L$$

Where "a" and "b" are intercept and slope respectively

Step 3. Based on the water injection optimization planning, pattern balancing, and operational policy, assume a set of values of future cumulative water injection W_{ini} and determine the corresponding volumetric sweep efficiency, cumulative oil production "N_P", and cumulative water production "W_P" by applying the following three expressions:

$$\begin{split} E_{vol} &= \left[\frac{W_{inj} - W_{if}}{a + b \left(W_{inj} - W_{if}\right)}\right] \\ N_P &= \left[E_{vol} - \frac{S_{gi}}{(1 - S_{wi} - S_{orw})}\right] \left[\frac{(V_P)(1 - S_{wi} - S_{orw})}{B_o}\right] \\ W_P &= \left(W_{inj} - W_{if}\right) - N_P \end{split}$$

To illustrate Ahmed's recommended simplified methodology, the data given in Example (4-27) are re-used to forecast future waterflood production and also to compare with Yang's decline curve approach

Example 14-28.

Re-work Example 14-28 by using the volumetric sweep efficiency approach

Step 1. Using the observed cumulative oil " N_P " data, calculate the volumetric sweep efficiency " E_{vol} ":

$$\begin{split} E_{vol} = & \left[\frac{B_o}{(V_P)(1 - S_{wi} - S_{orw})} \right] N_P + \frac{S_{gi}}{(1 - S_{wi} - S_{orw})} \\ E_{vol} = & \left[\frac{1.318}{(103.04)(1 - 0.19 - 0.28)} \right] N_P + \frac{0.0225}{(1 - 0.19 - 0.28)} \end{split}$$

$$E_{vol} = 0.0241 N_P + 0.0425$$

Time "t" Month	Date	Winj MMSTB	$N_L = W_{inj} - W_{if}$ $MMSTB$	Np MMSTB	Evol
1	Jul-06	2.315	0	0	0.042453
2	Aug-06	4.5835	2.2685	2.264	0.097114
3	Sep-06	6.2115	3.8965	3.848	0.135357
4	Oct-06	7.1873	4.8723	4.775	0.157739
5	Nov-06	7.9035	5.5885	5.426	0.173456
6	Dec-06	8.35	6.035	5.823	0.183041
7	Jan-07	8.5229	6.2079	5.98	0.186832
8	Feb-07	8.9446	6.6296	6.284	0.194171
9	Mar-07	9.4712	7.1562	6.591	0.201583
10	Apr-07	9.9866	7.6716	6.892	0.208851
11	May-07	10.4623	8.1473	7.147	0.215007
12	Jun-0 <i>7</i>	10.9406	8.6256	7.389	0.22085
13	Jul-07	11.4671	9.1521	7.637	0.226838
14	Aug-07	11.9775	9.6625	7.859	0.232198
15	Sep-07	12.5358	10.2208	8.079	0.237509
16	Oct-07	13.0146	10.6996	8.248	0.241589
1 <i>7</i>	Nov-07	13.4724	11.1574	8.4	0.245259
18	Dec-07	13.9223	11.6073	8.539	0.248615
19	Jan-08	14.2897	11.9747	8.643	0.251126
20	Feb-08	14.7365	12.4215	8.752	0.253758
21	Mar-08	15.1849	12.8699	8.852	0.256172
22	Apr-08	15.6347	13.3197	8.955	0.258659
23	May-08	16.0305	13.7155	9.031	0.260494
24	Jun-08	16.4398	14.1248	9.11	0.262401
25	Jul-08	16.8735	14.5585	9.231	0.265323
26	Aug-08	17.2447	14.9297	9.365	0.268558
27	Sep-08	17.5324	15.2174	9.468	0.271045
28	Oct-08	17.7368	15.4218	9.534	0.272638
29	Nov-08	18.0296	15.7146	9.616	0.274618
30	Dec-08	18.2739	15.9589	9.669	0.275897
31	Jan-09	18.436	16.121	9.699	0.276622
32	Feb-09	18.5681	16.2531	9.72	0.277129

Time "t" Month	Date	Winj MMSTB	$N_L = W_{inj} - W_{if}$ $MMSTB$	Np MMSTB	Evol
33	Mar-09	18.6004	16.2854	9.726	0.277274
34	Apr-09	18.8024	16.4874	9.766	0.278239
35	May-09	19.0377	16.7227	9.814	0.279398
36	Jun-09	19.2773	16.9623	9.86	0.280509
37	Jul-09	19.3784	17.0634	9.878	0.280943
38	Aug-09	19.6355	17.3205	9.923	0.28203
39	Sep-09	19.828	17.513	9.959	0.282899
40	Oct-09	20.1068	17.7918	10.005	0.28401
41	Nov-09	20.3908	18.0758	10.051	0.28512
42	Dec-09	20.6516	18.3366	10.093	0.286134
43	Jan-10	20.9364	18.6214	10.136	0.287173
44	Feb-10	21.1459	18.8309	10.167	0.287921
45	Mar-10	21.3247	19.0097	10.194	0.288573

Step 2. As shown in Figure (14-66), plot $[(W_{inj} - W_{if}) / E_{vol}]$ versus N_L on a Cartesian scale and draw the best straight-line as expressed by:

To give:
$$\begin{split} \left[\left(W_{inj}-W_{if}\right)/E_{vol}\right] = a+b\,N_L\\ \left[\left(W_{inj}-2.315\right)/E_{vol}\right] = 17.704+2.5229\,N_L \end{split}$$

Should be pointed out that after the fill-up period, $N_L = W_{\rm inj}$ - $W_{\rm if}$ Step 3. Future waterflood production forecast can be conveniently performed by assuming a future cumulative water injection $W_{\rm inj}$ and performing the calculations in the following tabulated form and applying the following expressions:

$$E_{vol} = \left[\frac{W_{inj} - W_{if}}{a + b \, N_L} \right] = \left[\frac{W_{inj} - 2.315}{17.704 + 2.5229 \left(W_{inj} - 2.315 \right)} \right]$$

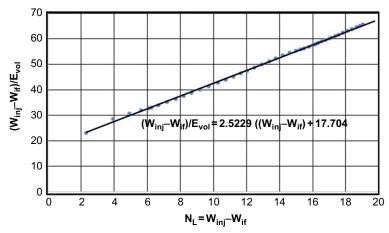


FIGURE 14-66 The volumetric sweep efficiency approach of Example (14-28).

$$\begin{split} N_P = & \frac{W_{inj} - 0.0425}{0.024} \\ W_P = & \left(W_{inj} - W_{if}\right) - N_P = \left(W_{inj} - 0.0425\right) - N_P \end{split}$$

Monthly oil and water rates are calculated based on the difference between two consecutive cumulative production during flowing time t and t+1, i.e.:

$$\begin{split} \left(Q_{o}^{}\right)_{t+1} &= \left(N_{P}\right)_{t+1} - \left(N_{P}\right)_{t} \\ \left(Q_{w}^{}\right)_{t+1} &= \left(W_{P}\right)_{t+1} - \left(W_{P}\right)_{t} \end{split}$$

Time			$N_L =$					
"t"		Winj	Winj-Wif		Np	Wp	Qo MMSTB/	Qw MMSTB/
Month	Date	MMSTB	MMSTB	Evol	MMSTB	MMSTB	mon	mon
1	Jul-06	2.315	0	0.04245	0	0	0	0
2	Aug-06	4.5835	2.2685	0.09711	2.264	0.0045	2.264	0.0045
3	Sep-06	6.2115	3.8965	0.13536	3.848	0.0485	1.5840	0.044
4	Oct-06	7.1873	4.8723	0.15774	4.775	0.0973	0.9270	0.0488
5	Nov-06	7.9035	5.5885	0.17346	5.426	0.1625	0.6510	0.0652
6	Dec-06	8.35	6.035	0.18304	5.823	0.212	0.3970	0.0496
7	Jan-07	8.5229	6.2079	0.18683	5.98	0.2279	0.1570	0.0159
8	Feb-07	8.9446	6.6296	0.19417	6.284	0.3456	0.3040	0.1176
9	Mar-07	9.4712	7.1562	0.20158	6.591	0.5652	0.3070	0.2196
10	Apr-07	9.9866	7.6716	0.20885	6.892	0.7796	0.3010	0.2144
11	May-07	10.4623	8.1473	0.21501	7.147	1.0003	0.2550	0.2207
12	Jun-07	10.9406	8.6256	0.22085	7.389	1.2366	0.2420	0.2363
13	Jul-07	11.4671	9.1521	0.22684	7.637	1.5151	0.2480	0.2785
14	Aug-07	11.9775	9.6625	0.23220	7.859	1.8035	0.2220	0.2883
15	Sep-07	12.5358	10.2208	0.23751	8.079	2.1418	0.2200	0.3384
16	Oct-07	13.0146	10.6996	0.24159	8.248	2.4516	0.1690	0.3098
17	Nov-07	13.4724	11.1574	0.24526	8.4	2.7574	0.1520	0.3058
18	Dec-07	13.9223	11.6073	0.24862	8.539	3.0683	0.1390	0.3108
19	Jan-08	14.2897	11.9747	0.25113	8.643	3.3317	0.1040	0.2635
20	Feb-08	14.7365	12.4215	0.25376	8.752	3.6695	0.1090	0.3377
21	Mar-08	15.1849	12.8699	0.25617	8.852	4.0179	0.1000	0.3484
22	Apr-08	15.6347	13.3197	0.25866	8.955	4.3647	0.1030	0.3468
23	May-08	16.0305	13.7155	0.26049	9.031	4.6845	0.0760	0.3198
24	Jun-08	16.4398	14.1248	0.26240	9.11	5.0148	0.0790	0.3303
25	Jul-08	16.8735	14.5585	0.26532	9.231	5.3275	0.1210	0.3127
26	Aug-08	17.2447	14.9297	0.26856	9.365	5.5647	0.1340	0.2372
27	Sep-08	17.5324	15.2174	0.27104	9.468	5.7494	0.1030	0.1847
28	Oct-08	17.7368	15.4218	0.27264	9.534	5.8878	0.0660	0.1383
29	Nov-08	18.0296	15.7146	0.27462	9.616	6.0986	0.0820	0.2109
30	Dec-08	18.2739	15.9589	0.27590	9.669	6.2899	0.0530	0.1912
31	Jan-09	18.436	16.121	0.27662	9.699	6.422	0.0300	0.1322
32	Feb-09	18.5681	16.2531	0.27713	9.72	6.5331	0.0210	0.1111
33	Mar-09	18.6004	16.2854	0.27727	9.726	6.5594	0.0060	0.0263
34	Apr-09	18.8024	16.4874	0.27824	9.766	6.7214	0.0400	0.162

Continued

Time			N _L =					
"t"		Winj	Winj-Wif		Np	Wp	Qo	Qw
		ŕ	•		-	•	MMSTB/	MMSTB/
Month	Date	MMSTB	MMSTB	Evol	MMSTB	MMSTB	mon	mon
35	May-09	19.0377	16.7227	0.27940	9.814	6.9087	0.0480	0.1873
36	Jun-09	19.2773	16.9623	0.28051	9.86	7.1023	0.0460	0.1936
37	Jul-09	19.3784	17.0634	0.28094	9.878	7.1854	0.0180	0.0831
38	Aug-09	19.6355	17.3205	0.28203	9.923	7.3975	0.0450	0.2121
39	Sep-09	19.828	17.513	0.28290	9.959	7.554	0.0360	0.1565
40	Oct-09	20.1068	17.7918	0.28401	10.005	7.7868	0.0460	0.2328
41	Nov-09	20.3908	18.0758	0.28512	10.051	8.0248	0.0460	0.238
42	Dec-09	20.6516	18.3366	0.28613	10.093	8.2436	0.0420	0.2189
43	Jan-10	20.9364	18.6214	0.28717	10.136	8.4854	0.0430	0.2418
44	Feb-10	21.1459	18.8309	0.28792	10.167	8.6639	0.0310	0.1785
45	Mar-10	21.3247	19.0097	0.28857	10.194	8.8157	0.0270	0.1518
46	Apr-10	21.576	19.261	0.29052	10.275	8.9862	0.0808	0.1705
47	May-10	21.8273	19.5123	0.29153	10.316	9.1959	0.0415	0.2098
48	Jun-10	22.0786	19.7636	0.29251	10.357	9.4065	0.0407	0.2106
49	Jul-10	22.3299	20.0149	0.29348	10.397	9.6178	0.0400	0.2113
50	Aug-10	22.5812	20.2662	0.29442	10.436	9.8298	0.0393	0.2120
51	Sep-10	22.8325	20.5175	0.29535	10.475	10.0426	0.0385	0.2128
52	Oct-10	23.0838	20.7688	0.29627	10.513	10.2561	0.0378	0.2135
53	Nov-10	23.3351	21.0201	0.29717	10.550	10.4702	0.0372	0.2141
54	Dec-10	23.5864		0.29805		10.6850		0.2148
55	Jan-11	23.8377		0.29891		10.9004		0.2154
56	Feb-11	24.089	21.774	0.29976		11.1165	0.0352	0.2161
57	Mar-11	24.3403	22.0253	0.30060			0.0346	0.2167
58	Apr-11	24.5916	22.2766	0.30142	10.726	11.5505	0.0340	0.2173
59	May-11	24.8429	22.5279	0.30223		11.7683	0.0335	0.2178
60	Jun-11	25.0942		0.30302		11.9867	0.0329	0.2184
61	Jul-11	25.3455	23.0305	0.30380	10.825	12.2057	0.0323	0.2190
62	Aug-11	25.5968		0.30457			0.0318	0.2195
63	Sep-11	25.8481	23.5331	0.30533	10.888	12.6452	0.0313	0.2200
64	Oct-11	26.0994		0.30607		12.8657		0.2205
65	Nov-11	26.3507		0.30680		13.0868		0.2210
66	Dec-11	26.602	24.287	0.30752		13.3083		0.2215
67	Jan-12	26.8533		0.30823		13.5303	0.0293	0.2220
68	Feb-12	27.1046		0.30892		13.7527	0.0288	0.2225
69	Mar-12	27.3559		0.30961		13.9756	0.0284	0.2229
70	Apr-12	27.6072	25.2922	0.31028		14.1990		0.2233
71	May-12	27.8585	25.5435	0.31095		14.4228		0.2238
72	Jun-12	28.1098	25.7948	0.31160	11.148	14.6470	0.0271	0.2242
73	Jul-12	28.3611	26.0461	0.31225		14.8716		0.2246
74	Aug-12	28.6124	26.2974	0.31288		15.0966		0.2250
75	Sep-12	28.8637	26.5487	0.31351		15.3220		0.2254
76	Oct-12	29.115	26.8	0.31412		15.5478		0.2258
77	Nov-12	29.3663	27.0513	0.31473		15.7740		0.2262
78	Dec-12	29.6176	27.3026	0.31533		16.0005	0.0248	0.2265
79	Jan-13		27.5539	0.31591		16.2274		0.2269
	, 10		_, .5555	3.3.7331		. 3,22, 1		

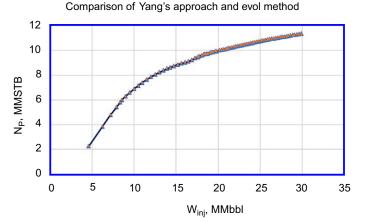


FIGURE 14-67 Comparison of Yang's approach and Evol approach.

Step 4. Figure (14-67) compares the extended the waterflood production forecast as calculated by Ahmed's approach and Yang's methodology. The calculations indicate compatible results between the two methods particularly during the early decline phase

Analysis of Oil and Water Production Data

The plot of the water-oil ratio or water cut as a function of the cumulative oil production or flowing time is commonly used tool for evaluating the waterflood performance. When plotted on a semi-log scale, it can produce a linear relationship that allows for the extrapolation of to the economic water-oil ratio or water cut for the determination of the EUR. Bondar and Blasingame (2002) documented some "Late-Time" linear extrapolation relationships that can be used to estimate the EUR in mature field under waterflood; including:

- log(WOR) versus cumulative oil produced "N_p"
- Oil rate "q₀" versus Np
- $\circ \quad log(q_o) \ versus \ time$
- o log(f_o) versus N_p
- \circ log(f_w) versus $\hat{N_p}$
- 1/f_w versus N_p

As pointed out earlier, the theory of the straight-line extrapolation methods; for example, the X-plot, WOR vs. time, etc., is based on the following two assumptions:

- o mobility ratio is equal to unity, i.e., M = 1;
- o plot of (k_{ro}/k_{rw}) versus S_w on a semi-log scale would produce a straight-line.

Bondar and Blasingame proposed several new "straight-line" plots for estimating the maximum recoverable oil reserves. Notably, the following two of these

"straight-line" approach techniques provided with accurate oil recovery estimate:

- o a plot of " $1/f_w$ " as a function of " N_p " should yield a straight-line trend that can be extrapolated to $1/f_w = 1$ to give the maximum recoverable reserves $(N_p)_{max}$
- o a plot of " $1/q_o$ " versus the material balance time " N_p/q_o " should yield a straight-line trend where the slope of this trend is equal to " $1/(N_p)_{max}$ ".

The suggested "straight-line" plot of $1/q_o$ versus N_p/q_o is expressed by:

$$1/q_{o} = a + b (N_{P}/q_{o})$$
 (14-116)

Re-arranging to give:

$$1 = a q_0 + b N_P$$

Which indicates that when the oil rate decline to zero, i.e. $q_o\!=\!0$, the maximum cumulative oil " $(N_p)_{max}$ " is obtained by taking the reciprocal of 1/slope; i.e.:

$$(N_p)_{max} = 1/b$$

The authors indicated that the $1/q_o$ versus N_p/q_o plot can provides a remarkable "straightening" of the data and correspond quite well to the results obtained by the "conventional" WOR techniques. It should be pointed out that the proposed approach can be only applied for mature waterflood field with observed $f_w > 50\%$.

As an alternative to DCA methods, Nazarenko (2016) presented several empirical models that are based on a linear relationship that could exist in mature waterflood projects between cumulative oil production " N_P " and cumulative liquid " N_L ". It should be pointed out that all straight-line extrapolation methodologies for recoverable oil estimation as listed in this chapter can only applied when water cut is more than 50%. The quality of the forecast by these empirical relationships depends on the quality of initial data and selected history matching period of the observed data. Some of these "straight-line" relationships as listed by Bondar and Blasingame (2002) and Nazarenko (2016) are presented below:

$$N_P = a + bln(N_L)$$
 (14-117)

$$ln(N_P) = a + b ln(N_L)$$
 (14-118)

$$N_P = a + [b/(N_L)^{0.5}]$$
 (14-119)

Figure 14-68 documents and compares the straight-line relationships resulting from the application of Equations 14-116 through 14-119 as diagnostic production plots using the production data given in Example 14-27. The estimated maximum recoverable reserves $(N_p)_{\rm max}$ of 16.8 MMSTB from the plot of "1/qo" versus N_p/q_o compares favorably with Yang's estimated maximum cumulative production.

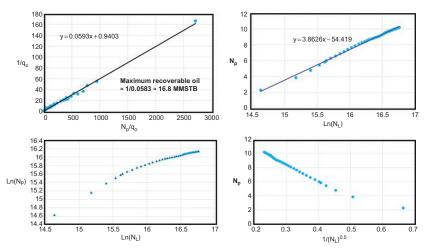


FIGURE 14-68 Analysis of Oil Diagnostic plots.

Water Injection Efficiency

Cobb and Smith (2006) developed an approach for estimating the waterflood injection efficiency " $E_{\rm inj}$ ". Cobb and Smith approach should be viewed s reliable additional diagnostic tool to monitor and evaluating the performance of a waterflood. The approach is based on the following three interrelating terms:

a) Movable Oil "MoIL":

The movable oil is defined as the maximum total oil volume available for water displacement as given by:

$$M_{oil} = (V_P) (1 - S_{wi} - S_{orw})$$
 (14-120)

Where (V_P) is the pore volume

b) Maximum Recovery Factor "(RF)_{max}":

The absolute maximum oil recovery factor is defined as maximum recovery that can be obtained after injecting an infinite cumulative water volume in the reservoir; i.e. $W_{inj} = \infty$, resulting in a vertical sweep efficiency "E_v" and areal sweep efficiency "E_A" of reaching 100%, to give:

$$\left(RF\right)_{max}=E_{A}\,E_{V}\left(E_{D}\right)_{max}=\left(1\right)\left(1\right)\left(E_{D}\right)$$

The maximum displacement efficiency " E_D " is obtained when the oil saturation is reduced to S_{orw} , to give the following expression for defining (RF)_{max}:

$$(RF)_{\text{max}} = \frac{1 - S_{\text{wi}} - S_{\text{orw}}}{1 - S_{\text{wi}}}$$
 (14-121)

The maximum "possible" recovery factor from the waterflood pattern should include that of the primary recovery factor "(RF)_{primary}", i.e.:

$$(RF)_{pattern} = (RF)_{primary} + (RF)_{max}$$
 (14-122)

c) Fraction of Displaceable Oil "Foil":

According to Cobb and Smith, the fraction of the displaceable oil is defined as that portion of the displaceable of oil volume "Moil" that has been produced "N_P" by the injected water, as given by the expression:

$$F_{oil} \!=\! \frac{N_{P}\,B_{o}}{M_{oil}} \!=\! \frac{N_{P}\,B_{o}}{\left(P.V\right)\left(1\!-\!S_{wi}\!-\!S_{orw}\right)}$$

Since:

$$W_{ini} = N_P B_o + W_P B_w$$

The fractional displaceable oil is expressed in terms of cumulative water injected by:

$$F_{oil} = \frac{N_P B_o}{(P.V) (1 - S_{wi} - S_{orw})} = \frac{E_{inj} W_{inj} - W_P B_W}{(P.V) (1 - S_{wi} - S_{orw})}$$
(14-123)

Where E_{inj} is water injection efficiency. Equation (14-123) suggests that the absolute maximum oil recovery factor "(RF)_{max}" will be theoretically obtained when:

$$N_P B_o = (P.V) (1 - S_{wi} - S_{orw})$$

The above equality suggests that "(RF)_{max}" will be theoretically obtained when:

$$F_{oil} = 1$$
.

It should be pointed out that the main assumption used in mathematically defining the above three it that no initial free gas exists at the start of the flood, i.e. $S_{gi} = 0$.

The methodology of estimating the waterflood injection efficiency "Eini" is summarized in the following steps:

Step 1. Calculate the maximum movable oil volume by applying Equation (14-120):

$$M_{oil} = (P.V) (1 - S_{wi} - S_{orw})$$

Step 2. Calculate (RF)_{max} by applying Equation (14-121)

$$(RF)_{max} = \frac{1 - S_{wi} - S_{orw}}{1 - S_{wi}}$$

Step 3. Calculate the maximum "possible" recovery factor for the patterns by applying Equation (14-122):

$$\left[(RF)_{pattern} \right]_{max} = (RF)_{primary} + (RF)_{max}$$

This maximum "ideal" recovery factor will occur when $F_{oil} = 1$

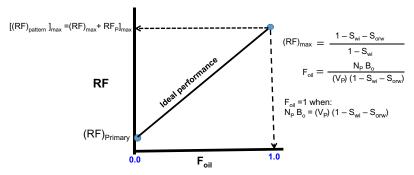


FIGURE 14-69 Ideal waterflood performance profile.

- Step 4. As shown in Figure (14-69), draw a straight line connecting the coordinate point representing the primary recovery factor when F_{oil}=0 with that of the maximum pattern recovery factor occurring when $F_{oil} = 1$. The straight-line connecting the primary recovery and maximum possible recovery represents the ideal performance of the pattern waterflood process.
- Step 5. Use all the available observed production and injection data; in terms of:
 - Observed (actual) cumulative oil produced "(N_P)_{observed}"
 - o Observed (actual) cumulative water produced "(W_P)_{observed}" and
 - o Observed (actual) cumulative water injected "(Wini)observed" and calculate:
 - The fractional displaceable oil "Foil" using the waterflood observed data to substitute Equation (14-123), i.e.:

$$F_{oil} = \frac{\left(N_P \, B_o\right)_{observed}}{\left(V_P\right)\left(1 - S_{wi} - S_{orw}\right)} = \frac{\left(E_{inj} \, W_{inj} - W_P \, B_W\right)_{observed}}{\left(V_P\right)\left(1 - S_{wi} - S_{orw}\right)}$$

 Actual the Pattern Total Recovery Factor that corresponds to the above calculated Foil:

$$(RF)_{pattern} = (RF)_{primary} + \frac{(N_P)_{observed}}{N_c}$$

Where "N_s" is the initial oil in place at the start of the flood

Step 6. As shown schematically in Figure (14-70), plot and compare the observed water flood performance profile; as detailed in step 5, with that of the representing the straight-line ideal performance. The illustration proposes two responses to the waterflood.

To illustrate Cobb and Smith methodology, consider the following example

Example (14-29)

A waterflood project was initiated above the bubble point pressure and the pressure was maintained at a constant value such that changes in fluid properties are

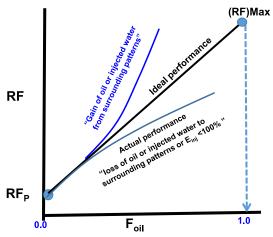


FIGURE 14-70 Understanding the pattern response to waterflood.

negligible. The total recovery factor from the primary depletion "RF_P" and the start of the waterflood was recorded as 10%. The following additional data are available:

$B_{\rm w} = 1 \rm bbl/STB,$	$B_o = 1.35 bbl/STB$
$S_{orw} = 0.36,$	$S_{wi} = 0.32$
$(V_P) = 31.25 \mathrm{MMbbl}$	$N_s = 25.74 MMSTB$

The recorded pattern cumulative oil produced in MMSTB are listed below:

N _B MMSTB	
0	
0.7467	
0.8960	
1.1574	
1.4312	
1.7050	
1.9166	
2.0410	
2.1530	
2.3770	
2.5761	
2.7255	
2.8624	
3.0117	
3.1610	
3.3478	
3.4224	
3.6091	
3.7335	

At the time of producing 3.7335 MMSTB of oil; field records indicates that 24.5 MMbbl of water has been injected and 16 MMbbl of water has been produced. Estimate the water sweep efficiency.

Solution:

Step 1. Calculate the maximum movable oil volume by applying Equation (14-120):

$$M_{\text{oil}} = (P.V) (1 - S_{\text{wi}} - S_{\text{orw}}) = (31.25) (1 - 0.32 - 0.36) = 10 \text{ MMBBL}$$

Step 2. Calculate (RF)_{max} by applying Equation (14-121)

$$(RF)_{max} = \frac{1 - S_{wi} - S_{orw}}{1 - S_{wi}} \frac{1 - 0.32 - 0.36}{1 - 0.32} = 0.4606$$

Step 3. Calculate the maximum "possible" recovery factor for the patterns by applying Equation (14-122):

$$\left[(RF)_{pattern} \right]_{max} = (RF)_{primary} + (RF)_{max} = 0.10 + 0.4606 = 0.5606$$

This maximum "ideal" recovery factor will occur when F_{oil} = 1

Step 4. Use all the available observed production and injection data to calculate $F_{\rm oil}$ and the corresponding observed pattern recovery factor by using the following expressions

$$\begin{split} F_{oil} = & \frac{\left(N_{P} \, B_{o}\right)_{observed}}{\left(P.V\right) \left(1 - S_{wi} - S_{orw}\right)} = \frac{1.35 \left(N_{P}\right)_{observed}}{\left(31.25\right) \left(1 - 0.32 - 0.36\right)} \\ & \left(RF\right)_{pattern} = \left(RF\right)_{primary} + \frac{\left(N_{P}\right)_{observed}}{N} = 0.1 + \frac{\left(N_{P}\right)_{observed}}{25.74} \end{split}$$

Results of calculations are tabulated below:

NP, MMSTB	F_{oil}	$(RF)_{pattern}$
0	0	0.1
0.7467	0.1008	0.129867
0.8960	0.120963	0.135841
1.1574	0.156249	0.146296
1.4312	0.193211	0.157248
1.7050	0.230174	0.1682
1.9166	0.258736	0.176662
2.0410	0.275536	0.18164
2.1530	0.29065	0.186118
2.3770	0.320898	0.195081
2.5761	0.347774	0.203044
2.7255	0.367936	0.209018
2.8624	0.386423	0.214496
3.0117	0.406585	0.22047
3.1610	0.426736	0.22644
3.3478	0.451947	0.23391
3.4224	0.462023	0.236896
3.6091	0.487223	0.244362
3.7335	0.504023	0.24934

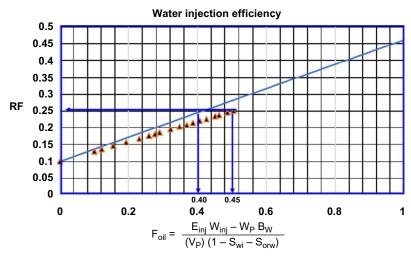


FIGURE 14-71 Results of Example (14-29).

- Step 5. Construct Figure (14-71) by using result of the calculations from step 4Step 6. Figure (14-71) which indicates that at a total recovery factor of 25% the following conclusions can be drawn:
 - o In the case of the "ideal" waterflood performance where $E_{inj} = 100\%$, the fractional displaceable oil " F_{oil} " is **0.40** while for the observed performance is **0.45**. Based on the definition of F_{oil} as given by Equation (14-123), i.e.:

$$F_{oil} = \frac{E_{inj} W_{inj} - W_P B_W}{(V_P) (1 - S_{wi} - S_{orw})}$$

It indicates that more water has been injected to obtain a recovery factor of 25%. From the observed cumulative water " W_{inj} " and cumulative water produced " W_P ", the water injection efficiency can be calculated from:

$$\begin{split} E_{inj} = & \frac{(V_P)(1 - S_{wi} - S_{orw})F_{oil} + W_PB_W}{W_{inj}} \\ E_{inj} = & \frac{(31.25)(1 - 0.32 - 0.36)(0.504023) + (16)(1)}{24.5} \end{aligned} = 86\% \end{split}$$

However, if the recorded $W_{\rm inj}$ and $W_{\rm P}$ are not available, the water injection efficiency can be estimated as:

$$E_{\text{inj}} = 1 - [(0.45 - 0.4)/0.4] \approx 88\%$$

PROBLEMS

1. A saturated oil reservoir exists at its bubble-point pressure of 2840 psi. The following pressure-production data are given:

P	N _₽ STB	G _B Mscf	B _t , bbl/STB	B _g , ft ³ /scf	R _S , scf/STB
2840	0	0	1.528	_	827
2660	36,933	37,851	1.563	0.00618	772
2364	65,465	74,137	1.636	0.00680	680
2338	75,629	91,910	1.648	0.00691	675
2375	85,544	115,256	1.634	0.00674	685
2305	96,100	148,200	1.655	0.00702	665

The following information is also available:

$$S_{wi} = 25\%$$
 and $S_{or} = 35\%$.

- a. Calculate the reduction in the residual gas saturation if a waterflooding project were to start at 2364 psi.
- **b.** Calculate the injection that is required to dissolve the trapped gas.
- 2. The relative permeability data for a core sample taken from the Vu-Villa Field are given below:

S_{w}	k _{rw}	k _{ro}
0.16	0	1.00
0.20	0.0008	0.862
0.26	0.0030	0.670
0.32	0.0090	0.510
0.40	0.024	0.330
0.50	0.064	0.150
0.60	0.140	0.040
0.66	0.211	0.010
0.72	0.30	0.00
1.00	1.00	0.00

$$\begin{split} S_{wi} = 0.16 & S_{orw} = 0.28 & \mu_w = 0.75 \ cp \\ \mu_o = 2.00 \ cp & \rho_w = 1.0 \ g/cm^3 & \rho_o = 0.83 \ g/cm^3 \end{split}$$

- a. Neglecting gravity and capillary pressure terms, develop the fractional flow curve.
- b. Assuming a water-injection rate of 0.08 bbl/day/ft² and a dip angle of 15°, develop the fractional flow curve.
- **c.** Determine from both curves:
 - o fw at the front
 - \circ S_w at the front, i.e., S_{wf}
 - o Average water saturation behind the front
- 3. A linear reservoir system is characterized by the following data:

$$\begin{array}{cccc} L = 500 \ ft & A = 10,000 \ ft^2 & S_{wi} = 24\% & B_w = 1.01 \ bbl/STB \\ S_{or} = 20\% & i_w = 100 \ ft^3/hr & B_o = 1.25 \ bbl/STB & \varphi = 15\% \end{array}$$

S_{w}	f_w
0.30	0.0181
0.40	0.082
0.50	0.247
0.60	0.612
0.70	0.885
0.75	0.952
0.80	1.000

Determine:

- a. Water saturation profile after 10, 100, and 300 hr
- **b.** Oil recovery at breakthrough
- c. Time to breakthrough
- d. Cumulative water injected at breakthrough
- **4.** The following relative permeability data² are available on a rock sample taken from the R-Field:

S_{w}	k _{rw}	k _{ro}
0.25	0.00	0.495
0.35	0.015	0.327
0.40	0.030	0.260
0.45	0.068	0.200
0.50	0.110	0.148
0.55	0.149	0.102
0.60	0.213	0.064
0.65	0.277	0.032
0.70	0.350	0.000

Additional data:

$$\begin{array}{lll} S_{wi} = 25\% & S_{oi} = 75\% & S_{gi} = 0\% \\ B_{o} = 1.2 \ bbl/STB & B_{w} = 1.0 \ bbl/STB & \mu_{w} = 0.90 \ cp \\ \mu_{o} = 10.0 \ cp & A = 28,934 \ ft^{2} & i_{w} = 100 \ bbl/day \\ E_{A} = 100\% & E_{V} = 100\% & Area = 10 \ acres \\ h = 31 \ ft & k = 50 \ md \end{array}$$

Distance between injector and producer = 467 ft.

- **a.** Calculate the water saturation profile after 100, 200, 500, 1000, 2000, and 5000 days. Plot your results.
- **b.** Calculate the mobility ratio.
- **c.** Calculate the time to breakthrough
- **d.** Calculate and plot N_p , Q_o , Q_w , and W_{inj} as a function of time.

5. An oil reservoir is under consideration for waterflooding. The relative permeability data are given by the following expression:

$$k_{rw} = 0.4(1 - S_{WD})^2$$

 $k_{ro} = 0.(S_{WD})^{2.5}$

where

$$S_{WD} = \frac{S_w - S_{wi}}{1 - S_{or} - S_{wi}}$$

Other reservoir data are given below:

Flood pattern = Five-spot Flood area = 40 acres= 2 cpOil viscosity Water viscosity = 0.5 cp B_{o} = 1.3 bbl/STB B_{w} = 1.05 bbl/STB S_{oi} = 0.75 S_{wi} = 0.25= 0.35 S_{or} = 0.25 S_{wi} ф = 15%k = 50 md= 0.3 ft $r_{\rm w}$ =20 fth P_i = 1000 psi E_{v} = 100%

Assuming a constant water injection rate of 800 bbl/day, predict the recovery performance and express results in a graphical form.

6. An oil reservoir is under consideration for further development by water injection. The relative permeability data are given below:

S _w	0.10	0.20	0.30	0.40	0.70	0.85
k_{rw}	0.00	0.00	0.02	0.05	0.35	0.60
k_{ro}	1.00	0.93	0.60	0.35	0.05	0.00

Additional data are given below:

Flood pattern	= Five-spot
Absolute permeability	=70 md
Thickness	= 20 ft
Porosity	= 15%
S_{gi}	= 15%
S _{gi} S _{wi}	= 20%
$\mu_{ m o}$	= 3.1 cp
$\mu_{ m w}$	= 1.0 cp
B_{o}	= 1.25 bbl/STB
B_w	= 1.01 bbl/STB
Pattern area	= 40 acres
$r_{\mathbf{w}}$	= 1.0 ft
$\Delta p = (P_{inj} - P_{wf})$	= 1000 psi (constant)

- **a.** Calculate and plot the reservoir performance during the following stages:
 - o Start—interference
 - o Interference—fill-up
 - o Fill-up—breakthrough
 - o After breakthrough
- **b.** Show on your graph time to: interference, fill-up, and breakthrough.
- c. Plot water injectivity and areal sweep efficiency as a function of time.
- **7.** The following core analysis is available on a reservoir that is being considered for a waterflooding project:

Sample	h, ft	k, md
1	2	14
2	2	39
3	1	108
4	2	77
5	2	28
6	1	212
7	1	151
8	3	10
9	2	20
10	3	55

Other data:

$$\begin{split} i_w &= 1000 \text{ bbl/day} \\ \mu_o &= 9.0 \text{ cp} \\ \mu_w &= 0.95 \text{ cp} \\ M &= 4.73 \\ N_S &= 6 \text{ MMSTB} \\ B_o &= 1.02 \text{ bbl/STB} \\ B_w &= 1.00 \text{ bbl/STB} \\ S_{wi} &= 0.2 \\ S_{oi} &= 0.8 \end{split}$$

Using the simplified Dykstra-Parsons method, determine the following recovery parameters as a function of time:

- \circ Q_o
- $\circ \ \ Q_w$
- o WOR
- N_P
- \circ W_p

Show your results graphically.

8. The following core and relative permeability data are given:

C	
Depth, ft	k, md
4100–4101	295
2	762
2 3	88
4	87
4 5	148
6	71
7	62
8	187
9	349
10	77
11	127
12	161
13	50
14	58
15	109
16	228
17	282
18	776
19	87
20	47
21	16
22	35
23	47
24	54
25	273

Depth, ft	k, md
26	454
27	308 159
28	159
29	178

$$\begin{array}{ll} S_{oi} = 0.59 & \mu_o = 40.34 \ cp \\ S_{wi} = 0.24 & \mu_w = 0.82 \ cp \\ S_{gi} = 0.17 & B_o = 1.073 \ bbl/STB \\ h = 29 \ ft & B_w = 1.00 \ bbl/STB \\ A = 40 \ acres & \varphi = 19\% \end{array}$$

Using the modified Dykstra–Parsons method, generate the performance curves for this reservoir under a constant water-injection rate of 700 bbl/day.

9. Using Stiles' and the Dykstra-Parsons methods, calculate the vertical sweep efficiency as a function of producing water—oil ratio, given:

Layer	h, ft	k, md
1	2	5.0
2	2	7.0
3	2	11.0
4	2	4.0
5	2	14.0
6	2	21.0
7	2	68.0
8	2	13.0

$$\begin{split} &\mu_o = 8.0 \text{ cp} \\ &\mu_w = 0.9 \text{ cp} \\ &M = 1.58 \\ &k_{ro} = 0.45 \\ &k_{rw} = 0.08 \\ &\varphi = 15\% \\ &B_o = 1.2 \text{ bbl/STB} \\ &B_w = \text{bbl/STB} \end{split}$$

Show your results graphically.

Layer	h, ft	k, md	ф
1	10	50	0.20
2	10	40	0.16
3	5	35	0.12
4	5	30	0.12
5	5	25	0.10
6	5	20	0.10

10. An oil reservoir is characterized by the following six-layer system:

The first layer is identified as the *base layer* with the following relative permeability data:

S_{w}	0.0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.75	0.8	0.9	0.10
k_{rw}	0	0	0	0	0.04	0.11	0.20	0.30	0.36	0.44	0.68	1.00
k_{ro}	1.00	1.00	1.00	1.00	0.94	0.80	0.44	0.16	0.045	0	0	0

The other rock and fluid properties are given below:

$$\begin{split} S_{oi} = 0.65 \\ S_{wi} = 0.30 \\ S_{gi} = 0.05 \\ \mu_o = 1.5 cp \\ \mu_w = 0.8 cp \\ B_o = 1.2 bbl/STB \\ B_w = 1.01 bbl/STB \\ N_S = 12 MMSTB \\ Constant \left(P_{inj} - P_{wf}\right) = 950 psi \\ Wellbore radius = 0.3 ft \end{split}$$

- a. Generate the performance curves for the base layer.
- **b.** Generate the composite (overall) performance curves for the reservoir.

REFERENCE

Ahmed, T., 2018. Internal Report. Tarek Ahmed & Associates Ltd., Spring, Texas.

Baker, R., 1997. Reservoir management for waterfloods. Petroleum Society of Canada. https://doi.org/10.2118/97-04-DAS.

Bondar, V.V., Blasingame, T.A., 2002. In: Analysis and interpretation of water-oil-ratio performance. Paper SPE 77569 Presented at the SPE Annual Technical Conference and Exhibition held in San Antonio, Texas, 29 September–2 October.

Buckley, S., Leverett, M., 1942. Mechanism of fluid displacement in sands. Trans. AIME 146, 107. Caudle, B., Witte, M., 1959. Production potential changes during sweep-out in a five-spot system. Trans. AIME 216, 446–448.

Cole, F., 1969. Reservoir Engineering Manual. Gulf Publishing Company, Houston, TX.

- Cobb, W.M., Marek, F.J., 1997. Determination of volumetric sweep efficiency in mature water-floods using production data. In: Proceedings of the Annual Technical Conference and Exhibition, 5–8 October, San Antonio, Texas. https://doi.org/10.2118/38902-MS.
- Craft, B., Hawkins, M., 1959. Applied Petroleum Reservoir Engineering. Prentice Hall, Englewood Cliffs. NJ.
- Craig Jr., F.F., 1971. The Reservoir Engineering Aspects of Waterflooding. Society of Petroleum Engineers of AIME, Dallas.
- Craig, F., Geffen, T., Morse, R., 1955. Oil recovery performance of pattern gas or water injection operations from model tests. J. Pet. Technol. 7–15. Trans. AIME 204.
- Dake, L., 1978. Fundamentals of Reservoir Engineering. Elsevier Scientific Publishing Company, Amsterdam.
- de Souza, A., Brigham, W., 1981. A study on Dykstra–Parsons curves. TR29, Stanford University Petroleum Research Institute, Palo Alto, CA.
- Deppe, J., 1961. Injection rates—the effect of mobility ratio, areal sweep, and pattern. Soc. Pet. Eng. J. 81–91.
- Dyes, A., Caudle, B., Erickson, R., 1954. Oil production after breakthrough as influenced by mobility ratio. J. Pet. Technol. 27–32. Trans. AIME 201.
- Dykstra, H., Parsons, R., 1950. The prediction of oil recovery by water flood. Secondary Recovery of Oil in the United States. second ed. American Petroleum Institute, Washington, DC, pp. 160–174.
- Ershaghi, I., Abdassah, D., 1984. A prediction technique for immiscible processes using field performance data. J. Pet. Technol. SPE-10068.
- Ershaghi, I., Omorigie, O., 1978. A method for extrapolation of cut vs recovery curves. J. Pet. Technol. SPE-6977.
- Fassihi, M., 1986. New correlations for calculation of vertical coverage and areal sweep efficiency. SPE Reserv. Eng. 1, 604–606.
- Felsenthal, M., Cobb, T., Heur, G., 1962. In: A comparison of waterflooding evaluation methods. SPE Paper 332 Presented at the SPE 5th Biennial Secondary Recovery Symposium, Wichita Falls, TX, May 7.
- Hall, H.N., 1963. How to analyze waterflood injection well performance. World Oil, pp. 128–130.
- Izgec, B., Kabir, C.S., 2009. Real-time performance analysis of water-injection wells. SPE Reservoir Evaluation & Engineering, Vol. 12. SPE paper #109876.
- Johnson, C., 1956. Prediction of oil recovery by waterflood—a simplified graphical treatment of the Dykstra-Parsons method. Trans. AIME 207, 345–346.
- Khelil, C., 1983. In: A correlation of optimum free gas saturation. SPE Paper 01983.
- Landrum, B., Crawford, P., 1960. Effect of directional permeability on sweep efficiency and production capacity. J. Pet. Technol. 67–71.
- Miller, M., Lents, M., 1966. Performance of bodcaw reservoir, cotton valley field cycling project, new methods of predicting gas-condensate reservoirs. Soc. Pet. Eng. J. 239.
- Muskat, M., 1946. Flow of Homogeneous Fluids Through Porous Systems. J. W. Edwards, Ann Arbor, MI.
- Muskat, M., 1948. The theory of nine-spot flooding networks. Prod. Monthly 13 (3), 14.
- Nazarenko, M., 2016. Probabilistic Production Forecasting and Reserves Estimation in Water Flooded Oil Reservoirs. (Master of Science thesis), Texas A&M University, College Station, TX.
- Stiles, W., 1949. Use of permeability distribution in waterflood calculations. Trans. AIME 186, 9.
- Thakur, G.C., 1991. Waterflood surveillance techniques -a reservoir management approach. J. Petrol. Technol. 43 (10), 1180–1188.

- Thakur, G.C., Satter, A., 1998. Integrated Waterflood Asset Management. PennWell Publishing, Tulsa, Okla.
- Terrado, M., Suryo Yudono, S.Y., Thakur, G., 2006. In: Waterflood surveillance and monitoring: putting principles into practice. SPE 102200-MS. SPE Annual Technical Conference and Exhibition. San Antonio, Texas, 2006. 24-27 September.
- Terwilliger, P., Wilsey, L., Hall, H., Bridges, P., Morse, R., 1951. An experimental and theoretical investigation of gravity drainage performance. Trans. AIME 192, 285-296.
- Thomas, C.E., Mahoney, C.F., Winter, G.W., 1989. Petroleum Engineering Handbook. Society of Petroleum Engineers, Dallas.
- Welge, H., 1952. A simplified method for computing oil recovery by gas or water drive. Trans. AIME 4, 91-98.
- Willhite, G.P., 1986. Waterflooding. Society of Petroleum Engineers, Dallas.
- Yang, Z., 2008. In: A new diagnostic analysis method for waterflood performance. SPE 113856 was Accepted for Presentation at the SPE Western Regional and Pacific Section AAPG Joint Meeting, Bakersfield, California, USA, 29 March-2 April.

Vapor-Liquid Phase Equilibria

A phase is defined as that part of a system that is uniform in physical and chemical properties, homogeneous in composition, and separated from other coexisting phases by definite boundary surfaces. The most important phases occurring in petroleum production are the hydrocarbon liquid phase and the gas phase. Water is also commonly present as an additional liquid phase. These can coexist in equilibrium when the variables describing change in the entire system remain constant with time and position. The chief variables that determine the state of equilibrium are system temperature, system pressure, and composition.

The conditions under which these different phases can exist are a matter of considerable practical importance in designing surface separation facilities and developing compositional models. These types of calculations are based on the concept of equilibrium ratios.

VAPOR PRESSURE

A system that contains only one component is considered the simplest type of hydrocarbon system. The word *component* refers to the number of molecular or atomic species present in the substance. A single-component system is composed entirely of one kind of atom or molecule. We often use the word *pure* to describe a single-component system. The qualitative understanding of the relationship that exists between temperature T, pressure p, and volume V of pure components can provide an excellent basis for understanding the phase behavior of complex hydrocarbon mixtures.

Consider a closed evacuated container that has been partially filled with a pure component in the liquid state. The molecules of the liquid are in constant motion with different velocities. When one of these molecules reaches the liquid surface, it may possess sufficient kinetic energy to overcome the attractive forces in the liquid and pass into the vapor spaces above. As the number of molecules in the vapor phase increases, the rate of return to the liquid phase also increases. A state of equilibrium is eventually reached when the number of molecules leaving and returning is equal. The molecules in the vapor phase obviously exert a pressure on the wall of the container and this pressure is defined as the vapor pressure, p_v. As the temperature of the liquid increases,

the average molecular velocity increases with a larger number of molecules possessing sufficient energy to enter the vapor phase. As a result, the vapor pressure of a pure component in the liquid state increases with increasing temperature.

A method that is particularly convenient for expressing the vapor pressure of pure substances as a function of temperature is shown in Figure 15-1. The chart, known as the *Cox chart*, uses a logarithmic scale for the vapor pressure and an entirely arbitrary scale for the temperature in °F. The vapor pressure curve for any particular component, as shown in Figure 15-1, can be defined as the dividing line between the area where vapor and liquid exists. If the system pressure exists at its vapor pressure, two phases can coexist in equilibrium. Systems represented by points located below that vapor pressure curve are composed only of the vapor phase. Similarly, points above the curve represent systems that exist in the liquid phase. These statements can be conveniently summarized by the following expressions:

- $\circ \quad p < p_v \rightarrow \text{system}$ is entirely in the vapor phase
- $\circ \quad p > p_v \rightarrow \text{system}$ is entirely in the liquid phase
- \circ p = p_v \rightarrow vapor and liquid coexist in equilibrium

where p is the pressure exerted on the pure component. Note that the above expressions are valid only if the system temperature T is below the critical temperature T_c of the substance.

The vapor pressure chart allows a quick determination of p_v of a pure component at a specific temperature. For computer and spreadsheet applications, however, an equation is more convenient. Lee and Kesler (1975) proposed the following generalized vapor pressure equation:

$$p_{v} = p_{c} \exp(A + \omega B)$$

with

$$A = 5.92714 - \frac{6.09648}{T_r} - 1.2886 \ln(T_r) + 0.16934(T_r)^6$$

$$B = 15.2518 - \frac{15.6875}{T_r} - 13.4721 \ln(T_r) + 0.4357(T_r)^6$$

where

 $p_{v} = vapor pressure, psi$

 $p_c = critical \; pressure, \, psi \;$

 $T_r = reduced \ temperature \ (T \ / \ T_c)$

 $T = system \ temperature, \ ^{\circ}R$

 $T_c = critical temperature$, ${}^{\circ}R$

 ω = acentric factor

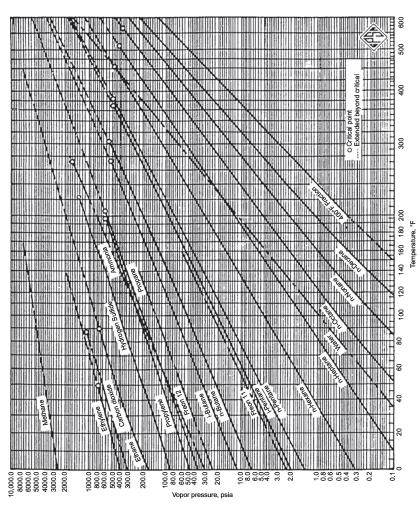


FIGURE 15-1 Vapor pressures for hydrocarbon components. (Courtesy of the Gas Processors Suppliers Association, Engineering Book, 10th Ed., 1987).

EQUILIBRIUM RATIOS

In a multicomponent system, the equilibrium ratio K_i of a given component is defined as the ratio of the mole fraction of the component in the gas phase y_i to the mole fraction of the component in the liquid phase x_i . Mathematically, the relationship is expressed as:

$$K_i = \frac{y_i}{x_i} \tag{15-1}$$

where

 K_i = equilibrium ratio of component i

 y_i = mole fraction of component i in the gas phase

 $x_i = mole$ fraction of component i in the liquid phase

At pressures below 100 psia, Raoult's and Dalton's laws for ideal solutions provide a simplified means of predicting equilibrium ratios. Raoult's law states that the partial pressure p_i of a component in a multicomponent system is the product of its mole fraction in the liquid phase x_i and the vapor pressure of the component p_{vi} , or:

$$p_i = x_i p_{vi} \tag{15-2}$$

where

p_i = partial pressure of a component i, psia

 p_{vi} = vapor pressure of component i, psia

 x_i = mole fraction of component i in the liquid phase

Dalton's law states that the partial pressure of a component is the product of its mole fraction in the gas phase y_i and the total pressure of the system p, or:

$$p_i = y_i p \tag{15-3}$$

where p = total system pressure, psia.

At equilibrium and in accordance with the above stated laws, the partial pressure exerted by a component in the gas phase must be equal to the partial pressure exerted by the same component in the liquid phase. Therefore, equating the equations describing the two laws yields:

$$x_i p_{vi} = y_i p$$

Rearranging the above relationship and introducing the concept of the equilibrium ratio gives:

$$\frac{y_i}{x_i} = \frac{p_{vi}}{p} = K_i \tag{15-4}$$

Equation 15-4 shows that for ideal solutions and regardless of the overall composition of the hydrocarbon mixture, the equilibrium ratio is only a function of the system pressure p and the temperature T since the vapor pressure of a component is only a function of temperature (see Figure 15-1).

It is appropriate at this stage to introduce and define the following nomenclatures:

 z_i = mole fraction of component in the entire hydrocarbon mixture

n = total number of moles of the hydrocarbon mixture, lb-mol

 $n_L = total$ number of moles in the liquid phase

 $n_v = total$ number of moles in the vapor (gas) phase

By definition:

$$n = n_L + n_v \tag{15-5}$$

Equation 15-5 indicates that the total number of moles in the system is equal to the total number of moles in the liquid phase plus the total number of moles in the vapor phase. A material balance on the i'th component results in:

$$z_i n = x_i n_L + y_i n_v \tag{15-6}$$

where

 $z_i n = total$ number of moles of component i in the system

 $x_i n_L = total$ number of moles of component i in the liquid phase

 $y_i n_v = \text{total number of moles of component } i$ in the vapor phase

Also by the definition of mole fraction, we may write:

$$\sum_{i} z_i = 1 \tag{15-7}$$

$$\sum_{i} x_i = 1 \tag{15-8}$$

$$\sum_{i} y_i = 1 \tag{15-9}$$

It is convenient to perform all phase-equilibria calculations on the basis of 1 mol of the hydrocarbon mixture, i.e., n=1. That assumption reduces Equations 15-5 and 15-6 to:

$$n_{L} + n_{v} = 1 \tag{15-10}$$

$$x_i n_{I} + y_i n_{v} = z_i$$
 (15-11)

Combining Equations 15-4 and 15-11 to eliminate y_i from Equation 15-11 gives:

$$x_i n_L + (x_i K_i) n_v = z_i$$

Solving for x_i yields:

$$x_{i} = \frac{z_{i}}{n_{L} + n_{v}K_{i}} \tag{15-12}$$

Equation 15-11 can also be solved for y_i by combining it with Equation 15-4 to eliminate x_i :

$$y_{i} = \frac{z_{i}K_{i}}{n_{L} + n_{v}K_{i}} = x_{i}K_{i}$$
 (15-13)

Combining Equation 15-12 with 15-8 and Equation 15-13 with 15-19 results in:

$$\sum_{i} x_{i} = \sum_{i} \frac{z_{i}}{n_{i} + n_{v} K_{i}} = 1$$
 (15-14)

$$\sum_{i} y_{i} = \sum_{i} \frac{z_{i} K_{i}}{n_{I} + n_{v} K_{i}} = 1$$
 (15-15)

Since

$$\sum_{i} y_i - \sum_{i} x_i = 0$$

Therefore,

$$\sum_{i} \frac{z_{i}K_{i}}{n_{L} + n_{v}K_{i}} - \sum_{i} \frac{z_{i}}{n_{L} + n_{v}K_{i}} = 0$$

or

$$\sum_{i} \frac{z_{i}(K_{i}-1)}{n_{L}+n_{v}K_{i}} = 0$$

Replacing n_L with $(1 - n_v)$ yields:

$$f(n_v) = \sum_i \frac{z_i(K_i - 1)}{n_v(K_i - 1) + 1} = 0$$
 (15-16)

The above set of equations provides the necessary phase relationships to perform volumetric and compositional calculations on a hydrocarbon system. These calculations are referred to as *flash calculations* and are discussed next.

FLASH CALCULATIONS

Flash calculations are an integral part of all reservoir and process engineering calculations. They are required whenever it is desirable to know the amounts (in moles) of hydrocarbon liquid and gas coexisting in a reservoir or a vessel at a given pressure and temperature. These calculations are also performed to determine the composition of the existing hydrocarbon phases.

Given the overall composition of a hydrocarbon system at a specified pressure and temperature, flash calculations are performed to determine:

- o Moles of the gas phase n_v
- Moles of the liquid phase n_L
- Composition of the liquid phase x_i
- Composition of the gas phase y_i

The computational steps for determining n_L , n_v , y_i , and x_i of a hydrocarbon mixture with a known overall composition of z_i and characterized by a set of equilibrium ratios K_i are summarized in the following steps:

- Step 1. Calculation of n_v: Equation 15-16 can be solved for n_v by using the Newton–Raphson iteration techniques. In applying this iterative technique:
 - \circ Assume any arbitrary value of n_v between 0 and 1, e.g., $n_v=0.5.$ A good assumed value may be calculated from the following relationship, providing that the values of the equilibrium ratios are accurate:

$$n_v = A/(A-B)$$

where

$$\begin{split} A = \sum_i [z_i(K_i - 1)] \\ B = \sum_i [z_i(K_i - 1)/K_i] \end{split}$$

- \circ Evaluate the function $f(n_v)$ as given by Equation 15-16 using the assumed value of n_v .
- \circ If the absolute value of the function $f(n_v)$ is smaller than a preset tolerance, e.g., 10^{-15} , then the assumed value of n_v is the desired solution.
- \circ If the absolute value of $f(n_v)$ is greater than the preset tolerance, then a new value of n_v is calculated from the following expression:

$$(n_{v})_{n} = n_{v} - f(n_{v})/f'(n_{v})$$

with

$$f' = -\sum_i \left\lceil \frac{z_i(K_i-1)^2}{\left\lceil n_v(K_i-1) + 1^2 \right\rceil} \right\rceil$$

where $(n_v)_n$ is the new value of n_v to be used for the next iteration.

- The above procedure is repeated with the new values of n_v until convergence is achieved.
- Step 2. Calculation of n_L : Calculate the number of moles of the liquid phase from Equation 15-10, to give:

$$n_L = 1 - n_v$$

Step 3. Calculation of x_i : Calculate the composition of the liquid phase by applying Equation 15-12:

$$x_i = \frac{z_i}{n_L + n_v K_i}$$

Step 4. Calculation of y_i: Determine the composition of the gas phase from Equation 15-13:

$$y_i = \frac{z_i K_i}{n_L + n_v K_i} = x_i K_i$$

Example 15-1

A hydrocarbon mixture with the following overall composition is flashed in a separator at 50 psia and 100°F.

Component	z _i
C_3	0.20
$i - C_4$	0.10
n – C ₄	0.10
i – C ₅	0.20
n – C ₅	0.20
$i - C_4$ $n - C_4$ $i - C_5$ $n - C_5$ C_6	0.20

Assuming an ideal solution behavior, perform flash calculations.

Solution

Step 1. Determine the vapor pressure for the Cox chart (Figure 15-1) and calculate the equilibrium ratios from Equation 15-4.

Component	z _i	p _{vi} at 100°F	$K_i = p_{vi}/50$
C ₃	0.20	190	3.80
i – C ₄	0.10	72.2	1.444
n – C ₄	0.10	51.6	1.032
i – C ₅	0.20	20.44	0.4088
n – C ₅	0.20	15.57	0.3114
C_6	0.20	4.956	0.09912

Step 2. Solve Equation 15-16 for n_v by using the Newton–Raphson method, to give:

Iteration	n _v	f(n _v)
0	0.08196579	3.073 E-02
1	0.1079687	8.894 E-04
2	0.1086363	7.60 E-07
3	0.1086368	1.49 E-08
4	0.1086368	0.0

Step 3. Solve for n_L :

$$\begin{split} n_L &= 1 - n_v \\ n_L &= 1 - 0.108638 = 0.8913631 \end{split}$$

•		-		
Component	z _i	K _i	xi = z i/(0.8914 + 0.1086K i	$y_i = x_i K_i$
C ₃	0.20	3.80	0.1534	0.5829
i – C ₄	0.10	1.444	0.0954	0.1378
$n - C_4$	0.10	1.032	0.0997	0.1029
i – C ₅	0.20	0.4088	0.2137	0.0874
n – C ₅	0.20	0.3114	0.2162	0.0673
C ₆	0.20	0.09912	0.2216	0.0220

Step 4. Solve for x_i and y_i to yield:

Notice that for a binary system, i.e., two-component system, flash calculations can be performed without restoring to the above iterative technique by applying the following steps:

Step 1. Solve for the composition of the liquid phase x_i . From equations 15-8 and 15-9:

$$\sum_{i} x_{i} = x_{1} + x_{2} = 1$$

$$\sum_{i} y_{i} = y_{1} + y_{2} = K_{1}x_{1} + K_{2}x_{2} = 1$$

Solving the above two expressions for the liquid compositions x_1 and x_2 gives:

$$x_1 = \frac{1 - K_2}{K_1 - K_2}$$

and

$$x_2 = 1 - x_1$$

where

 x_1 = mole fraction of the first component in the liquid phase

 x_2 = mole fraction of the second component in the liquid phase

 K_1 = equilibrium ratio of the first component

 K_2 = equilibrium ratio of the second component

Step 2. Solve for the composition of the gas phase y_i . From the definition of the equilibrium ratio, calculate the composition of the gas as follows:

$$y_1 = x_1 K_1$$

 $y_2 = x_2 K_2 = 1 - y_1$

Step 3. Solve for the number of moles of the vapor phase n_v . Arrange Equation 15-12 to solve for n_v , to give:

$$n_v = \frac{z_1 - x_1}{x_1(K_1 - 1)}$$

and

$$n_1 = 1 - n_v$$

where

 z_1 = mole fraction of the first component in the entire system

 x_1 = mole fraction of the first component in the liquid phase

 K_1 = equilibrium ratio of the first component

 K_2 = equilibrium ratio of the second component

EQUILIBRIUM RATIOS FOR REAL SOLUTIONS

The equilibrium ratios, which indicate the partitioning of each component between the liquid phase and gas phase, as calculated by Equation 15-4 in terms of vapor pressure and system pressure, proved to be inadequate. The basic assumptions behind Equation 15-4 are that:

- The vapor phase is an ideal gas as described by Dalton's law
- The liquid phase is an ideal solution as described by Raoult's law

The above combination of assumptions is unrealistic and results in inaccurate predictions of equilibrium ratios at high pressures.

For a real solution, the equilibrium ratios are no longer a function of the pressure and temperature alone, but also a function of the composition of the hydrocarbon mixture. This observation can be stated mathematically as:

$$K_i \!=\! K(p,T,z_i)$$

Numerous methods have been proposed for predicting the equilibrium ratios of hydrocarbon mixtures. These correlations range from a simple mathematical expression to a complicated expression containing several composition-dependent variables. The following methods are presented:

- Wilson's correlation
- Standing's correlation
- o Convergence pressure method
- Whitson and Torp correlation

Wilson's Correlation

Wilson (1968) proposed a simplified thermodynamic expression for estimating K values. The proposed expression has the following form:

$$K_{i} = \frac{p_{ci}}{p} \exp \left[5.37(1 + \omega_{i}) \left(1 - \frac{T_{ci}}{T} \right) \right]$$
 (15-17)

where

 p_{ci} = critical pressure of component i, psia

p = system pressure, psia

 T_{ci} = critical temperature of component i, ${}^{\circ}R$

T =system temperature, $^{\circ}R$

 ω_i = acentric factor of component i

The above relationship generates reasonable values for the equilibrium ratio when applied at low pressures.

Standing's Correlation

Hoffmann et al. (1953), Brinkman and Sicking (1960), Kehn (1964), and Dykstra and Mueller (1965) suggested that any pure hydrocarbon or non-hydrocarbon component could be uniquely characterized by combining its boiling-point temperature, critical temperature, and critical pressure into a characterization parameter that is defined by the following expression:

$$F_{i} = b_{i}[1/T_{bi} - 1/T]$$
 (15-18)

with

$$b_{i} = \frac{\log(p_{ci}/14.7)}{[1/T_{bi} - 1/T_{ci}]}$$
(15-19)

where

 F_i = component characterization factor

 T_{bi} = normal boiling point of component i, ${}^{\circ}R$

Standing (1979) derived a set of equations that fit the equilibrium ratio data of Katz and Hachmuth (1937) at pressures of less than 1000 psia and temperatures below 200°F. The proposed form of the correlation is based on an observation that plots of $\log(K_ip)$ vs. F_i at a given pressure often form straight lines. The basic equation of the straight-line relationship is given by:

$$\log(K_i p) = a + cF_i$$

Solving for the equilibrium ratio K_i gives:

$$K_i = \frac{1}{p} 10^{(a+cF_i)} \tag{15-20}$$

where the coefficients a and c are the intercept and the slope of the line, respectively.

From a total of six isobar plots of $log(K_ip)$ vs. F_i for 18 sets of equilibrium ratio values, Standing correlated the coefficients a and c with the pressure, to give:

$$a = 1.2 + 0.00045p + 15(10^{-8})p^2$$
 (15-21)

$$c = 0.89 - 0.00017p - 3.5(10^{-8})p^2$$
 (15-22)

Standing pointed out that the predicted values of the equilibrium ratios of N_2 , CO_2 , H_2S , and C_1 through C_6 can be improved considerably by changing

Component	b _i	T _{bi} °R
N_2	470	109
CO_2	652	194
H_2S	1136	331
C_1	300	94
C_2	1145	303
C_3	1 <i>7</i> 99	416
i – C ₄	2037	471
n – C ₄	2153	491
i – C ₅	2368	542
n – C ₅	2480	55 <i>7</i>
C ₆ *	2738	610
n – C ₆	2780	616
n – C ₇	3068	669
n – C ₈	3335	718
n – C ₉	3590	763
n – C ₁₀	3828	805

the correlating parameter b_i and the boiling point of these components. The author proposed the following modified values:

When making flash calculations, the question of the equilibrium ratio to use for the lumped heptanes-plus fraction always arises. One rule of thumb proposed by Katz and Hachmuth (1937) is that the K value for C₇₊ can be taken as 15% of the K of C_7 , or:

$$K_{C_{7+}} = 0.15K_{C_{7+}}$$

Standing (1979) offered an alternative approach for determining the K value of the heptanes and heavier fractions. By imposing experimental equilibrium ratio values for C₇₊ on Equation 15-20, Standing calculated the corresponding characterization factors F_i for the plus fraction. The calculated F_i values were used to specify the pure normal paraffin hydrocarbon having the K value of the C₇₊ fraction.

Standing suggested the following computational steps for determining the parameters b and T_b of the heptanes-plus fraction.

Step 1. Determine, from the following relationship, the number of carbon atoms n of the normal paraffin hydrocarbon having the K value of the C_{7+} fraction,

$$n = 7.30 + 0.0075(T - 460) + 0.0016p$$
 (15-23)

Step 2. Calculate the correlating parameter b and the boiling point T_b from the following expression:

$$b = 1,013 + 324n - 4.256n^2 (15-24)$$

$$T_b = 301 + 59.85n - 0.971n^2 (15-25)$$

^{*}Lumped Hexanes-fraction.

The above calculated values can then be used in Equation 15-18 to evaluate F_i for the heptanes-plus fraction, i.e., F_{C7+} . It is also interesting to note that experimental phase equilibria data suggest that the equilibrium ratio for carbon dioxide can be closely approximated by the following relationship:

$$K_{CO_2} = \sqrt{K_{C_1}K_{C_2}}$$

where

 K_{CO_2} = equilibrium ratio of CO_2

 K_{C1} = equilibrium ratio of methane

 K_{C2} = equilibrium ratio of ethane

Example 15-2

A hydrocarbon mixture with the following composition is flashed at 1000 psia and 150°F.

Component	z _i
CO_2	0.009
N_2	0.003
C_1	0.535
C_2	0.115
$egin{array}{c} {\sf C}_2 \\ {\sf C}_3 \end{array}$	0.088
i – C ₄	0.023
n – C ₄	0.023
i – C ₅	0.015
n – C ₅	0.015
C_6	0.015
C ₆ C ₇₊	0.159

If the molecular weight and specific gravity of C_{7+} are 150.0 and 0.78, respectively, calculate the equilibrium ratios by using:

- a. Wilson's correlation
- **b.** Standing's correlation

Solution

Step 1. Calculate the critical pressure, critical temperature, and acentric factor of C₇₊ by using the characterization method of Riazi and Daubert discussed in Chapter 1. Example 1-1, page 27, gives:

$$T_c = 1139.4^{\circ} R$$
, $p_c = 320.3 psia$, $\omega = 0.5067$

	P _c ,			$V_{i} = p_{ci} \exp \left[\frac{1}{5} \frac{37(1+c_i)}{1+c_i} \frac{1}{1+c_i} \right]$
Component	psia	T₀ °R	ω	$K_i = \frac{p_{ci}}{1000} exp \left[5.37(1 + \omega_i) \left(1 - \frac{T_{ci}}{610} \right) \right]$
CO_2	1,071	547.9	0.225	2.0923
N_2	493	227.6	0.040	16.343
C_1	667.8	343.37	0.0104	7.155
C_2	707.8	550.09	0.0986	1.236
C_3	616.3	666.01	0.1542	0.349
i – C ₄	529.1	734.98	0.1848	0.144
$n - C_4$	550. <i>7</i>	765.65	0.2010	0.106
i – C ₅	490.4	829.1	0.2223	0.046
n – C ₅	488.6	845.7	0.2539	0.036
C_6	436.9	913.7	0.3007	0.013
C ₇₊	320.3	1139.4	0.5069	0.00029

Step 2. Apply Equation 15-17 to give:

Step 1. Calculate coefficients a and c from Equations 15-21 and 15-22 to give:

$$\begin{aligned} a &= 1.2 + 0.00045(1000) + 15\left(10^{-8}\right)(1000)^2 = 1.80 \\ c &= 0.89 - 0.00017(1000) - 3.5\left(10^{-8}\right)(1000)^2 = 0.685 \end{aligned}$$

Step 2. Calculate the number of carbon atoms n from Equation 15-23 to give:

$$n = 7.3 + 0.0075(150) + 0.0016(1000) = 10.025$$

Step 3. Determine the parameter b and the boiling point T_b for the hydrocarbon component with n carbon atoms by using Equations 15-24 and 15-25 to yield:

b =
$$1013 + 324(10.025) - 4.256(10.025)^2 = 3833.369$$

 $T_b = 301 + 59.85(10.025) - 0.971(10.025)^2 = 803.41^{\circ}R$

Step 4. Apply Equation 15-20, to give:

			F _i	K _i
Component	b_i	T_{bi}	Eq. 15-18	Eq. 15-20
CO ₂	652	194	2.292	2.344
N_2	470	109	3.541	16.811
C_1	300	94	2.700	4.462
C_2	1145	303	1.902	1.267
C_3	1799	416	1.375	0.552
i – C ₄	2037	471	0.985	0.298
n – C ₄	2153	491	0.855	0.243
i – C ₅	2368	542	0.487	0.136
n – C ₅	2480	557	0.387	0.116
C_6	2738	610	0	0.063
C ₇₊	3833.369	803.41	-1.513	0.0058

Convergence Pressure Method

Early high-pressure phase-equilibria studies have revealed that when a hydrocarbon mixture of a fixed overall composition is held at a constant temperature as the pressure increases, the equilibrium values of all components converge toward a common value of unity at certain pressure. This pressure is termed the convergence pressure Pk of the hydrocarbon mixture. The convergence pressure is essentially used to correlate the effect of the composition on equilibrium ratios.

The concept of the convergence pressure can be better appreciated by examining Figure 15-2. The figure shows a schematic diagram of a typical set of equilibrium ratios plotted versus pressure on log-log paper for a hydrocarbon

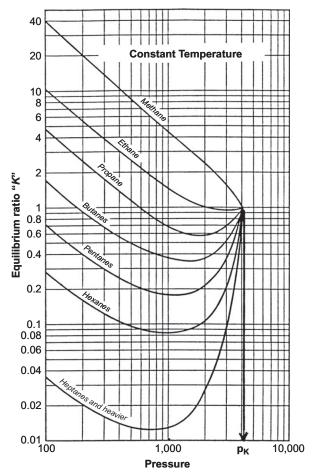


FIGURE 15-2 Equilibrium ratios for a hydrocarbon system.

mixture held at a constant temperature. The illustration shows a tendency of the equilibrium ratios to converge isothermally to a value of $K_i = 1$ for all components at a specific pressure, i.e., convergence pressure. A different hydrocarbon mixture may exhibit a different convergence pressure.

The Natural Gas Processors Suppliers Association (NGPSA) correlated a considerable quantity of K-factor data as a function of temperature, pressure, component identity, and convergence pressure. These correlation charts were made available through the NGPSA's Engineering Data Book and are considered to be the most extensive set of published equilibrium ratios for hydrocarbons. They include the K values for a number of convergence pressures, specifically 800, 1000, 1500, 2000, 3000, 5000, and 10,000 psia. Equilibrium ratios for methane through decane and for a convergence pressure of 5000 psia are given in Appendix A.

Several investigators observed that for hydrocarbon mixtures with convergence pressures of 4000 psia or greater, the values of the equilibrium ratio are essentially the same for hydrocarbon mixtures with system pressures of less than 1000 psia. This observation led to the conclusion that the overall composition of the hydrocarbon mixture has little effect on equilibrium ratios when the system pressure is less than 1000 psia.

The problem with using the NGPSA equilibrium ratio graphical correlations is that the convergence pressure must be known before selecting the appropriate charts. Three of the methods of determining the convergence pressure are discussed next.

Hadden's Method

Hadden (1953) developed an iterative procedure for calculating the convergence pressure of the hydrocarbon mixture. The procedure is based on forming a "binary system" that describes the entire hydrocarbon mixture. One of the components in the binary system is selected as the lightest fraction in the hydrocarbon system and the other is treated as a "pseudo-component" that lumps all the remaining fractions. The binary system concept uses the binary system convergence pressure chart, as shown in Figure 15-3, to determine the pk of the mixture at the specified temperature.

The equivalent binary system concept employs the following steps for determining the convergence pressure:

- Step 1. Estimate a value for the convergence pressure.
- Step 2. From the appropriate equilibrium ratio charts, read the K values of each component present in the mixture by entering the charts with the system pressure and temperature.
- Step 3. Perform flash calculations using the calculated K values and system composition.
- Step 4. Identify the lightest hydrocarbon component that comprises at least 0.1 mol % in the liquid phase.

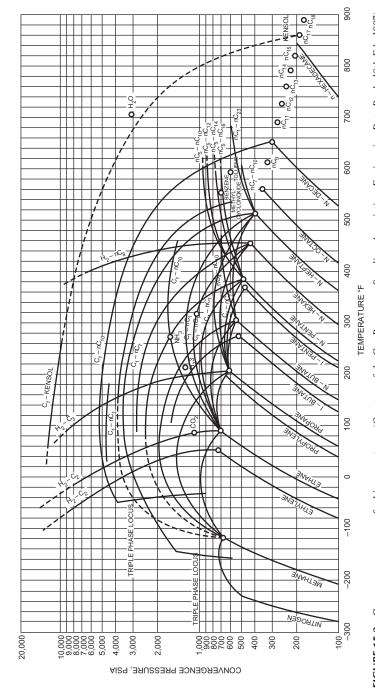


FIGURE 15-3 Convergence pressures for binary systems. (Courtesy of the Gas Processors Suppliers Association, Engineering Data Book, 10th Ed., 1987).

- Step 5. Convert the liquid mole fraction to a weight fraction.
- Step 6. Exclude the lightest hydrocarbon component, as identified in step 4, and normalize the weight fractions of the remaining components.
- Step 7. Calculate the weight average critical temperature and pressure of the lumped components (pseudo-component) from the following expressions:

$$T_{pc} = \sum_{i=2} w_i^* T_{ci}$$

$$p_{pc} = \sum_{i=2} w_i^* p_{ci}$$

where

 w_i^* = normalized weight fraction of component i

T_{pc}= pseudo-critical temperature, °R

 $p_{pc} = pseudo-critical pressure, psi$

- Step 8. Enter Figure 15-3 with the critical properties of the pseudo-component and trace the critical locus of the binary consisting of the light component and the pseudo-component.
- Step 9. Read the new convergence pressure (ordinate) from the point at which the locus crosses the temperature of interest.
- Step 10. If the calculated new convergence pressure is not reasonably close to the assumed value, repeat steps 2 through 9.

Note that when the calculated new convergence pressure is between values for which charts are provided, interpolation between charts might be necessary. If the K values do not change rapidly with the convergence pressure, i.e., $p_k >> p$, then the set of charts nearest to the calculated p_k may be used.

Standing's Method

Standing (1977) suggested that the convergence pressure can be roughly correlated linearly with the molecular weight of the heptanes-plus fraction. Whitson and Torp (1981) expressed this relationship by the following equation:

$$p_k = 60M_{C_{7+}} - 4200 (15-26)$$

where $M_{C_{7+}}$ is the molecular weight of the heptanes-plus fraction.

Rzasa's Method

Rzasa, Glass, and Opfell (1952) presented a simplified graphical correlation for predicting the convergence pressure of light hydrocarbon mixtures. They used the temperature and the product of the molecular weight and specific gravity of the heptanes-plus fraction as correlating parameters. The graphical illustration of the proposed correlation is shown in Figure 15-4.

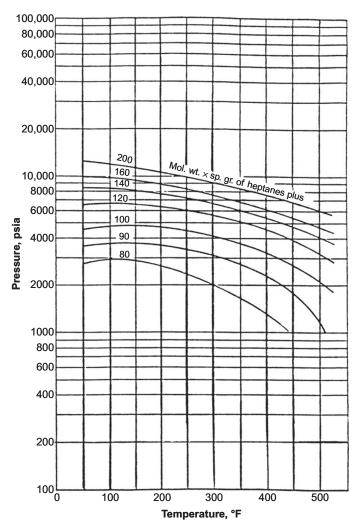


FIGURE 15-4 Rzasa's convergence pressure correlation. (Courtesy of the American Institute of Chemical Engineers).

The graphical correlation is expressed mathematically by the following equation:

$$p_k = -2,381.8542 + 46.341487 [M\gamma]_{C_{7+}} + \sum_{i=1}^3 a_i \left[\frac{(M\gamma)_{C_{7+}}}{T-460} \right]^i \eqno(15\text{-}27)$$

where

 $\begin{array}{l} (M)_{C_{7+}} \! = \! \text{molecular weight of } C_{7+} \\ (\gamma)_{C_{7+}} \! = \! \text{specific gravity of } C_{7+} \end{array}$

 $T = temperature, {}^{\circ}R$

 $a_1 - a_3 =$ coefficients of the correlation with the following values:

 $a_1 = 6,124.3049$

 $a_2 = -2,753.2538$

 $a_3 = 415.42049$

The above mathematical expression can be used for determining the convergence pressure of hydrocarbon mixtures at temperatures in the range of 50 to 300°F.

Whitson and Torp Correlation

Whitson and Torp (1981) reformulated Wilson's equation (Equation 15-17) to yield accurate results at higher pressures. Wilson's equation was modified by incorporating the convergence pressure into the correlation, to give:

$$K_{i} = \left(\frac{p_{ci}}{p_{k}}\right)^{A-1} \left(\frac{p_{ci}}{p}\right) \exp\left[5.37A(1+\omega_{i})\left(1-\frac{T_{ci}}{T}\right)\right]$$
(15-28)

with

$$A = 1 - \left(\frac{p}{p_k}\right)^{0.7}$$

where

p = system pressure, psig

 p_k = convergence pressure, psig

T = system temperature, °R

 ω_i = acentric factor of component i

Example 15-3

Rework Example 15-2 and calculate the equilibrium ratios using the Whitson and Torp method.

Solution

Step 1. Determine the convergence pressure from Equation 15-27 to give $P_k = 9.473.89$.

Step 2. Calculate the coefficient A:

$$A = 1 - \left(\frac{1000}{9474}\right)^{0.7} = 0.793$$

	p _c ,			$K_{i} = \left(\frac{p_{ci}}{9474}\right)^{0.793^{-1}} \frac{p_{ci}}{1000} exp\left[5.37A(1+\omega_{i})\left(1-\frac{T_{ci}}{610}\right)\right]$
Component	psia	$T_{c\prime}$ °R	ω	$R_i = \left(\frac{1}{9474}\right) = \frac{1}{1000} \exp\left[3.37 \times (1+\omega_i)(1-\frac{1}{610})\right]$
CO_2	1071	547.9	0.225	2.9
N_2	493	227.6	0.040	14.6
C_1	667.8	343.37	0.0104	7.6
C_2	707.8	550.09	0.0968	2.1
C_3	616.3	666.01	0.1524	0.7
i – C ₄	529.1	734.98	0.1848	0.42
$n - C_4$	550.7	765.65	0.2010	0.332
$i - C_5$	490.4	829.1	0.2223	0.1749
$n - C_5$	488.6	845.7	0.2539	0.150
C_6	436.9	913.7	0.3007	0.0719
C ₇₊	320.3	1139.4	0.5069	$0.683(10^{-3})$

Step 3. Calculate the equilibrium ratios from Equation 15-28 to give:

EQUILIBRIUM RATIOS FOR THE PLUS FRACTION

The equilibrium ratios of the plus fraction often behave in a manner different from the other components of a system. This is because the plus fraction in itself is a mixture of components. Several techniques have been proposed for estimating the K value of the plus fractions. Some of these techniques are presented here.

Campbell's Method

Campbell (1976) proposed that the plot of the log of K_i versus ${T_{ci}}^2$ for each component is a linear relationship for any hydrocarbon system. Campbell suggested that by drawing the best straight line through the points for propane through hexane components, the resulting line can be extrapolated to obtain the K value of the plus fraction. He pointed out that the plot of log K_i versus $1/\Gamma_{bi}$ of each heavy fraction in the mixture is also a straight-line relationship. The line can be extrapolated to obtain the equilibrium ratio of the plus fraction from the reciprocal of its average boiling point.

Winn's Method

Winn (1954) proposed the following expression for determining the equilibrium ratio of heavy fractions with a boiling point above 210°F.

$$K_{C_{+}} = \frac{K_{C_{7}}}{(K_{C_{2}}/K_{C_{7}})^{b}}$$
 (15-29)

where

 K_{C_+} = value of the plus fraction

 $K_{C_7} = K$ value of n – heptane at system pressure, temperature, and convergence pressure

 $K_{C_7} = K$ value of ethane

b = volatility exponent

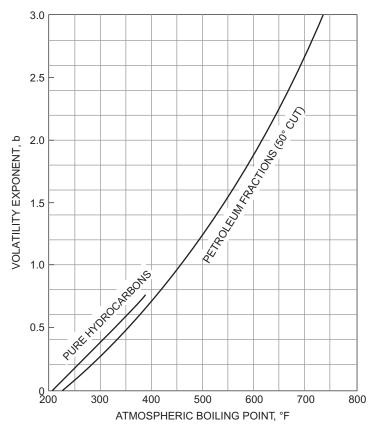


FIGURE 15-5 Volatility exponent. (Courtesy of the Petroleum Refiner).

Winn correlated, graphically, the volatility component b of the heavy fraction, with the atmosphere boiling point, as shown in Figure 15-5.

This graphical correlation can be expressed mathematically by the following equation:

$$b = a_1 + a_2(T_b - 460) + a_3(T - 460)^2 + a_4(T_b - 460)^3 + a_5/(T - 460)$$
 (15-30)

where

T_b = boiling point, °R

 $a_1 - a_5 = coefficients$ with the following values:

 $a_1 = 1.6744337$

 $a_2 = -3.4563079 \times 10^{-3}$

 $a_3 = 6.1764103 \times 10^{-6}$

 $a_4 = 2.4406839 \times 10^{-6}$

 $a_5 = 2.9289623 \times 10^2$

Katz's Method

Katz et al. (1957) suggested that a factor of 0.15 times the equilibrium ratio for the heptane component will give a reasonably close approximation to the equilibrium ratio for heptanes and heavier. This suggestion is expressed mathematically by the following equation:

$$K_{C_{7+}} = 0.15K_{C_7} \tag{15-31}$$

APPLICATIONS OF THE EQUILIBRIUM RATIO IN RESERVOIR **ENGINEERING**

The vast amount of experimental and theoretical work that has been performed on equilibrium ratio studies indicates their importance in solving phase equilibrium problems in reservoir and process engineering. Some of their practical applications are discussed next.

Dew-Point Pressure

The dew-point pressure p_d of a hydrocarbon system is defined as the pressure at which an infinitesimal quantity of liquid is in equilibrium with a large quantity of gas. For a total of 1 lb-mol of a hydrocarbon mixture, i.e., n = 1, the following conditions are applied at the dew-point pressure:

$$n_L = 0$$

$$n_v = 1$$

Under these conditions, the composition of the vapor phase y_i is equal to the overall composition z_i. Applying the above constraints to Equation 15-14 yields:

$$\sum_{i} \frac{z_i}{K_i} \tag{15-32}$$

where z_i = total composition of the system under consideration.

The solution of Equation 15-32 for the dew-point pressure p_d involves a trial-and-error process. The process is summarized in the following steps:

Step 1. Assume a trial value of p_d. A good starting value can be obtained by applying Wilson's equation (Equation 15-17) for calculating K_i to Equation 15-32 to give:

$$\sum_{i} \left[\frac{z_{i}}{\frac{p_{ci}}{p_{d}} \exp\left[5.37(1+\omega_{i})\left(1-\frac{T_{ci}}{T}\right)\right]} \right] = 1$$

Solving for p_d yields:

initial
$$p_d = \frac{1}{\sum_{i} \left[\frac{z_i}{p_{ci} \exp\left[5.37(1+\omega_i)\left(1-\frac{T_{ci}}{T}\right)\right]} \right]}$$
 (15-33)

Another simplified approach for estimating the dew-point pressure is to treat the hydrocarbon mixture as an ideal system with the equilibrium ratio K_i as given by Equation (15-4):

$$K_i = \frac{p_{vi}}{p}$$

Substituting the above expression into Equation (15-29) gives:

$$\sum_{i} \left[z_{i} \left(\frac{p_{d}}{p_{vi}} \right) \right] = 1.0$$

Solving for p_d yields:

initial
$$p_d = \frac{1}{\sum_{i=1}^{n} \left(\frac{z_i}{p_{vi}}\right)}$$

- Step 2. Using the assumed dew-point pressure, calculate the equilibrium ratio, K_i, for each component at the system temperature.
- Step 3. Compute the summation of Equation 15-33.
- Step 4. If the sum is less than 1, Steps 2 and 3 are repeated at a higher initial value of pressure; conversely, if the sum is greater than 1, repeat the calculations with a lower initial value of pd. The correct value of the dew-point pressure is obtained when the sum is equal to 1.

Example 15-4 A natural gas reservoir at 250°F has the following composition:

Component	z _i
C ₁	0.80
C_2	0.05
C_3	0.04
i – C ₄	0.03
i – C ₄ n – C ₄	0.02
i – C ₅	0.03
n – C ₅	0.02
C_6	0.005
C ₆ C ₇₊	0.005

If the molecular weight and specific gravity of C_{7+} are 140 and 0.8, calculate the dew-point pressure.

Solution

Step 1. Calculate the convergence pressure of the mixture from Rzasa's correlation, i.e., Equation 15-27, to give:

$$p_k = 5000 \, \text{psia}$$

Step 2. Determine an initial value for the dew-point pressure from Equation 15-33 to give:

$$p_d = 207 psia$$

Step 3. Using the K-value curves in Appendix A, solve for the dew-point pressure by applying the iterative procedure outlined previously, and by using Equation 15-32, to give:

		K _i at 207		K _i at 300		K _i at 222.3	
Component	z_i	psia	z_i/K_i	psia	z_i/K_i	psia	z_i/K_i
C ₁	0.78	19	0.0411	13	0.06	18	0.0433
C_2	0.05	6	0.0083	4.4	0.0114	5.79	0.0086
C_3	0.04	3	0.0133	2.2	0.0182	2.85	0.0140
i – C ₄	0.03	1.8	0.0167	1.35	0.0222	1.75	0.0171
n – C ₄	0.02	1.45	0.0138	1.14	0.0175	1.4	0.0143
i – C ₅	0.03	0.8	0.0375	0.64	0.0469	0.79	0.0380
n – C ₅	0.02	0.72	0.0278	.55	0.0364	0.69	0.029
C_6	0.005	0.35	0.0143	0.275	0.0182	0.335	0.0149
C ₇₊	0.02	0.255*	0.7843	0.02025*	0.9877	0.0243*	0.8230
			0.9571		1.2185		1.0022

^{*}Equation 15-29

The dew-point pressure is therefore 222 psia at 250°F.

Bubble-Point Pressure

At the bubble point, p_b, the hydrocarbon system is essentially liquid, except for an infinitesimal amount of vapor. For a total of 1 lb-mol of the hydrocarbon mixture, the following conditions are applied at the bubblepoint pressure:

$$n_{L} = 1$$

$$n_{v} = 0$$

Obviously, under the above conditions, $x_i = z_i$. Applying the above constraints to Equation 15-15 yields:

$$\sum_{i} (z_i K_i) = 1 \tag{15-34}$$

Following the procedure outlined in the dew-point pressure determination, Equation 15-34 is solved for the bubble-point pressure p_b by assuming various pressures and determining the pressure that will produce K values that satisfy Equation 15-34.

During the iterative process, if:

$$\begin{split} & \sum_i (z_i K_i) < 1 \quad \to \quad \text{the assumed pressure is high} \\ & \sum_i (z_i K_i) > 1 \quad \to \quad \text{the assumed pressure is low} \end{split}$$

Wilson's equation can be used to give a good starting value for the iterative process:

$$\sum_{i} \left[z_{i} \frac{p_{ci}}{p_{b}} \exp \left[5.37(1+\omega) \left(1 - \frac{T_{ci}}{T} \right) \right] \right] = 1$$

Solving for the bubble-point pressure gives:

$$p_b = \sum_{i} \left[z_i p_{ci} \exp \left[5.37 (1 + \omega) \left(1 - \frac{T_{ci}}{T} \right) \right] \right]$$
 (15-35)

Assuming an ideal solution behavior, an initial guess for the bubble-point pressure can also be calculated by replacing the K_i in Equation 15-34 with that of Equation 15-4 to give:

$$\sum_{i} \left[z_{i} \left(\frac{p_{vi}}{p_{h}} \right) \right] = 1$$

or

$$p_{b} = \sum_{i} (z_{i} p_{vi}) \tag{15-36}$$

Example 15-5

A crude oil reservoir has a temperature of 200°F and a composition as given below. Calculate the bubble-point pressure of the oil.

Component	x_i		
C ₁	0.42		
C_2	0.05		
C_3	0.05		
i – C ₄	0.03		
i – C ₄ n – C ₄	0.02		
i – C ₅	0.01		
$n-C_5$	0.01		
C ₆ C ₇₊	0.01		
C ₇₊	0.40^{*}		

 $⁽M)_{C_{7+}} = 216.0$ $(\gamma)_{C_{7+}} = 0.8605$

 $⁽T_b)_{C_{7+}} = 977^{\circ} R$

Solution

Step 1. Calculate the convergence pressure of the system by using Standing's correlation (Equation 15-26):

$$p_k = (60)(216) - 4200 = 8760\,psia$$

Step 2. Calculate the critical pressure and temperature by the Riazi and Daubert equation (Equation 1-2), to give:

$$p_c = 230.4 \, \text{psia}$$

$$T_c = 1,279.8^{\circ} R$$

Step 3. Calculate the acentric factor by employing the Edmister correlation (Equation 1-3) to yield:

$$\omega = 0.653$$

Step 4. Estimate the bubble-point pressure from Equation 15-35 to give:

$$p_b = 3,924 \text{ psia}$$

Step 5. Employing the iterative procedure outlined previously and using the Whitson and Torp equilibrium ratio correlation gives:

		K _i at 3924		K _i at		K _i at	
Component	z _i	psia	$z_i \; K_i$	3950 psia	$z_i K_i$	4,329 psia	$z_i K_i$
C ₁	0.42	2.257	0.9479	2.242	0.9416	2.0430	0.8581
C_2	0.05	1.241	0.06205	2.137	0.0619	1.1910	0.0596
C_3	0.05	0.790	0.0395	0.7903	0.0395	0.793	0.0397
i – C ₄	0.03	0.5774	0.0173	0.5786	0.0174	0.5977	0.0179
n – C ₄	0.02	0.521	0.0104	0.5221	0.0104	0.5445	0.0109
$i - C_5$	0.01	0.3884	0.0039	0.3902	0.0039	0.418	0.0042
n – C ₅	0.01	0.3575	0.0036	0.3593	0.0036	0.3878	0.0039
C_6	0.01	0.2530	0.0025	0.2549	0.0025	0.2840	0.0028
C ₇₊	0.40	0.227	0.0091	0.0232	0.00928	0.032	0.0138
Σ			1.09625		1.09008		1.0099

The calculated bubble-point pressure is 4330 psia.

Separator Calculations

Produced reservoir fluids are complex mixtures of different physical characteristics. As a well stream flows from the high-temperature, high-pressure petroleum reservoir, it experiences pressure and temperature reductions. Gases evolve from the liquids and the well stream changes in character. The physical separation of these phases is by far the most common of all field-processing operations and one of the most critical. The manner in which the hydrocarbon phases are separated at the surface influences the stock-tank oil recovery. The principal means of surface separation of gas and oil is the conventional stage separation.

Stage separation is a process in which gaseous and liquid hydrocarbons are flashed (separated) into vapor and liquid phases by two or more separators. These separators are usually operated in series at consecutively lower pressures. Each condition of pressure and temperature at which hydrocarbon phases are flashed is called a *stage of separation*. Examples of one-and two-stage separation processes are shown in Figure 15-6. Traditionally, the stock-tank is normally considered a separate stage of separation. Mechanically, there are two types of gas-oil separation: (1) differential separation and (2) flash or equilibrium separation.

To explain the various separation processes, it is convenient to define the composition of a hydrocarbon mixture by three groups of components:

- 1. The very volatile components ("lights"), such as nitrogen, methane, and
- 2. The components of intermediate volatility ("intermediates"), such as propane through hexane
- 3. The components of less volatility, or the "heavies," such as heptane and heavier components

In the differential separation, the liberated gas (which is composed mainly of lighter components) is removed from contact with the oil as the pressure on the oil is reduced. As pointed out by Clark (1960), when the gas is separated in this manner, the maximum amount of heavy and intermediate components will remain in the liquid, minimum shrinkage of the oil will occur, and, therefore, greater stock-tank oil recovery will occur. This is due to the fact that the gas liberated earlier at higher pressures is not present at lower pressures to attract the intermediate and heavy components and pull them into the gas phase.

In the flash (equilibrium) separation, the liberated gas remains in contact with oil until its instantaneous removal at the final separation pressure. A maximum proportion of intermediate and heavy components is attracted into the gas phase by this process, and this results in a maximum oil shrinkage and, thus, a lower oil recovery.

In practice, the differential process is introduced first in field separation when gas or liquid is removed from the primary separator. In each subsequent stage of separation, the liquid initially undergoes a flash liberation followed by a differential process as actual separation occurs. As the number of stages increases, the differential aspect of the overall separation becomes greater.

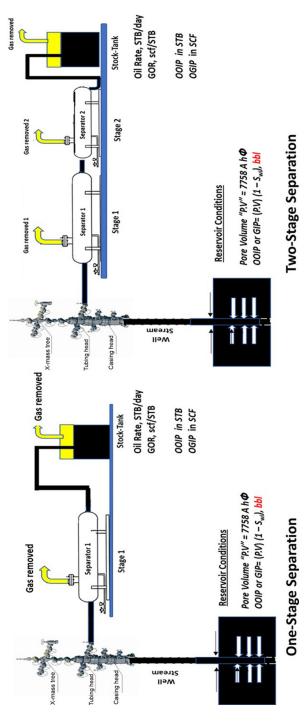


FIGURE 15-6 Schematic drawing of one-and two-stage separation processes. (After Clark, 1951).

The purpose of stage separation then is to reduce the pressure on the produced oil in steps so that more stock-tank oil recovery will result. Separator calculations are basically performed to determine:

- Optimum separation conditions: separator pressure and temperature
- Compositions of the separated gas and oil phases
- Oil formation volume factor
- o Producing gas-oil ratio
- API gravity of the stock-tank oil

Note that if the separator pressure is high, large amounts of light components will remain in the liquid phase at the separator and be lost along with other valuable components to the gas phase at the stock tank. On the other hand, if the pressure is too low, large amounts of light components will be separated from the liquid and they will attract substantial quantities of intermediate and heavier components. An intermediate pressure, called *optimum separator pressure*, should be selected to maximize the oil volume accumulation in the stock tank. This optimum pressure will also yield:

- A maximum stock-tank API gravity
- A minimum oil formation volume factor (i.e., less oil shrinkage)
- A minimum producing gas-oil ratio (gas solubility)

The concept of determining the optimum separator pressure by calculating the API gravity, B_o , and R_s is shown graphically in Figure 15-7. The computational steps of the separator calculations are described below in conjunction with Figure 15-8,

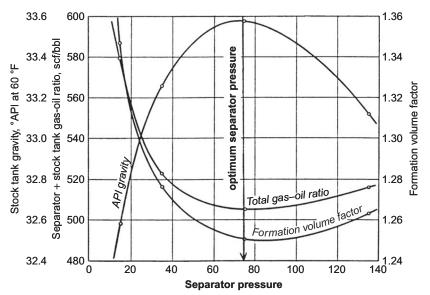


FIGURE 15-7 Effect of separator pressure on API, B_o, and GOR. (*After Amyx, Bass, and Whiting, 1960*).

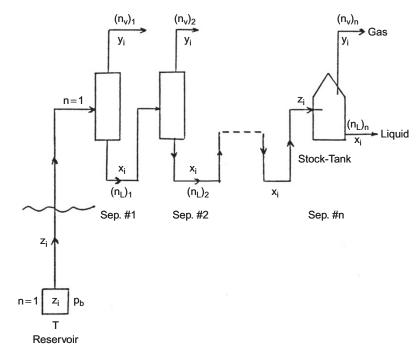


FIGURE 15-8 Schematic illustration of n separation stages.

which schematically shows a bubble-point reservoir flowing into a surface separation unit consisting of n stages operating at successively lower pressures.

Step 1. Calculate the volume of oil occupied by 1 lb-mol of crude at the reservoir pressure and temperature. This volume, denoted V_o , is calculated by recalling and applying the equation that defines the number of moles to give:

$$n = \frac{m}{M_a} = \frac{\rho_o V_o}{M_a} = 1$$

Solving for the oil volume gives:

$$V_o = \frac{M_a}{\rho_o} \tag{15-37}$$

where

m = total weight of 1 lb-mol of crude oil, lb/mol

 V_o = volume of 1 lb-mol of crude oil at reservoir conditions, ft³/mol

 $M_{a}=$ apparent molecular weight

 ρ_0 = density of the reservoir oil, lb/ft³

Step 2. Given the composition of the feed stream z_i to the first separator and the operating conditions of the separator, i.e., separator pressure and temperature, calculate the equilibrium ratios of the hydrocarbon mixture.

Step 3. Assuming a total of 1 mol of the feed entering the first separator and using the above calculated equilibrium ratios, perform flash calculations to obtain the compositions and quantities, in moles, of the gas and the liquid leaving the first separator. Designating these moles as $(n_L)_1$ and $(n_v)_1$, the actual number of moles of the gas and the liquid leaving the first separation stage are:

$$[n_{v1}]_a = (n)(n_v)_1 = (1)(n_v)_1$$
$$[n_{L1}]_a = (n)(n_L)_1 = (1)(n_L)_1$$

where

 $[n_{v1}]_a$ = actual number of moles of vapor leaving the first separator $[n_{L1}]_a$ = actual number of moles of liquid leaving the first separator

- Step 4. Using the composition of the liquid leaving the first separator as the feed for the second separator, i.e., $z_i = x_i$, calculate the equilibrium ratios of the hydrocarbon mixture at the prevailing pressure and temperature of the separator.
- Step 5. Based on 1 mol of the feed, perform flash calculations to determine the compositions and quantities of the gas and liquid leaving the second separation stage. The actual number of moles of the two phases are then calculated from:

$$\begin{aligned} [n_{v2}]_a &= [n_{L1}]_a (n_v)_2 = (1)(n_L)_1 (n_v)_2 \\ [n_{L2}]_a &= [n_{L1}]_a (n_L)_2 = (1)(n_L)_1 (n_L)_2 \end{aligned}$$

where

 $[n_{v2}]_a$, $[n_{L2}]_a$ = actual moles of gas and liquid leaving separator 2 $(n_v)_2$, $(n_L)_2$ = moles of gas and liquid as determined from flash calculations

Step 6. The previously outlined procedure is repeated for each separation stage, including the stock-tank storage, and the calculated moles and compositions are recorded. The total number of moles of gas off all stages are then calculated as:

$$(n_{v})_{t} = \sum_{i=1}^{n} (n_{va})_{i} = (n_{v})_{1} + (n_{L})_{1} (n_{v})_{2} + (n_{L})_{2} (n_{v})_{3}$$

$$+ \dots + (n_{L})_{1} \dots (n_{L})_{n-1} (n_{v})_{n}$$

In a more compacted form, the above expression can be written:

$$(n_{v})_{t} = (n_{v})_{1} + \sum_{i=2}^{n} \left[(n_{v})_{i} \prod_{i=1}^{i-1} (n_{L})_{j} \right]$$
 (15-38)

where

 $(n_v)_t$ = total moles of gas off all stages, lb-mol/mol of feed n= number of separation stages

Total moles of liquid remaining in the stock tank can also be calculated as:

$$\left(n_{L}\right)_{st} = n_{L1}n_{L2}...n_{Ln}$$

or

$$(n_L)_{st} = \prod_{i=1}^{n} (n_L)_i$$
 (15-39)

where

 $(n_L)_{st}$ = number of moles of liquid remaining in the stock tank. $(n_L)_i$ = moles of liquid off ith stage.

Step 7. Calculate the volume, in scf, of all the liberated solution gas from:

$$V_g = 379.4(n_v)_t \tag{15-40}$$

 $\label{eq:vg} \mbox{where } V_g = \mbox{total volume of the liberated solution gas scf/mol of feed.}$ Step 8. Determine the volume of stock-tank oil occupied by $(n_L)_{st}$ moles of

$$(V_o)_{st} = \frac{(n_L)_{st}(M_a)_{st}}{(\rho_o)_{st}}$$
 (15-41)

where

liquid from:

 $(V_o)_{st} = \text{volume of stock-tank oil, ft}^3/\text{mol of feed}$ $(M_a)_{st} = \text{apparent molecular weight of the stock-tank oil}$ $(\rho_o)_{st} = \text{density of the stock-tank oil, lb/ft}^3$

Step 9. Calculate the specific gravity and the API gravity of the stocktank oil by applying these expressions:

$$\gamma_{o} = \frac{(\rho_{o})_{st}}{62.4}$$

$$^{\circ}API = \frac{141.5}{\gamma_{o}} - 131.5$$

Step 10. Calculate the total gas-oil ratio (or gas solubility R_s):

$$GOR = \frac{V_g}{(V_o)_{st}/5.615} = \frac{(5.615)(379.4)(n_v)_t}{(n_L)_{st}(M)_{st}/(\rho_o)_{st}}$$

$$GOR = \frac{2,130.331(n_v)_t(\rho_o)_{st}}{(n_L)_{st}(M)_{st}}$$
(15-42)

where $GOR = gas-oil\ ratio,\ scf/STB$.

Step 11. Calculate the oil formation volume factor from the relationship:

$$B_o = \frac{V_o}{(V_o)_{ct}}$$

Combining Equations 15-37 and 15-41 with the above expression gives:

$$B_{o} = \frac{M_{a}(\rho_{o})_{st}}{\rho_{o}(n_{L})_{st}(M_{a})_{st}}$$

where

 $B_o = oil formation volume factor, bbl/STB$ M_a = apparent molecular weight of the feed $(M_a)_{st}$ = apparent molecular weight of the stock-tank oil $\rho_o = density of crude oil at reservoir conditions, lb/ft^3$

The separator pressure can be optimized by calculating the API gravity, GOR, and Bo in the manner outlined above at different assumed pressures. The optimum pressure corresponds to a maximum in the API gravity and a minimum in gas-oil ratio and oil formation volume factor.

Example 15-6

A crude oil, with the composition given below, exists at its bubblepoint pressure of 1708.7 psia and at a temperature of 131°F. The crude oil is flashed through two-stage and stock-tank separation facilities. The operating conditions of the three separators are:

Separator	Pressure, psia	Temperature, °F
1	400	72
2	350	72
Stock tank	14.7	60

The composition of the crude oil is given below:

Component	z_{i}		
CO_2	0.0008		
N_2	0.0164		
C_1	0.2840		
C_2	0.0716		
C_3	0.1048		
i – C ₄	0.0420		
n – C ₄	0.0420		
i – C ₅	0.0191		
n – C ₅	0.0191		
C ₆ C ₇₊	0.0405		
C ₇₊	0.3597		

The molecular weight and specific gravity of C_{7+} are 252 and 0.8429. Calculate Bo, Rs, stock-tank density, and the API gravity of the hydrocarbon system.

Solution

- Step 1. Calculate the apparent molecular weight of the crude oil to give $M_a = 113.5102.$
- Step 2. Calculate the density of the bubble-point crude oil by using the Standing and Katz correlation to yield $p_0 = 44.794 \text{ lb/ft}^3$.
- Step 3. Flash the original composition through the first separator by generating the equilibrium ratios by using the Standing correlation (Equation 15-20) to give:

Component	z_i	K_{i}	x _i	y _i
CO ₂	0.0008	3.509	0.0005	0.0018
N_2	0.0164	39.90	0.0014	0.0552
C_1	0.2840	8.850	0.089	0.7877
C_2	0.0716	1.349	0.0652	0.0880
C_3	0.1048	0.373	0.1270	0.0474
i – C ₄	0.0420	0.161	0.0548	0.0088
n – C ₄	0.0420	0.120	0.0557	0.0067
i – C ₅	0.0191	0.054	0.0259	0.0014
n – C ₅	0.0191	0.043	0.0261	0.0011
C_6	0.0405	0.018	0.0558	0.0010
C ₇₊	0.3597	0.0021	0.4986	0.0009

With $n_L = 0.7209$ and $n_v = 0.29791$.

Step 4. Use the calculated liquid composition as the feed for the second separator and flash the composition at the operating condition of the separator.

Component	z_{i}	K_{i}	Xi	y _i
CO ₂	0.0005	3.944	0.0005	0.0018
N_2	0.0014	46.18	0.0008	0.0382
C_1	0.089	10.06	0.0786	0.7877
C_2	0.0652	1.499	0.0648	0.0971
C_3	0.1270	0.4082	0.1282	0.0523
i – C ₄	0.0548	0.1744	0.0555	0.0097
n – C ₄	0.0557	0.1291	0.0564	0.0072
i – C ₅	0.0259	0.0581	0.0263	0.0015
$n - C_5$	0.0261	0.0456	0.0264	0.0012
C_6	0.0558	0.0194	0.0566	0.0011
C ₇₊	0.4986	0.00228	0.5061	0.0012

With $n_L = 0.9851$ and $n_v = 0.0149$.

Component	z_i	K _i	x _i	y _i
CO_2	0.0005	81.14	0000	0.0014
N_2	0.0008	1,159	0000	0.026
C_1	0.0784	229	0.0011	0.2455
C_2	0.0648	27.47	0.0069	0.1898
C_3	0.1282	6.411	0.0473	0.3030
i – C ₄	0.0555	2.518	0.0375	0.0945
n – C ₄	0.0564	1.805	0.0450	0.0812
i – C ₅	0.0263	0.7504	0.0286	0.0214
$n - C_5$	0.0264	0.573	0.02306	0.0175
C_6	0.0566	0.2238	0.0750	0.0168
C ₇₊	0.5061	0.03613	0.7281	0.0263

Step 5. Repeat the above calculation for the stock-tank stage to give:

With $n_L = 0.6837$ and $n_v = 0.3163$.

Step 6. Calculate the actual number of moles of the liquid phase at the stock-tank conditions from Equation 15-39:

$$(n_L)_{st} = (1)(0.7209)(0.9851)(0.6837) = 0.48554$$

Step 7. Calculate the total number of moles of the liberated gas from the entire surface separation system:

$$n_v = 1 - (n_L)_{st} = 1 - 0.48554 = 0.51446$$

- Step 8. Calculate apparent molecular weight of the stock-tank oil from its composition to give $(M_a)_{st} = 200.6$.
- Step 9. Calculate the density of the stock-tank oil by using the Standing correlation to give:

$$(\rho_o)_{st} = 50.920$$

 $\gamma = 50.920/62.4 = 0.816 60^{\circ}/60^{\circ}$

Step 10. Calculate the API gravity of the stock-tank oil:

$$API = (141.5/0.816) - 131.5 = 41.9$$

Step 11. Calculate the gas solubility from Equation 15-42 to give:

$$R_s = \frac{2130.331(0.51446)(50.92)}{0.48554(200.6)} = 573.0 \text{ scf/STB}$$

Step 12. Calculate Bo from Equation 15-43 to give:

$$B_o = \frac{(113.5102)(50.92)}{(44.794)(0.48554)(200.6)} = 1.325 \text{ bbl/STB}$$

To optimize the operating pressure of the separator, the above steps should be repeated several times under different assumed pressures and the results, in terms of API, B_o, and R_s, should be expressed graphically and used to determine the optimum pressure.

Note that at **low pressures**, e.g., p < 1000, equilibrium ratios are nearly independent of the overall composition z_i or the convergence pressure and can be considered only a function pressure and temperature. Under this condition, i.e, p < 1000, the equilibrium ratio for any component i can be expressed as:

$$K_i = \frac{A_i}{p}$$

The temperature-dependent coefficient A_i is a characterization parameter of component i that accounts for the physical properties of the component. The above expression suggests that the K_i varies linearly at a constant temperature with 1/p. For example, suppose that a hydrocarbon mixture exists at 300 psi and $100^{\circ}F$. Assume that the mixture contains methane and we want to estimate the equilibrium ratio of methane (or any other components) when the mixture is flashed at 100 psi and at the same temperature of $100^{\circ}F$. The recommended procedure is summarized in the following steps:

Step 1. Because at low pressure the equilibrium ratio is considered independent of the overall composition of the mixture, use the equilibrium ratio charts of Appendix A to determine the K_i value of methane at 300 psi and $100^{\circ}F$:

$$K_{C1} = 10.5$$

Step 2. Calculate the characterization parameter A_i of methane from the above proposed relationship:

$$10.5 = \frac{A_i}{500}$$

$$A_i = (10.5)(300) = 3,150$$

Step 3. Calculate the K; of methane at 100 psi and 100°F from:

$$K_{C_1} = \frac{3,150}{100} = 31.5$$

In many low-pressure applications of flash calculations at constant temperature, it might be possible to characterize the entire hydrocarbon mixture as a binary system, i.e., two-component system. Because methane exhibits a linear relationship with pressure of a wide range of pressure values, one of the components that forms the binary system should be methane. The main advantage of such a binary system is the simplicity of performing flash calculations because it does not require an iterative technique.

Reconsider Example 15-6 where flash calculations were performed on the entire system at 400 psia and 72°F. To perform flash calculations on the feed for the second separator at 350 psi and 72°F, follow these steps:

Step 1. Select methane as one of the binary systems with the other component defined as ethane-plus, i.e., C₂₊, which lumps the remaining components. Results of Example 15-6 show:

$$\circ K_{C_1} = 8.85$$

$$v_{\rm C} = 0.7877$$

$$\begin{array}{ll} \circ & y_{C_1} = 0.7877 \\ \circ & x_{C_2} = 0.089 \end{array}$$

$$\begin{array}{ll} \circ & y_{C_{2+}} = 1.0 - 0.7877 = 0.2123 \\ \circ & x_{C_{2+}} = 1.0 - 0.089 = 0.911 \end{array}$$

$$x_{C_{2}} = 1.0 - 0.089 = 0.911$$

Step 2. From the definition of the equilibrium ratio, calculate the K value of C_{2+} :

$$K_{C_{2+}} = \frac{y_{C_{2+}}}{x_{C_{2+}}} = \frac{0.2123}{0.9110} = 0.2330$$

Step 3. Calculate the characterization parameter A; for methane and C_{2+} :

$$A_{C_1} = K_{C_1}p = (8.85)(400) = 3,540$$

$$A_{C_{2+}}\!=\!K_{C_{2+}}p\!=\!(0.233)(400)\!=\!93.2$$

The equilibrium ratio for each of the two components (at a constant temperature) can then be described by:

$$K_{C_1} = \frac{3,540}{p}$$

$$K_{C_{2+}} = \frac{93.2}{p}$$

Step 4. Calculate the K_i value for each component at the second separator pressure of 350 psi:

$$K_{C_1} = \frac{3,540}{350} = 10.11$$

$$K_{C_{2+}} = \frac{93.2}{350} = 0.266$$

- Step 5. Using the flash calculations procedure as outlined previously for a binary system, calculate the composition and number of moles of the gas and liquid phase at 350 psi:
 - Solve for x_{C1} and x_{C2+}:

$$x_{C_1} = \frac{1 - K_2}{K_1 - K_2} = \frac{1.0 - 0.266}{10.11 - 0.2660} = 0.0746$$

$$x_{C_{2+}} = 1 - x_{C_1} = 1.0 - 0.0746 = 0.9254$$

Solve for y_{C1} and y_{C2}:

$$y_{C_1} \!=\! x_{C_1} K_1 \!=\! (0.0746)(10.11) \!=\! 0.754$$

$$y_{C_{2+}} = 1 - y_{C_1} = 1.0 - 0.754 = 0.246$$

• Solve for number of moles of the vapor and liquid phase:

$$n_v = \frac{z_1 - x_1}{x_1(K_1 - 1)} = \frac{0.089 - 0.0746}{0.0746(10.11 - 1)} = 0.212$$

$$n_L = 1 - n_v = 1.0 - 0.212 = 0.788$$

The above calculations are considered meaningless without converting moles of liquid n₁ into volume, which requires the calculation of the liquid density at separator pressure and temperature. Notice:

$$V = \frac{n_L M_a}{\rho_o}$$

where M_a is the apparent molecular weight of the separated liquid and is given by (for a binary system):

$$M_a = x_{C_1} M_{C_1} + x_{C_{2+}} M_{C_{2+}}$$

Density Calculations

The calculation of crude oil density from its composition is an important and integral part of performing flash calculations. The best known and most widely used calculation methods are those of Standing-Katz (1942) and Alani-Kennedy (1960). These two methods are presented below:

The Standing-Katz Method

Standing and Katz (1942) proposed a graphical correlation for determining the density of hydrocarbon liquid mixtures. The authors developed the correlation from evaluating experimental, compositional, and density data on 15 crude oil samples containing up to 60 mol% methane. The proposed method yielded an average error of 1.2% and maximum error of 4% for the data on these crude oils. The original correlation did not have a procedure for handling significant amounts of nonhydrocarbons.

The authors expressed the density of hydrocarbon liquid mixtures as a function of pressure and temperature by the following relationship:

$$\rho_{o} = \rho_{sc} + \Delta \rho_{p} - \Delta \rho_{T}$$

where

 ρ_0 = crude oil density at p and T, lb/ft³

 $\rho_{sc} = \text{crude}$ oil density (with all the dissolved solution gas) at standard conditions, i.e., 14.7 psia and 60°F, lb/ft³

 $\Delta \rho_{\rm p}$ = density correction for compressibility of oils, lb/ft³

 $\Delta \rho_T =$ density correction for thermal expansion of oils, lb/ft³

Standing and Katz correlated graphically the liquid density at standard conditions with:

- The density of the propane-plus fraction $\rho_{C_{2}}$
- The weight percent of methane in the entire system $(m_{C_1})_{C_{1+}}$
- The weight percent of ethane in the ethane-plus $(m_{C_2})_{C_{1,2}}$

This graphical correlation is shown in Figure 15-9. The following are the specific steps in the Standing and Katz procedure of calculating the liquid density at a specified pressure and temperature.

Step 1. Calculate the total weight and the weight of each component in 1 lb-mol of the hydrocarbon mixture by applying the following relationships:

$$m_i = x_i M_i$$

$$m_t = \sum x_i M_i$$

where

m_i = weight of component i in the mixture, lb/lb-mol

 x_i = mole fraction of component i in the mixture

M_i = molecular weight of component i

 $m_t = \text{total weight of 1 lb-mol of the mixture, lb/lb-mol}$

Step 2. Calculate the weight percent of methane in the entire system and the weight percent of ethane in the ethane-plus from the following expressions:

$$(m_{C_1})_{C_{1+}} = \left[\frac{x_{C_1} M_{C1}}{\sum_{i=1}^{n} x_i M_i}\right] 100 = \left[\frac{m_{C_1}}{m_t}\right] 100$$

and

$$(m_{C_2})_{C_{2+}} = \left[\frac{m_{c_2}}{m_{C_{2+}}}\right] 100 = \left[\frac{m_{C_2}}{m_t - m_{C_1}}\right] 100$$

where

 $(m_{C_1})_{C_{1+}}$ = weight percent of methane in the entire system

 m_{C_1} = weight of methane in 1lb - mol of the mixture, i. e., $x_{C_1}M_{C_1}$

 $(m_{C_2})_{C_{2+}}$ = weight percent of ethane in ethane – plus

 m_{C_2} = weight of methane in 1lb - mol of the mixture, i. e., $x_{C_2}M_{C_2}$

 M_{C_1} = molecular weight of methane

 M_{C_2} = molecular weight of ethane

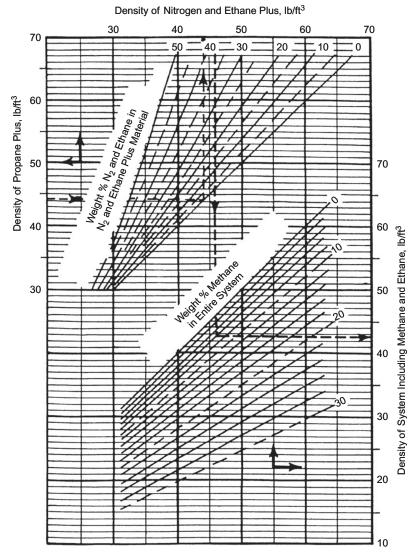


FIGURE 15-9 Standing and Katz density correlation. (Courtesy of the Gas Processors Suppliers Association, Engineering Data Book, 10th ed., 1987).

Step 3. Calculate the density of the propane-plus fraction at standard conditions by using the following equations:

$$\rho_{C_{3+}}\!=\!\frac{m_{C_3}}{V_{C_{3+}}}\!=\!\frac{\displaystyle\sum_{i=C_3}^n x_i M_i}{\displaystyle\sum_{i=C_3}^n \rho_{oi}}$$

with

$$m_{c_{3+}} = \sum_{i=C_3} x_i M_i$$

$$V_{C_{3+}} = \sum_{i=C_3} V_i = \sum_{i=C_3} \frac{m_i}{\rho_{ai}}$$

where

 $\rho_{C_{3+}}$ = density of the propane and heavier components, lb/ft³

 $m_{C_{3+}}$ = weight of the propane and heavier fractions, lb/lb - mol

 $V_{C_{3+}}$ = volume of the propane – plus fraction, ft^3/lb – mol

 V_i = volume of component i in 1 lb-mol of the mixture

 m_i = weight of component i, i.e., x_iM_i , lb/lb-mole

 ρ_{oi} = density of component i at standard conditions, lb/ft³

Density values for pure components are tabulated in Table 1-2 in Chapter 1, but the density of the plus fraction must be measured.

Step 4. Using Figure 15-9, enter the $\rho_{C_{3+}}$ value into the left ordinate of the chart and move horizontally to the line representing $(m_{C_2})_{C_{2+}}$; then drop vertically to the line representing $(m_{C_1})_{C_{1+}}$. The density of the oil at standard condition is read on the right side of the chart. Standing (1977) expressed the graphical correlation in the following mathematical form:

$$\begin{split} \rho_{sc} &= \rho_{C_{2+}} \Big[1 - 0.012 (m_{c_1})_{C_{1+}} - 0.000158 (m_{C_1})_{C_{1+}}^2 \Big] \\ &+ 0.0133 (m_{C_1})_{C_{1+}} + 0.00058 (m_{C_1})_{C_{2+}}^2 \end{split}$$

with

$$\begin{split} \rho_{C_{2+}} &= \rho_{C_{3+}} \Big[1 - 0.01386 (m_{c_2})_{C_{2+}} - 0.000082 (m_{C_2})_{C_{2+}}^2 \Big] \\ &+ 0.379 (m_{C_2})_{C_{2+}} + 0.0042 (m_{c_2})_{C_{2+}}^2 \end{split}$$

where $\rho_{C_{2+}}$ = densityofethane – plusfraction.

Step 5. Correct the density at standard conditions to the actual pressure by reading the additive pressure correction factor, $\Delta \rho_p$, from Figure 15-10, or using the following expression:

$$\Delta \rho_p = \left[0.000167 + (0.016181)10^{-0.0425\rho_{sc}}\right]p - \left(10^{-8}\right)\left[0.299 + (263)10^{-0.0603\rho_{sc}}\right]p^2$$

Step 6. Correct the density at 60° F and pressure to the actual temperature by reading the thermal expansion correction term, $\Delta \rho_T$, from Figure 15-11, or from:

$$\begin{split} \Delta \rho_T &= (T-520) \bigg[0.0133 + 152.4 \Big(\rho_{sc} + \Delta \rho_p \Big)^{-2.45} \bigg] \\ &- (T-520)^2 \bigg[8.1 \big(10^{-6} \big) - (0.0622) 10^{-0.0764 \big(\rho_{sc} + \Delta \rho_p \big)} \bigg] \end{split}$$

where T is the system temperature in °R.

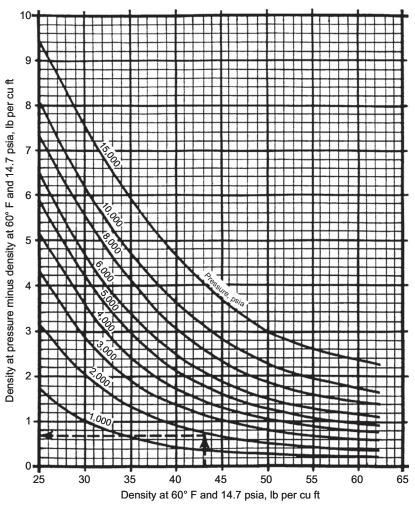


FIGURE 15-10 Density correction for compressibility of crude oils. (Courtesy of the Gas Processors Suppliers Association, Engineering Data Book, 10th ed., 1987).

Example 15-7 A crude oil system has the following composition.

x _i
0.45
0.05
0.05
0.03
0.01
0.01
0.40

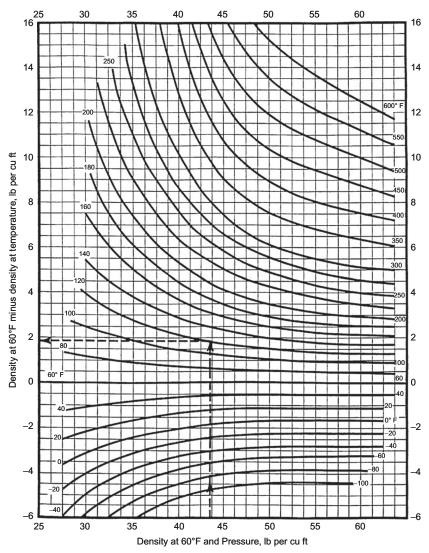


FIGURE 15-11 Density correction for isothermal expansion of crude oils. (Courtesy of the Gas Processors Suppliers Association, Engineering Data Book, 10th ed., 1987).

If the molecular weight and specific gravity of C_{7+} fractions are 215 and 0.87, respectively, calculate the density of the crude oil at 4000 psia and 160° F by using the Standing and Katz method.

0		•	
Sol	lııt	10	n

Component	Xi	M _i	$m_i = x_i M_i$	ρ _{οi} , lb/ft ³ *	$V_i = m_i/\rho_{oi}$
C ₁	0.45	16.04	7.218	_	_
C_2	0.05	30.07	1.5035	_	_
C_3	0.05	44.09	2.2045	31.64	0.0697
C_4	0.03	58.12	1.7436	35.71	0.0488
C_5	0.01	72.15	0.7215	39.08	0.0185
C_6	0.01	86.17	0.8617	41.36	0.0208
C ₇₊	0.40	215.0	86.00	54.288f [†]	1.586
			$m_t = 100.253$		$V_{C_{3+}} = 1.7418$

Step 1. Calculate the weight percent of C_1 in the entire system and the weight percent of C₂ in the ethane-plus fraction:

$$\begin{split} \left(m_{C_1}\right)_{C_{1+}} &= \left[\frac{7.218}{100.253}\right] 100 = 7.2\% \\ \left(m_{C_2}\right)_{C_{2+}} &= \left[\frac{1.5035}{100.253 - 7.218}\right] 100 = 1.616\% \end{split}$$

Step 2. Calculate the density of the propane-plus fraction:

$$\rho_{C_{3+}} = \frac{100.253 - 7.218 - 1.5035}{1.7418} = 52.55 \text{ lb/ft}^3$$

Step 3. Determine the density of the oil at standard conditions from Figure 15-9:

$$\rho_{sc} = 47.5 \text{ lb/ft}^3$$

Step 4. Correct for the pressure by using Figure 15-10:

$$\Delta \rho_p = 1.181 \ lb/ft^3$$

Density of the oil at 4000 psia and 60°F is then calculated by the expression:

$$\rho_{p,60} = \rho_{sc} + \Delta \rho_p = 47.5 + 1.18 = 48.68 \text{ lb/ft}^3$$

Step 5. From Figure 15-11, determine the thermal expansion correction factor:

$$\Delta \rho_{\rm T} = 2.45 \text{ lb/ft}^3$$

Step 6. The required density at 4000 psia and 160°F is:

$$\rho_0 = 48.68 - 2.45 = 46.23 \text{ lb/ft}^3$$

^{*}From Table 1-2. $^{\dagger}\rho_{C_{7+}} = (0.87)(62.4) = 54.288.$

The Alani-Kennedy Method

Alani and Kennedy (1960) developed an equation to determine the molar liquid volume V_m of pure hydrocarbons over a wide range of temperature and pressure. The equation was then adopted to apply to crude oils with the heavy hydrocarbons expressed as a heptanes-plus fraction, i.e., C_{7+} .

The Alani-Kennedy equation is similar in form to the Van der Waals equation, which takes the following form:

$$V_{m}^{3} - \left[\frac{RT}{p} + b\right]V_{m}^{2} + \frac{aV_{m}}{p} - \frac{ab}{p} = 0$$
 (15-43)

where

R = gas constant, 10.73 psia ft³/lb-mol °R

 $T = temperature, {}^{\circ}R$

p = pressure, psia

 $V_m = molecular \ volume, \ ft^3/lb-mol$

a, b = constants for pure substances

Alani and Kennedy considered the constants a and b to be functions of temperature and proposed these expressions for calculating the two parameters:

$$a = Ke^{n/T}$$

$$b = mT + c$$

where K, n, m, and c are constants for each pure component. Values of these constants are tabulated in Table 15-1. Table 15-1 contains no constants from which the values of the parameters a and b for heptanes-plus can be calculated. Therefore, Alani and Kennedy proposed the following equations for determining a and b of C_{7+} .

$$\begin{split} \ln(a_{C_{7+}}) &= 3.8405985 \left(10^{-3}\right) (M)_{C_{7+}} - 9.5638281 \left(10^{-4}\right) \left(\frac{M}{\gamma}\right)_{C_{7+}} \\ &+ \frac{261.80818}{T} + 7.3104464 \left(10^{-6}\right) (M)_{C_{7+}}^2 + 10.753517 \\ b_{C_{7+}} &= 0.03499274 (M)_{C_{7+}} - 7.275403 (\gamma)_{C_{7+}} + 2.232395 \left(10^{-4}\right) T \\ &- 0.016322572 \left(\frac{M}{\gamma}\right)_{C_{7+}} + 6.2256545 \end{split}$$

where

 $M_{C_{7+}} = molecular weight of C_{7+}$

 $\gamma_{C_{7+}}$ = specific gravity of C_{7+}

 $a_{C_{7+}}$, $b_{C_{7+}}$ = constants of the heptanes – plus fraction

 $T = \text{temperature in } {}^{\circ}R$

TABLE 15-1 Alani and Kennedy Coefficients						
Components	K	n	$m \times 10^4$	С		
C ₁ 70° – 300°F	9,160.6413	61.893223	3.3162472	0.50874303		
C ₁ 301° – 460°F	147.47333	3,247.4533	- 14.072637	1.8326659		
C ₂ 100° – 249°F	46,709.573	- 404.48844	5.1520981	0.52239654		
C ₂ 250° – 460°F	17,495.343	34.163551	2.8201736	0.62309877		
C_3	20,247.757	190.24420	2.1586448	0.90832519		
i – C ₄	32,204.420	131.63171	3.3862284	1.1013834		
n – C ₄	33,016.212	146.15445	2.902157	1.1168144		
i – C ₅	37,046.234	299.62630	2.1954785	1.4364289		
n – C ₅	37,046.234	299.62630	2.1954785	1.4364289		
n – C ₆	52,093.006	254.56097	3.6961858	1.5929406		
H ₂ S*	13,200.00	0	17.900	0.3945		
N ₂ *	4,300.00	2.293	4.490	0.3853		
CO ₂ *	8,166.00	126.00	1.8180	0.3872		

*Values for non-hydrocarbon components as proposed by Lohrenz et al. (1964).

For hydrocarbon mixtures, the values of a and b of the mixture are calculated using the following mixing rules:

$$a_m = \sum_{i=1}^{C_{7+}} a_i x_i$$

$$b_{m} = \sum_{i=1}^{C_{7+}} b_{i} x_{i}$$

where the coefficients a_i and b_i refer to pure hydrocarbons at existing temperature, and x_i is the mole fraction in the mixture. The values of a_m and b_m are then used in Equation 15-43 to solve for the molar volume V_m . The density of the mixture at pressure and temperature of interest is determined from the following relationship:

$$\rho_o\!=\!\frac{M_a}{V_m}$$

where

 ρ_o = density of the crude oil, lb/ft³

 M_a = apparent molecular weight, i.e., $M_a = \sum x_i M_i$

 $V_m = \text{molar volume, ft}^3/\text{lb-mol}$

The Alani and Kennedy method for calculating the density of liquids is summarized in the following steps:

Step 1. Calculate the constants a and b for each pure component from:

$$a = Ke^{n/T}$$
$$b = mT + c$$

- Step 2. Determine $a_{C_{7+}}$ and $b_{C_{7+}}$.
- Step 3. Calculate the values of coefficients a_m and b_m.
- Step 4. Calculate molar volume V_m by solving Equation 15-43 for the smallest real root:

$$V_{m}^{3}-\left[\!\frac{RT}{p}+b_{m}\right]\!V_{m}^{2}+\frac{a_{m}V_{m}}{p}\!-\!\frac{a_{m}V_{m}}{p}\!=\!0$$

- Step 5. Compute the apparent molecular weight, M_a.
- Step 6. Determine the density of the crude oil from:

$$\rho_0 = \frac{M_a}{V_m}$$

Example 15-8
A crude oil system has the composition:

Component	x _i
CO_2	0.0008
N_2	0.0164
C_1	0.2840
C_2	0.0716
C_3	0.1048
i – C ₄	0.0420
$n - C_4$	0.0420
i – C ₅	0.0191
n – C ₅	0.0191
C_6	0.0405
C ₆ C ₇₊	0.3597

The following additional data are given:

$$Mc_{7+} = 252$$

$$\gamma c_{7} = 0.8424$$

Pressure =
$$1708.7 \text{ psia}$$

Temperature = 591°R

Calculate the density of the crude oil.

Solution

Step 1. Calculate the parameters $a_{C_{7+}}$ and $b_{C_{7+}}$:

$$a_{C_{7+}} = 229269.9$$

 $b_{C_{7+}} = 4.165811$

Step 2. Calculate the mixture parameters a_m and b_m:

$$a_{m} = \sum_{i=1}^{C_{7+}} a_{i} x_{i}$$

$$a_{m} = 99111.71$$

$$b_{m} = \sum_{i=1}^{C_{7+}} b_{i} x_{i}$$

$$b_{m} = 2.119383$$

Step 3. Solve Equation 15-43 for the molar volume:

$$V_{m}^{3} - \left[\frac{RT}{p} + b_{m}\right]V_{m}^{2} + \frac{a_{m}V_{m}}{p} - \frac{a_{m}V_{m}}{p} = 0$$

$$V_{m} = 2.528417$$

Step 4. Determine the apparent molecular weight of this mixture:

$$M_a = \sum x_i M_i$$
$$M_a = 113.5102$$

Step 5. Compute the density of the oil system:

$$\begin{split} & \rho_0 \!=\! \frac{M_a}{V_m} \\ & \rho_0 \!=\! \frac{113.5102}{2.528417} \!=\! 44.896 \text{ lb/ft}^3 \end{split}$$

EQUATIONS OF STATE

An equation of state (EOS) is an analytical expression relating the pressure p to the temperature T and the volume V. A proper description of this PVT relationship for real hydrocarbon fluids is essential in determining the volumetric and phase behavior of petroleum reservoir fluids and in predicting the performance of surface separation facilities.

The best known and the simplest example of an equation of state is the ideal gas equation, expressed mathematically by the expression:

$$p = \frac{RT}{V} \tag{15-44}$$

where V = gas volume in cubic feet per 1 mol of gas. This PVT relationship is only used to describe the volumetric behavior of real hydrocarbon gases at pressures close to the atmospheric pressure for which it was experimentally derived.

The extreme limitations of the applicability of Equation 15-44 prompted numerous attempts to develop an equation of state (EOS) suitable for describing the behavior of real fluids at extended ranges of pressures and temperatures.

The main objective of this chapter is to review developments and advances in the field of empirical cubic equations of state and demonstrate their applications in petroleum engineering.

The Van der Waals Equation of State

In developing the ideal gas EOS (Equation 15-44), two assumptions were made:

- **First assumption**: The volume of the gas molecules is insignificant compared to the volume of the container and distance between the molecules.
- **Second assumption:** There are no attractive or repulsive forces between the molecules or the walls of the container.

Van der Waals (1873) attempted to eliminate these two assumptions by developing an empirical equation of state for real gases. In his attempt to eliminate the first assumption, van der Waals pointed out that the gas molecules occupy a significant fraction of the volume at higher pressures and proposed that the volume of the molecules, as denoted by the parameter b, be subtracted from the actual molar volume V in Equation 15-44, to give:

$$p = \frac{RT}{V - b}$$

where the parameter b is known as the co-volume and is considered to reflect the volume of molecules. The variable V represents the actual volume in cubic feet per 1 mol of gas.

To eliminate the second assumption, van der Waals subtracted a corrective term, as denoted by a/V^2 , from the above equation to account for the attractive forces between molecules. In a mathematical form, van der Waals proposed the following expression:

$$p = \frac{RT}{V - b} - \frac{a}{V^2}$$
 (15-45)

where

p = system pressure, psia

 $T = system temperature, {}^{\circ}R$

 $R = gas constant, 10.73 psi-ft^3/lb-mol = {}^{\circ}R$

 $V = volume, ft^3/mol$

The two parameters a and b are constants characterizing the molecular properties of the individual components. The symbol a is considered a measure of the intermolecular attractive forces between the molecules. Equation 15-45 shows the following important characteristics:

- At low pressures, the volume of the gas phase is large in comparison with the volume of the molecules. The parameter b becomes negligible in comparison with V and the attractive forces term a/V² becomes insignificant; therefore, the van der Waals equation reduces to the ideal gas equation (Equation 15-44).
- 2. At high pressure, i.e., $p \rightarrow \infty$, volume V becomes very small and approaches the value b, which is the actual molecular volume.

The van der Waals or any other equation of state can be expressed in a more generalized form as follows:

$$p = p_{repulsive} - p_{attractive}$$

where the repulsive pressure term $p_{repulsive}$ is represented by the term RT/(V-b) and the attractive pressure term $p_{attractive}$ is described by a/V^2 .

In determining the values of the two constants a and b for any pure substance, van der Waals observed that the critical isotherm has a horizontal slope and an inflection point at the critical point, as shown in Figure 15-12. This observation can be expressed mathematically as follows:

$$\left[\frac{\partial \mathbf{p}}{\partial \mathbf{V}}\right]_{\mathbf{T}_{\mathbf{C}},\mathbf{p}_{\mathbf{C}}} = 0, \quad \left[\frac{\partial^{2} \mathbf{p}}{\partial \mathbf{V}^{2}}\right]_{\mathbf{T}_{\mathbf{C}},\mathbf{p}_{\mathbf{C}}} = 0 \tag{15-46}$$

Differentiating Equation 15-45 with respect to the volume at the critical point results in:

$$\left[\frac{\partial p}{\partial V}\right]_{T_{C}, p_{C}} = \frac{-RT_{C}}{(V_{C} - b)^{3}} + \frac{2a}{V_{C}^{3}} = 0$$
 (15-47)

$$\left[\frac{\partial^2 p}{\partial V^2}\right]_{T_C, p_C} = \frac{2RT_C}{(V_C - b)^3} + \frac{6a}{V_C^4} = 0$$
 (15-48)

The van der Waals' Critical Point Conditions

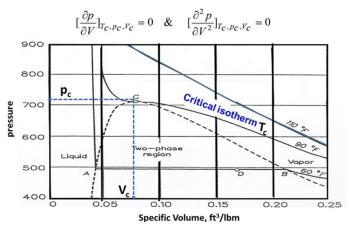


FIGURE 15-12 An idealized pressure–volume relationship for a pure compound.

Solving Equations 15-47 and 15-48 simultaneously for the parameters a and b gives:

$$b = \left(\frac{1}{3}\right) V_C \tag{15-49}$$

$$a = \left(\frac{8}{9}\right) RT_C V_C \tag{15-50}$$

Equation 15-49 suggests that the volume of the molecules b is approximately 0.333 of the critical volume $V_{\rm C}$ of the substance. Experimental studies reveal that the co-volume b is in the range of 0.24 to 0.28 of the critical volume and pure component.

By applying Equation 15-45 to the critical point (i.e., by setting $T = T_c$, $p = p_c$, and $V = V_c$) and combining with Equations 15-49 and 15-50, we get:

$$p_C V_C = (0.375) RT_C$$
 (15-51)

Equation 15-51 shows that regardless of the type of substance, the van der Waals EOS produces a universal critical gas compressibility factor Z_c of 0.375. Experimental studies show that Z_c values for substances range between 0.23 and 0.31.

Equation 15-51 can be combined with Equations 15-49 and 15-50 to give a more convenient and traditional expression for calculating the parameters a and b to yield:

$$a = \Omega_a \frac{R^2 T_c^2}{p_c}$$
 (15-52)

$$b = \Omega_b \frac{RT_c}{p_c} \tag{15-53}$$

where

 $R = gas constant, 10.73 psia-ft^3/lb-mol-\circ R$

 p_c = critical pressure, psia

 $T_c = critical temperature, {}^{\circ}R$

 $\Omega_{\rm a} = 0.421875$

 $\Omega_{\rm b} = 0.125$

Equation 15-45 can also be expressed in a cubic form in terms of the volume V as follows:

$$V^{3} - \left(b + \frac{RT}{p}\right)V^{2} + \left(\frac{a}{p}\right)V - \left(\frac{ab}{p}\right) = 0$$
 (15-54)

Equation 15-54 is usually referred to as the van der Waals two-parameter cubic equation of state. The term *two-parameter* refers to the parameters a and b. The term *cubic equation of state* implies an equation that, if expanded, would contain volume terms to the first, second, and third power.

Perhaps the most significant feature of Equation 15-54 is its ability to describe the liquid-condensation phenomenon and the passage from the gas to the liquid phase as the gas is compressed. This important feature of the van der Waals EOS is discussed below in conjunction with Figure 15-13.

Consider a pure substance with a p-V behavior as shown in Figure 15-13. Assume that the substance is kept at a constant temperature T below its critical temperature. At this temperature, Equation 15-54 has three real roots (volumes)

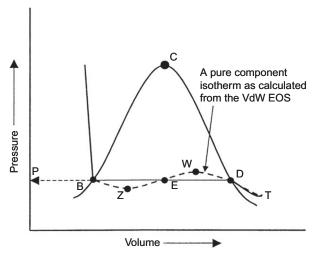


FIGURE 15-13 Pressure-volume diagram for a pure component.

for each specified pressure p. A typical solution of Equation 15-54 at constant temperature T is shown graphically by the dashed isotherm: the constant temperature curve DWEZB in Figure 15-13. The three values of V are the intersections B, E, and D on the horizontal line, corresponding to a fixed value of the pressure. This dashed calculated line (DWEZB) then appears to give a continuous transition from the gaseous phase to the liquid phase, but in reality, the transition is abrupt and discontinuous, with both liquid and vapor existing along the straight horizontal line DB. Examining the graphical solution of Equation 15-54 shows that the largest root (volume), as indicated by point D, corresponds to the volume of the saturated vapor, while the smallest positive volume, as indicated by point B, corresponds to the volume of the saturated liquid. The third root, point E, has no physical meaning. Note that these values become identical as the temperature approaches the critical temperature T_c of the substance.

Equation 15-54 can be expressed in a more practical form in terms of the compressibility factor Z. Replacing the molar volume V in Equation 15-54 with ZRT/p gives:

$$Z^{3} - (1+B)Z^{2} + AZ - AB = 0 (15-55)$$

where

$$A = \frac{ap}{R^2 T^2}$$
 (15-56)

$$B = \frac{bp}{RT} \tag{15-57}$$

Z = compressibility factor

p = system pressure, psia

 $T = \text{system temperature, } ^{\circ}R$

Equation 15-55 yields one real root¹ in the one-phase region and three real roots in the two-phase region (where system pressure equals the vapor pressure of the substance). In the latter case, the largest root corresponds to the compressibility factor of the vapor phase Z^V, while the smallest positive root corresponds to that of the liquid Z^L .

An important practical application of Equation 15-55 is for calculating density calculations, as illustrated in the following example.

Example 15-9

A pure propane is held in a closed container at 100°F. Both gas and liquid are present. Calculate, by using the van der Waals EOS, the density of the gas and liquid phases.

^{1.} In some supercritical regions, Equation 15-55 can yield three real roots for Z. From the three real roots, the largest root is the value of the compressibility with physical meaning.

Solution

Step 1. Determine the vapor pressure p_v of the propane from the Cox chart. This is the only pressure at which two phases can exist at the specified temperature:

$$p_v = 185 \text{ psi}$$

Step 2. Calculate parameters a and b from Equations 15-52 and 15-53, respectively.

$$a = \Omega_a \frac{R^2 T_c^2}{p_c}$$

$$a = 0.421875 \frac{(10.73)^2 (666)^2}{616.3} = 34,957.4$$

and

$$b = \Omega_b \frac{RT_c}{p_c}$$

$$b = 0.125 \frac{10.73(666)}{616.3} = 1.4494$$

Step 3. Compute coefficients A and B by applying Equations 15-56 and 15-57, respectively.

$$A = \frac{ap}{R^2T^2}$$

$$A = \frac{(34,957.4)(185)}{(10.73)^2(560)^2} = 0.179122$$

$$B = \frac{bp}{RT}$$

$$B = \frac{(1.4494)(185)}{(10.73)(560)} = 0.044625$$

Step 4. Substitute the values of A and B into Equation 15-55 to give:

$$Z^3 - (1+B)Z^2 + AZ - AB = 0$$

 $Z^3 - 1.044625Z^2 + 0.179122Z - 0.007993 = 0$

Step 5. Solve the above third-degree polynomial by extracting the largest and smallest roots of the polynomial by using the appropriate direct or iterative method to give:

$$Z^{v} = 0.72365$$

 $Z^{L} = 0.07534$

Step 6. Solve for the density of the gas and liquid phases by using Equation 2-17:

$$\begin{split} & \rho_g = & \frac{pM}{Z^v RT} \\ & \rho_g = & \frac{(185)(44.0)}{(0.72365)(10.73)(560)} = 1.87 \text{ lb/ft}^3 \end{split}$$

and

$$\begin{split} \rho_L = & \frac{pM}{Z^L RT} \\ \rho_L = & \frac{(185)(44)}{(0.7534)(10.73)(560)} = 17.98 \text{ lb/ft}^3 \end{split}$$

The van der Waals equation of state, despite its simplicity, provides a correct description, at least qualitatively, of the PVT behavior of substances in the liquid and gaseous states. Yet it is not accurate enough to be suitable for design purposes.

With the rapid development of computers, the EOS approach for the calculation of physical properties and phase equilibria proved to be a powerful tool, and much energy was devoted to the development of new and accurate equations of state. These equations, many of them a modification of the van der Waals equation of state, range in complexity from simple expressions containing 2 or 3 parameters to complicated forms containing more than 50 parameters. Although the complexity of any equation of state presents no computational problem, most authors prefer to retain the simplicity found in the van der Waals cubic equation while improving its accuracy through modifications.

All equations of state are generally developed for pure fluids first, and then extended to mixtures through the use of mixing rules. These mixing rules are simply means of calculating mixture parameters equivalent to those of pure substances.

Redlich-Kwong Equation of State

Redlich and Kwong (1949) demonstrated that by a simple adjustment, the van der Waals attractive pressure term a/V^2 could considerably improve the prediction of the volumetric and physical properties of the vapor phase. The authors replaced the attractive pressure term with a generalized temperature dependence term. Their equation has the following form:

$$p = \frac{RT}{V - b} - \frac{a}{V(V + b)\sqrt{T}}$$
 (15-58)

where T is the system temperature in °R.

Redlich and Kwong (1949), in their development of the equation, noted that as the system pressure becomes very large, i.e., $p \to \infty$, the molar volume V of the substance shrinks to about 26% of its critical volume regardless of the system temperature. Accordingly, they constructed Equation 15-58 to satisfy the following condition:

$$b = 0.26V_c$$
 (15-59)

Imposing the critical point conditions (as expressed by Equation 15-46) on Equation 15-58 and solving the resulting equations simultaneously gives:

$$a = \Omega_a \frac{R^2 T_c^{2.5}}{p_c} \tag{15-60}$$

$$b = \Omega_b \frac{RT_c}{p_c} \tag{15-61}$$

where $\Omega_a=0.42747$ and $\Omega_b=0.08664$. Equating Equation 15-61 with 15-59 gives:

$$p_c V_c = 0.333RT_c$$
 (15-62)

Equation 15-62 shows that the Redlich-Kwong EOS produces a universal critical compressibility factor (Z_c) of 0.333 for all substances. As indicated earlier, the critical gas compressibility ranges from 0.23 to 0.31 for most of the substances.

Replacing the molar volume V in Equation 15-58 with ZRT/p gives:

$$Z^3 - Z^2 + (A - B - B^2)Z - AB = 0$$
 (15-63)

where

$$A = \frac{ap}{R^2 T^{2.5}} \tag{15-64}$$

$$B = \frac{bp}{RT} \tag{15-65}$$

As in the van der Waals EOS, Equation 15-63 yields one real root in the one-phase region (gas-phase region or liquid-phase region), and three real roots in the two-phase region. In the latter case, the **largest root** corresponds to the compressibility factor of the gas phase Z^{ν} while the **smallest positive root** corresponding to that of the liquid Z^L .

Example 15-10

Rework Example 15-9 by using the Redlich-Kwong equation of state.

Solution

Step 1. Calculate the parameters a, b, A, and B:

$$a = 0.42747 \frac{(10.73)^2 (666)^{2.5}}{616.3} = 914,110.1$$

$$b = 0.08664 \frac{(10.73)(666)}{616.3} = 1.0046$$

$$A = \frac{(914,110.1)(185)}{(10.73)^2 (560)^{2.5}} = 0.197925$$

$$B = \frac{(1.0046)(185)}{(10.73)(560)} = 0.03093$$

Step 2. Substitute parameters A and B into Equation 15-63, and extract the largest and the smallest root, to give:

$$Z^3 - Z^2 + 0.1660384Z - 0.0061218 = 0$$

Largest Root $Z^v = 0.802641$
Smallest Root $Z^L = 0.0527377$

Step 3. Solve for the density of the liquid phase and gas phase:

$$\begin{split} \rho = & \frac{pM}{ZRT} \\ \rho^L = & \frac{(185)(44)}{(0.0527377)(10.73)(560)} = 25.7 \text{ lb/ft}^3 \\ \rho^v = & \frac{(185)(44)}{(0.802641)(10.73)(560)} = 1.688 \text{ lb/ft}^3 \end{split}$$

Redlich and Kwong extended the application of their equation to hydrocarbon liquid or gas mixtures by employing the following mixing rules:

$$a_{m} = \left[\sum_{i=1}^{n} x_{i} \sqrt{a_{i}}\right]^{2} \tag{15-66}$$

$$b_{m} = \sum_{i=1}^{n} [x_{i}b_{i}]$$
 (15-67)

where

n = number of components in mixture

 $a_i = \text{Redlich-Kwong a parameter for the i'th component as given by Equation 15-60}$

 $b_i = Redlich-Kwong\ b$ parameter for the i'th component as given by Equation 15-61

 $a_m = parameter a for mixture$

 $b_m = parameter b for mixture$

 x_i = mole fraction of component i in the liquid phase

To calculate a_m and b_m for a hydrocarbon gas mixture with a composition of y_i , use Equations 15-66 and 15-67 and replace x_i with y_i:

$$a_m = \left[\sum_{i=1}^n y_i \sqrt{a_i}\right]^2$$

$$b_m = \sum_{i=1}^n [y_i b_i]$$

Equation 15-63 gives the compressibility factor of the gas phase or the liquid with the coefficients A and B as defined by Equations 15-64 and 15-65.

The application of the Redlich-Kwong equation of state for hydrocarbon mixtures can be best illustrated through the following two examples.

Example 15-11 Calculate the density of a crude oil with the following composition at 4000 psia and 160°F. Use the Redlich-Kwong EOS.

Component	Xi	М	p_{c}	T _c
C ₁	0.45	16.043	666.4	343.33
C_2	0.05	30.070	706.5	549.92
C_3	0.05	44.097	616.0	666.06
n – C ₄	0.03	58.123	527.9	765.62
n – C ₅	0.01	72.150	488.6	845.8
C_6	0.01	84.00	453	923
C ₇₊	0.40	215	285	1287

Solution

Step 1. Determine the parameters a_i and b_i for each component by using Equations 15-60 and 15-61.

Component	a _i	b _i
C ₁	161,044.3	0.4780514
C_2	493,582.7	0.7225732
C_3	914,314.8	1.004725
n – C ₄	1,449,929	1.292629
n – C ₅	2,095,431	1.609242
C_6	2,845,191	1.945712
C ₇₊	1.022348E7	4.191958

Step 2. Calculate the mixture parameters a_m and b_m from Equations 15-66 and 15-67 to give:

$$a_m = \left[\sum_{i=1}^n x_i \sqrt{a_i}\right]^2 = 2,591,967$$

and

$$b_{\rm m} = \sum_{i=1}^{n} [x_i b_i] = 2.0526$$

Step 3. Compute the coefficients A and B by using Equations 15-64 and 15-65 to produce:

$$\begin{split} A = & \frac{a_m p}{R^2 T^{2.5}} = \frac{2,591,967(4000)}{10.73^2 (620)^{2.5}} = 9.406539 \\ B = & \frac{b_m p}{RT} = \frac{2.0526(4000)}{10.73(620)} = 1.234049 \end{split}$$

Step 4. Solve Equation 15-63 for the largest positive root to yield:

$$Z^3 - Z^2 + 6.93845Z - 11.60813 = 0$$

 $Z^L = 1.548126$

Step 5. Calculate the apparent molecular weight of the crude oil:

$$M_a = \sum x_i M_i$$
$$M_a = 100.2547$$

Step 6. Solve for the density of the crude oil:

$$\begin{split} \rho^L = & \frac{\rho M_a}{Z^L R T} \\ \rho^L = & \frac{(4000)(100.2547)}{(10.73)(620)(1.548120)} = 38.93 \, lb/ft^3 \end{split}$$

Notice that liquid density, as calculated by Standing's correlation, gives a value of 46.23 lb/ft³.

Example 15-12 Calculate the density of a gas phase with the following composition at 4000 psia and 160°F. Use the Redlich-Kwong EOS.

Component	Уi	М	P_c	T _c
C_1	0.86	16.043	666.4	343.33
C_2	0.05	30.070	706.5	549.92
C_3	0.05	44.097	616.0	666.06
C_4	0.02	58.123	527.9	765.62
C_5	0.01	72.150	488.6	845.8
C_6	0.005	84.00	453	923
C ₇₊	0.005	215	285	1287

Solution

Step 1. Calculate a_m and b_m by using Equations 15-66 and 15-67 to give:

$$a_{m} = \left[\sum_{i=1}^{n} y_{i} \sqrt{a_{i}}\right]^{2}$$

$$a_{m} = 241,118$$

$$b_{m} = \sum_{i=1}^{n} b_{i} x_{i}$$

$$b_{m} = 0.5701225$$

Step 2. Calculate the coefficients A and B by applying Equations 15-64 and 15-65 to yield:

$$\begin{split} A = & \frac{a_m p}{R^2 T^{2.5}} = \frac{241,118(4000)}{10.73^2 (620)^{2.5}} = 0.8750 \\ B = & \frac{b_m p}{RT} = \frac{0.5701225(4000)}{10.73(620)} = 0.3428 \end{split}$$

Step 3. Solve Equation 15-63 for Z^V to give:

$$Z^3 - Z^2 + 0.414688Z - 0.29995 = 0$$

 $Z^V = 0.907$

Step 4. Calculate the apparent density of the gas mixture:

$$\begin{split} M_a &= \sum y_i M_i = 20.89 \\ \rho^v &= \frac{p M_a}{Z^V R T} \\ \rho^V &= \frac{(4000)(20.89)}{(10.73)(620)(0.907)} = 13.85 \text{ lb/ft}^3 \end{split}$$

Soave-Redlich-Kwong Equation of State and Its Modifications

One of the most significant milestones in the development of cubic equations of state was the publication by Soave (1972) of a modification to the evaluation of parameter a in the attractive pressure term of the Redlich-Kwong equation of state (Equation 15-68). Soave replaced the term $a/T^{0.5}$ in Equation 15-58 with a more generalized **temperature-dependent term**, as denoted by (a α), to give:

$$p = \frac{RT}{V - b} - \frac{a\alpha}{V(V + b)}$$
 (15-68)

where α is a dimensionless factor that becomes unity at $T = T_c$. At temperatures other than critical temperature, the parameter α is defined by the following expression:

$$\alpha = \left[1 + m\left(1 - \sqrt{T_r}\right)\right]^2 \tag{15-69}$$

The parameter m is correlated with the acentric factor to give:

$$m = 0.480 + 1.574\omega - 0.176\omega^2$$
 (15-70)

where

 T_r = reduced temperature T/Tc

 ω = acentric factor of the substance

T = system temperature, °R

For any pure component, the constants a and b in Equation 15-68 are found by imposing the classical van der Waals critical point constraints (Equation 15-46) on Equation 15-68, and solving the resulting equations, to give:

$$a = \Omega_a \frac{R^2 T_c^2}{p_c} \tag{15-71}$$

$$b = \Omega_b \frac{RT_c}{p_c} \tag{15-72}$$

where Ω_a and Ω_b are the Soave-Redlich-Kwong (SRK) dimensionless pure component parameters and have the following values:

$$\Omega_{\rm a} = 0.42747$$
 and $\Omega_{\rm b} = 0.08664$

Edmister and Lee (1986) showed that the two parameters a and b can be determined more conveniently by considering the critical isotherm:

$$(V - V_c)^3 = V^3 - [3V_c]V^2 + [3V_c^2]V - V_c^3 = 0$$
 (15-73)

Equation 15-27 can also be put into a cubic form to give:

$$V^{3} - \left[\frac{RT}{p}\right]V^{2} + \left[\frac{a\alpha}{p} - \frac{bRT}{p} - b^{2}\right]V - \left[\frac{(a\alpha)b}{p}\right] = 0$$
 (15-74)

At the critical point, the coefficient $\alpha = 1$ and the above two expressions are essentially identical. Equating the like terms gives:

$$3V_{c} = \frac{RT_{c}}{p_{c}} \tag{15-75}$$

$$3V_{c}^{2} = \frac{a}{p_{c}} - \frac{bRT_{c}}{p_{c}} - b^{2}$$
 (15-76)

and

$$V_{c}^{3} = \frac{ab}{p_{c}}$$
 (15-77)

Solving the above equations for parameters a and b yields expressions for the parameters as given by Equations 15-71 and 15-72.

Equation 15-75 indicates that the SRK equation of state gives a universal critical gas compressibility factor of 0.333. Combining Equation 15-34 with 15-72 gives:

$$b = 0.26 V_{c}$$

Introducing the compressibility factor Z into Equation 15-33 by replacing the molar volume V in the equation with (ZRT/p) and rearranging, gives:

$$Z^3 - Z^2 + (A - B - B^2)Z - AB = 0$$
 (15-78)

with

$$A = \frac{(a\alpha)p}{(RT)^2} \tag{15-79}$$

$$B = \frac{bp}{RT} \tag{15-80}$$

where

p = system pressure, psia

 $T = system temperature, {}^{\circ}R$

 $R = 10.730 \text{ psia ft}^3/\text{lb-mol-}^{\circ}R$

Example 15-13

Rework Example 15-9 and solve for the density of the two phases by using the SRK EOS.

Solution

Step 1. Determine the critical pressure, critical temperature, and acentric factor from Table 1-2 of Chapter 1 to give:

$$T_c = 666.01^{\circ} R$$
$$p_c = 616.3 \text{ psia}$$
$$\omega = 0.1524$$

Step 2. Calculate the reduced temperature.

$$T_r = 560/666.01 = 0.8408$$

Step 3. Calculate the parameter m by applying Equation 15-70 to yield:

$$m = 0.480 + 1.574\omega - 0.176\omega^{2}$$

$$m = 0.480 + 1.574(0.1524) - 0.176(1.524)^{2} = 0.7051$$

Step 4. Solve for the parameter a by using Equation 15-69 to give:

$$\alpha = \left[m + \left(1 + \sqrt{T_r}\right)\right]^2 = 1.120518$$

Step 5. Compute the coefficients a and b by applying Equations 15-71 and 15-72 to yield:

$$a = 0.42747 \frac{10.73^2 (666.01)^2}{616.3} = 35,427.6$$

$$b = 0.8664 \frac{10.73(666.01)}{616.3} 1.00471$$

Step 6. Calculate the coefficients A and B from Equations 15-79 and 15-80, to produce:

$$\begin{split} A = & \frac{(a\alpha)p}{R^2T^2} \\ A = & \frac{(35,427.6)(1.120518)185}{10.73^2(560)^2} = 0.203365 \\ B = & \frac{bp}{RT} \\ B = & \frac{(1.00471)(185)}{(10.73)(560)} = 0.034658 \end{split}$$

Step 7. Solve Equation 15-78 for Z^L and Z^V :

$$Z^3 - Z^2 + (A - B - B^2)Z + AB = 0$$

$$Z^3 - Z^2 + (0.203365 - 0.034658 - 0.034658^2)Z + (0.203365)(0.034658) = 0$$

Solving the above third-degree polynomial gives:

$$Z^{L} = 0.06729$$

$$Z^V = 0.80212$$

Step 8. Calculate the gas and liquid density to give:

$$\begin{split} \rho = & \frac{pM}{ZRT} \\ \rho^v = & \frac{(185)(44.0)}{(0.802121)(10.73)(560)} = 1.6887 \text{ lb/ft}^3 \\ \rho^L = & \frac{(185)(44.0)}{(0.06729)(10.73)(560)} = 20.13 \text{ lb/ft}^3 \end{split}$$

To use Equation 15-78 with mixtures, mixing rules are required to determine the terms ($a\alpha$) and b for the mixtures. Soave adopted the following mixing rules:

$$\left(a\alpha\right)_{m} = \sum_{i} \sum_{j} \left[x_{i} x_{j} \sqrt{a_{i} a_{j} \alpha_{i} \alpha_{j}} \left(1 - k_{ij}\right)\right] \tag{15-81}$$

$$b_{m} = \sum_{i} [x_{i}b_{i}]$$
 (15-82)

with

$$A = \frac{(a\alpha)_{m}p}{(RT)^{2}}$$
 (15-83)

and

$$B = \frac{b_{\rm m}p}{RT} \tag{15-84}$$

The parameter k_{ij} is an empirically determined correction factor (called the binary interaction coefficient) that is designed to characterize any binary system formed by component i and component j in the hydrocarbon mixture.

These binary interaction coefficients are used to model the intermolecular interaction through empirical adjustment of the $(a\alpha)_m$ term as represented mathematically by Equation 15-81. They are dependent on the difference in molecular size of components in a binary system and they are characterized by the following properties:

 The interaction between hydrocarbon components increases as the relative difference between their molecular weights increases:

$$k_{i,\,j+1} \! > \! k_{i,\,j}$$

 Hydrocarbon components with the same molecular weight have a binary interaction coefficient of zero;

$$k_{i,i} = 0$$

• The binary interaction coefficient matrix is symmetric:

$$k_{i,i} = k_{i,i}$$

Slot-Petersen (1987) and Vidal and Daubert (1978) presented a theoretical background to the meaning of the interaction coefficient and techniques for determining their values. Graboski and Daubert (1978) and Soave (1972) suggested that no binary interaction coefficients are required for hydrocarbon systems. However, with nonhydrocarbons present, binary interaction parameters can greatly improve the volumetric and phase behavior predictions of the mixture by the SRK EOS.

In solving Equation 15-73 for the compressibility factor of the liquid phase, the composition of the liquid x_i is used to calculate the coefficients A and B of Equations 15-83 and 15-84 through the use of the mixing rules as described by Equations 15-81 and 15-82. For determining the compressibility factor of the gas phase Z^v , the above outlined procedure is used with composition of the gas phase y_i replacing x_i .

Example 15-14
A two-phase hydrocarbon system exists in equilibrium at 4000 psia and 160°F.
The system has the following composition:

Component	Xi	Уi
C_1	0.45	0.86
C_2	0.05	0.05
C_3	0.05	0.05
C_4	0.03	0.02
C_5	0.01	0.01
C ₆ C ₇₊	0.01	0.005
C ₇₊	0.40	0.005

The heptanes-plus fraction has the following properties:

M = 215

 $p_c = 285 \text{ psia}$

 $T_c = 700^{\circ}F$

 $\omega = 0.52$

Assuming $k_{ij} = 0$, calculate the density of each phase by using the SRK EOS.

Solution

Step 1. Calculate the parameters α , a, and b by applying Equations 15-64, 15-71, and 15-72.

Component	$lpha_{i}$	a _i	b_i
C_1	0.6869	8,689.3	0.4780
C_2	0.9248	21,040.8	0.7725
C_3	1.0502	35,422.1	1.0046
C_4	1.1616	52,390.3	1.2925
C_5	1.2639	72,041.7	1.6091
C_6	1.3547	94,108.4	1.9455
C ₇₊	1.7859	232,367.9	3.7838

Step 2. Calculate the mixture parameters $(a\alpha)_m$ and b_m for the gas phase and liquid phase by applying Equations 15-81 and 15-82 to give:

o For the gas phase using yi:

$$\begin{split} \left(a\alpha\right)_{m} &= \sum_{i} \sum_{j} \left[y_{i} y_{j} \sqrt{a_{i} a_{j} \alpha_{i} \alpha_{j}} \left(1 - k_{ij}\right)\right] = 9219.3 \\ \\ b_{m} &= \sum_{i} \left[y_{i} b_{i}\right] = 0.5680 \end{split}$$

• For the liquid phase using x_i:

$$\begin{split} \left(a\alpha\right)_{m} = & \sum_{i} \sum_{j} \left[x_{i} x_{j} \sqrt{a_{i} a_{j} \alpha_{i} \alpha_{j}} \left(1 - k_{ij}\right) \right] = 104,362.9 \\ b_{m} = & \sum_{i} \left[x_{i} b_{i} \right] = 0.1.8893 \end{split}$$

- Step 3. Calculate the coefficients A and B for each phase by applying Equations 15-83 and 15-84 to yield:
 - o For the gas phase:

$$A = \frac{(a\alpha)_{m}p}{R^{2}T^{2}} = \frac{(9219.3)(4000)}{(10.73)^{2}(620)^{2}} = 0.8332$$

$$B = \frac{b_{m}p}{RT} = \frac{(0.5680)(4000)}{(10.73)(620)} = 0.3415$$

o For the liquid phase:

$$\begin{split} A = & \frac{(a\alpha)_m p}{R^2 T^2} = \frac{(104,362.9)(4000)}{(10.73)^2 (620)} = 9.4324 \\ B = & \frac{b_m p}{RT} = \frac{(1.8893)(4000)}{(10.73)(620)} = 1.136 \end{split}$$

Step 4. Solve Equation 15-78 for the compressibility factor of the gas phase to produce:

$$\begin{split} Z^3 - Z^2 + \big(A - B - B^2\big)Z + AB &= 0 \\ Z^3 - Z^2 + \big(0.8332 - 0.3415 - 0.3415^2\big)Z + (0.8332)(0.3415) &= 0 \end{split}$$

Solving the above polynomial for the largest root gives:

$$Z^{v} = 0.9267$$

Step 5. Solve Equation 15-78 for the compressibility factor of the liquid phase to produce:

$$\begin{split} Z^3 - Z^2 + \big(A - B - B^2\big)Z + AB &= 0 \\ Z^3 - Z^2 + \big(9.4324 - 1.136 - 1.136^2\big)Z + (9.4324)(1.136) &= 0 \end{split}$$

Solving the above polynomial for the smallest root gives:

$$Z^{L} = 1.4121$$

- Step 6. Calculate the apparent molecular weight of the gas phase and liquid phase from their composition, to yield:
 - o For the gas phase:

$$M_a = \sum y_i M_i = 20.89$$

 \circ For the liquid phase: $M_a = \sum x_i M_i = 100.25$

Step 7. Calculate the density of each phase:

$$\rho = \frac{pM_a}{RT7}$$

o For the gas phase:

$$\rho^{v} = \frac{(4000)(20.89)}{(10.73)(620)(0.9267)} = 13.556 \, lb/ft^{3}$$

o For the liquid phase:

$$\rho^L\!=\!\!\frac{(4000)(100.25)}{(10.73)(620)(1.4121)}\!=\!42.68\,lb/ft^3$$

It is appropriate at this time to introduce and define the concept of the fugacity and the fugacity coefficient of the component. The **fugacity** f is a measure of the molar Gibbs energy of a real gas. It is evident from the definition that the fugacity has the units of pressure; in fact, the fugacity may be looked on as a vapor pressure modified to correctly represent the escaping tendency of the molecules from one phase into the other. In a mathematical form, the fugacity of a pure component is defined by the following expression:

$$f = p \exp \left[\int_{0}^{p} \left(\frac{Z - 1}{p} \right) dp \right]$$
 (15-85)

where

f = fugacity, psia

p = pressure, psia

Z = compressibility factor

The ratio of the fugacity to the pressure, i.e., f/p, is called the **fugacity coefficient** Φ and is calculated from Equation 15-85 as:

$$\frac{f}{p} = \Phi = \exp\left[\int_{0}^{p} \left(\frac{Z-1}{p}\right) dp\right]$$

Soave applied the above-generalized thermodynamic relationship to Equation 15-68 to determine the fugacity coefficient of a pure component:

$$ln\left(\frac{f}{p}\right) = ln(\Phi) = Z - 1 - ln(Z - B) - \frac{A}{B} ln\left[\frac{Z + B}{Z}\right]$$
 (15-86)

In practical petroleum engineering applications, we are concerned with the phase behavior of the hydrocarbon liquid mixture, which, at a specified pressure and temperature, is in equilibrium with a hydrocarbon gas mixture at the same pressure and temperature.

The component fugacity in each phase is introduced to develop a criterion for thermodynamic equilibrium. Physically, the fugacity of a component i in one phase with respect to the fugacity of the component in a second phase is a measure of the potential for transfer of the component between phases. The phase with the lower component fugacity accepts the component from the phase with a higher component fugacity. Equal fugacities of a component in the two phases results in a zero net transfer. A zero transfer for all components implies a hydrocarbon system that is in thermodynamic equilibrium. Therefore, the condition of the thermodynamic equilibrium can be expressed mathematically by:

$$f_i^V = f_i^L \quad 1 \le i \le n$$
 (15-87)

where

 $f_i^{\ v}$ = fugacity of component i in the gas phase, psi $f_i^{\ L}$ = fugacity of component i in the liquid phase, psi

n = number of components in the system

The fugacity coefficient of component i in a hydrocarbon liquid mixture or hydrocarbon gas mixture is a function of:

- System pressure
- Mole fraction of the component
- Fugacity of the component

For a component i in the gas phase, the fugacity coefficient is defined as:

$$\Phi_i^v = \frac{f_i^v}{y_i p} \tag{15-88}$$

For a component i in the liquid phase, the fugacity coefficient is:

$$\Phi_i^L = \frac{f_i^L}{x_i p} \tag{15-89}$$

where

 $\Phi_i^{\ v}$ = fugacity coefficient of component i in the vapor phase $\Phi_i^{\ L}$ = fugacity coefficient of component i in the liquid phase

It is clear that at equilibrium $f_i^L = f_i^v$, the equilibrium ratio K_i as previously defined by Equation 15-1, i.e., $K_i = y_i/x_i$, can be redefined in terms of the fugacity of components as:

$$K_{i} = \frac{\left[f_{i}^{L}/(x_{i}p)\right]}{\left[f_{i}^{v}/y_{i}p\right]} = \frac{\Phi_{i}^{L}}{\Phi_{i}^{v}}$$
(15-90)

Reid, Prausnitz, and Sherwood (1977) defined the fugacity coefficient of component i in a hydrocarbon mixture by the following generalized thermodynamic relationship:

$$ln(\Phi_i) = \left(\frac{1}{RT}\right) \left[\int_v^{\infty} \left(\frac{\partial p}{\partial n_i} - \frac{RT}{V}\right) dV\right] - ln(Z)$$
 (15-91)

where

V = total volume of n moles of the mixture

 $n_i = number of moles of component i$

Z = compressibility factor of the hydrocarbon mixture

By combining the above thermodynamic definition of the fugacity with the SRK EOS (Equation 15-68), Soave proposed the following expression for the fugacity coefficient of component i in the liquid phase:

$$ln\big(\Phi_{i}^{L}\big) = \frac{b_{i}\big(Z^{L}-1\big)}{b_{m}} - \ ln\big(Z^{L}-B\big) - \left(\frac{A}{B}\right)\left[\frac{2\Psi_{i}}{\left(a\alpha\right)_{m}} - \frac{b_{i}}{b_{m}}\right] \ ln\left[1 + \frac{B}{Z^{L}}\right] \eqno(15-92)$$

where

$$\Psi_{i} = \sum_{j} \left[x_{j} \sqrt{a_{i} a_{j} \alpha_{i} \alpha_{j}} \left(1 - k_{ij} \right) \right]$$
 (15-93)

$$\left(a\alpha\right)_{m} = \sum_{i} \sum_{j} \left[x_{i} x_{j} \sqrt{a_{i} a_{j} \alpha_{i} \alpha_{j}} \left(1 - k_{ij}\right)\right] \tag{15-94}$$

Equation 15-92 is also used to determine the fugacity coefficient of component in the gas phase $\Phi_i^{\ V}$ by using the composition of the gas phase y_i in calculating A, B, Z^v , and other composition-dependent terms, or:

$$ln\big(\Phi_i^v\big) = \frac{b_i(Z^v-1)}{b_m} - \ ln(Z^v-B) - \left(\frac{A}{B}\right) \left\lceil \frac{2\Psi_i}{(a\alpha)_m} - \frac{b_i}{b_m} \right\rceil \ ln\left\lceil 1 + \frac{B}{Z^v} \right\rceil$$

where

$$\begin{split} \Psi_i = & \sum_j \left[y_j \sqrt{a_i a_j \alpha_i \alpha_j} \big(1 - k_{ij} \big) \right] \\ \left(a \alpha \right)_m = & \sum_i \sum_i \left[y_i y_j \sqrt{a_i a_j \alpha_i \alpha_j} \big(1 - k_{ij} \big) \right] \end{split}$$

Modifications of the SRK EOS

To improve the pure component vapor pressure predictions by the SRK equation of state, Graboski and Daubert (1978) proposed a new expression for calculating parameter m of Equation 15-70. The proposed relationship originated from analyses of extensive experimental data for pure hydrocarbons. The relationship has the following form:

$$m = 0.48508 + 1.55171\omega - 0.15613\omega^2$$
 (15-95)

Sim and Daubert (1980) pointed out that because the coefficients of Equation 15-95 were determined by analyzing vapor pressure data of lowmolecular-weight hydrocarbons it is unlikely that Equation 15-95 will suffice for high-molecular-weight petroleum fractions. Realizing that the acentric factors for the heavy petroleum fractions are calculated from an equation such as the Edmister correlation or the Lee and Kessler (1975) correlation, the authors proposed the following expressions for determining the parameter m:

If the acentric factor is determined by using the Edmister correlation, then:

$$m = 0.431 + 1.57\omega_i - 0.161\omega_i^2$$
 (15-96)

If the acentric factor is determined by using the Lee and Kessler correction, then:

$$m = 0.315 + 1.60\omega_i - 0.166\omega_i^2$$
 (15-97)

Elliot and Daubert (1985) stated that the optimal binary interaction coefficient kii would minimize the error in the representation of all thermodynamic properties of a mixture. Properties of particular interest in phase equilibrium calculations include bubble-point pressure, dew-point pressure, and equilibrium ratios. The authors proposed a set of relationships for determining interaction coefficients for asymmetric mixtures² that contain methane, N₂, CO₂, and H₂S. Referring to the principal component as i and the other fraction as j, Elliot and Daubert proposed the following expressions:

For N₂ systems:

$$k_{ij} = 0.107089 + 2.9776k_{ii}^{\infty}$$
 (15-98)

For CO₂ systems:

$$k_{ij} = 0.08058 - 0.77215k_{ij}^{\infty} - 1.8404 \left(k_{ij}^{\infty}\right)^{2}$$
 (15-99)

^{2.} An asymmetric mixture is defined as one in which two of the components are considerably different in their chemical behavior. Mixtures of methane with hydrocarbons of 10 or more carbon atoms can be considered asymmetric. Mixtures containing gases such as nitrogen or hydrogen are asymmetric.

For H₂S systems:

$$k_{ij} = 0.07654 + 0.017921k_{ii}^{\infty}$$
 (15-100)

For methane systems with compounds of 10 carbons or more:

$$k_{ij} = 0.17985 - 2.6958k_{ij}^{\infty} - 10.853 \left(k_{ij}^{\infty}\right)^{2}$$
 (15-101)

where

$$\mathbf{k}_{ij}^{\infty} = \frac{-\left(\varepsilon_{i} - \varepsilon_{j}\right)^{2}}{2\varepsilon_{i}\varepsilon_{j}} \tag{15-102}$$

and

$$\varepsilon_{i} = \frac{0.480453\sqrt{a_{i}}}{b_{i}} \tag{15-103}$$

The two parameters a_i and b_i in Equation 15-103 were previously defined by Equations 15-71 and 15-72.

The major drawback in the SRK EOS is that the critical compressibility factor takes on the unrealistic universal critical compressibility of 0.333 for all substances. Consequently, the molar volumes are typically overestimated and, hence, densities are underestimated.

Peneloux et al. (1982) developed a procedure for improving the volumetric predictions of the SRK EOS by introducing a volume correction parameter c into the equation. This third parameter does not change the vapor-liquid equilibrium conditions determined by the unmodified SRK equation, i.e., the equilibrium ratio K_i , but it modifies the liquid and gas volumes. The proposed methodology, known as the **volume translation method**, uses the following expressions:

$$V_{corr}^{L} = V^{L} - \sum_{i} (x_{i}c_{i})$$
 (15-104)

$$V_{corr}^{v} = V^{v} - \sum_{i} (y_{i}c_{i})$$
 (15-105)

where

 $V^L = \text{uncorrected liquid molar volume, i.e., } V^L = Z^L RT/p, \, \text{ft}^3/\text{mol}$

 V^{v} = uncorrected gas molar volume $V^{v} = Z^{v}RT/p$, ft³/mol

 V_{corr}^{L} = corrected liquid molar volume, ft³/mol

V_{corr}^v = corrected gas molar volume, ft³/mol

 $x_i = \text{mole fraction of component } i \text{ in the liquid phase}$

 y_i = mole fraction of component i in the gas phase

The authors proposed six different schemes for calculating the correction factor c_i for each component. For petroleum fluids and heavy hydrocarbons, Peneloux and coworkers suggested that the best correlating parameter for the correction factor c_i is the Rackett compressibility factor Z_{RA} . The correction factor is then defined mathematically by the following relationship:

$$c_i = 4.43797878(0.29441 - Z_{RA})T_{ci}/p_{ci}$$
 (15-106)

where

 c_i = correction factor for component i, ft^3 /lb-mol

 $T_{ci} = critical$ temperature of component i, ${}^{\circ}R$

 p_{ci} = critical pressure of component i, psia

The parameter Z_{RA} is a unique constant for each compound. The values of Z_{RA} are in general not much different from those of the critical compressibility factors Z_c . If their values are not available, Peneloux et al. (1982) proposed the following correlation for calculating c_i :

$$c_i = (0.0115831168 + 0.411844152\omega) \left(\frac{T_{ci}}{p_{ci}}\right)$$
 (15-107)

where

 ω_i = acentric factor of component i.

Example 15-15

Rework Example 15-14 by incorporating the Peneloux volume correction approach in the solution. Key information from Example 15-14 includes:

- \circ For gas: $Z^{v} = 0.9267$, Ma = 20.89
- \circ For liquid: $Z^{L} = 1.4121$, Ma = 100.25
- \circ T = 160°F, p = 4000 psi

Solution

Step 1. Calculate the correction factor q using Equation 15-107:

Component	Ci	Xi	$c_i x_i$	Уi	C _i y _i
C ₁	0.00839	0.45	0.003776	0.86	0.00722
C_2	0.03807	0.05	0.001903	0.05	0.00190
C_3	0.07729	0.05	0.003861	0.05	0.00386
C_4	0.1265	0.03	0.00379	0.02	0.00253
C_5	0.19897	0.01	0.001989	0.01	0.00198
C_6	0.2791	0.01	0.00279	0.005	0.00139
C ₇₊	0.91881	0.40	0.36752	0.005	0.00459
sum			0.38564		0.02349

Step 2. Calculate the uncorrected volume of the gas and liquid phase by using the compressibility factors as calculated in Example 15-14:

$$\begin{split} V^{v} = & \frac{(10.73)(620)(0.9267)}{4000} = 1.54119 \text{ ft}^{3}/\text{mol} \\ V^{L} = & \frac{(10.73)(620)(1.4121)}{4000} = 2.3485 \text{ ft}^{3}/\text{mol} \end{split}$$

Step 3. Calculate the corrected gas and liquid volumes by applying Equations 15-104 and 15-105:

$$\begin{split} V_{corr}^{L} &= V^{L} - \sum_{i}{(x_{i}c_{i})} = 2.3485 - 0.38564 = 1.962927 \text{ ft}^{3}/\text{mol} \\ V_{corr}^{v} &= V^{v} - \sum_{i}{(y_{i}c_{i})} = 1.54119 - 0.02349 = 1.5177 \text{ ft}^{3}/\text{mol} \end{split}$$

Step 4. Calculate the corrected compressibility factors:

$$\begin{split} Z_{corr}^{v} = & \frac{(4000)(1.5177)}{(10.73)(620)} = 0.91254 \\ Z_{corr}^{L} = & \frac{(4000)(1.962927)}{(10.73)(620)} = 1.18025 \end{split}$$

Step 5. Determine the corrected densities of both phases:

$$\begin{split} \rho = & \frac{pM_a}{RTZ} \\ \rho^v = & \frac{(4000)(20.89)}{(10.73)(620)(0.91254)} = 13.767 \text{ lb/ft}^3 \\ \rho^L = & \frac{(4000)(100.25)}{(10.73)(620)(1.18025)} = 51.07 \text{ lb/ft}^3 \end{split}$$

Peng-Robinson Equation of State and Its Modifications

Peng and Robinson (1976a) conducted a comprehensive study to evaluate the use of the SRK equation of state for predicting the behavior of naturally occurring hydrocarbon systems. They illustrated the need for an improvement in the ability of the equation of state to predict liquid densities and other fluid properties particularly in the vicinity of the critical region. As a basis for creating an improved model, Peng and Robinson proposed the following expression:

$$p = \frac{RT}{V - b} - \frac{a\alpha}{(V + b)^2 - cb^2}$$

where a, b, and α have the same significance as they have in the SRK model, and the parameter c is a whole number optimized by analyzing the values of the two terms Z_c and b/ V_c as obtained from the equation. It is generally accepted that Z_c should be close to 0.28 and that b/Vc should be approximately 0.26. An optimized value of c=2 gave $Z_c=0.307$ and $(b/V_c)=0.253$. Based on this value of c, Peng and Robinson proposed the following equation of state:

$$p = \frac{RT}{V - b} - \frac{a\alpha}{V(V + b) + b(V - b)}$$
 (15-108)

Imposing the classical critical point conditions (Equation 15-46) on Equation 15-108 and solving for parameters a and b yields:

$$a = \Omega_a \frac{R^2 T_c^2}{p_c}$$
 (15-109)

$$b = \Omega_b \frac{RT_c}{p_c} \tag{15-110}$$

where $\Omega_a=0.45724$ and $\Omega_b=0.07780$. This equation predicts a universal critical gas compressibility factor Z_c of 0.307 compared to 0.333 for the SRK model. Peng and Robinson also adopted Soave's approach for calculating the temperature-dependent parameter α :

$$\alpha = \left[1 + m\left(1 - \sqrt{T_r}\right)\right]^2 \tag{15-111}$$

where

$$m = 0.3796 + 1.54226\omega - 0.2699\omega^2$$

Peng and Robinson (1978) proposed the following modified expression for m that is recommended for heavier components with acentric values $\omega > 0.49$:

$$m = 0.379642 + 1.48503\omega - 0.1644\omega^2 + 0.016667\omega^3$$
 (15-112)

Rearranging Equation 15-108 into the compressibility factor form gives:

$$Z^{3} + (B-1)Z^{2} + (A-3B^{2}-2B)Z - (AB-B^{2}-B^{3}) = 0$$
 (15-113)

where A and B are given by Equations 15-79 and 15-80 for pure components and by Equations 15-83 and 15-84 for mixtures.

Example 15-16

Using the composition given in Example 15-14, calculate the density of the gas phase and liquid phase by using the Peng-Robinson EOS. Assume $k_{ij}=0$.

Solution

- Step 1. Calculate the mixture parameters $(a\alpha)_m$ and b_m for the gas and liquid phase, to give:
 - o For the gas phase:

$$\begin{split} &(a\alpha)_m = \sum_i \sum_j \left[y_i y_j \sqrt{a_i a_j \alpha_i \alpha_j} \big(1 - k_{ij}\big) \right] = 10,423.54 \\ &b_m = \sum_i (y_i b_i) = 0.862528 \end{split}$$

o For the liquid phase:

$$\begin{split} \left(a\alpha\right)_{m} &= \sum_{i} \sum_{j} \left[x_{i} x_{j} \sqrt{a_{i} a_{j} \alpha_{i} \alpha_{j}} \left(1 - k_{ij}\right)\right] = 107,325.4 \\ b_{m} &= \sum (y_{i} b_{i}) = 1.69543 \end{split}$$

- Step 2. Calculate the coefficients A and B, to give:
 - o For the gas phase:

$$\begin{split} A = & \frac{(a\alpha)_m p}{R^2 T^2} = \frac{(10,423.54)(4000)}{(10.73)^2 (620)^2} = 0.94209 \\ B = & \frac{b_m p}{RT} = \frac{(0.862528)(4000)}{(10.73)(620)} = 0.30669 \end{split}$$

For the liquid phase:

$$A = \frac{(a\alpha)_{m}p}{R^{2}T^{2}} = \frac{(107,325.4)(4000)}{(10.73)^{2}(620)^{2}} = 9.700183$$

$$B = \frac{b_{m}p}{RT} = \frac{(1.636543)(4000)}{(10.73)(620)} = 1.020078$$

Step 3. Solve Equation 15-113 for the compressibility factor of the gas phase and the liquid phase to give:

$$Z^{3} + (B-1)Z^{2} + (A-3B^{2}-2B)Z - (AB-B^{2}-B^{3}) = 0$$

• For the gas phase: Substituting for A = 0.94209 and B = 0.30669 in the above equation gives:

$$Z^{v} = 0.8625$$

• For the liquid phase: Substituting for A = 9.700183 and B = 1.020078 in the above equation gives:

$$Z^{L} = 1.2645$$

Step 4. Calculate the density of both phases:

$$\begin{split} \rho^v = & \frac{(4,000)(20.89)}{(10.73)(620)(0.8625)} \! = \! 14.566 \text{ lb/ft}^3 \\ \rho^L = & \frac{(4,000)(100.25)}{(10.73)(620)(1.2645)} \! = \! 47.67 \text{ lb/ft}^3 \end{split}$$

Applying the thermodynamic relationship. as given by Equation 15-86. to Equation 15-109 yields the following expression for the fugacity of a pure component:

$$ln\bigg(\frac{f}{p}\bigg) = \ ln(\Phi) = Z-1 - \ ln(Z-B) - \bigg[\frac{A}{2\sqrt{2}B}\bigg] \ ln\bigg[\frac{Z+\big(1+\sqrt{2}\big)B}{Z+\big(1-\sqrt{2}\big)B}\bigg] \eqno(15-114)$$

The fugacity coefficient of component i in a hydrocarbon liquid mixture is calculated from the following expression:

$$\begin{split} \ln\!\left(\frac{f^L}{x_ip}\right) &= \ln\!\left(\Phi_i^L\right) \\ &= \frac{b_i\!\left(Z^L-1\right)}{b_m} - \ln\!\left(Z^L-B\right) \\ &- \left[\frac{A}{2\sqrt{2}B}\right] \!\left[\frac{2\Psi_i}{\left(a\alpha\right)_m} \!-\! \frac{b_i}{b_m}\right] \ln\!\left[\frac{Z^L + \left(1+\sqrt{2}\right)B}{Z^L - \left(1-\sqrt{2}\right)B}\right] \end{split} \tag{15-115}$$

where the mixture parameters b_m , B, A, Ψ_i and $(a\alpha)_m$ are as defined previously. Equation 15-115 is also used to determine the fugacity coefficient of any component in the gas phase by replacing the composition of the liquid phase x_i with the composition of the gas phase y_i in calculating the composition-dependent terms of the equation, or:

$$\begin{split} ln\bigg(\frac{f^v}{y_ip}\bigg) &= \ ln\big(\Phi_i^v\big)\frac{b_i(Z^v-1)}{b_m} - \ ln(Z^v-B) \\ &- \bigg[\frac{A}{2\sqrt{2}B}\bigg]\bigg[\frac{2\Psi_i}{(a\alpha)_m} - \frac{b_i}{b_m}\bigg] \ ln \left[\frac{Z^v+\big(1+\sqrt{2}\big)B}{Z^v-\big(1-\sqrt{2}\big)B}\right] \end{split}$$

The set of binary interaction coefficients k_{ij} on page 1117 is traditionally used when predicting the volumetric behavior of a hydrocarbon mixture with the Peng and Robinson (PR) equation of state.

To improve the predictive capability of the PR EOS when describing mixtures containing N_2 , CO_2 , and CH_4 , Nikos et al. (1986) proposed a generalized correlation for generating the binary interaction coefficient k_{ij} . The authors correlated these coefficients with system pressure, temperature, and the acentric factor. These generalized correlations were originated with all the binary experimental data available in the literature. The authors proposed the following generalized form for k_{ij} :

$$k_{ij} = \delta_2 T_{rj}^2 + \delta_1 T_{rj} + \delta_0 \tag{15-116}$$

where i refers to the principal components N_2 , CO_2 , or CH_4 ; and j refers to the other hydrocarbon component of the binary. The acentric factor-dependent coefficients δ_0 , δ_1 , and δ_2 are determined for each set of binaries by applying the following expressions:

For nitrogen-hydrocarbons:

$$\delta_0 = 0.1751787 - 0.7043\log(\omega_i) - 0.862066[\log(\omega_i)]^2$$
 (15-117)

$$\delta_1 = -0.584474 + 1.328\log(\omega_i) + 2.035767[\log(\omega_i)]^2$$
 (15-118)

and

$$\delta_2 = 2.257079 + 7.869765\log\left(\omega_j\right) + 13.50466\left[\log\left(\omega_i\right)\right]^2 + 8.3864\left[\log\left(\omega\right)\right]^3 \tag{15-119}$$

They also suggested the following pressure correction:

$$k'_{ii} = k_{ii} (1.04 - 4.2 \times 10^{-5} p)$$
 (15-120)

where p is the pressure in pounds per square inch.

For methane-hydrocarbons:

$$\delta_0 = -0.01664 - 0.37283 \log (\omega_j) + 1.31757 [\log (\omega_i)]^2$$
 (15-121)

$$\delta_1 = -0.48147 + 3.35342 \log(\omega_i) - 1.0783 [\log(\omega_i)]^2$$
 (15-122)

Binar,	/ Intera	ction	Coeffici	ients* k _{ij}	tor the	Peng ar	nd Kobir	Binary Interaction Coefficients * k_{ij} for the Peng and Robinson EOS	2						
	CO_2	N_2	H_2S	C1	C_2	C ₃	i-C ₄	n-C ₄	i-C ₅	n-C ₅	C_6	C ₇	C ₈	C ₉	C ₁₀
CO_2	0	0	0.135	0.105	0.130	0.125	0.120	0.115	0.115	0.115	0.115	0.115	0.115	0.115	0.115
Z^{5}		0	0.130	0.025	0.010	0.090	0.095	0.095	0.100	0.100	0.110	0.115	0.120	0.120	0.125
H_2S			0	0.070	0.085	0.080	0.075	0.075	0.070	0.070	0.070	0.060	0.060	090.0	0.055
را				0	0.005	0.010	0.035	0.025	0.050	0.030	0.030	0.035	0.040	0.040	0.045
C_2					0	0.005	0.005	0.010	0.020	0.020	0.020	0.020	0.020	0.020	0.020
ڗۘ						0	0.000	0.000	0.015	0.015	0.010	0.005	0.005	0.005	0.005
<u>7</u>							0	0.005	0.005	0.005	0.005	0.005	0.005	0.005	0.005
n–C4								0	0.005	0.005	0.005	0.005	0.005	0.005	0.005
<u> </u>									0	0.000	0.000	0.000	0.000	0.000	0.000
N-C ₅										0	0.000	0.000	0.000	0.000	0.000
ပိ											0	0.000	0.000	0.000	0.000
C ₂												0	0.000	0.000	0.000
౮													0	0.000	0.000
ර														0	0.000
C_{10}															0

*Notice that $k_y = k_{ij}$.

and

$$\delta_2 = -0.4114 - 3.5072 \log(\omega_j) - 1.0783 [\log(\omega_i)]^2$$
 (15-23)

For CO₂-hydrocarbons:

$$\delta_0 = 0.4025636 + 0.1748927 \log(\omega_i)$$
 (15-124)

$$\delta_1 = -0.94812 - 0.6009864 \log (\omega_i)$$
 (15-125)

and

$$\delta_2 = 0.741843368 + 0.441775 \log(\omega_j)$$
 (15-126)

For the CO₂ interaction parameters, the following pressure correction is suggested:

$$k'_{ij} = k_{ij} (1.044269 - 4.375 \times 10^{-5} p)$$
 (15-127)

Stryjek and Vera (1986) proposed an improvement in the reproduction of vapor pressures of pure components by the PR EOS in the reduced temperature range from 0.7 to 1.0 by replacing the m term in Equation 15-111 with the following expression:

$$m_0 = 0.378893 + 1.4897153 - 0.17131848\omega^2 + 0.0196554\omega^3$$
 (15-128)

To reproduce vapor pressures at reduced temperatures below 0.7, Stryjek and Vera further modified the m parameter in the PR equation by introducing an adjustable parameter m_1 characteristic of each compound to Equation 15-111. They proposed the following generalized relationship for the parameter m:

$$m = m_0 + \left[m_1 \left(1 + \sqrt{T_r} \right) (0.7 - T_r) \right]$$
 (15-129)

where

 T_r = reduced temperature of the pure component

 $m_o = defined by Equation 15-128$

 m_1 = adjustable parameter

For all components with a reduced temperature above 0.7, Stryjek and Vera recommended setting $m_1 = 0$. For components with a reduced temperature greater than 0.7, the optimum values of m_1 for compounds of industrial interest are tabulated below:

Compound	m_1	Compound	m_1
Nitrogen	0.01996	Nonane	0.04104
Carbon dioxide	0.04285	Decane	0.04510
Water	-0.06635	Undecane	0.02919
Methane	-0.00159	Dodecane	0.05426
Ethane	0.02669	Tridecane	0.04157
Propane	0.03136	Tetradecane	0.02686
Butane	0.03443	Pentadecane	0.01892
Pentane	0.03946	Hexadecane	0.02665
Hexane	0.05104	Heptadecane	0.04048
Heptane	0.04648	Octadecane	0.08291
Octane	0.04464		

Parameter mi of Pure Compounds

Due to the totally empirical nature of the parameter m_1 , Stryjek and Vera (1986) could not find a generalized correlation for m_1 in terms of pure component parameters. They pointed out that the values of m_1 given above should be used without changes.

Jhaveri and Youngren (1984) pointed out that when applying the Peng–Robinson equation of state to reservoir fluids, the error associated with the equation in the prediction of gas-phase Z factors ranged from 3 to 5%, and the error in the liquid density predictions ranged from 6 to 12%. Following the procedure proposed by Peneloux and coworkers (see the SRK EOS), Jhaveri and Youngren introduced the volume correction parameter c_i to the PR EOS. This third parameter has the same units as the second parameter b_i of the unmodified PR equation and is defined by the following relationship:

$$c_i = S_i b_i$$
 (15-130)

where

 $S_{i} = \text{dimensionless parameter}$ and is called the shift parameter

 $b_i = Peng-Robinson$ co-volume as given by Equation 15-110

The volume correction parameter c_i does not change the vapor-liquid equilibrium conditions, i.e., equilibrium ratio K_i . The corrected hydrocarbon phase volumes are given by the following expressions:

$$V_{corr}^L = V^L - \sum_{i=1} (x_i c_i)$$

$$V_{corr}^v = V^v - \sum_{i=1} (y_i c_i)$$

where

 V^L,V^v = volumes of the liquid phase and gas phase as calculated by unmodified PR EOS, $\mathrm{ft}^3/\mathrm{mol}$

 V_{corr}^{L} , V_{corr}^{v} = corrected volumes of the liquid and gas phase

Whitson and Brule (2000) point out that the volume translation (correction) concept can be applied to any two-constant cubic equation, thereby eliminating the volumetric deficiency associated with application of EOS. Whitson and Brule extended the work of Jhaveri and Youngren (1984) and proposed the following shift parameters for selected pure components:

Shift Parameters	for the	PR FOS	and SRK FOS

Compound	PR EOS	SRK EOS
N_2	-0.1927	-0.0079
CO_2	-0.0817	0.0833
H_2S	-0.1288	0.0466
C_1	-0.1595	0.0234
C_2	-0.1134	0.0605
C_3	-0.0863	0.0825
i –C ₄	-0.0844	0.0830
n – C ₄	-0.0675	0.0975
i –C ₅	-0.0608	0.1022
n –C ₅	-0.0390	0.1209
n –C ₆	-0.0080	0.1467
n –C ₇	0.0033	0.1554
n –C ₈	0.0314	0.1794
n –C ₉	0.0408	0.1868
n –C ₁₀	0.0655	0.2080

Jhaveri and Youngren (1984) proposed the following expression for calculating the shift parameter for the C_7+ :

$$S = 1 - \frac{d}{(M)^e}$$

where

M = molecular weight of the heptanes-plus fraction

d, e = positive correlation coefficients

The authors proposed that in the absence of the experimental information needed for calculating e and d, the power coefficient e can be set equal to 0.2051 and the coefficient d adjusted to match the C_{7+} density with the values of d ranging from 2.2 to 3.2. In general, the following values may be used for C₇₊ fractions:

Hydrocarbon Family	d	e
Paraffins	2.258	0.1823
Naphthenes	3.044	0.2324
Aromatics	2.516	0.2008

To use the Peng and Robinson equation of state to predict the phase and volumetric behavior of mixtures, one must be able to provide the critical pressure, the critical temperature, and the acentric factor for each component in the mixture. For pure compounds, the required properties are well defined and known. Nearly all naturally occurring petroleum fluids contain a quantity of heavy fractions that are not well defined. These heavy fractions are often lumped together as the heptanes-plus fraction. The problem of how to adequately characterize the C_{7+} fractions in terms of their critical properties and acentric factors has been long recognized in the petroleum industry. Changing the characterization of C_{7+} fractions present in even small amounts can have a profound effect on the PVT properties and the phase equilibria of a hydrocarbon system as predicted by the Peng and Robinson equation of state.

The usual approach for such situations is to "tune" the parameters in the EOS in an attempt to improve the accuracy of prediction. During the tuning process, the critical properties of the heptanes-plus fraction and the binary interaction coefficients are adjusted to obtain a reasonable match with experimental data available on the hydrocarbon mixture.

Recognizing that the inadequacy of the predictive capability of the PR EOS lies with the improper procedure for calculating the parameters a, b, and a of the equation for the C_{7+} fraction, Ahmed (1991) devised an approach for determining these parameters from the following two readily measured physical properties of C_{7+} : molecular weight, M_{7+} , and specific gravity, γ_{7+} .

The approach is based on generating 49 density values for the C_{7+} by applying the Riazi and Daubert correlation. These values were subsequently subjected to 10 temperature and 10 pressure values in the range of 60 to 300°F and 14.7 to 7000 psia, respectively. The Peng and Robinson EOS was then applied to match the 4900 generated density values by optimizing the parameters a, b, and α using a nonlinear regression model. The optimized parameters for the heptanes-plus fraction are given by the following expressions.

For the parameter a of C_{7+} :

$$\alpha = \left[1 + m \left[1 - \sqrt{\frac{520}{T}}\right]^2\right] \tag{15-131}$$

with m defined by:

$$m = \frac{D}{A_0 + A_1 D} + A_2 M_{7+} + A_3 M_{7+}^2 + \frac{A_4}{M_{7+}} + A_5 \gamma_{7+} + A_6 \gamma_{7+}^2 + \frac{A_7}{\gamma_{7+}}$$
 (15-132)

with the parameter D defined by the ratio of the molecular weight to the specific gravity of the heptanes-plus fraction, or:

$$D = \frac{M_{7+}}{\gamma_{7+}}$$

where

 M_{7+} = molecular weight of C_{7+}

 $\gamma_{7+}=\text{specific gravity of }C_{7+}$

 $A_0 - A_7 = \text{coefficients}$ as given in Table 15-2

TABLE 15-2	Coefficients for Equat	ions 15-132 and 15-13	3
Coefficient	a	b	m
A_0	-2.433525×10^7	-6.8453198	-36.91776
A_1	8.3201587×10^3	1.730243×10^{-2}	$-5.2393763 \times 10^{-2}$
A_2	-0.18444102×10^2	$-6.2055064 \times 10^{-6}$	1.7316235×10^{-2}
A_3	3.6003101×10^{-2}	9.0910383×10^{-9}	$-1.3743308 \times 10^{-5}$
A_4	3.4992796×10^7	13.378898	12.718844
A_5	2.838756×10^7	7.9492922	10.246122
A_6	-1.1325365×10^7	-3.1779077	-7.6697942
A ₇	6.418828×10^6	1.7190311	-2.6078099

For the parameters a and b of C_{7+} , the following generalized correlation is proposed:

a or b =
$$\left[\sum_{i=0}^{3} (A_i D^i)\right] + \frac{A_4}{D} \left[\sum_{i=5}^{6} (A_i \gamma_{7+}^{i-4})\right] + \frac{A_7}{\gamma_{7+}},$$
 (15-133)

The coefficients A_0 through A_7 are included in Table 15-2.

To further improve the predictive capability of the Peng–Robinson EOS, the author optimized coefficients a, b, and m for nitrogen, CO₂, and methane by matching 100 Z-factor values for each of these components. Using a nonlinear regression model, the following optimized values are recommended:

Component	a	b	m in Eq. 15-131
CO ₂	1.499914×10^4	0.41503575	-0.73605717
N_2	4.5693589×10^3	0.4682582	-0.97962859
C_1	7.709708×10^3	0.46749727	-0.549765

To provide the modified PR EOS with a consistent procedure for determining the binary interaction coefficient k_{ij} , the following computational steps are proposed:

Step 1. Calculate the binary interaction coefficient between methane and the heptanes-plus fraction from:

$$k_{c_1-c_{7+}} = 0.00189T - 1.167059$$

where the temperature T is in °R.

Step 2. Set:

$$\begin{aligned} k_{CO_2-N_2} &= 0.12 \\ k_{CO_2-hdrocarbon} &= 0.10 \\ k_{N_2-hdrocarbon} &= 0.10 \end{aligned}$$

Step 3. Adopting the procedure recommended by Petersen (1989), calculate the binary interaction coefficients between components heavier than methane (e.g., C₂, C₃) and the heptanes-plus fraction from:

$$k_{C_n-C_{7+}} = 0.8k_{C_{(n-1)}-C_{7+}}$$

where n is the number of carbon atoms of component C_n ; e.g.: Binary interaction coefficient between C_2 and C_{7+} is

$$k_{C_2-C_{7+}} = 0.8 k_{C_1-C_{7+}}$$

Binary interaction coefficient between C_3 and C_{7+} is

$$k_{C_3-C_7} = 0.8 k_{C_2-C_7}$$

Step 4. Determine the remaining k_{ii} from:

$$k_{ij} = k_{i-C_{7+}} \left[\frac{\left(M_i \right)^5 - \left(M_i \right)^5}{\left(M_{C_{7+}} \right)^5 - \left(M_i \right)^5} \right]$$

where M is the molecular weight of any specified component.

For example, the binary interaction coefficient between propane C_3 and butane C_4 is:

$$k_{C_3-C_4} = k_{C_3-C_{7+}} \left[\frac{\left(M_{C_4} \right)^5 - \left(M_{C_3} \right)^5}{\left(M_{C_{7+}} \right)^5 - \left(M_{C_3} \right)^5} \right]$$

APPLICATIONS OF THE EQUATION OF STATE IN PETROLEUM ENGINEERING

Determination of the Equilibrium Ratios

A flow diagram is presented in Figure 15-14 to illustrate the procedure of determining equilibrium ratios of a hydrocarbon mixture. For this type of calculation, the system temperature T, the system pressure p, and the overall composition of the mixture z_i must be known. The procedure is summarized in the following steps in conjunction with Figure 15-14.

Step 1. Assume an initial value of the equilibrium ratio for each component in the mixture at the specified system pressure and temperature. Wilson's equation can provide the starting K_i values.

$$K_{i}^{A} = \frac{p_{ci}}{p} exp [5.37(1 + \omega_{i})(1 - T_{ci}/T)]$$

where $K_i^{\ A} =$ assumed equilibrium ratio of component i.

- Step 2. Using the overall composition and the assumed K values, perform flash calculations to determine x_i , y_i , n_L , and n_v .
- Step 3. Using the calculated composition of the liquid phase x_i , determine the fugacity coefficient Φ_i^L for each component in the liquid phase.

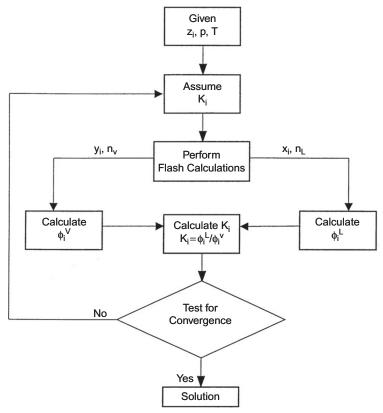


FIGURE 15-14 Flow diagram of the equilibrium ratio determination by an equation of state.

- Step 4. Repeat Step 3 using the calculated composition of the gas phase y_i to determine $\Phi_i^{\ V}$.
- Step 5. Calculate the new set of equilibrium ratios from:

$$K_i = \frac{\Phi_i^L}{\Phi_i^V}$$

Step 6. Check for the solution by applying the following constraint:

$$\sum_{i=1}^n \left[K_i/K_i^A - 1 \right]^2 \! \leq \! \epsilon$$

where

 ε = preset error tolerance, e.g., 0.0001

n = number of components in the system

If the above conditions are satisfied, then the solution has been reached. If not, steps 1 through 6 are repeated by using the calculated equilibrium ratios as initial values.

Determination of the Dew-Point Pressure

A saturated vapor exists for a given temperature at the pressure at which an infinitesimal amount of liquid first appears. This pressure is referred to as the dew-point pressure pd. The dew-point pressure of a mixture is described mathematically by the following two conditions:

$$\begin{aligned} y_i &= z_i & 1 \leq i \leq n \\ n_v &= 1 \end{aligned} \tag{15-134}$$

and:

$$\sum_{i=1}^{n} \left[\frac{z_i}{K_i} \right] = 1 \tag{15-135}$$

Applying the definition of K_i in terms of the fugacity coefficient to Equation 15-135 gives:

$$\sum_{i=1}^n \left[\frac{z_i}{k_i}\right] = \sum_{i=1}^n \left[\frac{z_i}{\left(\Phi_i^L/\Phi_i^v\right)}\right] = \sum \left[\left(\frac{z_i}{\Phi_i^L}\right)\frac{f_i^v}{z_i p_d}\right] = 1$$

or

$$p_d = \sum_{i=1}^n \left[\frac{f_i^v}{\Phi_i^L} \right]$$

The above equation is arranged to give:

$$f(p_d) = \sum_{i=1}^{n} \left[\frac{f_i^{v}}{\Phi_i^{L}} \right] - p_d = 0$$
 (15-136)

where

 $\begin{array}{l} p_d = \text{dew-point pressure, psia} \\ {f_i}^V = \text{fugacity of component } i \text{ in the vapor phase, psia} \\ {\Phi_i}^L = \text{fugacity coefficient of component } i \text{ in the liquid phase} \end{array}$

Equation 15-136 can be solved for the dew-point pressure by using the Newton-Raphson iterative method. To use the iterative method, the derivative of Equation 15-136 with respect to the dew-point pressure pd is required. This derivative is given by the following expression:

$$\frac{\partial f}{\partial p_{d}} = \sum_{i=1}^{n} \left[\frac{\Phi_{i}^{L} (\partial f_{i}^{V} / \partial p_{d}) - f_{i}^{v} (\partial \Phi_{i}^{L} / \partial p_{d})}{(\Phi_{i}^{L})^{2}} \right] - 1$$
 (15-137)

The two derivatives in the above equation can be approximated numerically as follows:

$$\frac{\partial f^{v}}{\partial p_{d}} = \left[\frac{f_{i}^{v}(p_{d} + \Delta p_{d}) - f_{i}^{v}(p_{d} - \Delta p_{d})}{2\Delta p_{d}} \right]$$
(15-138)

and

$$\frac{\partial f_{i}^{L}}{\partial p_{d}} = \left[\frac{\Phi_{i}^{L}(p_{d} + \Delta p_{d}) - \Phi_{i}^{L}(p_{d} + \Delta p_{d})}{2\Delta p_{d}} \right]$$
(15-139)

where

 Δp_d = pressure increment, 5 psia, for example $f_i^v (p_d + \Delta p_d) = \text{fugacity of component } i \text{ at } (p_d + \Delta p_d)$ $(p_d - \Delta p_d) = \text{fugacity of component i at } (p_d - \Delta p_d)$ $\Phi_i^L(p_d + \Delta p_d) = \text{fugacity coefficient of component } i \text{ at } (p_d + \Delta p_d)$ Φ_i^L (p_d - Δ p_d)= fugacity coefficient of component i at (p_d - Δ p_d) Φ_i^L = fugacity coefficient of component i at p_d

The computational procedure of determining p_d is summarized in the following

- Step 1. Assume an initial value for the dew-point pressure p_d^A .
- Step 2. Using the assumed value of p_d^A, calculate a set of equilibrium ratios for the mixture by using any of the previous correlations, e.g., Wilson's correlation.
- Step 3. Calculate the composition of the liquid phase, i.e., composition of the droplets of liquid, by applying the mathematical definition of K_i, to give:

$$x_i = \frac{z_i}{K_i}$$

Note that $y_i = z_i$.

- Step 4. Calculate $f_i^{\ \nu}$ using the composition of the gas phase z_i and $\Phi_i^{\ L}$ using the composition of liquid phase x_i at the following three pressures:

 - $\begin{array}{ll}
 \circ & p_d^A + \Delta p_d, \\
 \circ & p_d^A \Delta p_d
 \end{array}$

where p_d^A is the assumed dew-point pressure and Δp_d is a selected pressure increment of 5 to 10 psi.

- Step 5. Evaluate the function f(p_d), i.e., Equation 15-136, and its derivative by using Equations 15-137 through 15-139.
- Step 6. Using the values of the function $f(p_d)$ and the derivative $\partial f/\partial p_d$ as determined in step 5, calculate a new dew-point pressure by applying the Newton-Raphson formula:

$$p_{d} = p_{d}^{A} - f(p_{d})/[\partial f/\partial p_{d}]$$
 (15-140)

Step 7. The calculated value of p_d is checked numerically against the assumed value by applying the following condition:

$$\left| p_d - p_d^A \right| \le 5$$

If the above condition is met, then the correct dew-point pressure p_d has been found. Otherwise, Steps 3 through 6 are repeated by using the calculated p_d as the new value for the next iteration. A set of equilibrium ratios must be calculated at the new assumed dew-point pressure from:

$$k_i = \frac{\Phi_i^L}{\Phi_i^V}$$

Determination of the Bubble-Point Pressure

The bubble-point pressure pb is defined as the pressure at which the first bubble of gas is formed. Accordingly, the bubble-point pressure is defined mathematically by the following equations:

$$\begin{aligned} x_i &= z_i & 1 \le i \le n \\ n_L &= 1.0 \end{aligned} \tag{15.141}$$

and

$$\sum_{i=1}^{n} [z_i K_i] = 1 \tag{15-142}$$

Introducing the concept of the fugacity coefficient into Equation 15-142 gives:

$$\sum_{i=1}^{n} \left[z_i \frac{\Phi_i^L}{\Phi_i^V} \right] = \sum_{i=1}^{n} \left[z_i \frac{\left(\frac{f_i^L}{z_i p_b} \right)}{\Phi_i^V} \right] = 1$$

Rearranging,

$$p_b = \sum_{i=1}^n \left[\frac{f_i^L}{\Phi_i^V} \right]$$

or

$$f(p_b) = \sum_{i=1}^{n} \left[\frac{f_i^L}{\Phi_i^V} \right] - p_b = 0$$
 (15-143)

The iteration sequence for calculation of p_b from the above function is similar to that of the dew-point pressure, which requires differentiating the above function with respect to the bubble-point pressure, or:

$$\frac{\partial f}{\partial p_{b}} = \sum_{i=1}^{n} \left[\frac{\Phi_{i}^{v} \left(\partial f_{i}^{L} / \partial p_{b} \right) - f_{i}^{L} \left(\partial \Phi_{i}^{v} / \partial p_{b} \right)}{\left(\Phi_{i}^{v} \right)^{2}} \right] - 1 \tag{15-144}$$

Three-Phase Equilibrium Calculations

Two-and three-phase equilibria occur frequently during the processing of hydrocarbon and related systems. Peng and Robinson (1976b) proposed a three-phase equilibrium calculation scheme of systems that exhibit a water-rich liquid phase, a hydrocarbon-rich liquid phase, and a vapor phase.

Applying the principle of mass conservation to 1 mol of a waterhydrocarbon in a three-phase state of thermodynamic equilibrium at a fixed temperature T and pressure p gives:

$$n_{L} + n_{w} + n_{v} = 1 (15-145)$$

$$n_L x_i + n_w x_{wi} + n_v y_i = z_i$$
 (15-146)

$$\sum_{i=1}^{n} x_{i} = \sum_{i=1}^{n} x_{wi} = \sum_{i=1}^{n} y_{i} = \sum_{i=1}^{n} z_{i} = 1$$
 (15-147)

where

 n_L , n_w , n_v = number of moles of the hydrocarbon-rich liquid, the water-rich liquid, and the vapor, respectively

 x_i , x_{wi} , y_i = mole fraction of component i in the hydrocarbon-rich liquid, the water-rich liquid, and the vapor, respectively.

The equilibrium relations between the compositions of each phase are defined by the following expressions:

$$K_{i} = \frac{y_{i}}{x_{i}} = \frac{\Phi_{i}^{L}}{\Phi_{i}^{V}}$$
 (15-148)

and

$$K_{wi} = \frac{y_i}{x_{wi}} = \frac{\Phi_i^w}{\Phi_i^v}$$
 (15-149)

where

K_i = equilibrium ratio of component i between vapor and hydrocarbonrich liquid

 K_{wi} = equilibrium ratio of component i between the vapor and water-

 Φ_i^L = fugacity coefficient of component i in the hydrocarbon-rich liquid

 Φ_i^{V} = fugacity coefficient of component i in the vapor phase

 Φ_{i}^{W} = fugacity coefficient of component i in the water-rich liquid

Combining Equations 15-145 through 15-149 gives the following conventional nonlinear equations:

$$\sum_{i=1}^{\infty} x_i = \sum_{i=1}^{\infty} \left[\frac{z_i}{n_L(1-k_i) + n_w \left(\frac{K_i}{K_{wi}} - K_i\right) + K_i} \right] = 1$$
 (15-150)

$$\sum_{i=1} x_{wi} = \sum_{i=1} \left[\frac{z_i(K_i/K_{wi})}{n_L(1-k_i) + n_w \left(\frac{K_i}{K_{wi}} - K_i\right) + K_i} \right] = 1$$
 (15-151)

$$\sum_{i=1} y_i = \sum_{i=1} \left[\frac{z_i K_i}{n_L (1 - k_i) + n_w \left(\frac{K_i}{K_{wi}} - K_i \right) + K_i} \right] = 1$$
 (15-152)

Assuming that the equilibrium ratios between phases can be calculated, the above equations are combined to solve for the two unknowns n_L and n_v , and hence x_i , x_{wi} , and y_i . It is the nature of the specific equilibrium calculation that determines the appropriate combination of Equations 15-150 through 15-152. The combination of the above three expressions can then be used to determine the phase and volumetric properties of the three-phase system.

There are essentially three types of phase behavior calculations for the threephase system:

- 1. Bubble-point prediction
- 2. Dew-point prediction
- 3. Flash calculation

Peng and Robinson (1980) proposed the following combination schemes of Equations 15-150 through 15-152.

For the bubble-point pressure determination:

$$\sum_i x_i - \sum_i x_{wi} = 0 \quad \left[\sum_i y_i \right] - 1 = 0$$

Substituting Equations 15-150 through 15-152 in the above relationships gives:

$$f(n_L, n_w) = \sum_{i} \left[\frac{z_i (1 - K_i / K_{wi})}{n_L (1 - K_i) + n_w (K_i / K_{wi} - K_i) + K_i} \right] = 0$$
 (15-153)

and

$$g(n_{L}, n_{w}) = \sum_{i} \left[\frac{z_{i}K_{i}}{n_{L}(1 - K_{i}) + n_{w}(K_{i}/K_{wi} - K_{i}) + K_{i}} \right] - 1 = 0$$
 (15-154)

For the dew-point pressure:

$$\sum_{i} x_{wi} - \sum_{i} y_{i} = 0 \quad \left[\sum_{i} x_{i} \right] - 1 = 0$$

Combining with Equations 15-150 through 15-152 yields:

$$f(n_{L}, n_{w}) = \sum_{i} \left[\frac{z_{i} K_{i} (1/K_{wi} - 1)}{n_{L} (1 - K_{i}) + n_{w} (K_{i}/K_{wi} - K_{i}) + K_{i}} \right] = 0$$
 (15-155)

and

$$g(n_L,n_w) = \sum_i \left[\frac{z_i}{n_L(1-K_i) + n_w(K_i/K_{wi} - K_i) + K_i} \right] - 1 = 0 \qquad (15\text{-}156)$$

For flash calculations:

$$\sum_i x_i - \sum_i y_i = 0 \quad \left[\sum_i x_{wi} \right] - 1 = 0$$

or

$$f(n_L, n_w) = \sum_{i} \left[\frac{z_i (1 - K_i)}{n_L (1 - K_i) + n_w (K_i / K_{wi} - K_i) + K_i} \right] = 0$$
 (15-157)

and

$$g(n_{L}, n_{w}) = \sum_{i} \left[\frac{z_{i} K_{i} / K_{wi}}{n_{L} (1 - K_{i}) + n_{w} (K_{i} / K_{wi} - K_{i}) + K_{i}} \right] - 1.0 = 0$$
 (15-158)

Note that in performing any of the above property predictions, we always have two unknown variables, n_L and n_w , and between them, two equations. Providing that the equilibrium ratios and the overall composition are known, the equations can be solved simultaneously by using the appropriate iterative technique, e.g., the Newton-Raphson method. The application of this iterative technique for solving Equations 15-157 and 15-158 is summarized in the following steps:

- Step 1. Assume initial values for the unknown variables n_L and n_w .
- Step 2. Calculate new values of n_L and n_w by solving the following two linear equations:

$$\begin{bmatrix} \mathbf{n}_{\mathrm{L}} \\ \mathbf{n}_{\mathrm{w}} \end{bmatrix}^{\mathrm{new}} = \begin{bmatrix} \mathbf{n}_{\mathrm{L}} \\ \mathbf{n}_{\mathrm{w}} \end{bmatrix} - \begin{bmatrix} \partial f/\partial \mathbf{n}_{\mathrm{L}} & \partial f/\partial n_{\mathrm{w}} \\ \partial g/\partial \mathbf{n}_{\mathrm{L}} & \partial g/\partial \mathbf{n}_{\mathrm{w}} \end{bmatrix}^{-1} \begin{bmatrix} \mathbf{f}(\mathbf{n}_{\mathrm{L}}, \mathbf{n}_{\mathrm{w}}) \\ \mathbf{g}(\mathbf{n}_{\mathrm{L}}, \mathbf{n}_{\mathrm{w}}) \end{bmatrix}$$

where

 $f(n_L,\,n_w)=$ value of the function $f(n_L,\,n_w)$ as expressed by Equation 15-157

 $g(n_L,\,n_w)=$ value of the function $g(n_L,\,n_w)$ as expressed by Equation 15-158

The first derivative of the above functions with respect to nL and nw are given by the following expressions:

$$\begin{split} (\partial f/\partial n_L) &= \sum_{i=1} \left[\frac{-z_i (1-K_i)^2}{\left[n_L (1-K_i) + n_w (K_i/K_{wi} - K_i) + K_i \right]^2} \right] \\ (\partial f/\partial n_w) &= \sum_{i=1} \left[\frac{-z_i (1-K_i) (k_i/k_{wi} - k_i)}{\left[n_L (1-K_i) + n_w (K_i/K_{wi} - K_i) + K_i \right]^2} \right] \\ (\partial g/\partial n_L) &= \sum_{i=1} \left[\frac{-z_i (K_i/K_{wi}) (1-K_i)}{\left[n_L (1-K_i) + n_w (K_i/K_{wi} - K_i) + K_i \right]^2} \right] \\ (\partial g/\partial n_w) &= \sum_{i=1} \left[\frac{-z_i (K_i/K_{wi}) (K_i/K_{wi} - K_i)}{\left[n_L (1-K_i) + n_w (K_i/K_{wi} - K_i) + K_i \right]^2} \right] \end{split}$$

Step 3. The new calculated values of n_L and n, are then compared with the initial values. If no changes in the values are observed, then the correct values of n_L and n_w , have been obtained. Othewise, the above steps are repeated with the new calculated values used as initial values.

Peng and Robinson (1980) proposed two modifications when using their equation of state for three-phase equilibrium calculations. The first modification concerns the use of the parameter α as expressed by Equation 15-111 for the water compound. Peng and Robinson suggested that .hen the reduced temperature of this compound is less than 0.85, the fol-lo.ing equation is applied:

$$\alpha = \left[1.0085677 + 0.82154 \left(1 - T_r^{0.5}\right)\right]^2 \tag{15-159}$$

where T_r is the reduced temperature $(T/T_c)H_2O$ of the water component.

The second modification concerns the application of Equation 15-81 for the water-rich liquid phase. A temperature-dependent binary interaction coefficient as introduced into the equation to give:

$$(a\alpha)_{m} = \sum_{i} \sum_{j} \left[x_{wi} x_{wj} (a_{i} a_{j} \alpha_{i} \alpha_{j})^{0.5} (1 - \tau_{ij}) \right]$$
 (15-160)

where τ_{ij} is a temperature-dependent binary interaction coefficient. Peng and Robinson proposed graphical correlations for determining this parameter for each aqueous binary pair. Lim et al. (1984) expressed these graphical correlations mathematically by the following generalized equation:

$$\tau_{ij} = a_1 \left[\frac{T}{T_{ci}} \right]^2 \left[\frac{p_{ci}}{p_{cj}} \right]^2 + a_2 \left[\frac{T}{T_{ci}} \right] \left[\frac{p_{ci}}{p_{cj}} \right] + a_3$$
(15-161)

where

 $T = system temperature, {}^{\circ}R$

 T_{ci} = critical temperature of the component of interest, ${}^{\circ}R$

 p_{ci} = critical pressure of the component of interest, psia

 p_{ci} = critical pressure of the water compound, psia

or serected emaine.	5.		
Component i	a ₁	a_2	a ₃
C_1	0	1.659	-0.761
C_2	0	2.109	-0.607
C_3	-18.032	9.441	-1.208
$n - C_4$	0	2.800	-0.488
n – C.	49 472	_5 783	_0.152

Values of the coefficients a₁, a₂, and a₃ of the above polynomial are given below for selected binaries:

For selected nonhydrocarbon components, values of interaction parameters are given by the following expressions:

$$\circ \quad \text{For N}_2\text{-H}_2\text{O binary:} \ \tau_{ij} = 0.402 (T/T_{ci}) - 1.586 \eqno(15\text{-}162)$$

where

 $T_{ij} = \text{binary parameter between nitrogen and the water compound}$ $T_{ci} = \text{critical temperature of nitrogen, } ^{\circ}R$

• For CO₂-H₂O binary:

$$\tau_{ij} = -0.074 \left[\frac{T}{T_{ci}} \right]^2 + 0.478 \left[\frac{T}{T_{ci}} \right] - 0.503$$
 (15-163)

where T_{ci} is the critical temperature of CO_2 .

In the course of making phase equilibrium calculations, it is always desirable to provide initial values for the equilibrium ratios so the iterative procedure can proceed as reliably and rapidly as possible. Peng and Robinson (1980) adopted Wilson's equilibrium ratio correlation to provide initial K values for the hydrocarbon-vapor phase.

$$K_i = p_{ci}/p \ exp[5.3727(1+\omega_i)(1-T_{ci}/T)]$$

while for the water-vapor phase, Peng and Robinson proposed the following expression:

$$K_{wi} = 10^6 [p_{ci}T/T_{ci}p]$$

Vapor Pressure from Equation of State

The calculation of the vapor pressure of a pure component through an EOS is usually made by the same trial-and-error algorithms used to calculate vapor-liquid equilibria of mixtures. Soave (1972) suggests that the van der Waals (vdW), Soave–Redlich–Kwong (SRK), and the Peng–Robinson (PR) equations of state can be written in the following generalized form:

$$p = \frac{RT}{v - b} - \frac{a\alpha}{v^2 = \mu vb + wb^2}$$
 (15-164)

$$a = \Omega_a \frac{R^2 T_c^2}{p_c}$$

$$b = \Omega_b \frac{RT_c}{p_c}$$

where the values of u, w, Ω_a , and Ω_b for three different equations of state are given below:

EOS	u	W	Ω_{a}	Ω_{b}
VDW	0	0	0.421875	0.125
SRK	1	0	0.42748	0.08664
PR	2	-1	0.45724	0.07780

Soave (1972) introduced the reduced pressure p_r and reduced temperature T_r to the above equations to give:

$$A = \frac{a\alpha p}{R^2 T^2} = \Omega_a \frac{\alpha p_r}{T_r}$$
 (15-165)

$$B = \frac{bp}{RT} = \Omega_b \frac{p_r}{T_r} \tag{15-166}$$

and

$$\frac{A}{B} = \frac{\Omega_a}{\Omega_b} \left(\frac{\alpha}{T_r} \right) \tag{15-167}$$

where:

$$p_r = p/p_c$$
$$T_r = T/T_c$$

In the cubic form and in terms of the Z factor, the above three equations of state can be written:

$$\begin{array}{ll} vdW\colon \ Z^3-Z^2(1+B)+ZA-AB=0 \\ SRK\colon \ Z^3-Z^2+Z\big(A-B-B^2\big)-AB=0 \\ PR\colon \ Z^3-Z^2(1-B)+Z\big(A-3B^2-2B\big)-\big(AB-B^2-B^3\big)=0 \end{array} \eqno(15\text{-}168)$$

and the pure component fugacity coefficient is given by:

$$\begin{split} VdW: & \ln(f/p) = Z - 1 - \ln(Z - B) - \frac{A}{Z} \\ SRK: & \ln(f/p) = Z - 1 - \ln(Z - B) - \left(\frac{A}{B}\right) \ln\left(1 + \frac{B}{Z}\right) \\ PR: & \ln(f/p) = Z - 1 - \ln(Z - B) - \left(\frac{A}{2\sqrt{2}B}\right) \ln\left(\frac{Z + (1 + \sqrt{2})B}{Z - (1 - \sqrt{2})B}\right) \end{split}$$

A typical iterative procedure for the calculation of pure component vapor pressure at any temperature T through one of the above EOS is summarized below:

- Step 1. Calculate the reduced temperature, i.e., $T_r = T/T_c$.
- Step 2. Calculate the ratio A/B from Equation 15-167.
- Step 3. Assume a value for B.
- Step 4. Solve Equation (15-168) and obtain Z^L and Z^v , i.e., smallest and largest roots, for both phases.
- Step 5. Substitute Z^L and Z^v into the pure component fugacity coefficient and obtain ln(f/p) for both phases.
- Step 6. Compare the two values of f/p. If the isofugacity condition is not satisfied, assume a new value of B and repeat Steps 3 through 6.
- Step 7. From the final value of B, obtain the vapor pressure from Equation 15-166, or:

$$B = \Omega_b \frac{(p_v/p_c)}{T_r}$$

Solving for p_v gives

$$p_v = \frac{BT_r P_c}{\Omega_b}$$

SPLITTING AND LUMPING SCHEMES OF THE PLUS-FRACTION

The hydrocarbon plus fractions that comprise a significant portion of naturally occurring hydrocarbon fluids create major problems when predicting the thermodynamic properties and the volumetric behavior of these fluids by equations of state. These problems arise due to the difficulty of properly characterizing the plus fractions (heavy ends) in terms of their critical properties and acentric factors.

Whitson (1980) and Maddox and Erbar (1982, 1984), among others, have shown the distinct effect of the heavy fractions characterization procedure on PVT relationship prediction by equations of state. Usually, these undefined plus fractions, commonly known as the C_{7+} fractions, contain an undefined number of components with a carbon number higher than 6. Molecular weight and specific gravity of the C_{7+} fraction may be the only measured data available.

In the absence of detailed analytical data for the plus fraction in a hydrocarbon mixture, erroneous predictions and conclusions can result if the plus fraction is used directly as a single component in the mixture phase behavior calculations. Numerous authors have indicated that these errors can be substantially reduced by "splitting" or "breaking down" the plus fraction into a manageable number of fractions (pseudo-components) for equation of state calculations.

The problem, then, is how to adequately split a C_{7+} fraction into a number of psuedo-components characterized by:

- Mole fractions
- Molecular weights
- Specific gravities

These characterization properties, when properly M_{7+} combined, should match the measured plus fraction properties, i.e., $(M)_{7+}$ and $(\gamma)_{7+}$.

Splitting Schemes

Splitting schemes refer to the procedures of dividing the heptanes-plus fraction into hydrocarbon groups with a single carbon number $(C_7, C_8, C_9, \text{etc.})$ and are described by the same physical properties used for pure components.

Several authors have proposed different schemes for extending the molar distribution behavior of C_{7+} , i.e., the molecular weight and specific gravity. In general, the proposed schemes are based on the observation that lighter systems such as condensates usually exhibit exponential molar distribution, while heavier systems often show left-skewed distributions. This behavior is shown schematically in Figure 15-15.

Three important requirements should be satisfied when applying any of the proposed splitting models:

1. The sum of the mole fractions of the individual pseudo-components is equal to the mole fraction of C_{7+} .

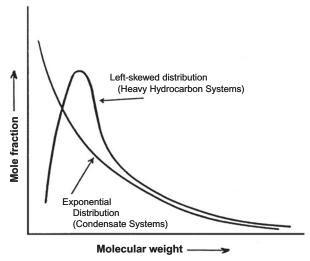


FIGURE 15-15 Exponential and left-skewed distribution functions.

- 2. The sum of the products of the mole fraction and the molecular weight of the individual pseudo-components is equal to the product of the mole fraction and molecular weight of C_{7+} .
- 3. The sum of the product of the mole fraction and molecular weight divided by the specific gravity of each individual component is equal to that of C_{7+} .

The above requirements can be expressed mathematically by the following relationship:

$$\sum_{n=7}^{N+} z_n = z_{7+} \tag{15-169}$$

$$\sum_{n=7}^{N+} [z_n M_n] = z_{7+} M_{7+}$$
 (15-170)

$$\sum_{n=7}^{N+} \frac{z_n M_n}{\gamma_n} = \frac{z_{7+} M_{7+}}{\gamma_{7+}}$$
 (15-171)

where

 z_{7+} = mole fraction of C_{7+}

n = number of carbon atoms

 N_{+} = last hydrocarbon group in C_7 + with n carbon atoms, e.g., 20+

 z_n = mole fraction of psuedo-component with n carbon atoms

 M_{7+} , γ_{7+} = measure of molecular weight and specific gravity of C_{7+}

 M_n , $\gamma_n = M$ olecular weight and specific gravity of the psuedo-component with n carbon atoms

Several splitting schemes have been proposed recently. These schemes, as discussed below, are used to predict the compositional distribution of the heavy plus fraction.

Katz's Method

Katz (1983) presented an easy-to-use graphical correlation for breaking down into pseudo-components the C_{7+} fraction present in condensate systems. The method was originated by studying the compositional behavior of six condensate systems using detailed extended analysis. On a semi-log scale, the mole percent of each constituent of the C_{7+} fraction versus the carbon number in the fraction was plotted. The resulting relationship can be conveniently expressed mathematically by the following expression:

$$z_n = 1.38205 z_{7+} e^{-0.25903n} (15-172)$$

where

 z_{7+} = mole fracture of C_{7+} in the condensate system

n = number of carbon atoms of the psuedo-component

zn = mole fraction of the pseudo-component with number of carbon atoms of n

Equation 15-172 is repeatedly applied until Equation 15-169 is satisfied. The molecular weight and specific gravity of the last pseudo-component can be calculated from Equations 15-170 and 15-171, respectively.

The computational procedure of Katz's method is best explained through the following example.

Example 15-17 A naturally occurring condensate gas system has the following composition:

Component	Z_{i}
C_1	0.9135
C_2	0.0403
C_3	0.0153
i –C ₄	0.0039
i –C ₄ n –C ₄ i –C ₅	0.0043
i –C ₅	0.0015
n –C ₅	0.0019
C ₆ C ₇₊	0.0039
C ₇₊	0.0154

The molecular weight and specific gravity of C_{7+} are 141.25 and 0.797, respectively.

- a. Using Katz's splitting scheme, extend the compositional distribution of C_{7+} to the pseudo-fraction C_{16+} .
- **b.** Calculate M, γ , T_b, p_c, T_c, and ω of C₁₆₊.

Solution

a. Applying Equation 15-172 with $z_7 + = 0.0154$ gives

n	Experimental z _n	Equation 15-172 z _n
7	0.00361	0.00347
8	0.00285	0.00268
9	0.00222	0.00207
10	0.00158	0.001596
11	0.00121	0.00123
12	0.00097	0.00095
13	0.00083	0.00073
14	0.00069	0.000566
15	0.00050	0.000437
16+	0.00094	0.001671*

^{*}This value is obtained by applying Equations 15-169, i.e., $0.0154 - \sum_{n=7}^{15} z_n = 0.001671$.

b. Step 1. Calculate the molecular weight and specific gravity of C_{16+} by solving Equations 15-170 and 15-171 for these properties:

$$M_{16+} = z_7 M_{7+} - \left\lceil \left(\frac{1}{z_{16+}} \right) \sum_{n=7}^{15} \left(z_n \cdot M_n \right) \right\rceil$$

and

$$\gamma_{16+} = \frac{z_{16+}M_{16+}}{(z_7M_{7+}/\gamma_{7+})} - \sum_{n=7}^{15} \left(\frac{z_nM_n}{\gamma_n}\right)$$

where M_n , γ_n = molecular weight and specific gravity of the hydrocarbon group with n carbon atoms. The calculations are performed in the following tabulated form:

		Mn		$\gamma_{\rm n}$	
n	Zn	(Table 1-1)	$z_n M_n$	(Table 1-1)	$z_n\cdot M/\gamma_n$
7	0.00347	96	0.33312	0.727	0.4582
8	0.00268	107	0.28676	0.749	0.3829
9	0.00207	121	0.25047	0.768	0.3261
10	0.001596	134	0.213864	0.782	0.27348
11	0.00123	147	0.18081	0.793	0.22801
12	0.00095	161	0.15295	0.804	0.19024
13	0.00073	175	0.12775	0.815	0.15675
14	0.000566	190	0.10754	0.826	0.13019
15	0.000437	206	0.09002	0.836	0.10768
16+	0.001671	_	_	_	_
			1.743284		2.25355

$$\begin{split} M_{16+} = & \frac{(0.0154)(141.25) - 1.743284}{0.001671} = 258.5 \\ \gamma_{16+} = & \frac{\underbrace{(0.001671)(258.5)}_{(0.0154)(141.25)} - 2.25355 = 0.908 \end{split}$$

Step 2. Calculate the boiling points, critical pressure, and critical temperature of C_{16+} by using the Riazi-Daubert correlation to give:

$$T_b = 1,136^{\circ} R$$

 $p_c = 215 \text{ psia}$
 $T_c = 1,473^{\circ} R$

Step 3. Calculate the acentric factor of C_{16+} by applying the Edmister correlation to give $\omega = 0.684$.

Lohrenz's Method

Lohrenz et al. (1964) proposed that the heptanes-plus fraction could be divided into pseudo-components with carbon numbers ranging from 7 to 40. They mathematically stated that the mole fraction z_n is related to its number of carbon atoms n and the mole fraction of the hexane fraction z_6 by the expression:

$$z_n = z_6 e^{A(n-6)^2 + B(n-6)}$$
 (15-173)

The constants A and B are determined such that the constraints given by Equations 15-169 through 15-171 are satisfied.

The use of Equation 15-173 assumes that the individual C_{7+} components are distributed through the hexane mole fraction and tail off to an extremely small quantity of heavy hydrocarbons.

Example 15-18

Rework Example 15-17 by using the Lohrenz splitting scheme and assuming that a partial molar distribution of C_{7+} is available. The composition is given below:

Component	Zi
C ₁	0.9135
C_2	0.0403
C_2 C_3	0.0153
i – C ₄	0.0039
n –C ₄	0.0043
i –C ₅	0.0015
n –C ₅	0.0019
C_6	0.0039
C ₇	0.00361
C_8	0.00285
C_9	0.00222
C ₁₀	0.00158
C ₁₁₊	0.00514

Solution

- Step 1. Determine the coefficients A and B of Equation 15-173 by the leastsquares fit to the mole fractions C_6 through C_{10} to give A=0.03453and B = 0.08777.
- Step 2. Solve for the mole fraction of C_{10} through C_{15} by applying Equation 15-173 and setting $z_6 = 0.0039$:

Component	Experimental z _n	Equation 15-173 z _n
C ₇	0.00361	0.00361
C_8	0.00285	0.00285
C_9	0.00222	0.00222
C ₁₀	0.00158	0.00158
C ₁₁	0.00121	0.00106
C ₁₂	0.00097	0.00066
C ₁₃	0.00083	0.00039
C ₁₄	0.00069	0.00021
C ₁₅	0.00050	0.00011
C ₁₆₊	0.00094	0.00271*

^{*}Obtained by applying Equation 15-169.

- Step 3. Calculate the molecular weight and specific gravity of C_{16+} by applying Equations 15-170 and 15-171 to give $(M)_{16+} = 233.3$ and $(\gamma)_{16+} =$ 0.943.
- Step 4. Solve for T_b , p_c , T_c , and ω by applying the Riazi-Daubert and Edmister correlations, to give:

$$T_b = 1,103^{\circ} R$$

 $p_c = 251 \text{ psia}$
 $T_c = 1,467^{\circ} R$
 $\omega = 0.600$

Pedersen's Method

Pedersen et al. (1982) proposed that, for naturally occurring hydrocarbon mixtures, an exponential relationship exists between the mole fraction of a component and the corresponding carbon number. They expressed this relationship mathematically in the following form:

$$z_n = e^{(n-A)/B}$$
 (15-174)

where A and B are constants.

For condensates and volatile oils, Pedersen and coworkers suggested that A and B can be determined by a least-squares fit to the molar distribution of the lighter fractions. Equation 15-174 can then be used to calculate the molar content of each of the heavier fractions by extrapolation. The classical constraints as given by Equations 15-169 through 15-171 are also imposed.

Example 15-19

Rework Example 15-18 using the Pedersen splitting correlation.

Solution

Step 1. Calculate coefficients A and B by the least-squares fit to the molar distribution of C_6 through C_{10} to give A = -14.404639 and B = -3.8125739.

Component	Experimental z _n	Calculated zn
C7	0.000361	0.00361
C8	0.00285	0.00285
C9	0.00222	0.00222
^C 10	0.00158	0.00166
C ₁₁	0.00121	0.00128
C_{12}	0.00097	0.00098
C ₁₃	0.00083	0.00076
C ₁₄	0.00069	0.00058
C ₁₅	0.00050	0.00045
C ₁₆₊	0.00094	0.00101*

Step 2. Solve for the mole fraction of C_{10} through C_{15} by applying Equation 15-176.

Ahmed's Method

Ahmed et al. (1985) devised a simplified method for splitting the C_{7+} fraction into pseudo-components. The method originated from studying the molar behavior of 34 condensate and crude oil systems through detailed laboratory compositional analysis of the heavy fractions. The only required data for the proposed method are the molecular weight and the total mole fraction of the heptanes-plus fraction.

The splitting scheme is based on calculating the mole fraction z_n at a progressively higher number of carbon atoms. The extraction process continues until the sum of the mole fraction of the pseudo-components equals the total mole fraction of the heptanes-plus (z_{7+}) .

$$z_{n} = z_{n+} \left[\frac{M_{(n+1)+} - M_{n+}}{M_{(n+1)+} - M_{n}} \right]$$
 (15-175)

where

 z_n = mole fraction of the pseudo-component with a number of carbon atoms of n ($z_7,\,z_8,\,z_9,\,\text{etc.}$)

 $M_{\rm n}=$ molecular weight of the hydrocarbon group with n carbon atoms as given in Table 1-1 in Chapter 1

 M_n + = molecular weight of the n+ fraction as calculated by the following expression:

$$M_{(n+1)+} = M_{7+} + S(n-6)$$
 (15-176)

where n is the number of carbon atoms and S is the coefficient of Equation 15-178 with these values:

Number of Carbon Atoms	Condensate Systems	Crude Oil Systems
n ≤ 8	15.5	16.5
n > 8	17.0	20.1

^{*}From Equation 15-169.

The stepwise calculation sequences of the proposed correlation are summarized in the following steps:

- Step 1. According to the type of hydrocarbon system under investigation (condensate or crude oil), select appropriate values for the coefficients.
- Step 2. Knowing the molecular weight of C_{7+} fraction (M_{7+}) , calculate the molecular weight of the octanes-plus fraction (M_{8+}) by applying Equation 15-176.
- Step 3. Calculate the mole fraction of the heptane fraction (z_7) using Equation 15-175.
- Step 4. Apply steps 2 and 3 repeatedly for each component in the system $(C_8, C_9, \text{ etc.})$ until the sum of the calculated mole fractions is equal to the mole fraction of C_{7+} of the system.

The splitting scheme is best explained through the following example.

Example 15-20

Rework Example 15-19 using Ahmed's splitting method.

Solution

Step 1. Calculate the molecular weight of C_8 + by applying Equation 15-176:

$$M_{8+} = 141.25 + 15.5(7 - 6) = 156.75$$

Step 2. Solve for the mole fraction of heptane (z_7) by applying Equation 15-175:

$$z_7 = z_{7+} \left[\frac{M_{8+} - M_{7+}}{M_{8+} - M_7} \right] = 0.0154 \left[\frac{156.75 - 141.25}{156.75 - 96} \right] = 0.00393$$

Step 3. Calculate the molecular weight of C_{9+} from Equation 15-178:

$$M_{9+} = 141.25 + 15.8(8-6) = 172.25$$

Step 4. Determine the mole fraction of C_8 from Equation 15.177:

$$z_8 = z_{8+}[(M_{9+} - M_{8+})/(M_{9+} - M_8)]$$

$$z_8 = (0.0154 - 0.00393)[(172.5 - 156.75)/(172.5 - 107)]$$

$$= 0.00276$$

Component	n	M _n + Equation 15-176	M _n (Table 1-1)	z _n Equation 15-175
C7	7	141.25	96	0.000393
C8	8	156.25	107	0.00276
C_9	9	175.25	121	0.00200
C ₁₀	10	192.25	134	0.00144
C_{11}	11	209.25	147	0.00106
C_{12}	12	226.25	161	0.0008
C_{13}	13	243.25	175	0.00061
C ₁₄	14	260.25	190	0.00048
C ₁₅	15	277.25	206	0.00038
C ₁₆₊	16+	294.25	222	0.00159*

Step 5. This extracting method is repeated as outlined in the above steps to give:

Step 6. The boiling point, critical properties, and the acentric factor of C_{16+} are then determined by using the appropriate methods, to

$$\begin{split} M &= 222 \\ \gamma &= 0.856 \\ T_b &= 1174.6^{\circ} R \\ p_c &= 175.9 \, psia \\ T_c &= 1449.3^{\circ} R \\ \omega &= 0.742 \end{split}$$

Lumping Schemes

The large number of components necessary to describe the hydrocarbon mixture for accurate phase behavior modeling frequently burdens EOS calculations. Often, the problem is either lumping together the many experimentally determined fractions, or modeling the hydrocarbon system when the only experimental data available for the C₇₊ fraction are the molecular weight and specific gravity.

Generally, with a sufficiently large number of pseudo-components used in characterizing the heavy fraction of a hydrocarbon mixture, a satisfactory prediction of the PVT behavior by the equation of state can be obtained. However, in compositional models, the cost and computing time can increase significantly with the increased number of components in the system. Therefore, strict limitations are placed on the maximum number of components that can be used in compositional models and the original components have to be lumped into a smaller number of pseudo-components.

The term *lumping* or *pseudoization* then denotes the reduction in the number of components used in EOS calculations for reservoir fluids. This reduction is accomplished by employing the concept of the pseudo-component. The pseudo-

^{*}Calculated from Equation 15-169.

component denotes a group of pure components lumped together and represented by a single component.

Several problems are associated with "regrouping" the original components into a smaller number without losing the predicting power of the equation of state. These problems include:

- How to select the groups of pure components to be represented by one pseudo-component each
- \circ What mixing rules should be used for determining the EOS constants (pc, Tc, and ω) for the new lumped pseudo-components

Several unique techniques have been published that can be used to address the above lumping problems; notably the methods proposed by:

- o Lee et al. (1979)
- o Whitson (1980)
- o Mehra et al. (1983)
- o Montel and Gouel (1984)
- o Schlijper (1984)
- o Behrens and Sandler (1986)
- o Gonzalez, Colonomos, and Rusinek (1986)

Several of these techniques are presented in the following discussion.

Whitson's Lumping Scheme

Whitson (1980) proposed a regrouping scheme whereby the compositional distribution of the C_{7+} fraction is reduced to only a few multiple-carbon-number (MCN) groups. Whitson suggested that the number of MCN groups necessary to describe the plus fraction is given by the following empirical rule:

$$N_g = Int[1 + 3.3 log (N - n)]$$
 (15.177)

where

 N_g = number of MCN groups

Int = integer

N = number of carbon atoms of the last component in the hydrocarbon system

n = number of carbon atoms of the first component in the plus fraction, i.e., n = 7 for C_7+ .

The integer function requires that the real expression evaluated inside the brackets be rounded to the nearest integer. Whitson pointed out that for black-oil systems, one could reduce the calculated value of Ng.

The molecular weights separating each MCN group are calculated from the following expression:

$$M_{\rm I} = M_{\rm C7} \left(\frac{M_{\rm N+}}{M_{\rm C7}}\right)^{\rm I/N_g} \tag{15-178}$$

where

 $(M)_{N+}=$ molecular weight of the last reported component in the extended analysis of the hydrocarbon system

 M_{c7} = molecular weight of C_7

I = 1, 2, ..., Ng

Components with molecular weight falling within the boundaries of M_{I-1} to M_{I} are included in the I'th MCN group. Example 15-21 illustrates the use of Equations 15.177 and 15-178.

Example 15-21

Given the following compositional analysis of the C_{7+} fraction in a condensate system, determine the appropriate number of pseudo-components forming in the C_{7+} .

Component	z_i
C ₇	0.00347
C ₈	0.00268
C ₈ C ₉	0.00207
C ₁₀	0.001596
C ₁₁	0.00123
C ₁₂	0.00095
C ₁₃	0.00073
C ₁₄	0.000566
C ₁₅	0.000437
C ₁₆₊	0.001671

 M_{16} + = 259.

Solution

Step 1. Determine the molecular weight of each component in the system:

Component	z _i	M _i
C ₇	0.00347	96
C ₈	0.00268	107
C_9	0.00207	121
C_{10}	0.001596	134
C ₁₁	0.00123	147
C_{12}	0.00095	161
C ₁₃	0.00073	1 <i>7</i> 5
C ₁₄	0.000566	190
C ₁₅	0.000437	206
C ₁₆₊	0.001671	259

Step 2. Calculate the number of pseudo-components from Equation 15-178:

$$\begin{split} N_g &= Int[1 + 3.3 \log{(16 - 7)}] \\ N_g &= Int[4.15] \\ N_g &= 4 \end{split}$$

Step 3. Determine the molecular weights separating the hydrocarbon groups by applying Equation 15-179:

$$M_{I} = 96 \left[\frac{259}{96} \right]^{1/4}$$

$$M_{I} = 96 [2.698]^{1/4}$$

1	$(M)_{i}$
1	123
2	158 202
3	202
4	259

- **First pseudo-component:** The first pseudo-component includes all components with molecular weight in the range of 96 to 123. This group then includes C₇, C₈, and C₉.
- **Second pseudo-component:** The second pseudo-component contains all components with a molecular weight higher than 123 to a molecular weight of 158. This group includes C₁₀ and C₁₁.
- Third pseudo-component: The third pseudo-component includes components with a molecular weight higher than 158 to a molecular weight of 202. Therefore, this group includes C₁₂, C₁₃, and C₁₄.
- Fourth pseudo-component: This pseudo-component includes all the remaining components, i.e., C_{15} and C_{16+} .

Group I	Component	z _i	z _l
	C ₇	0.00347	
1	C_8	0.00268	0.00822
	C_9	0.00207	
	C_{10}	0.001596	
2	C ₁₁	0.00123	0.002826
	C_{12}	0.00095	
3	C ₁₃	0.00073	0.002246
	C_{14}	0.000566	
4	C_{15}	0.000437	0.002108
4	C ₁₆₊	0.001671	0.002106

It is convenient at this stage to present the mixing rules that can be employed to characterize the pseudo-component in terms of its pseudo-physical and pseudo-critical properties. Because there are numerous ways to mix the properties of the individual components, all giving different properties for the pseudo-components, the choice of a correct mixing rule is as important as the lumping scheme. Some of these mixing rules are given next.

Hong's Mixing Rules

Hong (1982) concluded that the weight fraction average w_i is the best mixing parameter in characterizing the C_{7+} fractions by the following mixing rules:

- $\circ \quad \text{Pseudo-critical pressure } p_{cL} = \sum^{L} w_{i} p_{ci}$
- Pseudo-critical temperature $T_{cL} = \sum_{i=1}^{L} w_i T_{ci}$
- Pseudo-critical volume $V_{cL} = \sum_{i=1}^{L} w_i V_{ci}$
- Pseudo-acentric factor $m \omega_L = \sum_{i=1}^{L} [\phi_i \omega_i]$
- $\circ \quad \text{Pseudo-molecular weight } M_L = \sum\nolimits^L w_i M_i$
- o Binary interaction coefficient $K_{kL} = 1 \sum_{i}^{L} \sum_{j}^{L} w_i w_j (1 k_{ij})$ with:

$$w_i = \frac{z_i M_i}{\sum_{z_i M_i}^{L}}$$

where:

w_i = average weight fraction

 $K_{kL} =$ binary interaction coefficient between the k'th component and the lumped fraction

The subscript L in the above relationship denotes the lumped fraction.

Lee's Mixing Rules

Lee et al. (1979), in their proposed regrouping model, employed Kay's mixing rules as the characterizing approach for determining the properties of the lumped fractions. Defining the normalized mole fraction of the component i in the lumped fraction as:

$$\varphi_i \!=\! z_i / \sum^L z_i$$

the following rules are proposed:

$$M_{L} = \sum_{i=1}^{L} \phi_{i} M_{i} \qquad (15-179)$$

$$\gamma_L = M_L / \sum^L \left[\varphi_i M_i / \gamma_i \right] \tag{15-180}$$

$$V_{cL} = \sum_{i=1}^{L} [\phi_{i} M_{i} V_{ci} / M_{L}]$$
 (15-181)

$$p_{cL} = \sum^{L} [\varphi_{i} p_{ci}] \tag{15-182}$$

$$T_{cL} = \sum_{i=1}^{L} [\phi_i T_{ci}]$$
 (15-183)

$$\omega_{L} = \sum_{i=1}^{L} [\phi_{i}\omega_{i}] \tag{15-184}$$

Example 15-22

Using Lee's mixing rules, determine the physical and critical properties of the four pseudo-components in Example 15-21.

Solution

Step 1. Assign the appropriate physical and critical properties to each component:

Group	Comp.	Zi	ΖĮ	Mi	γi	V_{ci}	P _{ci}	T _{ci}	ω_{i}
	C ₇	0.00347		96*	0.272*	0.06289*	453*	985*	0.280*
1	C_8	0.00268	0.00822	107	0.748	0.06264	419	1036	0.312
	C_9	0.00207		121	0.768	0.06258	383	1058	0.348
2	C_{10}	0.001596	0.002826	134	0.782	0.06273	351	1128	0.385
2	C_{11}	0.00123	0.002020	147	0.793	0.06291	325	1166	0.419
	C_{12}	0.00095		161	0.804	0.06306	302	1203	0.454
3	C_{13}	0.00073	0.002246	175	0.815	0.06311	286	1236	0.484
	C_{14}	0.000566		190	0.826	0.06316	270	1270	0.516
4	C_{15}	0.000437	0.002108	206	0.826	0.06325	255	1304	0.550
4	C_{16+}	0.001671	0.002100	259	0.908	0.0638^{\dagger}	215 [†]	1467	0.68^{\dagger}

^{*}From Table 1-1.

Step 2. Calculate the physical and critical properties of each group by applying Equations 15-179 through 15-184 to give:

Group	Z _I	M_{L}	γL	V_{cL}	P_{cL}	T _{cL}	ω_{L}
1	0.00822	105.9	0.746	0.0627	424	1020	0.3076
2	0.002826	139.7	0.787	0.0628	339.7	1144.5	0.4000
3	0.002246	172.9	0.814	0.0631	288	1230.6	0.4794
4	0.002108	248	0.892	0.0637	223.3	1433	0.6531

PROBLEMS

1. A hydrocarbon system has the following composition:

Component	z _i
C ₁	0.30
C_2	0.10
C_3	0.05
i – C ₄	0.03
n – C ₄	0.03
i – C ₅	0.02
i – C ₅ n – C ₅	0.02
C ₆ C ₇₊	0.05
C ₇₊	0.40

[†]Calculated.

Given the following additional data:

System pressure = 2,100 psiaSystem temperature $= 150^{\circ}F$ Specific gravity of $C_{7+} = 0.80$ Molecular weight of $C_{7+} = 140$

Calculate the equilibrium ratios of the above system.

2. A well is producing oil and gas with the compositions given below at a gasoil ratio of 500 scf/STB:

Component	Xi	Уi
C_1	0.35	0.60
C_2	0.08	0.10
C_3	0.07	0.10
n – C ₄	0.06	0.07
$n - C_4$ $n - C_5$	0.05	0.05
C_6	0.05	0.05
C ₆ C ₇₊	0.34	0.05

Given the following additional data:

Current reservoir pressure = 3000 psia Bubble-point pressure = 2800 psiaReservoir temperature $= 120^{\circ} F$ M of C_{7+} = 125Specific gravity of C_7 + = 0.823

Calculate the composition of the reservoir fluid.

3. A saturated hydrocarbon mixture with the composition given below exists in a reservoir at 234°F:

Component	z _i
C ₁	0.3805
C_2	0.0933
C_3	0.0885
C_4	0.0600
C_5	0.0378
C_6	0.0356
C ₆ C ₇₊	0.3043

Calculate:

- **a.** The bubble-point pressure of the mixture.
- **b.** The compositions of the two phases if the mixture is flashed at 500 psia and 150°F.
- **c.** The density of the liquid phase.
- **d.** The compositions of the two phases if the liquid from the first separator is further flashed at 14.7 psia and 60°F.

- **e.** The oil formation volume factor at the bubble-point pressure.
- f. The original gas solubility.
- **g.** The oil viscosity at the bubble-point pressure.
- **4.** A crude oil exists in a reservoir at its bubble-point pressure of 2520 psig and a temperature of 180°F. The oil has the following composition:

Component	x _i
CO ₂	0.0044
N_2	0.0045
C_1	0.3505
C_2	0.0464
C_3	0.0246
i – C ₄	0.0683
n – C ₄	0.0083
i –C ₅	0.0080
n – C ₅	0.0080
C_6	0.0546
$\begin{array}{c} C_6 \\ C_{7+} \end{array}$	0.4824

The molecular weight and specific gravity of C_{7+} are 225 and 0.8364. The reservoir contains initially 12 MMbbl of oil. The surface facilities consist of two separation stages connecting in series. The first separation stage operates at 500 psig and 100°F. The second stage operates under standard conditions.

- **a.** Characterize C_{7+} in terms of its critical properties, boiling point, and acentric factor.
- **b.** Calculate the initial oil in place in STB.
- c. Calculate the standard cubic feet of gas initially in solution.
- **d.** Calculate the composition of the free gas and the composition of the remaining oil at 2495 psig, assuming the overall composition of the system will remain constant.
- **5.** A pure n-butane exists in the two-phase region at 120°F. Calculate the density of the coexisting phase by using the following equations of state:
 - a. Van der Waals
 - **b.** Redlich-Kwong
 - c. Soave-Redlich-Kwong
 - d. Peng-Robinson

6. A crude oil system with the following composition exists at its bubblepoint pressure of 3,250 psia and 155°F:

Component	x _i
C ₁	0.42
C_2	0.08
C_3	0.06
C_4	0.02
C_5	0.01
C_6	0.04
C ₆ C ₇₊	0.37

If the molecular weight and specific gravity of the heptanes-plus fraction are 225 and 0.823, respectively, calculate the density of the crude oil by using:

- a. Van der Waals EOS
- **b.** Redlich-Kwong EOS
- c. SRR EOS
- d. PR EOS
- 7. Calculate the vapor pressure of propane at 100°F by using:
 - a. Van der Waals EOS
 - **b.** SRK EOS
 - c. PR EOS

Compare the results with that obtained from the Cox chart.

8. A natural gas exists at 2000 psi and 150°F. The gas has the following composition:

Component	y _i
C ₁	0.80
C_2	0.10
C_3	0.07
	0.02
i – C ₄ n – C ₄	0.01

Calculate the density of the gas using the following equations of state:

- a. VdW
- b. RK
- c. SRK
- d. PR

- 9. The heptanes-plus fraction in a condensate gas system is characterized by a molecular weight and specific gravity of 190 and 0.8, respectively. The mole fraction of the C₇₊ is 0.12. Extend the molar distribution of the plus fraction to C₂₀₊ by using:
 - a. Katz's method
 - **b.** Ahmed's method

Determine the critical properties of C_{20+} .

10. A naturally occurring crude oil system has a heptanes-plus fraction with the following properties:

$$M_{7+} = 213$$

 $\gamma_{7+} = 0.8405$
 $x_{7+} = 0.3497$

Extend the molar distribution of the plus fraction to C_{25+} and determine the critical properties and acentric factor of the last component.

11. A crude oil system has the following composition:

Component	x _i
C ₁	0.3100
C_2	0.1042
C_3	0.1187
C_4	0.0732
C_5	0.0441
C_6	0.0255
C ₆ C ₇₊	0.3243

The molecular weight and specific gravity of C_{7+} are 215 and 0.84, respectively.

- **a.** Extend the molar distribution of C_{7+} to C_{20+} .
- **b.** Calculate the appropriate number of pseudo-components necessary to adequately represent the composition from C_7 to C_{20+} and characterize the resulting pseudo-components in terms of:
 - o Molecular weight
 - o Specific gravity
 - Critical properties
 - o Acentric factor

REFERENCES

Ahmed, T., 1991. A practical equation of state. SPE Reserv. Eng. 291, 136-137.

Ahmed, T., Cady, G., Story, A., 1985. A generalized correlation for characterizing the hydrocarbon heavy fractions. SPE Paper 14266 Presented at the SPE 60th Annual Technical Conference, Las Vegas, NV, Sep. 22–25.

- Alani, G.H., Kennedy, H.T., 1960. Volume of liquid hydrocarbons at high temperatures and pressures. Trans. AIME 219, 288-292.
- Amyx, J., Bass, D., Whitney, R., 1960b. Petroleum Reservoir Engineering. McGraw-Hill Book Company, New York.
- Behrens, R., Sandler, S., 1986. The use of semi-continuous description to model the C_{7+} fraction in equation of state calculation. SPE/DOE Paper 14925 Presented at the 5th Annual Symposium on EOR, Tulsa, OK, April 20-23.
- Brinkman, F.H., Sicking, J.N., 1960. Equilibrium ratios for reservoir studies. Trans. AIME 219, 313-319.
- Campbell, J.M., 1976. Gas Conditioning and Processing. vol. 1. Campbell Petroleum Series, Norman, OK.
- Chueh, P., Prausnitz, J., 1967. Vapor-liquid equilibria at high pressures: calculation of critical temperatures, volumes, and pressures of nonpolar mixtures. AIChE J 13 (6), 1107-1112.
- Clark, N., 1951. A review of reservoir engineering. World Oil. .
- Clark, N., 1960. Elements of Petroleum Reservoirs. Society of Petroleum Engineers, Dallas.
- Dykstra, H., Mueller, T.D., 1965. Calculation of phase composition and properties for lean-or enriched-gas drive. Soc. Pet. Eng. J. 239-246.
- Edmister, W., Lee, B., 1986. Applied Hydrocarbon Thermodynamics, second ed. vol. 1. Gulf Publishing Company, Houston, p. 52.
- Elliot, J., Daubert, T., 1985. Revised procedure for phase equilibrium calculations with Soave equation of state. Ind. Eng. Chem. Process. Des. Dev. 23, 743-748.
- Gibbons, R., Laughton, A., 1984. An equation of state for polar and non-polar substances and mixtures. J. Chem. Soc. 80, 1019-1038.
- Gonzalez, E., Colonomos, P., Rusinek, I., 1986. A new approach for characterizing oil fractions and for selecting pseudo-components of hydrocarbons. J. Can. Pet. Technol. 78-84.
- Graboski, M.S., Daubert, T.E., 1978. A modified Soave equation of state for phase equilibrium calculations 1. Hydrocarbon system. Ind. Eng. Chem. Process. Des. Dev. 17, 443-448.
- Hadden, J.T., 1953. Convergence pressure in hydrocarbon vapor-liquid equilibria. Chem. Eng. Prog. Symp. Ser. 49 (7), 53.
- Hariu, O., Sage, R., 1969. Crude split figured by computer. Hydrocarb. Process. 143–148.
- Heyen, G., 1983. A cubic equation of state with extended range of application. Paper Presented at 2nd World Congress Chemical Engineering, Montreal, Oct. 4–9.
- Hoffmann, A.E., Crump, J.S., Hocott, R.C., 1953. Equilibrium constants for a gas-condensate system. Trans. AIME 198, 1-10.
- Hong, K.C., 1982. Lumped-component characterization of crude oils for compositional simulation. SPE/DOE Paper 10691 Presented at the 3rd Joint Symposium on EOR, Tulsa, OK, April 4-7.
- Jhaveri, B.S., Youngren, G.K., 1984. Three-parameter modification of the Peng-Robinson equation of state to improve volumetric predictions. SPE Paper 13118 Presented at the 1984 SPE Annual Technical Conference, Houston, Sep. 16-19.
- Katz, D.L., Hachmuth, K.H., 1937. Vaporization equilibrium constants in a crude oil-natural gas system. Ind. Eng. Chem. 29, 1072.
- Katz, D., et al., 1959b. Handbook of Natural Gas Engineering. McGraw-Hill Book Company, New York.
- Katz, D., et al., 1983. Overview of phase behavior of oil and gas production. J. Pet. Technol. 1205-1214.
- Kehn, D.M., 1964. Rapid analysis of condensate systems by chromatography. J. Pet. Technol. 435-440.

- Kubic Jr., W.L., 1982. A modification of the Martin equation of state for calculating vapor-liquid equilibria. Fluid Phase Equilib. 9, 79–97.
- Lee, B., Kesler, G., 1975. A generalized thermodynamic correlation based on three-parameter corresponding states. AIChE J 21 (3), 510–527.
- Lee, S., et al., 1979. Experimental and theoretical studies on the fluid properties required for simulation of thermal processes. SPE Paper 8393 Presented at the SPE 54th Annual Technical Conference, Las Vegas, NV, Sep. 23–26.
- Lim, D., et al., 1984. Calculation of liquid dropout for systems containing water. SPE Paper 13094 Presented at the SPE 59th Annual Technical Conference, Houston, Sep. 16–19.
- Lohrenz, J., Bray, B.G., Clark, C.R., 1964. Calculating viscosities of reservoir fluids from their compositions. J. Pet. Technol. 1171Trans. AIME 231.
- Maddox, R.N., Erbar, J.H., 1982. Gas Conditioning and Processing. Advanced Techniques and Applications, vol. 3. Campbell Petroleum Series, Norman, OK.
- Maddox, R.N., Erbar, J.H., 1984. Improve P-V-T predictions. Hydrocarb. Process. 119–121.
- Mehra, R., et al., 1983. A statistical approach for combining reservoir fluids into pseudo components for compositional model studies. SPE Paper 11201 Presented at the SPE 57th Annual Meeting, New Orleans, Sep. 26–29.
- Montel, F., Gouel, P., 1984. A new lumping scheme of analytical data for composition studies. SPE Paper 13119 Presented at the SPE 59th Annual Technical Conference, Houston, Sep. 16–19.
- Nikos, V., et al., 1986. Phase behavior of systems comprising north sea reservoir fluids and injection gases. J. Pet. Technol. 1221–1233.
- Patel, N., Teja, A., 1982. A new equation of state for fluids and fluid mixtures. Chem. Eng. Sci. 37 (3), 463–473.
- Pedersen, K., Thomassen, P., Fredenslund, A., July 1982. Phase equilibria and separation processes.
 Report SEP 8207Institute for Kemiteknik, Denmark Tekniske Hojskole, Denmark.
- Peneloux, A., Rauzy, E., Freze, R., 1982. A consistent correlation for Redlich-Kwong-Soave volumes. Fluid Phase Equilib. 8, 7–23.
- Peng, D., Robinson, D., 1976a. A new two constant equation of state. Ind. Eng. Chem. Fundam. 15 (1), 59–64.
- Peng, D., Robinson, D., 1976b. Two and three phase equilibrium calculations for systems containing water. Can. J. Chem. Eng. 54, 595–598.
- Peng, D., Robinson, D., 1980. Two and three phase equilibrium calculations for coal gasification and related processes. ACS Symposium Series, No. 133, *Thermodynamics of Aqueous Systems with Industrial Applications*. American Chemical Society, Washington, DC.
- Peterson, C.S., 1989. A systematic and consistent approach to determine binary interaction coefficients for the Peng-Robinson equations of state. SPE Reserv. Eng. 488–496.
- Redlich, O., Kwong, J., 1949. On the thermodynamics of solutions. An equation of state. Fugacities of gaseous solutions. Chem. Rev. 44, 233–247.
- Reid, R., Prausnitz, J.M., Sherwood, T., 1977. The Properties of Gases and Liquids, third ed. McGraw-Hill Book Company, New York, p. 21.
- Robinson, D.B., Peng, D.Y., 1978. The Characterization of the Heptanes and Heavier Fractions. Research Report 28GPA, Tulsa.
- Rzasa, M.J., Glass, E.D., Opfell, J.B., 1952. Prediction of critical properties and equilibrium vaporization constants for complex hydrocarbon systems. Chem. Eng. Prog. Symp. Ser. 48 (2), 28.
- Schlijper, A.G., 1984. Simulation of compositional process: the use of pseudo-components in equation of state calculations. SPE/DOE Paper 12633 Presented at the SPE/DOE 4th Symposium on EOR, Tulsa, OK, April 15–18.

- Schmidt, G., Wenzel, H., 1980. A modified Van der Waals type equation of state. Chem. Eng. Sci. 135, 1503–1512.
- Sim, W.J., Daubert, T.E., 1980. Prediction of vapor-liquid equilibria of undefined mixtures. Ind. Eng. Chem. Process. Des. Dev. 19 (3), 380-393.
- Slot-Petersen, C., 1987. A systematic and consistent approach to determine binary interaction coefficients for the Peng-Robinson equation of state. SPE Paper 16941 Presented at the SPE 62 Annual Technical Conference, Dallas, Sep. 27-30.
- Soave, G., 1972. Equilibrium constants from a modified Redlich-Kwong equation of state. Chem. Eng. Sci. 27, 1197-1203.
- Spencer, C., Daubert, T., Danner, R., 1973. A critical review of correlations for the critical properties of defined mixtures. AIChE J 19 (3), 522-527.
- Standing, M.B., 1977. Volumetric and Phase Behavior of Oil Field Hydrocarbon Systems. Society of Petroleum Engineers of AIME, Dallas.
- Standing, M.B., 1979. A set of equations for computing equilibrium ratios of a crude oil/natural gas system at pressures below 1,000 psia. J. Pet. Technol. 1193-1195.
- Standing, M.B., Katz, D.L., 1942. Density of crude oils saturated with natural gas. Trans. AIME 146, 159-165.
- Stryjek, R., Vera, J.H., 1986. PRSV: an improvement to the Peng-Robinson equation of state for pure compounds and mixtures. Can. J. Chem. Eng. 64, 323-333.
- Valderrama, J., Cisternas, L., 1986. A cubic equation of state for polar and other complex mixtures. Fluid Phase Equilib. 29, 431–438.
- Van der Waals, J.D., 1873. On the Continuity of the Liquid and Gaseous State. (Ph.D. dissertation) Sigthoff, Leiden.
- Vidal, J., Daubert, T., 1978. Equations of state—reworking the old forms. Chem. Eng. Sci. 33, 787-791.
- Whitson, C., 1980. Characterizing hydrocarbon plus fractions. EUR Paper 183 Presented at the European Offshore Petroleum Conference, London, Oct. 21-24.
- Whitson, C., Brule, M., 2000. Phase Behavior. Society of Petroleum Engineers, Inc., Richardson, TX
- Whitson, C.H., Torp, S.B., 1981. Evaluating constant volume depletion data. SPE Paper 10067 Presented at the SPE 56th Annual Fall Technical Conference, San Antonio, TX, Oct. 5-7.
- Willman, B.T., Teja, B.T., 1986. Continuous thermodynamics of phase equilibria using a multivariable distribution function and an equation of state. AIChE J 32 (12), 2067–2078.
- Wilson, G., 1968. A modified Redlich-Kwong EOS, application to general physical data calculations.Paper 15C Presented at the Annual AIChE National Meeting, Cleveland, OH, May 4-7.
- Winn, F.W., 1954. Simplified nomographic presentation, hydrocarbon vapor-liquid equilibria. Chem. Eng. Prog. Symp. Ser. 33 (6), 131-135.

Chapter 16

Analysis of Decline and Type Curves

Production-decline analysis is the analysis of past trends of declining production performance, that is, rate versus time and rate versus cumulative production plots, for wells and reservoirs. From about 1975 to 2005, various methods have been developed for estimating reserves in tight gas reservoirs. These methods range from the basic material balance equation to decline- and type-curve analysis techniques. There are two kinds of decline-curve analysis techniques, namely,

- The classical curve fit of historical production data
- The type-curve matching technique

Some graphical solutions use a combination of decline curves and type curves with varying limitations. General principles of both types and methods of combining both approaches to determine gas reserves are briefly presented in this chapter.

DECLINE-CURVE ANALYSIS

Decline curves are one of the most extensively used forms of data analysis employed in evaluating gas reserves and predicting future production. The decline-curve analysis technique is based on the assumption that past production trends and their controlling factors will continue in the future and, therefore, can be extrapolated and described by a mathematical expression.

The method of extrapolating a "trend" for the purpose of estimating future performance must satisfy the condition that the factors that caused changes in past performance, for example, decline in the flow rate, will operate in the same way in the future. These decline curves are characterized by three factors:

- o Initial production rate, or the rate at some particular time
- Curvature of the decline
- o Rate of decline

These factors are a complex function of numerous parameters within the reservoir, wellbore, and surface-handling facilities.

Ikoku (1984) presented a comprehensive and rigorous treatment of production decline-curve analysis. He pointed out that the following three conditions must be considered in production-decline-curve analysis:

- 1. Certain conditions must prevail before we can analyze a production-decline curve with any degree of reliability. The production must have been stable over the period being analyzed; that is, a flowing well must have been produced with constant choke size or constant wellhead pressure and a pumping well must have been pumped off or produced with constant fluid level. These indicate that the well must have been produced at capacity under a given set of conditions. The production decline observed should truly reflect reservoir productivity and not be the result of an external cause, such as a change in production conditions, well damage, production controls, or equipment failure.
- 2. Stable reservoir conditions must also prevail in order to extrapolate decline curves with any degree of reliability. This condition will normally be met as long as the producing mechanism is not altered. However, when an action is taken to improve the recovery of gas, such as infill drilling, fluid injection, fracturing, or acidizing, decline-curve analysis can be used to estimate the performance of the well or reservoir in the absence of the change and compare it to the actual performance with the change. This comparison will enable us to determine the technical and economic success of our efforts.
- 3. Production-decline-curve analysis is used in the evaluation of new investments and the audit of previous expenditures. Associated with this is the sizing of equipment and facilities such as pipelines, plants, and treating facilities. Also associated with the economic analysis is the determination of reserves for a well, lease, or field. This is an independent method of reserve estimation, the result of which can be compared to volumetric or material-balance estimates.

Arps (1945) proposed that the "curvature" in the production-rate-versus-time curve can be expressed mathematically by a member of the hyperbolic family of equations. Arps recognized the following three types of rate-decline behavior:

- Exponential decline
- o Harmonic decline
- Hyperbolic decline

Each type of decline curve has a different curvature, as shown in Figure 16-1. This figure depicts the characteristic shape of each type of decline when the flow rate is plotted versus time or versus cumulative production on **Cartesian**, **semi-log**, **and log-log scales**. The main characteristics of these decline curves can be used to select the flow-rate-decline model that is appropriate for describing the rate—time relationship of the hydrocarbon system:

• **For exponential decline**: A straight-line relationship will result when the flow rate versus time is plotted on a semi-log scale and also when the flow rate versus cumulative production is plotted on a Cartesian scale.

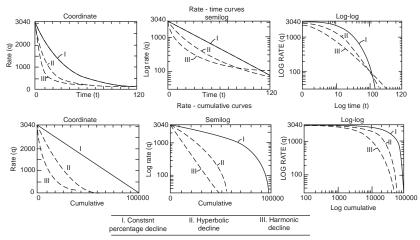


FIGURE 16-1 Classification of production decline curves. (After Arps, J.J. "Estimation of Primary Oil Reserves," Courtesy of Trans, AIME, vol. 207, 1956).

- For harmonic decline: Rate versus cumulative production is a straight line on a semi-log scale; all other types of decline curves have some curvature. There are several shifting techniques that are designed to straighten out the curve that results from plotting flow rate versus time on a loglog scale.
- For hyperbolic decline: None of the above plotting scales, that is, Cartesian, semi-log, or log-log, will produce a straight-line relationship for a hyperbolic decline. However; if the flow rate is plotted versus time on log-log paper, the resulting curve can be straightened out with shifting techniques.

Nearly all conventional decline-curve analysis is based on empirical relationships of production rate versus time, given by Arps (1945) as follows:

$$q_{t} = \frac{q_{i}}{(1 + bD_{i}t)^{1/b}}$$
 (16-1)

where:

 $q_t = gas flow rate at time t, MMscf/day$

 q_i = initial gas flow rate, MMscf/day

t = time, days

 D_i = initial decline rate, day⁻¹

b = Arps' decline-curve exponent

The mathematical description of these production-decline curves is greatly simplified by the use of the instantaneous (nominal) decline rate, D. This decline rate is defined as the rate of change of the natural logarithm of the production rate, that is, ln(q), with respect to time, t, or

$$D = -\frac{d(\ln q)}{dt} = -\frac{1}{q}\frac{dq}{dt}$$
 (16-2)

The minus sign has been added because dq and dt have opposite signs and it is convenient to have D always positive. Notice that the decline-rate equation, Equation 16-2, describes the instantaneous changes in the slope of the curvature, dq/dt, with the change in the flow rate, q, over time.

The parameters determined from the classical fit of the historical data, namely the decline rate, D, and the exponent, b, can be used to predict future production. This type of decline-curve analysis can be applied to individual wells or the entire reservoir. The accuracy of the entire-reservoir application is sometimes even better than for individual wells due to smoothing of the rate data. Based on the type of rate-decline behavior of the hydrocarbon system, the value of b ranges from 0 to 1, and, accordingly, Arps' equation can be conveniently expressed in the following three forms:

Case	b	Rate-Time Relationship	
Exponential	b = 0	$q_t = q_i \; exp(\; -D_i \; t)$	(16-3)
Hyperbolic	0 < b < 1	$q_t = \frac{q_i}{(1+b D_i t)^{1/b}}$	(16-4)
Harmonic	b = 1	$q_t = \frac{q_i}{(1 + D_i t)}$	(16-5)

Figure 16-2 illustrates the general shape of the three curves at different possible values of b. These mathematical relations can be applied equally for gas and oil reservoirs.

It should be pointed out that these three forms of decline-curve equations are applicable ONLY when the well/reservoir is under pseudosteady (semi-steady)state flow conditions, that is, boundary-dominated flow conditions. Arps' equation has been often misused to model the performance of oil and gas wells whose flow regimes are in a transient state. As presented in Chapter 6, when a well is first open to flow, it is in a transient (unsteady-state) condition. It remains in this condition until the production from the well affects the total reservoir system by reaching its drainage boundary, at which time the well is said to be flowing in a pseudo-steady-state or boundary-dominated flow condition. The following is a list of inherent assumptions that must be satisfied before performance of rate-time decline-curve analysis:

- o The well is draining a constant drainage area, that is, the well is in a boundary-dominated flow condition
- The well is produced at or near capacity
- The well is produced at a **constant bottom-hole pressure**

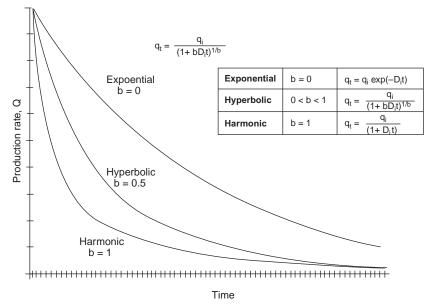


FIGURE 16-2 Decline curve—rate/time (exponential, harmonic, hyperbolic).

Again, these three conditions must be satisfied before any of the decline-curve analysis methods is applied to describe the production performance of a reservoir. In most cases, tight gas wells are producing at capacity and approach a constant bottom-hole pressure if produced at a constant line pressure. However, it can be extremely difficult to determine when a tight gas well has defined its drainage area and thus to identify the start of the pseudo-steady-state flow condition.

The area under the decline curve of q versus time between the times t_1 and t_2 is a measure of the cumulative oil or gas production during this period. Dealing with gas reservoirs, the cumulative gas production, G_p , can be expressed mathematically:

$$G_{p} = \int_{t_{1}}^{t_{2}} q_{t} dt$$
 (16-6)

Replacing the flow rate, q_t , in the above equation with the three individual expressions that describe types of decline curves (Equations 16-3, 16-4, and 16-5), and integrating gives the following:

Exponential
$$\mathbf{b} = 0$$
: $G_{p(t)} = \frac{(q_i - q_t)}{D_i}$ (16-7)

Hyperbolic 0< b<1:
$$G_{p(t)} = \left[\frac{(q_i)}{D_i(1-b)}\right] \left[1 - \left(\frac{q_t}{q_i}\right)^1 - b\right]$$
 (16-8)

Harmonic b = 1:
$$G_{p(t)} = \left(\frac{q_i}{D_i}\right) \ln \left(\frac{q_i}{q_t}\right)$$
 (16-9)

where:

 $G_{p(t)}$ = cumulative gas production at time t, MMscf

 q_i = initial gas flow rate at time t = 0, MMscf/unit time

t = time, unit time

 $q_t = gas flow rate at time t, MMscf/unit time$

 D_i = nominal (initial) decline rate, 1/unit time

All the expressions given by Equations 16-3 through 16-9 require **consistent units**. Any convenient unit of time can be used, but, again, care should be taken to make certain that the time unit of the gas flow rates, q_i and q_t , matches the time unit of the decline rate, D_i , for example, for flow rate q in scf/month or STB/month with D_i in month⁻¹.

Note that the traditional Arps decline-curve analysis, as given in Equations 16-7 through 16-9, gives a reasonable estimation of reserve but also has its failings, the most important one being that it *completely ignores the flowing pressure data*. As a result, it can underestimate or overestimate the reserves. The practical applications of these three commonly used decline curves for gas reservoirs are as follows:

Exponential Decline, b = 0

The graphical presentation of this type of decline curve indicates that a plot of q_t versus t on a semi-log scale or a plot of q_t versus $G_{P(t)}$ on a Cartesian scale will produce linear relationships that can be described mathematically by

$$q_t = q_i \exp\left(-D_i t\right)$$

Or linearly as

$$\ln(q_t) = \ln(q_i) - D_i t$$

Similarly,

$$G_{p(t)} = \frac{q_i - q_t}{D_i}$$

Or linearly as

$$q_t = q_i - D_i G_{p(t)}$$

This type of decline curve is perhaps the simplest to use and perhaps the most conservative. It is widely used in the industry for the following reasons:

- Many wells follow a constant decline rate over a great portion of their productive life and will deviate significantly from this trend toward the end of this period
- The mathematics involved, as described by the line expressions just given, are easier to apply than those for the other line types

Assuming that the historical production from a well or field is recognized by its exponential production-decline behavior, the following steps summarize the procedure to predict the behavior of the well or the field as a function of time.

- Step 1. Plot q_t versus G_p on a Cartesian scale and q_t versus t on semi-log paper.
- Step 2. For both plots, draw the best straight line through the points.
- Step 3. Extrapolate the straight line on q_t versus G_p to $G_p = 0$, which intercepts the y-axis with a flow rate value that is identified as q_i .
- Step 4. Calculate the initial decline rate, D_i , by selecting a point on the Cartesian straight line with a coordinate of (q_t, G_{pt}) or on a semi-log line with a coordinate of (q_t, t) and solve for D_i by applying Equation 16-5 or Equation 16-7.

$$D_i = \frac{\ln(q_i/q_t)}{t} \tag{16-10}$$

or equivalently as

$$D_{i} = \frac{q_{i} - q_{t}}{G_{p(t)}}$$
 (16-11)

If the method of least squares is used to determine the decline rate by analyzing all of the production data, then

$$D_{i} = \frac{\sum_{t} [t \ln (q_{i}/q_{t})]}{\sum_{t} t^{2}}$$
 (16-12)

or equivalently as

$$D_{i} = \frac{n \sum_{t} (q_{t} G_{p(t)}) - \left[\left(\sum_{t} q_{t} \right) \left(\sum_{t} G_{p(t)} \right) \right]}{n \sum_{t} (G_{p(t)})^{2} - \left(\sum_{t} G_{p(t)} \right)^{2}}$$
(16-13)

where n is the number of data points.

Step 5. Calculate the time it will take to reach the economic flow rate, q_a (or any rate) and corresponding cumulative gas production from Equations 16-3 and 16-7.

$$t_a\!=\!\!\frac{ln(q_i/q_a)}{D_i}$$

$$G_{pa} = \frac{q_i - q_a}{t_a}$$

where:

 $G_{pa}=$ cumulative gas production when reaching the economic flow rate or at abandonment, MMscf

 q_i = initial gas flow rate at time t = 0, MMscf/unit time

t = abandonment time, unit time

 $q_a = economic$ (abandonment) gas flow rate, MMscf/unit time

 D_i = nominal (initial) decline rate, 1/time unit

Example 16-1
The following production data are available from a dry gas field:

q _t , MMscf/day	G _p , MMscf	q _t , MMscf/day	G _p , MMscf
320	16,000	208	304,000
336	32,000	197	352,000
304	48,000	184	368,000
309	96,000	176	384,000
272	160,000	184	400,000
248	240,000		

Estimate

- (a) The future cumulative gas production when the gas flow rate reaches 80 MMscf/day
- **(b)** Extra time to reach 80 MMscf/day

Solution

Part a

- Step 1. A plot of G_p versus q_t on a Cartesian scale, as shown in Figure 16-3, produces a straight line indicating an exponential decline.
- Step 2. From the graph, cumulative gas production is 633,600 MMscf at $q_t = 80$ MMscf/day, indicating an extra production of 633.6 400.0 = 233.6 MMMscf
- Step 3. The intercept of the straight line with the y-axis gives a value of $q_i = 344 \text{ MMscf/day}$.
- Step 4. Calculate the initial (nominal) decline rate D_i by selecting a point on the straight line and solving for D_i by applying Equation 16-11. Selecting a $G_{p(t)}$ of 352 MMscf, at a q_t of 197 MMscf/day, gives

$$D_i = \frac{q_i - q_t}{G_{p(t)}} = \frac{344 - 197}{352,000} = 0.000418 \, day^{-1}$$

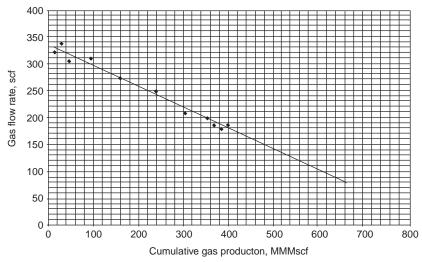


FIGURE 16-3 Decline curve data for Example 16-1.

It should be pointed out that the monthly and yearly nominal decline. that is, D_{im} and D_{iy} , respectively, can be determined as

$$\begin{split} D_{im} = & \left(0.000418\right) \left(30.4\right) = 0.0126 \, month^{-1} \\ D_{iy} = & \left(0.0126\right) \left(12\right) = 0.152 \, year^{-1} \end{split}$$

Using the least-squares approach from Equation 16-13 gives

$$\begin{split} D_{i} = & \frac{n \sum_{t} \left(q_{t} G_{p(t)}\right) - \left[\left(\sum_{t} q_{t}\right) \left(\sum_{t} G_{p(t)}\right)\right]}{n \sum_{t} \left(G_{p(t)}\right)^{2} - \left(\sum_{t} G_{p(t)}\right)^{2}} \\ D_{i} = & \frac{5.55104 \left(10^{9}\right) - 6.5712 \left(10^{9}\right)}{8.3072 \left(10^{12}\right) - 5.760 \left(10^{12}\right)} = 0.000401 day^{-1} \end{split}$$

Part b

To calculate the extra time to reach 80 MMscf/day, apply the following steps:

Step 1. Calculate the time to reach the last recorded flow rate, 184 MMscf, using Equation 16-10:

$$t_a = \frac{\ln(q_i/q_a)}{D_i} = \frac{\ln(344/184)}{0.000401} = 1560 \text{ days} = 4.275 \text{ year}$$

Step 2. Calculate the total time to reach a gas flow rate of 80 MMscf/day:

$$t = \frac{\ln(344/80)}{0.000401} = 3637 \text{ days} = 9.966 \text{ years}$$

Step 3. Extra time = 9.966 - 4.275 - 5.691 years

Example 16-2
A gas well has the following production history:

Date	Time t, months	q _t , MMscf/month
1-1-02	0	1,240
2-1-02	1	1,193
3-1-02	2	1,148
4-1-02	3	1,104
5-1-02	4	1,066
6-1-02	5	1,023
7-1-02	6	986
8-1-02	7	949
9-1-02	8	911
10-1-02	9	880
11-1-02	10	843
12-1-02	11	813
1-1-03	12	782

- (a) Use the first six months of the production history data to determine the coefficient of the decline-curve equation.
- **(b)** Predict flow rates and cumulative gas production from August 1, 2002 through January 1, 2003.
- (c) Assuming that the economic limit is 30 MMscf/month, estimate the time to reach the economic limit and the corresponding cumulative gas production.

Solution

Part a

- Step 1. A plot of q_t versus t on a semi-log scale, as shown in Figure 16-4, indicates an exponential decline.
- Step 2. Determine the initial decline rate, D_i, by selecting a point on the straight line and substituting the coordinates of the point in Equation 16-10 to give

$$D_i = \frac{ln(q_i/q_t)}{t} = \frac{ln(1240/986)}{6} = 0.0382 \, month^{-1}$$

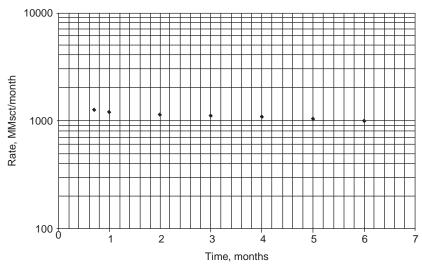


FIGURE 16-4 Decline curve data for Example 16-2.

Alternatively, using the least-squares method as expressed by Equation 16-12 gives

$$D_i = \frac{\displaystyle\sum_{t} \left[t \ \ln \left(q_i/q_t\right)\right]}{\displaystyle\sum_{t} t^2}$$

$$\begin{split} D_i = & \frac{1 \times 0.0386 + 2 \times 0.0771 + 3 \times 0.116 + 4 \times 0.151 + 5 \times 0.192 + 6 \times 0.229}{1^2 + 2^2 + 3^2 + 4^2 + 5^2 + 6^2} \\ = & \frac{3.48325}{91} = 0.0383 \, \text{month}^{-1} \end{split}$$

Part b

Use Equations 16-3 and 16-7 to calculate q_t and $G_{p(t)}$, and tabulate the results as follows:

$$q_{t} = q_{i} \exp(-D_{i} t) = 1240 \exp(-0.0383t)$$

$$G_{p(t)} = \frac{(q_{i} - q_{t})}{D_{i}} = \frac{(q_{i} - q_{t})}{0.0383}$$

Date	Time, months	Actual q _t , MMscf/month	Calculated q _t , MMscf/month	$Gp(_{t})$, MMscf/month
2-1-02	1	1,193	1,193	1,217
3-1-02	2	1,148	1,149	2,387
4-1-02	3	1,104	1,105	3,514
5-1-02	4	1,066	1,064	4,599
6-1-02	5	1,023	1,026	4,643
7-1-02	6	986	986	6,647
8-1-02	7	949	949	7,614
9-1-02	8	911	913	8,545
10-1-02	9	880	879	9,441
11-1-02	10	843	846	10,303
12-1-02	11	813	814	11,132
1-1-03	12	782	783	11,931

Part c

Apply Equations 16-10 and 16-11 to calculate the time, t_a , to reach an economic flow rate, q_a , of 30 MMscf/month, and the corresponding reserves, G_{pa} :

$$t_a \!=\! \frac{ln(q_i/q_a)}{D_i} \!=\! \frac{ln(1240/30)}{0.0383} \!=\! 97 \;\; months \!=\! 8 \; year$$

$$G_{pa} = \frac{q_i - q_a}{t_a} = \frac{(1240 - 30)10^6}{0.0383} = 31.6$$
 MMMscf

Harmonic Decline, b = 1

The production-recovery performance of a hydrocarbon system that follows a harmonic decline (i.e., b = 1 in Equation 16-1) is described by Equations 16-5 and 16-9.

$$q_t = \frac{q_i}{1 + D_i t}$$

$$G_{p(t)} = \left(\frac{q_i}{D_i}\right) \, ln \left(\frac{q_i}{q_t}\right)$$

These two expressions can be rearranged and expressed as follows:

$$\frac{1}{q_t} = \frac{1}{q_i} + \left(\frac{D_i}{q_i}\right)t \tag{16-14}$$

$$ln(q_t) = ln(q_i) - \left(\frac{D_i}{q_i}\right)G_{p(t)}$$
 (16-15)

The basic two plots for harmonic decline-curve analysis are based on these two relationships. Equation 16-14 indicates that a plot of $1/q_t$ versus t on a

Cartesian scale will yield a straight line with a slope of (D_i/q_i) and an intercept of $1/q_i$. Equation 16-15 suggests a plot of q_t versus $G_{p(t)}$ on a semi-log scale and will yield a straight line with a negative slope of $(-D_i/q_i)$ and an intercept of q_i . The method of least squares can also be used to calculate the decline rate, D_i , to give

$$D_i = \frac{\sum_{t} \left(\frac{t \, q_i}{q_t}\right) - \sum_{t} t}{\sum_{t} t^2}$$

Other relationships that can be derived from Equations 16-14 and 16-15 include the time to reach the economic flow rate, q_a (or any flow rate), and the corresponding cumulative gas production, $G_{p(a)}$:

$$\begin{split} t_a = & \frac{q_i - q_a}{q_a \ D_i} \end{split} \tag{16-16} \\ G_{p(a)} = & \left(\frac{q_i}{D_i} \right) \ ln \left(\frac{q_a}{q_t} \right) \end{split}$$

Hyperbolic Decline, 0 < b < 1

The two governing relationships for a reservoir or a well whose production follows the hyperbolic decline behavior are given by Equations 16-4 and 16-8:

$$\begin{aligned} \mathbf{q}_{t} &= \frac{\mathbf{q}_{i}}{\left(1 + b \ D_{i} \ t\right)^{1/b}} \\ \mathbf{G}_{p(t)} &= \left[\frac{\mathbf{q}_{i}}{D_{i}(1 - b)}\right] \left[1 - \left(\frac{\mathbf{q}_{t}}{\mathbf{q}_{i}}\right)^{1 - b}\right] \end{aligned}$$

The following simplified iterative method is designed to determine D_i and b from the historical production data.

- Step 1. Plot q_t versus t on a semi-log scale and draw a smooth curve through the points.
- Step 2. Extend the curve to intercept the y-axis at t = 0 and read q_i .
- Step 3. Select the other end point of the smooth curve, record the coordinates of the point, and refer to it as (t_2, q_2) .
- Step 4. Determine the coordinate of the middle point on the smooth curve that corresponds to (t_1, q_1) with the value of q_1 , as obtained from the following expression:

$$q_1 = \sqrt{q_i \, q_2} \tag{16-17}$$

The corresponding value of t_1 is read from the smooth curve at q_1 .

Step 5. Solve the following equation iteratively for b:

$$f(b) = t_2 \left(\frac{q_i}{q_1}\right)^b - t_1 \left(\frac{q_i}{q_2}\right)^b - (t_2 - t_1) = 0$$
 (16-18)

The Newton-Raphson iterative method can be employed to solve the previous nonlinear function by using the following recursion technique:

$$b^{k+1} = b^k - \frac{f(b^k)}{f'(b^k)}$$
 (16-19)

where the derivative, f '(bk), is given by

$$f'(b^k) = t_2 \left(\frac{q_i}{q_1}\right)^{b^k} \ln\left(\frac{q_i}{q_1}\right) - t_1 \left(\frac{q_i}{q_2}\right)^{b^k} \ln\left(\frac{q_i}{q_2}\right)$$
(16-20)

Starting with an initial value of b = 0.5, that is, $b^k = 0.5$, the method will usually converge after 4–5 iterations when the convergence criterion is set at $[b^{k+1} - b^k] < 10^{-6}$.

Step 6. Solve for D_i with Equation 16-4, by using the calculated value of b from Step 5 and the coordinate of a point on the smooth graph, for example, (t_2, q_2) , to give

$$D_{i} = \frac{(q_{i}/q_{2})^{b} - 1}{bt_{2}}$$
 (16-21)

The next example illustrates the proposed methodology for determining b and D_i.

Example 16-3

The following production data were reported by Ikoku (1984) for a gas well:

Date	Time, years	q _t , MMscf/day	G _{p(t)} , MMscf
Jan 1, 1979	0.0	10.00	0.00
Jul 1, 1979	0.5	8.40	1.67
Jan 1, 1980	1.0	7.12	3.08
Jul 1, 1980	1.5	6.16	4.30
Jan 1, 1981	2.0	5.36	5.35
Jul 1, 1981	2.5	4.72	6.27
Jan 1, 1982	3.0	4.18	7.08
Jul 1, 1982	3.5	3.72	7.78
Jan 1, 1983	4.0	3.36	8.44

Estimate the future production performance for the next 16 years.

- Step 1. Determine the type of decline that adequately represents the historical data. This can be done by constructing the following two plots:
 - Plot q_t versus t on a semi-log scale, as shown in Figure 16-5.
 The plot does not yield a straight line, and, thus, the decline is not exponential.
 - \circ Plot q_t versus $G_{p(t)}$ on a semi-log scale, as shown in Figure 16-6. The plot again does not produce a straight line, and, therefore, the decline is *not harmonic*.

The two generated plots indicate that the decline must be hyperbolic.

Step 2. From Figure 16-5, determine the initial flow rate, q_i , by extending the smooth curve to intercept with the y-axis, at t = 0, to give

$$q_i = 10 \text{ MMscf/day}$$

Step 3. Select the coordinate of the other end point on the smooth curve as (t_2, q_2) , to give

$$t_2 = 4$$
 years and $q_2 = 3.36$ MMscf/day

Step 4. Calculate q₁ from Equation 16-17 and determine the corresponding time:

$$q_1 = \sqrt{q_i \, q_2} = \sqrt{(10)(3.36)} = 5.8 \, \text{MMscf/day}$$

the corresponding time $t_1 = 1.719$ years

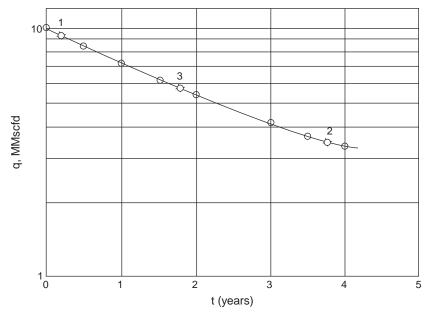


FIGURE 16-5 Rate-time plot for Example 16-3.

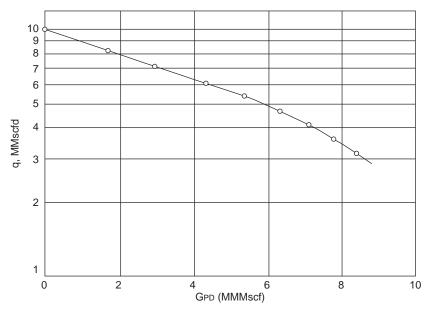


FIGURE 16-6 Rate-cumulative plot for Example 16-3.

Step 5. Given b = 0.5, solve Equation 16-18 iteratively for b:

$$f(b) = t_2 \left(\frac{q_i}{q_1}\right)^b - t_1 \left(\frac{q_i}{q_2}\right)^b - (t_2 - t_1)$$

$$f(b) = 4(1.725)^b - 1.719(2.976)^b - 2.26$$

and

$$f^{`}\!\left(b^{k}\right) = t_{2}\!\left(\frac{q_{i}}{q_{1}}\right)^{b^{k}}\,ln\left(\frac{q_{i}}{q_{1}}\right) - t_{1}\!\left(\frac{q_{i}}{q_{2}}\right)^{b^{k}}\,ln\left(\frac{q_{i}}{q_{2}}\right)$$

$$f'(b^k) = 2.18(1.725)^b - 1.875(2.976)^b$$

With

$$b^{k+1} = b^k - \frac{f(b^k)}{f'(b^k)}$$

K	b ^k	f(b ^k)	f'(b ^k)	b ^{k+1}
0	0.500000	7.57 (10 ⁻³)	- 0.36850	0.520540
1	0.520540	$-4.19(10^{-4})$	- 0.40950	0.519517
2	0.519517	$-1.05(10^{-6})$	- 0.40746	0.519514
3	0.519514	-6.87×10^{-9}	- 0.40745	0.519514

It is convenient to perform the iterative method by constructing the following table:

The method converges after 3 iterations with a value of b = 0.5195.

Step 6. Solve for D_i by using Equation 16-21.

$$D_{i} = \frac{(q_{i}/q_{2})^{b} - 1}{bt_{2}} = \frac{(10/3.36)^{0.5195} - 1}{(0.5195)(4)} = 0.3668 \text{ year}^{-1}$$

or, on a monthly basis,

$$D_{im} = 0.3668/12 = 0.0306 \, month^{-1}$$

or, on a daily basis,

$$D_{id} = 0.3668/365 = 0.001 \, day^{-1}$$

Step 7. Use Equations 16-4 and 16-8 to predict the future production performance of the gas well. Notice that in Equation 16-4 the denominator contains D_it and, therefore, the product must be dimensionless, or

$$q_t \!=\! \frac{10 \! \left(10^6\right)}{\left[1 + 0.5195 D_i \, t\right]^{(1/0.5195)}} \!=\! \frac{\left(10\right) \! \left(10^6\right)}{\left[1 + 0.5195 (0.3668)(t)\right]^{(1/0.5195)}}$$

where:

 $q_t = \text{flow rate, MMscf/day}$

t = time, years

 $D_i = decline \ rate, \ year^{-1}$

In Equation 16-8, the time basis in q_i is expressed in days and, therefore, D_i must be expressed in day⁻¹, or

$$\begin{split} G_{p(t)} &= \left[\frac{q_i}{D_i(1-b)}\right] \left[1 - \left(\frac{q_t}{q_i}\right)^{1-b}\right] \\ G_{p(t)} &= \left[\frac{(10)\left(10^6\right)}{(0.001)(1-0.5195)}\right] \left[1 - \left(\frac{q_t}{(10)\left(10^6\right)}\right)^{1-0.5195}\right] \end{split}$$

The results of Step 7 are tabulated below and shown graphically in Figure 16-7.

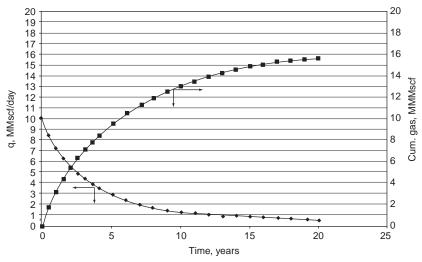


FIGURE 16-7 Decline curve data for Example 3-18.

Time, years	Actual q, MMscf/day	Calculated q, MMscf/day	Actual cumulative gas, MMscf	Calculated cumulative gas, MMscf
0	10	10	0	0
0.5	8.4	8.392971	1.67	1.671857
1	7.12	7.147962	3.08	3.08535
1.5	6.16	6.163401	4.3	4.296641
2	5.36	5.37108	5.35	5.346644
2.5	4.72	4.723797	6.27	6.265881
3	4.18	4.188031	7.08	7.077596
3.5	3.72	3.739441	7.78	7.799804
4	3.36	3.36	8.44	8.44669
5		2.757413		9.557617
6		2.304959		10.477755
7		1.956406		11.252814
8		1.68208		11.914924
9		1.462215		12.487334
10		1.283229		12.987298
11		1.135536		13.427888
12		1.012209		13.819197
13		0.908144		14.169139
14		0.819508		14.484015
15		0.743381		14.768899
16		0.677503		15.027928
1 <i>7</i>		0.620105		15.264506
18		0.569783		15.481464
19		0.525414		15.681171
20		0.486091		15.86563

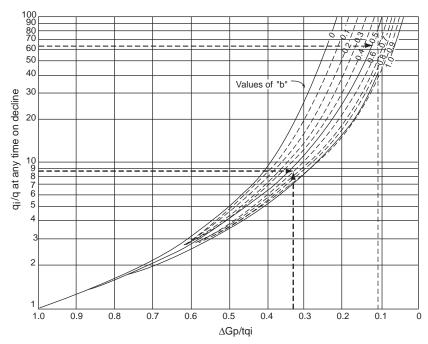


FIGURE 16-8 Relationship between production rate and cumulative production (*After Gentry*, 1972).

Gentry (1972) developed a graphical method for the coefficients b and D_i , as shown in Figures 16-8 and 16-9. Arps' decline-curve exponent, b, is expressed in Figure 16-8 in terms of the ratios q_i/q and $G_p/(t\,q_i)$, with an upper limit for q_i/q of 100. To determine the exponent b, enter the graph with the abscissa with a value of $G_p/(t\,q_i)$ that corresponds to the last data point on the decline curve and enter the coordinate with the value of the ratio of initial production rate to last production rate on the decline curve, q_i/q . The exponent b is read by the intersection of these two values. The initial decline rate, D_i , can be determined from Figure 16-9 by entering the coordinate with the value of q_i/q and moving to the right to the curve that corresponds to the value of b. The initial decline rate, D_i , can be obtained by reading the value on the abscissa divided by the time t from q_i to q.

Example 16-4

Using the data given in Example 8-18, recalculate the coefficients b and D_i by using Gentry's graphs.

Solution

Step 1. Calculate the ratios q_i/q and $G_p/(t q_i)$:

$$q_i/q = 10/3.36 = 2.98$$

 $G_p/(tq_i) = 8440/[(4 \times 365)(10)] = 0.58$

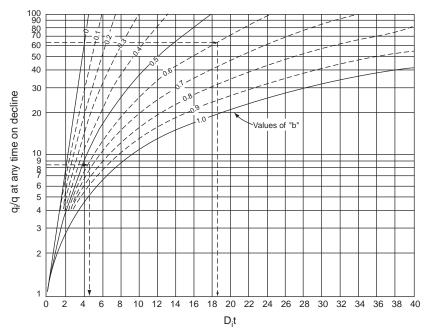


FIGURE 16-9 Relationship between production rate and time (*After Gentry*, 1972).

Step 2. Enter Figure 16-9 with the values of 2.98 and 0.5 to give

$$D_i t = 1.5$$

Solving for D_i gives

$$D_i = 1.5/4 = 0.38 \text{ year}^{-1}$$

In many cases gas wells are not produced at their full capacity during their early life for various reasons, such as limited capacity of flow lines, transportation, low demands, or other types of restrictions. Figure 16-10 illustrates a model for estimating the time pattern of production where the rate is restricted.

Figure 16-10 shows that the well produces at a restricted flow rate of q for a total time of t_r with a cumulative production of G_{pr} . The proposed methodology of estimating the restricted time, t_r , is to set the total cumulative production, $G_p(t_r)$, that would have occurred under normal decline from the initial well capacity, q_i , down to q_r equal to G_{pr} . Eventually, the well will reach the time t_r where it begins to decline with a behavior similar to that of other wells in the area. The proposed method for predicting the decline-rate behavior for a well under restricted flow is based on the assumption that the following data are available and applicable to the well:

- Coefficients of Arps' equation, that is, D_i and b, by analogy with other wells
- Abandonment (economic) gas flow rate, q_a

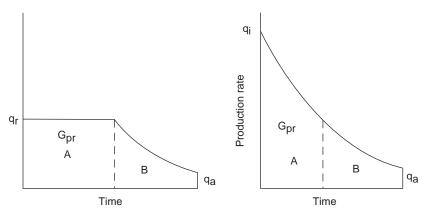


FIGURE 16-10 Estimation of the effect of restricting maximum production rate.

- $\circ \quad \text{Ultimate recoverable reserves, } G_{pa}$
- Allowable (restricted) flow rate, q_r

The methodology is summarized in the following steps:

- Step 1. Calculate the initial well flow capacity, q_i, that would have occurred with no restrictions, as follows:
 - o For Exponential:

$$q_i = G_{pa} D_i + q_a$$
 (16-22)

o For Harmonic:

$$q_{i} = q_{r} \left[1 + \frac{D_{i} G_{pa}}{q_{r}} - \ln \left(\frac{q_{r}}{q_{a}} \right) \right]$$
 (16-23)

o For Hyperbolic:

$$q_{i} = \left[\left(q_{r} \right)^{b} + \frac{D_{i} b G_{pa}}{\left(q_{r} \right)^{1-b}} - \frac{b \left(q_{r} \right)^{b}}{1-b} \left[1 - \left(\frac{q_{a}}{q_{r}} \right)^{1-b} \right] \right]^{1/b}$$
(16-24)

- Step 2. Calculate the cumulative gas production during the restricted-flow-rate period:
 - o For Exponential:

$$G_{pr} = \frac{q_{i} - q_{r}}{D_{i}} \tag{16-25}$$

o For Harmonic:

$$G_{pr} = \left(\frac{q_i}{D_i}\right) \ln \left(\frac{q_i}{q_r}\right) \tag{16-26}$$

o For Hyperbolic:

$$G_{pr} = \left[\frac{q_i}{D_i(1-b)}\right] \left[1 - \left(\frac{q_r}{q_i}\right)\right]^{1-b}$$
 (16-27)

Step 3. Regardless of the type of decline, calculate the total time of the restricted flow rate from

$$t_{\rm r} = \frac{G_{\rm pr}}{q_{\rm r}} \tag{16-28}$$

Step 4. Generate the well-production performance as a function of time by applying the appropriate decline relationships, as given by Equations 16-3 through 16-14.

Example 16-5

The volumetric calculations on a gas well show that the ultimate recoverable reserves, G_{pa} , are 25 MMMscf of gas. By analogy with other wells in the area, the following data are assigned to the well.

- Exponential decline
- \circ Allowable (restricted) production rate $q_r = 425$ MMscf/month
- \circ Economic limit $q_a = 30$ MMscf/month
- \circ Nominal decline rate = 0.044 month⁻¹

Calculate the yearly production performance of the well.

Solution

Step 1. Estimate the initial flow rate, q_i, from Equation 16-22:

$$q_i = G_{pa}D_i + q_a = (0.044)(25,000) + 30 = 1,130 \ MMscf/month$$

Step 2. Calculate the cumulative gas production during the restricted flow period by using Equation 16-25.

$$G_{pr} = \frac{q_i - q_r}{D_i} = \frac{1,130 - 425}{0.044} = 16.023 \text{ MMscf}$$

Step 3. Calculate the total time of the restricted flow from Equation 16-28:

$$t_r = \frac{G_{pr}}{q_r} = \frac{16,023}{425} = 37.7 \text{ months} = 3.14 \text{ years}$$

Step 4. The yearly production during the first 3 years is

$$q = (425)(12) = 5,100 \text{ MMscf/year}$$

1249

The fourth year is divided into 1.68 months, that is, 0.14 years (of constant production) plus 10.32 months of declining production; therefore, cumulative gas production during the first 1.68 months:

$$G_{P \text{ during } 1.68 \text{ months}} = (1.68)(425) = 714 \text{ MMscf}$$

At the end of the fourth year:

$$q_t = q_i \exp(-D_i t) = 425 \exp[-0.044(10.32)] = 270 \text{ MMscf/month}$$

And cumulative gas production for the last 10.32 months:

$$G_{p(t)} = \frac{(q_i - q_t)}{D_i} = \frac{425 - 270}{0.044} = 3523 \text{ MMscf}$$

Total production for the fourth year = 714 + 3,523 = 4237 MMscf

Year	Production, MMscf/year
1	5100
2	5100
3	5100
4	4237

The flow rate at the end of the fourth year, 270 MMscf/month, is set equal to the *initial flow rate at the beginning of the fifth year*. The flow rate at the end of the fifth year, q_{end} , is calculated from Equation 16-25 as

$$q_{end} = q_i \; exp \left[-D_i \left(12 \right) \right] = 270 \; exp \left[-0.044 (12) \right] = 159 MMscf/month$$

with a cumulative gas production of

$$G_p = \frac{q_i - q_{end}}{D_i} = \frac{270 - 159}{0.044} = 2523 \text{ MMscf}$$

For the sixth year,

$$q_{end} = 159 exp[-0.044(12)] = 94 MMscf/month$$

$$G_p = \frac{159 - 94}{0.044} = 1482 \text{ MMscf}$$

Results of this procedure are then tabulated:

t, years	Q _i , MMscf/month	Q _{end} , MMscf/month	Yearly production, MMscf/year	Cumulative production, MMMscf
1	425	425	5100	5.100
2	425	425	5100	10.200
3	425	425	5100	15.300
4	425	270	4237	19.537
5	270	159	2523	22.060
6	159	94	1482	23.542
7	94	55	886	24.428
8	55	33	500	24.928

Reinitialization of data

Fetkovich (1971) points out that there are several obvious situations where rate time data must be reinitialized for reasons that include among others,

- The drive or production mechanism has changed
- An abrupt change in the number of wells on a lease or a field due to infill drilling
- o Changing the size of tubing would change q_i and also the decline exponent, b.

Provision of a well is not limited by tubing or equipment; the effects of stimulation will result in a change in deliverability, q_i, and possibly the remaining recoverable gas. However, the decline exponent, b, normally can be assumed constant. Fetkovich et al. (1996) suggested a rule-of-thumb equation to approximate an increase in rate due to stimulation:

$$\left(\mathbf{q}_{i}\right)_{new} = \left[\frac{7 + s_{old}}{7 + s_{new}}\right] \left(\mathbf{q}_{t}\right)_{old}$$

where:

 $(q_t)_{\text{old}} = \text{producing rate just prior to stimulation}$ s = skin factor

Arps' equation (Equation 16-1) can be expressed as

$$q_{t} = \frac{(q_{i})_{new}}{(1 + bt(D_{i})_{new})^{1/b}}$$

with

$$(D_i)_{new} = \frac{(q_i)_{new}}{(1-b)G}$$

where:

$$G = gas in place, scf$$

TYPE-CURVE ANALYSIS

The type-curve analysis approach was introduced to the petroleum industry by Agarwal et al. (1970) as a valuable tool when used in conjunction with conventional semi-log plots. A type curve is a graphical representation of the theoretical solutions to flow equations. Type-curve analysis consists of finding the theoretical type curve that "matches" the actual response from a test well and the reservoir when subjected to changes in production rates or pressures. The match can be found graphically by physical superposition of a graph of actual test data on a similar graph of type curve(s) and searching for the type curve that provides the best match. Since type curves are plots of theoretical solutions to transient and pseudo-steady-state flow equations, they are usually presented in terms of dimensionless variables, for example,

- dimensionless pressure, p_D
- dimensionless time, t_D
- o dimensionless radius, r_D, and
- o dimensionless wellbore storage, C_D

rather than real variables (e.g., Δp , t, r, and C). The reservoir and well parameters, such as permeability and skin, can then be calculated from the dimensionless parameters defining that type curve.

Any variable can be made "dimensionless" when multiplied by a group of constants with opposite dimensions, but the choice of this group will depend on the type of problem to be solved. For example, to create the dimensionless pressure drop, p_D , the actual pressure drop Δp in psi is multiplied by **group A** with units of psi⁻¹, or

$$p_{\Delta} = A\Delta p$$

Finding a group A that makes a variable **dimensionless** is derived from equations that describe reservoir fluid flow. To introduce this concept, recall Darcy's equation (Chapter 6), which describes the radial, incompressible, steady-state flow as expressed by

$$Q = \left[\frac{kh}{141.2 \, B\mu [\, \ln{(r_e/r_{wa})} - 0.5]} \right] \Delta p \eqno(16-29)$$

where $r_{\rm wa}$ is the apparent (effective) wellbore radius, as defined by Equation 6-152 in terms of the skin factors by

$$r_{wa} = r_w e^{-s}$$

Group A can be then defined by rearranging Darcy's equation as:

$$ln\!\left(\!\frac{r_e}{r_{wa}}\!\right)\!-\!\frac{1}{2}\!=\!\left[\!\frac{kh}{141.2\,Q\,B\mu}\!\right]\!\Delta p$$

Because the left-hand side of the previous equation is dimensionless, the right-hand side must be accordingly dimensionless. This suggests that the term ([kh/(141.2 Q B μ)] is essentially a group A with units of psi⁻¹ that defines the dimensionless variable p_D , or

$$p_{D} = \left[\frac{kh}{141.2 \, Q \, B\mu} \right] \Delta p \tag{16-30}$$

Taking the logarithm of both sides of the above equation gives

$$\log (p_D) = \log (\Delta p) + \log \left(\frac{k h}{141.2 OB\mu}\right)$$
 (16-31)

where:

Q = flow rate, STB/day

B = formation, volume factor, bbl/STB

 $\mu = viscosity, cp$

For a constant flow rate, Equation 16-31 indicates that the logarithm of dimensionless pressure drop, $log(p_D)$, will differ from the logarithm of *actual* pressure drop, $log(\Delta p)$, by a constant amount:

$$log\left(\frac{kh}{141.2 \ Q \ B\mu}\right)$$

Similarly, the dimensionless time, t_D , is given in Chapter 6 by Equation 6-87 as

$$t_D = \left[\frac{0.0002637 \, k}{\phi \mu c_t \, r_w^2} \right] t$$

Taking the logarithm of both sides of the above equation gives

$$\log(t_{D}) = \log(t) + \log\left[\frac{0.0002637k}{\phi\mu c_{t} r_{w}^{2}}\right]$$
 (16-32)

where:

t = time, hours

 $c_t = total \ compressibility \ coefficient, \ psi^{-1}$

 $\phi = porosity$

Hence, a graph of $log(\Delta p)$ versus log(t) will have an identical shape (i.e., parallel) to a graph of $log(p_D)$ versus $log(t_D)$, although the curve will be shifted by $log[kh/(141.2QB\mu)]$ vertically in pressure and $log[0.0002637k/(\varphi \mu c_t r_w^2)]$ horizontally in time. This concept is illustrated in Figure 16-11.

Not only do these two curves have the same shape, but if they are *moved* relative to each other until they coincide or "match," the vertical and horizontal displacements required to achieve the **match** are related to these constants in Equations 16-31 and 16-32. Once these constants are determined from the vertical and horizontal displacements, it is possible to estimate reservoir properties such as permeability and porosity. This process of matching two curves through the vertical and horizontal displacements and determining the reservoir or well properties is called type-curve matching.

Consider the Ei-function solution to the diffusivity equations, as given in Chapter 6 by Equation 6-78:

$$p(r,t) = p_i + \left\lceil \frac{70.6Q B\mu}{k h} \right\rceil Ei \left\lceil \frac{-948 \phi \mu c_t r^2}{k t} \right\rceil$$

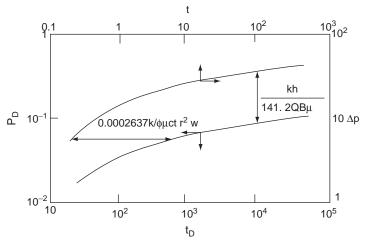


FIGURE 16-11 Concept of type curves.

This relationship can be expressed in a dimensionless form by manipulation of the expression, to give

$$\frac{p_{i} - p(r, t)}{\left[\frac{141.2Q_{o} B_{o} \mu_{o}}{k h}\right]} = -\frac{1}{2} Ei \left[\frac{-(r/r_{w})^{2}}{4\left(\frac{0.0002637kt}{\phi \mu c_{t} r_{w}^{2}}\right)}\right]$$

From the definition of the dimensionless variables p_D , t_D , and r_D , this relation can be expressed in terms of these dimensionless variables:

$$p_{D} = -\frac{1}{2} Ei \left(-\frac{r_{D}^{2}}{4 t_{D}} \right)$$
 (16-33)

It should be noted that when $t_{\rm D}/r_{\rm D}^2 > 25$, Equation 16-33 can be approximated by

$$p_D = \frac{1}{2} \left[\ln \frac{t_D}{r_D^2} + 0.080907 \right]$$

Notice that

$$\frac{t_D}{r_D^2} = \left[\frac{0.0002637 \,\mathrm{k}}{\phi \mu c_t r^2}\right] t$$

Taking the logarithm of both sides of the above equation gives

$$\log\left(\frac{t_{\rm D}}{r_{\rm D}^2}\right) = \log\left[\frac{0.0002637\,\mathrm{k}}{\phi\mu c_{\rm t}\,r^2}\right] + \log\left(t\right) \tag{16-34}$$

Equations 16-31 and 16-34 indicate that a graph of $log(\Delta p)$ versus log(t) will have an *identical shape* (i.e., will be parallel) to a graph of $log(p_D)$ versus $log(t_D/r_D^2)$, although the curve will be shifted by $log(kh141.2/QB\mu)$ vertically in pressure and $log(0.0002637k/\varphi \ \mu \ c_t \ r^2)$ horizontally in time. When these two curves are moved relative to each other until they coincide or "match," the vertical and horizontal movements, in mathematical terms, are given by

$$\left(\frac{p_{\rm D}}{\Delta p}\right)_{\rm MP} = \frac{kh}{141.2\,Q\,B\mu} \tag{16-35}$$

and

$$\left(\frac{t_{\rm D}/r_{\rm D}^2}{t}\right)_{\rm MP} = \frac{0.0002637\,k}{\phi\mu c_{\rm t} r^2} \tag{16-36}$$

The subscript "MP" denotes a match point.

A more practical solution to the diffusivity equation, then, is a plot of the dimensionless p_D versus t_D/r_D^2 , as shown in Figure 16-12, which can be used to determine the pressure at any time and distance from the producing well. Figure 16-12 is basically a type curve that is mostly used in interference tests when analyzing pressure-response data in a shut-in observation well at a distance r from an active producer or injector well.

In general, the type-curve approach employs the flowing procedure that will be illustrated by the use of Figure 16-12:

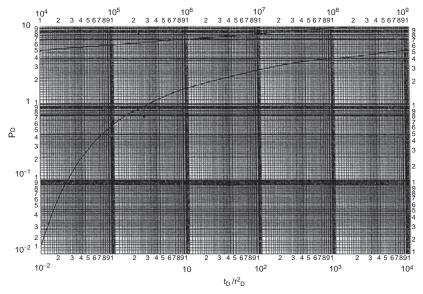


FIGURE 16-12 Dimensionless pressure for a single well in an infinite system, no wellbore storage, no skin. Exponential-integral solution (*After Earlougher, R. Advances in Well Test Analysis*) (Permission to publish by the SPE, coyright SPE, 1977).

- Step 1. Select the proper type curve (e.g., Figure 16-12).
- Step 2. Place a tracing paper over Figure 16-12 and construct a log-log scale that has the same dimensions as those of the type curve. This can be achieved by tracing the major and minor grid lines from the type curve to the tracing paper.
- Step 3. Plot the well-test data in terms of Δp versus t on the tracing paper.
- Step 4. Overlay the tracing paper on the type curve and slide the actual data plot, keeping the x- and y-axes of both graphs parallel, until the actual data point curve coincides with or matches the type curve.
- Step 5. Select any arbitrary match point (MP), such as an intersection of major grid lines, and record $(\Delta p)_{MP}$ and $(t)_{MP}$ from the actual data plot and the corresponding values of $(p_D)_{MP}$ and $(t_D/r_D^2)_{MP}$ from the type curve.
- Step 6. Using the match point, calculate the properties of the reservoir.

Example 16-5 illustrates the convenience of using the type-curve approach in an interference test for 48 hours followed by a falloff period for 100 hours.

Example 16-6¹

During an interference test, water was injected at 170 bbl/day for 48 hours in an injection well. The pressure response in an observation well 119 ft away from the injector is as follows:

t, hours	p, psig	$\Delta p_{ws} = p_i - p_i$, psi
0	$p_i = 0$	0
4.3	22	- 22
21.6	82	– 82
28.2	95	– 95
45.0	119	–119
48.0	injection ends	
51.0	109	-109
69.0	55	– 55
73.0	47	-47
93.0	32	-32
142.0	16	-16
148.0	15	– 15

Other given data include the following:

Initial pressure, $p_i = 0$ psi

Water FVF, $B_w = 1.00 \text{ bbl/STB}$

Total compressibility, $c_t = 9.0 \times 10^{-6} \text{ psi}^{-1}$

Formation thickness, h = 45 ft

Water viscosity, $\mu_{\rm w} = 1.3$ cp

Injection rate, q = -170 bbl/day

Calculate the reservoir permeability and porosity.

^{1.} This example problem and the solution procedure were given by Earlougher, R., "Advanced Well Test Analysis," SPE Monograph Series, SPE, Dallas, TX (1977).

Solution

- Step 1. Figure 16-13 shows a plot of the well-test data during the injection period (48 hours) in terms of Δp versus t on a tracing paper with the same scale dimensions as in Figure 16-12. Using the overlay technique with the vertical and horizontal movements, find the segment of the type curve that matches the actual data.
- Step 2. Select *any point* on the graph to be defined as a match point, as shown in Figure 16-13. Record $(\Delta p)_{MP}$ and $(t)_{MP}$ from the actual data plot and the corresponding values of $(p_D)_{MP}$ and $(t_D/r_D^2)_{MP}$ from the type curve, to give
 - o Type-curve match values:

$$(p_D)_{MP} = 0.96, (t_D/r_D^2)_{MP} = 0.94$$

Actual data match values:

$$(\Delta p)_{MP} = -100 \text{ psig}, (t)_{MP} = 10 \text{ hours}$$

Step 3. Using Equations 16-35 and 16-36, solve for the permeability and porosity:

$$\begin{aligned} k = & \frac{141.2 \, Q \, B \mu}{h} \left(\frac{p_D}{\Delta p} \right)_{MP} = \frac{141.2 (-170) (1.0) (1.0)}{45} \left(\frac{0.96}{-100} \right)_{MP} \\ = & 5.1 md \end{aligned}$$

and:

$$\varphi\!=\!\!\frac{0.0002637k}{\mu\,c_t\,r^2[(t_D/r_D^2)/t]_{MP}}\!=\!\frac{0.0002637(5.1)}{(1.0)\big(9.0\times10^{-6}\big)(119)^2[0.94/10]_{MP}}\!=\!0.11$$

To fully understand the power and convenience of using the dimensionless concept approach in solving engineering problems, consider the following example.

Example 16-7

s = 0

An oil well is producing under transient (unsteady-state) flow conditions. The following properties are given:

 $\begin{array}{l} p_i = 3500 \; psi \\ B = 1.44 \; bbl/STB \\ c_t = 17.6 \times 10^{-6} \; psi^{-1} \\ \phi = 15\% \\ \mu = 1.3 \; cp \\ h = 20 \; ft \\ Q = 360 \; STB/day \\ k = 22.9 \; md \end{array}$

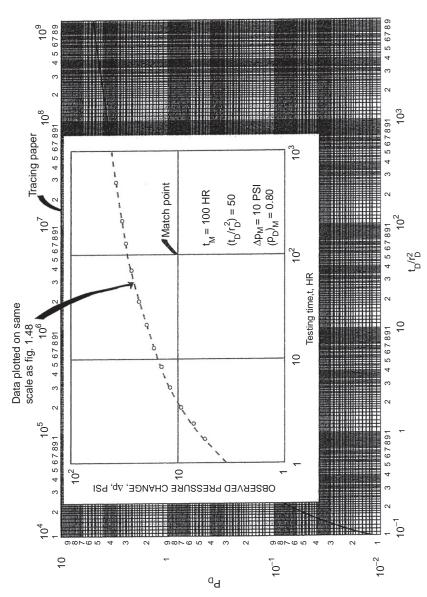


FIGURE 16-13 Illustration of type curve matching for an interference test using the type curve (After Earlougher, R. Advances in Well Test Analysis) (Permission to publish by the SPE, copyright SPE, 1977).

- (a) Calculate the pressure at radii of 10 ft and 100 ft for the flowing times 0.1, 0.5, 1.0, 2.0, 5.0, 10, 20, 50 and 100 hours. Plot $[p_i-p(r,t)]$ versus (t/r^2) on a log-log scale.
- **(b)** Present the data from part a in terms of $[p_i-p(r,t)]$ versus (t/r^2) on a log-log scale.

Solution

During transient flow, Equation 6-78 is designed to describe the pressure at any radius r and any time t, as given by

$$p(r,t) = p_i + \left\lceil \frac{70.6 \, QB\mu}{k \, h} \right\rceil Ei \left\lceil \frac{-948 \, \varphi \mu c_t r^2}{k \, t} \right\rceil$$

or

$$p_{i}-p(r,t) = \left[\frac{-70.6\left(360\right)\left(1.444\right)\left(1.3\right)}{\left(22.9\right)\left(20\right)}\right] Ei \left[\frac{-948\left(0.15\right)\left(1.3\right)\left(17.6\times10^{-6}\right)r^{2}}{\left(22.9\right)t}\right]$$

$$p_i - p(r, t) = -104 E_i \left[-0.0001418 \frac{r^2}{t} \right]$$

Values of " p_i – p(r,t)" are presented as a function of time and radius (i.e., at r=10 feet and 100 feet) in the following table and graphically in Figure 16-14.

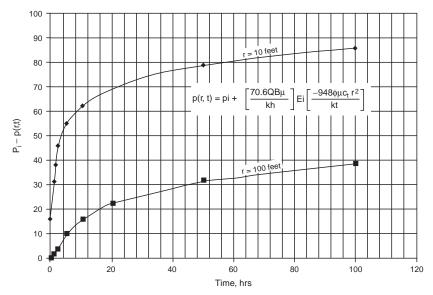


FIGURE 16-14 Pressure profile at 10 feet and 100 feet as a function of time.

Assumed t, hours		r = 10 feet		r = 100 feet			
	t/r ²	Ei[-0.0001418 r ² /t]	p _i -p(r,t)	t/r ²	Ei[-0.0001418 r ² /t]	p _i -p(r,t)	
0.1	0.001	-1.51	15 <i>7</i>	0.00001	0.00	0	
0.5	0.005	-3.02	314	0.00005	-0.19	2	
1.0	0.010	-3.69	384	0.00010	-0.12	12	
2.0	0.020	-4.38	455	0.00020	-0.37	38	
5.0	0.050	-5.29	550	0.00050	-0.95	99	
10.0	0.100	-5.98	622	0.00100	-1.51	157	
20.0	0.200	-6.67	694	0.00200	-2.14	223	
50.0	0.500	-7.60	790	0.00500	-3.02	314	
100.0	1.000	-8.29	862	0.00100	-3.69	386	

Figure 16-14 shows different curves for the two radii. Obviously, the same calculations can be repeated for any number of radii and, consequently, the same number of curves will be generated. However, the solution can be greatly simplified by examining Figure 16-15. This plot shows that when the pressure difference $p_i - p(r,t)$ is plotted versus t/r^2 , the data for both radii form a common curve. In fact, the pressure difference for any reservoir radius will plot on this exact same curve.

For example, in the same reservoir, to calculate the pressure p at 150 feet after 200 hours of transient flow:

$$t/r^2 = 200/150^2 = 0.0089$$

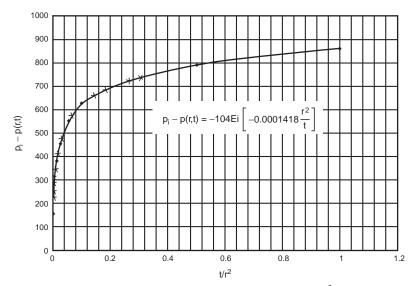


FIGURE 16-15 Pressure profile at 10 feet and 100 feet as a function of t/r^2 .

From Figure 16-15:

$$p_i - p(r, t) = 370 \, psi$$

Thus.

$$p(r, t) = p_i - 370 = 5000 - 370 = 4630 \text{ psi}$$

Several investigators have employed the dimensionless-variables approach to determine reserves and to describe the recovery performance of hydrocarbon systems with time, notably the following:

- Fetkovich (1980)
- o Carter (1985)
- o Palacio and Blasingame (1993)
- o Mattar and Anderson's Flowing Material Balance (2003)
- o Anash et al. (2000)
- Decline-Curve Analysis for Fractured

All the methods are based on defining a set of decline-curve dimensionless variables that includes:

- Decline-curve dimensionless rate, q_{Dd}
- Decline-curve dimensionless cumulative production, Q_{Dd}
- Decline-curve dimensionless time, t_{Dd}

The aforementioned methods were developed with the objective of providing the engineer with an additional convenient tool for estimating reserves and determining other reservoir properties for oil and gas wells using the available performance data. A review of these methods and their practical applications is given next.

Fetkovich Type Curve

Type-curve matching is an advanced form of decline analysis proposed by Fetkovich (1980). The author proposed that the concept of the dimensionless-variables approach can be extended for use in decline-curve analysis to simplify the calculations. He introduced the variables for decline-curve dimensionless flow rate, q_{dD} , and decline-curve dimensionless time, t_{dD} , that are used in all decline-curve and type-curve analysis techniques. Arps' relationships can thus be expressed in the following dimensionless forms:

$$\circ \quad \textbf{Hyperbolic:} \quad \frac{q_t}{q_i} = \frac{1}{\left[1 + b \, D_i t\right]^{1/b}}$$

In a dimensionless form:

$$q_{Dd} = \frac{1}{\left[1 + b t_{Dd}\right]^{1/b}}$$
 (16-37)

where the decline-curve dimensionless variables q_{Dd} and t_{Dd} are defined by

$$q_{Dd} = \frac{q_t}{q_i} \tag{16-38}$$

$$t_{Dd} = D_i t$$
 (16-39)

• Exponential:
$$\frac{q_t}{q_i} = \frac{1}{\exp[D_i t]}$$

Similarly,
$$q_{Dd} = \frac{1}{\exp[t_{Dd}]}$$
 (16-40)

$$\circ \quad \text{Harmonic:} \qquad \frac{q_t}{q_i} = \frac{1}{1 + D_i t}$$
 or
$$q_{Dd} = \frac{1}{1 + t_{Dd}}$$
 (16-41)

where q_{Dd} and t_{Dd} are the decline-curve dimensionless variables, as defined by Equations 16-38 and 16-39, respectively.

During the **boundary-dominated flow period**, that is, steady-state or semi-steady-state flowing conditions, Darcy's equation can be used to describe the initial flow rate, q_i :

$$q_{i} \!=\! \frac{0.00708 k \, h \, \Delta p}{B \mu \bigg[\ln \bigg(\frac{r_{e}}{r_{wa}} \bigg) \bigg] - \frac{1}{2}} \!=\! \frac{k h (p_{i} - p_{wf})}{141.2 \, B \mu \bigg[\ln \bigg(\frac{r_{e}}{r_{wa}} \bigg) - \frac{1}{2} \bigg]}$$

Where:

q = flow rate, STB/day

B = formation, volume factor, bbl/STB

 $\mu = viscosity, cp$

k = permeability, md

h = thickness, ft

 $r_e = drainage radius, ft$

 $r_{wa} = apparent \; (effective) \; wellbore \; radius, \; ft \;$

The ratio $r_e/r_{\rm wa}$ is commonly referred to as the dimensionless drainage radius $r_{\rm D}$:

$$r_D = r_e / r_{wa}$$
 (16-42)

With

$$r_{wa}\,{=}\,r_w\,e^{-s}$$

The ratio $r_e/r_{\rm wa}$ in Darcy's equation can be replaced with r_D to give

$$q_{i} = \frac{kh(p_{i} - p_{wf})}{141.2 \,B\mu \left[ln(r_{D}) - \frac{1}{2} \right]}$$

Rearranging Darcy's equation gives

$$\left[\frac{141.2 \, B\mu}{kh \, \Delta p}\right] q_i = \frac{1}{\ln(r_D) - \frac{1}{2}}$$

It is obvious that the right-hand side of the previous equation is dimensionless, which indicates that the left-hand side of the equation is also dimensionless. This relationship thus defines the dimensionless rate q_D as follows:

$$q_{D} = \frac{141.2B\mu q_{i}}{k h\Delta p} = \frac{1}{\ln(r_{D}) - \frac{1}{2}}$$
(16-43)

Recall the dimensionless form of the diffusivity equation from Chapter 6, Equation 6-90:

$$\frac{\partial^2 p_D}{\partial r_D^2} + \frac{1}{r_D} \frac{\partial p_D}{\partial r_D} = \frac{\partial p_D}{\partial t_D}$$

Fetkovich (1980) demonstrated that the analytical solutions to these equations, the transient-flow diffusivity equation and the pseudo-steady- state decline-curve equation, could be combined and presented in a family of log-log dimensionless curves. To develop this link between the two flow regimes, Fetkovich expressed the decline-curve dimensionless variables q_{Dd} and t_{Dd} in terms of the transient dimensionless rate q_{Dd} and time t_D . Combining Equation 16-38 with Equation 16-43 gives

$$q_{Dd} \!=\! \frac{q_{t}}{q_{i}} \!=\! \frac{q_{t}}{\frac{k\,h(p_{i}-p)}{141.2\,B\mu\bigg[\,\ln{(r_{D})} \!-\! \frac{1}{2}\bigg]}}$$

or

$$q_{Dd} = q_{D} \left\lceil \ ln \left(r_{D} \right) - \frac{1}{2} \right\rceil$$

Fetkovich expressed the decline-curve dimensionless time t_{Dd} in terms of the transient dimensionless time t_{D} in this way:

$$t_{Dd} = \frac{t_D}{\frac{1}{2} [r_D^2 - 1] \left[\ln(r_D) - \frac{1}{2} \right]}$$
 (16-44)

1263

Replacing the dimensionless time t_D with Equation 6-87 gives

$$t_{Dd} = \frac{1}{\frac{1}{2} \left[r_D^2 - 1 \right] \left[\ln(r_D) - \frac{1}{2} \right]} \left[\frac{0.006328 \, t}{\phi(\mu c_t) r_{wa}^2} \right]$$
(16-45)

Although Arps' exponential and hyperbolic equations were developed empirically on the basis of production data, Fetkovich was able to give a physical basis to Arps' coefficients. Equations 16-39 and 16-46 indicate that the initial decline rate, D_i, can be defined mathematically by the following expression:

$$D_{i} = \frac{1}{\frac{1}{2} \left[r_{D}^{2} - 1\right] \left[\ln\left(r_{D}\right) - \frac{1}{2}\right]} \left[\frac{0.006328}{\varphi(\mu c_{t}) r_{wa}^{2}}\right] \tag{16-46}$$

Fetkovich arrived at his unified type curve, as shown in Figure 16-16, by solving the dimensionless form of the diffusivity equation using the constant-terminal solution approach for several assumed values of r_D and t_{Dd} and the solution to Equation 16-37 as a function of t_{Dd} for several values of b ranging from 0 to 1.

Notice for Figure 16-16 that all curves coincide and become indistinguishable at $t_{Dt} \approx 0.3$. Any data existing before a t_{Dt} of 0.3 will appear to represent exponential decline regardless of the true value of b and, thus, will plot as a straight line on a semi-log scale. With regard to the initial rate q, it is not the actual producing rate at early time; it is very specifically a pseudo-steady-state rate at the surface. This pseudo-state rate can be substantially less than the actual early time transient flow rates that would be produced from low-permeability wells with large negative skins.

The basic steps used in Fetkovich type-curve matching of declining rate—time data are as follows:

- Step 1. Plot the historical flow rate, q_t, versus time, t, in any convenient units on log-log paper or tracing paper with the same logarithmic cycles as in the Fetkovich type curve.
- Step 2. Place the tracing-paper data plot over the type curve and slide the tracing paper with plotted data, keeping the coordinate axes parallel, until the actual data points match one of the type curves with a specific value of b.

Because decline type-curve analysis is based on boundary-dominated flow conditions, there is no basis for choosing the proper b values for future boundary-dominated production if only transient data are available. In addition, because of the similarity of curve shapes, unique type-curve matches are difficult to obtain with transient data only. If it is apparent that boundary-dominated (i.e., pseudo-steady-state) data are present and can be matched on a curve for a particular value of b, the actual curve can simply be extrapolated following the trend of the type curve into the future.

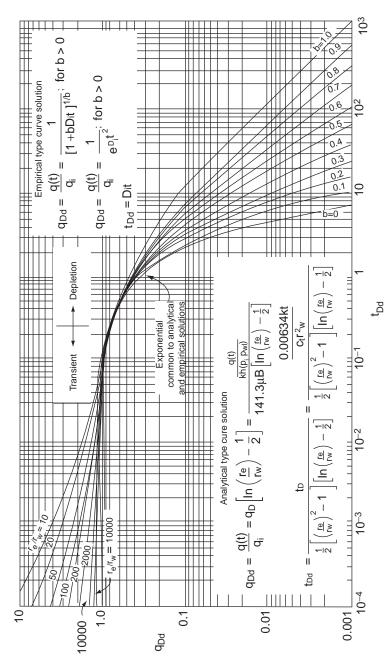


FIGURE 16-16 Fetkovich type curves (After Fetkovich, 1980, JPT June 1980, copyright SPE 1980.)

- Step 3. From the match of the particular type curve of Step 2, record values of the reservoir dimensionless radius r_e/r_{wa} and the parameter b.
- Step 4. Select any convenient match point on the actual data plot $(q_t \text{ and } t)_{mp}$ and the corresponding values lying beneath that point on the type-curve grid $(q_{Dd}, t_{Dd})_{mp}$.
- Step 5. Calculate the initial surface gas flow rate, q_i , at t=0 from the rate match point:

$$q_{i} = \left[\frac{q_{t}}{q_{Dt}}\right]_{mp} \tag{16-47}$$

Step 6. Calculate the initial decline rate, D_i, from the time match point:

$$D_{i} = \left[\frac{t_{Dd}}{t}\right]_{mp} \tag{16-48}$$

- Step 7. Using the value of r_e/r_{wa} from Step 3 and the calculated value of q_i, calculate the formation permeability, k, by applying Darcy's equation in one of the following three forms:
 - o Pseudo-pressure form:

$$k = \frac{1422T \left[\ln (r_e/r_{wa}) - 0.5 \right] q_i}{h[m(p_i) - m(p_{wf})]}$$
(16-49)

Pressure-squared form:

$$k = \frac{1422T \left(\mu_{g} Z\right)_{avg} \left[\ln (r_{e}/r_{wa}) - 0.5\right] q_{i}}{h \left(p_{i}^{2} - p_{wf}^{2}\right)}$$
(16-50)

o Pressure-approximation form:

$$k = \frac{141.2 \left(10^{3}\right) T \left(\mu_{g} B_{g}\right) \left[\ ln \left(r_{e} / r_{wa}\right) - 0.5\right] q_{i}}{h \left(p_{i} - p_{wf}\right)} \tag{16-51}$$

where:

k = permeability, md

 p_i = initial pressure, psia

 p_{wf} = bottom-hole flowing pressure, psia

 $m(p) = pseudo-pressure, psi^2/cp$

 q_i = initial gas flow rate, Mscf/day

 $T = temperature, {}^{\circ}R$

h = thickness, ft

 $\mu_g = gas \ viscosity, cp$

Z = gas deviation factor

 $B_g = gas$ formation volume factor, bbl/scf

Step 8. Determine the reservoir pore volume (PV) of the well drainage area at the beginning of the boundary-dominated flow from the following expression:

$$PV = \frac{56.54 \text{ T}}{\left(\mu_g c_t\right)_i [m(p_i) - m(p_{wf})]} \left(\frac{q_i}{D_i}\right)$$
(16-52)

or, in terms of pressure squared,

$$PV = \frac{28.27 \, T \left(\mu_{g} Z\right)_{avg}}{\left(\mu_{g} c_{t}\right)_{i} \left[p_{i}^{2} - p_{wf}^{2}\right]} \left(\frac{q_{i}}{D_{i}}\right)$$
(16-53)

with

$$r_e = \sqrt{\frac{(PV)}{\pi \, h \, \varphi}} \tag{16-54}$$

$$A = \frac{\pi \, \text{re}^2}{43,560} \tag{16-55}$$

where:

 $PV = pore volume, ft^3$

 φ = porosity, fraction

 $\mu_g = \text{gas viscosity, cp}$

 $c_t = total compressibility coefficient, psi^{-1}$

 $q_i = initial \ gas \ rate, \ Mscf/day$

 $D_i = decline rate, day^{-1}$

 $r_{\rm e}=$ drainage radius of the well, ft

A = drainage area, acres

subscripts

 $_{i} = initial$

_{avg} = average

Step 9. Calculate the skin factor, s, from the $r_e/r_{\rm wa}$ matching parameter and the calculated values of A and r_e from Step 8.

$$S = \ln \left[\left(\frac{r_e}{r_{wa}} \right)_{mp} \left(\frac{r_w}{r_e} \right) \right]$$
 (16-56)

Step 10. Calculate the initial gas in place, G, from

$$G = \frac{(PV)[1 - S_w]}{5.615 B_{gi}}$$
 (16-57)

The initial gas in place can also be estimated from the following relationship:

$$G = \frac{q_i}{D_i(1-b)}$$
 (16-58)

where:

G = initial gas in place, scf $S_w = initial$ water saturation $B_{gi} = gas$ formation volume factor at P_i , bbl/scf PV = pore volume, ft^3

An inherent problem when applying decline-curve analysis is having sufficient rate—time data to determine a unique value for b as shown in the Fetkovich type curve. It illustrates that the shorter the producing time, the more the b value curves approach one another, which leads to the difficulty of obtaining a unique match. Arguably, applying the type-curve approach with only three years of production history may not be possible for some pools. Unfortunately, since time is plotted on a log scale, the production history becomes compressed so that even when incremental history is added, it may still be difficult to differentiate and clearly identify the appropriate decline exponent b.

The following example illustrates the use of the type-curve approach to determine reserves and other reservoir properties.

Example 16-8

Well A is a low-permeability gas well located in West Virginia. It produces from the Onondaga chert, which has been hydraulically fractured with 50,000 gal of 3% gelled acid and 30,000 lb of sand. A conventional Horner analysis of pressure buildup data on the well indicated the following:

$$\begin{aligned} p_i &= 3268 \text{ psia} \\ m(P_i) &= 794.8 \; (10^6) \; psi^2 / cp \\ k &= 0.082 \; md \\ s &= -5.4 \end{aligned}$$

Fetkovich et al. (1987) provided the following additional data on the gas well:

$$\begin{array}{l} p_{wf} = 500 \; psia \\ \mu_{gi} = 0.0172 \; cp \\ T = 620 \; ^{\circ}R \\ \phi = 0.06 \\ S_{w} = 0.35 \\ m(P_{wf}) = 20.8 \; (10^{6}) \; psi^{2} / cp \\ c_{ti} = 177 \; (10^{-6}) \; psi^{-1} \\ h = 70 \; ft \\ B_{gi} = 0.000853 \; bbl / scf \\ r_{w} = 0.35 \; ft \end{array}$$

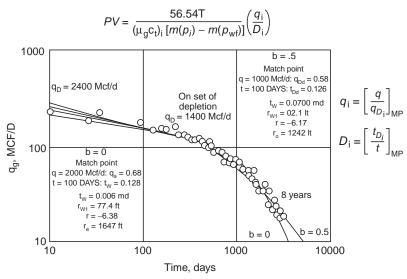


FIGURE 16-17 West Virginia gas well A type curve fit (Copyright SPE 1987).

The rate-time data from the past 8 years were plotted and matched to an r_e/r_{wa} stem of 20 and b of 0.5, as shown in Figure 16-17. The resulting match point has the following coordinates:

$$\begin{aligned} q_t &= 1000 \text{ Mscf/day} \\ t &= 100 \text{ days} \\ q_{Dd} &= 0.58 \\ t_{Dd} &= 0.126 \end{aligned}$$

Using the given data, calculate

- a) Permeability, k
- **b)** Drainage area, A
- c) Skin factor, s
- **d**) Gas in place, G

Solution

Step 1. Using the match point, calculate q_i and D_i by applying Equations 16-48 and 16-49, respectively.

$$\begin{aligned} q_i &= \left[\frac{q_t}{q_{Dt}}\right]_{mp} \\ q_i &= \frac{1000}{0.58} = 1724.1 \, \text{Mscf/day} \end{aligned}$$

and:

$$\begin{split} D_i &= \left[\frac{t_{Dd}}{t}\right]_{mp} \\ D_i &= \frac{0.126}{100} = 0.00126 \text{ day}^{-1} \end{split}$$

Step 2. Calculate the permeability, k, from Equation 16-50:

$$\begin{split} k = & \frac{1422T \left[\ ln \left(r_e / r_{wa} \right) - 0.5 \right] q_i}{h[m(p_i) - m(p_{wf})]} \\ k = & \frac{1422(620) \left[\ ln \left(20 \right) - 0.5 \right] \left(1724.1 \right)}{(70) \left[794.8 - 20.8 \right] \left(10^6 \right)} = 0.07 \ md \end{split}$$

Step 3. Calculate the reservoir pore volume of the well drainage area using Equation 16-53:

$$\begin{split} PV = & \frac{56.54\,T}{\left(\mu_g c_t\right)_i [m(p_i) - m(p_{wf})]} \bigg(\frac{q_i}{D_i}\bigg) \\ PV = & \frac{(56.54)(620)}{(0.0172)(177)\left(10^{-6}\right)[794.8 - 20.8]\left(10^{6}\right)} \frac{1724.1}{0.00126} = 20.36 \times 10^6\,\mathrm{ft}^3 \end{split}$$

Step 4. Calculate the drainage radius and area by applying Equations 16-55 and 16-56:

$$\begin{split} r_e &= \sqrt{\frac{(PV)}{\pi \, h \, \varphi}} \\ r_e &= \sqrt{\frac{(20.36) \, 10^6}{\pi (70) (0.06)}} = 1242 \text{ft} \end{split}$$

and:

$$A = \frac{\pi \text{ re}^2}{43,560}$$

$$A = \frac{\pi (1,242)^2}{43,560} = 111 \text{ acres}$$

Step 5. Determine the skin factor from Equation 16-57:

$$s = \ln \left[\left(\frac{r_e}{r_{wa}} \right)_{mp} \left(\frac{r_w}{r_e} \right) \right]$$
$$s = \ln \left[(20) \left(\frac{0.35}{1242} \right) \right] = -5.18$$

Step 6. Calculate the initial gas in place using Equation 16-58:

$$\begin{split} G = & \frac{(PV)[1 - S_w]}{5.615 \, B_{gi}} \\ G = & \frac{(20.36) \left(10^6\right) [1 - 0.35]}{(5.615) \left(0.000853\right)} = 2.763 \, Bscf \end{split}$$

The initial gas G can also be estimated from Equation 16-59, to give

$$G = \frac{q_i}{D_i(1-b)}$$

$$G = \frac{1.7241(10^6)}{0.00126(1-0.5)} = 2.737 \text{ Bscf}$$

Limits of Exponent b and Decline Analysis of Stratified No-Crossflow Reservoirs

Most reservoirs consist of several layers with varying reservoir properties. Nocrossflow reservoirs are perhaps the most prevalent and important, so reservoir heterogeneity is of considerable significance in longterm prediction and reserve estimates. In layered reservoirs with crossflow, adjacent layers can simply be combined into a single equivalent layer that can be described as a homogenous layer by averaging reservoir properties of the crossflowing layers. As shown later in this section, the decline- curve exponent, b, for a single homogenous layer ranges between 0 and a maximum value of 0.5. For layered no-crossflow systems, values of b range between 0.5 and 1 and therefore can be used to identify the stratification. These separated layers might have the greatest potential for increasing current production and recoverable reserves.

Recall the back-pressure equation, Equation (16-5):

$$q_g = C \big(p_r^2 - p_{wf}^2\big)^n$$

where:

n = back-pressure curve exponent

C = performance coefficient

 $p_r = reservoir pressure$

Fetkovich (1996) suggested that the Arps decline exponent b and the decline rate can be expressed in terms of the exponent n as follows:

$$b = \frac{1}{2n} \left[(2n - 1) - \left(\frac{p_{wf}}{p_i} \right)^2 \right]$$
 (16-59)

$$D_{i} = 2n\left(\frac{q_{i}}{G}\right) \tag{16-60}$$

where G is the initial gas in place.

Equation 16-60 indicates that as the reservoir pressure, p_i , approaches $p_{\rm wf}$ with depletion, all the nonexponential decline (b \neq 0) will shift toward exponential decline (b = 0) as depletion proceeds. Equation 16-60 also suggests that if the well is producing at a very low bottom-hole flowing pressure (i.e., $p_{\rm wf} = 0$ or $p_{\rm wf} < p_i$), the equation can be reduced to the following expression:

$$b = 1 - \frac{1}{2n} \tag{16-61}$$

The exponent n from a gas well back-pressure performance curve can therefore be used to calculate or estimate b and D_i . Equation 16-61 provides the physical limits of b, which is between 0 and 0.5, over the accepted theoretical range of n, which is between 0.5 and 1.0 for a single-layer homogeneous system, as shown in the following table:

n	b
(high k) 0.50	0.0
0.56	0.1
0.62	0.2
0.71	0.3
0.83	0.4
(low k) 1.00	0.5

However, the harmonic decline exponent, b=1, cannot be obtained from the back-pressure exponent. The b value of 0.4 should be considered a good limiting value for gas wells when not clearly defined by actual production data.

The following is a tabulation of the values of b that should be expected for homogenous single-layer or layered crossflow systems.

b	System Characterization and Identification
0.0	Gas wells undergoing liquid loading
	 Wells with high back pressure
	High-pressure gas
	\circ Low-pressure gas with a back-pressure curve exponent of n ≈ 0.5
	o Poor water-flood performance (oil wells)
	o Gravity drainage with no solution gas (oil wells)
	 Solution gas drive with unfavorable k_g/k_o (oil wells)
0.3	 Typical for solution-gas-drive reservoirs
0.4 - 0.5	• Typical for gas wells, $b = 0.5$ for $p_{wf} \approx 0$; $b = 0.4$ for $p_{wf} \approx 0.1p_i$
0.5	o Gravity drainage WITH solution gas and for water-drive oil reservoirs
Undeterminable	Constant-rate or increasing-rate production period
	o Flow rates are all in transient or infinite-acting period
0.5 < b < 0.9	Layered or composite reservoir

The significance of the b value is that for a single-layer reservoir, the value of b will lie between 0 and 0.5. With layered no-crossflow performance, however, the b value can be between 0.5 and 1.0. As pointed out by Fetkovich (1997), the further the b value is driven towards 1.0, the more unrecovered reserves remain in the tight low-permeability layer and the greater potential there is to increase production and recoverable reserves through stimulation of the low-permeability layer. This suggests that decline-curve analysis can be used to recognize and identify layered no-crossflow performance using only readily available historical production data. Recognition of the layers that are not being adequately drained compared to other layers, that is, differential depletion, is where the opportunity lies. Stimulation of the less-productive layers can allow an increase in both production and reserves. Figure 16-18 represents the standard Arps depletion/decline curves, as presented by Fetkovich (1997). Ten curves are shown, each described by a b value that ranges between 0 and 1 in increments of 0.1. All of the values have meaning and should be understood for the proper application of decline-curve analysis. When decline-curve analysis yields a b value greater than 0.5 (layered no-crossflow production), it is inaccurate to simply make a prediction from the match-point values. This is because the match point represents a best fit of the surface production data, which include production data from all layers. Multiple combinations of layer production values can give the same composite curve and, therefore, unrealistic forecasts in late time may be generated.

To demonstrate the effect of the layered no-crossflow reservoir system on the exponent b, Fetkovich et al. (1990) evaluated the production-depletion performance of a two-layered gas reservoir producing from two noncommunicated layers. The field produces from 10 wells and contains an estimated 1.5 Bscf gas

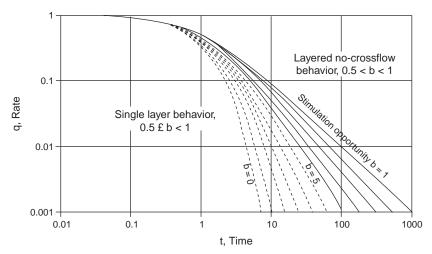


FIGURE 16-18 Depletion decline curves (After Fetkovich, 1997, copyright SPE 1997).

1273

initially in place at an initial reservoir pressure of 428 psia. The reservoir has a gross thickness of 350 ft and a shale barrier with an average thickness of 50 ft that is clearly identified across the field and separates the two layers. Core data indicate a bimodal distribution with a permeability ratio between 10:1 and 20:1.

A type-curve analysis and regression fit of the total field composite $\log{(q_i)}$ versus $\log{(t)}$ yielded b=0.89, which is identical to all values obtained from individual well analysis. To provide a quantitative analysis and an early recognition of a non-crossflow layered reservoir, Fetkovich (1980) expressed the rate—time equation for a gas well in terms of the back-pressure exponent, n, with a constant $p_{\rm wf}$ of 0. The derivation is based on a combination of Arps' hyperbolic equation with the material balance equation (i.e., p/z versus G_p) and back-pressure equation to give the following:

 \circ For 0.5 < n < 1, 0 < b < 0.5:

$$q_{t} = \frac{q_{i}}{\left[1 + (2n - 1)\left(\frac{q_{i}}{G}\right)t\right]^{\frac{2n}{2n - 1}}}$$
(16-62)

$$G_{p(t)} = G \left\{ 1 - \left[1 + (2n - 1) \left(\frac{q_i}{G} \right) t \right] \frac{1}{1 - 2n} \right\}$$
 (16-63)

 \circ For n = 0.5, b = 0:

$$q_{t} = q_{i} \exp\left[-\left(\frac{q_{i}}{G}\right)t\right]$$
 (16-64)

$$G_{p(t)} = G \left[1 - \exp \left[-\left(\frac{q_i}{G}\right)t \right] \right]$$
 (16-65)

 \circ For n = 1, b = 0.5:

$$q_{t} = \frac{q_{i}}{\left[1 + \left(\frac{q_{i}}{G}\right)t\right]^{2}}$$
 (16-66)

$$G_{p(t)} = G - \frac{G}{1 + \left(\frac{q_i t}{G}\right)}$$
 (16-67)

These relationships are based on $P_{wf} = 0$, which implies that $q_i = q_{imax}$, as given by

$$q_{i} = q_{imax} = \frac{k h p_{i}^{2}}{1422 T \left(\mu_{g} Z\right)_{avg} \left[\ln \left(r_{e} / r_{w}\right) - 0.75 + s\right]}$$
(16-68)

where:

 $q_{imax}=$ stabilized absolute open-flow potential, i.e., at $P_{\rm wf}=0,\,Mscf/day$ G= initial gas in place, Mscf

 $q_t = gas flow rate at time t, Mscf/day$

t = time

 $G_{p(t)} = \text{cumulative gas production at time t, Mscf}$

For a commingled well producing from two layers at a constant $P_{\rm wf}$, the total flow rate $(q_t)_{\rm total}$ is essentially the sum of the flow rates from all layers, or

$$(q_t)_{total} = (q_t)_1 + (q_t)_2$$

where the subscripts 1 and 2 represents the more permeable layer and less permeable layer, respectively. For a hyperbolic exponent of b = 0.5, Equation 16-67 can be substituted into the above expression to give

$$\frac{(q_{\text{max}})_{\text{total}}}{\left[1 + t\left(\frac{q_{\text{max}}}{G}\right)_{\text{total}}\right]^{2}} = \frac{(q_{\text{max}})_{1}}{\left[1 + t\left(\frac{q_{\text{max}}}{G}\right)_{1}\right]^{2}} + \frac{(q_{\text{max}})_{2}}{\left[1 + t\left(\frac{q_{\text{max}}}{G}\right)_{2}\right]^{2}}$$
(16-69)

Mattar and Anderson (2003) presented an excellent review of methods that are available for analyzing production data using traditional and modern type curves. Basically, modern type-curve analysis methods incorporate the flowing pressure data along with production rates, and they use the analytical solutions to calculate hydrocarbon in place. Two important features of modern decline analysis that improve upon the traditional techniques are as follows:

- Normalization of rates using flowing pressure drop: plotting a normalized rate $(q/\Delta p)$ enables the effects of back-pressure changes to be accommodated in the reservoir analysis.
- Handling the change in gas compressibility with pressure: using pseudotime as the time function, instead of real time, enables the gas material balance to be handled rigorously as the reservoir pressure declines with time.

Carter Type Curve

Fetkovich originally developed his type curves for gas and oil wells that are producing at constant pressures. Carter (1985) presented a new set of type curves developed exclusively for the analysis of gas rate data. Carter noted that the changes in fluid properties with pressure significantly affect reservoir performance predictions. Of utmost importance is the variation in the gas viscosity–compressibility product, $\mu_g c_g$ which was ignored by Fetkovich. Carter developed another set of decline curves for boundary-dominated flow that uses a new correlating parameter, λ , to represent the changes in $\mu_g c_g$ during depletion. The λ parameter, called the "dimensionless drawdown correlating parameter," is designated to reflect the magnitude of pressure drawdown on $\mu_g c_g$ and defined as follows:

$$\lambda = \frac{\left(\mu_{\rm g}c_{\rm g}\right)_{\rm i}}{\left(\mu_{\rm g}c_{\rm g}\right)_{\rm avg}} \tag{16-70}$$

or, equivalently,

$$\lambda = \frac{\left(\mu_{g}c_{g}\right)_{i}}{2} \left[\frac{m(p_{i}) - m(p_{wf})}{\frac{p_{i}}{Z_{i}} - \frac{p_{wf}}{Z_{wf}}} \right]$$
(16-71)

where:

 $c_g = gas$ compressibility coefficient, psi^{-1}

m(p) = real gas pseudo-pressure, psi²/cp

p_{wf} = bottom-hole flowing pressure, psi

 p_i = initial pressure, psi

 $\mu_g = gas \ viscosity, cp$

Z = gas deviation factor

For $\lambda=1$, it indicates a negligible drawdown effect and corresponds to the b=0 on the Fetkovich exponential decline curve. Values of λ range between 0.55 and 1.0. The type curves presented by Carter are based on four specially defined dimensionless parameters:

- Dimensionless time, t_D
- Dimensionless rate, q_D
- \circ Dimensionless geometry parameter, η , which characterizes the dimensionless radius, r_{eD} , and flow geometry
- Dimensionless drawdown correlating parameter, λ

Carter used a finite-difference radial-gas model to generate the data used to construct the type curves shown in Figure 16-19.

The following steps summarize the type-curve matching procedure.

Step 1. Using Equation 16-71 or Equation 16-72, calculate the parameter λ .

$$\lambda = \frac{\left(\mu_g c_g\right)_i}{\left(\mu_g c_g\right)_{avg}}$$

Or

$$\lambda \!=\! \frac{\left(\mu_g c_g\right)_i}{2} \left[\! \frac{m(p_i) - m(p_{wf})}{\frac{p_i}{Z_i} - \frac{p_{wf}}{Z_{wf}}} \right]$$

Step 2. Plot gas rate, q, in Mscf/day or MMscf/day as a function of time (t) in days using the same log-log scale as the type curves. If actual rate values are erratic or fluctuate, it may be best to obtain averaged values of rate by determining the slope of straight lines drawn through adjacent points spaced at regular intervals on the plot of cumulative production, G_p , versus time. That is, slope = $dG_p/dt = q_g$. The resulting

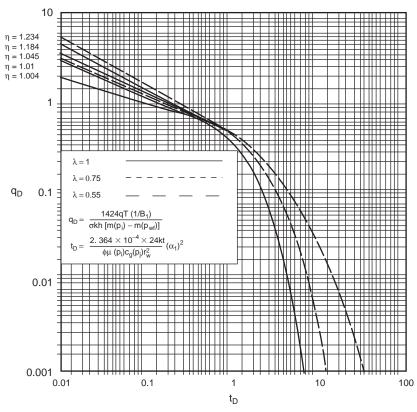


FIGURE 16-19 Radial-linear gas reservoir type curves (After Carter, SPEJ 1985, copyright SPE 1985).

- plot of q_g versus t should be made on tracing paper or on a transparency so that it can be laid over the type curves for matching.
- Step 3. Match the rate data to a type curve corresponding to the computed value of λ in Step 1. If the computed value of λ is not one of the values for which a type curve is shown, the needed curve can be obtained by interpolation and graphical construction.
- Step 4. From the match, values of $(q_D)_{mp}$ and $(t_D)_{mp}$ corresponding to specific values for $(q)_{mp}$ and $(t)_{mp}$ are recorded. A value for the dimensionless geometry parameter η is also obtained from the match. It is strongly emphasized that **late-time** data points (boundary-dominated, pseudo-steady-state flow condition) are to be matched in preference to **early-time** data points (unsteady- state flow condition) because matching some early rate data often will be impossible.

$$\Delta G = G_{i} - G_{Pwf} = \frac{(qt)_{mp}}{(q_{D}t_{D})_{mp}} \frac{\eta}{\lambda}$$
 (16-72)

Step 6. Calculate the initial gas in place, Gi, from

$$G_{i} = \begin{bmatrix} \frac{p_{i}}{Z_{i}} \\ \frac{p_{i}}{Z_{i}} - \frac{p_{wf}}{Z_{wf}} \end{bmatrix} \Delta G$$
 (16-73)

Step 7. Estimate the drainage area of the gas well from

$$A = \frac{B_{gi}G}{43,560 \phi h(1 - s_{wi})}$$
 (16-74)

where:

 $B_{gi}=\mbox{gas}$ formation volume factor at $P_{i},\,\mbox{ft}^{3}\!/\!\mbox{scf}$

A = drainage area, acres

h = thickness, ft

 $\phi = porosity$

 S_{wi} = initial water saturation

Example 16-9

The following production and reservoir data were used by Carter (1985) to illustrate the proposed calculation procedure.

P, psia	μ _g , cp	Z
1	0.0143	1.0000
601	0.0149	0.9641
1201	0.0157	0.9378
1801	0.0170	0.9231
2401	0.0188	0.9207
3001	0.0208	0.9298
3601	0.0230	0.9486
4201	0.0252	0.9747
4801	0.0275	1.0063
5401	0.0298	1.0418

$$p_i = 5400 \text{ psia}$$

$$T = 726^{\circ} R$$

$$\phi\,{=}\,0.070$$

$$\lambda\!=\!0.55$$

$$p_{wf}\,{=}\,500\,psi$$

$$h = 50 ft$$

$$S_{wi} = 0.50$$

Time, days	q _t , MMscf/day
1.27	8.300
10.20	3.400
20.50	2.630
40.90	2.090
81.90	1.700
163.80	1.410
400.00	1.070
800.00	0.791
1,600.00	0.493
2,000.00	0.402
3,000.00	0.258
5,000.00	0.127
10,000.00	0.036

Calculate the initial gas in place and the drainage area.

Solution

- Step 1. The calculated value of λ is given as 0.55 and, therefore, the type curve for a λ value of 0.55 can be used directly from Figure 16-19.
- Step 2. Plot the production data, as shown in Figure 16-20, on the same log-log scale as Figure 16-16 and determine the match points of the following:

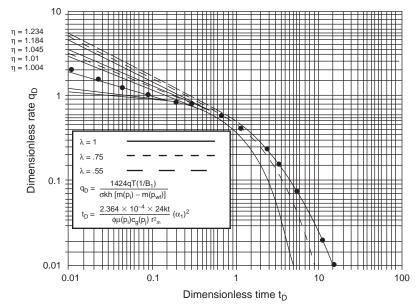


FIGURE 16-20 Carter type curves for Example 16-7.

$$(q)_{mp} = 1.0 \text{ MMscf/day}$$
 $(t)_{mp} = 1000 \text{ days}$
 $(q_D)_{mp} = 0.605$
 $(t_D)_{mp} = 1.1$
 $n = 1.045$

Step 3. Calculate ΔG from Equation 16-73.

$$\Delta G = G_i - G_{Pwf} = \frac{(q t)_{mp}}{(q_D t_D)_{mp}} \frac{\eta}{\lambda}$$

$$\Delta G = \frac{(1)(1000)}{(0.605)(1.1)} \frac{1.045}{0.55} = 2860 \text{ MMscf}$$

Step 4. Estimate the initial gas in place by applying Equation 16-74:

$$\begin{split} G_{i} &= \begin{bmatrix} \frac{p_{i}}{Z_{i}} \\ \frac{p_{i}}{Z_{i}} - \frac{p_{wf}}{Z_{wf}} \end{bmatrix} \Delta G \\ G_{i} &= \begin{bmatrix} \frac{5400}{1.0418} \\ \frac{5,400}{1.0418} - \frac{500}{0.970} \end{bmatrix} 2860 = 3176 \, \text{MMscf} \end{split}$$

Step 5. Calculate the gas formation volume factor, $B_{\rm gi},$ at $p_{\rm i}$

$$B_{gi} = 0.0287 \frac{Z_i T}{p_i} = 0.02827 \frac{(1.0418) (726)}{5400} = 0.00396 \text{ ft}^3/\text{scf}$$

Step 6. Determine the drainage area from Equation 16-75:

$$\begin{split} A = & \frac{B_{gi} \, G_i}{43,560 \, \, \varphi \, h \, \, (1 - s_{wi})} \\ A = & \frac{0.00396 \, \, (3,176) \, \, \left(10^6\right)}{43,560 \, \, \left(0.070\right) \, \left(50\right) \, \, \left(1 - 0.50\right)} = 105 \, \, \text{acres} \end{split}$$

Palacio-Blasingame Type Curve

Palacio and Blasingame (1993) presented an innovative technique for converting gas well production data with variable rates and bottom-hole flowing pressures into "equivalent constant-rate liquid data" that allows the liquid solutions to be used to model gas flow. The reasoning for this approach is that the constant-rate type-curve solutions for liquid flow problems are well established

from the traditional well-test analysis approach. The new solution for the gas problem is based on a material-balance-like time function and an algorithm that allows the following three things:

- o The use of decline curves that are specifically developed for liquids
- Modeling of actual variable rate-variable pressure drop production conditions
- Explicit computation of gas in place

Under pseudo-steady-state flow conditions, Equation 6-137 in Chapter 6 describes the radial flow of slightly compressible liquids:

$$p_{wf} = \left[p_i - \frac{0.23396\,Q\,Bt}{Ah\,\varphi c_t} \right] - \frac{162.6\,QB\mu}{kh} log \left[\frac{4A}{1.781C_A r_w^2} \right]$$

where:

k = permeability, md

 $A = drainage area, ft^2$

 C_A = shape factor

Q = flow rate, STB/day

t = time, hrs

 $c_t = total \ compressibility \ coefficient, \ psi^{-1}$

Expressing the time t in days and converting from log to a natural logarithm, ln, the above relation can be written as follows:

$$\frac{p_{i} - p_{wf}}{q} = \frac{\Delta p}{q} = 70.6 \frac{B\mu}{kh} \ln \left[\frac{4A}{1.781C_{A} r_{wg}^{2}} \right] + \left[\frac{5.615 B}{A h \phi C_{t}} \right] t$$
 (16.75)

or more conveniently as

$$\frac{\Delta p}{q} = b_{pss} + mt \tag{16-76}$$

The above expressions suggest that, under a pseudo-steady-state flowing condition, a plot of $\Delta p/q$ versus t on a Cartesian scale would yield a straight line with an intercept of b_{pss} and slope of m:

Intercept:
$$b_{pss} = 70.6 \frac{B\mu}{kh} \ln \left[\frac{4A}{1.781 C_A r_{wa}^2} \right]$$
 (16-77)

Slope:
$$m = \frac{5.615B}{A \, h \phi c_t}$$
 (16-78)

where:

 $b_{pss} = constant$ in the pseudo-steady-state (pss) equation

t = time, days

k = permeability, md

 $A = drainage area, ft^2$

q = flow rate, STB/day

B = formation volume factor, bbl/STB

 C_A = shape factor

 $c_t = total compressibility, psi^{-1}$

 $r_{wa} = apparent \ (effective) \ wellbore \ radius, \ ft$

For a gas system flowing under pseudo-steady-state conditions, Equation 6-139 in Chapter 6 describes the flow as follows:

$$\frac{m(p_i) - m(p_{wf})}{q} = \frac{\Delta m(p)}{q} = \frac{711T}{kh} \left(\ln \frac{4A}{1.781 \text{ C}_A r_{wa}^2} \right) + \left[\frac{56.54 \text{ T}}{\varphi \left(\mu_g c_g \right)_i \text{ Ah}} \right] t$$
(16-79)

and in a linear form as

$$\frac{\Delta m(p)}{q} = b_{pss} + mt \tag{16-80}$$

Similarly to the liquid system, Equation 16-79 indicates that a plot of $\Delta m(p)/q$ versus t will form a straight line with the following features:

$$\begin{split} &\text{Intecept: b}_{pss} = & \frac{711 \text{ T}}{\text{k h}} \left(\text{ ln} \frac{4\text{A}}{1.781 \text{C}_{\text{A}} \, r_{wa}^2} \right) \\ &\text{Slope: } & m = & \frac{56.54 \text{ T}}{\left(\mu_g \, c_t \right)_{:} (\varphi \, \text{hA})} = & \frac{56.54 \text{ T}}{\left(\mu_g \, c_t \right)_{:} (\text{pore volume})} \end{split}$$

where:

q = flow rate, Mscf/day

 $A = drainage area, ft^2$

 $T = temperature,\,{}^{\circ}R$

t = flow time, days

The linkage that allows for the conversion of gas-production data into equivalent constant-rate liquid data is based on the use of a new time function called **pseudo-equivalent time or normalized material balance pseudo-time,** defined as follows:

$$t_{a} = \frac{\left(\mu_{g} c_{g}\right)_{i}}{q_{t}} \int_{0}^{t} \left[\frac{q_{t}}{\overline{\mu}_{g} \overline{c}_{g}}\right] dt = \frac{\left(\mu_{g} c_{g}\right)_{i} Z_{i} G}{q_{t}} [m(\overline{p}_{i}) - m(\overline{p})]$$
(16-81)

where:

t_a = pseudo-equivalent (normalized material balance) time, days

t = time, days

G = original gas-in-place, Mscf

 $q_t = gas flow rate at time t, Mscf/day$

p = average pressure, psi

 $\mu_g = gas \ viscosity \ at \ \overline{p}, \ cp$

 \overline{c}_g = gas compressibility at \overline{p} psi⁻¹

 $\overline{m}(p) = \text{normalized gas pseudo-pressure, psi}^2/\text{cp}$

In order to perform decline-curve analysis under variable rates and pressures, the authors derived a theoretical expression for decline-curve analysis that combines the following elements:

- o Material balance relation
- o Pseudo-steady-state equation
- Normalized material balance time function, t_a

to give the following relationship:

$$\left[\frac{q_g}{\overline{m}(p_i) - \overline{m}(p_{wf})}\right] b_{pss} = \frac{1}{1 + \left(\frac{m}{b_{pss}}\right) t_a}$$
(16-82)

where $\overline{m}(p)$ is the normalized pseudo-pressure as defined by

$$\overline{m}(p_i) = \frac{\mu_{gi} Z_i}{p_i} \int_{0}^{p_i} \left[\frac{p}{\mu_g Z} \right] dp$$
 (16-83)

$$\overline{m}(p) = \frac{\mu_{gi}Z_i}{p_i} \int_{0}^{p} \left[\frac{p}{\mu_g Z} \right] dp$$
 (16-84)

and

$$m = \frac{1}{Gc_{ti}}$$
 (16-85)

$$b_{pss} = \frac{70.6 \,\mu_{gi} \,B_{gi}}{k_g h} \left[\ln \left(\frac{4A}{1.781 \,C_A \,r_{wa}^2} \right) \right] \tag{16-86}$$

where:

G = original gas in place, Mscf

 $c_{gi} = gas compressibility at p_i, psi^{-1}$

 c_{ti} = total system compressibility at P_i , psi^{-1}

 $q_g = gas \ flow \ rate, \ Mscf/day$

 $k_{g}=effective\ permeability\ to\ gas,\ md$

 $\overline{m}(p)$ = normalized pseudo-pressure, psia

 $p_i = initial \; pressure$

 $r_{wa} = \text{effective} \; (\text{apparent}) \; \text{wellbore} \; \text{radius}, \; \text{ft}$

 $B_{gi} = gas$ formation volume factor at p_i , bbl/Mscf

1283

Notice that Equation 16-83 is essentially expressed in the same dimensionless form as the Fetkovich equation (Equation 16-39), or

$$q_{Dd} = \frac{1}{1 + (t_a)_{Dd}}$$
 (16-87)

with

$$q_{Dd} = \left[\frac{q_g}{\overline{m}(p_i) - \overline{m}(p_{wf})}\right] b_{pss} \tag{16-88}$$

$$(t_a)_{Dd} = \left(\frac{m}{b_{pss}}\right) t_a \tag{16-89}$$

It must be noted that the q_{Dd} definition is now in terms of normalized pseudo-pressures, and the modified dimensionless decline time function, $(t_a)_{Dt}$, is not in terms of real time but in terms of the material balance pseudo-time. Also notice that Equation 16-89 traces the path of a harmonic decline on the Fetkovich type curve with a hyperbolic exponent of b=1.

However, there is a computational problem when applying Equation 16-82 because it requires the value of the average pressure \overline{p} , which is itself a function of G. Therefore the solution of Equation 16-83 is not direct and requires employing a numerical iterative method. The recommended solution procedure is based on a re-arranging of Equation 16-83 in the following familiar form of linear relationship:

$$\frac{\overline{m}(p_i) - \overline{m}(p)}{q_o} = b_{pss} + m t_a$$
 (16-90)

The iterative procedure for determining G and \overline{p} is shown in the following steps:

Step 1. Using the available gas properties, step up a table of Z, μ , p/Z, (p/Z μ) versus p for the gas system.

Time	р	Z	μ	p/Z	$p/(Z\mu)$
0	p _i	Z_{i}	μ_{i}	p _i /Z _i	$p_i/(Z \mu)_i$
•	•	•	•	•	•
•	•	•	•	•	•
•	•	•	•	•	•

Step 2. Plot $(p/Z\mu)$ versus p on a Cartesian scale and numerically determine the area under the curve for several values of p. Multiply each area by $(Z_i\mu_i/p_i)$ to give the normalized pseudo-pressure as follows:

$$\overline{m}(p) = \frac{\mu_{gi}Z_i}{p_i} \int_{0}^{P} \left[\frac{p}{\mu_g Z} \right] dp$$

The required calculations of this step can be performed in the following tabulated form:

р	$area = \int_{0}^{p} \left[\frac{p}{\mu_{g} Z} \right] dp$	$\overline{m}(p) = (area) \frac{\mu_{gi} Z_i}{p_i}$
0	0	0
•	•	•
•	•	•
•	•	•

- Step 3. Make plots of $\overline{m}(p)$ and p/Z versus p on a Cartesian scale.
- Step 4. Assume a value for the initial gas in place, G
- Step 5. For each production data point of G_P and t, calculate $\overline{p}/\overline{Z}$ from the gas material balance equation, Equation 16-21:

$$\frac{\overline{\overline{p}}}{\overline{Z}} = \frac{p_i}{Z_i} \left(1 - \frac{G_P}{G} \right)$$

- Step 6. From the plot generated in Step 3, enter the graph of p versus p/Z with each value of the ratio $\overline{p}\overline{Z}$ and determine the value of the corresponding average reservoir pressure \overline{p} . For each value of the average reservoir pressure \overline{p} , determine the values $\overline{m}(\overline{p})$ for each \overline{p} .
- Step 7. For each production data point, calculate t_a by applying Equation 16-82.

$$t_a = \frac{\left(\mu_g c_g\right)_i}{q_t} \frac{Z_i G}{2p_i} \left[\overline{m}(p_i) - \overline{m}(\overline{p})\right]$$

The calculation of t_a can be conveniently performed in the following tabulated form:

T	q_t	G_p	p	$\overline{m}(\overline{p})$	$t_{a} = \frac{\left(\mu_{g}c_{g}\right)_{i}}{q_{t}} \frac{Z_{i}G}{2p_{i}} \left[\overline{m}\left(p_{i}\right) - \overline{m}(\overline{p})\right]$
•	•	•	•	•	•
•	•	•	•	•	•
•	•	•	•	•	•

- Step 8. Based on the linear relationship given by Equation 16-91, plot $\left[\overline{m}(p_i) \overline{m}(\overline{p})/q_g\right] \text{ versus } t_a \text{ on a Cartesian scale and determine the slope, m.}$
- Step 9. Recalculate the initial gas in place, G, by using the value m from Step 8 and applying Equation 16-86 to give

$$G = \frac{1}{c_{ti} m}$$

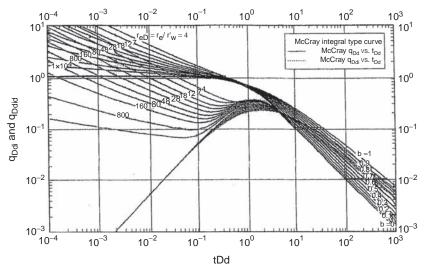


FIGURE 16-21 Palacio-Blasingame type curve.

Step 10. The new value of G from Step 9 is used for the next iteration, i. e., starting from Step 5, and this process could continue until some convergence tolerance for G is met.

Palacio and Blasingame developed a modified Fetkovich-Carter type curve, as shown in Figure 16-21, to allow the performance of constant-rate and constant-pressure gas flow solutions, the traditional Arps curve stems. To obtain a more accurate match to decline type curves than using flow-rate data alone, the authors introduced the following two complementary plotting functions:

Integral function (q_{Dd})_i

$$(q_{\mathrm{Dd}})_{i} = \frac{1}{t_{\mathrm{a}}} \int_{0}^{t_{\mathrm{a}}} \left(\frac{q_{\mathrm{g}}}{\overline{m}(p_{\mathrm{i}}) - \overline{m}(p_{\mathrm{wf}})} \right) \mathrm{d}t_{\mathrm{a}}$$
 (16-91)

Derivative of the integral function (q_{Dd})_{id}

$$(q_{Dd})_{id} = \left(\frac{-1}{t_a}\right) \frac{d}{dt_a} \left[\frac{1}{t_a} \int_{0}^{t_a} \left(\frac{q_g}{\overline{m}(p_i) - \overline{m}(p_{wf})}\right) dt_a\right]$$
(16-92)

Both functions can be easily generated by using simple numerical integration and differentiation methods.

To analyze gas-production data, the proposed method involves the following basic steps:

Step 1. Calculate the initial gas in place, G, as outlined previously.

Step 2	2. Cor	struct	the	follo	wing	table:
--------	--------	--------	-----	-------	------	--------

t	q_g	t _a	p_{wf}	$\overline{m}(p_{wf})$	$\frac{q_g}{\overline{m}\big(p_i\big) - \overline{m}\big(p_{wf}\big)}$
•	•	•	•	•	•
•	•	•	•	•	•
•	•	•	•	•	•

Plot $q_g/[\overline{m}(p_i) - \overline{m}(p)]$ versus t_a on a Cartesian scale.

Step 3. Using the well production data as tabulated and plotted in Step 2, compute the two complementary plotting functions, as given by Equations (16-92) and (16-93) as a function of t_a .

$$\begin{split} \left(q_{Dd}\right)_{i} &= \frac{1}{t_{a}} \int\limits_{0}^{ta} \left(\frac{q_{g}}{\overline{m}(p_{i}) - \overline{m}(p_{wf})}\right) dt_{a} \\ \left(q_{Dd}\right)_{id} &= \left(\frac{-1}{t_{a}}\right) \frac{d}{dt_{a}} \left[\frac{1}{t_{a}} \int\limits_{0}^{ta} \left(\frac{q_{g}}{\overline{m}(p_{i}) - \overline{m}(p_{wf})}\right) dt_{a}\right] \end{split}$$

- Step 4. Plot both functions, i.e., $(q_{Dd})_i$ and $(q_{Dd})_{id}$, versus t_a on a tracing paper so it can be laid over the type curve of Figure 16-22 for matching.
- Step 5. Establish a match point and the corresponding dimensionless radius $r_{\rm eD}$ value to confirm the final value of G and to determine other properties:

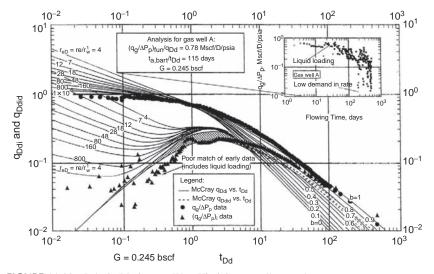


FIGURE 16-22 Palacio-Blasingame West Virginia gas well example.

$$\circ G = \frac{1}{c_{ti}} \left[\frac{t_a}{t_{Dd}} \right]_{mp} \left[\frac{(q_{Dd})_i}{q_{Dd}} \right]_{mp}$$
 (16-93)

$$\circ A = \frac{5.615 \text{ GB}_{gi}}{h \phi (1 - S_{wi})}$$

$$\begin{array}{l} \circ \quad r_{e} = \sqrt{\frac{A}{\pi}} \\ \circ \quad r_{wa} = \frac{r_{e}}{r_{eD}} \\ \circ \quad s = -\ln\left(\frac{r_{wa}}{r_{w}}\right) \\ \circ \quad k = \frac{141.2 \, B_{gi} \mu_{gi}}{h} \left[\, \ln\left(\frac{r_{e}}{r_{w}}\right) - \frac{1}{2} \right] \left[\frac{(q_{Dd})_{i}}{q_{Dd}}\right]_{mp} \end{array}$$
 (16-94)

where:

G = gas in place, Mscf

 $B_{\mathrm{gi}} = gas$ formation volume factor at p_i , bbl/Mscf

 $A = drainage area, ft^2$

s = skin factor

r_{eD} = dimensionless drainage radius

 S_{wi} = connate water saturation

The authors used Fetkovich's West Virginia gas well A, as given in Example 16-6, to demonstrate the use of the proposed type curve. The resulting fit of the data given in Example 16-6 by Palacio and and Blasingame is shown in Figure 16-22.

Mattar and Anderson's Flowing Material Balance

The flowing material balance method is a new technique that can be used to estimate the original gas in place (OGIP). The method, as introduced by Mattar and Anderson (2003), uses the concept of the normalized rate and material balance pseudo-time to crate a simple linear plot, which extrapolates to fluids in place. The method uses the available production data in a manner similar to that of Palacio and Blasingame's approach. The authors showed that for a depletion drive gas reservoir flowing under pseudo-steady-state conditions, the flow system can be described by the following equation:

$$\frac{q}{m(p_i) - m(p_{wf})} \!=\! \frac{q}{\Delta m(p)} \!=\! \left(\! \frac{-1}{G\,b_{pass}^{\setminus}} \right) Q_N + \frac{1}{b_{pass}^{\setminus}}$$

 $Q_{\scriptscriptstyle N}$ is the **normalized** cumulative production, as given by

$$Q_{N} = \frac{2q_{t} p_{i} t_{a}}{(c_{t} \mu_{i} Z_{i}) \Delta m(p)}$$

And t_a is the Blasingame normalized material balance pseudo-time, as given by

$$t_a \!=\! \frac{\left(\mu_g\,c_g\right)_i}{q_t} \! \frac{Z_i G}{2p_i} [\overline{m}(p_i) - \overline{m}(\overline{p})]$$

The authors defined b_{pss} as the inverse productivity index, in psi²/cp-MMscf, as follows:

$$b_{pss}^{\setminus} = \frac{1.417 \times 10^6 T}{k h} \left[ln \left(\frac{r_e}{r_{wa}} \right) - \frac{3}{4} \right]$$

where:

 p_i = initial pressure, psi

G = OGIP

 r_e = drainage radius, ft

 r_{wa} = apparent wellbore radius, ft

Thus, the previous expression suggests that a plot of $q/\Delta m(p)$ versus $[2qp_it_a/(c_{ti}\mu_iZ_i \Delta m(p))]$ on a Cartesian scale would produce a straight line with the following characteristics:

- x-axis intercept gives gas in place, G
- y-axis intercept gives b_{pss} Slope gives (-1/G b_{pss})

The specific steps taken in estimating G are summarized below:

- Step 1. Using the available gas properties, step up a table of Z, μ , p/Z, (p/Z μ) versus p for the gas system.
- Step 2. Plot $(p/Z\mu)$ versus p on a Cartesian scale and numerically determine the area under the curve for several values of p to give m(p) at each pressure.
- Step 3. Assume a value for the initial gas in place, G.
- Step 4. Using the assumed value of G and for each production data point of G_P at time t, calculate $\overline{p}/\overline{Z}$ from the gas material balance equation, Equation 16-21:

$$\frac{\overline{p}}{\overline{Z}} = \frac{p_i}{Z_i} \left(1 - \frac{G_P}{G} \right)$$

Step 5. For each production data point of q_t and t, calculate t_a and the normalized cumulative production Q_N:

$$t_a = \frac{\left(\mu_g c_g\right)_i}{q_t} \frac{Z_i G}{2p_i} [\overline{m}(p_i) - \overline{m}(\overline{p})]$$

$$Q_{N} \!=\! \frac{2q_{t}\,p_{i}\,t_{a}}{\left(c_{t}\,\mu_{i}\,Z_{i}\right)\Delta m(p)}$$

Step 7. The new value of G from Step 6 is used for the next iteration, i.e., Step 3, and this process could continue until some convergence tolerance for G is met.

Anash et al. Type Curves

The changes in gas properties can significantly affect reservoir performance during depletion; of utmost importance is the variation in the gas viscosity–compressibility product, $\mu_g c_g$, which was ignored by Fetkovich in his development of his type curves. Anash et al. (2000) proposed three functional forms to describe the product, $\mu_g c_t$, as a function of pressure. They conveniently expressed the pressure in a dimensionless form as generated from the gas material balance equation, to give

$$\frac{p}{Z} = \frac{p_i}{Z_i} \left(1 - \frac{G_P}{G} \right)$$

In a dimensionless form, the previous material balance equation is expressed as follows:

$$p_D = \left(1 - G_{pD}\right)$$

where:

$$p_{D} = \frac{p/Z}{p_{i}/Z_{i}}$$
 (16-95)

$$G_{PD} = \frac{G_P}{G}$$

Anash and co-authors indicated that the product $(\mu_g c_t)$ can be expressed in a **dimensionless ratio** of $(\mu_g c_t)_i/\mu_g c_t)$ as a function of the dimensionless pressure, p_D , by one of the following three forms:

a) First-order polynomial

The first form is a first-degree polynomial that is adequate in describing the product, $\mu_g c_t$, as a function of pressure at gas-reservoir pressures below 5000 psi, that is, $p_i < 5000$. The polynomial is expressed in a dimensionless form as

$$\frac{\mu_i c_{ti}}{\mu c_t} = p_D \tag{16-96}$$

where:

 $c_{ti} = total \text{ system compressibility at } p_i, psi^{-1}$

 $\mu_i = gas \ viscosity \ at \ p_i, \ cp$

b) Exponential model

The second form is adequate in describing the product, μ_g c_t , for high-pressure gas reservoirs, that is, $p_i > 8000$ psi

$$\frac{\mu_i c_{ti}}{\mu c_t} = \beta_o \exp(\beta_i p_D) \tag{16-97}$$

i) General polynomial model

A third- or fourth-degree polynomial is considered by the authors a general model that is applicable to all gas-reservoir systems with any range of pressures, as given by

$$\frac{\mu_i c_{ti}}{\mu c_t} = a_0 + a_1 p_D + a_2 p_D^2 + a_3 p_D^3 + a_4 p_D^4$$
 (16-98)

The coefficient in Equations 16-98 and 16-99, β_0 , β_1 , a_o , a_1 , etc., can be determined by plotting the dimensionless ratio [μ_i c_{ti}/μ c_t] versus p_D on a Cartesian scale, as shown in Figure 16-23, and using the least-squares regression model to determine the coefficients.

The authors also developed the following fundamental form of the stabilized gas flow equation:

$$\frac{dG_P}{dt} = q_g = \frac{J_g}{c_{ti}} \int_{p_{\text{D,D}}}^{p_D} \left[\frac{\mu_i c_{ti}}{\mu c_t} \right] dp_D$$

with the dimensionless bottom-hole flowing pressure defined as follows:

$$p_{wD} = \frac{p_{wf}/Z_{wf}}{p_i/Z_i}$$

where:

 $q_g = gas flow rate, scf/day$

 $p_{\rm wf} = flowing \ pressure, \, psia$

 $Z_{\mathrm{wf}} = \mathrm{gas} \; \mathrm{deviation} \; \mathrm{factor} \; \mathrm{at} \; p_{\mathrm{wf}}$

 $J_g = productivity index, scf/day, psia$

Anash et al. presented their solutions in a type-curve format in terms of a set of the familiar dimensionless variables, q_{Dd} , t_{Dd} , r_{eD} , and a newly introduced correlating parameter, β , that is a function of the dimensionless pressure. They presented three type-curve sets, as shown in Figures 16-24 through 16-26, one for each of the functional forms selected to describe the product μc_t (i.e., first-order polynomial, exponential model, or general polynomial).

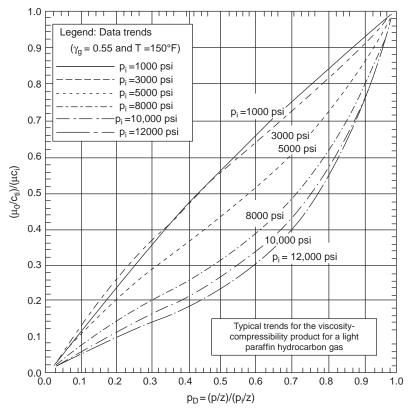


FIGURE 16-23 Typical distribution of the viscosity-compressibility function (*After Anash et al.*, 2000).

The methodology of employing the Anash et al. type curve is summarized in the following steps:

Step 1. Using the available gas properties, prepare a plot of $(\mu_i \, c_{ti} / \, \mu \, c_t)$ versus p_D , where

$$p_D = \frac{p/Z}{p_i/Z_i}$$

- Step 2. From the generated plot; select the appropriate functional form that describes the resulting curve:
 - o First-order polynomial

$$\frac{\mu_i c_{ti}}{\mu c_t} = p_D$$

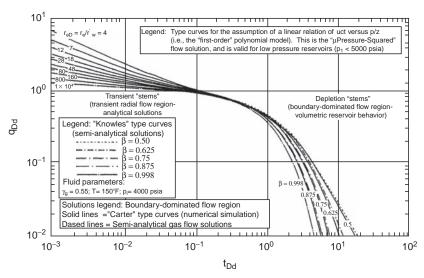


FIGURE 16-24 "First-order" polynominal solution for real-gas flow under boundary- dominated flow conditions. Solution assumes a μ c_t profile that is linear with P_D (*Permission to copy by the SPE*, 2000).

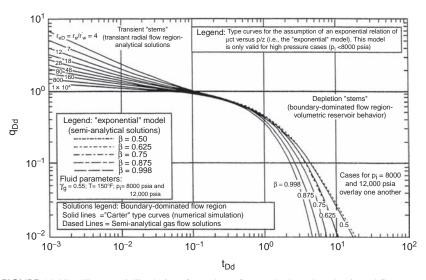


FIGURE 16-25 "Exponential" solutions for real-gas flow under boundary-dominated flow conditions (*Permission to copy by the SPE, 2000*).

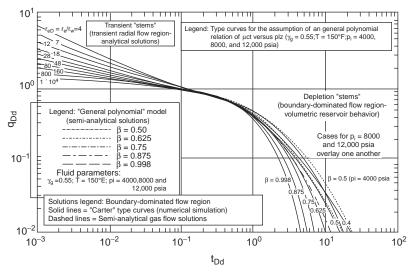


FIGURE 16-26 "General polynomial" solution for real-gas flow under boundary-dominated flow conditions (*Permission to copy by the SPE*, 2000).

Exponential model

$$\frac{\mu_i c_{ti}}{\mu c_t} = \beta_o \exp(\beta_1 p_D)$$

General polynomial model

$$\frac{\mu_i c_{ti}}{\mu c_t} = a_o + a_1 p_D + a_2 p_D^2 + a_3 p_D^3 + a_4 p_D^4$$

Use a regression model (i.e., least-squares) to determine the coefficient of the selected functional form that adequately describes ($\mu i c_{ti}/\mu ct$) versus p_D .

- Step 3. Plot the historical flow rate, q_g , versus time, t on a log-log scale with the same logarithmic cycles as the one given by the selected type curves (i.e., Figures 16-24 through 16-26).
- Step 4. Using the type-curve matching technique described previously, select a match point and record
 - \circ $(q_g)_{mp}$ and $(q_{Dd})_{mp}$
 - \circ (t)_{mp} and (t_{Dd})_{mp}
 - \circ $(r_{ed})_{mp}$
- Step 5. Calculate the dimensionless pressure p_{wD} using the bottom-hole flowing pressure,

$$p_{wD} = \frac{p_{wf}/Z_{wf}}{p_i/Z_i}$$
 (16-99)

- Step 6. Depending on the selected functional form in Step 2, calculate the constant α for the selected functional model:
 - o For the first-order polynomial

$$\alpha = \frac{1}{2} \left(1 - p_{w_D}^2 \right) \tag{16-100}$$

o For the exponential model

$$\alpha = \frac{\beta_o}{\beta_1} \left[\exp(\beta_1) - \exp(\beta_1 p_{wD}) \right]$$
 (16-101)

where β_0 and β_1 are the coefficients of the exponential model.

 For the polynomial function (assuming a fourth-degree polynomial)

$$\alpha = A_0 + A_1 + A_2 + A_3 + A_4 \tag{16-102}$$

where:

$$\begin{split} A_o &= -\left(A_1 p_{wD} + A_2 p_{wD}^2 + A_3 p_{wD}^3 + A_4 p_{wD}^4\right) \\ A_1 &= a_o \\ A_2 &= \frac{a_1}{2} \\ A_3 &= \frac{a_2}{3} \\ A_4 &= \frac{a_3}{4} s \end{split}$$

Step 7. Calculate the well **productivity index**, J_g , in scf/day – psia, by using the **flow-rate match point** and the constant α of Step 6 in the following relation:

$$J_g = \frac{C_{ti}}{\alpha} \left(\frac{q_g}{q_{Dd}} \right)_{mp} \tag{16-103}$$

Step 8. Estimate the OGIP, in scf, from the time match point:

$$G = \frac{J_g}{C_{ti}} \left(\frac{t}{t_{Dd}} \right)_{mp} \tag{16-104}$$

Step 9. Calculate the reservoir drainage area, A, in ft², from the following expression:

$$A = \frac{5.615B_{gi}G}{\phi h (1 - S_{wi})}$$
 (16-105)

where:

 $A = drainage area, ft^2$

 $B_{gi} = gas$ formation volume factor at p_i , bbl/scf

 $S_{wi} = connate$ water saturation

Step 10. Calculate the permeability, k, in md, from the match curve of the dimensionless drainage radius, r_{eD} :

$$k = \frac{141.2\mu_{i}B_{gi}J_{g}}{h} \left(ln[r_{eD}]_{mp} - \frac{1}{2} \right)$$
 (16-106)

Step 11. Calculate the skin factor from the following relationships:

Drainage radius
$$r_e = \sqrt{\frac{A}{\pi}}$$
 (16-107)

Apparent wellbore radius
$$r_{wa} = \frac{r_e}{(r_{eD})_{mp}}$$
 (16-108)

Skin factor
$$s = -\ln\left(\frac{r_{wa}}{r_{w}}\right)$$
 (16-109)

Example 16-10

The West Virginia gas well, A, is a vertical gas well that has been hydraulically fractured and is undergoing depletion. The production data were presented by Fetkovich (1980) and used in Example 16-6. A summary of the reservoir and fluid properties is given below:

$$\begin{split} r_w &= 0.354 \text{ ft} \\ h &= 70 \text{ ft} \\ \varphi &= 0.06 \\ T &= 160 ^{\circ} F \\ s &= 5.17 \\ k &= 0.07 \text{ md} \\ \gamma_g &= 0.57 \\ B_{gi} &= 0.00071 \text{ bb1/scf} \\ \mu_{gi} &= 0.0225 \text{ cp} \\ c_{ti} &= 0.000184 \text{ psi}^{-1} \\ p_i &= 4175 \text{ psia} \\ p_{wf} &= 710 \text{ psia} \\ \alpha &= 0.4855 \text{ (first-order polynomial)} \\ S_{wi} &= 0.35 \end{split}$$

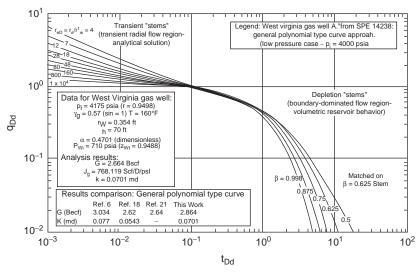


FIGURE 16-27 Type curve analysis of West Virginia gas well "A" (SPE 14238). "General polynomial" type curve analysis approach (*Permission to copy by the SPE*, 2000).

Solution

Step 1. Figure 16-27 shows the type-curve match of the production data with that of Figure 16-24, to give:

$$(q_{Dd})_{mp} = 1.0$$

 $(q_g)_{mp} = 1.98 \times 10^6 \text{scf/day}$
 $(t_{Dd})_{mp} = 1.0$
 $(t)_{mp} = 695 \text{ days}$
 $(r_{eD})_{mp} = 28$

Step 2. Calculate the productivity index from Equation 16-104:

$$\begin{split} J_g = & \frac{C_{ti}}{\alpha} \left(\frac{q_g}{q_{Dd}} \right)_{mp} \\ J_g = & \frac{0.000184}{0.4855} \left(\frac{1.98 \times 10^6}{1.0} \right) = 743.758 \text{ scf/day} - psi \end{split}$$

Step 3. Solve from G by applying Equation 16-105:

$$G = \frac{J_g}{C_{ti}} \left(\frac{t}{t_{Dd}}\right)_{mp}$$

$$G = \frac{743.758}{0.0001824} \left(\frac{695}{1.0}\right) = 2.834 \,\beta scf$$

Step 4. Calculate the drainage area from Equation 16-106:

$$\begin{split} A = & \frac{5.615 B_{gi} G}{\varphi \, h (1 - S_{wi})} \\ A = & \frac{5.615 (0.00071) \left(2.834 \times 10^9\right)}{(0.06) (70) (1 - 0.35)} = 4.1398 \times 10^6 \, ft^2 = 95 \, acres \end{split}$$

Step 5. Compute the permeability from the match on the $r_{eD} = 28$ transient stem by using Equation 16-107:

$$k = \frac{(141.2)(0.0225)(0.00071) (743.76)}{70} \left(\ln{(28)} - \frac{1}{2} \right)$$

= 0.0679 md

Step 6. Calculate the skin factor by applying Equations 16-108 and 16-109:

$$\begin{split} r_e &= \sqrt{\frac{A}{\pi}} = \sqrt{\frac{4.1398 \times 10^6}{\pi}} = 1147.9 \, \text{ft} \\ r_{wa} &= \frac{r_e}{\left(r_{eD}\right)_{mp}} = \frac{1147.9}{28} = 40.997 \, \, \text{ft} \\ s &= -\ln\left(\frac{r_{wa}}{r_w}\right) = -\ln\left(\frac{40.997}{0.354}\right) = -4.752 \end{split}$$

Decline-Curve Analysis for Fractured Wells

A fracture is defined as a single crack initiated from the wellbore by hydraulic fracturing. It should be noted that fractures are different from "fissures," which are the formation of natural fractures. Hydraulically induced fractures are usually vertical, but can be horizontal if the formation is less than about 3000 ft deep. Vertical fractures are characterized by the following properties:

- Fracture half-length x_f, in ft
- $\circ~$ Dimensionless radius $r_{eD},$ where $r_{eD}=r_{e}\!/x_{f}$
- Fracture height h_f, which is often assumed equal to the formation thickness, in ft
- Fracture permeability k_f, in md
- o Fracture width w_f, in ft
- Fracture conductivity F_C , where $F_C = k_f w_f$

The analysis of fractured-well tests deals with the identification of well and reservoir variables that would have an impact on future well performance. However, fractured wells are substantially more complicated. The well-penetrating fracture has unknown geometric features, that is, x_f , w_f , and h_f , and unknown conductivity properties.

Many authors have proposed three transient flow models to consider when analyzing transient pressure data from vertically fractured wells; these are as follows:

- o Infinite-conductivity vertical fractures
- Finite-conductivity vertical fractures
- Uniform-flux fractures

Description of the these three types of fractures are as follows:

Infinite-Conductivity Vertical Fractures

These fractures are created by conventional hydraulic fracturing and characterized by a very high conductivity, which, for all practical purposes, can be considered infinite. In this case, the fracture acts similarly to a large-diameter pipe with *infinite permeability* and, therefore, there is essentially no pressure drop from the tip of the fracture to the wellbore, that is, no pressure loss in the fracture. This model assumes that the flow into the wellbore is only through the fracture and exhibits three flow periods:

- o Fracture linear flow period
- o Formation linear flow period
- o Infinite-acting pseudo-radial flow period

Several specialized plots are used to identify the start and end of each flow period. For example, an early time log-log plot of Δp versus Δt will exhibit a straight line of half-unit slope. These flow periods associated with infinite conductivity fractures and the diagnostic specialized plots will be discussed later in this section.

Finite-Conductivity Vertical Fractures

These are very long fractures created by massive hydraulic fracture (MHF). These types of fractures need large quantities of propping agent to maintain them open, and, as a result, the fracture permeability, k_f is lower than that of the infinite-conductivity fractures. These finite-conductivity vertical fractures are characterized by measurable pressure drops in the fracture and, therefore, exhibit unique pressure responses during testing of hydraulically fractured wells. The transient pressure behavior for this system can include the following four sequence flow periods (to be discussed later):

- o Initially, linear flow within the fracture
- o Next, bilinear flow
- o Then, linear flow in the formation
- And eventually, infinite acting pseudo-radial flow

Uniform-Flux Fractures

A uniform flux fracture is one in which the reservoir fluid-flow rate from the formation into the fracture is uniform along the entire fracture length. This model is similar to the infinite-conductivity vertical fracture in several aspects. The difference between these two systems occurs at the boundary of the fracture. The system is characterized by a variable pressure along the fracture and exhibits essentially two flow periods:

- Linear flow
- o Infinite-acting pseudo-radial flow

Except for highly propped and conductive fractures, it is thought that the uniform-influx fracture theory better represents reality than the infinite-conductivity fracture; however; the difference between the two is rather small.

The fracture has a much greater permeability than the formation it penetrates; hence, it influences the pressure response of a well test significantly. The general solution for the pressure behavior in a reservoir is expressed in terms of dimensionless variables. The following dimensionless groups are used when analyzing pressure transient data in a hydraulically fractured well:

Conductivity group:
$$F_{CD} = \frac{k_f w_f}{k x_f} = \frac{F_C}{k x_f}$$

Fracture group:
$$r_{eD} = \frac{r_e}{x_f}$$

where:

 x_f = fracture half-length, ft

 w_f = fracture width, ft

 k_f = fracture permeability, md

k = pre-frac formation permeability, md

 F_C = fracture conductivity, md-ft

 F_{CD} = dimensionless fracture conductivity

Pratikno, Rushing, and Blasingame (2003) developed a new set of type curves specifically for finite-conductivity vertically fractured wells centered in bounded circular reservoirs. The authors used analytical solutions to develop these type curves and to establish a relation for the decline variables.

Recall that the general dimensionless pressure equation for a bounded reservoir during pseudo-steady-state flow is given by Equation 6-137:

$$p_D = 2\pi t_{DA} + \frac{1}{2} \left[\ln \left(\frac{A}{r_w^2} \right) \right] + \frac{1}{2} \left[\ln \left(\frac{2.2458}{C_A} \right) \right] + s$$

with the dimensionless time based on the wellbore radius, t_D , or drainage area, t_{DA} , as given by Equations 6-87 and 6-87a:

$$\begin{split} t_D = & \frac{0.0002637 \, kt}{\varphi \, \mu c_t \, r_w^2} \\ t_{DA} = & \frac{0.0002637 \, kt}{\varphi \, \mu c_t \, A} = t_A \left(\frac{r_w^2}{A}\right) \end{split}$$

The authors adopted the last form and suggested that, for a well producing under pseudo-steady-state at a constant rate with a finite-conductivity fracture in a circular reservoir, the dimensionless pressure drop can be expressed as follows:

$$p_D = 2\pi t_{DA} + b_{Doss}$$

or

$$b_{Dpss} = p_D - 2\pi t_{DA}$$

where the term b_{Dpss} is the dimensionless pseudo-steady-state constant that is independent of time; however, b_{Dpss} is a function of

- the dimensionless radius, r_{eD}, and
- the dimensionless fracture conductivity, F_{CD}

The authors note that, during pseudo-steady flow, the equation describing the flow during this period yields constant values for given values of r_{eD} and F_{CD} that are closely given by the following relationship:

$$b_{Dpss} = \ln{(r_{eD})} - 0.049298 + \frac{0.43464}{r_{eD}^2} + \frac{a_1 + a_2 u + a_3 u^2 + a_4 u^3 + a_5 u^4}{1 + b_1 u + b_2 u^2 + b_3 u^3 + b_4 u^4}$$

with

$$\begin{array}{ll} u = \, \ln{(F_{CD})} \\ \text{where} & a_1 = 0.93626800 & b_1 = -0.38553900 \\ a_2 = -1.0048900 & b_2 = -0.06988650 \\ a_3 = 0.31973300 & b_3 = -0.04846530 \\ a_4 = -0.0423532 & b_4 = -0.00813558 \\ a_5 = 0.00221799 \end{array}$$

Based on the above equations, Pratikno et al. (2003) used Palacio and Blasingame's previously defined functions (i.e., t_a , $(q_{Dd})_i$, and $(q_{Dd})_{id}$) and the parameters r_{eD} and F_{CD} to generate a set of decline curves for a sequence of 13 values for F_{CD} with a sampling of $r_{eD}=2$, 3, 4, 5, 10, 20, 30, 40, 50, 100, 200, 300, 400, 500, and 1000. Type curves for F_{CD} of 0.1, 1, 10, 100, and 1000 are shown in Figures 16-28 through 16-32.

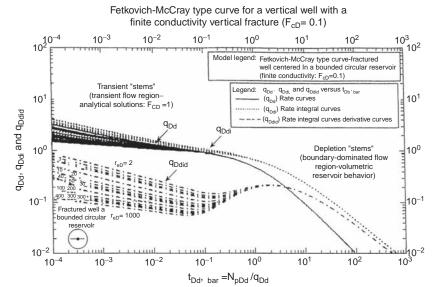


FIGURE 16-28 Fetkovich-McCray decline type curve—rate versus material balance time format for a well with a finite conductivity vertical fracture ($F_{cD}=0.1$) (*Permission to copy by the SPE, 2003*).

Fetkovich-McCray type curve for a vertical well with a

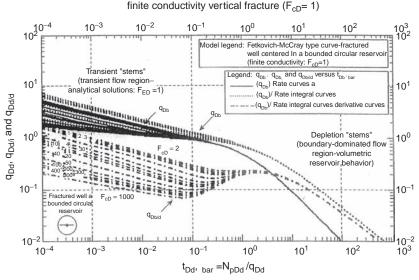


FIGURE 16-29 Fetkovich-McCray decline type curve—rate versus material balance time format for a well with a finite conductivity vertical fracture ($F_{cD}=1$) (*Permission to copy by the SPE, 2003*).

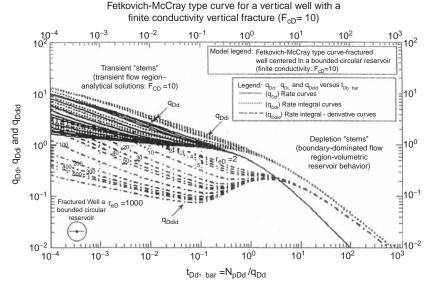


FIGURE 16-30 Fetkovich-McCray decline type curve—rate versus material balance time format for a well with a finite conductivity vertical fracture ($F_{cD} = 10$) (*Permission to copy by the SPE*, 2003).

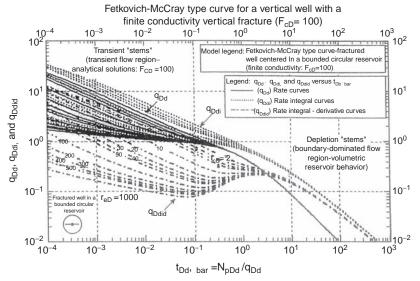


FIGURE 16-31 Fetkovich-McCray decline type curve-rate versus material balance time format for a well with a finite conductivity vertical fracture (F_{cD} =100) (*Permission to copy by the SPE*, 2003).

finite conductivity vertical fracture (F_{cD}=1000) 1020-4 $10^{3}_{10^{2}}$ 10^{-3} 10^{-2} 10^{-1} 10⁰ Transient "stem Model Legend: Fetkovich-McCray type curve-fractured (transient flow region well centered In a bounded circular rese alytical solution: F_{cD}=1000) (finite conductivity: F_{cD}=1000) q_{Dd'} q_{Ddi} and q_{Ddid} versus t_{Dd' bai} 10¹ 10¹ (q_{Dd}) Rate curves (q_{Ddi}) Rate integral curves q_{Dd}, q_{Ddi}, and q_{Ddid} (q_{Ddid}) Rate integral-derivative curves 10⁰ 10⁰ (boundary-dominated flow region-volumetric reservoir behavior) 10^{-1} 10^{-1} 10^{-2} 10^{-2} 10 10¹ t_{Dd} , $bar = N_{pDd}/q_{Dd}$

Fetkovich-McCray type curve for a vertical well with a

FIGURE 16-32 Fetkovich-McCray decline type curve—rate versus material balance time format for a well with a finite conductivity vertical fracture ($F_{cD} = 1000$) (*Permission to copy by the SPE, 2003*).

The authors recommend the following type-curve matching procedure, which is similar to the methodology used in applying Palacio and Blasingame's type curve:

- Step 1. Calculate the dimensionless fracture conductivity, F_{CD} , and the fracture half-length, x_f .
- Step 2. Assemble the available well data in terms of bottom-hole pressure and the flow rate, q_t (in STB/day for oil or Mscf/day for gas) as a function of time. Calculate the **material balance pseudotime**, t_a, for *each given data point* by using the following equations:

For oil:
$$t_a = \frac{N_P}{q_t}$$

$$For \, gas: \ \ \, t_a = \frac{\left(\mu_g c_g\right)}{q_t} \frac{Z_i \, G}{2p_i} [\overline{m}(p_i) - \overline{m}(\overline{p})]$$

where $\overline{m}(p_i)$ and $\overline{m}(p)$ are the normalized pseudo-pressures, as defined by Equations 16-84 and 16-85:

$$\overline{m}(p_i) = \frac{\mu_{gi}Z_i}{p_i} \int_{0}^{P_i} \left[\frac{p}{\mu_g Z} \right] dp$$

$$\overline{m}(p) = \frac{\mu_{gi}Z_i}{p_i} \int_{0}^{P} \left[\frac{p}{\mu_g Z} \right] dp$$

Notice that the GOIP must be calculated iteratively, as illustrated previously by Palacio and Blasingame (1993).

- Step 3. Using the well-production data tabulated and plotted in Step 2, compute the following three complementary plotting functions:
 - Pressure drop normalized rate, q_{Dd}
 - Pressure drop normalized rate integral function, (q_{Dd})_i
 - Pressure drop normalized rate integral–derivative function, (q_{Dd})_{id}

For gas:

$$\begin{split} q_{Dd} = & \frac{q_g}{\overline{m}(p_i) - \overline{m}(p_{wf})} \\ (q_{Dd})_i = & \frac{1}{t_a} \int\limits_0^{ta} \left(\frac{q_g}{\overline{m}(p_i) - \overline{m}(p_{wf})} \right) dt_a \\ (q_{Dd})_{id} = & \left(\frac{-1}{t_a} \right) \frac{d}{dt_a} \left[\frac{1}{t_a} \int\limits_0^{ta} \left(\frac{q_g}{\overline{m}(p_i) - \overline{m}(p_{wf})} \right) dt_a \right] \end{split}$$

o For oil:

$$\begin{split} q_{Dd} &= \frac{q_o}{p_i - p_{wf}} \\ (q_{Dd}) &= \frac{1}{t_a} \int\limits_0^{ta} \left(\frac{q_o}{p_i - p_{wf}} \right) dt_a \\ (q_{Dd}) &= \left(\frac{-1}{t_a} \right) \frac{d}{dt_a} \left[\frac{1}{t_a} \int\limits_0^{ta} \left(\frac{q_o}{p_i - p_{wf}} \right) dt_a \right] \end{split}$$

- Step 4. Plot the three gas or oil functions, q_{Dd} , $(q_{Dd})_i$, and $(q_{Dd})_{id}$, versus t_a on a tracing paper so that it can be laid over the type curve with the appropriate value of F_{CD} .
- Step 5. Establish a match point for each of the three functions $(q_{Dd}, (q_{Dd})_i$, and $(q_{Dd})_{id}$). Once a match is obtained, record the time and rate match points as well as the dimensionless radius value, r_{eD} :

- a) Rate-axis match point Any $(q/\Delta p)_{MP} (q_{Dd})_{MP}$ pair
- **b)** Time-axis match point Any $(\bar{t})_{MP} (t_{Dd})_{MP}$ pair
- c) Transient flow stem Select the $(q/\Delta p)$, $(q/\Delta p)_i$ and $(q/\Delta p)_{id}$ functions that best match the transient data stem and record r_{eD}

Step 6. Solve for b_{Dpss} by using the values of F_{CD} and r_{eD} :

$$u = ln(FcD)$$

$$b_{Dpss} = \ ln\left(r_{eD}\right) - 0.049298 + \frac{0.43464}{r_{eD}^2} + \frac{a_1 + a_2u + a_3u^2 + a_4u^3 + a_5u^4}{1 + b_1u + b_2u^2 + b_3u^3 + b_4u^4}$$

Step 7. Using the results of the match point, estimate the following reservoir properties:

$$\begin{split} & \text{For gas}: \quad G = \frac{1}{c_{ti}} \left[\frac{t_a}{t_{Dd}} \right]_{mp} \left[\left(\frac{q_g/\Delta m(\overline{p})}{q_{Dp}} \right)_{mp} \\ & k_g = \frac{141.2B_{gi} \, \mu_{gi}}{h} \left[\frac{(q_g/\Delta m(\overline{p})_{MP})}{(q_{Dd})_{MP}} \right] b_{Dpss} \\ & A = \frac{5.615 \, G \, B_{gi}}{h \, \varphi(1 - S_{wi})} \\ & r_e = \sqrt{\frac{A}{\pi}} \\ & \text{For oil}: \quad N = \frac{1}{c_t} \left[\frac{t_a}{t_{Dd}} \right]_{mp} \left[\frac{(q_o/\Delta p)_i}{q_{Dp}} \right]_{mp} \\ & k_o = \frac{141.2B_{oi} \, \mu_{goi}}{h} \left[\frac{(q_o/\Delta p)_{MP}}{(q_{Dd})_{MP}} \right] b_{Dpss} \\ & A = \frac{5.615 \, N \, B_{oi}}{h \, \varphi(1 - S_{wi})} \\ & r_e = \sqrt{\frac{A}{\pi}} \end{split}$$

Where:

G = gas in place, Mscf

N = oil in place, STB

 $B_{gi} = gas$ formation volume factor at p_i , bbl/Mscf

 $A = drainage area, ft^2$

r_e = drainage radius, ft

 $S_{\mathrm{wi}} = \text{connate water saturation}$

Step 8. Calculate the fracture half-length, x_f , and compare with Step 1:

$$x_f = \frac{r_e}{r_{eD}}$$

Example 16-11

A Texas field vertical gas well has been hydraulically fractured and is undergoing depletion. A summary of the reservoir and fluid properties is as follows:

$$\begin{split} r_w &= 0.333 \, \text{ft} \\ h &= 170 \, \text{ft} \\ \varphi &= 0.088 \\ T &= 300 \, ^{\circ} F \\ \gamma_g &= 0.70 \\ B_{gi} &= 0.5498 \, \text{bbl/Mscf} \\ \mu_{gi} &= 0.0361 \, \text{cp} \\ c_{ti} &= 5.1032 \, 180 \, 10^{-5} \, \text{psi}^{-1} \\ p_i &= 9330 \, \text{psia} \\ p_{wf} &= 710 \, \text{psia} \\ S_{wi} &= 0.131 \\ F_{CD} &= 5.0 \end{split}$$

Figure 16-33 shows the type-curve match for $F_{CD} = 5$, with the matching points:

$$\begin{split} (q_{Dd})_{mp} &= 1.0 \\ \left[(q_g/\Delta m(\overline{p}) \right]_{mp} &= 0.89\,\text{Mscf/psi} \\ (t_{Dd})_{mp} &= 1.0 \\ (t_a)_{mp} &= 58\,\text{days} \\ (r_{eD})_{mp} &= 2.0 \end{split}$$

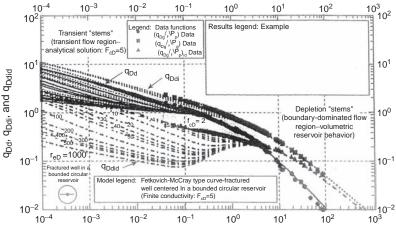
Perform type-curve analysis on this gas well.

Solution

Step 1. Solve for b_{Dpss} by using the values of F_{CD} and r_{eD} :

$$\begin{split} u &= \ ln(F_{CD}) = \ ln(5)1.60944 \\ b_{Dpss} &= \ ln(r_{eD}) - 0.049298 + \frac{0.43464}{r_{eD}^2} + \frac{a_1 + a_2 \, u + a_3 u^2 + a_4 u^3 + a_5 \, u^4}{1 + b_1 \, u + b_2 \, u^2 + b_3 \, u^2 + b_3 u^3 + b_4 u^4} \\ b_{Dpss} &= \ ln(2) - 0.049298 + \frac{0.43464}{2^2} + \frac{a_1 + a_2 \, u + a_3 u^2 + a_4 u^3 + a_5 \, u^4}{1 + b_1 \, u + b_2 \, u^2 + b_3 \, u^2 + b_3 u^3 + b_4 u^4} = 1.00222 \end{split}$$

Fetkovich-McCray type curve for a vertical well with a finite conductivity vertical fracture (F_{cD} = 5) [example 1-low permeability/high pressure gas reservoir (Texas)]



Material balance pseudotime function, days [G=1.0 BSCF (forced)]

FIGURE 16-33 Match of production data for Example 1 on the Fetkovich-McCray decline type curve (pseudopressure drop normalized rate versus material balance time format) for a well with a finite conductivity vertical fracture ($Fc_D=5$) (*Permission to copy the SPE*, 2003).

Step 2. Using the results of the match point, estimate the following reservoir properties:

$$\begin{split} G &= \frac{1}{c_{ti}} \left[\frac{t_a}{t_{Dd}} \right]_{mp} \left[\frac{(q_g/\Delta m(\overline{p})}{q_{Dd}} \right]_{mp} \\ G &= \frac{1}{5.1032 \times 10^{-5}} \left[\frac{58}{1.0} \right]_{mp} \left[\frac{0.89}{1.} \right] = 1.012 \times 10^6 \, \text{MMscf} \\ k_g &= \frac{141.2 \, B_{gi} \, \mu_{gi}}{h} \left[\frac{(q_g/\Delta m(\overline{p})_{MP})_{MP}}{(q_{Dd})_{MP}} \right] b_{Dpss} \\ k_g &= \frac{141.2(0.5498)(0.0361)}{170} \left[\frac{0.89}{1.0} \right] 1.00222 = 0.015 \, \text{md} \\ A &= \frac{5.615 \, G \, B_{gi}}{h \, \varphi \, (1 - S_{wi})} \\ A &= \frac{5.615 \, (1.012 \times 10^6)(0.5498)}{(170)(0.088)(1 - 0.131)} = 240,195 \, \text{ft}^2 = 5.51 \, \text{acres} \\ r_e &= \sqrt{\frac{A}{\pi}} = \sqrt{\frac{2401195}{\pi}} = 277 \, \text{ft} \end{split}$$

Step 3. Calculate the fracture half-length, x_f, and compare with Step 1:

$$x_f = \frac{r_e}{r_{eD}} = \frac{277}{2} = 138 \text{ ft}$$

PROBLEMS

1. A gas well has the following production history:

Date	Time, months	q _t , MMscf/month
1/1/2000	0	1,017
2/1/2000	1	978
3/1/2000	2	941
4/1/2000	3	905
5/1/2000	4	874
6/1/2000	5	839
7/1/2000	6	809
8/1/2000	7	778
9/1/2000	8	747
10/1/2000	9	722
11/1/2000	10	691
12/1/2000	11	667
1/1/2001	12	641

- a) the first six months of the production history data to determine the coefficient of the decline-curve equation.
- **b)** predict flow rates and cumulative gas production from August 1, 2000 through January 1, 2001.
- c) Assuming that the economic limit is 20 MMscf/month, estimate the time to reach the economic limit and the corresponding cumulative gas production.
- 2. The volumetric calculations on a gas well show that the ultimate recoverable Reserves, G_{pa}, are 18 MMMscf of gas. By analogy with other wells in the area, the following data are assigned to the well:
 - o Exponential decline
 - Allowable (restricted) production rate = 425 MMscf/month
 - Economic limit = 20 MMscf/month
 - \circ Nominal decline rate = 0.034 month⁻¹

Calculate the yearly production performance of the well.

3. The following data are available on a gas well's production:

$$p_i = 4100 \text{ psia}$$

 $\phi = 0.10$
 $p_{wf} = 400 \text{ psi}$
 $S_{wi} = 0.30$
 $T = 600 \text{ R}$
 $\gamma_g = 0.65$
 $h = 40 \text{ ft}$

Time, days	q _t , MMscf/day
0.7874	5.146
6.324	2.108
12.71	1.6306
25.358	1.2958
50.778	1.054
101.556	0.8742
248	0.6634
496	0.49042
992	0.30566
1240	0.24924
1860	0.15996
3100	0.07874
6200	0.02232

Calculate the GOIP and the drainage area.

REFERENCES

- Agarwal, R.G., Al-Hussainy, R., Ramey, H.J., 1970. An investigation of wellbore storage and skin effect in unsteady liquid flow. SPE J. 1970, 279–290.
- Agarwal, R.G., Gardner, D.C., Kleinsteiber, S.W., Fussell, D.D., 1998. In: Analyzing well production data using combined type curve and decline curve analysis concepts. SPE 49222, SPE Annual Technical Conference and Exhibition, New Orleans, LA, September.
- Anash, J., Blasingame, T.A., Knowles, R.S., 2000. A semi-analytic (p/z) rate-time relation for the analysis and prediction of gas well performance. (see reference 3). SPE Reserv. Eval. Eng. 3(6).
- Anash, J., Blasingame, T.A., Knowles, R.S., 1996. In: A semi-analytic (p/z) rate-time relation for the analysis and prediction of gas well performance. SPE 35268, SPE Mid-Continent Gas Symposium, Amarillo, TX, April.
- Arps, J.J., 1945. Analysis of decline curves. Trans. AIME 160, 228-231.
- Begland, T., Whitehead, W., 1989. Depletion performance of volumetric high-pressured gas reservoirs. SPE Reserv. Eng. 279–282.
- Blasingame, T.A., Lee, W.J., 1986. In: Variable-rate reservoir limits testing. SPE 15028, SPE Permian Basin Oil & Gas Recovery Conference, Midland, TX, March.
- Blasingame, T.A., Lee, W.J., 1988. In: The variable-rate reservoir limits testing of gas wells. SPE 17708, SPE Gas Technology Symposium, Dallas, TX, June.
- Blasingame, T.A., McCray, T.L., Lee, W.J., 1991. In: Decline curve analysis for variable pressure drop/variable flowrate systems. SPE 21513, SPE Gas Technology Symposium, Houston, TX, January.
- Carter, R., 1985. Type curves for finite radial and linear flow system. SPE J. 25, 719–728.
- Chen, H.-Y., Teufel, L.W., 2000. In: A new rate-time type curve for analysis of tight-gas linear and radial flows. SPE 63094, 2000 SPE Annual Technical Conference & Exhibition, Dallas, TX, October.
- Chen, H.-Y., Teufel, L.W., 2002. In: Estimating gas decline exponent before decline curve analysis. SPE 75693, SPE Gas Technology Symposium, Calgary, Alberta, Canada, April.
- Cox, S.A., Gilbert, J.V., Sutton, R.P., Stoltz, R.P., 2002. In: Reserve analysis for tight gas. SPE 78695, Eastern Regional Meeting, Lexington, KY, October.

- Doublet, L.E., Blasingame, T.A., Pande, P.K., McCollum, T.J., 1994. In: Decline curve analysis using type curves—analysis of oil well production data using material balance time: application to field cases. SPE 28688, 1994 Petroleum Conference & Exhibition of Mexico, Veracruz, Mexico, October.
- Earlougher Jr., R.C., 1975. Advances in well test analysis. SPE of AIME 5, 1977, Theory and Practice of the Testing of Gas Wells. third ed. Energy Resources Conservation Board, Calgary.
- Engler, T.W., 2000. In: A new approach to gas material balance in tight gas reservoirs. SPE 62883, 2000 APE Annual Tech Conference and Exhibition, Dallas, TX, October.
- Fetkovich, M.J., 1975. In: Multipoint testing of gas wells. SPE Mid-Continent Section Continuing Education Course of Well Test Analysis, March 17.
- Fetkovich, M.J., 1980. Decline curve analysis using type curves. SPE 4629, SPE J.
- Fetkovich, E.J., Fetkovich, M.J., Fetkovich, M.D., 1996. Useful concepts for decline curve forecasting, reserve estimation, and analysis. SPE Reserv. Eng.
- Fetkovich, M.D., Fetkovich, M.J., Thomas, L.K., Guerrero, E.T., 1985. In: Oil and gas relative permeabilities determined from rate-time performance data. SPE 15431, SPE 61st Annual Tech Conference & Exhibition, New Orleans, LA, October.
- Fetkovich, M.J., Vienot, M.E., Bradley, M.D., Kiesow, U.G., 1987. Decline curve analysis using type curves: case histories. SPE 13169SPE Form. Eval.
- Fetkovich, M.J., Vienot, M.E., Johnson, R.D., Bowman, B.A., 1985. In: Case study of a low-permeability volatile oil field using individual-well advanced decline curve analysis. SPE 14237, SPE 60th Annual Tech Conference & Exhibition, Las Vegas, NV, September.
- Gentry, R.W., 1972. Decline curve analysis. J. Pet. Technol. 38-42.
- Ikoku, C., 1984. Natural Gas Reservoir Engineering. John Wiley & Sons, Inc.
- Jeimert, T.A., 1993. In: Theory and application of polynomial type curves. SPE 25876, SPE Rocky Mountain Regional/Low Permeability Reservoirs Symposium, Denver, CO, April.
- Lee, J., 1982. Well Testing. Society of Petroleum Engineers of AIME, Dallas, TX.
- Lord, M.E., Collins, R.E., 1991. In: Detecting compartmented gas reservoirs through production performance. SPE 22941, SPE 66th Annual Technical Conference & Exhibition, Dallas, TX, October.
- Marhaendrajana, T., Blasingame, T.A., 2001. In: Decline curve analysis using type curves: evaluation of well performance behavior in a multiwell reservoir system. SPE 71517, 2001 SPE Annual Technical Conference & Exhibition, New Orleans, LA, September.
- McCain, W.D., Voneiff, G.W., Semmelbeck, M.E., Hunt, E.R., 1993. In: A tight gas field study: carthage (cotton valley) field. SPE 26141, SPE Gas Technology Symposium, Calgary, Alberta, Canada. June.
- Palacio, C., Blasingame, T., 1993. In: Decline-curve analysis using type-curve. SPE Paper 25909, Presented at the 1993 SPE Rocky Mountain regional Meeting, Denver, CO April 26–28.
- Pratikno, H., Rushing, J., Blasingame, T.A., 2003. In: Decline curve analysis using type curves: fractured wells. SPE 84287, SPE Annual Technical Conference, Denver, CO, October.
- Spivey, J.P., Gatens, J.M., Semmelbeck, M.E., Lee, W.J., 1992. In: Integral type curves for advanced decline curve analysis. SPE 24301, SPE Mid-Continent Gas Symposium, Amarillo, TX, April.
- Valko, P.P., Doublet, L.E., Blasingame, T.A., 2000. Development and application of the multiwell productivity index (MPI). SPE J. 5(1).
- van Everdingen, A.F., Hurst, W., 1949. Application of Laplace transform to flow problems in reservoirs. Trans. AIME 186, 305–324B.

Chapter 17

Fractured Reservoirs

There are two fundamental properties of a reservoir rock that they impact of effectiveness of the formation to transmit the hydrocarbon to the wellbore and control the volume of the hydrocarbon in place, these are:

- a) Porosity
- **b**) Permeability

Both properties resulting from the rock characteristics in terms of its:

- physical composition
- textural properties
- geometric properties such as the sizes and shapes of the rock grains

In an excellent paper by Shanley et al. (2004), the authors presented a comprehensive overview of low-permeability gas reservoirs and the underlying petrophysical concepts, and offered additional insights based on their research work. They reiterated the well-known fact that in low-permeability reservoirs, the impact of partial brine saturation and overburden stress on reservoir performance is significant. In low-permeability gas reservoirs, it is not unusual for the effective permeability to gas to be one to three orders of magnitude less than routine permeability. Similarly, effective permeability to brine is such that for many low-permeability reservoirs, water is essentially immobile even at high water saturations. The relative permeability behavior of low-permeability reservoirs is characterized by redefining the traditional concepts of critical water saturation S_{wc} (the water saturation at which water ceases to flow), critical gas saturation S_{gc} (the gas saturation at which gas begins to flow), and irreducible water saturation Swirr (the water saturation at which further a increase in capillary pressure produces no additional decrease in water saturation). Figure 17-1 is a schematic illustration of the relationship between capillary pressure and relative permeability in traditional and tight gas reservoirs.

The illustration indicates that in traditional reservoirs, irreducible and critical water saturations are similar. In tight gas reservoirs, however, irreducible and critical water saturations can be significantly different. In traditional reservoirs, there is a wide range of water saturations at which both water and gas can flow. On the other hand, in low-permeability reservoirs, there is a broad range of water saturations at which neither gas nor water can flow. In some low-permeability reservoirs, there is virtually no mobile water phase even at high

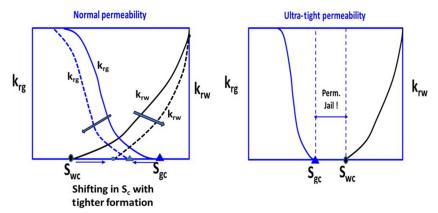


FIGURE 17-1 Impact of Permeability on Relative Permeability and the concept of "Permeability Jail".

water saturations. Shanley et al. (2004) use the term permeability jail to describe the saturation region across which there is negligible effective permeability to either water or gas. Failure to fully understand these relationships and associated concepts has led to widespread misunderstanding of how hydrocarbon systems are manifested in low-permeability reservoirs.

This chapter reviews the basic principles of two types of production systems:

- Naturally fractured reservoirs
- Hydraulically fractured wells

For a comprehensive and thoroughly discussion on the subject of fractured reservoirs, the reader is strongly encouraged to access the numerous publications by the following authors:

- Jules Braunstein
- K. Shanley
- H. Ramey
- C. Gringarden
- H. Kazemi
- R.G. Agarwal
- D. Bourdet
- H. Cinco

NATURALLY FRACTURED RESERVOIRS

Naturally fractured reservoirs represent more than 50% of reservoirs and contribute in a large extent to the worldwide production of oil and gas. These highly heterogeneous reservoirs possess a complex network of several fracture families with different spatial distribution and conductivity. Conducting and performing reservoir studies on these naturally fractured systems are challenging tasks because they present an extreme property contrast between the two domains it comprises: rock matrix and fractures.

Naturally fractured reservoirs are found in many depositional environments, including:

- Carbonates
- Shales
- Sandstones

The above three sedimentary rocks are so common in reservoirs that it is convenient to think of all sedimentary rocks as being composed of carbonates, shales, and sandstones. Figure 17-2 shows the lithologic relationship of these common rock materials. The nomenclature used is common to hydrocarbon fields and indicates the gradation from one type of rock to another.

Braunstein (1953) and Dunham (1962) presented a complete review of the naturally-fractured carbonate reservoirs and their classifications. The subject of fractured carbonates rocks A brief description of the above listed fractured systems is given below.

Fractured carbonates 1

A significant percentage of oil and gas reserves (more than 60% of the world's proven oil reserves and 40% of the world's gas reserves) are trapped in fractured

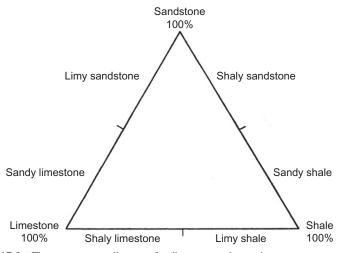


FIGURE 17-2 Three-component diagram of sedimentary rock constituents.

carbonate reservoirs. Although increasing oil and gas production from carbonate reservoirs may not be the only solution to meeting current energy demand, it is clear that these reservoirs will play an increasingly important role in the future of the petroleum industry.

Carbonate reservoirs represent a broader range of hydrocarbon productivity than do the more common sandstone reservoirs. The most prolific and sustained production rates come from carbonate reservoirs. But carbonate reservoirs can also be at the other extreme in terms of hydrocarbon production. Many carbonate reservoirs will not yield oil and gas at all unless they are artificially fractured. These reservoirs, because of their complexity and heterogeneity, are considered extremely challenging in terms of accurate recovery prediction. Most carbonate reservoirs are naturally fractured and contain fractures that can range from isolated microscopic fissures to kilometer-wide collections called fracture swarms or corridors. These fractures create complex paths for fluid movement, which impact reservoir characterization and, ultimately, production performance and total recovery. Fracture corridors consist of thousands of parallel fractures densely packed together to form a volume that typically is a few meters wide, a few tens of meters high, and several hundred meters long. Fracture corridors act as highways for fluid in the reservoir, and knowledge of their exact position is essential to producing reliable results from reservoir simulation studies on these types of systems.

There are several important factors to note when considering fractures in carbonated reservoirs:

- Fractures typically oriented in the same direction.
- Their productivity is related to their density, opening, and connectivity.
- They vary in size, both horizontally and vertically.

Carbonates are limestones, dolomites, and other carbonate rock materials that derive by precipitation.

Carbonate reservoir rocks can be divided into the following lithologic types:

- Oolitic limestone
- Limestone
- o Chalk
- o Dolomitic limestone
- Dolomite

The physical properties of oolitic limestone are largely determined by the depositional environment. The remaining carbonate rocks are largely finely crystalline, and their physical properties depend greatly on such processes as deformation and solution after deposition. A limestone has little resistance to tension, and when it is subjected to tension forces, fractures develop.

The subsequent development of fractures allows subsurface water to percolate through these fractures and consequently subject the carbonate material to the processes of secondary solution and deposition.

Aguilera (1987) used the Selma fractured chalk in Gilbertown oil field in Alabama as an example to discuss the rock characteristics of a carbonate reservoir. Figure 17-3 shows a schematic cross section of Gilbertown field. Aguilera (1987) indicated that no matrix porosity was found in the chalk and that fracture porosity was associated with the fault zone. The fracture porosity provided a secondary trap for oil that migrated from lower Eutaw sands. Production from the Selma chalk comes only from wells located in the downthrown side near the fault.

As shown in Figure 17-3, the dry well encountered a complete section of the Selma chalk but was far from the fault and consequently did not penetrate any fracture. The middle well near the fault produced oil from the fracture Selma

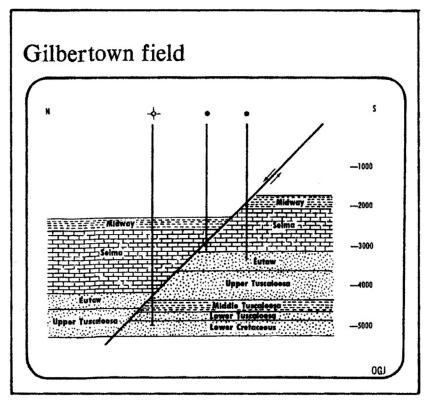


FIGURE 17-3 Diagrammatic north—south section across Gilbertown field. (After Braunstein, J., February 1953, AAPG).

chalk. Finally, the well to the right of the fault produced oil from Eutaw sands, but not from the Selma chalk.

Aguilera (1987) reviewed Tamaulipas limestone Oil Field in Mexico as another example of these complex types of reservoirs. The oil field has produced oil of 12.5° API at rates as high as 30,000 STB/day from a single well. The fracture permeability varies considerably to the extent that wells only 200 ft apart from a producing well are dry.

The Ain Zalah carbonate oil reservoir in Iraq is extremely tight and has very low porosity. However, because of the presence of fractures, the reservoir can produce at high rates during limited periods. It has been suggested that hydrocarbon fluid entered the reservoir by upward migration along fractures from a deeper zone, perhaps in the middle of Cretaceous or during the Jurassic period. Because the formation had a high degree of fracturing, it was proposed that the pay zones could be drained by two to three wells.

The Kirkuk oil field in Iraq is another interesting example of carbonate reservoirs. The field is classified as a limestone system with a higher than average porosity and varied permeability, which depends on stratigraphy. The fractures at this 61-mi structure are so close that only a few wells located at the base of the highest dome would be enough to drain the entire reservoir with a spacing of approximately 1280 acres.

2. Fractured shales

Fractured shales consist mainly of consolidated clay-sized particles and generally characterized by an ultra-low permeability. In oil fields, shale forms the geological seal that preventing hydrocarbons from escaping to the surface. However, in some cases, layers of shale of hundreds of feet thick and covering millions of acres, are identified as both the source and the reservoir for nature gas. In general, Shale is characterized by:

- a very low permeability
- o relatively flat formation and
- very thick pay zone

Because the shale formations are very large and they hold an enormous amount of nature gas; production wells will continue to produce gas at a steady rate for years.

Typically, the methane in organic shales was created in the rock itself over millions of years. This thermogenic gas forms when organic matter left in the rock breaks down under rising temperature. The gas that is generated is then adsorbed onto the organic materials expelled through leaks in the shale, or captured within pores of the shale. In some cases, however, an influx of water and the presence of bacteria will support the generation of biogenic gas.

The relative amounts of oil and gas contained in shales are one indication of how much heat has been in the reservoir, and for how long. Thermally mature shales have had enough heat and pressure to produce hydrocarbons. The most thermally mature shales will contain only dry gas. Less mature shales will have wetter gas, and the least thermally mature shales may contain only oil.

In rare cases, the produced methane may have small percentages of carbon dioxide, nitrogen, ethane, and even propane. Carbon dioxide is more commonly found in biogenic gas shales.

Shale has such low permeability that it releases gas very slowly, which is why shale is the last major source of nature gas to be developed.

Shale oil is another type that is characterized as a fine-grained rock that contains varying amounts of solid organic materials called kerogen. When heated to nearly 900°F, the kerogen decomposes into hydrocarbons and carbonaceous residues. The cooled hydrocarbons condense into liquid called shale oil.

Almost two trillion barrels of oil are trapped in shale formations in a 16,000-mi² area that extends into Colorado, Utah, and Wyoming.

Essentially, there are two basic processes for extracting the oil:

- Shale is mined and heated and above ground to extract the oil.
- o After using explosives to create huge underground cavern of shale rubbles, the shale is heated underground and the oil is pumped from the bottom of the cavern.

3. Fractured sandstones

Properties of sandstone reservoirs are assumed to be controlled by depositional environment and digenesis during subsequent burial. However, open fractures, when present in sandstone reservoirs, can have a significant influence on reservoir flow and performance. These natural fractures not only enhance the overall porosity and permeability of these reservoirs, but also create significant permeability anisotropy, which causes the drainage area around the wells to be elliptical.

The Altamont trend, Uinta basin of Utah, is an example of fractured sandstone reservoir. Initial production rates of over 1000 STB/day are not uncommon in this reservoir, which has low porosity ($\phi \approx 3-7\%$) and low absolute permeability (k < 0.01 md).

Behavior of Naturally Fractured Reservoirs

Naturally fractured reservoirs contain a substantial amount of the known hydrocarbons worldwide. Naturally fractured reservoirs contain naturally occurring fractures with significant permeability anisotropy. The connected porous space in these reservoirs has been characterized and categorized by two types of porous media: matrix and fracture. Because of the different fluid storage and conductivity characteristics of the matrix and fractures, these reservoirs are often called dual-porosity reservoirs and described by the following dualporosity systems:

- Matrix porosity, categorized as primary porosity ϕ_m
- Fracture porosity, categorized as secondary porosity ϕ_f

Primary porosity ϕ_m is established when the sediment is first deposited; thus, it inherits the original characteristic of the rock. It is highly interconnected and usually can be correlated with permeability since it is largely dependent on the geometry, size, and spatial distribution of the grains.

Secondary porosity ϕ_f , also known as induced porosity, is the result of geological processes after the deposition of sedimentary rock and has no direct relation to the form of the sedimentary particles. Most reservoirs with secondary porosity are either limestones or dolomites. In general, secondary porosity is due to solution, recrystallization, fractures, and joints. Essentially, secondary porosity by solution can be generated by percolating acid water, which dissolves mostly limestones and dolomites, thus improving their porosities. Joints or fissures, which occur in massive, extensive formations composed of shale, siltstone, limestone, or dolomite, are generally vertical. Shrinkage cracks are the result of a chemical process (dolomitization) and do not appear to have any preferred orientation.

In general, the matrix has a large bulk porosity and relatively low permeability compared with the fracture, which has a very small bulk porosity and relatively large permeability.

It should be pointed out that the fractures, without consideration of the rest of the reservoir, would have a porosity of 100%; that is, they are entirely void of rock. However, fracture porosity is defined as fracture volume divided by total volume:

$$\phi_f = \frac{fracture\ volume}{total\ volume} = \frac{V_f}{V_T}$$

Matrix porosity is also defined with respect to total volume. Therefore, matrix porosity is not the same as unfractured core porosity ϕ_{core} measured in the laboratory, that is:

$$\varphi_m = \varphi_{core}(1-\varphi_f)$$

Gilman and Kazemi (1983) point out that in naturally fractured systems, the fracture permeability k_f is given by:

$$k_f = \frac{k_e}{\phi_f}$$

where k_e is the effective permeability as calculated from a pressure-buildup test. Another expression that has been used to approximate fracture permeability is given by Poiseuille's law as:

$$k_f=54\times 10^9 w_f^2$$

where

 k_f = fracture permeability, md w_f = fracture width, inches

The two expressions just given can be combined to give the correct width to be used in Poiseuille's law as:

$$w_f = \sqrt{\frac{k_e}{54 \times 10^9 \varphi_f}}$$

Ramirez et al. (2007) point out that those natural fractures could enhance the ultimate recovery of a given reservoir depending on the features of fracture zone; for example:

- vertical fractures in a reservoir with a high structural relief will allow for gas migration to the top of the structure to promote efficient gas gravity drainage of the oil.
- o fractures can also lead to channelization of a reservoir leading to early breakthrough of water or gas in production wells.
- o In naturally fractured reservoirs, fluid storativity is mainly associated with the matrix, while high conductivity is associated with the fracture network.

It should be pointed out that the formation matrix and fractures are connected by large contact surface areas. The mass transfer and flow interaction between these two media depend on several forces, which include:

- fluid expansion
- viscous displacement
- o capillary and gravity effects.

In the matrix, the inertial effects are rather small because of low velocity of the flowing fluid, while in the fractures the inertial effects could be very significant because of high velocities. The latter can lead to significant non-Darcy flow effects, particularly near wellbore region. Given the extreme contrast in the properties of the two media and the heterogeneous nature of the fractures, naturally fractured reservoirs have been the subject of extensive research as evident by the publication of a large number of technical papers.

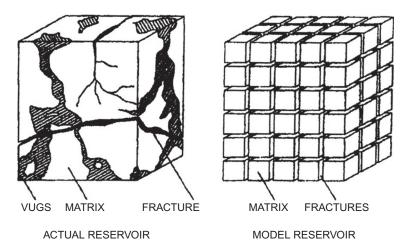


FIGURE 17-4 Idealization of the heterogeneous porous medium.

Several reservoir idealizations of the dual-porosity reservoir systems have been introduced for modeling and describing the fluid flow in naturally fractured reservoirs. Warren and Root (1963) idealized and represented the naturally fractured dual-porosity system by a stack of rectangular blocks, as shown in Figure 17-4. Warren and Root, in developing their proposed model to describe the fluid flow in the idealized fractured system shown in Figure 17-4, employed the following assumptions:

- The rock matrix containing the primary porosity is homogeneous and isotropic, and is contained within a systematic array of identical rectangular parallelepipeds. The matrix is characterized by high storativity and low permeability. Although most of the hydrocarbon is stored in the matrix, the authors assumed that the fluid cannot flow to the well directly; however, the fluid has to enter the fractures and flow to the wellbore.
- The secondary porosity is contained within a system of continuous and uniform fractures that are oriented so that each fracture is parallel to one of the principal axes of permeability. These fractures are uniformly spaced with a constant width. However, different fracture spacing or different width may exist along each of the axes to simulate the proper degree of desired anisotropy.

It should be pointed out that the fracture-network is prone to faster depletion with no change in the matrix system pressure. However, upon the establishment of a differential pressure between the matrix and the fracture system, the matrix blocks start discharging fluids to the fractures.

Warren and Root (1963) presented an extensive theoretical work on the behavior of naturally fractured reservoirs. They assume that the formation fluid flows from the matrix system into the fractures under pseudo-steady-state conditions with the fractures acting like conduits to the wellbore. Mathematically, Warren and Roots introduced the matrix–fracture transfer function Γ as defined by the following relationship:

$$\Gamma \!=\! \sigma\!\left(\!\frac{k_m}{\mu}\!\right)\!V(p_m\!-\!p_f)$$

where

 $k_m = matrix permeability$

 σ = block-shape factor

 $\mu = \text{fluid viscosity}$

V = matrix rock volume

 $p_m = matrix pressure$

 p_f = fracture pressure

The shape factor σ is a geometric factor that depends on the geometry and the characteristic shape of the matrix-fissures system, and has the dimension of a reciprocal of the area and is defined by the following expression:

$$\sigma = \frac{A}{V_X}$$

where

 $A = surface area of the matrix block, ft^2$

V = volume of the matrix block

x =characteristic length of the matrix block, ft

Kazemi (1969) developed a widely used expression for determining the shape factor based on finite-difference as given by:

$$\sigma = 4 \left[\frac{1}{L_x^2} + \frac{1}{L_y^2} + \frac{1}{L_z^2} \right]$$

where L_x , L_y , and L_z represent the dimensions of a matrix block.

In addition to permeability and skin, which control the behavior of doubleporosity systems, Warren and Root introduced two other characteristic parameters to describe fully the fluid exchange between the matrix and fractures. These two parameters are called *storativity ratio* ω and *interporosity flow coefficient* λ and defined below:

a. The dimensionless parameter ω defines the *storativity* of the fractures as a ratio to that of the total reservoir. Mathematically, it is given by:

$$\omega = \frac{(\phi h c_t)_f}{(\phi h c_t)_{f+m}} = \frac{(\phi h c_t)_f}{(\phi h c_t)_f + (\phi h c_t)_m}$$
(17-1)

where

 $\omega = storativity ratio$

h = thickness

 $c_t = total compressibility, psi^{-1}$

 $\phi = porosity$

The subscripts f and m refer to the fissure and matrix, respectively. A typical range of ω is 0.1 to 0.001.

b. The second parameter λ is the *interporosity flow coefficient*, which describes the ability of the fluid to flow from the matrix into the fissures, and is defined by the following relationship:

$$\lambda = \sigma \left(\frac{k_{\rm m}}{k_{\rm f}}\right) r_{\rm w}^2 \tag{17-2}$$

where

 $\lambda = interporosity$ flow coefficient

 $k_m = matrix permeability$

 k_f = fracture permeability

 r_w = wellbore radius

 $\sigma = block$ -shape factor

Most of the proposed models assume that the matrix–fissures system can be represented by one the following four block-shape factor geometries:

Cubic matrix blocks separated by fractures with λ as given by:

$$\lambda = \frac{60}{L_{\rm m}^2} \left(\frac{k_{\rm m}}{k_{\rm f}}\right) r_{\rm w}^2$$

where L_m is the length of a block side.

Spherical matrix blocks separated by fractures with λ as given by

$$\lambda = \frac{15}{r_{\rm m}^2} \left(\frac{k_{\rm m}}{k_{\rm f}}\right) r_{\rm w}^2$$

where r_{m} is the radius of the sphere.

Horizontal strata (rectangular slab) matrix blocks separated by fractures with λ as given by:

$$\lambda = \frac{12}{h_f^2} \left(\frac{k_m}{k_f}\right) r_w^2$$

where h_f is the thickness of an individual fracture or high permeability layer. Vertical cylinder matrix blocks separated by fractures with λ as given by:

$$\lambda = \frac{8}{r_{\rm m}^2} \left(\frac{k_{\rm m}}{k_{\rm f}} \right) r_{\rm w}^2$$

where $r_{\rm m}$ is the radius of each cylinder.

In general, the interporosity flow parameter ranges between 10^{-3} and 10^{-9} . Cinco and Samaniego (1981) identified the following two extreme interporosity flow conditions:

Restricted interporosity flow, which corresponds to a high skin factor between the least permeable media (matrix) and the high permeable media (fissures), and is mathematically equivalent to the pseudo-steady-state solution, i.e., the Warren and Root model.

Unrestricted interporosity flow, which corresponds to zero skin between the most and high permeable media and is described as the unsteady-state (transient) solution.

Warren and Root proposed the first identification method of the double-porosity system, as shown by the drawdown semilog plot of Figure 17-5. The curve is characterized by *two parallel straight lines* because of the two separate porosities in the reservoir. Secondary porosity (fissures), having greater transmissivity and being connected to the wellbore, responds first as described by the first semilog straight line. Primary porosity (matrix), having a much lower transmissivity, responds much later. The combined effect of the two

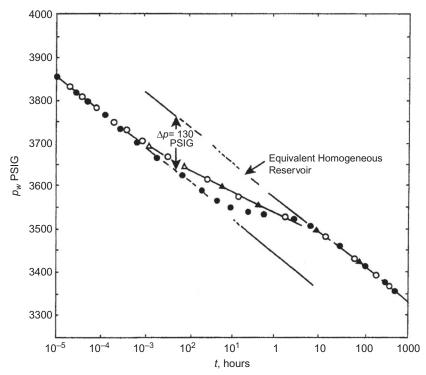


FIGURE 17-5 Pressure drawdown according to the model by Warren and Root. (*Copyright* © 1969, SPE, Kazemi, SPEJ).

porosities gives rise to the second semilog straight line. The two straight lines are separated by a transition period during which pressure tends to stabilize.

The first straight line reflects the transient radial flow through the fractures, and thus *its slope is used to determine the system permeability–thickness product*. However, because the fracture storage is small, the fluid in the fractures is quickly depleted with a combined rapid pressure decline in the fractures. This pressure drop in the fracture allows more fluid to flow from the matrix into the fractures, which causes a slowdown in the pressure decline rate (as shown in Figure 17-5 by the transition period). As the matrix pressure approaches the pressure of the fractures, the pressure is stabilized in the two systems and yields the *second semilog straight line*. It should be pointed out that the first semilog straight line may be overshadowed by wellbore storage effects and might not be recognized. Therefore, in practice, only parameters characterizing the homogeneous behavior of the *total* system $k_{\rm f}$ h can be obtained.

Figure 17-6 shows the pressure-buildup data for a naturally fractured reservoir. As for the drawdown, wellbore storage effects may obscure the first semilog straight line. If both semilog straight lines develop, analysis of the total

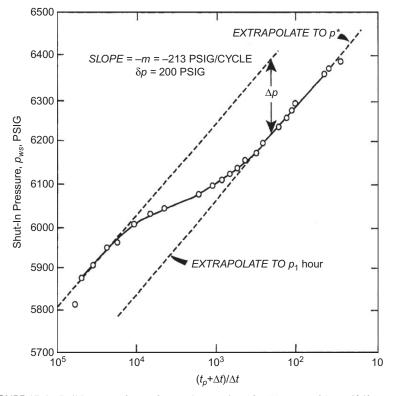


FIGURE 17-6 Buildup curve from a fractured reservoir. (After Warren and Root, 1963).

permeability-thickness product is estimated from the slope m of either straight line and the use of Equation 6-177 in Chapter 6, that is:

$$(k_{\mathrm{f}}h)\!=\!\frac{162.6QB\mu}{m}$$

The skin factor s and the false pressure p* are calculated by using the second straight line. Warren and Root indicated that the storativity ratio ω can be determined from the vertical displacement between the two straight lines, identified as Δp in Figures 17-5 and 17-6, by the following expression:

$$\omega = 10^{(-\Delta p/m)} \tag{17-3}$$

Bourdet and Gringarten (1980) indicated that by drawing a horizontal line through the middle of the transition curve to intersect with both semilog straight lines, as shown in Figure 17-5 for a pressure drawdown test and Figure 17-6 for a pressure-buildup test, the interporosity flow coefficient λ can then be determined by reading the corresponding time at the intersection of either of the two straight lines, e.g., first-line intersection t₁ or second-line intersection t₂, and applying the following relationships:

For drawdown tests

$$\lambda = \left[\frac{\omega}{1 - \omega}\right] \left[\frac{(\phi h c_t)_m \mu r_w^2}{1.781 k_f t_1}\right]$$
 (17-4)

or

$$\lambda = \left[\frac{\omega}{1 - \omega}\right] \left[\frac{(\phi h c_t)_m \mu r_w^2}{1.781 k_f t_2}\right]$$

For buildup tests

$$\lambda = \left[\frac{\omega}{1 - \omega}\right] \left[\frac{(\phi h c_t)_m \mu r_w^2}{1.781 k_f t_p}\right] \left(\frac{t_p + \Delta t}{\Delta t}\right)_1$$

or

$$\lambda = \left[\frac{1}{1 - \omega}\right] \left[\frac{\left(\phi h c_{t}\right)_{m} \mu r_{w}^{2}}{1.781 k_{f} t_{p}}\right] \left(\frac{t_{p} + \Delta t}{\Delta t}\right)_{2} \tag{17-5}$$

where

 k_f = permeability of the fracture, md

t_p = producing time before shut-in, hours

 r_w = wellbore radius, ft

 $\mu = viscosity$, cp

The subscripts 1 and 2 (e.g., t_1) refer to the first- and second-line time intersection, respectively, with the horizontal line drawn through the middle of the transition region pressure response during drawdown or buildup tests.

The above relationships indicate that the value of λ is dependent on the value of ω . As defined by Equation 17-1; the dimensionless parameter ω can be expressed as:

$$\omega = \frac{1}{1 + \left[\frac{\left(\varphi h\right)_{m}\left(c_{t}\right)_{m}}{\left(\varphi h\right)_{f}\left(c_{t}\right)_{f}}\right]}$$

The above mathematical expression indicates that storativity ratio ω is also dependent on the PVT properties of the fluid. It is quite possible that for the oil contained in the fracture to be below the bubble point while the oil contained in the matrix is above the bubble point. It should be pointed out that when λ is greater than 10^{-3} , the level of heterogeneity is insufficient for dual-porosity effects to be of importance and the reservoir can be treated with a single porosity.

Example 17-1
Pressure-buildup data as presented by Najurieta (1980) and Sabet (1991) for a double-porosity system are tabulated below:

Δt (hours)	P _{ws} (psi)	$\frac{t_{p} + \Delta t}{\Delta t}$
0.003	6617	3,1000,000
0.017	6632	516,668
0.033	6644	358,334
0.067	6650	129,168
0.133	6654	64,544
0.267	6661	32,293
0.533	6666	16,147
1.067	6669	8074
2.133	6678	4038
4.267	6685	2019
8.533	6697	1010
17.067	6704	506
34.133	6712	253

The following additional reservoir and fluid properties are available:

$$\begin{array}{c} pi = 6789.5 \; psi \\ p_{wf@\Delta t = 0} = 6352 \; psi \\ Q_o = 2554 \; STB/day \\ B_o = 2.3 \; bbl/STB \\ \mu_0 = 1 \; cp \\ t_p = 8611 \; hours \\ r_w = 0.375 \; ft \\ c_t = 8.17 \times 10^{-6} \; psi^{-1} \\ \varphi_m = 0.21 \\ k_m = 0.1 \; md \\ h_m = 17 \; ft \end{array}$$

- **a.** Estimate ω and λ
- **b.** Storativity of the fractures $(\phi hc_t)_f$

Solution

Step 1. Plot $p_{ws} vs (t_p + \Delta t)/\Delta t$ on a semilog scale as shown in Figure 17-7. Step 2. Figure 17-7 shows two parallel semilog straight lines with a slope of:

$$m = 32 \text{ psi/cycle}$$

Step 3. Calculate $(k_f h)$ from the slope m to give:

$$(k_f h) = \frac{162.6 Q_o B_o \mu_o}{m} = \frac{162.6 (2556)(2.3)}{32} = 29,848.3 \text{ md ft}$$

and

$$k_f = \frac{29,848.3}{17} = 1,756 \,\text{md}$$

Step 4. Determine the vertical distance Δp between the two straight lines to give:

$$\Delta_p = 25 \, \mathrm{psi}$$

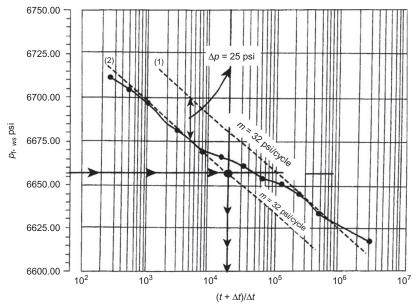


FIGURE 17-7 Semilog plot of the buildup test data. (*After Sabet*, 1991).

Step 5. Calculate the storativity ratio ω from Equation 17-3 to give:

$$\omega = 10^{(-\Delta p/m)} = 10^{-(25/32)} = 0.165$$

Step 6. Draw a horizontal line through the middle of the transition region to intersect with the two semilog straight lines. Read the corresponding time at the second intersection to give:

$$\left(\frac{t_p + \Delta t}{\Delta t}\right)_2 = 20,000$$

Step 7. Calculate λ from Equation 17-5.

$$\begin{split} \lambda &= \left[\frac{1}{1-\omega}\right] \left[\frac{\left(\varphi h c_{t}\right)_{m} \mu r_{w}^{2}}{1.781 k_{f} t_{p}}\right] \left(\frac{t_{p}+\Delta t}{\Delta t}\right)_{2} \\ \lambda &= \left[\frac{1}{1-0.165}\right] \left[\frac{(0.21)(17)\left(8.17\times10^{-6}\right)(1)(0.375)^{2}}{1.781(1756)(8611)}\right] (20,000) \\ &= 3.64\times10^{-9} \end{split}$$

It should be noted that pressure behavior in a naturally fractured reservoir is similar to that obtained in a layered reservoir with no crossflow. In fact, in any reservoir system with two predominant rock types, the pressure-buildup behavior is similar to that shown in Figure 17-6.

Gringarten (1984) points out that the two straight lines on the semilog plot may or may not be present depending on the condition of the well and the duration of the test. The author concludes that the semilog plot is not an efficient or sufficient tool for identifying double-porosity behavior. In the semilog plot, as shown in Figure 17-6, the double-porosity behavior yields an S-shape curve with the *initial portion* of the curve representing the homogeneous behavior resulting from depletion in the most permeable medium, e.g., fissures. A transition period follows and corresponds to the interporosity flow. Finally, the last portion represents the homogenous behavior of both media when recharge from the least permeable medium (matrix) is fully established and pressure is equalized. The log-log analysis represents a significant improvement over conventional semilog analysis for identifying double-porosity behavior. However, S-shape behavior is difficult to see in highly damaged wells, and well behavior can then be erroneously diagnosed as homogeneous. Furthermore, a similar S-shape behavior may be found in irregularly bounded well drainage systems.

Perhaps the most efficient means of identifying double-porosity systems is by using a pressure-derivative plot. It allows unambiguous identification of the system, provided that the quality of the pressure data is adequate, and, more importantly, an accurate methodology is used in calculating pressure derivatives. Essentially, pressure-derivative analysis involves a log-log plot of the derivative of the pressure with respect to time versus elapsed time. The use of pressure-derivative type-curve offers the following advantages:

- Heterogeneities hardly visible on the conventional plot of well testing data are amplified on the derivative plot.
- Flow regimes have clear characteristic shapes on the derivative plot.
- The derivative plot is able to display in a single graph many separate characteristics that would otherwise require different plots.
- The derivative approach improves the definition of the analysis plots and therefore the quality of the interpretation.

Figure 17-8 shows the combined log-log plot of pressure and its derivative versus time for a dual-porosity system. The derivative plot shows a "minimum" or a "dip" on the pressure derivative curve caused by the interporosity flow during the transition period. The "minimum" is between two horizontal lines; the first represents the radial flow controlled by the fissures, and the second describes the combined behavior of the double-porosity system. Figure 17-8 shows, at early time, the typical behavior of wellbore storage effects with the deviation from the 45° straight line to a maximum representing wellbore damage. Gringarten (1987) suggests that the shape of the "minimum" depends on the doubleporosity behavior. For a restricted interporosity flow, the "minimum" takes a "V-shape" minimum, whereas unrestricted interporosity yields an open "Ushape" minimum.

Based on the Warren and Root double-porosity theory and the work of Mavor and Cinco (1979), Bourdet and Gringarten (1980) developed specialized pressure type-curves that can be used for analyzing well test data in dualporosity systems. They showed that double-porosity behavior is controlled by the following independent variables:

 p_D $\begin{array}{ccc} \circ & t_D/C_D \\ \circ & C_D e^{2s} \end{array}$

with the dimensionless time t_D, dimensionless pressure p_D, and dimensionless wellbore-storage coefficient C_D as defined below:

$$\begin{split} t_D = & \frac{0.0002637 k_f t}{\left[\left(\varphi \mu c_t \right)_f + \left(\varphi \mu c_t \right)_m \right] \mu r_w^2} = \frac{0.0002637 k_f t}{\left(\varphi \mu c_t \right)_{f+m} \mu r_w^2} \\ p_D = & \left[\frac{k_f h}{141.2 QB \mu} \right] \Delta p \\ C_D = & \left[\frac{0.8936}{\varphi h c_t r_w^2} \right] C \end{split}$$

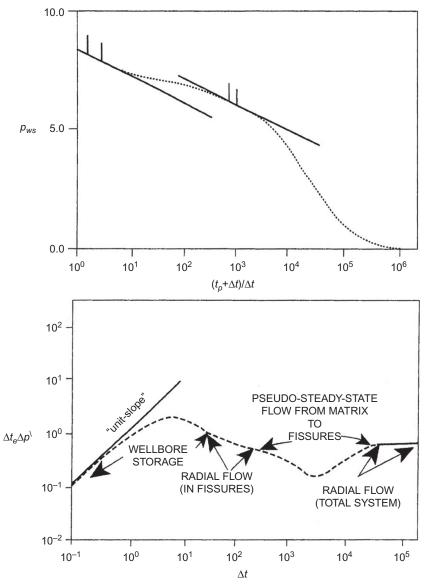


FIGURE 17-8 Dual-porosity behavior shows as two parallel semilog straight lines on a semilog plot, as a minimum on a derivative plot.

where

k = permeability, md

t = time, hours

 $\mu = viscosity$, cp

 $r_{\rm w} =$ wellbore radius, ft

C = wellbore storage coefficient, bbl/psi

subscripts:

 $_{\rm f} = {\rm fissure}$ $_{\rm m} = {\rm matrix}$ $_{f + m} = total system$ $_{\rm D} = {\rm dimensionless}$

Bourdet et al. (1984) extended the practical applications of these curves and enhanced their use by introducing the pressure-derivative type curves to the solution. They developed two sets of pressure-derivative type curves as shown in Figures 17-9 and 17-10. The first set (Figure 17-9) is based on the assumption that the interporosity flow obeys the pseudo-steady-state flowing condition, and the other set (Figure 17-10) assumes transient interporosity flow.

The use of either set involves plotting the pressure difference Δp and its derivative versus time on the same size log cycles as the type-curve. The pressure difference and its derivative are given by:

For drawdown tests

The pressure difference
$$\Delta p = p_i - p_{wf}$$

The derivative function
$$t\Delta p^{\backslash}=-t\bigg(\frac{d(\Delta p)}{d(t)}\bigg)$$

For buildup tests

The pressure difference
$$\Delta p = p_{ws} - p_{wf@\Delta t=0}$$

The derivative function
$$\Delta t_e \Delta p^{\setminus} = \Delta t \left(\frac{t_p + \Delta t}{\Delta t}\right) \left[\frac{d(\Delta p)}{d(\Delta t)}\right]$$

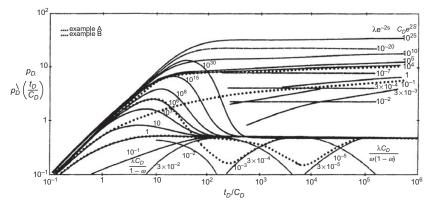


FIGURE 17-9 Type-curve matching. (Copyright ©1984 World Oil, Bourdet et al., 1984).

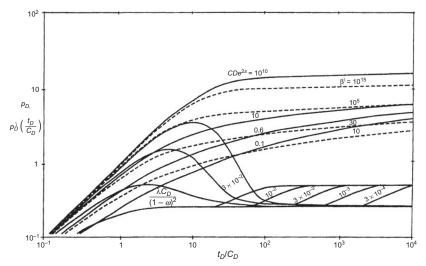


FIGURE 17-10 Type-curve matching. (Copyright ©1984 World Oil, Bourdet et al., 1984).

It should be noted that all type-curve solutions are obtained for the drawdown solution. Therefore, these type curves cannot be used for buildup tests without restriction or modification. The only restriction is that the flow period, i.e., t_p , before shut-in must be somewhat large. However, Agarwal (1980) empirically found that by plotting the buildup data $(p_{ws}-p_{wf@\Delta t=0})$ versus **equivalent time** Δt_e instead of the shut-in time Δt , on a log-log scale, the type-curve analysis can be made without the requirement of a long drawdown flowing period before shut-in. Agarwal introduced the **equivalent time** Δt_e as defined by:

$$\Delta t_{e} = \frac{\Delta t}{1 + \left(\frac{\Delta t}{t_{p}}\right)} = \left[\frac{\Delta t}{t_{p} + \Delta t}\right] t_{p}$$

where

 $\Delta t = \text{shut-in time, hours}$

 t_p = total flowing time since the last shut-in, hours

 $\Delta t_e = Agarwal$ equivalent time, hours

Agarwal's equivalent time Δt_e is simply designed to account for the effects of producing time t_p on a pressure-buildup test. The concept of Δt_e is that the pressure change $\Delta p = p_{ws} - p_{wf}$ at time Δt during a buildup test is the same as the pressure change $\Delta p = p_i - p_{wf}$ at Δt_e during a drawdown test. Thus, a graph of buildup test in terms of $p_{ws} - p_{wf}$ versus Δt_e will overlay a graph of pressure change versus flowing time for a drawdown test. Therefore, when applying

the type-curve approach in analyzing pressure-buildup data, the actual shut-in time Δt is replaced by the equivalent time Δt_e .

The controlling variables in each of the two type-curve sets, i.e., Figures 17-9 and 17-10, are given below.

1. First type-curve set: Pseudo-steady-state interporosity flow

The actual pressure response, i.e., pressure difference Δp , is described by the following three component curves:

- *1st*: At early times, the flow comes from the fissures (most permeable medium) and the actual pressure difference plot, i.e., Δp curve, matches one of the homogenous curves that is labeled (CDe2s) with a corresponding value of $(C_De^{2s})_f$ that describes the fissure flow. This value is designated as $[(C_De^{2s})_f]_M$.
- 2nd: As the pressure-difference response reaches the transition regime, Δp deviates from the C_De^{2s} curve and follows one of the transition curves that describe this flow regime by a λe^{-2s} , designated as $[\lambda e^{-2s}]_M$.
- 3rd: Finally, the pressure-difference response leaves the transition curve and matches a new C_De^{2s} curve below the first one with a corresponding value of $(C_De^{2s})_{f+m}$ that describes the *total system* behavior, i.e., matrix and fissures. This value is recorded as $[(C_De^{2s})_{f+m}]_M$.

On the pressure-derivative response, the storativity ratio ω defines the shape of the derivative curve during the transition regime, which is described by a "depression" or a "minimum." The duration and depth of the depression are linked by the value of ω ; a small ω produces a long and therefore deep transition. The interporosity coefficient λ is the second parameter defining the position of the time axis of the transition regime. A decrease in the λ value moves the depression to the right side of the plot.

As shown in Figure 17-9, the pressure derivative plots match on four component curves:

- *1st:* The derivative curve follows the fissure flow curve $[(C_De^{2s})_f]_M$.
- 2nd: The derivative curve reaches an early transition period, expressed by a depression, and described by an early transition curve $[\lambda(C_D)_{f+m}/\omega]$ $(1-\omega)]_{\mathbf{M}}$.
- 3rd: The derivative-pressure curve then matches a late transition curve labeled $[\lambda(C_D)_{f+m}/\omega(1-\omega)]_M$.
- 4th: The total system behavior is reached on the 0.5 line.

Second type-curve set: Transient interporosity flow

As developed by Bourdet and Gringarten (1980) and expanded by Bourdet et al. (1984) to include the pressure-derivative approach, this type curve is built in the same way as that for the pseudo-steady-state interporosity flow. As shown in Figure 17-10, the pressure behavior is defined by three component curves: $(C_De^{2s})_f$, β , and $(C_De^{2s})_{f+m}$. The authors defined β as the interporosity dimensionless group and given by:

$$\beta^{\setminus} = \delta \left[\frac{(C_D e^{2s})_{f+m}}{\lambda^{e-2s}} \right]$$

where the parameter δ is the shape coefficient with assigned values as given below:

 $\delta = 1.0508$, for spherical blocks

 $\delta = 1.8914$, for slab matrix blocks

As the first fissure flow is short lived with transient interporosity flow models, the (C_De^{2s})_f curves are not seen in practice and therefore have not been included in the derivative curves. The dual-porosity derivative response starts on the derivative of a β\transition curve and then follows a late transition curve labeled $\lambda(C_D)_{f+m}/(1-\omega)^2$ until it reaches the total system regime on the 0.5 line.

Bourdet (1989) points out that the pressure-derivative responses during the transition flow regime are very different between the two double-porosity models. With the transient interporosity flow solutions, the transition starts from early time and does not drop to a very low level. With pseudo-steady-state interporosity flow, the transition starts later and the shape of the depression is much more pronounced. There is no lower limit for the depth of the depression when the flow from the matrix to the fissures follows the pseudo-steady-state model, whereas for the interporosity transient flow, the depth of the depression does not exceed 0.25.

In general, the matching procedure and reservoir parameters estimation as applied to the type curve of Figure 17-10 are summarized by the following steps:

Step 1. Using the actual well test data, calculate the pressure difference Δp and the pressure-derivative plotting functions for every pressure test point. For drawdown tests

The pressure difference $\Delta p = p_i - p_{wf}$

The derivative function
$$t\Delta p^{\setminus} = -t \left(\frac{d(\Delta p)}{d(t)}\right)$$

For buildup tests

The pressure difference $\Delta p = p_{ws} - p_{wf@\Delta t=0}$

The derivative function
$$\Delta t_e \Delta p^{\setminus} = \Delta t \left(\frac{t_p + \Delta t}{\Delta t}\right) \left[\frac{d(\Delta p)}{d(\Delta t)}\right]$$

- Step 2. On a tracing paper with the same size log cycles as in Figure 17-10, plot the data of Step 1 as a function of flowing time t for drawdown tests or versus equivalent time Δt_e for buildup tests.
- Step 3. Place the actual two sets of plots, i.e., Δp and derivative plots, on Figure 17-9 or Figure 17-10 and force a simultaneous match of the two plots to Gringarten-Bourdet type curves. Read the matched derivative curve $[\lambda(C_D)_{f+m}/(1-\omega)^2]_M$.
- Step 4. Choose any point and read its coordinates on both Figures 17-9 and 17-10 to give:

$$(\Delta_p, p_D)_{MP}$$
 and $(t \text{ or } \Delta t_e, t_D/C_D)_{MP}$

- Step 5. With the match still maintained, read the values of the curves labeled $(C_D e^{2s})$ which match the initial segment of the curve $[(C_D e^{2s})_f]_M$ and the final segment $[(C_De^{2s})_{f+m}]_M$ of the data curve.
- Calculate the well and reservoir parameters from the following relationships:

$$\omega = \frac{\left[(C_D e^{2s})_{f+m} \right]_M}{\left[(C_D e^{2s})_M \right]}$$
 (17-5A)

$$k_{\rm f}h = 141.2 \text{QB}\mu \left(\frac{p_{\rm D}}{\Delta p}\right)_{\rm MP}, \text{md ft} \tag{17-6}$$

$$C = \left[\frac{0.000295 k_f h}{\mu} \right] \frac{(\Delta t)_{MP}}{(C_D/C_D)_{MP}}$$
 (17-7)

$$(C_{\rm D})_{\rm f+m} = \frac{0.8926C}{\Phi c_{\rm t} h r_{\rm cr}^2}$$
 (17-8)

$$s = 0.5 \ln \left[\frac{\left[(C_D e^{2s})_{f+m} \right]_M}{(C_D)_{f+m}} \right]$$
 (17-9)

$$\lambda = \left[\frac{\lambda (C_{\rm D})_{\rm f+m}}{(1-\omega)^2} \right]_{\rm M} \frac{(1-\omega)^2}{(C_{\rm D})_{\rm f+m}}$$
(17-10)

Selection of the better solution between the pseudo-steady-state and the transient interporosity flow is generally straightforward; with the pseudosteady-state model, the drop in the derivative during transition is a function of the transition duration. Long transition regimes, corresponding to small ω values, produce derivative levels much lower than the practical 0.25 limit of the transient solution.

The pressure-buildup data given by Bourdet et al. (1984) and reported by Sabet (1991) are used below as an example to illustrate the use of the pressure-derivative type curves.

Example 17-2

Table 17-1 shows the pressure-buildup and pressure-derivative data for a naturally fractured reservoir. The following flow and reservoir data are also given:

$$\begin{split} Q &= 960 \text{ STB/day} \\ B_o &= 1.28 \text{ bbl/STB} \\ c_t &= 1 \times 10^{-5} \text{ psi}^{-1} \\ \varphi &= 0.007 \\ \mu &= 1 \text{ cp} \\ r_w &= 0.29 \text{ ft} \\ h &= 36 \text{ ft} \end{split}$$

TABLE 17-1 Pressure Buildup Test, Naturally Fractured Reservoir (*After Sabet,* 1991)

Δt (hour)	Δp_{ws} (psi)	$\frac{t_p + \Delta t}{\Delta t}$	Slope (psi/hour)	$\Delta p^{\setminus} \frac{t_p + \Delta t}{\Delta t}(psi)$
0.00000E+00	0.000		3180.10	
3.48888E-03	11.095	14 547.22	1727.68	8.56
9.04446E-03	20.693	5 612.17	847.26	11.65
1.46000E-02	25.400	3 477.03	486.90	9.74
2.01555E-02	28.105	2 518.92	337.14	8.31
2.57111E-02	29.978	1 974.86	257.22	7.64
3.12666E-02	31.407	1 624.14	196.56	7.10
3.68222E-02	32.499	1 379.24	459.66	6.56
4.23777E-02	33.386	1 198.56	127.80	6.10
4.79333E-02	34.096	1 059.76	107.28	5.64
5.90444E-02	35.288	860.52	83.25	5.63
7.01555E-02	36.213	724.39	69.48	5.36
8.12666E-02	36.985	625.49	65.97	5.51
9.23777E-02	37.718	550.38	55.07	5.60
0.10349	38.330	491.39	48.83	5.39
0.12571	39.415	404.71	43.65	5.83
0.14793	40.385	344.07	37.16	5.99

Continued

 TABLE 17-1
 Pressure Buildup Test, Naturally Fractured Reservoir (After Sabet,
 1991)—cont'd

Δt (hour)	Δp_{ws} (psi)	$\frac{t_p + \Delta t}{\Delta t}$	Slope (psi/hour)	$\Delta p^{\setminus \frac{t_p + \Delta t}{\Delta t}}(psi)$
0.17016	41.211	299.25	34.38	6.11
0.19238	41.975	264.80	29.93	6.21
0.21460	42.640	237.49	28.85	6.33
0.23682	43.281	215.30	30.96	7.12
0.25904	43.969	196.92	25.78	7.39
0.28127	44.542	181.43	24.44	7.10
0.30349	45.085	168.22	25.79	7.67
0.32571	45.658	156.81	20.63	7.61
0.38127	46.804	134.11	18.58	7.53
0.43628	47.836	117.18	17.19	7.88
0.49298	48.791	104.07	16.36	8.34
0.54793	49.700	93.62	15.14	8.72
0.60349	50.541	85.09	12.50	8.44
0.66460	51.305	77.36	12.68	8.48
0.71460	51.939	72.02	11.70	8.83
0.77015	52.589	66.90	11.14	8.93
0.82571	53.208	62.46	10.58	9.11
0.88127	53.796	58.59	10.87	9.62
0.93682	54.400	55.17	8.53	9.26
0.99238	54.874	52.14	10.32	9.54
1.04790	55.447	49.43	7.70	9.64
1.10350	55.875	46.99	8.73	9.26
1.21460	56.845	42.78	7.57	10.14
1.32570	57.686	39.28	5.91	9.17
1.43680	58.343	36.32	6.40	9.10
1.54790	59.054	33.79	6.05	9.93
1.65900	59.726	31.59	5.57	9.95
1.77020	60.345	29.67	5.44	10.08

Continued

Δt (hour)	Δp_{ws} (psi)	$\frac{t_{\mathrm{p}}+\Delta t}{\Delta t}$	Slope (psi/hour)	$\Delta p^{\setminus} \tfrac{t_p + \Delta t}{\Delta t}(\text{psi})$
1.88130	60.949	27.98	4.74	9.93
1.99240	61.476	26.47	4.67	9.75
2.10350	61.995	25.13	4.34	9.87
2.21460	62.477	23.92	3.99	9.62
2.43680	63.363	21.83	3.68	9.79
2.69240	64.303	19.85	3.06 ^a	9.55 ^b
2.91460	64.983	18.41	3.16	9.59
3.13680	65.686	17.18	2.44	9.34
3.35900	66.229	16.11	19.72	39.68

TABLE 17-1 Pressure Buildup Test, Naturally Fractured Reservoir (After Sabet, 1991)—cont'd

Adapted from Bourdet et al. (1984)

It is reported that the well was opened to flow at a rate of 2952 STB/day for 1.33 hours, shut-in for 0.31 hour, opened again at the same rate for 5.05 hours, closed for 0.39 hours, opened for 31.13 hours at the rate of 960 STB/day, and then shut-in for the pressure-buildup test.

Analyze the buildup data and determine the well and reservoir parameters assuming transient interporosity flow.

Solution

Step 1. Calculate the flowing time t_p as follows:

$$total \ oil \ produced = \frac{N_p = \frac{2952}{4}[1.33 + 5.05]}{+\frac{960}{24}31.13 \simeq 2030 \ STB}$$

$$t_p = \frac{(24)(2030)}{960} = 50.75 \ hours$$

Step 2. Confirm the double-porosity behavior by constructing Horner's (1967) plot as shown in Figure 17-11. The graph shows the two parallel straight lines confirming the dual-porosity system.

a(64.983 - 64.303)/(2.9146 - 2.69240) = 3.08

 $^{^{}b}[(3.68 \div 3.06)/2 \times 19.85 \times 2.69240^{2}/50.75 = 9.55.$

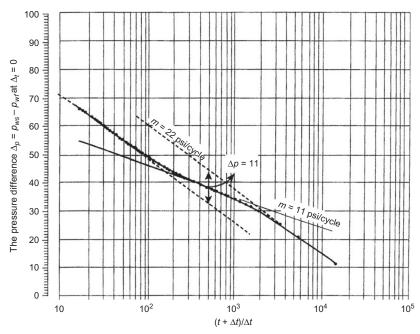


FIGURE 17-11 The Horner plot, data from Table 17.1. (After Sabet, 1991).

- Step 3. Using the same grid system of Figure 17-10, plot the actual pressure derivative versus shut-in time, as shown in Figure 17-12a, and Δp_{ws} versus time, as shown in Figure 17-12b. The 45° line shows that the test was slightly affected by the wellbore storage.
- Step 4. Overlay the pressure difference and pressure-derivative plots over the transient interporosity type curve, as shown in Figure 17-13, to give the following matching parameters:

$$\bullet \quad \left[\frac{p_D}{\Delta p}\right]_{MP} = 0.053$$

$$\bullet \quad \left[\frac{t_D/C_D}{\Delta t} \right]_{MP} = 270$$

$$\bullet \quad \left[\frac{\lambda (C_D)_{f+m}}{(1-\omega)^2}\right]_M = 0.03$$

•
$$[(C_D e^{2s})_f]_M = 33.4$$

•
$$[(C_D e^{2s})_{f+m}]_M = 0.6$$

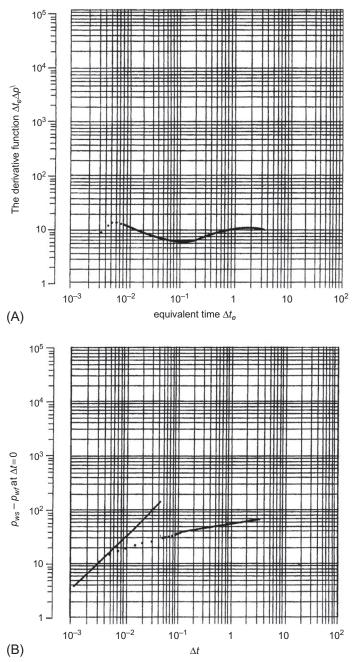


FIGURE 17-12 (A) Derivative function. (B) Log–log plot of Δp versus Δt_e . (After Sabet, 1991).

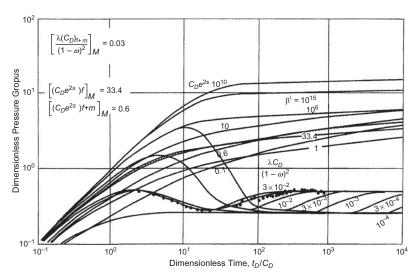


FIGURE 17-13 Type-curve matching. (Copyright ©1984 World Oil, Bourdet et al., 1984).

Step 5. Calculate the well and reservoir parameters by applying Equations 17-5A through 17-10, to give:

$$\omega = \frac{\left[(C_D e^{2s})_{f+m} \right]_M}{\left[(C_D e^{2s})_f \right]} = \frac{0.6}{33.4} = 0.018$$

Kazemi (1969) points out that if the vertical separation between the two parallel slopes Δp is less than 100 psi, the calculation of ω by Equation 17-2 will produce a significant error in its values. Figure 17-11 shows that Δp is about 11 psi, and Equation 17-2 gives an erroneous value of:

$$\begin{split} \omega &= 10^{-(\Delta p/m)} = 10^{-(11/12)} = 0.316 \\ k_f h &= 141.2 QB \mu \left(\frac{p_D}{\Delta p}\right)_{MP} = 141.2 (960) (1) (1.28) (0.053) \\ &= 9196 \, mdft \\ C &= \left[\frac{0.000295 k_f h}{\mu}\right] \frac{(\Delta t)_{MP}}{(C_D/C_D)_{MP}} = \frac{(0.000295) (9196)}{(1.0) (270)} = 0.01 \, bbl/psi \\ (C_D)_{f+m} &= \frac{0.8926 C}{\varphi c_t h r_w^2} = \frac{(0.8936) (0.01)}{(0.07) \left(1 \times 10^{-5}\right) (36) (90.29)^2} = 4216 \end{split}$$

$$s = 0.5 \ln \left[\frac{\left[(C_D e^{2s})_{f+m} \right]_M}{(C_D)_{f+m}} \right] = 0.5 \ln \left[\frac{0.6}{4216} \right] = -4.4$$

$$\lambda \! = \! \left[\! \frac{\lambda (C_D)_{f+m}}{\left(1 - \omega \right)^2} \! \right]_M \! \frac{\left(1 - \omega \right)^2}{\left(C_D \right)_{f+m}} \! = \! \left(0.03 \right) \! \left[\! \frac{\left(1 - 0.018 \right)^2}{4216} \! \right] = \! 6.86 \times 10^{-6}$$

HYDRAULICALLY FRACTURED WELLS

Many wells, particularly wells in tight (low-permeability) formations, require hydraulic fracturing to be commercially viable. Interpretation of pressure transient data in hydraulically fractured wells is important for evaluating the success in fracture treatments and predicting the future performance of these types of wells. In most formations, a single, vertical fracture that propagates in two directions from the wellbore is created. These fracture "wings" are 180° apart and are normally assumed to be identical in shape and size at any point in time. In naturally fractured or cleated formations, such as gas shales or coal seams, it is possible that multiple fractures can be created and propagated during a hydraulic fracture treatment.

In general, hydraulic fracture treatments are used to increase the productivity index of a producing well or the injectivity index of an injection well. The productivity index defines the volumes of oil or gas that can be produced at a given pressure differential between the reservoir and the wellbore. The injectivity index refers to how much fluid can be injected into an injection well at a given pressure differential. A list of different applications for hydraulic fracturing, includes:

- Increasing the flow rate of oil and/or gas from low-permeability reservoirs
- Increasing the flow rate of oil and/or gas from wells that have been damaged
- Connecting the natural fractures and/or cleats in a formation to the wellbore
- Decreasing the pressure drop around the well to minimize sand production
- Decreasing the pressure drop around the well to minimize problems with asphaltine and/or paraffin deposition
- o Increasing the area of drainage or the amount of formation in contact with the wellbore
- Connecting the full vertical extent of a reservoir to a slanted or horizontal well

A low-permeability reservoir has a high resistance to fluid flow. In many formations, chemical and/or physical processes alter the physical characteristics of the reservoir rock over geologic time. Sometimes, these diagenetic processes restrict the openings in the rock and reduce the ability of fluids to flow through

the rock. Low-permeability rocks are normally excellent candidates for stimulation by hydraulic fracturing.

Regardless of permeability, a reservoir rock can be damaged when a well is drilled through the reservoir and when casing is set and cemented in place. Damage occurs because drilling and/or completion fluids leak into the reservoir and plug up the pores and pore throats. When the pores are plugged, permeability is reduced, and the fluid flow in this damaged portion of the reservoir may be substantially reduced. Damage can be severe in naturally fractured reservoirs, such as coal seams. To stimulate damaged reservoirs, a short, conductive hydraulic fracture is often the desired solution.

The success or failure of a hydraulic fracture treatment often depends on the quality of the candidate well selected for the treatment. Choosing an excellent candidate for stimulation often ensures success, while choosing a poor candidate normally results in economic failure. To select the best candidate for stimulation, the design engineer must consider many variables. The most critical parameters for hydraulic fracturing are:

- Formation permeability
- o In situ stress distribution
- o Reservoir fluid viscosity
- Skin factor
- Reservoir pressure
- Reservoir depth

If the skin factor is positive, the reservoir is damaged and could possibly be an excellent candidate for stimulation.

The best candidate wells for hydraulic fracturing treatments will have a substantial volume of oil and gas in place, and will have a need to increase the productivity index. Such reservoirs will have

- a thick pay zone and
- medium to high pressure, and will either be
- a low-permeability zone or a zone that has been damaged (high skin factor).

Hydraulic fracturing theory and design has been developed by other engineering disciplines. However, certain aspects, such as poroelastic theory, are unique to porous, permeable underground formations. The most important parameters are: Poisson's ratio; Young's modulus; and in situ stress.

Poisson's ratio (v), named after Simeon Poisson, is defined as the ratio of the relative contraction strain (transverse strain) divided by the relative extension strain (or axial strain).

Young's modulus is defined as "the ratio of stress to strain for uniaxial stress." The theory used to compute fracture dimensions is based upon linear elasticity. To apply this theory, Young's modulus of the formation is an important parameter.

The modulus of a material is a measure of the stiffness of the material. If the modulus is large, the material is stiff. In hydraulic fracturing, a stiff rock will result in more narrow fractures. If the modulus is low, the fractures will be wider. The modulus of a rock is a function of the lithology, porosity, fluid type, and other variables. Typical ranges for Young's modulus as a function of lithology is tabulated below.

Lithology	Young's Modulus (psi)	
Soft sandstone	$2-5 \times 10^6$	
Hard sandstone	$6-10 \times 10^6$	
Limestone	$8-12 \times 10^6$	
Coal	$0.1-1 \times 10^6$	
Shale	$1-10 \times 10^6$	

In situ stresses. Underground formations are confined and under stress. Figure 17-14 illustrates the local stress state at depth for an element of formation. The stresses can be divided into the following three principal stresses:

- the vertical stress σ 1,
- \circ the maximum horizontal stress σ 2, and
- \circ the minimum horizontal stress σ 3.

where $\sigma 1 > \sigma 2 > \sigma 3$. Depending on geologic conditions, the vertical stress could also be the intermediate (σ_2) or minimum stress (σ_3) . These stresses are normally compressive and vary in magnitude throughout the reservoir, particularly in the vertical direction (from layer to layer). The magnitude and direction of the principal stresses are important because they control:

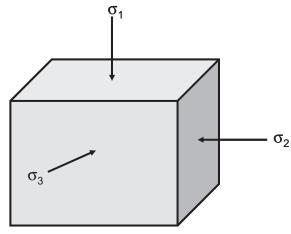


FIGURE 17-14 Local in situ stress at depth.

- o the pressure required to create and propagate a fracture,
- o the shape and vertical extent of the fracture,
- o the direction of the fracture, and
- o the stresses trying to crush and/or embed the propping agent during production.

A hydraulic fracture will propagate perpendicular to the minimum principal stress (σ_3). If the minimum horizontal stress is σ_3 , the fracture will be vertical. The minimum horizontal stress (in situ stress) profile can be calculated from the following expression:

$$\sigma_{min} \cong \frac{v}{1-v}(\sigma_{ob} - \alpha p) + \alpha p$$

where

 σ_{\min} = the minimum horizontal stress (in situ stress)

 $\nu = Poissons' ratio$

 σ_{ob} = overburden stress

 α = poroelastic constant

p = reservoir fluid pressure or pore pressure

Poisson's ratio can be estimated from acoustic log data or from correlations based upon lithology. For coal seams, the value of Poisson's ratio will range from 0.2 to 0.4. The overburden stress can be computed using density log data. Normally, the value for overburden pressure is about 1.1 psi per foot of depth. The reservoir pressure must be measured or estimated.

The poroelastic constant α ranges from 0.5 to 1.0 and is a parameter that describes the "efficiency" of the fluid pressure tp counteracting the total applied stress. Typically, for hydrocarbon reservoirs, α is about 7.

A hydraulic fracture will propagate perpendicular to the least principal stress. In some shallow formations the least principal stress is the overburden stress; thus, the hydraulic fracture will be horizontal. In reservoirs deeper than 1000 ft or so, the least principal stress will likely be horizontal; thus, the hydraulic fracture will be vertical. The azimuth orientation of the vertical fracture will depend upon the azimuth of the minimum and maximum horizontal stresses.

A fracture is defined as a single crack initiated from the wellbore by hydraulic fracturing. It should be noted that fractures are different from "fissures," which are the formation of natural fractures. Hydraulically induced fractures are usually vertical, but can be horizontal if the formation is less than approximately 3000 ft deep. Vertical fractures are characterized by the following properties:

- Fracture half-length x_f, in ft
- Dimensionless radius r_{eD} , where $r_{eD} = r_e/x_f$
- Fracture height h_f, which is often assumed equal to the formation thickness, in ft

- o Fracture permeability k_f, in md
- o Fracture width w_f, in ft
- Fracture conductivity F_C , where $F_C = k_f w_f$

The analysis of fractured well tests deals with the identification of well and reservoir variables that would have an impact on future well performance. However, fractured wells are substantially more complicated. The well-penetrating fracture has unknown geometric features, i.e., x_f , w_f , and h_f , and unknown conductivity properties.

Gringarten et al. (1974) and Cinco and Samaniego (1981), among others, propose three transient flow models to consider when analyzing pressure transient data from vertically fractured wells. These are: (1) infinite-conductivity vertical fractures; (2) finite-conductivity vertical fractures; (3) uniform-flux fractures.

1. Infinite-conductivity vertical fractures

These fractures are created by conventional hydraulic fracturing and characterized by a very high conductivity, which, for all practical purposes, can be considered infinite. In this case, the fracture acts similar to a large diameter pipe with *infinite permeability*, and, therefore, there is essentially no pressure drop from the tip of the fracture to the wellbore, i.e., no pressure loss in the fracture. This model assumes that the flow into the wellbore is only through the fracture and exhibits three flow periods: (1) fractured linear flow period; (2) formation linear flow period; and (3) infinite acting pseudoradial flow period.

Several specialized plots are used to identify the start and end of each flow period. For example, an early time log-log plot of Δp versus Δt will exhibit a straight line of half-unit slope. These flow periods associated with infinite-conductivity fractures, and the diagnostic specialized plots will be discussed later in this section.

2. Finite-conductivity fractures

These are very long fractures created by massive hydraulic fracture (MHF). These types of fractures need large quantities of propping agent to keep them open, resulting in reduced fracture permeability k_f compared with that of the infinite-conductivity fracture. These finite-conductivity vertical fractures are characterized by measurable pressure drops in the fracture and, therefore, exhibit unique pressure responses when testing hydraulically fractured wells. The transient pressure behavior for this system can include the following four sequence flow periods (to be discussed later):

- o linear flow within the fracture, followed by
- o bilinear flow, then
- o linear flow in the formation, and eventually
- infinite acting pseudoradial flow.

3. Uniform-flux fractures

A uniform-flux fracture is one in which the reservoir fluid flow rate from the formation into the fracture is uniform along the entire fracture length. This model is similar to the infinite-conductivity vertical fracture in several aspects. The difference between these two systems occurs at the boundary of the fracture. The system is characterized by a variable pressure along the fracture and exhibits essentially two flow periods: linear flow and infinite acting pseudoradial flow.

Except for highly propped and conductive fractures, it is thought that the uniform flux fracture theory better represents reality than the infiniteconductivity fracture; however, the difference between the two is rather small.

The fracture has a much greater permeability than the formation it penetrates; hence it influences the pressure response of a well test significantly. The general solution for the pressure behavior in a reservoir is expressed in terms of dimensionless variables. The following dimensionless groups are used when analyzing pressure transient data in a hydraulically fractured well:

Diffusivity group:
$$\eta_{fd} = \frac{k_f \phi c_t}{k \phi_f c_{ft}}$$
(17-11)

Time group:
$$\mathbf{t}_{Dxf} = \left[\frac{0.0002637k}{\phi \mu c_t x_f^2} \right] t = t_D \left(\frac{r_w^2}{x_f^2} \right)$$
 (17-12)

Conductivity group:
$$F_{CD} = \frac{k_f}{k} \frac{w_f}{x_f} = \frac{F_C}{kx_f}$$
 (17-13)

$$\frac{\text{Storage group}: C_{Df} = 0.8937C}{\phi c_t h x_f^2}$$
 (17-14)

Pressure group:
$$p_D = \frac{kh\Delta p}{141.2}QB\mu$$
; for oil (17-15)

$$p_D = \frac{kh\Delta m(p)}{1424} QT; \text{ for gas}$$
 (17-16)

$$Fracture \ group: r_{eD} = \frac{r_e}{x_f}$$

where

 x_f = fracture half-length, ft

 w_f = fracture width, ft

 k_f = fracture permeability, md

k = prefracturing formation permeability, md

 $t_{Dxf} = \text{dimensionless time based on the fracture half-length } x_f$

t = flowing time in drawdown, Δt or Δt_e in buildup, hours

 $T = temperature, ^{\circ}R$

 F_C = fracture conductivity, md ft

 F_{CD} = dimensionless fracture conductivity

 $\eta = \text{hydraulic diffusivity}$

 $c_f = total compressibility of the fracture, psi^{-1}$

Notice that the above equations are written in terms of the pressure drawdown tests. These equations should be modified for buildup tests by replacing the pressure and time with the appropriate values as shown below:

Test	Pressure	Time
Drawdown	$\Delta p = p_i - p_{wf}$	T
Buildup	$\Delta p = p_{ws} - p_{wf@\Delta t = 0}$	Δt or Δt_{e}

In general, a fracture could be classified as an infinite-conductivity fracture when the dimensionless fracture conductivity F_{CD} is greater than 300. The dimensionless fracture conductivity F_{CD} is defined as the ratio of the ability of the fracture to deliver fluid to the wellbore to the ability of the reservoir to deliver fluid to the fracture. High F_{CD} indicates excessive fracture efficiency and suggests that the fracture capability to deliver reservoir fluids to the wellbore is more efficient than the formation's capability to deliver the same fluids to the fracture.

It should be noted that the fracture conductivity F_C , which is the product of the fracture w_f width times the fracture permeability k_f , will reduce the life of the well because of:

Increasing stress on fracture

As the well is produced, the effective stress on the proppant agent will normally increase because the value of the bottom-hole pressure will be decreasing.

- Proppant crushing
- Proppant embedment into the formation
- Non-Darcy flow effects
- Damage due to fluid loss additives, i.e., fracturing fluid residue (FFR)

The impact of the FFR on fracture permeability can be estimated by the theoretical model given by Cooke (1973):

$$k_{fd} = k_f \left(\frac{\phi_{fd}}{\phi_f}\right)^3$$

where

 $\phi_{\rm fd}$ = fracture porosity after damage

 ϕ_f = undamged original fracture porosity

 k_f = undamaged original fracture permeability, md

 k_{fd} = damaged fracture permeability, md

The productivity index of a fractured well J_F can be roughly approximated using the following simple expression:

$$J_F = J \left[\frac{ln \left(\frac{r_e}{r_w} \right)}{ln \left(\frac{r_e}{0.5 x_f} \right)} \right]$$

where

I = productivity index of the well before stimulation

r_w = wellbore radius

r_e = drainage radius

 x_f = fracture half-length

There are four flow regimes, as shown conceptually in Figure 17-15, associated with the three types of vertical fractures:

- Fracture linear flow
- Bilinear flow
- o Formation linear flow
- Infinite acting pseudoradial flow

These successive flow patterns, often separated by transition periods, can be identified by expressing the pressure transient data in different types of graphs. Some of these graphs are excellent tools for diagnosis and identification of regimes since test data may correspond to different flow periods.

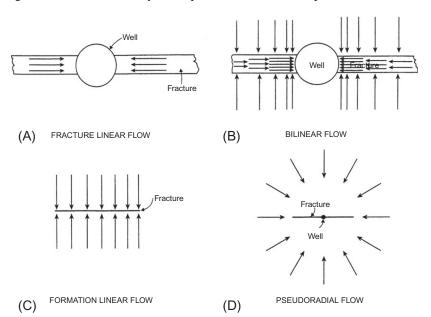


FIGURE 17-15 Flow periods for a vertically fractured well. (After Cinco and Samaniego, 1981).

There are specialized graphs of analysis for each flow period that include:

- Graph of Δp versus $\sqrt{\text{time for linear flow}}$
- Graph of Δp versus $\sqrt[4]{\text{time}}$ for bilinear flow
- Graph of Δp versus log(time) for infinite acting pseudoradial flow

These types of flow regimes and the diagnostic plots are discussed below.

Fracture linear flow 1.

This is the first flow period that occurs in a fractured system. Most of the fluid enters the wellbore during this period as a result of expansion within the fracture; that is, there is negligible fluid coming from the formation. Flow within the fracture and from the fracture to the wellbore during this period is considered linear and can be described by the linear form of the diffusivity equation. This linear form of the diffusivity equation can be applied to both periods of linearflow; i.e., in the fracture as well as the reservoir. The pressure transient test data during the linear flow period can be analyzed with a graph of Δp versus $\sqrt{\text{time}}$. Unfortunately, the fracture linear flow occurs at a very early time to be of practical use in well test analyses. However, if the fracture linear flow exists (for fractures with $F_{CD} > 300$); the formation linear flow relationships as given by Equations 17-11 through 17-16 can be used in the exact manner to analyze the pressure data during the formation linear flow.

If fracture linear flow occurs, the flow period is short, as it often is in finiteconductivity fractures with F_{CD} < 300, and care must be taken not to misinterpret the early pressure data. It is common in this situation for skin effects or wellbore storage effects to alter pressures to the extent that the linear flow straight line does not occur or is very difficult to recognize. If the early time slope is used in determining the fracture length, the slope m_{vf} will be erroneously high, the computed fracture length will be unrealistically small, and no quantitative information will be obtained about flow capacity in the fracture. Cinco and Samaniego (1981) observed that this fracture linear flow ends when:

$$t_{\rm Dxf} \approx \frac{0.1(F_{\rm CD})^2}{\left(\eta_{\rm fD}\right)^2}$$

Because the fracture linear flow period is extremely short, this flow period is often of no practical use in well test analyses.

Bilinear flow 2.

This flow period is called bilinear flow because two types of linear flow occur simultaneously. As originally proposed by Cinco and Samaniego (1981), one flow is a linear incompressible flow within the fracture and the other is a linear compressible flow in the formation. Most of the fluid that enters the wellbore during this flow period comes from the formation. Fracture tip effects do not affect well behavior during bilinear flow, and, accordingly, it will not be possible to determine the fracture length from the well bilinear flow period data. However, the actual value of the fracture conductivity F_C can be determined during this flow period. The pressure drop through the fracture is significant for the finite-conductivity case and the bilinear flow behavior is observed; however, the *infinite-conductivity case does not exhibit bilinear flow behavior* because the pressure drop in the fracture is negligible. Thus, identification of the bilinear flow period is important for two reasons:

- It will not be possible to determine a unique fracture length from the well bilinear flow period data. If these data are used to determine the length of the fracture, they will produce a much smaller fracture length than the actual.
- \circ The actual fracture conductivity k_f w_f can be determined from the bilinear flow pressure data.

Cinco and Samaniego (1978, 1981) suggest that during this flow period, the change in the wellbore pressure can be described by the following expressions:

For fractured oil wells

-in terms of dimensionless pressure:

$$p_D = \left[\frac{2.451}{\sqrt{F_{CD}}} \right] (t_{Dxf})^{1/4} \tag{17-17}$$

Taking the logarithm of both sides of Equation 17-17, gives:

$$log(p_{D}) = log\left[\frac{2.451}{\sqrt{F_{CD}}}\right] + 1/4log(t_{Dxf})$$
 (17-18)

-in terms of pressure:

$$\Delta p = \left[\frac{44.1 \text{QB} \mu}{h \sqrt{F_C} (\phi \mu c_t k)^{1/4}} \right] t^{1/4}$$
 (17-19)

or equivalently:

$$\Delta p = m_{bf} t^{1/4}$$

Taking the logarithm of both sides of the above expression, gives:

$$\log(\Delta p) = \log(m_{bf}) + \left(\frac{1}{4}\right)\log(t) \tag{17-20}$$

With the bilinear slope m_{bf} as given by:

$$m_{bf} = \left[\frac{44.1 \text{QB} \mu}{h \sqrt{F_C} (\phi \mu c_t k)^{1/4}} \right]$$

where F_C is the fracture conductivity as defined by:

$$F_C = k_f w_f \tag{17-21}$$

For fractured gas wells

-in a dimensionless form:

$$m_D = \left[\frac{2.451}{\sqrt{F_{CD}}} \right] (t_{Dxf})^{1/4}$$

or

$$log\left(m_{D}\right) = log\left[\frac{2.451}{\sqrt{F_{cd}}}\right] + \left(\frac{1}{4}\right)log\left(t_{Dxf}\right) \tag{17-22}$$

-in terms of m(p):

$$\Delta m(p) = \left[\frac{444.6QT}{h\sqrt{F_C}(\varphi\mu c_t k)^{1/4}} \right] t^{1/4} \eqno(17\text{-}23)$$

or equivalently:

$$\Delta m(p) = m_{bf}t^{1/4}$$

Taking the logarithm of both sides gives:

$$log\left[\Delta m(p)\right] = log\left(m_{bf}\right) + \left(\frac{1}{4}\right)log\left(t\right) \tag{17-24}$$

Equations 17-19 and 17-23 indicate that a plot of Δp or $\Delta m(p)$ versus $(time)^{1/4}$ on a Cartesian scale would produce a straight line *passing through the origin* with a slope of m_{bf} (bilinear flow slope) as given by:

For oil

$$m_{bf} \! = \! \frac{44.1QB\mu}{h\sqrt{F_{C}}{(\varphi\mu c_{t}k)}^{1/4}}$$

The slope can then be used to solve the fracture conductivity F_C, to give:

$$F_{C} = \left[\frac{44.1 \text{QB} \mu}{m_{\text{bf}} h (\phi \mu c_{\text{t}} k)^{1/4}} \right]^{2}$$
 (17-25)

For gas

$$m_{bf} = \frac{444.6QT}{h\sqrt{F_C}(\phi\mu c_t k)^{1/4}}$$

or

$$F_{C} = \left[\frac{444.6QT}{m_{bf}h(\phi\mu c_{t}k)^{1/4}} \right]^{2}$$
 (17-26)

It should be noted that if the straight line plot does not pass through the origin, it indicates an additional pressure drop Δp_s caused by flow restriction within the fracture in the vicinity of the wellbore (chocked fracture, where the fracture permeability just away from the wellbore is reduced). Examples of restrictions that cause a loss of production are:

- Inadequate perforations
- Turbulent flow, which can be reduced by increasing the proppant size or concentration
- Overdisplacement of proppant
- Dumping of kill fluid into the fracture

Similarly, Equations 17-20 and 17-24 suggest that a plot of Δp or $\Delta m(p)$ versus (time) on a log-log scale would produce a straight line with a slope of $m_{bf} = \frac{1}{4}$ and which can be used as a diagnostic tool for bilinear flow detection.

When the bilinear flow ends, the plot will exhibit curvature that could concave upward or downward depending upon the value of the dimensionless fracture conductivity F_{CD} , as shown in Figure 17-16. When the value of F_{CD} is ≤ 1.6 , the curve will concave downward and will concave upward if $F_{CD} > 1.6$. The upward trend indicates that the fracture tip begins to affect wellbore behavior. If the test is not run sufficiently long for bilinear flow to end when $F_{CD} > 1.6$, it is not possible to determine the length of the fracture. When the dimensionless

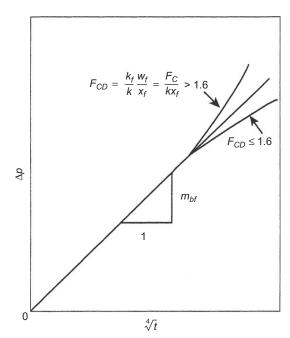


FIGURE 17-16 Graph for analysis of pressure data of bilinear flow. (After Cinco and Samaniego, 1981).

fracture conductivity $F_{CD} \leq 1.6$, it indicates that the fluid flow in the reservoir has changed from a predominantly one-dimensional linear flow to a two-dimensional flow regime. In this particular case, it is not possible to uniquely determine fracture length even if bilinear flow does end during the test.

Cinco and Samaniego (1978, 1981) point out that the dimensionless fracture conductivity F_{CD} can be estimated from the bilinear flow straight line, i.e., Δp versus (time)^{1/4}, by reading the value of the pressure difference Δp at which the line ends Δp_{ebf} , and applying the following approximation:

For oil:
$$F_{CD} = \frac{194.9QB\mu}{kh\Delta p_{ehf}}$$
 (17-27)

For gas:
$$F_{CD} = \frac{1965.1QT}{kh\Delta m(p)_{obf}}$$
 (17-28)

where

Q = flow rate, STB/day or Mscf/day

 $T = temperature, {}^{\circ}R$

The end of the bilinear flow *ebf* straight line depends on the fracture conductivity and can be estimated from the following relationships:

For
$$F_{CD} \ge 3$$
: $t_{Debf} \simeq \frac{0.1}{(F_{CD})^2}$
For $1.6 \le F_{CD} \le 3$: $t_{Debf} \simeq 0.0205[F_{CD} - 1.5]^{-1.53}$
For $F_{CD} \le 1.6$: $t_{Debf} \simeq \left[\frac{4.55}{\sqrt{F_{CD}}} - 2.5\right]^{-4}$

The procedure for analyzing the bilinear flow data is summarized by the following steps:

- Step 1. Make a plot of Δp versus time on a log-log scale.
- Step 2. Determine if any data fall on a straight line with a $\frac{1}{4}$ slope.
- Step 3. If data points fall on a straight line with a $^1/_4$ slope, re-plot the data in terms of Δp versus (time) $^{1/4}$ on a Cartesian scale and identify those data that form the bilinear straight line.
- Step 4. Determine the slope of the bilinear straight line m_{bf} formed in step 3.
- Step 5. Calculate the fracture conductivity $F_C = k_f w_f$ from Equation 17-25 or 17-26, that is:

For oil:
$$F_C = (k_f w_f) = \left[\frac{44.1QB\mu}{m_{bf}h(\phi\mu c_t k)^{1/4}} \right]^2$$

For gas: $F_C = (k_f w_f) = \left[\frac{444.6QT}{m_{bf}h(\phi\mu c_t k)^{1/4}} \right]^2$

Step 6. Read the value of the pressure difference at which the line ends Δp_{ebf} or $\Delta m(p)_{ebf}$.

Step 7. Approximate the dimensionless facture conductivity from:

For oil:
$$F_{CD} = \frac{194.9 \text{QB} \mu}{\text{kh} \Delta p_{\text{ebf}}}$$

For gas: $F_{CD} = \frac{1965.1 \text{QT}}{\text{kg} \Delta m(p)_{\text{obf}}}$

Step 8. Estimate the fracture length from the mathematical definition of F_{CD} as expressed by Equation 17-13 and the value of F_C of Step 5:

$$x_f = \frac{F_C}{F_{CD}k}$$

Example 17-3

A buildup test was conducted on a fractured well producing from a tight gas reservoir. The following reservoir and well parameters are available:

Q = 7350 Mscf/day	$t_p = 2640 \text{ hours}$
h = 118 ft	$\phi = 0.10$
k = 0.025 md	$\mu = 0.0252$
$T = 690^{\circ}R$	$c_t = 0.129 \times 10^{-3} \text{ psi}^{-1}$
$p_{wf@\Delta t=0} = 1320 \text{ psia}$	$r_{\rm w} = 0.28 \; {\rm ft}$

The graphical presentation of the buildup data is given in terms of the log-log plot of $\Delta m(p)$ versus $(\Delta t)^{1/4}$, as shown in Figure 17-17.

Calculate the fracture and reservoir parameters by performing conventional steps.

Solution

Step 1. From the plot of $\Delta m(p)$ versus $(\Delta t)^{1/4}$, in Figure 17-17, determine:

- $\circ \ m_{bf} = 1.6 \times 10^8 \ psi^2 / cp \ hour^{1/4}$
- $\circ t_{sbf} \approx 0.35 \text{ hours } (\textit{start of bilinear flow})$
- \circ t_{ebf} ≈ 2.5 hours (end of bilinear flow)
- \circ $\Delta m(p)_{\rm ebf} \approx 2.05 \times 10^8 \, \rm psi^2/cp$
- Step 2. Perform the bilinear flow analysis, to give:
 - Using Equation 17-26, calculate fracture conductivity F_C

$$\begin{split} F_C &= \left[\frac{444.6QT}{m_{bf}h(\varphi\mu c_t k)^{1/4}} \right]^2 \\ F_C &= \left[\frac{444.6(7350)(690)}{\left(1.62\times10^8\right)(118)\left[(0.1)(0.0252)\left(0.129\times10^{-3}\right)(0.025)\right]^{1/4}} \right]^2 \\ &= 154\,\text{md ft} \end{split}$$

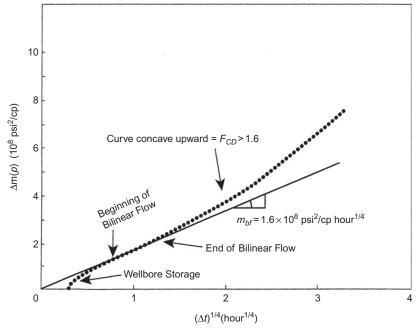


FIGURE 17-17 Bilinear flow graph. ((After Sabet, 1991.))

 \circ Calculate the dimensionless conductivity F_{CD} by using Equation 17-28.

$$\begin{split} F_{CD} = & \frac{1965.1QT}{kh\Delta m(p)_{ebf}} \\ F_{CD} = & \frac{1965.1(7350)(690)}{(0.025)(118)\left(2.02 \times 10^8\right)} = 16.7 \end{split}$$

o Estimate the fracture half-length from the following equation

$$x_{f} = \frac{F_{C}}{F_{CD}k}$$

$$x_{f} = \frac{154}{(16.7)(0.025)} = 368 \text{ ft}$$

3. Formation linear flow

At the end of the bilinear flow, there is a transition period after which the fracture tips begin to affect the pressure behavior at the wellbore and a linear flow period might develop. This linear flow period is exhibited by vertical fractures

whose dimensionless conductivity is greater that 300, i.e., $F_{CD} > 300$. As in the case of the fracture linear flow, the formation linear flow pressure data collected during this period is a function of the fracture length x_f and fracture conductivity F_C . The pressure behavior during this linear flow period can be described by the diffusivity equation as expressed in linear form, that is:

$$\frac{\partial^2 p}{\partial x^2} = \frac{\phi \mu c_t}{0.002637 k} \frac{\partial p}{\partial t}$$

The solution to the above linear diffusivity equation can be applied to both the fracture linear flow and the formation linear flow, with the solution as given in a dimensionless form by:

$$p_D = (\pi t_{Dxf})^{1/2}$$

Or in terms of real pressure and time, as:

For oil fractured wells :
$$\Delta p = \left\lceil \frac{4.064QB}{hx_f} \sqrt{\frac{\mu}{k\varphi c_t}} \right\rceil t^{1/2}$$

In a simplified form as: $\Delta p = (p_{ws} - p_{wf@\Delta t=0}) = m_{vf} \sqrt{t}$

For gas fractured wells :
$$\Delta m(p) = \left[\frac{40.925QT}{hx_f}\sqrt{\frac{1}{k\varphi\mu c_t}}\right]t^{1/2}$$

Equivalently as:
$$\Delta m(p) = m_{vf} \sqrt{t}$$

The linear flow period may be recognized by pressure data that exhibit a straight line of a $^1/_2$ slope on a log-log plot of Δp versus time, as illustrated in Figure 17-18. Another diagnostic presentation of pressure data points is the plot of Δp or $\Delta m(p)$ versus $\sqrt{\text{time}}$ on a Cartesian scale (as shown in Figure 17-19), which would *produce a straight line* with a slope of m_{vf} related to the fracture length by the following equations:

Oil fractured well
$$x_f = \left[\frac{4.064QB}{m_{vf}h}\right] \sqrt{\frac{\mu}{k\varphi c_t}}$$
 (17-29)

Gas fractured well
$$x_f = \left[\frac{40.925QT}{m_{vf}h}\right] \sqrt{\frac{1}{k\phi\mu c_t}}$$
 (17-30)

where

Q = flow rate, STB/day or Mscf/day

 $T = temperature, {}^{\circ}R$

 $m_{\rm vf} = {\rm slope}, \, {\rm psi}/\sqrt{{\rm hour}} \, {\rm or} \, {\rm psi}^2/{\rm cp}\sqrt{{\rm hour}}$

k = permeability, md

 $c_t = total compressibility, psi^{-1}$

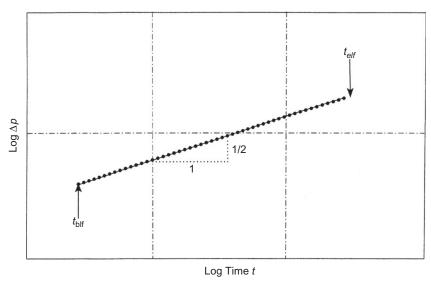


FIGURE 17-18 Pressure data for a $^1/_2$ -slope straight line in a log-log graph. (*After Cinco and Samaniego*, 1981).

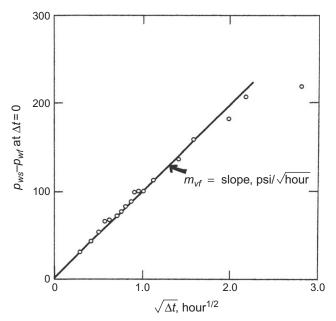


FIGURE 17-19 Square-root data plot for buildup test.

The straight-line relationships as illustrated by Figures 17-18 and 17-19 provide distinctive and easily recognizable evidence of a fracture. When properly applied, these plots are the best diagnostic tool available for detecting a fracture. In practice, the 1/2 slope is rarely seen except in fractures with high conductivity. Finite-conductivity fracture responses generally enter a transition period after the bilinear flow (the 1/4 slope) and reach the infinite acting pseudoradial flow regime before ever achieving a 1/2 slope (linear flow). For a long duration of wellbore storage effect, the bilinear flow pressure behavior may be masked and data analysis becomes difficult with current interpretation methods.

Agarwal et al. (1979) point out that the pressure data during the transition display a curved portion before straightening to a line of proper slope that represents the fracture linear flow. The duration of the curved portion that represents the transition flow depends on the fracture flow capacity. The lower the fracture flow capacity, the longer the duration of the curved portion. The beginning of formation linear flow, *blf*, depends on F_{CD} and can be approximated from the following relationship:

$$t_{\rm Dblf} \approx \frac{100}{(F_{\rm CD})^2}$$

And the end of this linear flow period *elf* occurs at approximately:

$$t_{\rm Dblf} \approx 0.016$$

Identifying the coordinates of these two points (i.e., beginning and end of the straight line) in terms of time can be used to estimate F_{CD} from:

$$F_{CD} \approx 0.0125 \sqrt{\frac{t_{elf}}{t_{blf}}}$$

where t_{elf} and t_{blf} are given in hours.

Infinite acting pseudoradial flow

During this period, the flow behavior is similar to the radial reservoir flow with a negative skin effect caused by the fracture. The traditional semilog and log log plots of transient pressure data can be used during this period; for example, the drawdown pressure data can be analyzed by using Equations 6-170 through 6-174 of Chapter 6, that is:

$$p_{wf} = p_{i} - \frac{162.6Q_{o}B_{o}\mu}{kh} \left[log(t) + log\left(\frac{k}{\phi hc_{i}r_{w}^{2}}\right) - 3.23 + 0.87s \right]$$

or in a linear form as:

$$p_i - p_{wf} = \Delta p = a + m \log(t)$$

With the slope m of:

$$m = \frac{162.6Q_oB_o\mu_o}{kh}$$

Solving for the formation capacity gives:

$$kh = \frac{162.6Q_oB_o\mu_o}{|m|}$$

The skin factor s can be calculated by Equation 6-174:

$$s = 1.151 \left(\frac{p_i - p_1 hr}{|m|} - \log \left(\frac{k}{\phi \mu c_t r_w^2} \right) + 3.23 \right)$$

If the semilog plot is made in terms of Δp versus t, notice that the slope m is the same when making the semilog plot in terms of p_{wf} versus t, then:

$$s = 1.151 \left(\frac{\Delta p_{1hr}}{|m|} - \log \left(\frac{k}{\varphi \mu c_t r_w^2} \right) + 3.23 \right)$$

The $\Delta p_{1\ hr}$ can then be calculated from the mathematical definition of the slope m, i.e., rise/run, by using two points on the semilog straight line (conveniently, one point could be Δp at log(10)), to give:

$$m = \frac{\Delta p_{@ \log(10)} - \Delta p_{1hr}}{\log(10) - \log(1)}$$

Solving the above expression for Δp_{1hr} , to give:

$$\Delta p_{1h} r = \Delta p_{@\log(10)} - m$$
 (17-31)

Again, $Ap_{@log(10)}$ must be read from the corresponding point on the straight line at log(10).

Wattenbarger and Ramey (1969) have shown that an approximate relationship exists between the pressure change Δp at the end of the linear flow, i.e., Δp_{elf} , and the beginning of the infinite acting pseudoradial flow Δp_{bsf} ; as given by:

$$\Delta p_{\rm bsf} \ge 2\Delta p_{\rm elf}$$
 (17-32)

The above rule is commonly referred to as the "double- Δp rule" and can be obtained from the log-log plot when the $^1/_2$ slope ends and by reading the value

of Δp , that is, Δp_{elf} , at this point. For fractured wells, doubling the value of Δp_{elf} will mark the beginning of the infinite acting pseudoradial flow period. Equivalently, a time rule referred to as the $10~\Delta t$ rule can be applied to mark the beginning of pseudoradial flow by:

For drawdown:
$$t_{bsf} \ge 10 t_{elf}$$
 (17-33)

For buildup:
$$\Delta t_{bsf} \ge 10 \Delta t_{elf}$$
 (17-34)

Which indicates that correct the infinite acting pseudoradial flow occurs at 1 log cycle beyond the end of the linear flow. The concept of the above two rules is illustrated graphically in Figure 17-20.

Another approximation that can be used to mark the start of the infinite acting radial flow period for a finite-conductivity fracture is given by:

$$t_{Dbs} \approx 5~exp~\left[-0.5(F_{CD})^{-0.6}\right],~for~F_{CD} \geq 0.1$$

Sabet (1991) used the following drawdown test data, as originally given by Gringarten et al. (1975), to illustrate the process of analyzing a hydraulically fractured well test data.

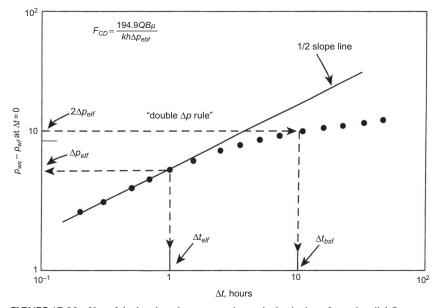


FIGURE 17-20 Use of the log-log plot to approximate the beginning of pseudoradial flow.

Example 17-4
The drawdown test data for an infinite-conductivity fractured well are tabulated below:

t (hour)	p _{wf} (psi)	Δp (psi)	$\sqrt{t}hour^{1/2}$
0.0833	3,759.0	11.0	0.289
0.1670	3755.0	15.0	0.409
0.2500	3752.0	18.0	0.500
0.5000	3744.5	25.5	0.707
0.7500	3741.0	29.0	0.866
1.0000	3738.0	32.0	1.000
2.0000	3727.0	43.0	1.414
3.0000	3719.0	51.0	1.732
4.0000	3713.0	57.0	2.000
5.0000	3708.0	62.0	2.236
6.0000	3704.0	66.0	2.449
7.0000	3700.0	70.0	2.646
8.0000	3695.0	75.0	2.828
9.0000	3692.0	78.0	3.000
10.0000	3690.0	0.08	3.162
12.0000	3684.0	86.0	3.464
24.0000	3662.0	108.0	4.899
48.0000	3635.0	135.0	6.928
96.0000	3608.0	162.0	9.798
240.0000	3570.0	200.0	14.142

Additional reservoir parameters are:

$$\begin{aligned} h &= 82 \text{ ft} & \varphi &= 0.12 \\ c_t &= 21 \times 10^{-6} psi^{-1} & \mu &= 0.65 \text{ cp} \\ B_o &= 1.26 \text{ bbl/STB} & r_w &= 0.28 \text{ ft} \\ Q &= 419 \text{ STB/day} & p_i &= 3,770 \text{ psi} \end{aligned}$$

Estimate:

- o Permeability k
- $\circ \quad \text{Fracture half-length} \,\, x_f$
- Skin factor s

Solution

Step 1. Plot:

- Δp versus t on a log-log scale, as shown in Figure 17-21
- Δp versus \sqrt{t} on a Cartesian scale, as shown in Figure 17-22
- Δp versus t on a semilog scale, as shown in Figure 17-23

Step 2. Draw a straight line through the early points representing $\log (\Delta p)$ versus $\log (t)$, as shown in Figure 17-21, and determine the slope of the line. Figure 17-21 shows a slope of $^{1}/_{2}$ (not 45°angle), indicating

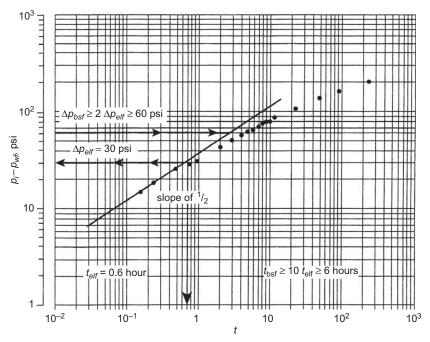


FIGURE 17-21 Log-log plot, drawdown test data. (After Sabet, 1991).

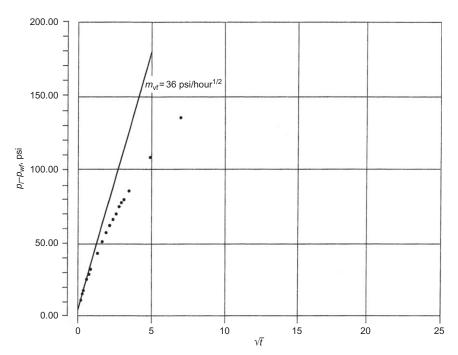


FIGURE 17-22 Linear flow graph, drawdown test data. (After Sabet, 1991).

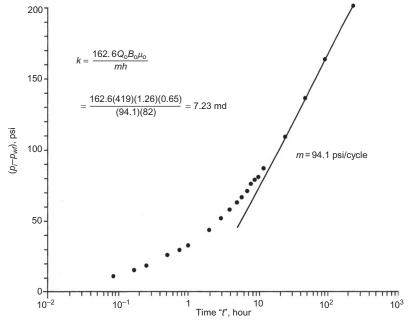


FIGURE 17-23 Semilog plot, drawdown test data from Example 17-4.

linear flow with no wellbore storage effects. This linear flow lasted for approximately 0.6 hour, that is:

$$t_{\rm elf} = 0.6 \, hour$$

$$\Delta p_{elf} = 30 \, psi$$

and therefore the beginning of the infinite acting pseudoradial flow can be approximated by the "double Δp rule" or "one-log cycle rule," i.e., Equations 17-32 and 17-33, to give:

$$t_{hsf} > 10 t_{elf} > 6 hours$$

$$\Delta p_{bsf} \ge 2 \, \Delta p_{elf} \ge 60 \, psi$$

Step 3. From the Cartesian scale plot of Δp versus \sqrt{t} , draw a straight line through the early pressure data points representing the first 0.3 hour of the test (as shown in Figure 17-22) and determine the slope of the line, to give:

$$m_{\rm vf} = 36 \, \text{psi/hour}^{1/2}$$

Step 4. Determine the slope of the semilog straight line representing the unsteady-state radial flow in Figure 17-23, to give:

$$m = 94.1 \text{ psi/cycle}$$

Step 5. Calculate the permeability k from the slope:

$$k = \frac{162.6Q_oB_o\mu_o}{mh} = \frac{162.6(419)(1.26)(0.65)}{(94.1)(82)} = 7.23 \text{ md}$$

Step 6. Estimate the length of the fracture half-length from Equation 17-29, to give:

$$\begin{split} x_f &= \left[\frac{4.064 QB}{m_{vf}h}\right] \sqrt{\frac{\mu}{k\varphi c_t}} \\ x_f &= \left[\frac{4.064 (419)(1.26)}{(36)(82)}\right] \sqrt{\frac{0.65}{(7.23)(0.12)\left(21\times 10^{-6}\right)}} = 137.3\,\text{ft} \end{split}$$

Step 7. From the semilog straight line of Figure 17-23, determine Δp at t = 10 hours, to give:

$$\Delta p_{@ \Delta t = 10} = 71.7 \text{ psi}$$

Step 8. Calculate Δp_{1hr} by applying Equation 17-31

$$\Delta p_{1hr} = \Delta p_{@\Delta t=10} - m = 71.7 - 94.1 = -22.4 \text{ psi}$$

Step 9. Solve for the "total" skin factor s, to give:

$$\begin{split} s &= 1.151 \left(\frac{\Delta p_{1hr}}{|m|} - log \left(\frac{k}{\varphi \mu c_t r_w^2} \right) + 3.23 \right) \\ s &= 1.151 \left[\frac{-22.4}{94.1} - log \left(\frac{7.23}{0.12(0.65) \left(21 \times 10^{-6} \right) \left(0.28 \right)^2} \right) + 3.23 \right] \\ &= -5.5 \end{split}$$

with an apparent wellbore ratio of:

$$r_{yy} = r_{yy}e^{-s} = 0.28e^{5.5} = 68.5 \text{ ft}$$

Notice that the *total* skin factor is a composite of effects that include:

$$s = s_d + s_f + s + s_p + s_{sw} + s_r$$

where

 s_d = skin due to formation and fracture damage

 s_f = skin due to the fracture, large negative value s_f << 0

 $s_t = skin due to turbulence flow$

 $s_p = skin due to perforations$

 $s_w = skin$ due to slanted well

 $s_r = skin$ due to restricted flow

For fractured oil well systems, several of the skin components are negligible or cannot be applied, mainly s_t , s_p , s_{sw} , and s_r ; therefore:

$$s = s_d + s_f$$

or

$$s_d = s - s_f$$

Smith and Cobb (1979) suggest that the best approach for evaluating damage in a fractured well is to use the square root plot. In an ideal well without damage, the square root straight line will extrapolate to p_{wf} at $\Delta t = 0$, i.e., $\Delta p_{wf@\Delta t=0}$; however, when a well is damaged, the intercept pressure p_{int} will be greater than $p_{wf@\Delta t=0}$, as illustrated in Figure 17-24. Note that the well shut-in pressure is described by:

$$p_{ws} = p_{wf@\Delta t=0} + m_{vf} \sqrt{t}$$

Smith and Cobb point out that the total skin factor exclusive of s_f , i.e., $s-s_f$, can be determined from the square root plot by extrapolating the straight line to $\Delta t=0$ and an intercept pressure p_{int} to give the pressure loss due to skin damage $(\Delta p_s)_d$ as:

$$\left(\Delta p_{s}\right)_{d} = p_{int} - p_{wf@\Delta t = 0} = \left[\frac{141.2QB\mu}{kh}\right]S_{d}$$

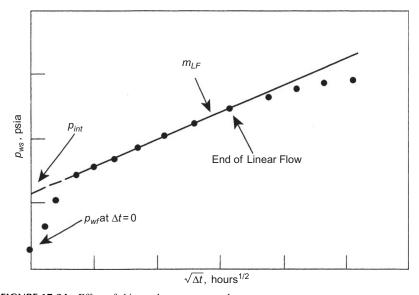


FIGURE 17-24 Effect of skin on the square-root plot.

The above equation indicates that if $p_{int} = p_{wf@\Delta t = 0}$, then the skin due to fracture s_f is equal to the total skin.

It should be pointed out that the external boundary can distort the semilog straight line if the fracture half-length is greater than one-third of the drainage radius. The pressure behavior during this infinite acting period is highly dependent on the fracture length. For relatively short fractures, the flow is radial but becomes linear as the fracture length increases as it reaches the drainage radius. The external boundary can distort the semilog straight line if the fracture halflength is greater than one-third of the drainage radius. As noted by Russell and Truitt (1964), the slope obtained from the traditional well test analysis of fractured wells is erroneously too small and that the calculated value of the slope progressively decreases with increasing fracture length. This dependence of the pressure response on fracture length is illustrated by the theoretical Horner buildup curves given by Russell and Truitt and shown in Figure 17-25. Defining the fracture penetration ratio x_f/x_e as the ratio of the fracture half-length x_f to the half-length x_e of a closed square-drainage area, Figure 17-25 shows the effects of fracture penetration on the slope of the buildup curve. For fractures of small penetration, the slope of the buildup curve is only slightly less than that for the unfractured "Radial Flow" case. However, the slope of the buildup curve becomes progressively smaller with increasing fracture penetrations. This will result in a calculated flow capacity kh that is too large, an erroneous average

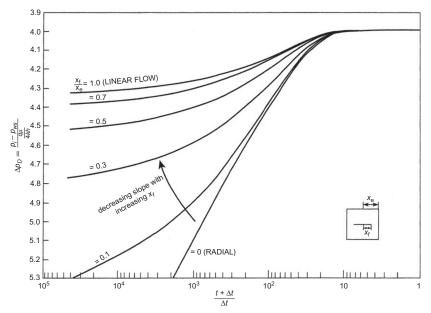


FIGURE 17-25 Vertically fractured reservoir, calculated pressure buildup curves. (*After Russell and Truitt, 1964*).

pressure, and a skin factor that is too small. Clearly, a modified method for analyzing and interpreting the data must be employed to account for the effect of fracture length on pressure response during the infinite acting flow period. Most of the published correction techniques require the use of iterative procedures. The type-curve matching approach and other specialized plotting techniques have been accepted by the oil industry as accurate and convenient approaches for analyzing pressure data from fractured wells, as briefly discussed below.

An alternate and convenient approach to analyzing fractured well transient test data is type-curve matching. The type-curve matching approach is used by plotting the pressure difference Δp versus time on the same scale as the selected type curve and matching one of the type curves. Gringarten et al. (1974) presented the type curves shown in Figures 17-26 and 17-27 for infinite-conductivity vertical fracture and uniform-flux vertical fracture, respectively, in a square well-drainage area. Both figures present log–log plots of the dimensionless pressure drop p_d (equivalently referred to as dimensionless wellbore pressure $p_{\rm wd}$) versus dimensionless time $t_{\rm Dxf}$. The fracture solutions show an initial period controlled by linear flow where the pressure is a function of square root of time. On a log–log coordinate, as indicated before, this flow period is characterized by a straight line with $^1/_2$ slope. The infinite acting pseudoradial flow occurs at a $t_{\rm Dxf}$ between 1 and 3. Finally, all solutions reach pseudosteady state.

During the matching process and a match point is chosen, the dimensionless parameters on the axis of the type curve are used to estimate formation permeability and fracture length from:

$$k = \frac{141.2QB\mu}{h} \left[\frac{p_D}{\Delta p} \right]_{MP}$$
 (17-35)

$$x_f = \sqrt{\frac{0.0002637k}{\varphi\mu C_t} \left(\frac{\Delta t}{t_{Dxf}}\right)_{MP}} \tag{17-36}$$

For large ratios of x_e/x_f , Gringarten and his co-authors suggest that the apparent wellbore radius r_w^{\prime} can be approximated from:

$$r_{\rm w}^{\setminus} \approx \frac{x_{\rm f}}{2} = r_{\rm w} e^{-s}$$

Thus, the skin factor can be approximated from:

$$s = \ln\left(\frac{2r_{\rm w}}{x_{\rm f}}\right) \tag{17-37}$$

Earlougher (1977) point out that if all test data fall on the half-slope line on the log Δp versus log (*time*), i.e., the test is not long enough to reach the infinite acting pseudoradial flow period, then the formation permeability k cannot be estimated by either type-curve matching or semilog plot. This situation often occurs in tight gas wells. However, the last point on the $^1/_2$ slope line, i.e.,

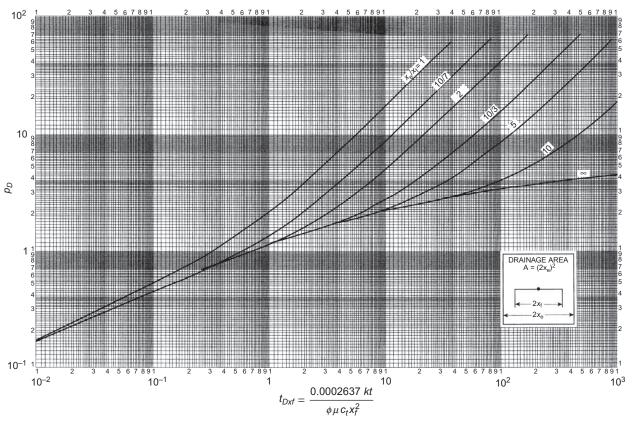


FIGURE 17-26 Dimensionless pressure for vertically fractured well in the center of a closed square, no wellbore storage, infinite-conductivity fracture. (After Gringarten et al., 1974).

 $(\Delta p)_{Last}$ and $(t)_{Last}$, may be used to estimate an upper limit of the permeability and a minimum fracture length from:

$$k \le \frac{30.358QB\mu}{h(\Delta p)_{Last}} \tag{17-38}$$

$$x_f \ge \sqrt{\frac{0.01648k(t)_{Last}}{\varphi\mu c_t}} \tag{17-39}$$

The two approximations above are only valid for $x_e/x_f>>1$ and for infinite-conductivity fractures. For uniform-flux fracture, the constants 30.358 and 0.01648 become 107.312 and 0.001648, respectively.

To illustrate the use of Gringarten–Ramey–Raghavan type curves in analyzing well test data, the following example is presented:

Example 17-5

The pressure-buildup data for an infinite-conductivity fractured well are tabulated below:

Δt (hours)	p_{ws}	$p_{ws} - p_{wf@\Delta t = 0}$	$(t_p + \Delta t)\Delta t$
0.000	3420.0	0.0	0.0
0.083	3431.0	11.0	93,600.0
0.167	3435.0	15.0	46,700.0
0.250	3438.0	18.0	31,200.0
0.500	3444.5	24.5	15,600.0
0.750	3449.0	29.0	10,400.0
1.000	3542.0	32.0	7,800.0
2.000	3463.0	43.0	3,900.0
3.000	3471.0	51.0	2,600.0
4.000	3477.0	5 <i>7</i> .0	1,950.0
5.000	3482.0	62.0	1,560.0
6.000	3486.0	66.0	1,300.0
7.000	3490.0	70.0	1,120.0
8.000	3495.0	<i>7</i> 5.0	976.0
9.000	3498.0	78.0	868.0
10.000	3500.0	80.0	781.0
12.000	3506.0	86.0	651.0
24.000	3528.0	108.0	326.0
36.000	3544.0	124.0	218.0
48.000	3555.0	135.0	164.0
60.000	3563.0	143.0	131.0
72.000	3570.0	150.0	109.0
96.000	3582.0	162.0	82.3
120.000	3590.0	170.0	66.0
144.000	3600.0	180.0	55.2
192.000	3610.0	190.0	41.6
240.000	3620.0	200.0	33.5

Other available data:

$$\begin{array}{lll} p_i = 3700 & r_w = 0.28 \; ft \\ \varphi = 12\% & h = 82 \; ft \\ c_t = 21 \times 10^{-6} \; psi^{-1} & \mu = 0.65 \; cp \\ B = 1.26 \; bbl/STB & Q = 419 \; STB/day \\ t_p = 7800 \; hours \end{array}$$

Drainage area = 1600 acres (not fully developed) Calculate:

- o Permeability
- o Fracture—half-length x_f
- Skin factor

Solution

Step 1. Plot Δp versus Δt on a tracing paper with the same scale as the Gringarten type curve of Figure 17-26. Superimpose the tracing paper on the type curve, as shown in Figure 17-28, with the following match points:

$$(\Delta p)_{MP} = 100 \text{ psi}$$

 $(\Delta p)_{MP} = 10 \text{ hours}$
 $(p_D)_{MP} = 1.22$
 $(t_D)_{MP} = 0.68$

Step 2. Calculate k and x_f by using Equations 17-35 and 17-36.

$$\begin{split} k &= \frac{141.2 \text{QB} \mu}{\text{h}} \left[\frac{p_D}{\Delta p} \right]_{\text{MP}} = \frac{(141.2)(419)(1.26)(0.65)}{(82)} \left[\frac{1.22}{100} \right] \\ &= 7.21 \, \text{md} \\ x_f &= \sqrt{\frac{0.0002637 \text{k}}{\varphi \mu C_t} \left(\frac{\Delta t}{t_{\text{Dxf}}} \right)_{\text{MP}}} = \sqrt{\frac{0.0002637(7.21)}{(0.12)(0.65)\left(21 \times 10^{-6} \right)} \left(\frac{10}{0.68} \right)} \\ &= 131 \, \text{ft} \end{split}$$

Step 3. Calculate the skin factor by applying Equation 17-37.

$$s = ln\left(\frac{2r_w}{x_f}\right) = ln\left[\frac{(2)(0.28)}{131}\right] = 5.46$$

Step 4. Approximate the time that marks the start of the semilog straight line based on the Gringarten et al. criterion, that is:

$$t_{Dxf} = \left\lceil \frac{0.0002637k}{\varphi\mu c_t x_{\rm f}^2} \right\rceil t \geq 3$$

or

$$t \! \geq \! \frac{(3)(0.12)(0.68)\big(21 \times 10^{-6}\big)(131)^2}{(0.0002637)(7.21)} \! \geq \! 50 \, hours$$

All the data beyond 50 hours can be used in the conventional Horner plot approach to estimate permeability and skin factor. Figure 17-29 shows a Horner graph with the following results:

```
m = 95 \text{ psi/cycle}
p^* = 3,764 \text{ psi}
p_{1 hr} = 3,395 psi
k = 7.16 \text{ md}
s = -5.5
x_f = 137 \text{ ft}
```

Cinco and Samaniego (1981) developed the type curves shown in Figure 17-30 for finite-conductivity vertical fracture. The proposed type curve is based on the bilinear flow theory and presented in terms of (p_DF_{CD}) versus $(t_{Dxf}F_{CD}^2)$ on a log-log scale for various values of F_{CD} ranging from 0.1 π to 1000 π . The main feature of this graph is that for all values of F_{CD} the behavior of the bilinear flow (quarter slope) and the formation linear flow (half slope) is given by a single curve. Note that there is a transition period between the bilinear and linear flows. The dashed line in Figure 17-30 indicates the approximate start of the infinite acting pseudoradial flow.

The pressure data are plotted in terms of $\log (\Delta p)$ versus $\log (t)$, and the resulting graph is matched to a type curve that is characterized by a dimensionless finite conductivity $(F_{CD})_M$ with match points of:

- $(\Delta p)_{MP}$, $(p_D F_{CD})_{MP}$
- $(t)_{MP}, (t_{Dxf}F_{CD}^{2})_{MP}$
- End of bilinear flow $(t_{ebf})_{MP}$
- Beginning of formation linear flow $(t_{blf})_{MP}$
- Beginning of semilog straight line (t_{bssl})_{MP}

From the above match calculate F_{CD} and x_f :

For oil

$$F_{CD} = \left[\frac{141.2 \text{QB} \mu}{\text{hk}} \right] \frac{(p_D F_{CD})_{MP}}{(\Delta p)_{MP}}$$
 (17-40)

For gas

$$F_{CD} = \left[\frac{1424QT}{hk} \right] \frac{(p_D F_{CD})_{MP}}{(\Delta m(p))_{MP}}$$
(17-41)

The fracture half-length is given by:

$$x_{f} = \left[\frac{0.0002637k}{\phi\mu c_{t}}\right] \frac{(t)_{mp}(F_{CD})_{M}^{2}}{(t_{Dxf}F_{CD}^{2})_{MP}}$$
(17-42)

Defining the dimensionless effective wellbore radius r_{wD}^{\prime} as the ratio of the apparent wellbore radius r_{wD} to the fracture half-length x_f , i.e., $r_{wD} = r_w/x_f$, Cinco and Samaniego (1978, 1981) correlated with the dimensionless fracture conductivity F_{CD} and presented the resulting correlation in a graphical form, as shown in Figure 17-31.

Figure 17-31 indicates that when the dimensionless fracture conductivity is greater than 100, the dimensionless effective wellbore radius r_{wD} is independent of the fracture conductivity, with a fixed value of 0.5, i.e., r_{wD} for $F_{cD} > 100$. The apparent wellbore radius is expressed in terms of the fracture skin factor s_f by:

$$r_w^{\setminus} = r_w e^{-sf}$$

Introducing r_{wD}^{\setminus} into the above expression and solving for s_f gives:

$$s_f = \ ln \left[\left(\frac{x_f}{r_w} \right) r_{wD}^{\setminus} \right]$$

for $F_{CD} > 100$, gives:

$$s_{f} = - \ln \left(\frac{x_{f}}{2r_{w}} \right)$$

where

 $s_f = skin due to fracture$ r_w = wellbore radius, ft

It should be kept in mind that specific analysis graphs must be used for different flow regimes to obtain a better estimate of both fracture and reservoir parameters. Cinco and Samaniego (1978, 1981) used the following pressure-buildup data to illustrate the use of their type curve in determining the fracture and reservoir parameters.

Example 17-6

Buildup test data as given in Example 17-3 are given below for convenience.

Q = 7,350 Mscf/day $t_p = 2640 \text{ hours}$ h = 118 ft $\phi = 0.10$ k = 0.025 md $\mu = 0.0252$ $c_t = 0.129 \times 10^{-3} \text{ psi}^{-1}$ $T = 690^{\circ} R$ $p_{wf@\Delta t=0} = 1320 \text{ psia}$ $r_{\rm w} = 0.28 \; {\rm ft}$

The graphical presentation of the buildup data is given in the following two forms:

- the log-log plot of $\Delta m(p)$ versus $(\Delta t)^{1/4}$, as shown earlier in Figure 17-17,
- the log-log plot of $\Delta m(p)$ versus (Δt), on the type curve of Figure 17-30, with the resulting match as shown in Figure 17-32.

Calculate the fracture and reservoir parameters by performing conventional and type-curve analyses. Compare the results.

Solution

Step 1. From the plot of $\Delta m(p)$ versus $(\Delta t)^{1/4}$, in Figure 17-16, determine:

- $\circ m_{\rm bf} = 1.6 \times 10^8 \ {\rm psi^2/cp \ hr^{1/4}}$
- \circ t_{sbf} ≈ 0.35 hrs (start of bilinear flow)
- \circ t_{ebf} ≈ 2.5 hrs (end of bilinear flow)
- $\circ \Delta m(p)_{\rm ebf} \approx 2.05 \times 10^8 \, \rm psi^2/cp$

Step 2. Perform the bilinear flow analysis, to give:

• Using Equation 17-26, calculate fracture conductivity F_C.

$$\begin{split} F_C &= \left[\frac{444.6QT}{m_{bf}h(\varphi\mu c_t k)^{1/4}}\right]^2 \\ F_C &= \left[\frac{444.6(7350)(690)}{\left(1.62\times 10^8\right)(118)\left[(0.1)(0.0252)\left(0.129\times 10^{-3}\right)(0.025)\right]^{1/4}}\right]^2 \\ &= 154\,\text{md ft} \end{split}$$

 \circ Calculate the dimensionless conductivity F_{CD} by using Equation 17-28.

$$\begin{split} F_{CD} = & \frac{1965.1QT}{kh\Delta m(p)_{ebf}} \\ F_{CD} = & \frac{1965.1(7350)(690)}{(0.025)(118)(2.02 \times 10^8)} = 16.7 \end{split}$$

o Estimate the fracture half-length from the following Equation

$$x_{f} = \frac{F_{C}}{F_{CD}k}$$

$$x_{f} = \frac{154}{(16.7)(0.025)} = 368 \text{ ft}$$

• Estimate the dimensionless ratio $r_w^{\ \ \ \ }/x_f$ from Figure 17-31

$$\frac{r_{\rm w}^{\setminus}}{x_{\rm f}} \approx 0.46$$

• Calculate the apparent wellbore radius r_w

$$r_{\rm w}^{\setminus} = (0.46)(368) = 169 \, \text{ft}$$

Calculate the apparent skin factor

$$s = \ln \left(\frac{r_w}{r_w^1} \right) = \ln \left(\frac{0.28}{169} \right) = -6.4$$

Step 3. Perform type-curve analysis:

• Determine match points from Figure 17-29, to give:

$$\begin{split} \Delta m(p)_{MP} &= 10^9 \text{ psi}^2\text{/cp} \\ (p_D F_{CD})_{MP} &= 6.5 \\ (\Delta t)_{mp} &= 1 \text{ hour} \\ [t_{Dxf}(F_{CD})2]_{MP} &= 3.69 \times 10^{-2} \\ t_{sbf} &\simeq 0.35 \text{ hour} \end{split}$$

 $t_{\rm ebf} = 2.5 \text{ hour}$

• Calculate F_{CD} from Equation 17-41.

$$F_{CD} = \left[\frac{1424(7350)(690)}{(118)(0.025)} \right] \frac{6.5}{(10^9)} = 15.9$$

• Calculate the fracture half-length from Equation 17-42.

$$x_f = \left\lceil \frac{0.0002637(0.025)}{(0.1)(0.0252) \left(0.129 \times 10^{-3}\right)} \frac{(1)(15.9)^2}{3.69 \times 10^{-2}} \right\rceil^{1/2} = 373 ft$$

• Calculate F_C from Equation 17-13.

$$F_C = F_{CD}x_fk = (15.9)(373)(0.025) = 148\,\text{md ft}$$

o Figure 17-27 gives:

$$r_{w}^{\setminus}/x_{f} = 0.46$$

 $r_{w}^{\setminus} = (373)(0.46) = 172 \text{ ft}$

Test Results	Type-Curve Analysis	Bilinear Flow Analysis
F _C	148.000	154.0
X_{f}	373.0	368.0
F_{CD}	15.900	16.7
r _w \	172.000	169.0

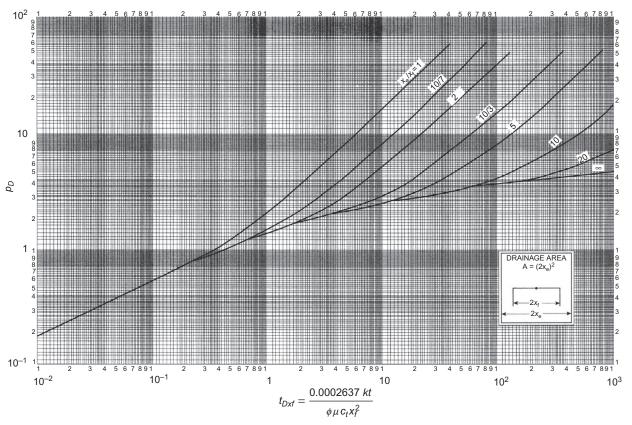


FIGURE 17-27 Dimensionless pressure for vertically fractured well in the center of a closed square, no wellbore storage, uniform-flux fracture. (*After Gringarten et al.*, 1974).

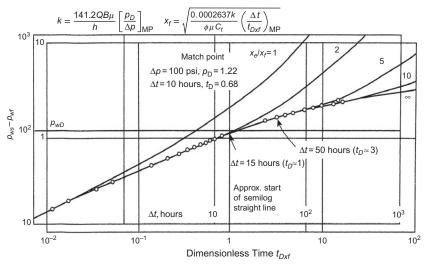


FIGURE 17-28 Type-curve matching. Data from Example 1-38. (Copyright ©1974 SPE, Gringarten et al., 1974).

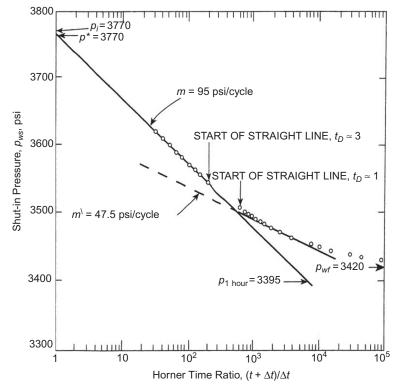


FIGURE 17-29 Homer graph for a vertical fracture (infinite conductivity).

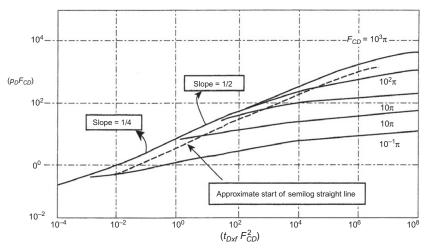


FIGURE 17-30 Type curve for vertically fractured gas wells graph. (*After Cinco and Samaniego*, 1981).

The concept of pressure derivative can be effectively employed for identifying different flow regime periods associated with hydraulically fractured wells. As shown in Figure 17-33, a finite-conductivity fracture shows a $^1/_4$ straight line slope for both the pressure difference Δp and its derivative; however, the two parallel lines are separated by a factor of 4. Similarly, for an infinite-conductivity fracture, two parallel lines representing Δp and its derivative with a $^1/_2$ slope and separation between the lines of a factor of 2 will be produced (as shown in Figure 17-34).

In tight reservoirs where the productivity of wells is enhanced by MHF, the resulting fractures are characterized by long vertical fractures with finite conductivities. These wells tend to produce at a constant and low bottom-hole flowing pressure rather than at a constant flow rate. The diagnostic plots and the conventional analysis of bilinear flow data can be used when analyzing well test data under constant flowing pressure. Equations 17-18 through 17-23 can be rearranged and expressed in the following forms:

For fractured oil wells

$$\frac{1}{Q} = \left[\frac{44.1 B \mu}{h \sqrt{F_C} (\phi \mu c_t k)^{1/4} \Delta p} \right] t^{1/4}$$

or equivalently:

$$\frac{1}{O} = m_{\rm bf} t^{1/4}$$

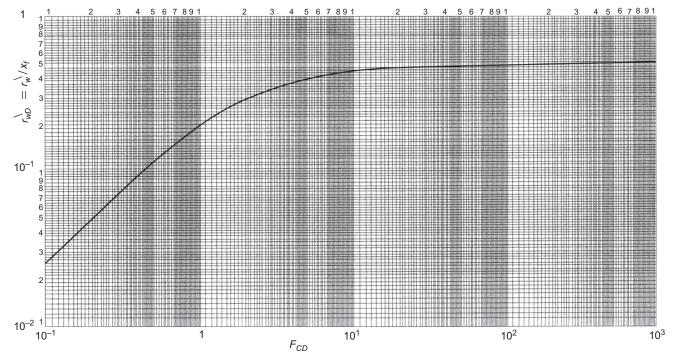


FIGURE 17-31 Effective wellbore radius versus dimensionless fracture conductivity for a vertical fracture graph. (After Cinco and Samaniego, 1981).

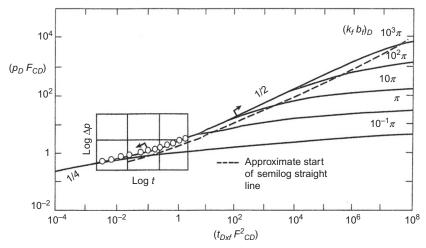


FIGURE 17-32 Type-curve matching for data in bilinear and transitional flow graph. (*After Cinco and Samaniego*, 1981).

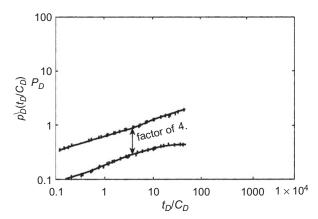


FIGURE 17-33 Finite-conductivity fracture shows as a $^{1}/_{2}$ slope line on a log-log plot, same on a derivative plot. Separation between pressure and derivative is a factor of 4.

and

$$log\left(\frac{1}{Q}\right) = log\left(m_{bf}\right) + 1/4 log\left(t\right)$$

where

$$m_{bf} = \frac{44.1B\mu}{h\sqrt{F_{C}}(\phi\mu c_{t}k)^{1/4}\Delta p}$$

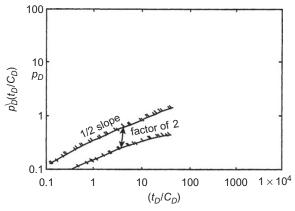


FIGURE 17-34 Infinite-conductivity fracture shows as a 1/2 slope line on a log-log plot, same on a derivative plot. Separation between pressure and derivative is a factor of 2.

$$F_{C} = k_{f}w_{f} = \left[\frac{44.1B\mu}{hm_{bf}(\phi\mu c_{t}k)^{1/2}\Delta p}\right]^{2}$$
(17-43)

For fractured gas wells

$$\frac{1}{O} = m_{bf} t^{1/4}$$

or

$$\log\left(\frac{1}{Q}\right) = \log\left(m\right)$$

where

$$m_{bf} \! = \! \frac{444.6T}{h\sqrt{F_{C}}{(\varphi\mu c_{t}k)}^{1/4}\Delta m(p)}$$

solving for F_C:

$$F_{C} = \left[\frac{444.6T}{hm_{bf}(\phi\mu c_{t}k)^{1/4}\Delta m(p)} \right]^{2}$$
 (17-44)

The following procedure can be used to analyze bilinear flow data under a constant flow pressure:

- Step 1. Plot 1/Q versus t on a log-log scale and determine if any data fall on a straight line of a $^1/_4$ slope. Step 2. If any data form a $^1/_4$ slope in Step 1, plot 1/Q versus $t^{1/4}$ on a Cartesian
- paper and determine the slope m_{bf}.

Step 3. Calculate the fracture conductivity F_C from Equation 17-43 or 17-44:

For oil

$$F_{C} = \left[\frac{44.1B\mu}{hm_{bf}(\varphi\mu_{t}k)^{1/4}(p_{i} - p_{wf})} \right]^{2}$$

For gas

$$F_{C} = \left[\frac{444.6T}{hm_{bf}(\phi\mu c_{t}k)^{1/4}(m(p_{i}) - m(p_{wf}))}\right]^{2}$$

- Step 4. Determine the value of Q when the bilinear straight line ends and designate it as Q_{ebf} .
- Step 5. Calculate F_{CD} from Equation 17-27 or 17-28.

For oil

$$F_{CD} = \frac{194.9Q_{ebf}B\mu}{kh(p_i - p_{wf})}$$

For gas

$$F_{CD} = \frac{1965.1Q_{ebf}T}{kh(m(p_i) - m(p_{wf}))}$$

Step 6. Estimate the fracture half-length from:

$$x_f = \frac{F_C}{F_{CD}k}$$

Agarwal et al. (1979) presented constant pressure type curves for finite-conductivity fractures, as shown in Figure 17-35. The reciprocal of the dimensionless rate $1/Q_D$ is expressed as a function of dimensionless time t_{Dxf} , on a log–log paper, with the dimensionless fracture conductivity F_{CD} as a correlating parameter. The reciprocal dimensionless rate $1/Q_D$ is given by:

For oil wells

$$\frac{1}{Q_{\rm D}} = \frac{kh(p_{\rm i} - p_{\rm wf})}{141.2Q\mu B}$$
 (17-45)

For gas wells

$$\frac{1}{Q_{D}} = \frac{\text{kh}[m(p_{i}) - m(p_{wf})]}{1424QT}$$
 (17-46)

with

$$t_{Dxf} = \frac{0.0002637kt}{\phi(\mu c_t)_i x_f^2}$$
 (17-47)

where

 p_{wf} = wellbore pressure, psi

Q = flow rate, STB/day or Mscf/day

T = temperature, °R

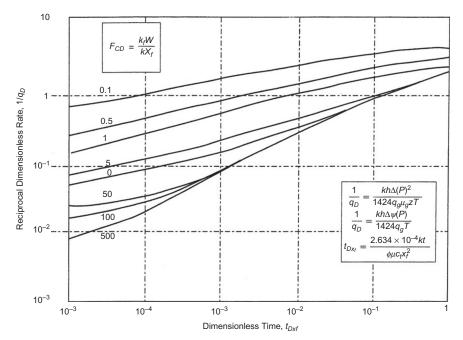


FIGURE 17-35 Log-log type curves for finite capacity vertical fractures; constant wellbore pressure ((After Agarwal et al., 1979.))

t = time, hours subscripts: $_{\rm I} = {\rm initial}$ $_{\rm D}$ = dimensionless

The following example, as adopted from the Agarwal et al. (1979) paper, illustrates the use of these type curves:

Example 17-7

A prefracturing buildup test was performed on a well producing from a tight gas reservoir to give a formation permeability of 0.0081 md. Following an MHF treatment, the well produced at a constant pressure with recorded rate-time data as given below:

t (days)	Q (Mscf/day)	1/Q (day/Mscf)
20	625	0.00160
35	476	0.00210
50	408	0.00245
100	308	0.00325
150	250	0.00400
250	208	0.00481
300	192	0.00521

The following additional data are available:

$$\begin{array}{lll} p_i = 2394 & \Delta m(p) = 396 \times 10^6 \; psi^2 / cp \\ h = 32 \; ft & \varphi = 0.107 \\ T = 720^\circ R & c_{ti} = 2.34 \times 10^{-4} \; psi^{-1} \\ \mu_i = 0.0176 \; cp & k = 0.0081 \; md \end{array}$$

Calculate:

- Fracture half-length, x_f
- Fracture conductivity, F_C

Solution

- Step 1. Plot 1/Q versus t on a tracing paper, as shown in Figure 17-36, using the log—log scale of the type curves.
- Step 2. We must make use of the available values of k, h, and $\Delta m(p)$ by arbitrarily choosing a convenient value of the flow rate and calculating the corresponding $1/Q_D$. Selecting Q=1,000 Mscf/day, calculate the corresponding value of $1/Q_D$ by applying Equation 6-273, to give:

$$\frac{1}{Q_D} = \frac{kh\Delta m(p)}{1424QT} = \frac{(0.0081)(32)(396 \times 10^6)}{1424(1000)(720)} = 0.1$$

Step 3. Thus, the position of $1/Q = 10^{-3}$ on the y-axis of the tracing paper is fixed in relation to $1/Q_D = 0.1$ on the y-axis of the type-curve graph paper, as shown in Figure 17-37.

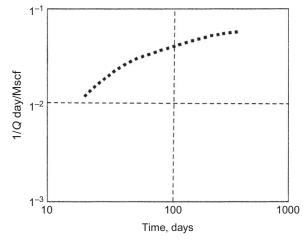


FIGURE 17-36 Reciprocal smooth rate versus time for MHF, Example 17-2.

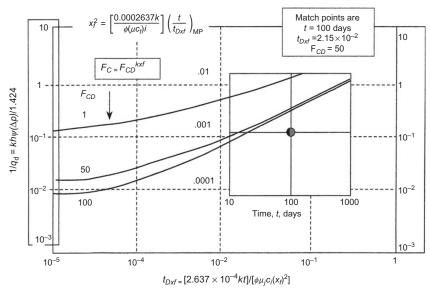


FIGURE 17-37 Type-curve matching for MHF gas well, Example 17-7.

Step 4. Move the tracing paper horizontally along the x-axis until a match is obtained, to give:

$$t = 100 \; days = 2,400 \; hours \\ t_{Dxf} = 2.2 \times 10^{-2} \\ F_{CD} = 50$$

Step 5. Calculate the fracture half-length from Equation 17-47.

$$\begin{split} x_f^2 &= \left[\frac{0.0002637k}{\varphi(\mu c_i)_i}\right] \left(\frac{t}{t_{Dxf}}\right)_{MP} \\ x_f^2 &= \left[\frac{0.0002637(0.0081)}{(0.107)(0.0176)\left(2.34\times10^{-4}\right)}\right] \left(\frac{2400}{2.2\times10^{-2}}\right) = 258,174 \\ x_f &\approx 727 \, \mathrm{ft} \end{split}$$

Thus, the total fracture length

$$2 x_f = 1454 \text{ ft}$$

Step 6. Calculate the fracture conductivity F_C from Equation 17-13:

$$F_C = F_{CD}kx_f = (50)(0.0081)(727) = 294 \text{ md ft}$$

It should be pointed out that if the prefracturing buildup test were not available, matching would require shifting the tracing paper along both the x and y axes to obtain the proper match. This emphasizes the need for determining kh from a prefracturing test.

REFERENCE

- Abbaszadeh, M., Kamal, M.M., 1989. Pressure transient testing of water injection wells. SPE Reserv. Eng. 115-124.
- Agarwal, R.G., 1979. In: Real gas pseudo-time. SPE Paper 8279, Presented at 54th Annual Technical Conference and Exhibition of the Society of Petroleum Engineers of AIME, Las Vegas, NV, September.
- Agarwal, R.G., 1980. In: A new method to account for producing time effects when drawdown type curves are used to analyze pressure buildup and other test data. SPE Paper 9289, Presented at SPE-AIME 55th Annual Technical Conference, Dallas, TX, September 21-24.
- Agarwal, R.G., Al-Hussainy, R., Ramey Jr., H.J., 1970. An investigation of wellbore storage and skin effect in unsteady liquid flow: I. analytical treatment. Soc. Pet. Eng. J. 10, 279–290. Trans. AIME 249.
- Agarwal, R.G., Carter, R.D., Pollock, C.B., 1979. Evaluation and performance prediction of lowpermeability gas wells stimulated by massive hydraulic fracturing. J. Pet. Technol. 31, 362-372. Also in SPE Reprint Series No. 9.
- Aguilera, R., 1987. Well test analysis of naturally fractured reservoirs. SPE Form. Eval. 239-252.
- Al-Hussainy, R., Ramey Jr., H.J., 1966. Application of real gas flow theory to well testing and deliverability forecasting, J. Pet. Technol. In Theory and Practice of the Testing of Gas Wells, third ed. Energy Resources Conservation Board, Calgary, 1975.
- Al-Hussainy, R., Ramey Jr., H.J., Crawford, P.B., 1966. The flow of real gases through porous media. Trans. AIME 237, 624.
- Bossie-Codreanu, D., 1989. A simple buildup analysis method to determine well drainage area and drawdown pressure for a stabilized well. SPE Form. Eval. 418-420.
- Bourdet, D., Alagoa, A., 1984. New method enhances well test interpretation. World Oil 37-44.
- Bourdet, D., Alagoa, A., Ayoub, J.A., Pirard, Y.M., 1984. New type curves aid analysis of fissured zone well tests. World Oil 111–124.
- Bourdet, D., Gringarten, A.C., 1980. In: Determination of fissure volume and block size in fractured reservoirs by type-curve analysis. SPE Paper 9293, Presented at the Annual Technical Conference and Exhibition, Dallas, TX, September 21-24.
- Bourdet, D., Whittle, T.M., Douglas, A.A., Pirard, Y.M., 1983. A new set of type curves simplifies well test analysis. World Oil 95-106.
- Braunstein, J., 1953. Fracture-Controlled Production in Gilbertown Field, Alabama. Bulletin, AAPG, pp. 245-249.
- Chatas, A.T., 1953. A practical treatment of nonsteady-state flow problems in reservoir systems. Pet. Eng. B-44-56.
- Cheng, M., Aaron, C., 1982. A simple technique to determine the unknown constant in y or x for producing y vs. x as a straight line in reservoir engineering problems. J. Pet. Technol. 1140-1142.
- Cinco, H., Samaniego, F., 1978. Effect of wellbore storage and damage on the transient pressure behavior for a well with a finite conductivity vertical fractures. Soc. Pet. Eng. J. 253-266.
- Cinco, H., Samaniego, F., 1981. Transient pressure analysis for finite conductivity fracture case versus damage fracture case. Soc. Pet. Eng. Paper 10179.
- Cobb, W.M., Ramey Jr., H.J., Miller, F.G., 1972. Well test analysis for wells producing commingled zones. J. Pet. Technol. 24, 27-37.
- Cook, C.E., 1973. Conductivity of fracture proppants in multiple layers. SPE 4117J. Pet. Technol. Craft, B., Hawkins, M., 1959. Applied Petroleum Reservoir Engineering. Prentice-Hall.

- Craft, B., Hawkins, M., Terry, R., 1990. Applied Petroleum Reservoir Engineering, second ed. Pren-
- Culham, W.E., 1974. Pressure buildup equations for spherical flow regime problems. Soc. Pet. Eng. J. 14, 545-555.
- Dake, L., 1978. Fundamentals of Reservoir Engineering. Elsevier, Amsterdam.
- Dake, L.P., 1994. The Practice of Reservoir Engineering. Elsevier, Amsterdam.
- Davis, D.H., 1952. Reduction in permeability with overburden pressure. Trans. AIME 195, 329.
- de Swaan, A., 1976. Analytic solutions for determining naturally fractured reservoir properties by well testing. Soc. Pet. Eng. J. 16, 117-122. Trans. AIME 261.
- Dietz, D.N., 1965. Determination of average reservoir pressure from buildup surveys. J. Pet. Technol. 17, 955-959Trans. AIME 234.
- Donohue, D., Erkekin, T., 1982. Gas Well Testing, Theory and Practice. IHRDC.
- Earlougher Jr., R.C., 1977. Advances in Well Test Analysis. Monograph Society of Petroleum Engineers of AIME, vol. 5. Millet the Printer, Dallas, TX.
- Earlougher Jr., R.C., Kersch, K.M., Kunzman, W.J., 1974. Some characteristics of pressure buildup behavior in bounded multiple layer reservoirs without crossflow. J. Pet. Technol. 26, 1178-1186Trans. AIME 257.
- Earlougher Jr., R.C., Ramey Jr., H.J., Miller, F.G., Mueller, T.D., 1968. Pressure distributions in rectangular reservoirs. J. Pet. Technol. 20, 199-208. Trans. AIME 243.
- Economides, C., 1988. Use of the pressure derivative for diagnosing pressure-transient behavior. J. Pet. Technol.
- Environmental Protection Agency (EPA), 2004. Evaluation of impacts to underground sources of drinking water by hydraulic fracturing of coalbed methane reservoirs. EPA 816-R-04-003 Report, June.
- Fetkovich, M.J., 1973. In: The isochronal testing of oil wells. Paper 4529, Presented at the SPE Annual Meeting, Las Vegas, NV, September 30-October 3.
- Gilman, J., Kazemi, H., 1983. Improvements in simulation of naturally fractured reservoirs. Soc. Pet. Eng. J. 695-707.
- Golan, M., Whitson, C., 1986. Well Performance, second ed. Prentice-Hall, Englewood Cliffs, NJ.
- Gringarten, A.C., Bourdet, D.P., Landel, P.A., Kniazeff, V.J., 1979. In: A comparison between different skin and wellbore storage type-curves for early tim transient analysis. SPE Paper 8205, Presented at SPE-AIME 54th Annual Technical Conference, Las Vegas, NV, September 23–25.
- Gringarten, A.C., Ramey Jr., H.J., Raghavan, R., 1974. Unsteady-state pressure distributions created by a well with a single infinite-conductivity vertical fracture. Soc. Pet. Eng. J. 14, 347–360.
- Gringarten, A.C., Ramey Jr., H.J., Raghavan, R., 1975. Applied pressure analysis for fractured wells. J. Pet. Technol. 887-892.
- Hassan, A.R., Kabir, C.S., 1983. Pressure buildup analysis: a simplified approach. J. Pet. Technol. 178-188.
- Horner, D.R., 1951. In: Pressure build-up in wells. Proc. Third World Pet. Cong., The Hague, Sec II, pp. 503-523. Also in Reprint Series, No. 9—Pressure Analysis Methods, Society of Petroleum Engineers of AIME, Dallas, TX, 1967, pp. 25-43.
- Hurst, W., 1953. Establishment of the skin effect and its impediment to fluid flow into a wellbore. Pet. Eng. 25, B-6.
- Jargon, J.R., 1976. Effect of wellbore storage and wellbore damage at the active well on interference test analysis. J. Pet. Technol. 851-858.
- Jones, S.C., 1987. In: Using the inertial coefficient, b, to characterize heterogeneity in reservoir rock. Paper SPE 16949, Presented at the 1987 SPE Conference, Dallas, TX, September 27–30.
- Joshi, S., 1991. Horizontal Well Technology. Pennwell Publishing Company.

- Kamal, M., Bigham, W.E., 1975. Pulse testing response for unequal pulse and shut-in periods. Soc. Pet. Eng. J. 399-410.
- Kamal, M., Freyder, D., Murray, M., 1995. Use of transient testing in reservoir management. J. Pet. Technol.
- Kazemi, H., 1969. Pressure transient analysis of naturally fractured reservoirs with uniform fracture distribution. Soc. Pet. Eng. J. 9, 451-462.
- Kazemi, H., 1970. Pressure buildup in reservoir limit testing of stratified systems. J. Pet. Technol. 503-511. Trans. AIME 249.
- Kazemi, H., Merrill Jr., L.S., Jargon, J.R., 1972. Problems in interpretation of pressure falloff tests in reservoirs with and without fluid banks. J. Pet. Technol. 1147-1156.
- Kucuk, F., Karakas, M., Ayestaran, L., 1986. Well testing and analysis techniques for layered reservoirs. SPE Form. Eval. 335-341.
- Lee, J.W., 1982. Well Testing. Society of Petroleum Engineers, Dallas, TX.
- Lee, J., Wattenbarger, R., 1996. Gas Reservoir Engineering. SPE Textbook, Series, vol. 5. SPE.
- Matthews, C.S., Brons, F., Hazebroek, P., 1954. A Method for determination of average pressure in a bounded reservoir. Trans. AIME 201, 182-191. Also in SPE Reprint Series No. 9.
- Matthews, C.S., Russell, D.G., 1967. Pressure Buildup and Flow Tests in Wells. Monograph Society of Petroleum Engineers of AIME, vol. 1. Millet the Printer, Dallas, TX.
- Mavor, M.J., Cinco-Ley, H., 1979. "Transient Pressure Behavior Of Naturally Fractured Reservoirs" Society of Petroleum Engineers. SPE paper # 2118/7977.
- Merrill, L.S., Kazemi, H., Cogarty, W.B., 1974. Pressure falloff analysis in reservoirs with fluid banks. J. Pet. Technol. 26, 809-818.
- Meunier, D., Wittmann, M.J., Stewart, G., 1985. Interpretation of pressure buildup test using in-situ measurement of afterflow. J. Pet. Technol. 143-152.
- Miller, C.C., Dyes, A.B., Hutchinson Jr., C.A., 1950. The estimation of permeability and reservoir pressure from bottom hole pressure buildup characteristics. Trans. AIME 189, 91-104. Also in SPE Reprint Series No. 9.
- Najurieta, H.L., 1980. A theory for pressure transient analysis in naturally fractured reservoirs. J. Pet. Technol. 32, 1241-1250.
- Russell, D.G., Goodrich, J.H., Perry, G.E., Bruskotter, J.F., 1966. Methods for predicting gas well performance. J. Pet. Technol. 99–108. Trans. AIME 237.
- Sabet, M.A., 1991. Well Test Analysis. Gulf Publishing Company, Houston.
- Shanley, K., Cluff, R., Robinson, J., 2004. Factors controlling prolific gas production from low permeability sandstone. Am. Assoc. Pet. Geol. Bull. 88, 1083-1121.
- Slider, H.C., 1976. Practical Petroleum Reservoir Engineering Methods. Petroleum Publishing Co., Tulsa, OK
- van Everdingen, A.F., 1953. The skin effect and its influence on the productive capacity of a well. Trans. AIME 171.
- van Everdingen, A.F., Hurst, W., 1949. The application of the Laplace transformation to flow problems in reservoirs. Trans. AIME 186, 305-324.
- Warren, J.E., Root, P.J., 1986. The behavior of naturally fractured reservoirs. Soc. Pet. Eng. J. 3, 245-255.
- Wattenbarger, R.A., Ramey Jr., H.J., 1968. Gas well testing with turbulence. Damage and wellbore storage, J. Pet. Technol. 20, 877-887. Trans. AIME 243.

Modern Decline Curve Analysis

"Conventional Reservoirs" is a term that has been used to describe the accumulations of hydrocarbon fluid (oil or gas) found in reservoir rocks that are characterized with permeabilities that are high enough to allow for hydrocarbon fluids to flow naturally to the wellbore. Typically, these types of rocks are as sandstones or carbonate rocks. Hydrocarbon accumulation found trapped in the source rock, ultra-low permeability formation, or coal seams are identified as "Unconventional Resources Reservoirs." As examples of such resources include Shale Gas, Coalbed Methane, and Shale Oil. These unconventional resources differ from conventional reservoirs in that the type of wells and the type of the selected well stimulations (completion) "make" the reservoir. Because the matrix in unconventional resources has a very low permeability, an enormous conductive surface area must be created between the well completion and the reservoir to achieve commercial production rates. Horizontal wells with multiple hydraulic fractures are the most popular technique for exploiting low and ultra-low gas and oil reservoirs. The success of developing unconventional resources rely on drilling horizontal well with multiple transverse fractures with the objective of creating a Stimulated Reservoir Volume (SRV) that consists of interconnected network of natural fractures, hydraulic fractures, and the ultra-low permeability matrix blocks. This network of fractures describes the connected hydrocarbon pore volume that is accessible by the fracture network. The main characteristics of unconventional shale gas reservoirs can be described by:

- o Permeability ranges from 10⁻⁵ to 10⁻⁴ md
- o Two distinct porous media:
 - o Matrix containing the majority of gas but with a very low permeability
 - Natural fractures network with a higher permeability but low storage capacity.
- shale gas is stored as:
 - Free gas in the matrix
 - Free Gas in natural fracture system
 - As an "adsorbed gas" on the surface of matrix; some studies suggested that adsorbed gas might account for up to over 80% of gas storage in some shale gas plays.

The development and exploitation of unconventional resources is then relying on the use of two recent technological advances that include:

- o horizontal wells drilling with transverse hydraulic fractures completion; and
- the drilling of multiple horizontal wells from a single pad (PAD horizontal wells).

The combination of the above two technologies is believed to be the strategy for economic development of unconventional reservoirs; particularly in Shale Gas Plays. The main reason for the oil and gas industry commonly use of the above two technologies is attributed to the fact that drilling horizontal wells drilling with transverse hydraulic fractures will maximize the contact between the reservoir and the wellbore creating a large SRV that increases the hydrocarbon cumulative production and consequently the Estimated Ultimate Recovery "EUR." The objective of this chapter is to review recent Decline Curve Analysis "DCA" methodologies and to discuss their practical applications in predicting the recovery performance of production wells in conventional and unconventional reservoirs. It should be pointed out that for a comprehensive treatment of Modern DCA, the reader should access the SPE publications and the research work of numerous distinguished scholars and authors; including:

- John Lee
- Peter Valkó
- o Tom Blasingame
- o Bob Wattenbarger

TRADITIONAL ARPS' DCA METHOD

As detailed in Chapter 16, estimating the production performance and ultimate recovery of conventional oil and gas wells can be accurately determined by applying the traditional Arps' Decline Analysis relationships. DCA generally is defined as the process of extrapolating the flow rate " q_t " and cumulative production " G_P " as a function of time into the future using empirical relationships. The traditional Arps' DCA method is perhaps one of the most commonly used technique in the petroleum industry to predict future well performance and the well EUR. Arps proposed that the curvature of the curve representing the decline in the production rate and the corresponding increase in cumulative fluid production as a function of time can be expressed analytically by the following three-set of hyperbolic equations:

Case	b	Rate-Time Relationship	Cumulative-Time Relationship
Exponential	b = 0	$q_t = q_i \exp \left(-D_i t \right)$	$G_{p(t)} = \frac{\left(q_i - q_t\right)}{D_i}$
Hyperbolic	0 < b < 1	$q_t = \frac{q_i}{(1 + bD_i t)^{1/b}}$	$G_{p(t)} = \left[\frac{\left(q_i\right)}{D_i\left(1-b\right)}\right] \left[1 - \left(\frac{q_t}{q_i}\right)^{1-b}\right]$
Harmonic	b = 1	$q_t = \frac{q_i}{(1 + D_i t)}$	$G_{p(t)} = \left(\frac{q_i}{D_i}\right) \text{ In } \left(\frac{q_i}{q_t}\right)$

The initial rate of decline "Di" for Arps' family of hyperbolic expressions can be estimated by selecting two points on the observed fluid rate and corresponding cumulative production versus time relationships and applying one of the following expressions based on the selected type of decline:

Exponential: $D_i \approx [1/(t_2-t_1)] \ln(q_1/q_2)$ **Hyperbolic:** $D_i \approx [(q_1-q_2)/(t_2-t_1)] [2/(q_1+q_2)]$ **Harmonic:** $D_i \approx (1/t_2) [(q_1/q_2)]$

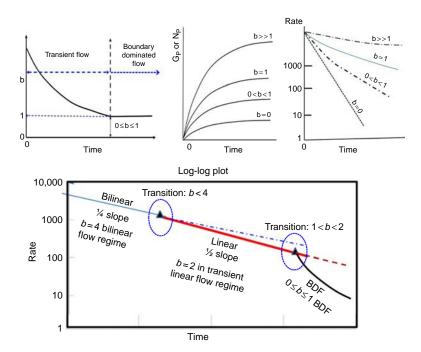
To predict future well performance and evaluating the EUR by applying any of the Arps' hyperbolic equations, it requires meeting and satisfying several assumptions, including:

- The well is flowing under Boundary-Dominated Flow "BDF."
- The well is producing at a constant bottom-hole-flowing pressure.
- o No significant changes in the operating conditions of the well, for example, constant choke size or constant wellhead pressure.
- Past production trends will continue in the future and, therefore, the trend can be extrapolated

Satisfying the above Arps' assumptions, chiefly the BDF assumption, requires that the exponent "b" must be between 0 and 1 (i.e., $0 \le b \le 1$). Unfortunately, the correct b-exponent is difficult to identify during the early well production decline period in conventional or unconventional reservoirs. Another complication in analysis of decline data in conventional resources is that in most cases, production is commingled from multilayered formations with variations in the formation permeability causing a coexisting different flow regime in each layer. Lower permeability zones may be in transient flow while higher-permeability zones might have established a stabilized BDF; to give a net compound of Arps' b-value that is greater than 1 violating the BDF assumption.

With the recent trend in developing the ultra-low permeability unconventional resources; particularly Shae Gas, it is common to observe that the basic assumptions used in developing Arps' analytical relationships are violated when applying Arps' expressions in unconventional reservoirs for reserves estimate and forecasting future wells performance. These types of unconventional resources exhibit and produce under a long-term linear transient flow period violating Arps' BDF prerequisite condition. The misapplications of the Arps' relationships during transient flow generally results in a significant overestimation of hydrocarbon (oil or gas) reserves. Matching the observed production decline trend during transient flow with Arps' approach would typically produce a super-harmonic decline with b >> 1 which is beyond the application limit of the Arps' equation and; consequently, leads to a significant overestimation of the EUR and cumulative hydrocarbon production.

Given these complications, the traditional applications of Arps' DCA for unconventional reservoirs could produce erroneous results, particularly with regard to estimating long-term production and reserves. As schematically illustrated in Figure 18-1, when the observed production data are collected in late



The Arps hyperbolic model will fit the bilinear and linear flow regimes hyperbolic exponent b with:

- o b=4 for bilinear flow
- b=2 for transient-linear flow
- 0≤b≤1 for BDF

FIGURE 18-1 Impact of the flow regime on Arps "b" and well performance.

enough time for the flow to reach the BDF regime, the value of "b" reaching Arps' ranges of $0 \le b \le 1$. Analyzing a well performance in unconventional shale-gas reservoirs using the traditional DCA methods is challenging because of many issues, including:

- The nature of the reservoir rock characteristics that is described by ultra-low permeability and can only produce by extensive stages of transverse fractures.
- **2.** The possible occurrence of multiple complex flow regimes that could occur sequentially in these types of hydrocarbon resources.

These issues have led to the recent development of numerous decline rate—time relationships that empirically formulated for shale gas and tight gas wells; including:

- Multisegment Decline Approach
- o The Boundary-Dominated "b" Approach
- Modified Arps Approach

- The Stretched Exponential Production Decline (SEPD).
- Logistic Growth Model "LGM"
- Duong Method
- Power Law Exponential "PLE" Method
- T-Model

The above empirical methods have the advantage of being computationally fast and easy to apply. However, some of these methods might lack rigorous physical and mathematical bases. All the above expressions were developed to model the performance of a well in unconventional reservoir during the early transient flow period and possibly the transition to BDF behavior. It should be pointed out that not a single modern DCA methodology can accurately account for all the various reservoir components that impact future performance of conventional and unconventional reservoirs (e.g., pressure, flow regimes, well completion types). It should be also noted that none of the above-listed DCA methodologies can be projected to provide with a uniquely prediction of future well performance and its EUR. Regardless the type of the methodology used, the following comments and recommendations should be considered when applying a DCA method for forecasting future well performance and estimating the EUR:

- Reserve at least 10–20% of the observed historical production data to validate the selected DCA approach, for example, do not use and match the entire observed historical; leave a percentage of the data as part of the forecast and for validation.
- o Match cumulative production " G_P or N_P ," NOT rate " q_g or q_o ."
- o Sufficient well production history must be available to validate and select the appropriate methods; at least 365 days of the well flowing time.
- All DCA methods should be applied to estimate a range of EUR outcome values. This range of outcomes may be attributed to many issues, including:
 - o the uncertainty in the dominate flow regimes
 - o accuracy of the reported production data
 - o length of the historical production data
- DCA methodologies (traditional or modern) are simple empirical expressions with parameters that must be adjusted to match the well observed production history before forecasting future hydrocarbon production rate and EUR.
- All DCA methods can match all the observed production data; however, discrepancies between methods can occur when forecasting future performance and EUR. Validate the selected method by applying all methods to match ONLY 80% of observed production data and compare their performances when predicting the remaining 20% of the observed well production data.
- Since the reservoir pressure is not an integral part of any of the above-listed time-rate models; it is not expected that a single DCA method can accurately capture all components that impacting the performance of a well.

 No unique production forecast trend is expected, all methods will forecast different trends and should be all applied to provide the engineer with a range of estimates of well production performance.

A review of some of the recent time-rate DCA methods for unconventional plays is detailed below.

THE MULTISEGMENT DECLINE APPROACH

Numerous examples taken from unconventional gas fields producing from horizontal wells with transverse hydraulic fractures show that the gas production rate declines rapidly immediately after reaching its maximum of hydrocarbon flow rate. This peak of hydrocarbon flow rate usually occurs within the first 30 days of production and is designated as the "Initial Production (IP)" of the well. This is commonly observed because during the first 30 days of production; the water and fracturing fluids are produced with the gas as a result of the wellbore clean-up period (backflow) effecting gas rate and yielding a left-skewed gas rate profile. It should be pointed out that the production performance of horizontal shale gas wells with multiple traverse hydraulic fractures is preferably modeled and described with numerical simulation. However, as pointed out by Duong (2011), some assumptions and validity issues used in reservoir simulation are inconsistent with field data observations such as pressure initialization and radial (or elliptical) transient flow. Field data suggest that the pressure transition through a shale-gas zone is not in an equilibrium state, while the pressure initialization in conventional reservoir simulation assumes that the pressure in equilibrium state with its fluid gradient. Mattar et al. (2008) pointed out that the radial or elliptical radial flow of hydraulically fractured shale gas wells observed in a numerical simulator is more likely to be a false radial flow and may not be representative of the actual flow regime resulting from the enhanced permeability that exists in the SRV. It has been observed that horizontal wells with multistage fracturing create a complex sequence of flow regimes. Depending on whether the unconventional reservoir is naturally fractured or not, several authors, including Ahmadi et al. (2010), Tivayanonda et al. (2012), and Kanfar and Wattenbarger (2012), suggested that there are four possible combination of flow regimes that impact the production decline trends in a horizontal well completed with transverse hydraulic fractures; as schematically shown in Figure (18-1A). These possible flow regime combinations are:

1) Linear Flow: Strictly transient-linear flow regime that could last for the remaining known life of the well and is considered the only available flow regime for analysis. This model assumes that fluid flows perpendicular to the surfaces of the hydraulic fractures directly from matrix. This transient linear-flow can be identified by a negative ½ slope on a log-log plot of rate versus time and is a characteristic flow behavior in reservoir with no natural fractures.

- 2) Linear-BDF: This possible flow case scenario is similar to the above transient linear-flow case; however, it includes a BDF that will follow the linear flow regime. The deviation from the negative ½ slope on the log-log plot signifies the starts of the BDF regime. This BDF regime will occur once the boundaries (limits) the SRV are reached.
- 3) Bilinear-Linear: This case assumes that the initial flow regime is a bilinear flow regime followed by a dominated long transient-linear flow. The bilinear flow appears at a very early time of the production and lasts for a shortelapsed time period. This particular flow regime usually occurs in naturally fractured unconventional reservoirs and is described by two simultaneous linear flows; one within the fracture toward the well, and the other within the matrix and flows toward the fracture. The bilinear flow is identified by a negative 1/4 slope on a log-log plot of rate versus time and followed by a negative ½ slope indicating a transient linear flow.
- 4) Bilinear-Linear-BDF: This case displays three successive flow regimes: Bilinear, Linear, and BDF. These three sequential flow regimes are identified on log-log plot of rate versus time by negative 1/4 slope, followed by a negative ½ slope, and a deviation from the straight line of the negative ½ slope.

The combination of possible occurance of the three main flow regimes is schematically illustrated in Figure (18-1A).

As pointed out earlier, the extrapolation of the hyperbolic decline trend with b > 1 over long periods of time frequently results in unrealistically high EUR. To avoid the overestimating recovery problem associated with the extrapolation issue during the predominated transient linear flow regime, it has been suggested that at some point in time, hyperbolic decline can be converted (switch) into an exponential decline when the instantaneous decline rate "D_t" reaches a pre-set value at some point in time. Assume, for example, that the decline rate "D_t" starts at 30% and decreases through time in a hyperbolic manner. When D_t reaches a prespecified value; commonly 5%; that is, $D_{\text{switch}} \approx 5\%$, the hyperbolic decline is converted into an exponential decline with b = 0 and the forecast is continued using the exponential decline rate of 5%. However, Spivey et al. (2001) and Kupchenko et al. (2008) indicated that during the transient flow period, the instantaneous hyperbolic exponent "b_t" and "D_t" are both changing with time "t." The authors suggested that multiple values of hyperbolic exponents "b_t" and decline rates "D_t" can be used to represent different flow regime periods in the reservoir with increasing production time "t." The authors pointed out that the Arps hyperbolic model will fit the bilinear and linear flow regimes hyperbolic exponent "b" values of 4 and 2, respectively.

A different flow regime along with a change in "b_t" and "D_t" will follow once the fracture system has been depleted of its stored hydrocarbon fluids. This multisegment approach is then designed to model the flow rate behavior of a well producing from unconventional reservoir by multiple segments of Arps declines with each segment to allow capturing a distinct flow regime, including:

- \circ super-harmonic (transient) flow with b >>1
- \circ boundary-dominated hyperbolic flow with $0 < b \le 1$, and
- \circ exponential decline with b = 0.

The instantaneous decline rate " D_t " and the hyperbolic exponent " b_t " decrease with and time in a hyperbolic manner as given by:

$$D_t = \frac{1}{q_t} \left(\frac{\Delta q_t}{\Delta t} \right)$$

$$b_{t} = \frac{1}{\Delta t} \left[\frac{-q_{t}}{(\Delta q_{t}/\Delta t)} \right]$$

As pointed out by Rushing et al. (2007) and Lee and Sidle (2010), the unconstrained use of Arps' hyperbolic rate relationship with the b > 1 will yield a significant overestimate of reserves. The authors suggested that if the production well decline profile is characterized by hyperbolic decline relationship with b > 1; this decline profile should be changed and described by an exponential decline when the flowing time "t" reaches a pre-set time. This time is designated as " $t_{\rm switch}$ " and can be approximated by the following expression:

$$t_{\text{switch}} = \left(\frac{1}{b_t D_i}\right) \left(\frac{D_i}{D_{\text{switch}}} - 1\right)$$

With flow rate at t_{switch} as given by:

$$q_{switch} = q_i \left(\frac{D_{switch}}{D_t}\right)^{1/b}$$

The Arps' exponential decline can then be used in an exponential decline by using the expression:

$$q = q_{switch} \exp(-D_{switch}(t - t_{switch}))$$

This composite model is referred to as Modified Hyperbolic Approach. Several authors have used the modified hyperbolic methodology and indicated that the approach gives reasonable results; however, this particular method has no physical basis as related to the selection of the value of $D_{\rm switch}$.

BOUNDARY-DOMINATED "B" APPROACH

The boundary-dominated "b" approach is based on estimating a value of "b" assuming that the well has reached the well drainage radius and flowing under the boundary-dominated flowing condition. This estimated b-value is designed to satisfy Arps limit of "b" application (i.e., $0 \le b \le 1$) and will remain constant

and used to predict well production performance and EUR regardless of the type of flow regime. It is well known that the Arps' exponent parameter 'b' is related to fluid properties and on the well production conditions in terms reservoir pressure and flowing bottom-hole pressure. The following two approximations of the boundary-dominated "b" are proposed.

a) Boundary-Dominated "b" for Gas Wells

Based on this dependency of the parameter 'b' on fluid and production conditions, Chen and Teufel (2000) proposed a model to estimate "b" for a gas-well as the well approaching the BDF. The authors suggested the following expression as a *best approximation* of "b" during boundary-dominated depletion for a gas well:

$$b = 1 - \lambda$$

Where the dimensionless drawdown correlating parameter λ is defined by:

$$\lambda = \frac{\left(\mu_g c_g\right)_i}{2} \left[\frac{m(p_i) - m(p_{wf})}{\left(\frac{p_i}{Z_i} - \frac{p_{wf}}{Z_{wf}}\right)} \right]$$

or

$$b = 1 - \frac{\left(\mu_{g}c_{g}\right)_{i}}{2} \left[\frac{m(p_{i}) - m(p_{wf})}{\left(\frac{p_{i}}{Z_{i}} - \frac{p_{wf}}{Z_{wf}}\right)} \right]$$
(18-1)

The real gas pseudo pressure "m(p)" is defined in Chapter 6 by Equation 6-39 as:

$$m(p_i) = \int_0^{P_i} \left(\frac{2p}{\mu_g Z}\right) \! dp$$

$$m(p_{wf}) = \int_0^{P_{wfi}} \frac{2p}{\mu_{\sigma} Z} dp$$

where

 P_i = initial reservoir pressure

 P_{wf} = bottom-hole flowing pressure

 c_{gi} = initial gas compressibility, psi⁻¹

b) Boundary-Dominated "b" for Oil and Gas Wells

As detailed in Chapter 7, the back-pressure equation and the Laminar-Inertial-Turbulent "LIT" equation are both valid for applications for describing gas and oil well performance; that is:

Back – pressure equation: $Q_o = C(\overline{p}_r^2 - p_{wf}^2)^n$

LIT equation: $(\overline{p}_r)^2 - (p_{wf})^2 = aQ_o + bQ_o^2$

Using stabilized flow rate tests, the LIT equation can be linearized and used to calculate the coefficients "a" and "b," that is:

$$\frac{(\bar{p}_{r})^{2} - (p_{wf})^{2}}{Q_{o}} = a + bQ_{o}$$
 (18-2)

However, to reconcile for the discrepancies resulting from using the backpressure equation or the LIT approach to model the well performance, the two approaches should be combined to give:

$$\begin{split} &(\overline{p}_{r})^{2}-(p_{wf})^{2}=aQ_{o}+bQ_{o}^{2}\\ &\log\left(Q_{o}\right)=\log\left[C\right]+n\log\left(\left(\overline{p}_{r}\right)^{2}-p_{wf}^{2}\right) \end{split}$$

or

$$\log (Q_o) = \log (C) + n \log (aQ_o + bQ_o^2)$$
(18-3)

Using the estimated values of "a & b" from Equation 18-2, the back-pressure exponent "n" can be calculated by plotting $log(Q_o)$ versus $log[a\ Q_o + b\ (Q_o)^2]$ on a Cartesian scale to yield a straight line with a slope of "n" and intercept of log(C).

Under the boundary flowing condition, Arps' exponent "b" is related to the turbulence flow exponent "n" by the following expression:

$$b = \frac{1}{2n} \left[(2n - 1) - \left(\frac{p_{wf}}{p_i} \right)^2 \right]$$
 (18-4)

Example 18-1

A gas well produces under unsteady-state (Transient) flowing condition from a hydraulically fractured reservoir at a constant bottom-hole flowing pressure of 1000 psi. The initial reservoir pressure is 5000 psi with a reservoir temperature of 250°F. The following additional data are provided:

$$\begin{array}{ll} m(p_i) &= 0.1317E10, \, psi^2/cp \\ m(p_{wf}) &= 0.7111E8, \, psi^2/cp \\ h &= 150 \, \, ft \\ k &= 0.006 \, \, md \\ \varphi &= 6\% \\ \gamma_g &= 0.65 \\ \mu_{gi} &= 0.0245 \\ c_{gi} &= 1.43 \times 10^{-4} \, psi^{-1} \end{array}$$

Estimate the boundary-dominated "b"

Solution

Using Equation 18-1, estimate "b":

$$b = 1 - \frac{\left(\mu_g c_g\right)_i}{2} \left[\frac{m(p_i) - m(p_{wf})}{\left(\frac{p_i}{Z_i} - \frac{p_{wf}}{Z_{wf}}\right)} \right]$$

$$b = 1 - \frac{(0.0245)\left(1.43 \times 10^{-4}\right)}{2} \left[\frac{0.1317 \times 10^{10} - 0.7111 \times 10^8}{\left(\frac{5000}{1.02049} - \frac{1000}{0.04590}\right)} \right] = 0.433$$

Example 18-2

The following recorded three-point stabilized flow rate test was conducted on oil; however, the well was not shut-in due to the long expected long shut-in time to reach the current average reservoir pressure

Q _o , STB/day	p _{wf} , psi
263	3170
383	2890
640	2150

Assuming that the production well will be producing at a stabilized bottomhole flowing pressure of 500 psi, estimate the boundary-dominated "b"

Solution

Step 1. Express the LIT equation in the following form:

$$aQ_o + bQ_o^2 + \left(\overline{p}_r\right)^2 = -\left(p_{wf}\right)^2$$

Step 2. Using Q_o and p_{wf} of the three-point stabilized rates and re-express the data in the following matrix form:

$$\begin{bmatrix} Q_{o1} & (Q_{o1})^2 & -1 \\ Q_{o2} & (Q_{o2})^2 & -1 \\ Q_{o3} & (Q_{o3})^2 & -1 \end{bmatrix} \begin{bmatrix} a_2 \\ b_2 \\ (\overline{p}_r)^2 \end{bmatrix} = \begin{bmatrix} -(p_{wf1})^2 \\ -(p_{wf2})^2 \\ -(p_{wf3})^2 \end{bmatrix}$$

Step 3. Substitute for the values of Qo and pwf

$$\begin{bmatrix} 263 & (263)^2 & -1 \\ 383 & (383)^2 & -1 \\ 640 & (640)^2 & -1 \end{bmatrix} \begin{bmatrix} a_2 \\ b_2 \\ (\overline{p}_r)^2 \end{bmatrix} = \begin{bmatrix} -(3170)^2 \\ -(2890)^2 \\ -(2150)^2 \end{bmatrix}$$

Step 4. Solve a, c, and p_r by calculating the inverse of the matrix, to give:

$$\begin{bmatrix} a_2 \\ b_2 \\ (\overline{p}_r)^2 \end{bmatrix} = \begin{bmatrix} -2.261E - 2 & 2.928E - 2 & -6.667E - 3 \\ 2.210E - 5 & -3.243E - 5 & 1.032E - 5 \\ 5.418 & 5.458 & 1.040 \end{bmatrix} \begin{bmatrix} -(3170)^2 \\ -(2890)^2 \\ -(2150)^2 \end{bmatrix}$$
$$\begin{bmatrix} a_2 \\ b_2 \\ (\overline{p}_r)^2 \end{bmatrix} = \begin{bmatrix} 13502 \\ 0.9869 \\ 3638 \end{bmatrix}$$

It should be pointed out that the actual average reservoir pressure was recorded as 3600 psi.

Step 5. Using the calculated values "a" and "b," plot $log(Q_o)$ vs. $log[a Q_o + b (Q_o)^2]$ as shown in Figure 18-2 on a Cartesian scale, that is:

$$\log(Q_o) = \log(C) + n\log(aQ_o + bQ_o^2)$$
$$\log(Q_o) = \log(C) + n\log(13502Q_o + 0.9869Q_o^2)$$

Step 6. Draw a straight line to give:

a slope of "n" = 0.971 and an intercept of "C" = 0.000134.

Step 7. Calculate the boundary-dominated "b" by applying Equation 18-4, to give:

$$b = \frac{1}{2n} \left[(2n - 1) - \left(\frac{p_{wf}}{p_i} \right)^2 \right]$$

$$b = \frac{1}{2(0.971)} \left[(2(0.971) - 1) - \left(\frac{500}{3638} \right)^2 \right] = 0.48$$

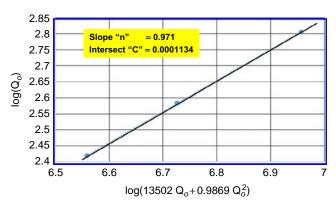


FIGURE 18-2 Combing the LIT equation with back-pressure equation in Example 18-2.

Example 18-3

The observed production data from a well that has been producing for 480 days under the transient flow condition are listed in Table 18-1. Using the concept boundary-dominated "b" and assuming that when (if) the well reaches its drainage boundary, the value of Arps' exponent b will approach the value of 0.5. Match the observed cumulative production by regressing on q_i and D_i and extend the forecast to estimate EUR.

A plot of the tabulated observed production data is shown Figure 18-3.

Solution

Step 1. Assume the following initial value for rate of decline "D_i" and initial rate "qi":

$$D_i = 0.01 \, day^{-1}$$

 $q_i = 600 \, STB/day$

Step 2. Assuming a constant "b" of 0.5, apply Arps' relationships to calculate flow rates and cumulative fluid production as a function time by applying the following relationships:

$$\begin{split} q_t = & \frac{q_i}{(1+bD_it)^{1/b}} = \frac{600}{\left[1+(0.5)\left(0.01\right)t\right]^{1/0.5}} \\ G_{p(t)} = & \left[\frac{(q_i)}{D_i(1-b)}\right] \left[1-\left(\frac{q_t}{q_i}\right)^{1-b}\right] = \left[\frac{(600)}{0.01\left(1-0.5\right)}\right] \left[1-\left(\frac{q_t}{600}\right)^{1-0.5}\right] \end{split}$$

- Step 3. Plot and compare the calculated production data with observed data, as shown in Figure 18-4a.
- Step 4. Using Microsoft Excel, match the cumulative observed data by adjusting the parameters q_i and D_i, to give optimum values of D_i = $0.008274 \; \text{day}^{\text{-}1}$ and $q_i = 368$. Results after regression are documented in Figure 18-4b.
- Step 5. Using the optimized values of $D_i = 0.008274 \text{ day}^{-1}$, $q_i = 368$; and the value of b = 0.5, extend and plot the production forecast to the economic rate by using:

$$\begin{aligned} q_t &= \frac{368}{\left[1 + (0.5)(0.01)t\right]^{1/0.5}} \\ G_{p(t)} &= \left[\frac{(368)}{0.00827(1 - 0.5)}\right] \left[1 - \left(\frac{q_t}{368}\right)^{1 - 0.5}\right] \end{aligned}$$

to give an estimated EUR of 82 MSTB as shown in Figure 18-5.

TABLE 18-1 Production History of a Well Flowing From Unconventional Reservoir								
Time, days	Q _g , MMscf/day	G _p , MMscf	Time, days	Q _g , MMscf/day	G _p , MMscf	Time, Days	Q _g , MMscf/day	G _p , MMscf
1	2.3	2.3	111.0	1.8923	362.3	221.0	0.8303	503.0
2	3.0	5.3	112.0	1.8813	364.2	222.0	0.8298	503.8
3	3.2	8.5	113.0	1.8624	366.0	223.0	0.8264	504.7
4	3.0	11.5	114.0	1.8450	367.9	224.0	0.8429	505.5
5	3.2	14.7	115.0	1.8290	369.7	225.0	0.9757	506.5
6	4.2	18.9	116.0	1.8180	371.5	226.0	1.0928	507.6
7	4.3	23.2	117.0	1.8059	373.3	227.0	0.8552	508.4
8	4.3	27.5	118.0	1.7905	375.1	228.0	0.9486	509.4
9	4.3	31.8	119.0	1.7774	376.9	229.0	0.9626	510.3
10	4.3	36.1	120.0	1.7753	378.7	230.0	0.9423	511.3
11	5.1	41.2	121.0	1.7560	380.4	231.0	0.9127	512.2
12	5.5	46.7	122.0	1.7490	382.2	232.0	0.6070	512.8
13	5.3	52.0	123.0	1.7400	383.9	233.0	1.0472	513.9
14	6.0	58.0	124.0	1.7272	385.6	234.0	1.0024	514.9
15	5.9	63.9	125.0	1.7113	387.4	235.0	0.9724	515.8
16	6.0	69.9	126.0	1.7049	389.1	236.0	0.9697	516.8

0.6378

1.4255

389.7

391.1

237.0

238.0

0.1757

1.6148

517.0

518.6

17

18

5.8

5.7

75.8

81.4

127.0

128.0

19	5.6	87.0	129.0	1.7350	392.9	239.0	0.4475	519.0
20	5.5	92.5	130.0	1.6260	394.5	240.0	1.3077	520.3
21	5.4	97.9	131.0	1.7084	396.2	241.0	1.3080	521.7
22	5.2	103.1	132.0	1.6742	397.9	242.0	1.0787	522.7
23	5.1	108.2	133.0	1.6562	399.5	243.0	1.0570	523.8
24	5.0	113.2	134.0	1.6360	401.2	244.0	0.9280	524.7
25	4.9	118.2	135.0	1.6163	402.8	245.0	0.9630	525.7
26	4.8	123.0	136.0	1.5940	404.4	246.0	0.9682	526.6
27	4.7	127.7	137.0	1.5750	405.9	247.0	0.9563	527.6
28	4.7	132.4	138.0	1.5635	407.5	248.0	0.9161	528.5
29	4.7	137.1	139.0	1.5552	409.1	249.0	0.9781	529.5
30	4.6	141.7	140.0	1.5407	410.6	250.0	0.9629	530.5
31	4.5	146.2	141.0	1.5286	412.1	251.0	1.0179	531.5
32	3.9	150.1	142.0	1.5262	413.7	252.0	1.0196	532.5
33	3.6	153.7	143.0	1.5086	415.2	253.0	1.0018	533.5
34	3.5	157.2	144.0	1.4950	416.7	254.0	1.0706	534.6
35	3.5	160.7	145.0	1.4782	418.1	255.0	1.0510	535.6
36	3.4	164.1	146.0	1.4760	419.6	256.0	0.9506	536.6
37	3.4	167.5	147.0	1.4700	421.1	257.0	0.9341	537.5
38	3.3	170.8	148.0	1.4590	422.5	258.0	0.9383	538.4

 TABLE 18-1
 Production History of a Well Flowing From Unconventional Reservoir—cont'd
 Time, $Q_{g_{\prime}}$ G_{p} Time, Q_{g} G_p, Time,

2.9

221.0

164.0

Time, days	Q _g , MMscf/day	G _p , MMscf	Time, days	Q _g , MMscf/day	G _p , MMscf	Time, Days	Q _g , MMscf/day	G _p , MMscf
39	3.3	174.1	149.0	1.4465	424.0	259.0	0.9025	539.3
40	3.3	177.5	150.0	1.4420	425.4	260.0	0.8899	540.2
41	3.3	180.8	151.0	1.4345	426.9	261.0	0.9300	541.2
42	3.3	184.1	152.0	1.4118	428.3	262.0	0.9243	542.1
43	3.2	187.3	153.0	1.4047	429.7	263.0	0.8962	543.0
44	3.2	190.5	154.0	1.4111	431.1	264.0	0.8969	543.9
45	3.2	193.7	155.0	1.3867	432.5	265.0	0.8836	544.8
46	3.2	196.8	156.0	1.3726	433.9	266.0	0.8708	545.6
47	3.1	200.0	157.0	1.3620	435.2	267.0	0.8295	546.5
48	3.1	203.1	158.0	1.3620	436.6	268.0	0.7787	547.2
49	3.1	206.1	159.0	1.3675	437.9	269.0	0.8095	548.1
50	3.0	209.2	160.0	1.3390	439.3	270.0	0.8106	548.9
51	3.0	212.2	161.0	1.3253	440.6	271.0	0.8129	549.7
52	3.0	215.2	162.0	1.3166	441.9	272.0	0.7926	550.5
53	2.9	218.1	163.0	1.3474	443.3	273.0	0.8013	551.3

1.3206

444.6

274.0

0.7167

552.0

55	2.9	223.9	165.0	1.3260	445.9	275.0	0.7153	552.7
56	2.8	226.8	166.0	1.3016	447.2	276.0	0.6526	553.4
57	2.8	229.6	167.0	1.2708	448.5	277.0	0.7914	554.1
58	2.8	232.4	168.0	1.2481	449.7	278.0	0.7291	554.9
59	2.8	235.2	169.0	1.2377	451.0	279.0	0.7615	555.6
60	2.8	238.0	170.0	1.2474	452.2	280.0	0.7133	556.4
61	2.8	240.8	171.0	1.1322	453.4	281.0	0.6623	557.0
62	2.7	243.5	172.0	1.1768	454.5	282.0	0.8072	557.8
63	2.7	246.2	173.0	1.1635	455.7	283.0	0.7010	558.5
64	2.7	248.9	174.0	1.1464	456.8	284.0	0.3889	558.9
65	2.6	251.5	175.0	1.1501	458.0	285.0	0.8071	559.7
66	3.0	254.6	176.0	1.1227	459.1	286.0	0.5811	560.3
67	3.1	257.7	177.0	1.0634	460.2	287.0	0.7782	561.1
68	3.1	260.8	178.0	1.0868	461.3	288.0	0.7330	561.8
69	3.0	263.8	179.0	1.0918	462.4	289.0	0.5991	562.4
70	2.9	266.7	180.0	1.0962	463.5	290.0	0.6959	563.1
71	2.9	269.6	181.0	1.0881	464.5	291.0	0.7227	563.8
72	2.8	272.4	182.0	1.1289	465.7	292.0	0.5672	564.4
73	2.8	275.2	183.0	1.1393	466.8	293.0	0.6377	565.0
74	2.7	278.0	184.0	1.1247	467.9	294.0	0.6119	565.6

 TABLE 18-1
 Production History of a Well Flowing From Unconventional Reservoir—cont'd

Time, days	Q _g , MMscf/day	G _p , MMscf	Time, days	Q _g , MMscf/day	G _p , MMscf	Time, Days	Q _g , MMscf/day	G _p , MMscf
75	2.7	280.7	185.0	1.0564	469.0	295.0	0.6775	566.3
76	2.7	283.4	186.0	1.0616	470.1	296.0	0.9071	567.2
77	2.7	286.1	187.0	1.0833	471.1	297.0	0.7482	568.0
78	2.6	288.7	188.0	1.0885	472.2	298.0	0.7215	568.7
79	2.6	291.3	189.0	1.1105	473.3	299.0	0.6463	569.3
80	2.6	293.9	190.0	1.0638	474.4	300.0	0.7274	570.1
81	2.5	296.4	191.0	1.0364	475.4	301.0	0.7312	570.8
82	2.5	298.9	192.0	1.0214	476.5	302.0	0.7292	571.5
83	2.5	301.4	193.0	0.9989	477.5	303.0	0.7406	572.3
84	2.4	303.9	194.0	0.9883	478.4	304.0	0.7091	573.0
85	2.4	306.3	195.0	0.9571	479.4	305.0	0.6607	573.6
86	2.4	308.7	196.0	0.8905	480.3	306.0	0.6753	574.3
87	2.4	311.0	197.0	0.9019	481.2	307.0	0.7019	575.0
88	2.3	313.4	198.0	0.9481	482.1	308.0	0.7062	575.7
89	2.3	315.7	199.0	0.9054	483.0	309.0	0.6747	576.4
90	2.3	318.0	200.0	0.9608	484.0	310.0	0.6395	577.0
91	2.3	320.3	201.0	0.9856	485.0	311.0	0.6804	577.7

92	2.3	322.6	202.0	0.9644	486.0	312.0	0.6740	578.4
93	2.2	324.8	203.0	0.9560	486.9	313.0	0.6524	579.0
94	2.2	327.0	204.0	0.9748	487.9	314.0	0.6288	579.7
95	2.2	329.3	205.0	0.9464	488.8	315.0	0.6597	580.3
96	2.2	331.5	206.0	0.9443	489.8	316.0	0.6771	581.0
97	2.2	333.6	207.0	0.9404	490.7	317.0	0.6531	581.7
98	2.2	335.8	208.0	0.9468	491.7	318.0	0.6385	582.3
99	2.1	337.9	209.0	0.9253	492.6	319.0	0.6457	583.0
100	2.1	340.1	210.0	0.9063	493.5	320.0	0.6794	583.6
101	2.1	342.2	211.0	0.8838	494.4	321.0	0.6807	584.3
102	2.1	344.3	212.0	0.8901	495.3	322.0	0.6940	585.0
103	2.1	346.3	213.0	0.8510	496.1	323.0	0.7120	585.7
104	2.1	348.4	214.0	0.8641	497.0	324.0	0.7017	586.4
105	2.1	350.5	215.0	0.9232	497.9	325.0	0.6818	587.1
106	2.0	352.5	216.0	0.8858	498.8	326.0	0.6615	587.8
107	2.0	354.5	217.0	0.9022	499.7	327.0	0.6564	588.4
108	2.0	356.5	218.0	0.8324	500.5	328.0	0.6578	589.1
109	2.0	358.5	219.0	0.8002	501.3	329.0	0.6444	589.7
110	1.9	360.4	220.0	0.8465	502.2	330.0	0.5717	590.3

G_p, MMscf

IABLE 18-1 Produc	ABLE 18-1 Production History of a Well Flowing From Unconventional Reservoir—cont a						
Time, days	Qg, MMscf/day	G _p , MMscf	Time, days	Qg, MMscf/day			

•	,	17	·	,	17
331.0	0.6929	591.0	406.0	0.2107	646.9
332.0	0.6760	591.7	407.0	0.0674	646.9
333.0	0.6662	592.3	408.0	0.2265	647.2
334.0	0.6792	593.0	409.0	0.1399	647.3
335.0	0.6668	593.7	410.0	0.1552	647.4
336.0	0.5931	594.3	411.0	0.0812	647.5
337.0	0.4433	594.7	412.0	0.1376	647.7
338.0	0.6276	595.3	413.0	0.2090	647.9
339.0	0.5617	595.9	414.0	0.0714	647.9
340.0	0.7589	596.7	415.0	0.2604	648.2
341.0	0.5826	597.2	416.0	0.0527	648.3
342.0	0.6795	597.9	417.0	0.1986	648.5
343.0	0.6876	598.6	418.0	0.1986	648.7
344.0	0.6657	599.3	419.0	0.2148	648.9
345.0	0.6767	600.0	420.0	0.0227	648.9
346.0	0.5799	600.5	421.0	0.2697	649.2
347.0	0.5197	601.1	422.0	1.3323	650.5
348.0	0.6968	601.7	423.0	0.1456	650.6
349.0	0.6424	602.4	424.0	0.0792	650.7

350.0	0.3891	602.8	425.0	0.1975	650.9
351.0	0.0053	602.8	426.0	0.0899	651.0
352.0	0.9953	603.8	427.0	0.1044	651.1
353.0	0.0484	603.8	428.0	0.0531	651.2
354.0	0.8880	604.7	429.0	0.1790	651.3
355.0	0.6670	605.4	430.0	0.0320	651.4
356.0	0.2290	605.6	431.0	0.3963	651.8
357.0	1.4070	607.0	432.0	0.0485	651.8
358.0	1.4070	608.4	433.0	0.1624	652.0
359.0	1.3230	609.7	434.0	0.1329	652.1
360.0	1.2980	611.0	435.0	3.8899	656.0
361.0	1.2650	612.3	436.0	0.3909	656.4
362.0	1.2650	613.6	437.0	0.6901	657.1
363.0	1.2050	614.8	438.0	0.4046	657.5
364.0	1.2050	616.0	439.0	0.6804	658.2
365.0	1.4350	617.4	440.0	0.2823	658.5
366.0	1.4350	618.9	441	0.65052	659.1043
367.0	1.4350	620.3	442	0.46386	659.5682
368.0	1.3530	621.6	443	0.3081	659.8763
369.0	1.3480	623.0	444	0.30805	660.1843

TABLE 18-1 Production History of a Well Flowing From Unconventional Reservoir—cont'd						
Time, days	Qg, MMscf/day	G _{p,} MMscf	Time, days	Qg, MMscf/day	G _p , MMscf	
370.0	1.3520	624.3	445	0.61823	660.8026	
371.0	1.2950	625.6	446	0.70258	661.5051	
372.0	1.2490	626.9	447	0.20582	661.711	
373.0	1.2400	628.1	448	1.7678	663.4788	
374.0	0.8850	629.0	449	2.87591	666.3547	
375.0	1.2230	630.2	450	0.87295	667.2276	
376.0	1.1660	631.4	451	0.86115	668.0888	
377.0	1.2400	632.6	452	0.52589	668.6147	
378.0	1.1840	633.8	453	0.67651	669.2912	
379.0	1.1660	635.0	454	0.33429	669.6255	
380.0	0.0740	635.1	455	0.88325	670.5087	
381.0	0.4970	635.6	456	0.47074	670.9795	
382.0	1.1010	636.7	457	0.33785	671.3173	
383.0	0.5050	637.2	458	0.88093	672.1982	
384.0	0.7180	637.9	459	0.52647	672.7247	
385.0	0.6960	638.6	460	0.68547	673.4102	
386.0	0.6740	639.3	461	0.52288	673.9331	
387.0	0.4520	639.7	462	0.54681	674.4799	

0.54137

675.0212

640.4

0.7100

388.0

389.0	0.5520	641.0	464	0.42858	675.4498
390.0	0.3970	641.4	465	0.67082	676.1206
391.0	0.8782	642.2	466	0.7663	676.8869
392.0	0.6266	642.9	467	0.65817	677.5451
393.0	0.5230	643.4	468	0.21354	677.7586
394.0	0.3909	643.8	469	0.72336	678.482
395.0	0.2970	644.1	470	0.62792	679.1099
396.0	0.3374	644.4	471	0.3489	679.4588
397.0	0.3277	644.7	472	0.25661	679.7154
398.0	0.1222	644.9	473	0.06289	679.7783
399.0	0.3021	645.2	474	1.0197	680.798
400.0	0.1981	645.4	475	0.47908	681.2771
401.0	0.0879	645.5	476	0.76237	682.0395
402.0	0.2179	645.7	477	0.66001	682.6995
403.0	0.3856	646.1	478	0.23185	682.9313
404.0	0.4670	646.5	479	0.26329	683.1946
405.0	0.1163	646.6	480	0.50926	683.7039

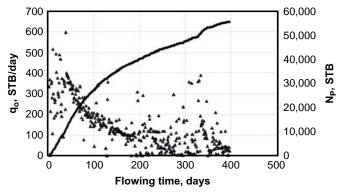


FIGURE 18-3 Observed production data of Example 18-3.

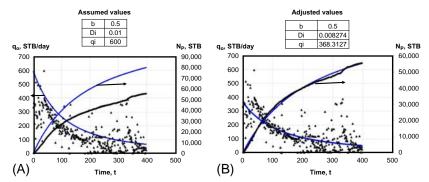


FIGURE 18-4 Matching observed production data of Example 18-3. (a) Before regression, (b) after regression.

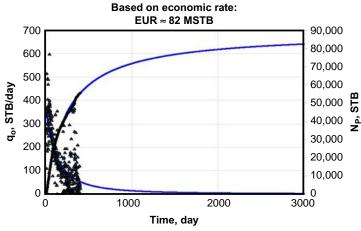


FIGURE 18-5 Example 18-3 EUR forecast using the boundary dominated "b."

THE MODIFIED ARPS APPROACH

Cheng et al. (2008) proposed an approach to enhance the reliability of DCA and improve reserves' estimates by analyzing production data, particularly those recorded during transient-flow-dominated flow period. As shown in Figure 18-6, the main objective of Cheng and co-authors method is to estimate the values of q_i and D_i at the last observed data point and use for well performance forecast.

The Cheng's methodology and its associated specific steps of estimating q_i and D_i are summarized below:

Step 1. Estimate a b-value that represents the well stabilized BDF using Equation 8-1 or 8-4, that is:

$$\begin{split} b = 1 - \frac{\left(\mu_g c_g\right)_i}{2} \left[\frac{m(p_i) - m(p_{wf})}{\left(\frac{p_i}{Z_i} - \frac{p_{wf}}{Z_{wf}}\right)} \right] \\ b = \frac{1}{2n} \left[(2n - 1) - \left(\frac{p_{wf}}{p_i}\right)^2 \right] \end{split}$$

This value of "b" is kept constant throughout the remaining calculations.

Step 2. Select a time interval Δt_1 , as shown in Figure 8-6, to obtain a segment of the observed production data in terms of q_t versus t. Calculate the parameters of Arps' equation (i.e., q_i and D_i) from fitting the selected data segment to:

$$q_t = \frac{q_i}{(1+bD_i t)^{1/b}}$$

Designate the optimum regressed values as $(q_i)_1$ and $(D_i)_1$.

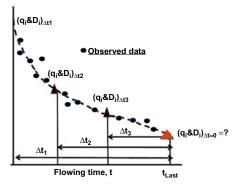


FIGURE 18-6 The modified Arps approach.

Objective of the method : To estimate q_i&D_i at the last observed data point and use for forecast

Δt	qi	Di
Δt_1	(q _i) ₁	(D _i) ₁
$\Delta \mathbf{t_2}$	(q _i) ₂	(D _i) ₂
Δt_3	(q _i) ₃	(D _i) ₃
•	•	
Δt_n	(q _i) _n	(D _i) _r

- Step 3. Repeat Step 2 by selecting a time interval Δt_2 and obtain the optimum parameters $(q_i)_2$ and $(D)_2$ that fit Arps' equation for this segment of production data. Notice that the selected time interval is originated from the last observed data point (i.e., $\Delta t_2 < \Delta t_1$ a).
- Step 4. Obtain multiple sets of regressed parameters of q_i and D_i by repeating above steps with each set of parameters corresponding to a given backward time interval Δt (i.e., $\Delta t_1 > \Delta t_2 \ \Delta > \Delta t_3 \ ... > \Delta t_n$).
- Step 5. Tabulate the regressed values of q_i and D_i as shown below. Notice that Δt is progressively decreasing and in theory is approaching zero

Δt	q _i	D _i
Δt_1	(q _i) ₁	$(D_i)_1$
Δt_2	$(\mathbf{q_i})_2$	$(D_i)_2$
Δt_3	$(q_i)_3$	$(D_i)_3$
•	•	•
Δt_n	$(q_i)_n$	$(D_i)_n$

- Step 6. Plot $log(D_i)$ on the y-axis versus the backward time interval $(\Delta t)_i$ on the x-axis and draw the best straight line through the data points. Extrapolate the line to intercept the y-axis to obtain the stabilized $(D_i)_{\Delta t=0}$ corresponding to the latest time on the observed production data. Apply the same plotting procedure of $log(q_i)$ versus time interval and extrapolate to zero to obtain the value of $(q_i)_{\Delta t=0}$ that corresponds to $\Delta t=0$. The step is shown in Figure 18-7.
- Step 7. Predicting future production can then be initiated at the last point of production data with extrapolated values of $(q_i)_{\Delta t=0}$ and $(D_i)_{\Delta t=0}$, and preselected value of the parameter b from Step 1, to give:

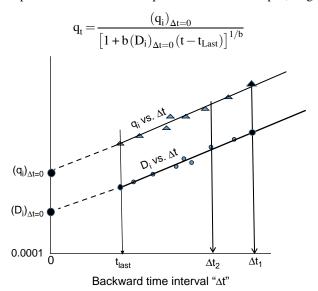


FIGURE 18-7 Estimating $(q_i)_{\Delta t=0}$ and $(D_i)_{\Delta t=0}$ by extrapolation to $\Delta t=0$.

Step 8. Cumulative gas or oil production G_P at any time "t" can then be calculated by applying:

$$G_p = \left[\frac{\left(q_i\right)_{\Delta t = 0}}{\left(D_i\right)_{\Delta t = 0}\left(1 - b\right)}\right] \left\lceil 1 - \left(\frac{q_t}{\left(q_i\right)_{\Delta t = 0}}\right)^{(1 - b)}\right\rceil$$

where q_t is fluid flow rate at time "t." It should be pointed out that because the cumulative fluid production starts from the latest time "t_{last}" on the observed production data, correction must be made to add past cumulative gas or oil production.

Example 18-4

The following synthetic data used by Cheng et al. (2008) to validate their proposed DCA approach. These data represent a single-layer reservoir with a gas well produces from a hydraulically fractured reservoir.

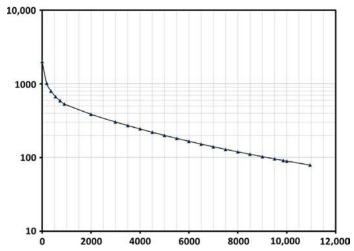
```
p_{i} = 5000 \text{ psi}
p_{wf} = 1000 \text{ psi}
h = 150 \text{ ft}
k = 0.006 \text{ md}
T = 250^{\circ}F
\phi = 6\%
\gamma_{g} = 0.65
\mu_{gi} = 0.0245
c_{gi} = 1.43 \times 10^{-4} \text{ psi}^{-1}
Fracture half-length = 450 ft
                             = 2000 Mscf/day
Initial gas rate
Fracture conductivity = 100 md-ft
```

The 30 years of simulated production data, as shown in Figure 18-8, indicates that the well has been producing under transient flow condition for approximately 1600 days before reaching the BDF condition.

- Estimate the parameter "b" that characterizes the BDF period using the first 1095 days (3 years) of production under transient flow condition.
- Predict the flow rate performance for the next 27 years and compare with the simulated production data.
- Use Arps conventional DCA approach to predict gas flow and compare with simulated production data.

Solution

Step 1. Using the specific gravity of the gas ($\gamma_g = 0.65$) and reservoir temperature of 250°F, calculate the gas PVT properties, as given below:



 $\mbox{\bf FIGURE 18-8} \quad \mbox{Estimating } (q_i)_{\Delta t=0} \mbox{ and } (D_i)_{\Delta t=0} \mbox{ by extrapolation to } \Delta t=0.$

Р,	μg,	Bg,	m(p),	7	Density,
psi	ср	cuft/scf	psi2/cp	Z,	Lb/ft3
0	0.01449	1.36542	0.00E + 00	1	0.036
50	0.01451	0.30896	2.24E + 05	0.99591	0.161
100	0.01453	0.17373	8.45E + 05	0.9928	0.285
150	0.01456	0.12062	1.81E+06	0.98975	0.411
950	0.01538	0.01972	6.43E + 07	0.94799	2.514
1000	0.01545	0.01871	7.11E+07	0.94589	2.651
1050	0.01552	0.01779	7.82E + 07	0.94386	2.787
1100	0.01559	0.01696	8.57E + 07	0.9419	2.924
1150	0.01566	0.0162	9.34E + 07	0.94001	3.062
2300	0.01785	0.00796	3.51E + 08	0.91838	6.228
2350	0.01796	0.0078	3.65E + 08	0.91846	6.362
2400	0.01808	0.00764	3.80E + 08	0.91862	6.495
3650	0.02113	0.00519	7.96E + 08	0.94821	9.55
3700	0.02126	0.00513	8.14E + 08	0.95028	9.659
3750	0.02139	0.00508	8.33E + 08	0.95241	9.767
4900	0.02428	0.00414	1.28E + 09	1.0142	11.974
4950	0.0244	0.00411	1.30E+09	1.01733	12.058
5000	0.02452	0.00408	1.32E+09	1.02048	12.142

Step 2. Using Equation 18.1, estimate "b":

$$b = 1 - \frac{\left(\mu_g c_g\right)_i}{2} \left[\frac{m(p_i) - m(p_{wf})}{\left(\frac{p_i}{Z_i} - \frac{p_{wf}}{Z_{wf}}\right)} \right]$$

$$b = 1 - \frac{(0.0245)\left(1.43 \times 10^{-4}\right)}{2} \left[\frac{0.1317 \times 10^{10} - 0.7111 \times 10^{8}}{\left(\frac{5000}{1.02048} - \frac{1000}{0.94589}\right)} \right] = 0.433$$

Step 3. Using the estimated the value of "b=0.433," apply Cheng and co-authors proposed technique and determine q_i and D_i at the following time intervals, to give:

Start, days	End, days	Time Interval Δt, days	q _i , Mscf/day	D _i , day ⁻¹	b
182	1095	913	864	0.00067	0.433
365	1095	730	733	0.00051	0.433
547	1095	548	658	0.00043	0.433
730	1095	365	605	0.00038	0.433
912	1095	183	564	0.00035	0.433

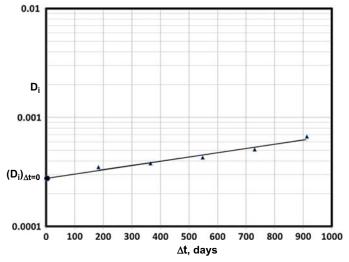
Step 4. Plot (q_i) and (D_i) versus time interval δt on semi-log scale, as shown in Figures 18-9 and 18-10, and draw the best straight line through the data points. Extrapolate the line to time interval zero and read the corresponding values, to give:

$$(q_i)_{\Delta t=0} = 494 \,\text{Mscf/day}$$

 $(D_i)_{\Delta t=0} = 0.000284 \,\text{days}^{-1}$

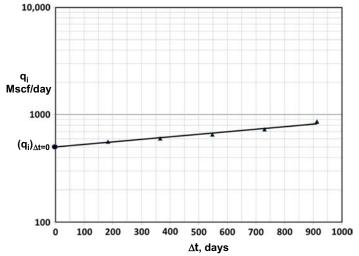
Step 5. These values of $(q_i)_{\Delta t=0}$ and $(D_i)_{\Delta t=0}$ are assigned to the end of the third year (i.e., t=1095 days) and used, along with b=0.433, to predict future rate and cumulative gas production, to give:

$$\begin{split} q_t = & \frac{\left(q_i\right)_{\Delta t = 0}}{\left[1 + b\left(D_i\right)_{\Delta t = 0}\left(t - t_{Last}\right)\right]^{1/b}} \\ q_t = & \frac{494}{\left[1 + 0.433\left(0.000284\right)\left(t - 1095\right)\right]^{1/0.433}} \\ G_p = & \left[\frac{\left(q_i\right)_{\Delta t = 0}}{\left(D_i\right)_{\Delta t = 0}\left(1 - b\right)}\right] \left[1 - \left(\frac{q_t}{\left(q_i\right)_{\Delta t = 0}}\right)^{(1 - b)}\right] \\ G_p = & \left[\frac{494}{\left(0.000284\left(1 - 0.433\right)\right]\left[1 - \left(\frac{q_t}{494}\right)^{(1 - 0.433)}\right]} \end{split}$$



Start time	End time	Δt	qi	Di	b
182	1095	913	864	0.00067	0.433
365	1095	730	733	0.00051	0.433
547	1095	548	658	0.00043	0.433
730	1095	365	605	0.00038	0.433
912	1095	183	564	0.00035	0.433

FIGURE 18-9 Estimating $(D_i)_{\Delta t=0}$ by extrapolation to $\Delta t=0$ for Example 18-3.



Start time	End time	Δt	qi	Di	b
182	1095	913	864	0.00067	0.433
365	1095	730	733	0.00051	0.433
547	1095	548	658	0.00043	0.433
730	1095	365	605	0.00038	0.433
912	1095	183	564	0.00035	0.433

 $\mbox{FIGURE 18-10} \quad \mbox{Estimating } (q_i)_{\Delta t=0} \mbox{ by extrapolation to } \Delta t=0 \mbox{ for Example 18-3}.$

These values are assigned to the end of the third year (i.e., time = 1095 days) and used, along with b = 0.433, to predict future rate by Arps' equation as shown below:

Time,	Gas Rate,	G _p ,
days	Mscf/day	Bscf
2000	387	0.396
2500	342	0.578
3000	304	0.739
3500	272	0.883
4000	244	1.011
4500	220	1.127
5000	200	1.232
5500	182	1.327
6000	166	1.414
6500	152	1.494
7000	140	1.567
7500	129	1.634
8000	119	1.696
8500	111	1.754
9000	103	1.807
9500	96	1.857
9855	91	1.890
10000	90	1.903
10950	79	1.983

The above-listed predicted values show an excellent agreement with the observed simulated production data as shown in Figure 18-11.

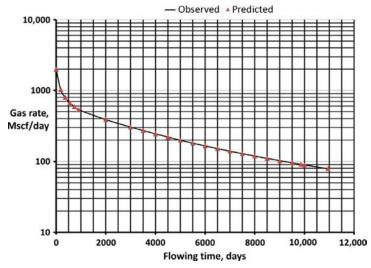


FIGURE 18-11 Observed and predicted gas rate for Example 18-3.

Step 6. To further validate the proposed decline curve technique as compared with the traditional Arps' approach, the parameters b, q_i, and D_i were adjusted to match the simulated production data; in which transient flow gas rates are included, with varying fraction of the production history starting from time zero. As shown below, the best fit of the simulated data with increasing flowing time gives the following tabulated optimum Arps' "b"

Time, days	b
365	3.98
730	3.8
1095	3.51
2500	3.34
3500	2.8
4500	2.38
6000	1.5
8000	1
9000	0.54
9500	0.54
10000	0.54
10950	0.54

The above-tabulated values of the parameter "b" show that they decrease as more production data are used in the regression; however, it shows that BDF condition was reached after 8000 days of production, as Figure 18-12.

In general, when the transient flow production period is included in optimizing Arps' conventional decline curve parameters, the parameter "b" will be greater than 1 and will have a significant effect on the projection of future rates and EUR. Figure 18-13 clearly indicates that future production is greatly overestimated for all cases that when b > 1.0.

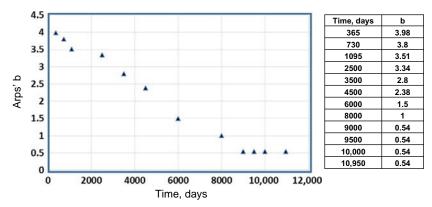


FIGURE 18-12 Arps' b as a function of increasing flow time.

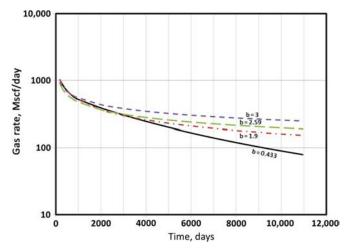


FIGURE 18-13 The impact of b > 1 on gas rate and EUR.

The proposed technique described by Cheng and co-authors could provide a substantial improvement over the traditional DCA approach; however, it has some limitations and further testing should be performed to validate the applicability of the approach to complex systems, particularly shale gas plays. It should be also noted that the Chang's methodology has been examined only for vertical wells.

The modified Arps' approach was further validated by using production data from a dry gas well producing from an unconventional reservoir. The gas well, "the EF gas well #1," is characterized by a comprehensive fluid property as well as a detailed production and pressure historical data. The boundary-dominated "b" of 0.614 was estimated from Equation 18-1 and applied to match the well observed production as shown in Figure 18-14. Based on the economic gas rate of 50,000 scf/day, the EUR was estimated at 2.1 Bscf.

THE STRETCHED EXPONENTIAL PRODUCTION DECLINE "SEPD"

Valkó (2009) and Valkó and Lee (2010) proposed an innovative DCA technique that is fundamentally different from the traditional Arps method. The author has applied his proposed method to 12,858 wells (in groups), both horizontal and vertical, in the Barnett Shale Play, using public record monthly production data, and to 4,142 wells in the Travis Peak Formation. The Valkó's method is totally empirical with several characteristics that include:

- o applicability in both transient and BDF regimes;
- o a limited number of parameters to be determined; and
- o provides a realistic EUR.

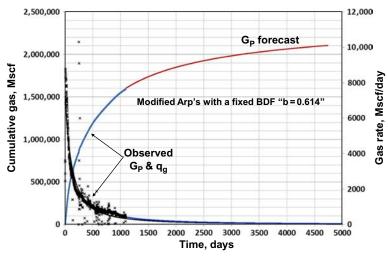


FIGURE 18-14 Application of the modified Arps equation to match performance of "EF gas well #1."

Valkó's model is developed specifically for the case of even period of data taken periodically, so the time is measured as the number of periods. The DCA model has the three parameters:

- o the exponent "n";
- \circ the characteristic time parameter " τ "; and
- \circ the initial production rate " $q_i,$ " which is taken as the largest observed monthly production volume.

The author points out that the initial production rate is a hypothetical parameter because in practice, the production rate is initially increasing and reaches its maximum in a period not necessary the first one. Therefore, this maximum production rate is assigned to q_i . There are four working relationships that constitute the newly introduced DCA model, these are:

a) Rate Expression q_t

Valkó suggested that the fluid rate in unconventional reservoirs tends to decline exponentially and can be expressed by the following relationship:

$$q_{t} = q_{i} \exp \left[-\left(\frac{t}{\tau}\right)^{n} \right] \tag{18-5}$$

The above expression can be expressed in a dimensionless form as:

$$q_{D} = \frac{q_{t}}{q_{i}} = \exp\left[-\left(\frac{t}{\tau}\right)^{n}\right]$$
 (18-6)

where

t = time, month

 $q_D = dimensionless gas rate$

 $q_t = gas rate, Mscf/month$

q_i = maximum (or initial) production rate, Mscf/month

n = model parameter, dimensionless

 $\tau = model$ parameter, month

The two parameters " τ " and "n" can be viewed as shape and scale factors that they control the shape and magnitude of the rate of decline. Yu and Miocevic (2013) suggested an alternative form of Equation 18-6 by taking the natural logarithm on both sides of the expression, to give:

$$\ln\left(\frac{q_i}{q_t}\right) = \tau^{-n}t^n$$

The authors suggested that a plot of the above relationship on a log-log scale would produce a straight-line relationship with a slope of "n" and an intercept of " τ ." However, testing the approach did not produce a satisfactory result.

b) Cumulative Production G_P

The author introduced two functions, the gamma function $\Gamma(a)$ and the incomplete gamma function $\Gamma(a,x)$, in calculating the cumulative gas production as a function of time; or:

$$G_{P} = q_{i} \left(\frac{\tau}{n} \right) \left\{ \Gamma \left(\frac{1}{n} \right) - \Gamma \left[\frac{1}{n}, \left(\frac{t}{\tau} \right)^{n} \right] \right\}$$
 (18-7)

where

 $G_{P}=\mbox{cumulative production, Mscf}$

$$\Gamma\left(\frac{1}{n}\right)$$
 = gamma function

$$\Gamma\left[\frac{1}{n}, \left(\frac{t}{\tau}\right)^n\right] = \text{incomplete Gamma function}$$

Where the gamma and incomplete functions are defined mathematically by the expressions:

$$\Gamma[a] = \int_{z=0}^{\infty} z^{a-1} e^{-z} dz$$

$$\Gamma[a,x] = \int\limits_{z=x}^{\infty} z^{a-1} \, e^{-z} \, dz$$

The gamma function and the incomplete gamma function can be approximated by using the following mathematical expressions, respectively:

$$\begin{split} \Gamma[x+1] &= x^x e^{-x} \sqrt{2\pi x} \left[1 + \frac{1}{12x} + \frac{1}{288x^2} - \frac{139}{51840x^3} - \frac{571}{2488320x^4} \right] \\ \Gamma[g,h] &= h^{g-1} e^{-h} \left[1 + \frac{(g-1)}{h} + \frac{(g-1)(g-2)}{h^2} + \frac{(g-1)(g-2)(g-3)}{h^3} + \frac{(g-1)(g-2)(g-3)(g-4)}{h^4} \right] \end{split}$$

For example, the exact $\Gamma(5)=25$, however, to approximate:

$$\Gamma[4+1] = 4^4 e^{-x} \sqrt{2(3.1416)4} \left[1 + \frac{1}{12(4)} + \frac{1}{288(4)^2} - \cdots \right] \approx 24$$

c) Estimated Ultimate Recovery "EUR"

It should be realized that the most significant error source for estimating hydrocarbon reserves using Arps' methodology is the incorrect application of Arps' equation during transient flow or the transitional period between the end of transient and BDF regimes. Valkó derived the following expression for estimating ultimate gas recovery:

$$EUR = q_i \left(\frac{\tau}{n}\right) \Gamma\left(\frac{1}{n}\right) \tag{18-8}$$

where

EUR = estimated ultimate recovery, Mscf

d) Recovery Potential "rp"

The recovery potential "rp" is defined as the fraction of gas remaining in the reservoir after producing G_p Mscf of gas; as given by

$$r_{P} = 1 - \frac{G_{P}}{EUR} = \frac{1}{\Gamma\left(\frac{1}{n}\right)} \left\{ \Gamma\left[\frac{1}{n}, -\ln\left(q_{D}\right)\right] \right\}$$
 (18-9)

With

$$q_D = \frac{q_t}{q_i}$$

where

 $G_{P}=\mbox{cumulative gas production as t, Mscf}$

EUR = estimated ultimate recovery, Mscf

 $q_t = gas rate at time t, Mscf/month$

 $q_i = \text{maximum (or initial) production rate, Mscf/month} \\$

n = model parameter, dimensionless

Examining Equation 18-9, it suggests two significant observations:

- o If the parameters "n" and " q_i " are known; the remaining recovery potential " r_p " can be calculated without knowing the parameter τ .
- Plotting the recovery potential " r_P " as a function G_P will yield a straight line that intercepts the y-axis at $r_p = 1$ and the x-axis at EUR.

The following computational steps outline Valkó's DCA methodology and it structured to use the observed well production data (oil or gas) to estimate Valkó's parameters:

- Step 1. Define q_i as the highest recorded gas or oil rate
- Step 2. Calculate the dimensionless gas rate at each time step, that is:

$$q_D = \frac{q_t}{q_i}$$

Step 3. Assume a value for the parameter "n" (e.g., n = 0.5) and calculate the remaining gas potential r_p at each time step by using Equation 18-9, or:

$$r_{P}\!=\frac{1}{\Gamma\!\left(\!\frac{1}{n}\!\right)}\left\{ \left.\Gamma\!\left[\!\frac{1}{n},-\right.\ln\left(q_{D}\right)\right]\right.\right\}$$

- Step 4. On a Cartesian scale, plot r_p (on the y-axis) versus cumulative oil N_P or gas production G_P (on the x-axis) and extrapolate the line to intercept the y-axis.
- Step 5. Adjust the value of "n" and repeat Steps 3 and 4 until the straight line intercepts the y-axis at 1.0, as shown in Figure 18-15.
- Step 6. Extrapolate the line to intercept the x-axis to read EUR.

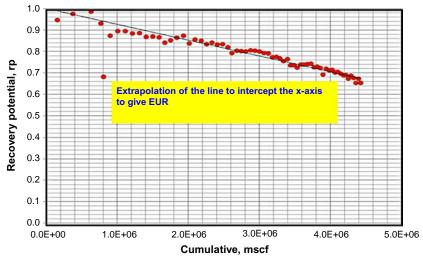


FIGURE 18-15 Valko's approach for estimating the parameter "n" and EUR.

Step 7. Solve for the parameter τ by using Equation 18-8; to give:

$$\tau = \frac{(EUR)n}{q_i \Gamma\left(\frac{1}{n}\right)}$$

Step 8. Assume future flowing time t, and forecast gas q_t and cumulative gas production G_P by applying Equations 18-5 and 18-7, respectively:

$$\begin{split} q_t = q_i \, exp \left[- \left(\frac{t}{\tau} \right)^n \right] \\ G_P = q_i \left(\frac{\tau}{n} \right) \left\{ \Gamma \left(\frac{1}{n} \right) - \Gamma \left[\frac{1}{n}, \left(\frac{t}{\tau} \right)^n \right] \right\} \end{split}$$

Perhaps a simplified and efficient approach that suited for Microsoft Excel use is to regress on the parameters "n" and " τ " to match the observed well fluid flow rate and cumulative production by applying Equation 18-5, that is:

$$q_t = q_i \exp \left[-\left(\frac{t}{\tau}\right)^n \right]$$

with

$$G_p \text{ or } N_P = \Sigma q_t$$

Example 18-5

Table 18-2; as re-listed below for convenience, documents the production history of a well flowing from an unconventional dry gas reservoir.

- Plot the observed well production history on a Cartesian scale.
- Match the production cumulative gas production by:
 - applying the concept boundary-dominated "b" and assuming that when the well reaches its drainage boundary, the value of Arps' exponent b will approach the value of 0.604 and regressing on q_i and D_i.
 - \circ repeat the calculation using the simplified SEPD method and matching cumulative production by regressing on the parameters "n" and " τ ."

Solution

- Step 1. Figure 18-16 shows a plot of the well production history in terms of rate and cumulative production as a function of time.
- Step 2. Figure 18-17 documents results of using the boundary-dominated "b" approach before and after regression. The initial and optimum values of Arps' parameters are:

Parameters	Assumed Values	After regression		
q _i	6 MMscf/day	5.541 MMscf/day		
b	0.604	0.604		
Di	0.03	0.013448		

 TABLE 18-2
 Production History of a Well Flowing From Unconventional Reservoir
 Og. Gp. Time, Og. Gp. Time.

Time, days	Qg, MMscf/day	Gp, MMscf	Time, days	Qg, MMscf/day	Gp, MMscf	Time, days	Qg, MMscf/day	Gp, MMscf
1	2.3	2.3	111.0	1.8923	362.3	221.0	0.8303	503.0
2	3.0	5.3	112.0	1.8813	364.2	222.0	0.8298	503.8
3	3.2	8.5	113.0	1.8624	366.0	223.0	0.8264	504.7
4	3.0	11.5	114.0	1.8450	367.9	224.0	0.8429	505.5
5	3.2	14.7	115.0	1.8290	369.7	225.0	0.9757	506.5
6	4.2	18.9	116.0	1.8180	371.5	226.0	1.0928	507.6
7	4.3	23.2	117.0	1.8059	373.3	227.0	0.8552	508.4
8	4.3	27.5	118.0	1.7905	375.1	228.0	0.9486	509.4
9	4.3	31.8	119.0	1.7774	376.9	229.0	0.9626	510.3
10	4.3	36.1	120.0	1.7753	378.7	230.0	0.9423	511.3
11	5.1	41.2	121.0	1.7560	380.4	231.0	0.9127	512.2
12	5.5	46.7	122.0	1.7490	382.2	232.0	0.6070	512.8
13	5.3	52.0	123.0	1.7400	383.9	233.0	1.0472	513.9
14	6.0	58.0	124.0	1.7272	385.6	234.0	1.0024	514.9
15	5.9	63.9	125.0	1.7113	387.4	235.0	0.9724	515.8
16	6.0	69.9	126.0	1.7049	389.1	236.0	0.9697	516.8
17	5.8	75.8	127.0	0.6378	389.7	237.0	0.1757	517.0

18	5.7	81.4	128.0	1.4255	391.1	238.0	1.6148	518.6
19	5.6	87.0	129.0	1.7350	392.9	239.0	0.4475	519.0
20	5.5	92.5	130.0	1.6260	394.5	240.0	1.3077	520.3
21	5.4	97.9	131.0	1.7084	396.2	241.0	1.3080	521.7
22	5.2	103.1	132.0	1.6742	397.9	242.0	1.0787	522.7
23	5.1	108.2	133.0	1.6562	399.5	243.0	1.0570	523.8
24	5.0	113.2	134.0	1.6360	401.2	244.0	0.9280	524.7
25	4.9	118.2	135.0	1.6163	402.8	245.0	0.9630	525.7
26	4.8	123.0	136.0	1.5940	404.4	246.0	0.9682	526.6
27	4.7	127.7	137.0	1.5750	405.9	247.0	0.9563	527.6
28	4.7	132.4	138.0	1.5635	407.5	248.0	0.9161	528.5
29	4.7	137.1	139.0	1.5552	409.1	249.0	0.9781	529.5
30	4.6	141.7	140.0	1.5407	410.6	250.0	0.9629	530.5
31	4.5	146.2	141.0	1.5286	412.1	251.0	1.0179	531.5
32	3.9	150.1	142.0	1.5262	413.7	252.0	1.0196	532.5
33	3.6	153.7	143.0	1.5086	415.2	253.0	1.0018	533.5
34	3.5	157.2	144.0	1.4950	416.7	254.0	1.0706	534.6
35	3.5	160.7	145.0	1.4782	418.1	255.0	1.0510	535.6
36	3.4	164.1	146.0	1.4760	419.6	256.0	0.9506	536.6
37	3.4	167.5	147.0	1.4700	421.1	257.0	0.9341	537.5

TABLE 18-2 Production History of a Well Flowing From Unconventional Reservoir—cont'd							
Time,	Qg,	Gp,	Time,	Qg,	Gp,	Time,	

Time, days	Qg, MMscf/day	Gp, MMscf	Time, days	Qg, MMscf/day	Gp, MMscf	Time, days	Qg, MMscf/day	Gp, MMscf
38	3.3	170.8	148.0	1.4590	422.5	258.0	0.9383	538.4
39	3.3	174.1	149.0	1.4465	424.0	259.0	0.9025	539.3
40	3.3	177.5	150.0	1.4420	425.4	260.0	0.8899	540.2
41	3.3	180.8	151.0	1.4345	426.9	261.0	0.9300	541.2
42	3.3	184.1	152.0	1.4118	428.3	262.0	0.9243	542.1
43	3.2	187.3	153.0	1.4047	429.7	263.0	0.8962	543.0
44	3.2	190.5	154.0	1.4111	431.1	264.0	0.8969	543.9
45	3.2	193.7	155.0	1.3867	432.5	265.0	0.8836	544.8
46	3.2	196.8	156.0	1.3726	433.9	266.0	0.8708	545.6
47	3.1	200.0	157.0	1.3620	435.2	267.0	0.8295	546.5
48	3.1	203.1	158.0	1.3620	436.6	268.0	0.7787	547.2
49	3.1	206.1	159.0	1.3675	437.9	269.0	0.8095	548.1
50	3.0	209.2	160.0	1.3390	439.3	270.0	0.8106	548.9
51	3.0	212.2	161.0	1.3253	440.6	271.0	0.8129	549.7
52	3.0	215.2	162.0	1.3166	441.9	272.0	0.7926	550.5
53	2.9	218.1	163.0	1.3474	443.3	273.0	0.8013	551.3

54	2.9	221.0	164.0	1.3206	444.6	274.0	0.7167	552.0
55	2.9	223.9	165.0	1.3260	445.9	275.0	0.7153	552.7
56	2.8	226.8	166.0	1.3016	447.2	276.0	0.6526	553.4
57	2.8	229.6	167.0	1.2708	448.5	277.0	0.7914	554.1
58	2.8	232.4	168.0	1.2481	449.7	278.0	0.7291	554.9
59	2.8	235.2	169.0	1.2377	451.0	279.0	0.7615	555.6
60	2.8	238.0	170.0	1.2474	452.2	280.0	0.7133	556.4
61	2.8	240.8	171.0	1.1322	453.4	281.0	0.6623	557.0
62	2.7	243.5	172.0	1.1768	454.5	282.0	0.8072	557.8
63	2.7	246.2	173.0	1.1635	455.7	283.0	0.7010	558.5
64	2.7	248.9	174.0	1.1464	456.8	284.0	0.3889	558.9
65	2.6	251.5	175.0	1.1501	458.0	285.0	0.8071	559.7
66	3.0	254.6	176.0	1.1227	459.1	286.0	0.5811	560.3
67	3.1	257.7	177.0	1.0634	460.2	287.0	0.7782	561.1
68	3.1	260.8	178.0	1.0868	461.3	288.0	0.7330	561.8
69	3.0	263.8	179.0	1.0918	462.4	289.0	0.5991	562.4
70	2.9	266.7	180.0	1.0962	463.5	290.0	0.6959	563.1
71	2.9	269.6	181.0	1.0881	464.5	291.0	0.7227	563.8
72	2.8	272.4	182.0	1.1289	465.7	292.0	0.5672	564.4
73	2.8	275.2	183.0	1.1393	466.8	293.0	0.6377	565.0

Gp,

Qg,

days	MMscf/day	MMscf	days	MMscf/day	MMscf	days	MMscf/day	MMscf
74	2.7	278.0	184.0	1.1247	467.9	294.0	0.6119	565.6
75	2.7	280.7	185.0	1.0564	469.0	295.0	0.6775	566.3
76	2.7	283.4	186.0	1.0616	470.1	296.0	0.9071	567.2
77	2.7	286.1	187.0	1.0833	471.1	297.0	0.7482	568.0
78	2.6	288.7	188.0	1.0885	472.2	298.0	0.7215	568.7
79	2.6	291.3	189.0	1.1105	473.3	299.0	0.6463	569.3
80	2.6	293.9	190.0	1.0638	474.4	300.0	0.7274	570.1
81	2.5	296.4	191.0	1.0364	475.4	301.0	0.7312	570.8
82	2.5	298.9	192.0	1.0214	476.5	302.0	0.7292	571.5
83	2.5	301.4	193.0	0.9989	477.5	303.0	0.7406	572.3
84	2.4	303.9	194.0	0.9883	478.4	304.0	0.7091	573.0
85	2.4	306.3	195.0	0.9571	479.4	305.0	0.6607	573.6
86	2.4	308.7	196.0	0.8905	480.3	306.0	0.6753	574.3
87	2.4	311.0	197.0	0.9019	481.2	307.0	0.7019	575.0
88	2.3	313.4	198.0	0.9481	482.1	308.0	0.7062	575.7
89	2.3	315.7	199.0	0.9054	483.0	309.0	0.6747	576.4
90	2.3	318.0	200.0	0.9608	484.0	310.0	0.6395	577.0

91	2.3	320.3	201.0	0.9856	485.0	311.0	0.6804	577.7
92	2.3	322.6	202.0	0.9644	486.0	312.0	0.6740	578.4
93	2.2	324.8	203.0	0.9560	486.9	313.0	0.6524	579.0
94	2.2	327.0	204.0	0.9748	487.9	314.0	0.6288	579.7
95	2.2	329.3	205.0	0.9464	488.8	315.0	0.6597	580.3
96	2.2	331.5	206.0	0.9443	489.8	316.0	0.6771	581.0
97	2.2	333.6	207.0	0.9404	490.7	317.0	0.6531	581.7
98	2.2	335.8	208.0	0.9468	491.7	318.0	0.6385	582.3
99	2.1	337.9	209.0	0.9253	492.6	319.0	0.6457	583.0
100	2.1	340.1	210.0	0.9063	493.5	320.0	0.6794	583.6
101	2.1	342.2	211.0	0.8838	494.4	321.0	0.6807	584.3
102	2.1	344.3	212.0	0.8901	495.3	322.0	0.6940	585.0
103	2.1	346.3	213.0	0.8510	496.1	323.0	0.7120	585.7
104	2.1	348.4	214.0	0.8641	497.0	324.0	0.7017	586.4
105	2.1	350.5	215.0	0.9232	497.9	325.0	0.6818	587.1
106	2.0	352.5	216.0	0.8858	498.8	326.0	0.6615	587.8
107	2.0	354.5	217.0	0.9022	499.7	327.0	0.6564	588.4
108	2.0	356.5	218.0	0.8324	500.5	328.0	0.6578	589.1
109	2.0	358.5	219.0	0.8002	501.3	329.0	0.6444	589.7
110	1.9	360.4	220.0	0.8465	502.2	330.0	0.5717	590.3

IABLE 18-2 Prod	luction History of	a well Flowing	From Unconventio	nai Reservoir—cont d

Time, days	Qg, MMscf/day	Gp, MMscf	Time, days	Qg, MMscf/day	Gp, MMscf
331.0	0.6929	591.0	406.0	0.2107	646.9
332.0	0.6760	591.7	407.0	0.0674	646.9
333.0	0.6662	592.3	408.0	0.2265	647.2
334.0	0.6792	593.0	409.0	0.1399	647.3
335.0	0.6668	593.7	410.0	0.1552	647.4
336.0	0.5931	594.3	411.0	0.0812	647.5
337.0	0.4433	594.7	412.0	0.1376	647.7
338.0	0.6276	595.3	413.0	0.2090	647.9
339.0	0.5617	595.9	414.0	0.0714	647.9
340.0	0.7589	596.7	415.0	0.2604	648.2
341.0	0.5826	597.2	416.0	0.0527	648.3
342.0	0.6795	597.9	417.0	0.1986	648.5
343.0	0.6876	598.6	418.0	0.1986	648.7
344.0	0.6657	599.3	419.0	0.2148	648.9
345.0	0.6767	600.0	420.0	0.0227	648.9
346.0	0.5799	600.5	421.0	0.2697	649.2
347.0	0.5197	601.1	422.0	1.3323	650.5
348.0	0.6968	601.7	423.0	0.1456	650.6

349.0	0.6424	602.4	424.0	0.0792	650.7
350.0	0.3891	602.8	425.0	0.1975	650.9
351.0	0.0053	602.8	426.0	0.0899	651.0
352.0	0.9953	603.8	427.0	0.1044	651.1
353.0	0.0484	603.8	428.0	0.0531	651.2
354.0	0.8880	604.7	429.0	0.1790	651.3
355.0	0.6670	605.4	430.0	0.0320	651.4
356.0	0.2290	605.6	431.0	0.3963	651.8
357.0	1.4070	607.0	432.0	0.0485	651.8
358.0	1.4070	608.4	433.0	0.1624	652.0
359.0	1.3230	609.7	434.0	0.1329	652.1
360.0	1.2980	611.0	435.0	3.8899	656.0
361.0	1.2650	612.3	436.0	0.3909	656.4
362.0	1.2650	613.6	437.0	0.6901	657.1
363.0	1.2050	614.8	438.0	0.4046	657.5
364.0	1.2050	616.0	439.0	0.6804	658.2
365.0	1.4350	617.4	440.0	0.2823	658.5
366.0	1.4350	618.9	441	0.65052	659.1043
367.0	1.4350	620.3	442	0.46386	659.5682
368.0	1.3530	621.6	443	0.3081	659.8763
369.0	1.3480	623.0	444	0.30805	660.1843
370.0	1.3520	624.3	445	0.61823	660.8026

TABLE 18-2 Production History of a Well Flowing From Unconventional Reservoir—cont'd								
Time, days	Qg, MMscf/day	Gp, MMscf	Time, days	Qg, MMscf/day	Gp, MMscf			
371.0	1.2950	625.6	446	0.70258	661.5051			
372.0	1.2490	626.9	447	0.20582	661.711			
373.0	1.2400	628.1	448	1.7678	663.4788			
374.0	0.8850	629.0	449	2.87591	666.3547			
375.0	1.2230	630.2	450	0.87295	667.2276			
376.0	1.1660	631.4	451	0.86115	668.0888			
377.0	1.2400	632.6	452	0.52589	668.6147			
378.0	1.1840	633.8	453	0.67651	669.2912			
379.0	1.1660	635.0	454	0.33429	669.6255			
380.0	0.0740	635.1	455	0.88325	670.5087			
381.0	0.4970	635.6	456	0.47074	670.9795			
382.0	1.1010	636.7	457	0.33785	671.3173			
383.0	0.5050	637.2	458	0.88093	672.1982			
384.0	0.7180	637.9	459	0.52647	672.7247			
385.0	0.6960	638.6	460	0.68547	673.4102			
386.0	0.6740	639.3	461	0.52288	673.9331			
387.0	0.4520	639.7	462	0.54681	674.4799			

640.4

388.0

0.7100

0.54137

675.0212

389.0	0.5520	641.0	464	0.42858	675.4498
390.0	0.3970	641.4	465	0.67082	676.1206
391.0	0.8782	642.2	466	0.7663	676.8869
392.0	0.6266	642.9	467	0.65817	677.5451
393.0	0.5230	643.4	468	0.21354	677.7586
394.0	0.3909	643.8	469	0.72336	678.482
395.0	0.2970	644.1	470	0.62792	679.1099
396.0	0.3374	644.4	471	0.3489	679.4588
397.0	0.3277	644.7	472	0.25661	679.7154
398.0	0.1222	644.9	473	0.06289	679.7783
399.0	0.3021	645.2	474	1.0197	680.798
400.0	0.1981	645.4	475	0.47908	681.2771
401.0	0.0879	645.5	476	0.76237	682.0395
402.0	0.2179	645.7	477	0.66001	682.6995
403.0	0.3856	646.1	478	0.23185	682.9313
404.0	0.4670	646.5	479	0.26329	683.1946
405.0	0.1163	646.6	480	0.50926	683.7039

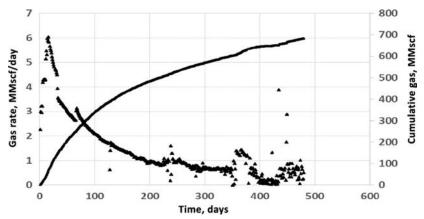


FIGURE 18-16 Observed well production history of Example 18-5.

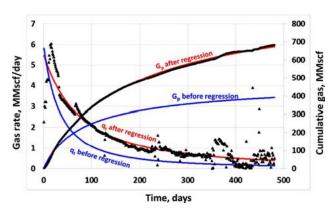


FIGURE 18-17 Results of applying the boundary dominated "b" approach of Example 18-5, before and after regression.

Before Regression:

$$\begin{split} q_t = & \frac{q_i}{\left(1 + bD_i t\right)^{1/b}} = \frac{6}{\left[1 + \left(0.604\right)\left(0.03\right)t\right]^{1/0.604}} \\ G_{p(t)} = & \left[\frac{\left(q_i\right)}{D_i\left(1 - b\right)}\right] \left[1 - \left(\frac{q_t}{q_i}\right)^{1 - b}\right] = \left[\frac{\left(6\right)}{0.03\left(1 - 0.604\right)}\right] \left[1 - \left(\frac{q_t}{6}\right)^{1 - 0.604}\right] \end{split}$$

After Regression:

$$\begin{split} q_t = & \frac{q_i}{\left(1 + b \, D_i \, t\right)^{1/b}} = \frac{5.541}{\left[1 + \left(0.604\right) \left(0.0134\right) t\right]^{1/0.604}} \\ G_{p(t)} = & \left[\frac{\left(q_i\right)}{D_i \left(1 - b\right)}\right] \left[1 - \left(\frac{q_t}{q_i}\right) \, \text{1-b}\right] = \left[\frac{\left(5.541\right)}{0.0134 \left(1 - 0.604\right)}\right] \left[1 - \left(\frac{q_t}{5.541}\right) \, \text{1-0.604}\right] \end{split}$$

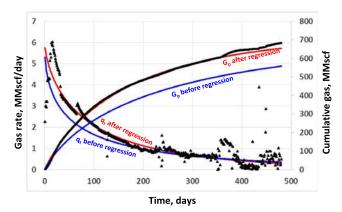


FIGURE 18-18 Results of applying the simplified SEPD approach of Example 18-5, before and after regression.

Step 3. Results from the application of the simplified SEPD approach before and after regression are shown in Figure 18-18. The highest observed gas flow rate of 6.034 MMscf/day was held constant and regression was performed using parameters "n" and "τ" to match the observed well cumulative production; to give:

Parameters	Assumed Values	After regression
qi	6.039	6.039
τ	60	91.9764
n	0.5	0.6667

Step 4. It should be pointed out that after regression, the flowing time "t" can be extended to predict future fluid rate and cumulative production and estimate EUR when reaching the economic flow rate limit. The SEPD approach can also be used to estimate the EUR by applying Equation 18-8, that is:

$$EUR = q_i\left(\frac{\tau}{n}\right) \, \Gamma\!\left(\frac{1}{n}\right) = 6.039 \left(\frac{91.9764}{0.6667}\right) (1.7723) = 1477 \, \, MMscf$$

Collins (2016) in his excellent research thesis showed that the during the transient flow period, the instantaneous transients "b_t" and "D_t" can be estimated by using the regressed values of SEPD parameters "n" and " τ " and applying the following expressions:

$$D_{t} = \frac{nt^{n-1}}{t^{n}}$$

$$b_t = \frac{(1-n)\tau^n}{nt^n}$$

For example, the instantaneous transients " b_t " and " D_t " at 480 days of well production can be estimated by using the optimized values of "n" and " τ " (i.e., n = 0.66665 and $\tau = 91.9764$) and applying the above two expressions, to give:

$$D_t = \frac{nt^{n-1}}{t^n} = \frac{0.66665 \, t^{0.66665 - 1}}{480^n} = 0.001389$$

$$b_t = \frac{(1-n)\tau^n}{nt^n} = \frac{(1-0.66665)91.9764^{0.66665}}{(0.66665)480^{0.66665}} = 0.166203$$

THE LOGISTIC GROWTH MODEL APPROACH

The LGM was developed in 1838 by the Belgian mathematician Pierre Verhulst who proposed that the increase in population rate may be limited and must be bounded by the availability of resources to sustain its growth (e.g., food, space). A simpler example of LGM is to consider the height of a person that will continue to grow with time and eventually cease to grow behind a certain height. Another example is that oil and gas production will continue to increase until reaching the maximum limit (e.g., EUR). The concept of the LGM is shown in Figure 18-19.

Hubbert (1956) was the first to employ the concept of LGM in the oil industry. Hubbert used the LGM approach to predict the cumulative production from gas and oil fields or regions. Clark et al. (2011) proposed a three-parameter growth model to forecast the production growth from a production well; that is, cumulative oil "N_P" or gas "G_P." Clark and co-authors proposed the following expression:

$$N_p = \frac{(K)t^n}{a+t^n}$$

The two parameters "a" and "n" can be viewed as regression variables that they impact the shape and upward and downward of the decline curve. The "K" is called the carrying capacity and perhaps better defined as the EUR and acts as

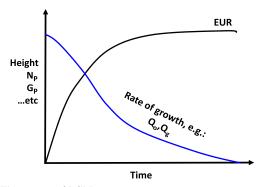


FIGURE 18-19 The concept of LGM.

a bounded or maximum growth. From a sample of 600 wells, Clark et al. proposed the following form of LGM equation:

$$N_p = \frac{(EUR)t^n}{a+t^n}$$
 (18-10)

The EUR can be obtained independently from other sources, including volumetric calculations, material balance application, among others.

Assuming the availability of the EUR and the observed cumulative production, Equation 18-10 can be linearized to estimate the parameters "a" and "n" to give:

$$log\left(\frac{K}{N_{p}}-1\right) = \ log\left(a\right) - n \ log\left(t\right)$$

Using the observed cumulative well production " N_p or G_p "; plot $log(K/N_p)$ versus log(t) and draw the best straight line to give a slope of "n" and intercept of log(a). To develop an expression for the flow rate, Equation 18-10 can be differentiated with respect to time "t" to give:

$$\frac{\partial N_{P}}{\partial t} = q_{o} = \frac{(EUR)nat^{n-1}}{(a+t^{n})^{2}}$$

As pointed out, the model is bounded by the EUR; however, if EUR is not known, the solution is nonunique and can produce a multiple matches that fit the observed well production data.

The impact of the shifting the two parameters "n" and "a" on the well production profile is summarized below:

Impact of the Parameter "n"

- The exponent "n" controls the shape and steepness of decline behavior of the well production profile.
- When n << 1, the well rate will flow at a high rate for a short period before stabilizing at low rate.
- If $n \approx 1$, the well decline exhibits a more gradual decline through its life.
- When n > 1, the well will exhibit a left-skewed shape profile, that is, rate initially increasing to a peak before declining.

Impact of the Parameter "a"

- Impact of the parameter "a" on the well decline profile is similar to that of the impact of the initial decline parameter "D_i" of Arps' equation.
- For smaller values of "a," the well will initially produce at a high rate before declining very steeply and stabilizes to a low rate for a long flow period.
- At higher values of "a," the well will produce at a more stable production rate for much longer time.

Example 18-6

Using the data given in Example 18-3, match the observed production data using LGM method and predict the EUR.

Solution

Step 1. Assume the following values for the three LGM parameters:

$$K = 75,000$$

 $N = 1.278$
 $a = 200$

Step 2. Figure 18-20a compares the observed data with predicted production data (without regression) as calculated by applying the following expressions:

$$\begin{split} N_p &= \frac{(K)\,t^n}{a+t^n} \! = \frac{(75000)\,t^{1.278}}{200+t^{1.278}} \\ q_o &= \frac{(K)\,n\,a\,t^{n-1}}{\left(a+t^n\right)^2} \! = \! \frac{(75000)\,n(1.278)\,(200)\,t^{1.278-1}}{\left(200+t^{1.278}\right)^2} \end{split}$$

- Step 3. Using Microsoft Excel, match the observed data by adjusting the LGM parameters to give: K = 67,591, n = 1.278, and a = 491. Figure 18-20b documents well performance using the adjusted parameters.
- Step 4. Figure 18-21 shows the extend production forecast to the economic rate limit, to predict an EUR of 67 MSTB.

Example 18-7

Using the data given in Example 18-5, match the observed dry gas production data using LGM method and predict the EUR.

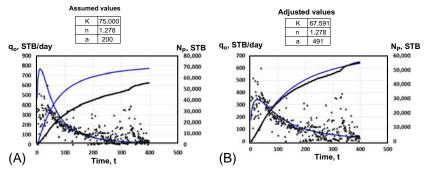


FIGURE 18-20 Matching observed production data of Example 18-3. (a) Before regression, (b) after regression.

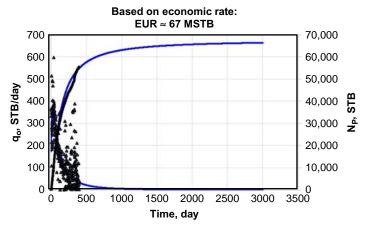


FIGURE 18-21 Example 18-3 EUR forecast using LGM method.

Solution

Step 1. Assume the following values for the three LGM parameters:

$$K = 800$$
$$n = 1.2$$
$$a = 220$$

Step 2. Figure 18-22 compares the observed data with predicted production data (without regression) as calculated by applying the following expressions:

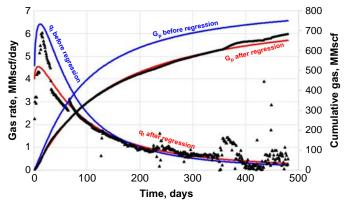


FIGURE 18-22 Results of applying the LGM approach of Example 18-7, before and after regression.

$$\begin{split} G_p &= \frac{(K)\,t^n}{a+t^n} = \frac{(800)\,t^{1.2}}{220+t^{1.2}} \\ q_t &= \frac{(K)\,nat^{n-1}}{(a+t^n)^2} \! = \! \frac{(800)\,n(1.2)\,(220)\,t^{1.2-1}}{(220+t^{1.2})^2} \end{split}$$

Step 3. Using Microsoft Excel, match the observed data by adjusting the LGM parameters to give:

Parameters	Assumed Values	After Regression
K	800	815
n	1.200	1.098
a	220	221.25

Figure 18-22 documents well performance using the adjusted parameters.

It should be pointed out that Collins (2016) indicated that the instantaneous transients "b_t" and "D_t" can be estimated by using the regressed values of LGM parameters "a" and "n" and applying the following expressions:

$$\begin{split} D_t = & \frac{a \left(1-n\right) + \left(1+n\right) t^n}{t \left(a+t^n\right)} \\ b_t = & \frac{a^2 \left(1-n\right) - 2 a \left(n^2-1\right) t^n + \left(1+n\right) t^{2n}}{\left[a \left(1-n\right) + \left(n+1\right) t^n\right]^2} \end{split}$$

To calculate the instantaneous "b_t" and "D_t" at 480 days of well production using the optimized values n = 1.098 and a = 221.25, the above two expressions are applied to give:

$$\begin{split} D_t = & \frac{a\left(1-n\right) + \left(1+n\right)t^n}{t\left(a+t^n\right)} = 0.00345 \\ b_t = & \frac{a^2\left(1-n\right) - 2a\left(n^2-1\right)t^n + \left(1+n\right)t^{2n}}{\left[a\left(1-n\right) + \left(n+1\right)t^n\right]^2} = 0.4625 \end{split}$$

THE DUONG APPROACH

Unconventional reservoirs are commonly developed with horizontal wells and completed with 15-20 stages of transverse fractures. These type of wells experience different flow regimes than in conventional reservoirs. Duong (2011) suggests that the fluid production from these type of ultra-low permeability unconventional reservoirs is produced primarily from the induced fracture network. It is widely believed that during the long-transient flow period in unconventional reservoirs, linear flow is the prevailing flow regime; the matrix contribution is insignificant in comparison with the fracture network contribution. Duong (2011) developed a set of relationships that is specifically tailored to describe forecast the performance of oil and gas wells in unconventional reservoirs that are flowing under transient (unsteady-state) flow. The method is suitable to describe the shape of a left-skewed decline curve with a long-transient flow period. As compared with the traditional Arps' super-harmonic with b >> 1, Duong's method tends to be more conservative when estimating a finite EUR. However, several studies suggested that the method is not capable of modeling the well production forecast during the transition from unsteady state to a BDF condition.

The method is based on the observation plotting q_g/G_p or q_o/N_p as a function of time on a log-log scale, as shown in Figure 18-23, would produce a straight line that can be described by the following power law equation:

$$\frac{q_g}{G_P} \text{ or } \frac{q_o}{N_P} = at^{-m}$$
 (18-11)

The cumulative production and rate are correlated with the parameters "a" and 'm" by the following expressions:

$$G_{P} = \frac{q_{i}}{a} \exp\left[\left(\frac{a}{1-m}\right) \left(t^{1-m} - 1\right)\right]$$
 (18-12)

$$q_g = q_i t^{-m} \exp \left[\left(\frac{a}{1-m} \right) \left(t^{1-m} - 1 \right) \right]$$
 (18-13)

It should be pointed out that the parameter "m" should be treated in Equations 18-12 and 18-13 as **a positive number**.

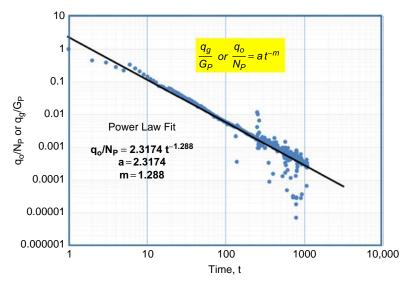


FIGURE 18-23 Duong's power law concept.

The following steps describe the methodology of applying of Duong's method (assuming an unconventional gas system) to match and forecast flow rate and cumulative production for a well producing under transient flow regime:

Step 1. Plot q_g/G_P versus time "t" on a log-log scale and fit the data by applying the power law curve fit approach to give straight line in the form:

$$\frac{q_g}{G_P} = at^{-m}$$

The exponent "m" is treaded a positive number in all the calculations.

- Step 2. Estimate the initial gas or oil rate $\mathbf{q_i}$.
- Step 3. Calculate the fluid rate " $\mathbf{q_g}$ " and cumulative gas produced $\mathbf{G_P}$ as a function of time " \mathbf{t} " from applying Equations 18-12 and 18-13.
- Step 4. Designate the parameters \mathbf{a} , \mathbf{m} , and \mathbf{q}_i as a regression parameters and perform regression analysis to match the observed cumulative gas G_P .

Example 18-8

Rework Example 18-3 for the given oil system by applying the Duong's methodology.

Solution

Step 1. As shown in Figure 18-24, plot q_o/N_p versus time "t" on a log-log scale and draw a straight-line fit using the power law, to give:

$$a = 3.9747$$

 $m = 1.455$

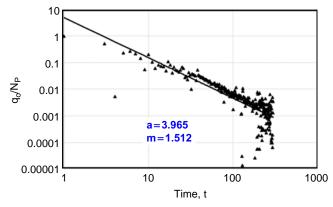


FIGURE 18-24 Duong's power law plot for Example 18-8.

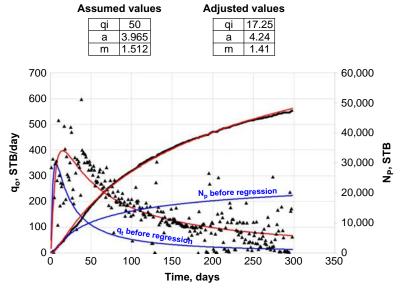


FIGURE 18-25 Matching observed production data of Example 18-8 using Doung's method.

The ratio q_o/N_P can then be expressed by:

$$q_o/N_P = 3.9747 t^{-1.455}$$

Step 2. Assume $q_i=50$, predict the cumulative oil and rate applying Duong's expressions and compare with observed production data as shown in Figure 18-25:

$$G_{P}\!=\!\frac{q_{i}}{a}\, exp\left[\left(\frac{a}{1-m}\right)\left(t^{1-m}-1\right)\right]\!=\!\frac{50}{3.9747}\, exp\left[\left(\frac{3.965}{1-1.512}\right)\left(t^{1-1.512}-1\right)\right]$$

$$q_g = q_i \, t^{-m} \, exp \left[\left(\frac{a}{1-m} \right) \left(t^{1-m} - 1 \right) \right] = 50 \, t^{-1.512} \, exp \left[\left(\frac{3.965}{1-1.512} \right) \left(t^{1-1.512} - 1 \right) \right]$$

Step 3. Match the observed cumulative production by regressing on "q_i, a, and m" to give:

Parameters	Assumed Values	After Regression
a	3.865	4.2357
m	1.512	1.407
q _i	50	17.246

Step 4. Figure 18-25 shows the match after adjustment between predicted and observed data.

Example 18-9

Rework Example 18-5 using the observed data of the dry gas well by applying the Duong's methodology.

Solution

Step 1. As shown in Figure 18-26, plot q_g/G_p versus time "t" on a log-log scale and draw a straight-line fit by using the power law, to give:

$$a = 2.7189$$

 $m = 1.341$

The ratio q_o/N_P can then be expressed by:

$$q_{\sigma}/G_P = 2.7189 t^{-1.341}$$

Step 2. Assume $q_i = 2$ MMscf/day, predict the cumulative gas and rate applying Duong's expressions and compare with observed production data as shown in Figure 18-27:

$$\begin{split} G_P = & \frac{q_i}{a} \, exp \left[\left(\frac{a}{1-m} \right) \left(t^{1-m} - 1 \right) \right] = \frac{2}{2.1789} \, exp \left[\left(\frac{2.1789}{1-1.341} \right) \left(t^{1-1.341} - 1 \right) \right] \\ q_g = & q_i \, t^{-m} \, exp \left[\left(\frac{a}{1-m} \right) \left(t^{1-m} - 1 \right) \right] = 2 \, t^{-1.341} \, exp \left[\left(\frac{2.1789}{1-1.341} \right) \left(t^{1-1.341} - 1 \right) \right] \end{split}$$

Step 3. Match the observed cumulative production by regressing on "q_i, a, and m" to give:

Parameters	Assumed Values	After Regression
a	2.7189	3.23273
m	1.341	1.3716
q_{i}	2	0.8765

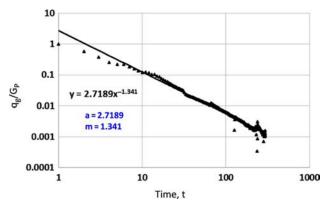


FIGURE 18-26 Duong's power law plot for Example 18-9.

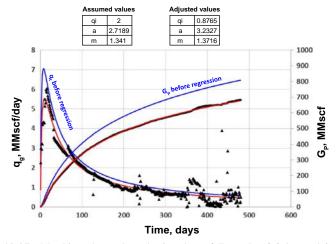


FIGURE 18-27 Matching observed production data of Example 18-9 by applying Duong's method.

Step 4. Figure 18-25 shows the match after adjustment between predicted and observed data.

Collins (2016) pointed out that instantaneous " b_t " and " D_t " can be estimated by applying the following expressions when using Duong's expression:

$$D_t\!=\!\frac{m}{t}\!-\!\frac{a}{t^m}$$

$$b_t = \frac{m t^m (t^m - at)}{\left[a t - m t^m\right]^2}$$

Using a = 3.23273 and m = 1.3716 in the above two expressions and determine "b_t" and "D_t" 480 days of production; gives:

$$D_t = \frac{m}{t} - \frac{a}{t^m} = 0.00218$$

$$b_{t} = \frac{m t^{m} (t^{m} - at)}{[at - mt^{m}]^{2}} = 0.8456$$

THE POWER-LAW EXPONENTIAL FUNCTION

Spivey et al. (2001) and Okouma et al. (2012) presented the following generalized mathematical definition of the Arps' parameters that can be used as diagnostic functions for time-rate analyses:

Decline parameter D_t

$$\left(\frac{dq_t}{dt}\right) = -D_t q_t$$

or

$$D_{t} = \frac{-1}{q_{t}} \left(\frac{dq_{t}}{dt} \right)$$

The loss ratio

$$\frac{1}{D_t} = \frac{-q_t}{(dq_t/dt)}$$

• The derivative of loss ratio "b_t"

$$b_t = \frac{1}{dt} \left[\frac{-q_t}{(dq_t/dt)} \right]$$

The above functions suggest that when the loss ratio "1/D_t" remains constant with time, the decline approaches Arps' exponential decline, that is:

$$q_t = q_i \exp(-D_i t)$$

On the other-hand, if the derivative of the loss ratio " b_t " is constant, the decline approaches Arps' Hyperbolic decline as given by:

$$q_t = \frac{q_i}{\left(1 + bD_i t\right)^{1/b}}$$

Ilk et al. (2008) pointed out that the derivative of loss ratio " b_t " and the loss ratio parameter " D_t " are not constant during transient flow and that the loss ratio parameter " D_t " can be represented by a decaying power law function. The customary power law is a functional relationship between two quantities, for example, (x, y), (t, q_t) , (t, D_t) , ..., as represented by the expression:

$$y = a \, x^{-b}$$

However, to account for the deviation in the observed values (e.g., flow rates) from the power law function, the coefficient "c" is included in the power law expression to represent the uncertainty in the observed values; to give:

$$y = a x^{-b} + c$$

Ilk and co-authors suggest that the PLE function provides a better representation of the loss ratio " D_t " as a function of flowing time. The PLE function has the ability to model the decline of the loss ratio parameter " D_t " during the transient flow period and as it approaches a constant value of " D_{∞} " at a later time during the BDF period. As shown in Figure 18-28, the power law can be described as a continuous function that offers the advantage of providing a smooth transition from transient flow to BDF.

Ilk et al. (2008) redefined the loss ratio "D_t" in terms of power law function as expressed by the following relationship:

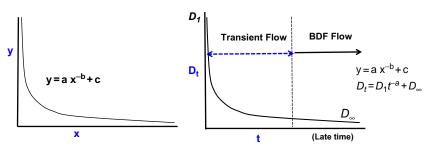


FIGURE 18-28 The power law function.

$$D_{t} = D_{\infty} + D_{1} t^{-(1-n)}$$
 (18-14)

With PLE derivative of loss ratio "b" as given by:

$$b_{t} = \frac{-D_{1}(n-1)t^{n}}{[D_{\infty}t + D_{1}t^{n}]^{2}}$$

where

 $D_{\infty} = \text{decline}$ rate constant at infinite time, that is, at BDF;

 D_1 = decline rate constant at 1 unit time, for example, at t=1 day; and n= time exponent.

The power law function as described by Equation 18-14 has the following two important features:

o During the well transient flow period, the first term in Equation 18-14 is negligible due to the fact that at early time, $D_{\infty}\approx 0$ and reducing Equation 18-14 to:

$$D_t = D_1 \, t^{-(1-n)}$$

o During the BDF at late time, the time-dependent term is fading and D_{∞} becomes the dominant term.

Equation 18-14 can be substituted into the original definition of the loss ratio and integrated to give the following PLE rate—time relationship:

$$q_t = \hat{q}_i \exp \left[-D_\infty t - \frac{D_1}{n} t^n \right]$$

The above relationship can be expressed in a more convenient form as:

$$q_t = \hat{q}_i \exp\left[-D_\infty t - \hat{D}_i t^n\right] \tag{18-15}$$

where:

 $q_t = flow rate$

 $\hat{q}_i = \text{flow rate at } t = 0$

 $D_1 = decline rate at t = 1 day$

PLE

Assumed values

 D_{∞} = decline rate at t = ∞ , i.e. the loss ratio at infinite time

 $\hat{D}_i = \text{decline rate}, D_1/n$

n = Time exponent

t = Time, days

With cumulative fluid production "G_P or N_P" as given by:

$$G_P = \Sigma q_t \tag{18-16}$$

It should be noted that solving the power law equation, that is, Equation 18-15, might yield a nonunique solution since it contains four unknowns indicating 4 degrees of freedom.

Example 18-10

Rework Example 18-5 using the observed data of the dry gas well by applying the PLE methodology.

Solution

The following assumed and regressed values of PLE were used to construct Figure 18-29.

After regression

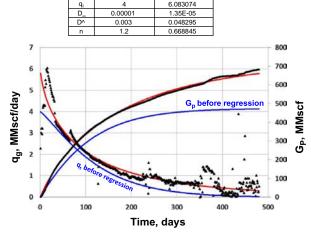


FIGURE 18-29 Matching observed production data of Example 18-9 by using the PLE method.

PLE	Assumed Values	After Regression
q_i	4	6.083074
D _∞	0.00001	1.35E-05
D^	0.003	0.048295
n	1.2	0.668845

Based on Collins (2016) research work, instantaneous "b_t" and "D_t" can be estimated by applying the following expressions when using Duong's expression:

$$D_t = D_{\infty} + n\hat{D}_i t^{n-1}$$

$$b_t = \frac{\hat{D}_i (1 - n) n t^n}{\left[D_{\infty} t + \hat{D}_i n t^n \right]^2}$$

Using $D_{\infty}=1.35\text{E}-05$, $\hat{D}=0.048295$, and n=0.668845 in the above two expressions to estimate "b_t" and "D_t" after 480 days of production; gives:

$$D_t = D_{\infty} + n\hat{D}_i t^{n-1} = 0.0042$$

$$b_{t} = \frac{\hat{D}_{i}(1-n)nt^{n}}{\left[D_{\infty}t + \hat{D}_{i}nt^{n}\right]^{2}} = 0.164$$

A comparison of all methods used in matching the historical production data is documented graphically in Figure 18-30. It should be noted that after regression, all methods have performed equally well in matching the observed data. However, extending the calculations 3000 days after regression, discrepancies between methods had occurred as illustrated in Figure 18-31 with Duong's

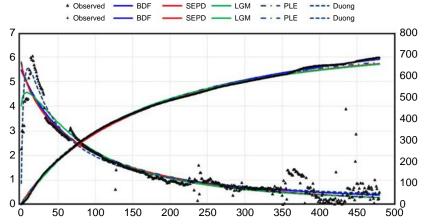


FIGURE 18-30 Comparison of DCA methods in matching historical production data from a well producing from unconventional reservoir.

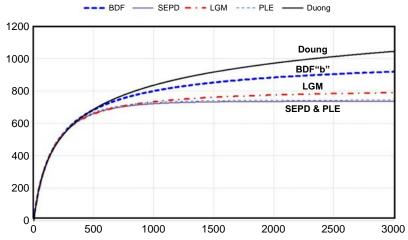


FIGURE 18-31 Comparisons of different DCA methods in forecasting well cumulative production performance.

approach; as expected, overestimated the cumulative gas production as compared with other methods.

Another example illustrating the discrepancies between methods in predicting the EUR for a dry gas well producing from unconventional play is displayed in Figure 18-32 and tabulated below.

Method	EUR
BDF "b = 0.614 ," with 80% match of observed data	1.87
BDF "b = 0.614 ," with 100% match of observed data	1.92
Modified Arps with " $b = 0.614$," with 80% match of observed data	2.03
Modified Arps with " $b = 0.614$," with 100% match of observed data	2.10
Duong with 80% % match of observed data	2.63
Duong with 100% match of observed data	2.73
LGM	2.03
Power Law	1.90
SEPD	1.87
Simplified-SEPD	1.90
Average EUR	2.10
Year end 2012 (actual)	2.42
Current Harmony Forecast	2.54
Harmony Analytical Model	2.90

The above-tabulated comparison indicates that the Duong's approach overestimating EUR for this production well. However, as pointed out by Okouma et al. (2012), none of these methodologies can be considered sufficient to forecast production for all unconventional plays, due to the characteristics and operational conditions of each play and the behavior of the time-rate equation. The authors concluded that one equation could work very well in a specific play; however, could possibly perform poorly in another play. Okauma and coauthors suggest that it is critical to understand the behavior of each equation and to apply these relations appropriately for production forecasts.

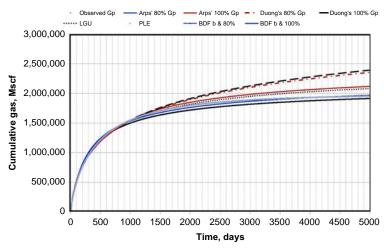


FIGURE 18-32 Comparison of DCA methods to model the performance of "EF gas well #1."

THE T-MODEL

The T-Model was developed from analyzing a large quantity of historical field data. The T-Model is based on an approach that similar to Duong's method. Dou et al. (2009) proposed that the cumulative hydrocarbon production " G_P or N_P " can be correlated with the parameters "a," "b," and N_R and expressed by the following two expressions:

$$N_P = N_R \exp\left[\left(\frac{a}{b+1}\right)t^{b+1}\right] \tag{18-17}$$

Differentiating the above expression with respect time "t" to give the following expression for flow rate:

$$\frac{dN_{P}}{dt} = q_{t} = N_{R} a t^{b+1} \exp \left[\left(\frac{a}{b+1} \right) t^{b+1} \right]$$
 (18-18)

The parameter N_R represents the upper limit of cumulative oil or gas that can be obtained as the production time "t" approaching ∞ . The approach of determining the parameters "a" and "b" can be determined by dividing q_t by N_P ; to give:

$$\frac{q_t}{N_P} = a t^b$$

Taking the natural logarithm of both sides; gives

$$\ln\left(\frac{q_t}{N_P}\right) = \ln(a) + b \ln(t) \tag{18-19}$$

Equation 18-19 suggests that a plot of the historical well production data in terms of $ln(q_t/N_P)$ versus ln(t) would produce a straight line with a slope = b and

intercept = ln(a), that is, a = exp(intercept). The maximum cumulative hydrocarbon production " N_R " that can be produced when the production time "t" approaching ∞ " N_R " is determined by linearizing Equation 18-17 as follow:

$$ln(N_P) = ln(N_R) + \left(\frac{a}{b+1}\right)t^{b+1}$$
 (18-20)

The following steps describe the methodology of applying of the T-Model to match and forecast flow rate and cumulative production for a gas or oil:

Step 1. Plot $\ln(q_g/G_P)$ versus $\ln(t)$ and draw the best straight-line fit and determine the parameters "a" and "b" from the coefficients of the linear straight line, that is:

Step 2. Using the calculated coefficient "b" of Step 1, plot $ln(N_P)$ as a function of t^{b+1} on a Cartesian scale and draw the best straight line to give an estimate of " N_R " from the intercept of the straight line; as:

$$N_R = \exp(intercept)$$

Step 3. Calculate the fluid rate " $\mathbf{q_t}$ " and cumulative gas produced $\mathbf{N_P}$ as a function of time " \mathbf{t} " from applying Equations 18-17 and 18-18, that is:

$$N_P = N_R \exp \left[\left(\frac{a}{b+1} \right) t^{b+1} \right]$$

$$q_t = N_R a t^{b+1} exp \left[\left(\frac{a}{b+1} \right) t^{b+1} \right]$$

Step 4. Designate the parameter N_R as a regression parameter and perform regression analysis to match the cumulative observed production.

Example 18-11

Rework Example 18-5 using the observed data of the dry gas well by applying the T-Model methodology.

Solution

Step 1. As shown in Figure 18-33, plot $ln(q_g/G_p)$ versus time ln(t) and draw a straight-line fit to give:

"b" =
$$-1.4186$$
"a" = 3.4215

Step 2. As shown in Figure 18-34, plot ln(N_P) as a function of t^{b+1} on a Cartesian scale and draw the best straight line to give an estimate of "N_R" from the intercept of the straight line, that is:

$$N_R = \exp(\text{intercept}) = \exp(7.23038) = 1380.75$$

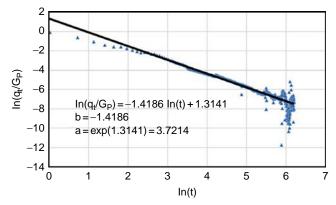


FIGURE 18-33 The T-Model linear plot of $ln(q_t/G_P)$ versus ln(t) for Example 18-11.

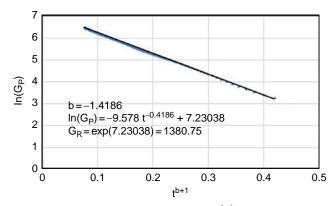


FIGURE 18-34 The T-Model linear plot of $ln(G_P)$ versus t^{b+1} for Example 18-11.

Step 3. Calculate cumulative gas produced G_P and calculate the fluid rate " q_t " as a function of time "t" by applying Equations 18-17 and 18-18, that is:

$$\begin{split} N_P &= N_R \, exp \left[\left(\frac{a}{b+1} \right) t^{b+1} \right] = 1380.75 \, exp \left[\left(\frac{3.7214}{-1.4186+1} \right) t^{-1.4186+1} \right] \\ q_t &= N_R \, a \, t^{b+1} \, exp \left[\left(\frac{a}{b+1} \right) t^{b+1} \right] \\ &= 1380.75 \, (3.7214) \big(t^{-1.4186+1} \big) exp \left[\left(\frac{3.7214}{-1.4186+1} \right) t^{-1.4186+1} \right] \end{split}$$

Step 4. Compare graphically the observed and calculated production data, as shown in Figure 18-35. The match can be improved by analysis to match the cumulative observed production.

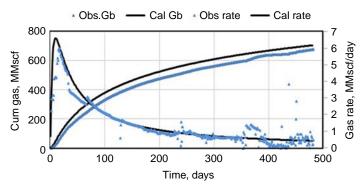
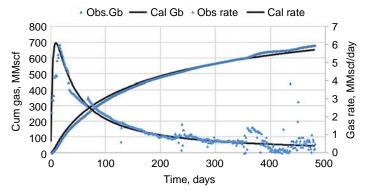


FIGURE 18-35 A comparison of the calculated and observed G_p and q_t for Example 18-11.

Step 5. The match between the calculated and observed data can be improved by designating the parameter G_R as a regression parameter and perform regression analysis to match the cumulative observed production to give an optimum value of $G_R = 1274.95$. Graphical presentation of results is shown in Figure 18-36.

As pointed out at the beginning of this chapter, the following key recommendations must be considered when applying DCA methods to forecast future well performance and predicting the EUR:

- 1. Reserve at least 10–20% of the observed historical production data to validate the selected DCA approach, for example, do not use and match the entire observed historical data, leave part of the forecast and for validation.
- 2. Match cumulative production, NOT flow rate.
- 3. To apply a DCA method to match the well observed production data and forecast future performance, the well needs to be on a rate decline.



 $\textbf{FIGURE 18-36} \quad \text{A comparison of the calculated and observed } G_p \text{ and } q_t \text{ for Example 18-11 after}$ regressing on G_R.

- 4. Sufficient well production history must be available to validate and select the appropriate method.
- 5. All DCA methods should be applied to estimate a range of outcomes of EUR values. Do not expect a unique production forecast trend, all methods will forecast different trends and predict different estimated ultimate recoveries.
- **6.** With regression, all DCA methods will match all the observed production data; however, discrepancies between methods can occur when forecasting future performance and EUR. Validate the selected method by matching only 80% of observed production data.
- 7. Since the reservoir pressure is not an integral part the time-rate model, therefore, not a single DCA method can accurately capture all components that impacting the performance of a well.
- 8. The impact of various flow regimes on the performance and accuracy of several DCA methods should be considered. As a guide for selecting the approeriate DCA method, Kanfar and Wattenbarger (2012) recommended the following tabulated guideline:

Flow Regimes	Methods
Linear Transient Flow Bilinear followed by Linear	modified Arps, PLE, LGM, Duong, and T-Model PLE, SEPD, Duong, and T-Model
Linear flowed by BDF Bilinear-Linear-BDF	none of the DCA methods none of the DCA methods

As the tabulated guideline reveals, If the well is expected to show BDF prior to abandonment, none of the DCA methods can provide with a reliable forecast. The possible occurrence and the timing of reaching the BDF must be known and observed in advance to reliably estimate ultimate recovery.

PROBLEMS

Using the data given in Example 18-5, perform the following calculations:

- **A.** Match 50%, 80%, and 100% of the observed production data and estimate the EUR assuming the economic gas rate limit of 50,000 scf/day by applying the following methods:
 - 1) The traditional Arps' equation
 - 2) The BDF approach with b = 0.604
 - 3) The modified Arps' approach with b = 0.604
 - 4) The simplified SPED method
 - 5) The LGM approach
 - 6) Doung's method
 - 7) The PLE approach
 - 8) The T-Model
- **B.** Plot and compare results of the above methods
- **C.** Present and specify your own recommendations and conclusions

REFERENCES

- Ahmadi, H.A.A., Almarzooq, A.M., Wattenbarger, R.A., 2010. In: Application of linear flow analysis to shale gas wells-field cases. Paper Presented at the SPE Unconventional Gas Conference, Pittsburgh, Pennsylvania, USA. Society of Petroleum Engineers. SPE-130370-MS.
- Chen, H.-Y., Teufel, L.W., 2002. Lawrence. Estimating Gas Decline-Exponent Before Decline-Curve Analysis. 10.2118/75693-MS.
- Cheng, Y., Lee, W.J., McVay, D.A., 2008. Improving reserves estimates from decline curve analysis of tight and multilayer gas wells. SPE Reserv. Eval. Eng.
- Clark, A.J., Lake, L.W., Patzek, T.W., 2011. In: Production forecasting with logistic growth models. Paper Presented at the SPE Annual Technical Conference and Exhibition, Denver, Colorado, USA. SPE 144790.
- Collins, P.W., 2016. Decline Curve Analysis for Unconventional Reservoir Systems—Variable Pressure Drop Case (Master of Science thesis). Texas A&M University, College Station, Texas.
- Dou, H., et al., 2009. Analysis and comparison of decline models. SPE Reserv. Eval. Eng.
- Duong, A.N., 2011. Rate-decline analysis for fracture-dominated shale reservoirs. SPE Reserv. Eval. Eng. 14 (3), 377-387.
- Hubbert, M.K., 1956. Nuclear Energy and Fossil Fuel. American Petroleum Institute, New York. API-56-007.
- Ilk, D., Perego, A.D., Rushing, J.A., Perego, A.D., Blasingame, T.A., 2008. In: Exponential vs. hyperbolic decline in tight gas sands—understanding the origin and implications for reserve estimates using Arps' decline curves. Presented at the SPE Annual Technical Conference and Exhibition, Denver, Colorado, 21-24 September, 2008. SPE Paper #116731.
- Kanfar, M., Wattenbarger, R., 2012. Comparison of Empirical Decline Curves Methods. SPE paper 162648 presented at the SPE Canadian Unconventional Resources Conference, Calgary, Alberta, 30 October-1 November.
- Kupchenko, C.L., Gault, B.W., et al., 2008. In: Tight gas production performance using decline curves.CIPC/SPE Gas Technology Symposium 2008 Joint Conference, Calgary, Alberta, Canada.
- Lee, W.J., Sidle, R.E., 2010. In: Gas reserves estimation in resource plays. Paper SPE 130102 Presented at the 2010 SPE Unconventional Reservoirs Conference, Pittsburgh, PA, USA, 23-25
- Mattar, L., Gualt, B., Carkson, C.R., Freeman, C.M., Ilk, D., Blasingame, T.A., 2008. In: Production analysis and forecasting shale gas reservoirs. Paper SPE 119897 Presented at the SPE Shale Gas Production Conference, Fort North, Texas, 16-18 November.
- Okouma, V., Symmons, D., Hosseinpour-Zonoozi, N., Ilk, D., Blasingame, T.A., 2012. In: Practical considerations for decline curve analysis in unconventional reservoirs—application of recently developed time-rate relations. This Paper was Presented at the SPE Hydrocarbon, Economics, and Evaluation Symposium held in Calgary, Alberta, Canada, 24–25 September.
- Rushing, J.A., Perego, A.D., Sullivan, R.B., Blasingame, T.A., 2007. In: Estimating reserves in tight gas sands at HP/HT reservoir conditions: use and misuse of an Arps decline curve methodology. Paper SPE 109625 Presented at the SPE Annual Technical Conference and Exhibition, Anaheim, CA, 11-14 November.
- Spivey, J.P., Frantz Jr., J.H., Williamson, J.R., Sawyer, W.K., 2001. In: Applications of the transient hyperbolic exponent. Paper SPE 71038 Presented at the 2001 SPE Rocky Mountain Petroleum Technology Conference, Keystone, 21-23 May.
- Tivayanonda, V., Apiwathanasorn, S., Economides, C., et al., 2012. In: Alternative interpretations of shale gas/oil rate behavior using a triple porosity model. Paper Presented at the SPE Annual

- Technical Conference and Exhibition, San Antonio, Texas, USA. Society of Petroleum Engineers. SPE-159703-MS.
- Valkó, P., 2009. In: Assigning value to stimulation in the barnett shale. SPE Paper 119369 Presented at the Hydraulic Fracturing Technology held in the Woodlands, Texas, 19-21 January.
- Valkó, P., Lee, J., 2010. In: A better way to forecast production from unconventional gas wells. SPE Paper 134231 Presented at the SPE Annual Conference held in Florence, Italy, 19-22 September.
- Yu, S., Miocevic, D.J., 2013. In: An improved method to obtain reliable production and EUR prediction for wells with short production history in tight/shale reservoirs. SPE Paper 168684 Presented at the Unconventional Resources Technology Conference, Denver, Colorado, 12-14 August.

FURTHER READING

Chen, H.-Y., 2002. In: Estimating gas decline-exponent before decline-curve analysis. Paper SPE 75693 Presented at the 2002 SPE Gas Technology, Calgary, Alberta, Canada, 30 April–2 May.

Appendix

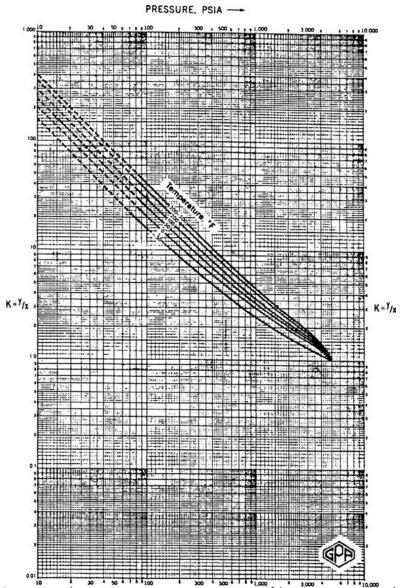


FIGURE 1 Methane. Conv. press. 5,000 psia. Courtesy of the Gas Processors Suppliers Association. Published in the GPSA Engineering Data Book, Tenth Edition, 1987.

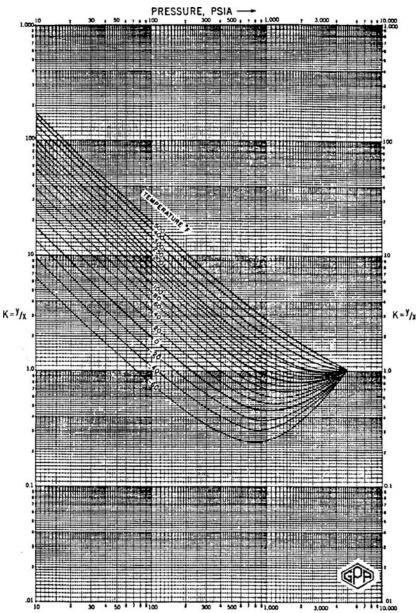


FIGURE 2 Ethane. Conv. press. 5,000 psia. Courtesy of the Gas Processors Suppliers Association. Published in the GPSA Engineering Data Book, Tenth Edition, 1987.

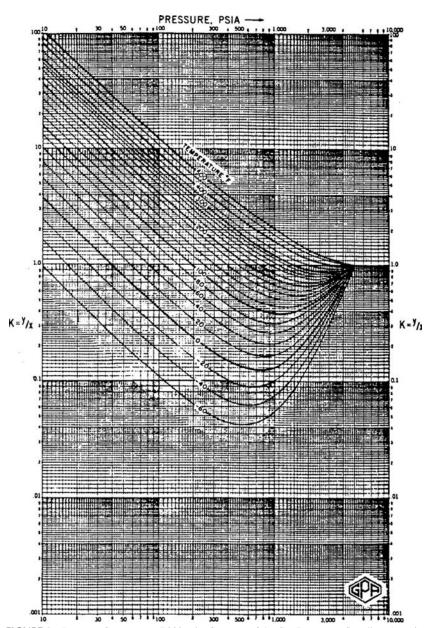


FIGURE 3 Propane. Conv. press. 5,000 psia. Courtesy of the Gas Processors Suppliers Association. Published in the GPSA Engineering Data Book, Tenth Edition, 1987.

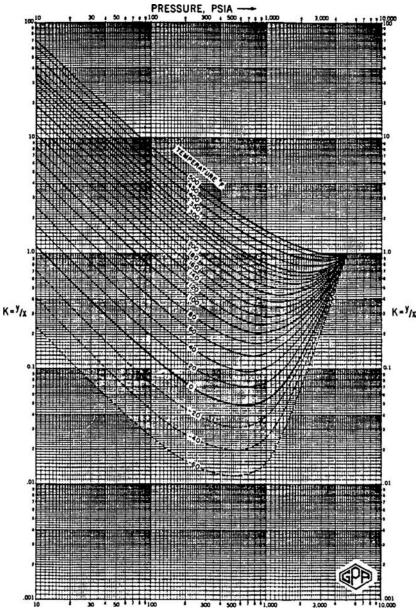


FIGURE 4 i-Butane. Conv. press. 5,000 psia. Courtesy of the Gas Processors Suppliers Association. Published in the GPSA Engineering Data Book, Tenth Edition, 1987.

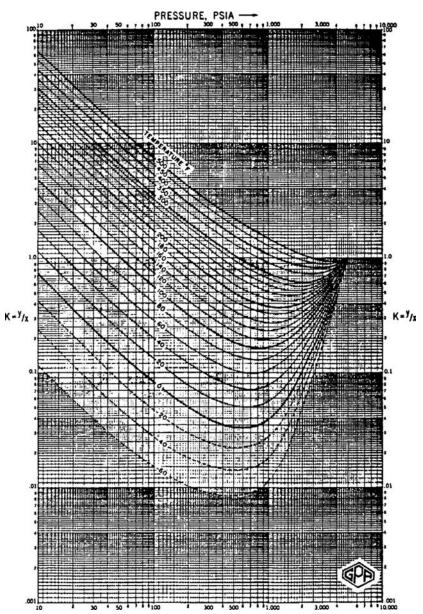


FIGURE 5 n-Butane. Conv. press. 5,000 psia. Courtesy of the Gas Processors Suppliers Association. Published in the GPSA Engineering Data Book, Tenth Edition, 1987.

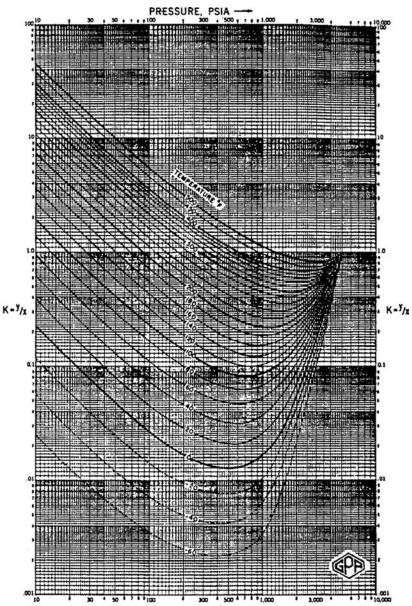


FIGURE 6 i-Pentane. Conv. press. 5,000 psia. Courtesy of the Gas Processors Suppliers Association. Published in the GPSA Engineering Data Book, Tenth Edition, 1987.

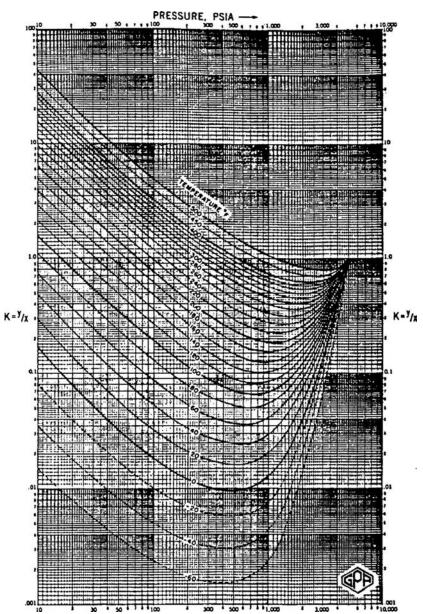


FIGURE 7 n-Pentane. Conv. press. 5,000 psia. Courtesy of the Gas Processors Suppliers Association. Published in the GPSA Engineering Data Book, Tenth Edition, 1987.

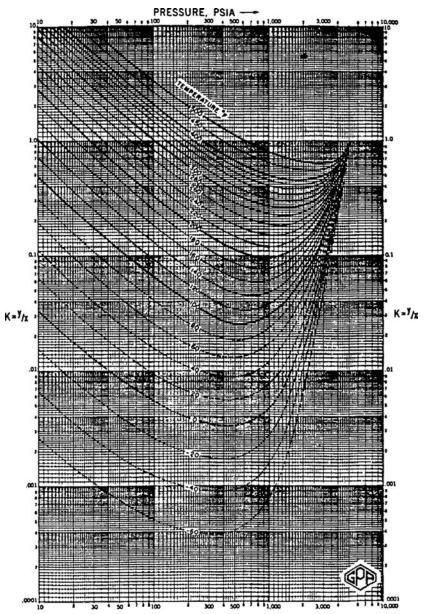


FIGURE 8 Hexane. Conv. press. 5,000 psia. Courtesy of the Gas Processors Suppliers Association. Published in the GPSA Engineering Data Book, Tenth Edition, 1987.

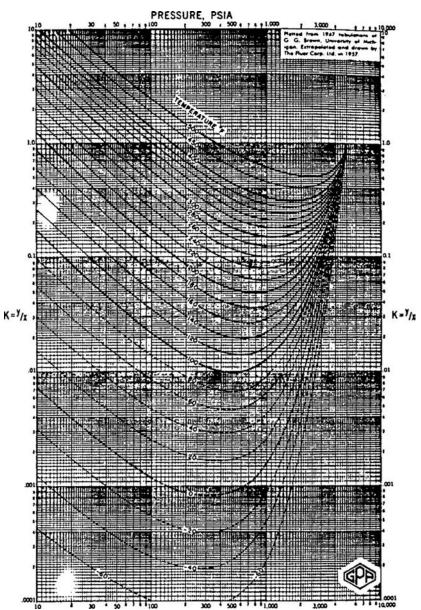


FIGURE 9 Heptane. Conv. press. 5,000 psia. Courtesy of the Gas Processors Suppliers Association. Published in the GPSA Engineering Data Book, Tenth Edition, 1987.

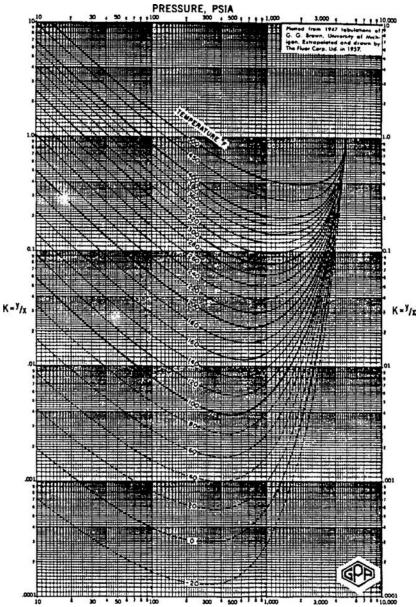


FIGURE 10 Octane. Conv. press. 5,000 psia. Courtesy of the Gas Processors Suppliers Association. Published in the GPSA Engineering Data Book, Tenth Edition, 1987.

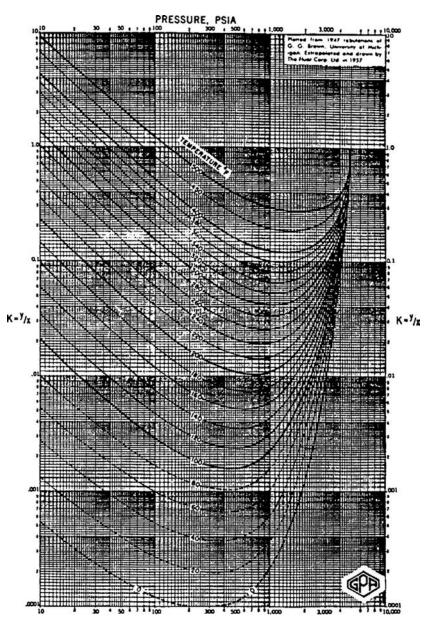


FIGURE 11 Nonane. Conv. press. 5,000 psia. Courtesy of the Gas Processors Suppliers Association. Published in the GPSA Engineering Data Book, Tenth Edition, 1987.

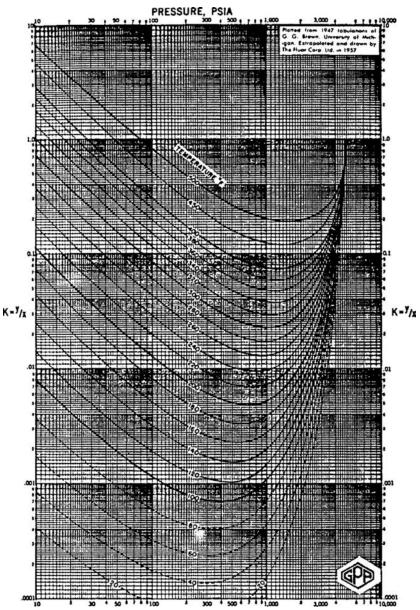


FIGURE 12 Decane. Conv. press. 5,000 psia. Courtesy of the Gas Processors Suppliers Association. Published in the GPSA Engineering Data Book, Tenth Edition, 1987.

Index

Note: Page numbers followed by f indicate figures and t indicate tables.

A	Arps approach, modified, 1413–1422, 1413 <i>f</i>
AAE. See Absolute average error (AAE)	Arps' equation, 1230-1231
ABC plot. See After-before-compare (ABC)	Asymmetric mixture, 971
plot	Average porosity, 170–171
Abnormally pressured gas reservoir, 876–898	Average relative permeability
Absolute average error (AAE), 72, 88, 96	for nonwetting phase, 306
Absolute open flow (AOF), 460	for wetting phase, 306
undersaturated oil reservoir, 467	Average reservoir pressure, 410, 812-813, 864,
vertical gas well, 546	882–883
Absolute permeability, 201, 203–204, 209	Average saturation, 173-174
correlations, 216–217	
Absolute porosity, 168	В
Active oil, 781	Back-pressure equation, 554, 555f
Active water drive, 664	definition, 554
After-before-compare (ABC) plot, 1064–1066	gas well, 567–568
After-breakthrough production, 959	vertical oil well, 495
Ahmed's splitting scheme, 1211–1213	Basal injection, 921
Alani–Kennedy density calculation method,	Beal's correlation, 104–105, 107
1154–1157	Bean chokes, 592–594
Al-Hussain and Hossain correlation, 510, 512	Beggs-Robinson correlation, 105-106
Anaconda Gas Field, 358–359	Big Butte crude oil system, 126, 131-132, 146,
Annular flow, 521	900
AOF. See Absolute open flow (AOF)	Bilinear flow, 1350–1355, 1353f, 1356f
API gravity, 524	Binary interaction coefficient, 1173, 1187t
Apparent molecular weight, 31–32, 35	Binary system, 1124-1126
Apparent skin factor, 420	Bodcaw Reservoir Cycling Project, 1024-1025
Aquifer, 758	Borisov's method, 503
classification, 663–664	Bottom-hole flowing pressure (BHP), 349, 856
definition, 663	Bottom-water drive, 666, 701–702, 759, 759f
degree of pressure maintenance, 664-665	Boundary-dominated flow (BDF), 1391,
flow geometries, 666	1396–1412
flow regimes, 666	Bournazel-Jeanson method, 638-639
infinite/finite bounded, 665	Breakthrough time, 950
Areal heterogeneity, 226, 923	in horizontal well, 652
Areal sweep efficiency, 922, 966-1020	in vertical well, 636
after breakthrough, 972-986	Brooks and Corey relationship, 256, 258–260
at breakthrough, 972	Bubble flow, 521
before breakthrough, 971	Bubble map, 800, 1045–1047
cumulative water injected, 971	Bubble-point pressure, 3, 78, 127, 133 <i>f</i> ,
flood patterns, 970–971	1133–1135
mobility ratio, 967–969	Bod curve, 148f
Areal-weighted average porosity, 170-171	determination of, 1197
Arithmetic average porosity, 170–171	gas solubility, 137–139

Bubble-point pressure (Continued)	horizontal well
oil compressibility, 90	gas coning, 647
oil formation volume factor, 137–139	water coning, 647
phase equilibrium, 971	vertical well, 635
Standing's correlation	Cheng's inflow performance relationship, 509
Glaso's correlation, 81	Chew–Connally correlation, 106
Marhoun's correlation, 82	Chierici–Ciucci approach
Petrosky–Farshad correlation, 83	dimensionless gas cone ratio, 616
Vasquez–Beggs correlation, 80	dimensionless perforated length, 615-616
variable, 915–918, 915 <i>f</i>	dimensionless water-cone ratio, 616–617
Vogel's method, 464	effective dimensionless radius, 615
Buckley-Leverett equation, 1079-1080	Chokes
Buildup test data, for double-porosity system,	adjustable, 591
1326, 1327 <i>f</i>	bean choke, 592–594
Bulk volume of water (BVW), 244	gas well, 589
_	oil well, 535, 540 <i>f</i>
C	Combination-drive reservoir, 186–187, 187f,
California crude oil, 71	766–767
California hydrocarbon system, 85	driving indexes, 776, 776f
Campbell's equilibrium ratio method, 1129	fluids distribution, 763f
Capillary force, 606–607	material balance equation, 811-812
Capillary hysteresis, 183–185	oil saturation adjustment, 828
Capillary pressure, 167, 178–198, 929,	Communication factor, 887
941–942, 942 <i>f</i> , 1311	Compartmental reservoir approach, 885-893,
curves, 183f	886f
displacement, 247	Component, 1109
equipment, 181, 182 <i>f</i>	Compressibility, 668, 1162
gas-oil, 179	Compressible fluids (gases), 333
gas-water, 179	linear flow, 346–349
hysteresis, 185 <i>f</i> , 250 <i>f</i>	Conductance ratio, 996
laboratory determination, 197–198	Cone, stable and unstable, 607
vs. mercury saturation, 263f	Confinement factor (CF), 1074–1077, 1075f
normalized water saturation, 247	Coning, 605–606, 606f
with permeability, 184f	degree/rapidity, 608
pore-size distribution index, 247	horizontal well
and pore-throat radius, 264f	applications, 646
of reservoir rocks, 181–183	breakthrough time, 652
saturation data, 189f	Chaperson's method, 647–649
water-oil, 179	critical flow rate, 647
Carbonate reservoir, 1314–1315	Efros' method, 649
Carlson hysteresis model, 325–327	Joshi's method, 651–652
Carr–Kobayashi–Burrows correction method,	Karcher's method, 650
43, 45–46, 62–66	Ozkan-Raghavan method, 652-654
Carr's atmospheric gas viscosity correlation,	Papatzacos' method, 654–659
63, 64 <i>f</i>	reservoir static condition, 605, 606f
Carr's viscosity ratio correlation, 63, 65 <i>f</i>	vertical well
Carter–Tracy water influx model, 738–742	after breakthrough performance, 639–645
Carter type curve, 1274–1279, 1278 <i>f</i>	Bournazel–Jeanson method, 638–639
CCE. See Constant-composition expansion	breakthrough time, 636
(CCE)	Chaperson's method, 635
Certain mercury saturation, 262–263	Chierici–Ciucci approach, 614–624
Chaperson's method	critical production rate curves, 628–636
Chaperson 5 method	Production rate car (co, 020 000

critical rate, 608–609	Gulf of Mexico, 76
Hoyland–Papatzacos–Skjaeveland	isothermal compressibility coefficients,
methods, 624–628	89–93
Meyer–Garder correlation, 609–614	Standing's correlation, 71–79
Schols' method, 636	viscosity, 103–104
Constant composition expansion (CCE)	Cubic equation of state, 1161 Cumulative gas—oil ratio, 822—823
Constant-composition expansion (CCE), 126–133, 127 <i>f</i> , 128 <i>t</i> , 141, 143, 151	Cumulative gas—on ratio, 822–823 Cumulative water influx
Constant-composition test, 153–155	bottom-water drive, 737
Constant flow rate, 374 Constant reservoir volume, 780	Carter–Tracy method, 740 combination-drive reservoir, 777–778
Constant teservon volume, 780	Fetkovich's method, 743, 745–746
Constant-terminal-pressure solution, 373–374	CVD. See Constant-volume depletion
Constant-terminal-rate solution, 373–398	(CVD)
Constant-volume depletion (CVD), 151,	(C \ D)
155–162, 156 <i>f</i>	D
Contact angle, 175	Dalton's law, 1112
Conventional deliverability test, 559–560,	Darcy's law, 198, 219, 338–340, 354, 476,
560 <i>f</i>	890–891, 926, 1251, 1262
Convergence pressure, 1123–1124, 1125 <i>f</i>	gas flow rate, 360–361
Hadden's method, 1124–1126	linear flow model, 341f
Rzasa's method, 1126–1128, 1127f	DCA. See Decline curve analysis (DCA)
Standing's method, 1126	DDI. See Depletion-drive index (DDI)
Corey's relative permeability, 292–294, 299	Dead-oil viscosity, 104
Counterflow, 934	Beal's correlation, 104–105
Cox chart, 1110, 1116	Beggs-Robinson correlation, 105
Craig-Geffen-Morse method, 1040-1044	Glaso's correlation, 105
Crestal injection, 921	Decline curve analysis (DCA)
Cricondenbar, 2	exponential decline, 1228, 1232-1238,
Cricondentherm, 2	1234t, 1235f, 1236t, 1237f, 1238t
Critical flow rate, 628, 629f	for fractured wells, 1297–1298
gas-oil systems, 634	harmonic decline, 1229, 1238–1239, 1240a
gas-water systems, 634	1241–1242 <i>f</i> , 1243 <i>t</i> , 1245–1246 <i>f</i>
gas well, 590	hyperbolic decline, 1229, 1239–1250
horizontal well, 647	production, 1228, 1229f
oil–water systems, 628–633	traditional, 1078–1079
oil well, 535	traditional Arps' method, 1390–1394
vertical wells, 608–609, 648–649	waterflood, 1077, 1079f
Critical gas rate, 598–599	Decline rate, 1229–1230
Critical gas saturation, 173	Degree of homogeneity, 227
Critical oil saturation, 172, 284–285	Delaunay triangulation Method, 241, 275f
Critical point, 2	Deliverability equation, 554, 555f
Critical production rate, 607	Density
Critical saturation, 172, 287	Alani–Kennedy method, 1154–1157
Critical temperature, 11 Critical water saturation, 173	ideal gas mixture, 32 Standing-Katz method, 1147–1153
Crude oil, 3–4. See also specific types	Depletion
bubble-point pressure, 71	hydrocarbon analysis, 162f
composition, 1156t	retrograde condensation, 161 <i>t</i>
density, 96–97, 1147	Depletion-drive index (DDI), 752–755, 774,
gas solubility, 70–71	776–777
gravity, 68–69	Desaturating process, 184
o	Process, 10 !

Dew-point	average absolute permeability, 306
curve, 3	average gas saturation, 307
definition, 1131	average oil saturation, 306
determination, 1195–1197	average porosity, 305
pressure, 1131–1133	average relative permeability
Differential expansion (DE) test, 143	for nonwetting phase, 306
Differential liberation (vaporization) test,	for wetting phase, 306
133–136, 134 <i>f</i> , 135 <i>t</i>	average water saturation, 306
relative oil volume B _{od} vs. pressure, 147	г
solution gas-oil ratio, 147	E
Differential separation, 1136	Earlougher's equation, 442, 884
Diffusivity equation, 371, 1356–1357	Earlougher's Pressure Buildup Data, 449t
Dimensionless	Edge-water drive, 666, 678–738, 759, 759 <i>f</i>
breakthrough time, 637–638	EDI. See Expansion drive index (EDI)
gas cone ratio, 616	Edmister correlation, 1135, 1179
gravity number, 1017–1018	Edmister equation, 25
perforated length, 615–616	Effective
pressure drop, 381–383	apparent wellbore radius, 418
water-cone ratio, 616–617	compressibility, 832
water influx	dimensionless radius, 615
bottom-water drive, 702, 703–730 <i>t</i>	overburden pressure, 220-221
definition, 680	permeability, 219
edge-water drive, 680f, 683–692t	porosity, 168–171
Dimensionless-variables approach, 1260	Efros' method
Dip angle, 932–959, 933 <i>f</i>	gas coning, 649
gas-cap-drive, 758	water coning, 649
gravity-drainage reservoir, 766	Emara's IPR method, 511-514
Directional permeability, 993, 994f	EMB. See Extended material balance (EMB)
Displacement capillary pressure, 247	End-point mobility ratio, 1017–1018
Displacement efficiency, 922, 924-966	End-point tests, 288–289
Displacement pressure, 182, 251	Energy plots, 863, 864 <i>f</i>
Dodson method, 140	Environmental Protection Agency, 1342
Double-Δp rule, 1360–1361	Equations of state (EOS)
Double-porosity system, 1326, 1327f	equilibrium ratio determination, 1193-1194,
Downdip flow, 932	1194 <i>f</i>
Drainage process, 183-184, 288, 323	Peng-Robinson, 1182-1193
gas-oil relative permeability, 300	in petroleum engineering, 1193-1204
oil-water relative permeability, 299, 301	Redlich-Kwong, 1164-1169
Dranchuk-Abu-Kassem methods, 52-53	Soave-Redlich-Kwong, 1169-1182
Dranchuk-Purvis-Robinson methods, 54	Van der Waals, 1158–1164
Drawdown test, 433–443, 433–434f, 436f	vapor pressure from, 1202-1204
Dry-gas reservoir, 13, 13f	Equilibrium ratio, 1112–1114
Dual-porosity system, 1317–1318	bubble-point pressure, 1133–1135
Horner plot, 1338, 1339f	density calculations, 1147
pressure-buildup data, 1326	determination, 1193–1194
pressure-derivative plot, 1328–1329	dew-point pressure, 1131–1133
Duong's power law, 1444–1449, 1445–1449f	for plus fraction
Dykstra–Parsons method, 1031–1034	Campbell's method, 1129
modified, 1038–1040	Katz's method, 1131
oil recovery prediction method, 1035-1037	Winn's method, 1129–1130
permeability variation, 227–231, 1021	for real solutions
sequencing technique, 1026	convergence pressure method, 1123-1124,
Dynamic pseudo-relative permeability	1125 <i>f</i>

Standing's correlation, 1119–1122	conformance (see Volumetric sweep
Whitson and Torp correlation,	efficiency)
1128–1129	density vs. pressure, 334f
Wilson's correlation, 1118–1119	flow equations, 338–340
separator calculations, 1135–1147	incompressible, 332
Equilibrium separation, 1136	injectivity, 993–996
Estimated ultimate recovery (EUR), 1425	pressure–volume relationship, 334f
Expansion drive index (EDI), 775, 778	properties, 903
Exponential integral (E _{i)} -function solution,	saturations, 904
374–381, 376 <i>f</i>	slightly compressible, 332–333
Extended material balance (EMB), 893–894,	types, 331–333
896–897	Fluid flow. See Reservoir fluid flow FOIL function, 242
F	Formation compressibility, 222
Fetkovich–McCray decline type curve,	Formation linear flow, 1356–1359
1301–1303 <i>f</i> , 1307 <i>f</i>	Formation volume factor, 150
Fetkovich's method	gas, 855, 865
oil well performance	Formation volume factor (FVF). See Oil
pressure function, 476	formation volume factor (FVF)
saturated region, 476–478	Fractional encroachment angle, 669
undersaturated region, 476	Fractional flow equation, 926–931
type curve, 1260–1270, 1264 <i>f</i>	Fracture
water influx, 742–747	carbonates, 1313–1316
FFR. See Fracturing fluid residue (FFR)	corridors, 1314
Fill-up volume, 1001, 1006–1008	defined, 1297
Finite-conductivity, vertical fracture, 1298,	gas wells, 1381
1346	linear flow, 1350
Finite-radial reservoir, 383, 385–389	oil wells, 1378
Fissure flow, 1334	reservoirs
Flash calculation, 1114–1118	buildup curve from, 1324f
Flash liberation test, 127, 138f	naturally, 1317–1342
Flash separation, 1136	sandstones, 1317
Flood pattern, 922 <i>f</i> , 970–971	shales, 1316–1317
confiment, 1074	swarms, 1314
conformance, 1072	transverse hydraulic, 1394–1395
crestal and basal injection, 921	uniform-flux, 1299-1307, 1347-1350
irregular injection, 919	vertical
peripheral injection, 919–920	finite-conductivity, 1298, 1346
regular injection, 920–921	infinite-conductivity, 1298, 1346
X-ray shadowgraphs, 970f	wells, decline-curve analysis for, 1297–1298
Flowing material balance, 1287–1289	Fracturing fluid residue (FFR), 1348
Flow regime, 335f	Free gas saturation, 907, 910–911f
bilinear–linear, 1395	Free water level (FWL), 186–189
bilinear–linear–BDF, 1395	Frontal advance equation, 939–945
linear–BDF, 1395	Frontal displacement theory, 926
linear flow, 1394	Fugacity coefficient, 1176–1177
pseudosteady-state flow, 335	<i>5 1</i>
steady-state flow, 334	G
unsteady-state flow, 334–335	Gas(es), 856, 866f
Flow restriction, 1353	adjustable choke, 591
Flow zone indicator (FZI), 270	compressibility, 35, 42, 877
Fluid(s)	defined, 29
compressible 333	deviation factor 35

Gas(es) (Continued)	saturated oil reservoir, 794
flow rate, 360–362	water-drive reservoir, 761
formation volume factor, 59-62	Gas-oil relative permeability, 286, 286f, 297,
fugacity, 1176-1177	298f, 302–303
material balance equation, 860f, 871-876	Gas-oil system, 290, 296-297
properties of, 31	Gas-production data, 781
recovery factor, 865	Gas reservoir, 3
saturation, on water flood performance, 793,	abnormally pressured, 876-898
799, 824, 870, 908, 909 <i>f</i>	characteristics, 857
solubility, in water, 70-71, 71f, 77, 114,	dry-gas, 13
821–822	gas production rate on ultimate recovery, 881
specific gravity, 80–81	material balance method, 858-871
viscosity, 62	near-critical gas-condensate, 11
well performance (see Horizontal gas well;	retrograde gas-condensate, 9
Vertical gas well)	shallow, 893–898
Gas-cap drive reservoir, 3, 693, 693 <i>f</i> , 906	tight gas, 881-893
degree of conservation, 757, 776	volumetric, 856–859, 861 <i>t</i>
expansion and encroachment, 756, 756f	water-drive, 859f, 867–871
gas-oil ratio, 756	wet-gas, 11
identification, 755, 755f	Gas-water capillary pressure, 179
material balance equation, 800–804	Geometric-average permeability, 209, 215–216
oil production rate, 757–758	Geometric mean average permeability, 236
oil saturation adjustment, 827–828, 827f	Geometric shape factor, 1321
oil viscosity, 757	Geostatistical estimation technique, 226, 237
production data, 758, 758f	Giger–Reiss–Jourdan method, 503
reservoir pressure, 755	Glaso's correlation, 74, 81, 86, 100, 105
size effect, 756, 757 <i>f</i>	GLR. See Gas-liquid ratio (GLR)
ultimate oil recovery, 756	GOC. See Gas-oil contact (GOC)
vertical permeability, 756	GOR. See Gas-oil ratio (GOR)
water production, 756	Gravity-drainage reservoir, 762, 765f
Gas-condensate reservoir, 10, 40–42	dip angle, 766
constant-composition test, 153–155	gas-oil ratio, 763
constant-volume depletion test, 155–162	oil production rate, 766
recombination of separator samples, 151–153	oil viscosity, 766
Gas coning, 605–606, 606f	permeability, 765
Chierioi Civaci approach 615f 621f	relative permeability, 766
Chierici–Ciucci approach, 615f, 621f	reservoir pressure, 763
Efros' method, 649 Karcher's method, 650	secondary gas cap, 763 ultimate oil recovery, 764–765
Meyer–Garder correlation, 609–610	water production, 763
Papatzacos' method, 655	Gravity force, 606–607
Gas-initially-in-place (GIIP), 882–883	Gulf of Mexico
Gas-liquid ratio (GLR), 525	crude oil system, 76
Gas–oil capillary pressure, 179, 251	hydrocarbon system, 87
Gas-oil contact (GOC), 186–187, 191 <i>f</i>	nydrocarbon system, or
Gas-oil ratio (GOR), 10, 69–70, 135, 147, 150,	Н
364, 525, 1047	Hadden's convergence pressure method,
depletion-drive reservoir, 754	1124–1126
gas-cap-drive reservoir, 756	Hagoort–Hoogstra method, 890–893
gravity-drainage reservoir, 763	Hall's correlation, 225, 1051–1057
instantaneous, 819–830	Hall–Yarborough method, 50–52
vs. pressure, 138f	Harmonic-average permeability, 209, 212–215

Harrison's IPR correlation, 510-511	numerical solution, 626-627
Havlena-Odeh method	Hurst's modified steady-state model, 674-677
dry-gas reservoir data, 875t	Hustad-Holt correlation, 318-320
material balance, 800, 808, 809f, 873f, 876f	Hydraulically fractured well, 1342–1385
Hawkins, Luffel and Harris expression,	Hydraulic flow unit (HFU) approach, 242,
256–257	268–270
Hemispherical flow, 337, 338f	Hydrocarbon gas, 29, 42–43, 48
Heptanes-plus fraction, 1120-1121	Hydrocarbon gravity, 190, 190f
Heterogeneity	Hydrocarbon reservoir, 1, 14, 17–22t
areal, 236–275	Hysteresis, 287
reservoir, 225–236	
vertical reservoir, 226–227	1
Heterogeneity index (HI) map, 1066-1067,	Ideal gas(es), 30–35
1067 <i>f</i>	apparent molecular weight, 31–32
Heterogeneous porous medium, 1320f	density, 32
HFU approach. See Hydraulic flow unit (HFU)	specific gravity, 33–35
approach	specific volume, 33
High-molecular weight reservoir gases, 46–50	standard volume, 32
High-shrinkage (volatile) crude oil, 3	Ideal gas law, 30
Homogeneous formation, 356	Imbibition process, 184, 287–289, 323
Hong's mixing rule, 1217	oil—water relative permeability, 299,
Horizontal gas well, 558	301–302
flowline and separator performance	Incompressible fluids, 332
relationships, 594–598	linear flow, 341–345
liquid loading, 598–600	Inertial flow factor, 420
pressure-squared form, 574	Infinite-acting bottom-water aquifer, 702–737
pseudo-pressure form, 574	Infinite-acting reservoir, 383–385
surface choke performance, 589	Infinite-conductivity, vertical fractures, 1298,
critical flow, 590	1346
subcritical flow, 590	Inflow performance relationship (IPR), 519,
system approach, 576–578	532–539
wellbore radius, 574	Al-Hussain and Hossain correlation, 510
Horizontal multiple-phase flow, 362–364	Cheng's, 509
Horizontal oil well	definition, 460
advantages, 498–499	Fetkovich's method, 480, 488f
drainage area, 499–500, 499 <i>f</i>	graphical presentations, 495f
inflow performance calculations, 502	Harrison's correlation, 510–511
production mechanism, 499	horizontal gas well, 508, 578
steady-state flow, 502	Klins-Clark method, 488–491
Borisov's method, 503	Retnanto and Economides correlation,
Giger–Reiss–Jourdan method, 503	509–510
Joshi's method, 504	saturated-oil reservoir, 465
Renard–Dupuy method, 504–508	Standing's method, 474–475
unsteady-state flow, 508	Sukarno and Wisnogroho method, 491–498
Al-Hussain and Hossain correlation, 510	unsaturated-oil reservoir, 467
Cheng's correlations, 509	vertical gas well, 567, 567f
Harrison's IPR correlation, 510–511	vertical oil well, 460, 460f
Retnanto and Economides correlation,	In-place oil, 834
509–510	Injection rate, 932–959
Horner plot, 446, 446f	Injectivity index, 1342
Hoyland–Papatzacos–Skjaeveland methods	Ink-bottle effect, 185
analytical solution, 625-626	In situ stresses, 1344, 1344 <i>f</i>

Instantaneous gas-oil ratio, 819-830	Layers, minimum number of, 1022–1024,
Interfacial tension, 110–112, 167, 175–178	1023–1024 <i>t</i>
Interference, 1001–1005	Least-squares approach, 1235
Intermediate wettability, 175	Lee–Gonzalez–Eakin method, 62, 67–68, 348
Interporosity flow coefficients, 1321–1322	Lee's mixing rule, 1217
	Leverett J-function, 195–198, 196f
pseudo-steady-state, 1333 restricted, 1323	LGM. See Logistic growth model (LGM) Limestone, 1314–1315
transient, 1333–1336	Linear flow model, 199, 199f, 210–211f, 213f,
unrestricted, 1323	336, 337 <i>f</i>
Inverse distance method, 238–240	compressible fluids (gases), 340, 346–349
Inverse distance squared method, 238,	incompressible fluids, 340–345
240–242	pressure vs. distance, 339f
IPR. See Inflow performance relationship (IPR)	slightly compressible fluids, 340, 345–346
Irreducible water saturation, 285	Linear regression model, 90
Irregular injection, 919	Linear-water drive, 666
Isothermal compressibility coefficient, 126,	Line-source solution, 376
331–332, 782	Liquid-condensation, 1161
crude oil, 89–93	Liquid-shrinkage (dropout) curve, 10, 10f
gas compressibility, 55, 57	near-critical crude oil, 8f
Isothermal pseudo-reduced compressibility, 55	near-critical gas-condensate reservoirs, 12f
1	ordinary black oil, 5f
I	volatile crude oil, 7f
J function 105 108 106f	LIT equation. See Laminar-inertial-turbulent
J-function, 195–198, 196 <i>f</i> Joshi's method, 651–652	(LIT) equation
Joshi s method, 031–032	Lithology, 903–904
K	Logistic growth model (LGM), 1440–1444, 1440f, 1443f
Karcher method	Lohrenz's splitting scheme, 1209–1210
gas coning, 650	Lorenz coefficient, 227, 231–236, 232f
water coning, 650	Low-shrinkage crude oil, 3, 5f
Katz method	oil-shrinkage curve, 6f
compressibility factor, 36, 37f, 46	phase diagram, 5f
equilibrium ratio method, 1131	Lumping scheme, 1213–1214
splitting schemes, 1206–1208	Whitson's, 1214–1218
Kay's mixing rules, 46, 1217	
Kerogen, 1317	M
Killough hysteresis model, 325	Marhoun's correlation, 75, 82, 86–87, 100–101
Klinkenberg effect, 203–209, 204f	Massive hydraulic fracture (MHF), 1298-1299
Klins–Clark method, 488–491	gas well, type-curve matching for, 1385f
Kwon and Pickett relationship, 256	reciprocal smooth rate vs. time, 1384f
	Material balance equation (MBE), 87-88, 859
L	914
Laminar-inertial-turbulent (LIT) equation,	average reservoir pressure, 812-813
1397–1398, 1400 <i>f</i>	concept of, 768
gas well, 568–573	constant reservoir volume, 780
pressure-quadratic form, 557	constant temperature, 780
pressure-squared quadratic form, 555	definition, 773
pseudopressure quadratic approach, 558	gas, 860f
oil well performance, 495–498, 498 <i>t</i>	pot aquifer model, 805–806
Land trapping model, 322	pressure equilibrium, 780
Late-transient state, 385	production data, 780

source of error, 781	Trube's pseudo-reduced compressibility,
steady-state aquifer model, 806–807	58–59f
straight-line solution method, 784–786	viscosity calculation methods
tank model, 769, 769f	Carr-Kobayashi-Burrows correlation,
total fluid production, 783	62–66
total pore volume, 768	Lee-Gonzalez-Eakin, 67–68
Tracy's PVT functions, 813–815, 814f	Natural Gas Processors Suppliers Association
underground fluid withdrawal, 783	(NGPSA), 1124–1126
uses, 767–768	Naturally fractured reservoir, 1312–1342
Van Everdingen-Hurst unsteady-state model,	behavior, 1317–1342
807–808	carbonates, 1313–1316
volumetric average pressure, 782	pressure-buildup data, 1336–1338
Material balance method, 858–871	pressure-derivative data, 1336–1338
Material balance pseudo-time, 1287, 1303 Matrix–fracture transfer function, 1320–1321	sandstones, 1317
Matrix porosity, 1318	shales, 1316–1317 Natural water drive, 663–664, 667
MBE. See Material balance equation (MBE)	Near-critical crude oil, 3, 7
Mean pressure, 203–204	liquid-shrinkage curve, 8f
Medicine Hat field, 894–895, 894–895 <i>f</i>	phase diagram, 7f
Mercury-air capillary pressure, 252	Near-critical gas-condensate reservoir, 11
Mercury-injection capillary pressure, 253, 255,	liquid-shrinkage curve, 12f
264	phase diagram, 11f
Methane, 1316	Net pay reservoir thickness, 225
Meyer–Garder correlation, 609	Net water influx, 771, 778
gas coning, 609–611, 613 <i>f</i>	Newman's correlation, 225
water coning, 610–611, 613 <i>f</i>	Newton-Raphson iteration technique, 53, 207,
MHF. See Massive hydraulic fracture (MHF)	1034, 1115–1116, 1240
Millidarcy, 199	Nodal analysis
Minimum oil saturation, 317	definition, 515–516
Mist flow, 521	flow pattern map, 520-521, 522f
Mixing rule	inflow curve, 517, 518f
Hong's, 1217	inflow performance relationship, 519
Kay's, 1217	outflow curve, 517, 518f
Lee's, 1217	outflow tubing performance, 519-532
Mobil–David Anderson gas field, 878–879	well production system, 515f, 518f
Mobility ratio, 903, 967–969, 969f	Non-Darcy flow coefficient, 418, 420
Morris–Biggs equation, 218–220	Non-Darcy flow effect, 1319
Movable oil saturation, 173	Nonhydrocarbon adjustment method, 43
m(p)-solution method (exact-solution),	Nonhydrocarbon component effect
391–393	adjustment method, 43
Multicomponent pressure–temperature	Carr–Kobayashi–Burrows correction, 45–46
diagram, 2	Wichert–Aziz correction, 43–45
Multiphase flow, 341	Nonhydrocarbon gas, 29
Multisegment decline approach, 1394–1396	Nonhydrocarbon reservior, 14, 17–22 <i>t</i>
Muskat's material balance method, 840–844	Nonlinear regression model, 53
N.I.	Nonstabilized zone, 942–943 Normalized material balance pseudotime, 1281
N	North Sea hydrocarbon system, 81
Natural gas(es), 29–30	riorai oca nyarocaroon system, or
compressibility, 54–58	0
pseudo-critical properties, 41f, 45	0
real gases, 40	Odeh–Havlena method
reservoirs, 9	dry-gas reservoir data, 875t

Odeh–Havlena method (Continued) material balance, 800, 808, 809f, 873f, 876f	Original gas in place (OGIP), 244, 1287 Original oil in place (OOIP), 244
OGIP. See Original gas in place (OGIP)	Outflow tubing performance, 519–532
Oil(s)	Overburden pressure test, 167
bank, 1001–1004	Ozkan–Raghavan method, 652–654
compressibility, 131	ozimi ringim incince, ob 2 ob i
diagnostic plot, 1088, 1088f	
relative permeability, 968	P
resaturation effect, 1001	Palacio–Blasingame type curve, 1279–1287,
reservoir performance method, 3–8	1285–1286f
Craig-Geffen-Morse method, 1040–1044	Panhandle equation, 596
Dykstra–Parsons method, 1038–1040	Papatzacos' method
saturation, 183–184, 793, 799, 824	gas coning, 655–657
shale, 1317	water coning, 654–657
viscosity, 143, 147–148, 149 <i>f</i> , 757, 766, 907,	Parachor, 110, 111 <i>t</i>
931–932, 931 <i>f</i>	Pattern balancing, 1068–1070
volume vs. pressure relationship, 93, 94f	Pay continuity, 904–905
well performance (see Horizontal oil well;	Payne's method, 885–890
Vertical oil well)	Pedersen's splitting scheme, 1210–1211
Oil formation volume factor (FVF), 84f	Peng–Robinson equation of state,
Glaso's correlation, 86	1182–1193
isothermal compressibility coefficients, 93	Performance coefficient, 479
Marhoun's correlation, 86–87	Performance prediction
material balance equation, 87–88	Muskat's method, 840–844
Petrosky–Farshad correlation, 87	Tarner's method, 844–849
vs. pressure, 145f	Tracy's method, 835–837
Standing's correlation, 85	Peripheral injection, 919–920
undersaturated oils, 93–95	Peripheral waterflood, 919–920,
Vasquez-Beggs correlation, 85-86	919 <i>f</i>
Oil–gas system, 314	Permeability, 225, 1311
Oil-production data, 781	absolute, 209
Oil recovery	capillary pressure, 184f
calculations, 957–959	directional, 993, 994 <i>f</i>
after breakthrough, 961–966, 966t	geometric-average, 215–216
to breakthrough, 960–961, 965 <i>t</i>	harmonic-average, 212–215
data preparation, 959	jail, 1311–1312, 1312 <i>f</i>
primary, 901, 905	ordering method, 229, 1026
secondary, 901	vs. porosity, 274f
tertiary, 901	porous media, 200, 201f
trapped gas on, 908–918	water saturation, 192f
Oil saturation adjustment	weighted-average, 209-212
for combination-drive reservoir, 828	Petroleum engineers, 31
for gas-cap expansion, 827-828, 827f	Petroleum reservoir, 1, 167, 178
for shrinking gas cap, 828–830	oil/gas reservoir, 1
for water influx, 826–827, 826 <i>f</i>	Petrosky-Farshad gas solubility equation, 76,
Oil-water capillary pressure, 251	83, 87, 90
Oil-water system, 290, 296, 301f, 314	Phase diagram, 1, 1109
OOIP. See Original oil in place (OOIP)	Phase envelope (two-phase region), 2
Optimum gas saturation, 914	Phase equilibrium, 971
Optimum separator pressure, 1138	Pirson's correlation
Ordinary black oil, 3-4	nonwetting phase, 291
liquid-shrinkage curve, 5f	water (wetting) phase, 291
p–T diagram, 4f	Plant product, 151–153

PLE function. See Power-law exponential (PLE) function	Primary recovery mechanism combination-drive, 766–767
Plus-fraction Plus-fraction	definition, 751
lumping scheme, 1213–1214	depletion drive, 752–755
splitting scheme, 1205–1206	gas-cap drive, 755–758
Poettmann–Carpenter method, 524–529	gravity-drainage-drive, 762–766
Poiseuille's law, 1318–1319	rock and liquid expansion drive, 752, 753f
Poisson's ratio, 1343	water-drive, 758–761
Polygon method, 238–239	Production curves plot, 1062–1064
Pore compressibility, 221, 224	Productivity index
Pore-size distribution index, 187, 188f, 242,	for aquifer, 743
246–247, 253	definition, 458f, 460
Pore-throat radius, 263–264, 264f	Fetkovich's method, 478
Pore volume, 172, 669, 824	horizontal well, 502
to grain volume ratio, 270	Standing's method, 473
Porosity, 167–171, 225, 1311, 1318	vertical gas well, 546
Positional method, 236, 1024–1025	vertical oil well, 458f, 459–460
Positional permeability variation, 1024–1025	Pseudo-equivalent time, 1281
Pot aquifer model, 668–670	Pseudopressure approach
in material balance equation, 805–806	horizontal gas well, 574
Power-law exponential (PLE) function,	vertical gas well, 553, 568
1449–1454, 1451–1452 <i>f</i>	Pseudoradial flow, infinite acting, 1359–1361,
Pressure	1361 <i>f</i>
buildup test, 443–450, 444f	Pseudosteady state flow, 333, 335, 398–399,
"after-flow" behavior, 447, 448f	417–418
Earlougher's semilog data, 450f	interporosity flow, 1333
capillary, 929, 941–942, 942 <i>f</i> , 1311	Pulse testing, 236–237
drawdown test, 433–443, 433–434 <i>f</i> , 436 <i>f</i> ,	PVT. See Pressure–volume–temperature (PVT)
1274–1275, 1323 <i>f</i>	p/z gas equation, 860–865
equilibrium, 780	
Fetkovich's method, 476, 477f	
mercury-air injection process, 249-250	0
oil volume <i>vs.</i> , 93, 94 <i>f</i>	•
relations, in capillary tubes, 176, 177f	Quality lines, 3
separator, 1136	Quasisteady-state flow, 335
Standing's method, 475	
variable-bubble point, 915–918, 915f	ъ
Pressure-squared approximation method (p ² -	R
method), 361, 391, 394–398, 412–413,	Radial aquifer, 669f
549, 553	Radial diffusivity equation, 701
definition, 550	Radial flow model, 207–208, 207f, 336, 336f,
horizontal gas well, 574	367 <i>f</i>
vertical gas well, 552-553	compressible fluids (gases), 341, 355–360,
Pressure-temperature phase diagram, 1	389–391, 411–412
for low-shrinkage oil, 4	incompressible fluids, 341, 349–352
for multicomponent system, 2f	pressure profile and gradient, 340f
for ordinary black oil, 4, 4f	slightly compressible fluids, 341, 354–355,
reservoir fluid behavior, 1–3	370–373, 404–411
retrograde gas reservoir, 9–10	Radial-linear gas reservoir, 1275, 1276f
Pressure–volume relations, 127	Raoult's law, 1112
Pressure-volume-temperature (PVT), 29-30,	Real gas(es), 35–42
35	gas-condensate system, 40-42
Primary porosity, 1318	natural gas system, 40

Real gas(es) (Continued)	depth, 903
potential/real gas pseudopressure, 357, 360f	driving mechanisms, 905-907
(see also Pseudopressure approach)	gas-cap, 906
Real solutions, equilibrium ratios for	geometry, 902
convergence pressure method, 1123-1124,	heterogeneity, 225–236
1125 <i>f</i>	initial saturation distribution, 186-194
Standing's correlation, 1119–1122	no-crossflow, 1270-1274
Whitson and Torp correlation, 1128–1129	non-uniformity, 190–191
Wilson's correlation, 1118–1119	oil viscosity, 907
Recovery factor (RF), 865	permeability, 200
Recovery potential (RP), 1425	petrophysical empirical correlations,
Redlich–Kwong equation of state, 1164–1169	249–275
Reduced gas density, 52	pore volume, 669
Regression model, 23	pressure
Regular injection, 920–921	depletion-drive, 753
Relative permeability, 167	gas-cap-drive, 755
critical saturation relationship, 309–310, 309f	gravity-drainage, 763
dynamic pseudo-relative permeability	water-drive, 760 rock characterization, 242–249
average absolute permeability, 306 average gas saturation, 307	rock properties, 1311
average gas saturation, 307 average oil saturation, 306	solution gas-drive, 906
average on saturation, 300 average porosity, 305	uniformity, 904–905
average polosity, 505 average relative permeability, for	vertical heterogeneity, 1020–1022
nonwetting phase, 306	volumetric undersaturated oil, 905–906
average relative permeability, for wetting	water-drive, 906–907
phase, 306	Reservoir fluid flow
average water saturation, 306	classification, 1–26
hysteresis effects, 287f	coefficients of equation, 23t
normalization and averaging, 307–313	compositions, 14f
ratio, 303–305, 795, 796f, 946, 946f	constant-terminal-pressure solution,
residual saturation relationship, 309–310,	373–374
309f	constant-terminal-rate solution, 374-398
three-phase, 313-320	correlation constants for equation, 24t
Hustad-Holt correlation, 318-320	critical compressibility estimation method
hysteresis, 320–325	25 <i>t</i>
Stone's Model I, 316-318	flow regime (see Flow regime)
Stone's Model II, 318	fluid flow equations, 338-340
Wyllie's correlation, 315–316	gas reservoir, 9-23
two-phase	geometry, 335–337
analytical equations, 296-303	oil reservoir, 3–8
capillary pressure data, 294–296	pressure-temperature diagram, 1-3
Corey's method, 292–294	pseudosteady-state flow, 398-422
drainage process, 288	single-phase flow, 338
imbibition process, 288–289	steady-state flow, 340–364
Pirson's correlation, 290–292	superposition principle
Torcaso and Wyllie correlation, 290	multiple well effect, 423–425
Wyllie and Gardner correlation, 289–290	pressure-change effect, 431–432
two-phase flow behavior, 285 <i>f</i>	reservoir boundary effect, 429–431
Renard–Dupuy method, 504–508	variable flow rate effect, 426–428
Resaturation, 287	three-phase flow, 338
Reservoir(s)	transient well testing
capillary pressure, 198	drawdown test, 433–443

pressure buildup test, 443–450	Carr-Kobayashi-Burrows correction,
two-phase flow, 338	45–46
undefined petroleum fractions, 23-26	Wichert-Aziz correction, 43-45
Reservoir fluid laboratory analysis	oil formation volume factor, 84-89,
composition, 123-126	93–95
constant-composition expansion, 126-133,	real gases, 35-42
145–147	gas-condensate systems, 40-42
differential liberation, 133-136, 147	natural gas systems, 40
extrapolation, 143–150	saturated oil viscosity
gas condensate system	Beggs-Robinson correlation, 106
constant-composition test, 153-155	Chew-Connally correlation, 106
constant-volume depletion test,	total formation volume factor, 97-103
155–162	viscosity calculation methods
recombination of separator samples,	dead oil, 104–105
151–153	natural gases, 62-68
hydrocarbon analysis, 124–125t	undersaturated oil, 107–112
oil viscosity data, 147-148	Reservoir geometry
primary tests, 123	hemispherical flow, 337
routine laboratory tests, 123	linear flow, 336
separator tests data, 137–143	radial flow, 336
formation volume factor, 150	spherical flow, 337
separator gas-oil ratio, 150	Reservoir quality index (RQI), 269
stock-tank gas-oil ratio, 148-149	Reservoir water
special laboratory PVT tests, 123	gas solubility, 114
Reservoir-fluid properties	isothermal compressibility, 114
compressibility factor calculation	viscosity, 113–114
Dranchuk-Abu-Kassem, 52-53	water formation volume factor, 113
Dranchuk-Purvis-Robinson, 54	Residual oil saturation, 172–173, 287, 320–321
Hall-Yarborough, 50-52	321 <i>f</i>
crude oil	Restored capillary pressure technique, 181
density, 96–97	Retnanto and Economides correlation,
gas solubility, 70–71	509-510, 512
gravity, 68–69	Retrograde condensation, 161t
isothermal compressibility coefficients,	Retrograde gas-condensate reservoir, 9, 9f
89–93	Riazi-Daubert correlation, 48
Standing's correlation, 71–79	Rock-bulk compressibility, 221
gas formation volume factor, 59-62	Rock-matrix compressibility, 221
gas viscosity, 62	Rock properties, 903–904
high-molecular weight gases, 46-50	capillary pressure, 178–198
ideal gases, 30-35	compressibility, 220–225
apparent molecular weight, 31-32	heterogeneity
density, 32	areal, 236–275
specific gravity, 33–35	reservoir, 225–236
specific volume, 33	net pay thickness, 225
standard volume, 32	permeability, 167, 198-220
natural gases, 29-30	porosity, 167–171
Carr-Kobayashi-Burrows correlation,	saturation, 167, 171–174
62–66	surface and interfacial tension, 175-178
compressibility, 54–58	wettability, 174–175
Lee-Gonzalez-Eakin, 67-68	RQI. See Reservoir quality index (RQI)
nonhydrocarbon component effects	Rzasa's convergence pressure method,
adjustment method, 43	1126–1128, 1127 <i>f</i>

C	Stable some 607
S	Stable cone, 607 Standard volume, 32
Saturated-oil reservoir, 3, 464–466	Standard volume, 32 Standing Katz density calculation method, 348
hydrocarbon PVT data, 834	Standing–Katz density calculation method, 348
initial fluid saturations, 834	1147–1153 Standing's mathod 473, 476
in-place oil, 834	Standing's method, 473–476
relative permeability, 834	compressibility factors chart, 36, 37f, 46
straight-line solution method, 791–800	convergence pressure method, 1126
Saturated-oil viscosity, 104, 109	correlation method, 78–79, 99–100,
Beggs–Robinson correlation, 106	1119–1122
Chew-Connally correlation, 106	bubble-point pressure, 78
Saturation, 167, 171–174, 824, 870. See also Oil	Glaso's correlation, 74
saturation adjustment	Marhoun's correlation, 75
Schilthuis' steady-state model, 670-674	oil formation volume factor, 85
Schols' method, 636	Petrosky–Farshad correlation, 76
SDI. See Segregation drive index (SDI)	Vasquez–Beggs correlation, 73
Sedimentary rock, 1313, 1313f	Starling-Carnahan equation-of-state, 50-51
Segregation drive index (SDI), 775	Steady-state aquifer model, 806–807
Semisteady-state flow regime, 335, 398–399,	Steady-state flow, 1251
399f, 420	horizontal oil well, 502
Separator calculation, 1135–1147, 1137f	radial flow, 333–334, 340–364, 416, 421–422
Separator pressure, on API, 1138f, 1142	vertical gas well, 546, 546f
Separator test, 137–143, 139–140 <i>t</i> , 163	Stiles' permeability variation method,
Shae gas, 1391	1028–1031
Shale oil, 1317	Stock-tank barrels (STB), 350
Shallow gas reservoir, 893–898	Stock-tank gas-oil ratio, 148-149
Shape factor, 406, 407–408 <i>t</i>	Stone's II model, 318
Shock front, 943	Stone's I model, 316–318
Shrinking gas cap, 828–830	Storativity ratio, 1321–1322, 1333
Simplified treatment approach, 554–555	Straight-line solution method, 786
Single-phase flow, 338	combination-drive reservoir, 811-812
Skin factor, 413–416, 413 <i>f</i>	gas-cap-drive, 800-804
Slightly compressible fluids, 332–333, 345–346	saturated oil reservoir, 791-800
Slim-tube test, 123	undersaturated-oil reservoir, 786-791
Slug flow, 521	water-drive, 804–810
Soave–Redlich–Kwong equation of state,	Stretched exponential production decline
1169–1178	(SEPD), 1422–1440
Sobocinski–Cornelius method, 637	Subcritical flow
dimensionless breakthrough time, 637–638	gas well, 590-591
dimensionless cone height, 637	oil well, 535–536
Solution-gas-drive reservoir, 753–754 <i>f</i> ,	Sukarno and Wisnogroho IPR method,
820–821 <i>f</i> , 906	491–498
Specific gravity, of solution gas, 33–35, 69–70	Superposition, 695, 696f
Specific productivity index, 459	multiple well effect, 423–425
Specific volume, 33	pressure-change effect, 431–432
Spherical flow, 337, 337f	reservoir boundary effect, 429–431
Splitting scheme, 1205–1206	variable flow rate effect, 426–428
Ahmed's, 1211–1213	Surface sampling technique, 151
Katz's, 1206–1208	Surface tension, 110–112, 167, 175–178, 176 <i>f</i>
Lohrenz's, 1209–1210	Surface/wellhead chokes, 535
	Sweep efficiency, 653, 653f.
Pedersen's, 1210–1211 Square root plot 1358f 1366, 1366f	See also Volumetric sweep efficiency
Square-root plot, 1358f, 1366, 1366f Stabilized zone, 942, 943	Swelling test, 123

1	I wo-phase relative permeability
Tank model, 860f	analytical equations, 296–303
Tarner's method, 844-849	capillary pressure data, 294–296
Ten-layer hypothetical reservoir, 1021t	Corey's method, 292–294
Thermodynamic property-prediction model,	drainage process, 288
23–25	imbibition process, 288–289
Thickness-weighted average porosity, 170-171	Pirson's correlation, 290–292
Three-phase equilibrium, 1198–1202	Torcaso and Wyllie correlation, 290
Three-phase flow, 338	Wyllie and Gardner correlation, 289–290
Three-phase relative permeability, 313–320	Type curve, 1250–1251
drainage, 314, 316f	analysis, 1250–1307
Hustad–Holt correlation, 318–320	Anash, 1289–1297
hysteresis, 320–325	Carter, 1274–1279, 1278f
imbibition, 314, 315 <i>f</i>	Fetkovich's, 1260–1270, 1264f
Stone's Model I, 316–318	Palacio-Blasingame, 1279-1287,
Stone's Model II, 318	1285–1286 <i>f</i>
Wyllie's correlation, 315–316	radial-linear gas reservoir, 1275, 1276f
Tight gas reservoir, 881–893	
Time to breakthrough, 636	U
Timur equation, 217	_
T-Model, 1455–1459, 1457f	Ultimate oil recovery
Tonguing, 1017–1020	depletion-drive reservoir, 754
Torcaso and Wyllie correlation, 290	gas-cap-drive reservoir, 756
Total formation volume factor, 97–103	gravity-drainage reservoir, 764–765
Total skin factor, 420	water-drive reservoir, 761
TPR. See Tubing performance relationship	Undefined petroleum fraction, 23–26
(TPR)	Undersaturated compressibility data, 131, 132
Tracers survey, 1070–1071	Undersaturated crude oil, 90, 93–95
Tracy's PVT function, 814, 814 <i>f</i> , 835–837	oil formation volume factor, 93–95
Transient interporosity flow, 366–367,	viscosity calculation method
1333–1336. See also Unsteady-state	Beal's correlation, 107
flow	surface/interfacial tension, 110–112
Transient well testing	Vasquez–Beggs correlation, 107–110
drawdown test, 433–443	Undersaturated-oil reservoir, 3, 752
pressure buildup test, 443–450	cumulative production, 831–833
Transition zone, 186–187	material balance equation, 786–791
absolute permeability, 191f	Undersaturated-oil viscosity, 104
hydrocarbon gravity, 190f	Uniform-flux fracture, 1299–1307, 1347–1350
Transverse hydraulic fracture, 1394–1395	Unsaturated-oil reservoir, 466–471
Trapped-gas	Unstable cone, 607
on oil recovery, 908–918	Unsteady-state flow
water influx, 869f	horizontal oil well, 508
in water-invaded zone, 869	radial flow, 333–335, 364–373, 416–417,
Trial-and-error approach, 879	419–420
Triangulation Method, 240, 240f	
Tubing head pressure (THP), 528–529,	V
538–539	Valko's method, 1422–1423, 1426f
Tubing performance relationship (TPR), 523	Van der Waals equation of state, 1158–1164
gas well, 578–579	Van Everdingen-Hurst model
oil well, 520, 523, 528f	dimensionless water influx, 874
Turbulent flow factor, 413, 418–420	material balance equation, 807-808
Two-phase flow, 338	unsteady-state model, 677–678

Vaporization test, 133–136 Vapor–liquid phase equilibria equations of state, 1157–1193 equilibrium ratio, 1112–1114, 1118–1157 flash calculation, 1114–1118 splitting and lumping scheme, 1109–1111 vapor pressure, 1109–1111 from equation of state, 1202–1204 for hydrocarbon component, 1111f Variable-bubblepoint pressure, 915–918, 915f Vasquez and Beggs' gas solubility correlation, 73, 80, 85–86, 90, 97, 107–110	Vertical reservoir heterogeneity, 226–227 Vertical sweep efficiency, 922–923, 1020 Craig–Geffen–Morse method, 1040–1044 Dykstra–Parsons method, 1031–1034 minimum number of layers, 1022–1024 modified Dykstra–Parsons method, 1038–1040 reservoir vertical heterogeneity, 1020–1022 simplified Dykstra–Parsons method, 1035–1037 Stiles' method, 1028–1031 zonation problem, 1024–1027 Viscosity
Vertical fracture	crude oil, 103–104
dimensionless pressure for, 1368, 1369f,	dead oil, 104–105
1376 <i>f</i>	natural gases, 62-68
finite-conductivity, 1298, 1346	oil, 907, 931–932, 931 <i>f</i>
flow regimes, 1349	undersaturated oil, 107–112
Homer graph for, 1378f	water, 931–932
infinite-conductivity, 1298, 1346	Viscous force, 606–607
wellbore radius vs. dimensionless fracture	Vogel's method, 464
conductivity, 1379f	approximation method, 470
Vertical gas well	disadvantage, 471
absolute open flow, 546	saturated oil reservoir, 464–466
back-pressure equation, 567–568	unsaturated-oil reservoir, 466–471
back-pressure test, 559–567	Volatile crude oil, 5, 6–7 <i>f</i> , 81
high-pressure region, 548–549	Volatility exponent, 1130, 1130f
intermediate-pressure region, 549	Volume translation method, 1180
laminar-inertial-turbulent method, 568–573 pressure-quadratic form, 557	Volumetric average reservoir pressure, 402f Volumetric gas reservoir, 859, 861t
pressure-squared quadratic form, 555	Volumetric method, 856–858
pseudopressure quadratic approach, 558 low-pressure region, 549–552	Volumetric sweep efficiency, 923, 1072–1074, 1085–1091
pressure-approximation form, 553	Volumetric undersaturated oil reservoir,
pressure-squared approximation form,	905–906
552–553	Volume-weighted average porosity, 170-171
productivity index, 546	***
pseudopressure, 546, 553	W
simplified treatment approach, 554–555	Warren and Roots model, 1320-1321
Vertical heterogeneity, 226–227, 923	Water
Vertical oil well	bank, 1001–1004
Fetkovich's method	encroachment, 663-664, 906-907
pressure function, 476	fingering, 1017–1020
saturated region, 476–478	flow through linear differential element, 939,
undersaturated region, 476	939 <i>f</i>
inflow performance relationship, 460,	formation volume factor, 113
460–461 <i>f</i> , 462	injection efficiency, 1093–1098
Klins-Clark method, 488-491	injectivity, 995
productivity index, 457, 458 <i>f</i> , 460 Standing's method, 473–476	isothermal compressibility, 114
Vogel's method, 464	relative permeability, 968
Wiggins' method, 471–473	tonguing, 1017–1020 viscosity, 113–114, 931–932
11155ms memod, 4/1-4/3	viscosity, 115-114, 951-952

Water alternating gas (WAG) injection, 320–321	gas-oil ratio plot, 1047 Hall plot, 1051–1057
Water coning, 605–606, 606 <i>f</i>	heterogeneity index map, 1066–1067
Chaperson's method, 647	initial gas saturation, 1000–1001
Chierici–Ciucci approach, 615f, 621f	injection efficiency, 1093–1098
Efros' method, 649	oil production data analysis, 1091–1092
Karcher's method, 650	oil recovery calculation, 957–959
Meyer–Garder correlation, 610	after breakthrough, 961–966
Papatzacos' method, 654–655	to breakthrough, 960–961
Water-drive(s), 663–664, 759, 759f, 775	data preparation, 959
edge and bottom, 759, 759f	oil viscosities, 931–932
gas-oil ratio, 761	optimum time, 907–908
gas reservoir, 859f, 867–871	patterns
material balance equation, 804-810	balancing, 1068–1070
production data, 761–762, 762f	basal injection, 921
reservoir pressure, 760	crestal injection, 921
ultimate oil recovery, 761	irregular injection, 919
water production, 760–761	peripheral injection, 919–920
Water-drive index (WDI), 775–777	regular injection, 920–921
Waterflooding	production curves plot, 1062-1064
ABC plot, 1064–1066	recovery factor, 921-924
areal sweep efficiency, 966-1020	tracers survey, 1070-1071
after breakthrough, 972-986	trapped gas on oil recovery, 908-918
at breakthrough, 972	vertical sweep efficiency, 1020
before breakthrough, 971	Craig-Geffen-Morse method, 1040-1044
cumulative water injected, 971	Dykstra-Parsons method, 1031-1034
flood patterns, 970-971	minimum number of layers, 1022-1024
mobility ratio, 967–969	modified Dykstra-Parsons method,
bubble maps, 1045–1047	1038–1040
confinement factor, 1074-1077	reservoir vertical heterogeneity,
decline curve analysis, 1077	1020–1022
traditional, 1078–1079	simplified Dykstra-Parsons method,
waterflood, 1077	1035–1037
diagnostic plots & surveillance methods,	Stiles' method, 1028–1031
1044–1098	zonation problem, 1024–1027
dip angle and injection rate, 932–959	volumetric sweep efficiency, 1072–1074,
displacement efficiency, 924–966	1085–1091
factors to consider in	water-oil ratio plot, 1047–1051
fluid properties, 903	X-plot, 1057–1061
fluid saturations, 904	Yang's decline analysis model, 1079–1085
lithology, 903–904	Water-hydrocarbon interfacial tension, 178
pay continuity, 904–905	Water influx, 663–664, 863, 866
primary reservoir driving mechanisms,	bottom-water drive model, 701–702
905–907	Carter–Tracy technique, 738–742
reservoir depth, 903	constant, 671
reservoir geometry, 902	edge-water drive model, 678–738
reservoir uniformity, 904–905	Fetkovich's model, 742–747
rock properties, 903–904	Hurst's modified steady-state model,
fingering and tonguing, 1017–1020	674–677
fluid injectivity, 993–996	oil saturation adjustment, 826–827, 826f on original-gas-in-place, 868f
fractional flow equation, 926–931 frontal advance equation, 939–945	pot aquifer model, 668–670
montal auvance equalion, /J/-/TJ	DOL GOULE INCOCI, 000-070

1492 Index

Water influx (Continued) Wettability, 167, 174-175, 175f Weymouth equation, 596 Schilthuis' steady-state model, 670-674 trapped-gas, 869f Whitson and Torp correlation, 1128-1129 Van Everdingen-Hurst unsteady-state model, Whitson's lumping scheme, 1214-1218 Wichert-Aziz correction method, 43-45 Wiggins' method, 471-473 Water-oil capillary pressure, 179 Water-oil contact (WOC), 186-187, 189 Wiggins-Wang method, 510, 512 Water-oil permeability test, 288–289 Wilson's correlation, 1118-1119 Water-oil ratio (WOR), 364, 524, 982, 1010, Winland R35 method, 242, 259 1047-1051 Winn's equilibrium ratio method, Water–oil relative permeability, 297, 297f 1129-1130 Water-oil system, 286 WOR. See Water-oil ratio (WOR) Water production Wyllie and Gardner correlation, 289-290 depletion-drive reservoir, 754 Wyllie's correlation, 315-316 gas-cap-drive, 756 gravity-drainage reservoir, 763 X water-drive, 760-761 X-plot, 1057-1061 Water relative permeability, 299, 302 Water saturation, 186, 186f, 225, 793, 824, Y 942-943, 943f Yang's decline analysis model, after breakthrough, 953, 954f 1079-1085 at breakthrough, 951, 952f Y-function, 129, 130f, 145 Waterton gas field, 883f Young's modulus, 1343 WDI. See Water-drive index (WDI) Weighted-average permeability, 209-212 Z Wellbore radius, 574 Zero capillary pressure, 187–188 Wellbore storage effect, 437, 438f Z-factor, 35, 42-46, 136 Wet-gas reservoir, 11 Zoning/layering problem, 226, 1020, characterization, 12-13 1024-1027 phase diagram, 12f

Reservoir Engineering Handbook

Tarek Ahmed, Ph.D., PE

Reservoir Engineering Handbook, Fifth Edition, equips engineers and students with the knowledge required to continue maximizing reservoir assets, especially as more reservoirs become complex, multi-layered, and unconventional in their extraction methods. Building on the solid reputation of the previous edition, this new volume presents critical concepts, such as fluid flow, rock properties, water and gas coning, and relative permeability in a straightforward manner. Water influx calculations, lab tests of reservoir fluids, oil and gas performance calculations, and other essential tools of the trade are also introduced, reflecting on today's operations.

New to this edition is an additional chapter devoted to enhanced oil recovery techniques, including WAG. Critical new advances in areas such as well performance, waterflooding, and an analysis of decline and type curves are also addressed, along with more information on the growing extraction from unconventional reservoirs. Practical and critical for new practicing reservoir engineers and petroleum engineering students, this book remains the authoritative handbook on modern reservoir engineering and its theory and practice.

Key Features:

- Highlights new research on unconventional reservoir activity, hydraulic fracturing, and modern enhanced oil recovery methods and technologies
- Acts as an essential reference with "real world" examples to help engineers grasp derivations and equations
- Presents the key fundamentals of reservoir engineering, including the latest findings on rock properties, fluid behavior, and relative permeability concepts

About the author

Tarek Ahmed, Ph.D., P.E., is currently Founder of Tarek Ahmed and Associates, Ltd., a consulting firm that specializes in in-house petroleum engineering courses and consulting services worldwide. Prior to that, he was a Reservoir Engineering Advisor for Anadarko, Baker Hughes, and Gaffney, Cline and Associates and was a Professor and head of the Petroleum Engineering Department at Montana Tech of the University of Montana for 22 years. Dr. Ahmed has authored numerous papers and several successful books with Elsevier, including Advanced Reservoir Management and Engineering, 2nd Edition.

Related Titles:

Fundamentals of Applied Reservoir Engineering by Richard Wheaton / 978-0-08101019-8 Reservoir Engineering: The Fundamentals, Simulation, and Management of Conventional and Unconventional Recoveries by Abdul Satter and Ghulam Iqbal / 978-0-12800219-3

Practical Reservoir Engineering and Characterization by Richard Baker, Harvey Yarranton and Jerry Jensen /978-0-12801811-8

Engineering Energy





